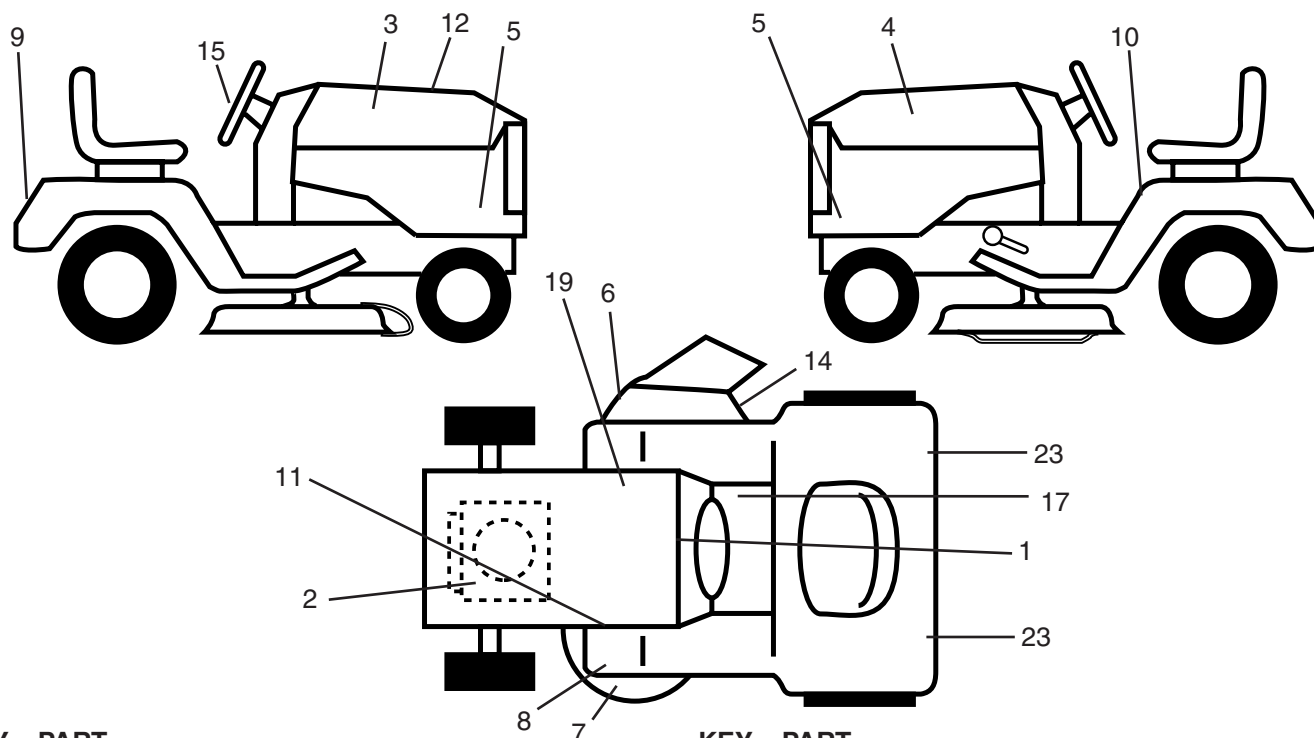


REPAIR PARTS

TRACTOR - MODEL NUMBER PBGT27H54 (96022000500)

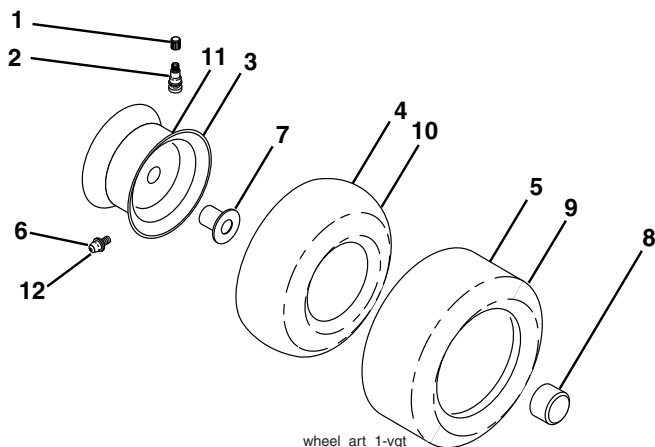
DECALS



KEY NO.	PART NO.	DESCRIPTION
1	194750	Decal, Dash
2	196319	Decal, Eng.
3	176272	Decal, Hood, RH
4	176273	Decal, Hood, LH
5	196284	Decal, Hood Sides
6	170563	Decal, Warning
7	193063	Decal, Upstop
8	178502	Decal, Deck Caution
9	172740	Decal
10	157140	Decal, Danger
11	181253	Ft. Rest

KEY NO.	PART NO.	DESCRIPTION
12	195454	Decal, Repl.
14	188298	Decal, V-Belt Schematic
15	172743	Decal, Ins. Whl. Strg.
17	140837	Decal, Saddle Brake Parking
19	145005	Decal, Battery
23	106202X	Reflector
--	166960	Decal, Bypass
--	179769X428	Pad Footrest RH
--	179768X428	Pad Footrest LH
--	195806	Manual, Operator's E&F
--	195807	Manual, Parts E&F

