BEARING KIT

To remove worn Tine Shaft Bearing, remove Formed Cup, grind off rivets and remove Tine Shaft Bearing, Bearing Ring, and Rivets from Gearcase.

To replace Bearing, slip O-Ring over Tine Shaft Bearing Hub into groove. Install Tine Shaft Bearing into Gearcase. Install Rivets into Tine Shaft Bearing and Gearcase. Place Bearing Ring on outside of Gearcase over Rivets. Flatten Rivets securely against Bearing Ring. Lubricate Tine Shaft Bearing before assembling Transmission. After assembling Transmission, install Oil Seal, Rubber Ring Seal, and Spiral Ring over Tine Shaft up against Tine Shaft Bearing. Install Formed Cup over seals and ring. Press Formed Cup over Tine Shaft Bearing. Press Formed Cup against the Bearing Ring.

