

42 " MOWER DECK GAUGE WHEEL BRACKET KIT

Kit No. 181040

FOR REPLACEMENT OF GAUGE WHEEL BRACKETS THAT USED THE EXTRUDED BRACKETS ATTACHED TO THE DECK HOUSING TAB.

Kit Contains:

- (1) Gauge Wheel Bracket R.H.
- (1) Gauge Wheel Bracket L.H.
- (*) Mounting Hardware

TO REPLACE GAUGE WHEEL BRACKETS (See Figs. 1 and 2)

- Remove the gauge wheels from your mower and keep for reassembly to the new brackets.
- Remove and discard old gauge wheel brackets and all mounting hardware, including the extruded brackets attached to the deck housing tabs.
- Place new L.H. gauge wheel mounting bracket to the inside of the deck housing tab.
- Assemble carriage bolt and locknut as shown. Do not tighten at this time. **NOTE:** Carriage bolt head is to underside of mower deck housing.
- Assemble (2) two hex bolts and locknuts as shown.
- Tighten all hardware securely.
- Repeat for R.H. gauge wheel mounting bracket.

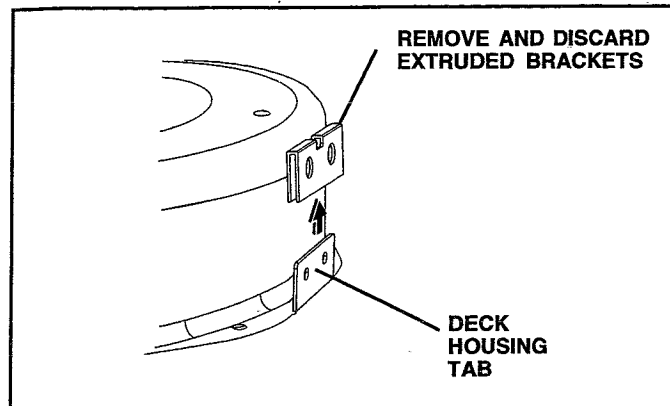


FIG. 1

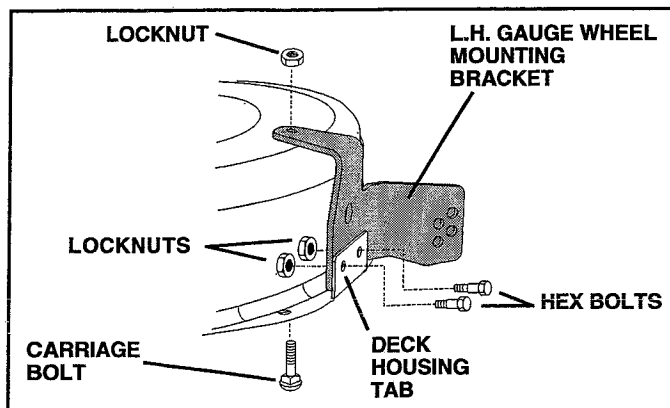


FIG. 2

REASSEMBLE GAUGE WHEELS TO THE NEW BRACKETS (See Fig. 3)

The gauge wheels are designed to keep the mower deck in proper position when operating mower. Be sure they are properly adjusted to ensure optimum mower performance.

- Assemble gauge wheels with tractor on a flat level surface.
- Adjust mower to desired cutting height (See your tractor owner's manual).
- With mower in desired height of cut position, gauge wheels should be assembled so they are slightly off the ground. Install gauge wheel in appropriate hole with shoulder bolt, 3/8 washer, and 3/8-16 locknut and tighten securely.
- Repeat for opposite side installing gauge wheel in same adjustment hole.

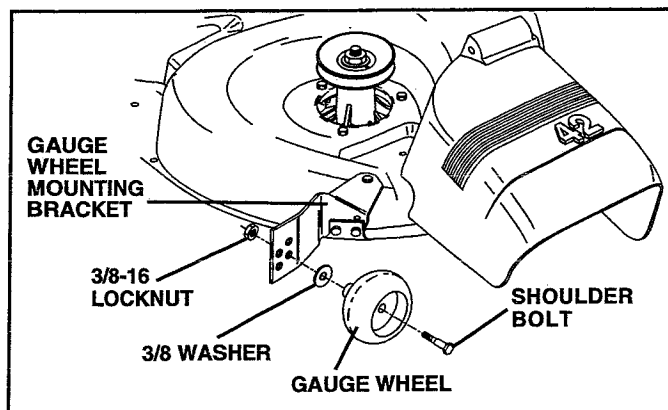


FIG. 3

PARTS LIST

- | | | |
|---|----------|---------------------------|
| 1 | 179293 | Bracket, Gage Wheel R.H. |
| 2 | 179292 | Bracket, Gage Wheel L.H. |
| 3 | 72110505 | Bolt, Carr.5/16-18 x 5/8" |
| 4 | 73510500 | Locknut 5/16 |
| 5 | 74780412 | Hex Bolt 1/4-20 x 3/4 |
| 6 | 73510400 | Locknut 1/4-20 |