WHEELS & TIRES

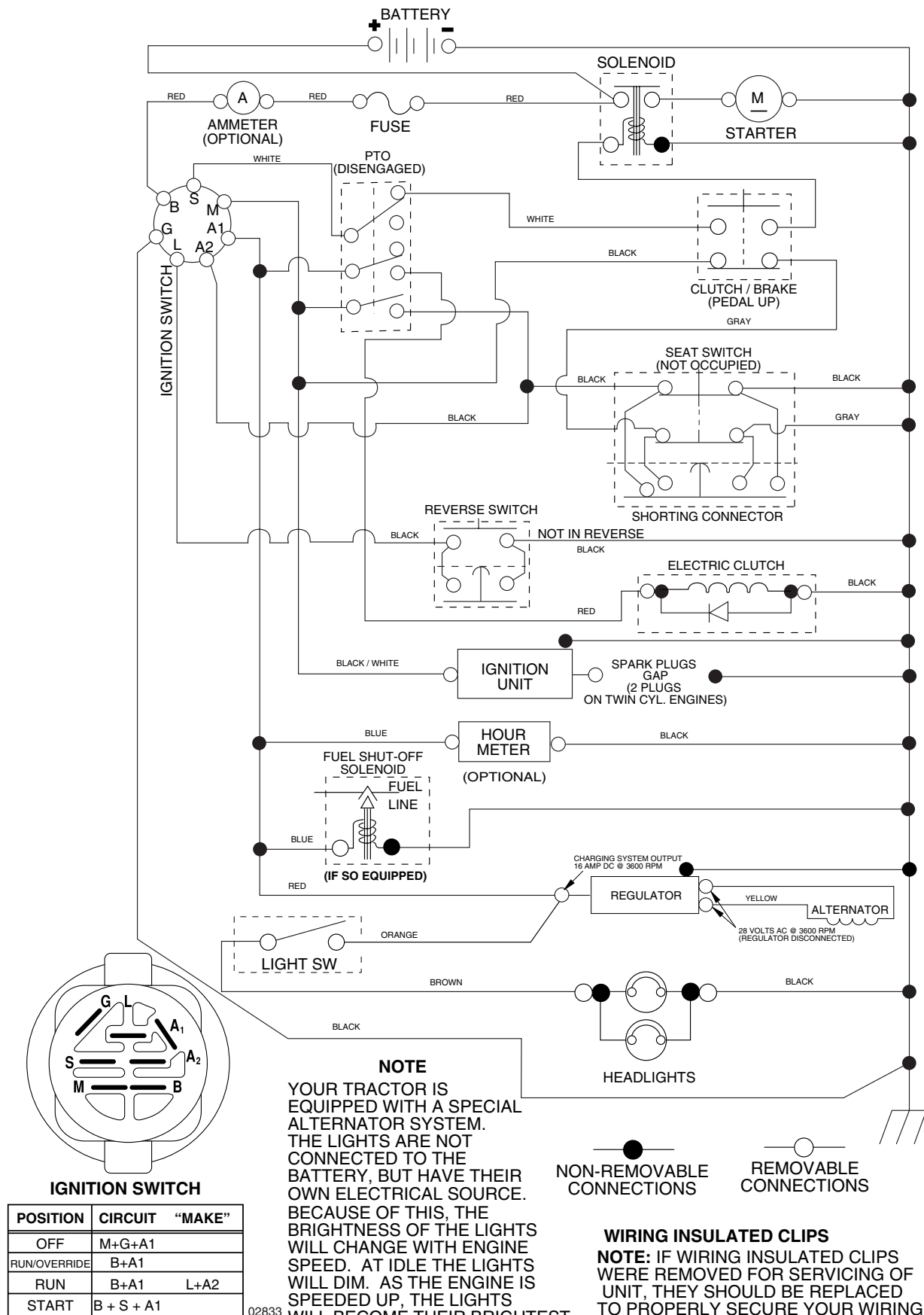


KEY NO.	PART NO.	DESCRIPTION
1	59192	Cap, Valve, Tire
2	65139	Stem, Valve
3	106228X421	Rim Assembly, Front
4	8134H	Tube, Front (Service Item Only)
5	106230X	Tire, Front
6	278H	Fitting, Grease (Front Wheel nly)
7	9040H	Bearing, Flange (Front Wheel Only)
8	104757X421	Cap, Axle (Front Wheel Only)
9	105588X	Tire, Rear
10	7154J	Tube, Rear (Service Item Only)
11	106277X421	Rim Assembly, Rear
12	6856M	Fitting, Grease
--	144334	Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NUMBER PBGT27H54 (96022000500)

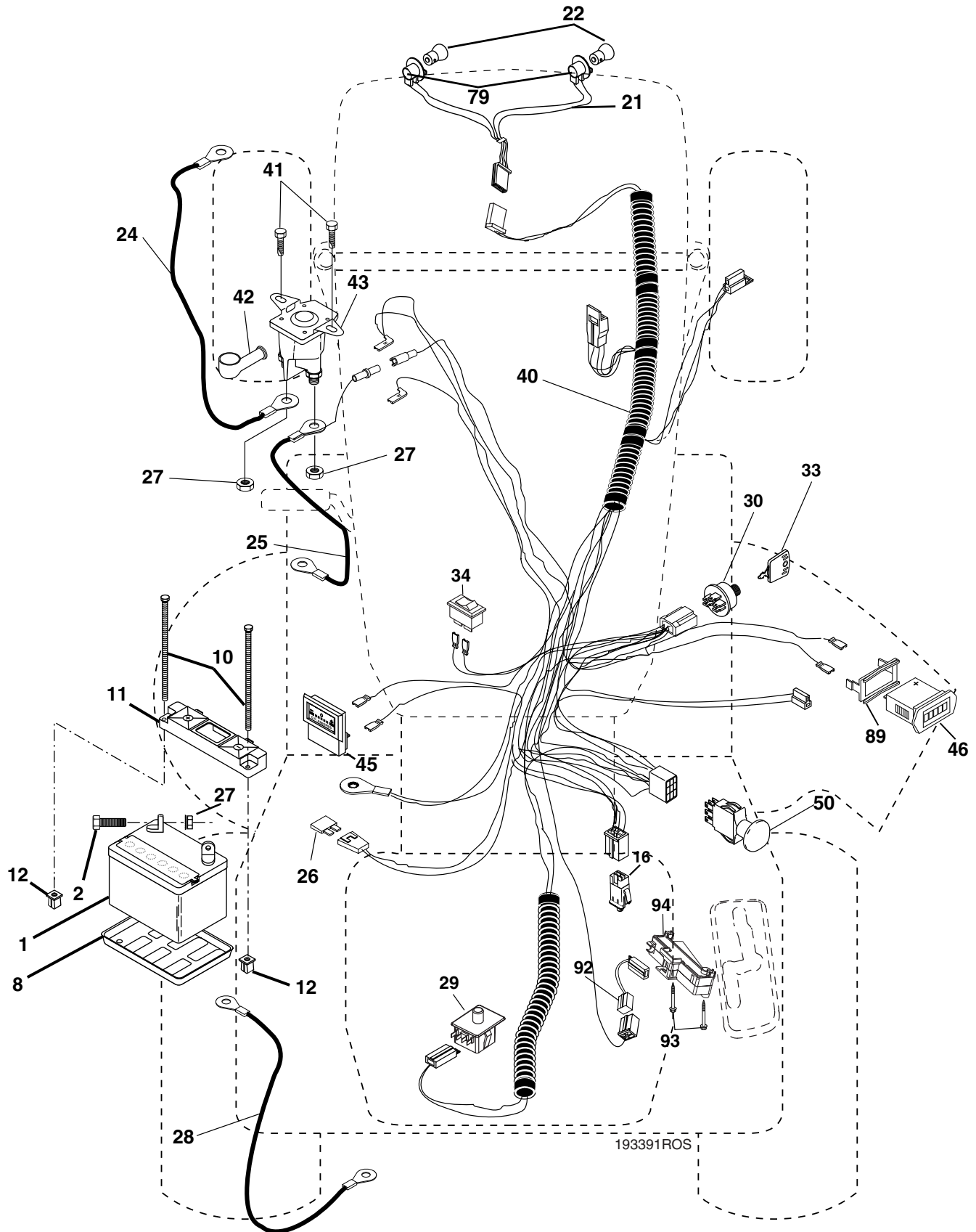
SCHEMATIC



REPAIR PARTS

TRACTOR - MODEL NUMBER PBGT27H54 (96022000500)

ELECTRICAL



REPAIR PARTS

TRACTOR - MODEL NUMBER PBGT27H54 (96022000500)

ELECTRICAL

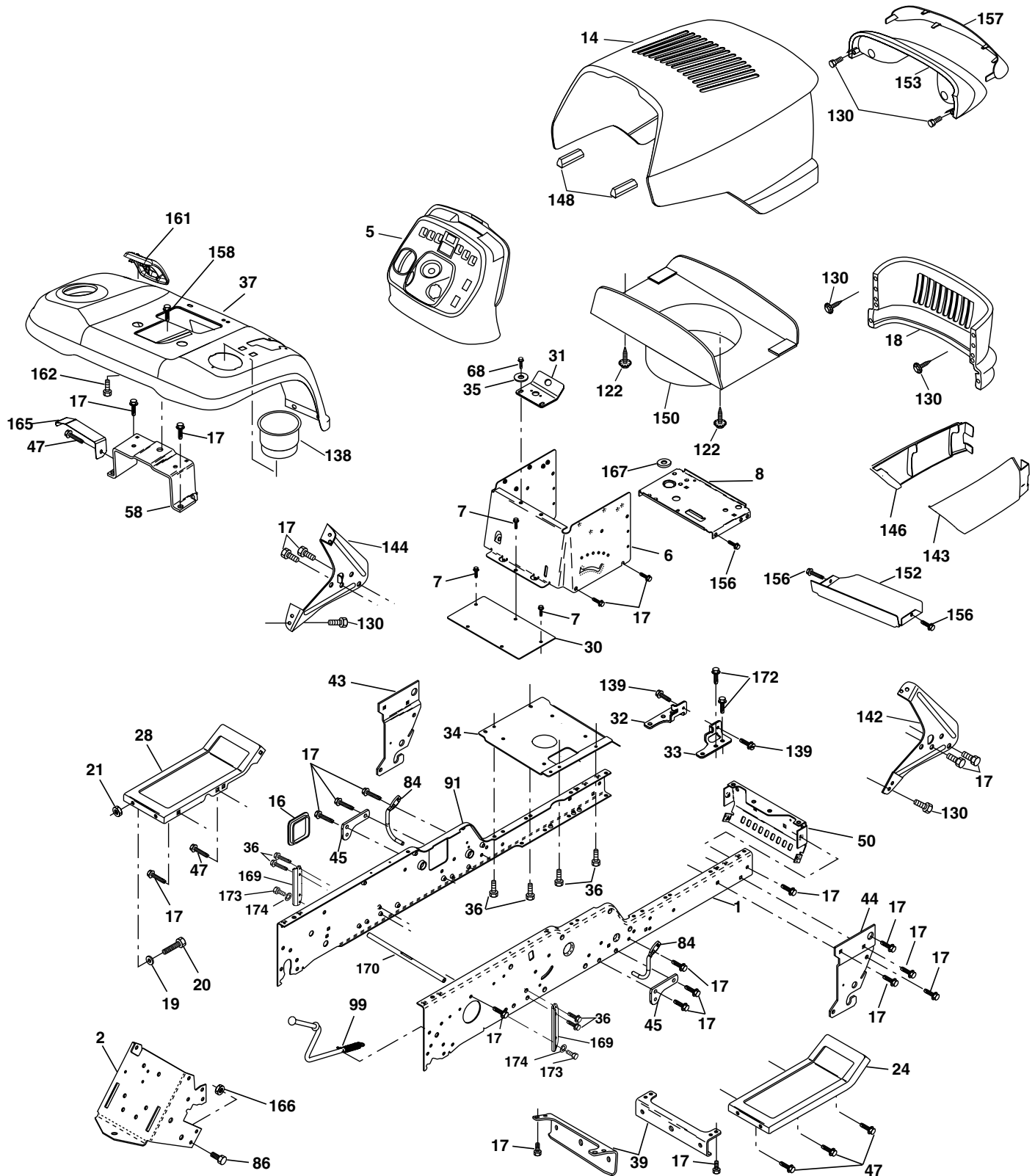
KEY NO.	PART NO.	DESCRIPTION
1	144927	Battery
2	74760412	Bolt Hex Head 1/4-20 x 3/4
8	7603J	Tray, Battery
10	145211	Bolt Btr Frt 1/4-20 x 7.5 zinc
11	150109	Holdown Battery Front Mount
12	145769	Nut Push Nylon 1/4"
16	176138	Switch Interlock Push-In
21	175688	Harness Headlight w/Bulbs
22	4152J	Bulb Light
24	146149	Cable 6 Ga. Red 12.5" w.16 Wire
25	185464	Cable, Battery
26	108824X	Fuse
27	73510400	Nut Keps Hex 1/4-20 unc
28	170697	Cable, Ground
29	192749	Switch, Seat
30	193350	Switch, Ign
33	140401	Key
34	110712X	Switch Light/Reset
40	193391	Harness, Ignition
41	17720408	Screw Thd Cut 1/4-20 x 1/2
42	131563	Cover, Terminal
43	178861	Solenoid
45	122822X	Ammeter
46	169635	Hourmeter Snap-In
50	174653	Switch, PTO
79	175242	Socket, Light Bulb
89	169639	Bracket Snap-In
92	193465	Harness Pigtail Reverse Switch
93	192540	Screw Plastite 10-14 x 2.0
94	191834	Module Reverse ROS

NOTE: All component dimensions given in U.S.
inches 1 inch = 25.4 mm

REPAIR PARTS

TRACTOR - MODEL NUMBER PBGT27H54 (96022000500)

CHASSIS AND ENCLOSURES



chassis-stealth II_8

REPAIR PARTS

TRACTOR - MODEL NUMBER PBGT27H54 (96022000500)

CHASSIS AND ENCLOSURES

KEY NO.	PART NO.	DESCRIPTION
1	180375	Rail, Frame RH
2	175282	Drawbar, Gt
5	193636X428	Dash
6	157882	Dash Asm., Lower
7	17720408	Screw, Thd Cut 1/4-20 x 1/2
8	184668	Support, Battery
14	175260X428	Hood Asm., Pnt
16	121794X	Cover, Access
17	17060612	Screw, 3/8-16 x 3/4
18	175289X428	Grille
19	19131312	Washer 13/32 x 13/16 x 12 Ga.
20	74780616	Bolt, Fin Hex 3/8-16 x 1
21	73800600	Nut, Lock Hex w/Ins. 3/8-16 unc
24	179717X428	Footrest, RH
28	179716X428	Footrest, LH
30	145052	Saddle, Hydro 1995
31	161419	Bracket, Supt 1-pc VGT Steering
32	161327	Bracket, Pivot Chassis LH
33	161326	Bracket, Pivot Chassis RH
34	177018	Plate Asm. Engine Chassis
35	19111116	Washer 11/32 x 11/16 x 16 Ga.
36	17060512	Screw 5/16-18 x 3/4
37	192397X428	Fender, Pnt.
39	175278	Bracket, Axle Front
43	136939	Bracket, Spnsn Front Lh
44	136940	Bracket, Spnsn Front Rh
45	187270	Bracket Arm Susp.
47	17490608	Screw Thdrol 3/8-16 x 1/2 TYT
50	175476	Bracket, Chassis Front
58	183569	Bracket Asm., Fender
68	17490508	Screw, Thd 5/16-18 x 1/2
84	188164	Upstop
86	74780716	Bolt, Fin Hex 7/16-14 unc x 1

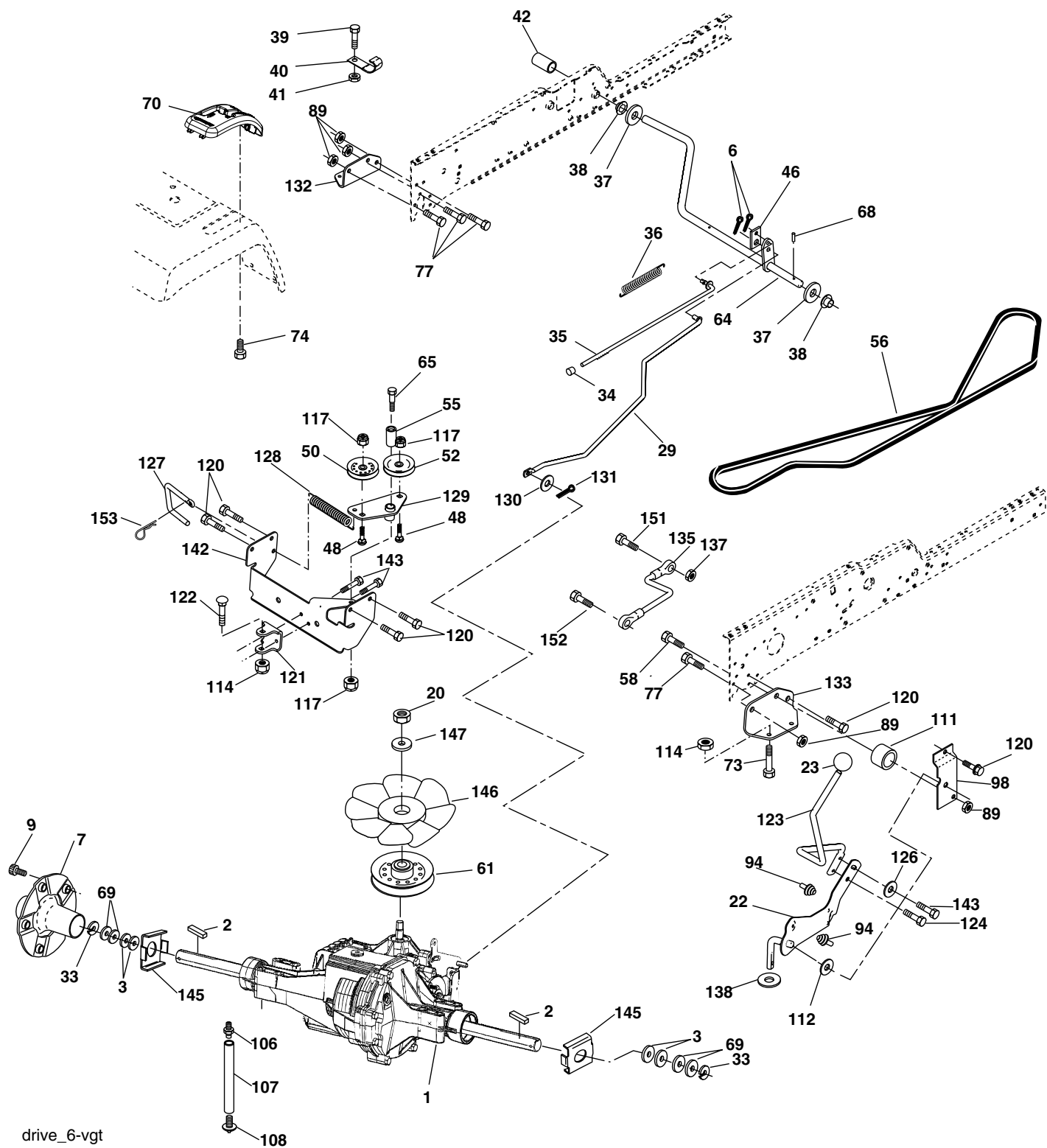
KEY NO.	PART NO.	DESCRIPTION
91	180374	Rail, Frame Lh
99	177143	Rod By Pass
130	191611	Screw 10 x 3/4 Single Lead Hex
122	192512	Screw Hex Wshd 10-32 x 5/8
138	191121X428	Cupholder YTGT
139	171873	Bolt Shoulder 5/16-18 TT
142	161897	Bracket Dash RH
143	169847X428	Skirt Grill RH
144	161900	Bracket Dash LH
146	169848X428	Skirt Grill LH
148	164655	Extrusion Bumper
150	175352	Duct Heat Hood
152	177956	Shield Browning
153	179761	Light Box Asm. w/Lens
156	17000512	Screw 5/16-18 x 3/4
157	161840	Lens, Bar
158	17670608	Screw Thdrol 3/8-16 x 1/2
159	17000612	Screw 3/8-16 x 3/4
161	179612X428	Console Fuel Window
162	142432	Screw 1/4-1/2
165	183554	Bracket Support Tank
166	73680700	Nut, Crownlock 7/16-14 unc
167	184672	Bushing
169	188598	Bracket Chassis Sway
170	194667	Rod Bracket Sway Brace
172	17120614	Screw 3/8-16 x .875
173	74780512	Bolt Fin Hex 5/16-18 x 3/4
174	10040500	Washer Lock Hvy Hlcl Spr 5/16

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR - MODEL NUMBER PBGT27H54 (96022000500)

GROUND DRIVE



REPAIR PARTS

TRACTOR - MODEL NUMBER PBGT27H54 (96022000500)

GROUND DRIVE

KEY NO.	PART NO.	DESCRIPTION
1	-----	Transaxle Hydro Gear 331-3000 (Order Parts From Trans- axle Manufacturer)
2	7070E	Key Sq. 1/4 x 2.5
3	7563R	Washer Thrust
6	76020412	Pin, Cotter
7	140507	Wheel, Hub Assembly
9	140080	Bolt, Hub
20	73940800	Nut
22	180235	Lever Asm Shift
23	140845	Knob
29	176600	Brake, Rod
33	12000053	Ring E
34	71673	Cap, Parking Brake
35	137648	Rod, Parking Brake
36	149412	Spring, Drive Ground
37	121749X	Washer 25/32 x 1-1/4 x 16 Ga.
38	150035	Nyliner
39	74321016	Screw, Fin. #10-24 x 1
40	178575	Actuator, Interlock Switch
41	73931000	Nut Centerlock 10-24 unc
42	123533X	Cover, Pedal
46	145170	Retainer, Spring
48	72110614	Bolt Carr. Shoulder 3/8-16 x 1-3/4 Gr. 5
50	131494	Pulley, Idler, Flat
52	127783	Pulley, Idler, Grooved
55	105706X	Bearing, Idler
56	161597	V-Belt
58	74760724	Bolt Fin Hex 7/16-14 x 1-1/2
61	143995	Pulley, Transaxle
64	176601	Shaft, Brake Pedal
65	179613	Bolt, Shoulder
68	5142H	Pin, Roll
69	123800X	Washer
70	192390X428	Console Shift
73	74490548	Bolt Hex Flghd 5/16-18 x 3 Gr. 5
74	142432	Screw Hex Wsh. Hi-Lo 1/4-1/2

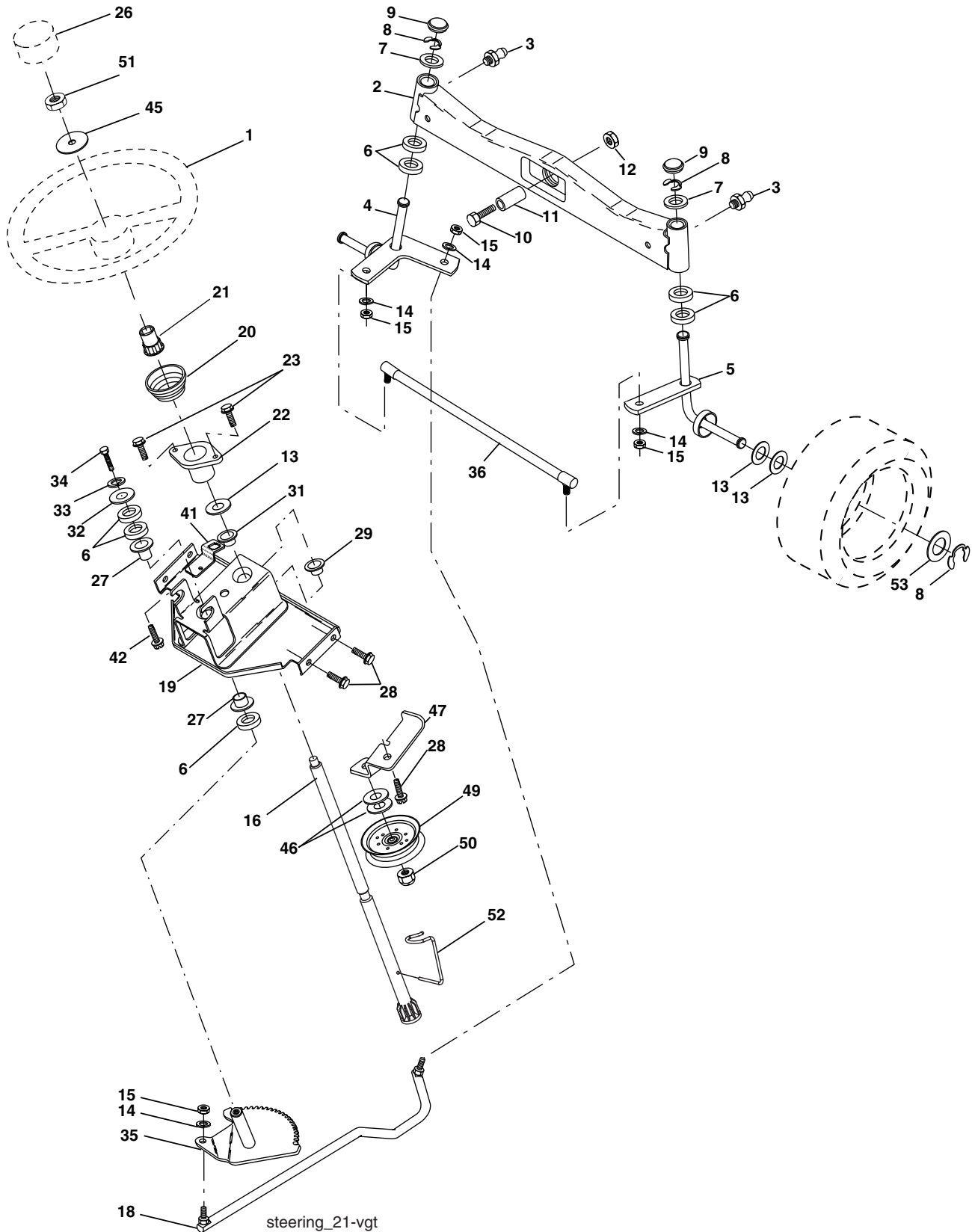
KEY NO.	PART NO.	DESCRIPTION
77	74780716	Bolt Fin Hex 7/16-14 x 1
89	73680700	Nut Crownlock 7/16-14 unc
94	133835	Fastener Christmas Tree
98	141004	Bracket Shift
106	142917	Cap Asm Vent Hydro Gear
107	154739	Line Fuel Hydro 15" VGT
108	142918	O-Ring Asm Hydro Gear
111	156240	Spacer Shift Lever VGTH
112	178558	Washer Nylon High Temp
114	73800500	Nut Lock Hex W/Ins 5/16-18 unc
117	73900600	Nut, Lock Flg. 3/8-16
121	175611	Bracket Strap Torque
122	72010520	Bolt 5/16-18 x 2.50
123	192438	Rod Shift
124	165492	Bolt Shoulder 5/16-18 x .561
126	166002	Washer Srtd 5/16 ID x 1.0 x .125
127	177362	Link Control Clutch
128	176624	Spring Drive GRND
129	179473	Bracket Asm Idler Tensioning
130	19131016	Washer 13/32 x 5/8 x 16 Ga.
131	76020312	Pin Cotter 3/32 x 3/4
132	175467	Bracket Mtg Hydro 3500 LH VGT
133	175468	Bracket Mtg Hydro 3500 RH VGT
135	177364	Link Asm Control Hydro 3500
137	1685H	Nut Lock 5/16-18 NC Thd.
138	1370H	Washer Thrust 5/8 x 1.10 x 1/32
142	175469	Strap Torque HG-3500
143	17000512	Screw 5/16-18 x 3/4
145	163168	Washer Axle Flange HG-3000
146	140462	Fan 7" Hydro
147	141322	Washer
120	17000612	Screw 3/8-16 x .75
151	74760514	Bolt Fin Hex 5/16-18 x 7/8
152	178705	Bolt Hex 5/16-18 x 1
153	4497H	Spring Retainer

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR - MODEL NUMBER PBGT27H54 (96022000500)

STEERING ASSEMBLY



REPAIR PARTS

TRACTOR - MODEL NUMBER PBGT27H54 (96022000500)

STEERING ASSEMBLY

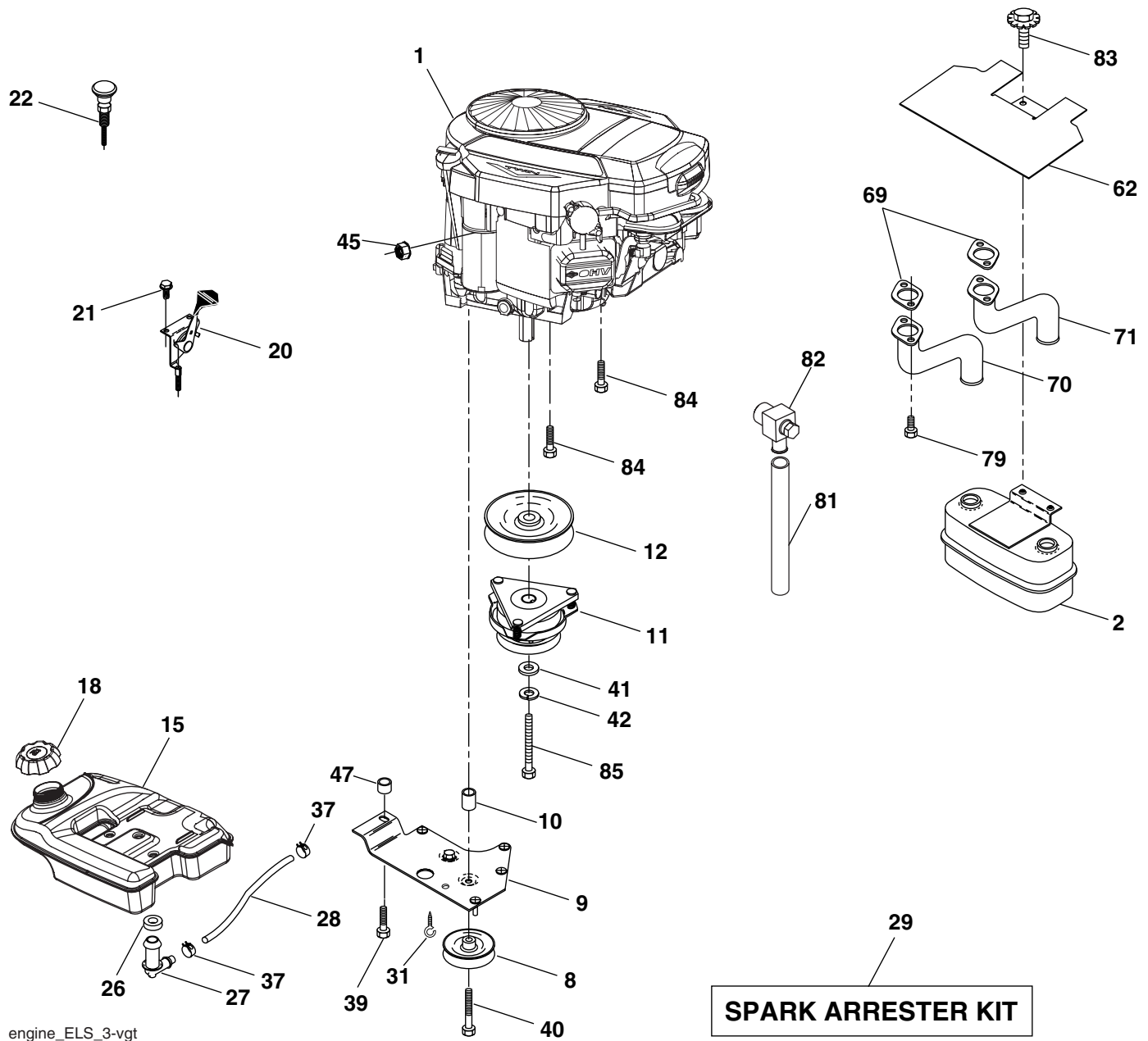
KEY NO.	PART NO.	DESCRIPTION
1	186094X428	Wheel, Steering
2	178557	Axle Asm., Front
3	183226	Fitting, Grease
4	161849	Spindle Asm, LH
5	161848	Spindle Asm., RH
6	6266H	Bearing, Race Thrust Harden
7	121748X	Washer 25/32 x 1-5/8 x 16 Ga.
8	12000029	Ring, Klip #T5304-75
9	184946X505	Cap, Spindle
10	74781044	Bolt, Fin Hex 5/8-11 x 2-3/4
11	136518	Spacer, Brg. Axle Front
12	73901000	Nut, Lock Flange 5/8-11 unc
13	121749X	Washer 25/32 x 1-1/4 x 16 Ga.
14	10040600	Washer, Lock Hvy Hlcl Spr 3/8
15	73540600	Nut Crownlock 3/8-24
16	186814	Shaft Asm., Steering
18	187799	Draglink
19	156011	Support Asm., Steering Vgt
20	163887X428	Boot Steering Stealth
21	186737	Adapter, Wheel Steering
22	155105	Bushing, Strg.
23	152927	Screw
26	186095X428	Insert Cap Strg WH
27	3366R	Bearing, Col. Strg.
28	17000612	Screw Hexwsh thdr 3/8-16 x 3/4
29	104239X	Bearing, Flange
31	138136	Bushing, Nyliner Snap
32	19111610	Washer 11/32 x 1 x 10 Ga.
33	10040500	Washer, Lock Hvy Hlcl Spr 5/16
34	74780512	Bolt, Hex Hd 5/16-18 x 3/4
35	187039	Gear, Sector Steering
36	186799	Tie Rod
41	155246	Bracket Switch Interlock Vgt 97
42	17490508	Screw Thdrol 5/16-18 x 1/2 Tyl
45	19183812	Washer 9/16 ID 2 -3/8 OD 12 Ga.
46	19131610	Washer 13/32 x 1 x 10 Ga.
47	179471	Bracket Asm. Idler Stationary
49	175820	Pulley Idler Flat
50	73900600	Nut Lock Flg. 3/8-16 unc
51	73940800	Nut Hex Jam Toplock 1/2-20 unf
52	175553	Clip Steering
53	188967	Washer Hardened

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR - MODEL NUMBER PBGT27H54 (96022000500)

ENGINE



REPAIR PARTS

TRACTOR - MODEL NUMBER PBGT27H54 (96022000500)

ENGINE

KEY NO.	PART NO.	DESCRIPTION
1	-----	Engine B&S, Model No. 446977 (Order parts from engine manuf.)
2	149723	Muffler Side
8	121361X	Pulley V-Idler
9	177748	Keeper Asm. Belt Engine VGT
10	175287	Bushing
11	179335	Clutch Electric
12	143996	Pulley Engine VGT Elect Clutch
15	179115	Tank Fuel Rear 5.0
18	179124X428	Cap Asm. Fuel
20	175437X428	Control Throttle
21	191611	Screw 10 x 3/4 Single Lead Hex
22	187767X428	Control Choke
26	3645J	Bushing
27	139277	Stem Tank Fuel
28	7834R	Fuel Line
29	137180	Spark Arrester Kit
31	145006	Clip
37	123487X	Clamp Hose
39	17490636	Screw TT 3/8-16 x 2-1/4 unc
40	17490664	Screw TT 3/8-16 x 4 unc
41	126197X	Washer 1-1/2 OD x 15/32 ID x .250
42	10040700	Washer Lock 7/16
45	73510400	Nut Keps Hex 1/4-20 unc
47	175288	Spacer
62	146629	Shield Heat Muffler CV-Intek
69	165391	Gasket
70	176069	Tube Exhaust LH
71	176070	Tube Exhaust RH
79	183906	Screw Socket Head 5/16-18 x 1
81	188800	Tube Drain Oil
82	188799	Valve Oil Drain
83	171877	Bolt 5/16-18 Unc x 1-3/4 W/Sems
84	17060624	Screw Thdrol 3/8-16 x 1-1/2
85	179953	Bolt Hex 7/16-20 x 3.75 Gr. 5
86	184362	Nut Hex Flange Toplock M8-1.25

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

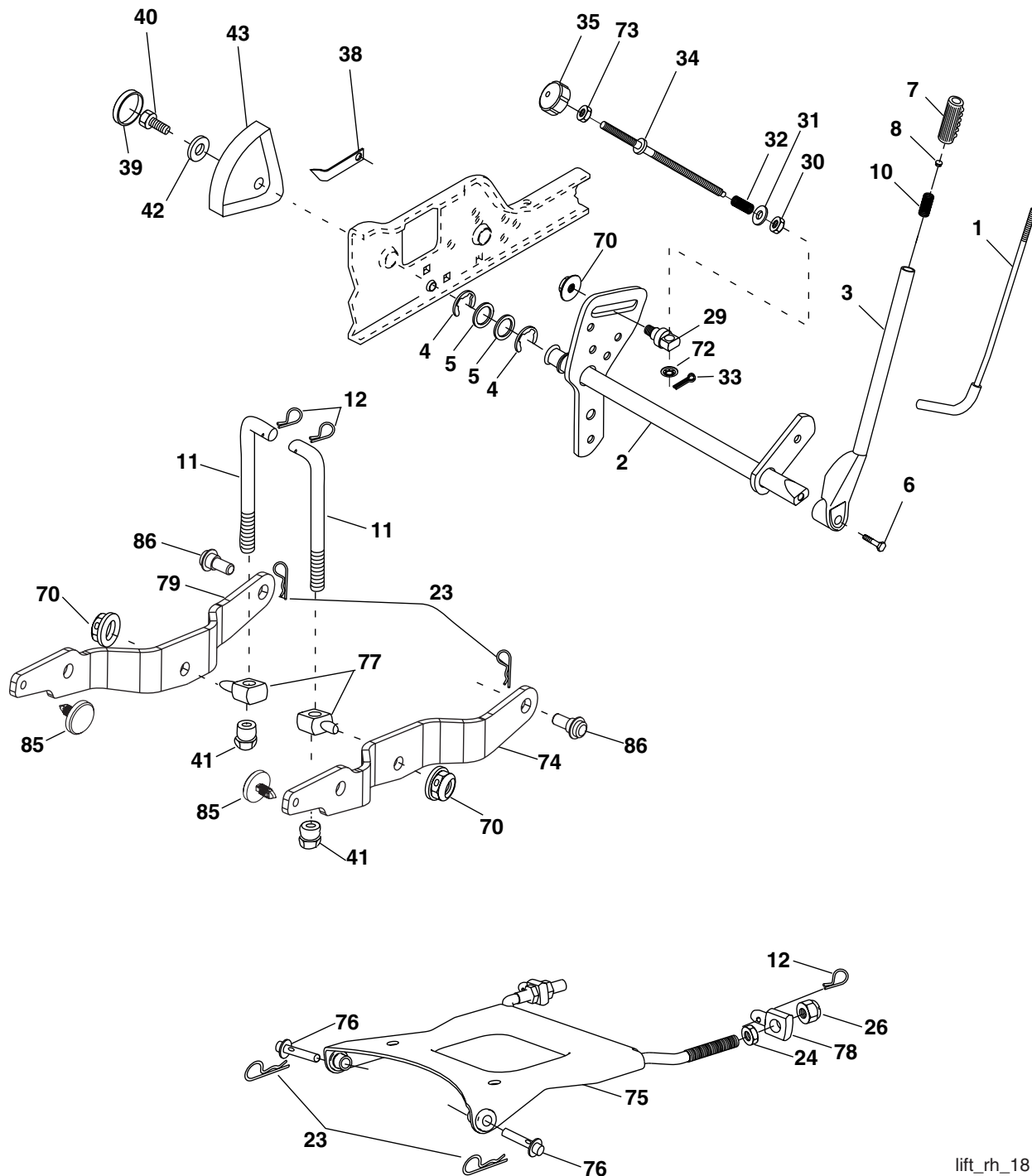
For engine service and replacement parts, call the toll free number for your engine manufacturer listed below:

Briggs & Stratton	1-800-233-3723
Kohler Co.	1-800-544-2444
Tecumseh Products	1-800-558-5402
Honda Engines	1-800-426-7701
Kawasaki	1-949-460-5688

REPAIR PARTS

TRACTOR - MODEL NUMBER PBGT27H54 (96022000500)

LIFT ASSEMBLY



lift_rh_18

REPAIR PARTS

TRACTOR - MODEL NUMBER PBGT27H54 (96022000500)

LIFT ASSEMBLY

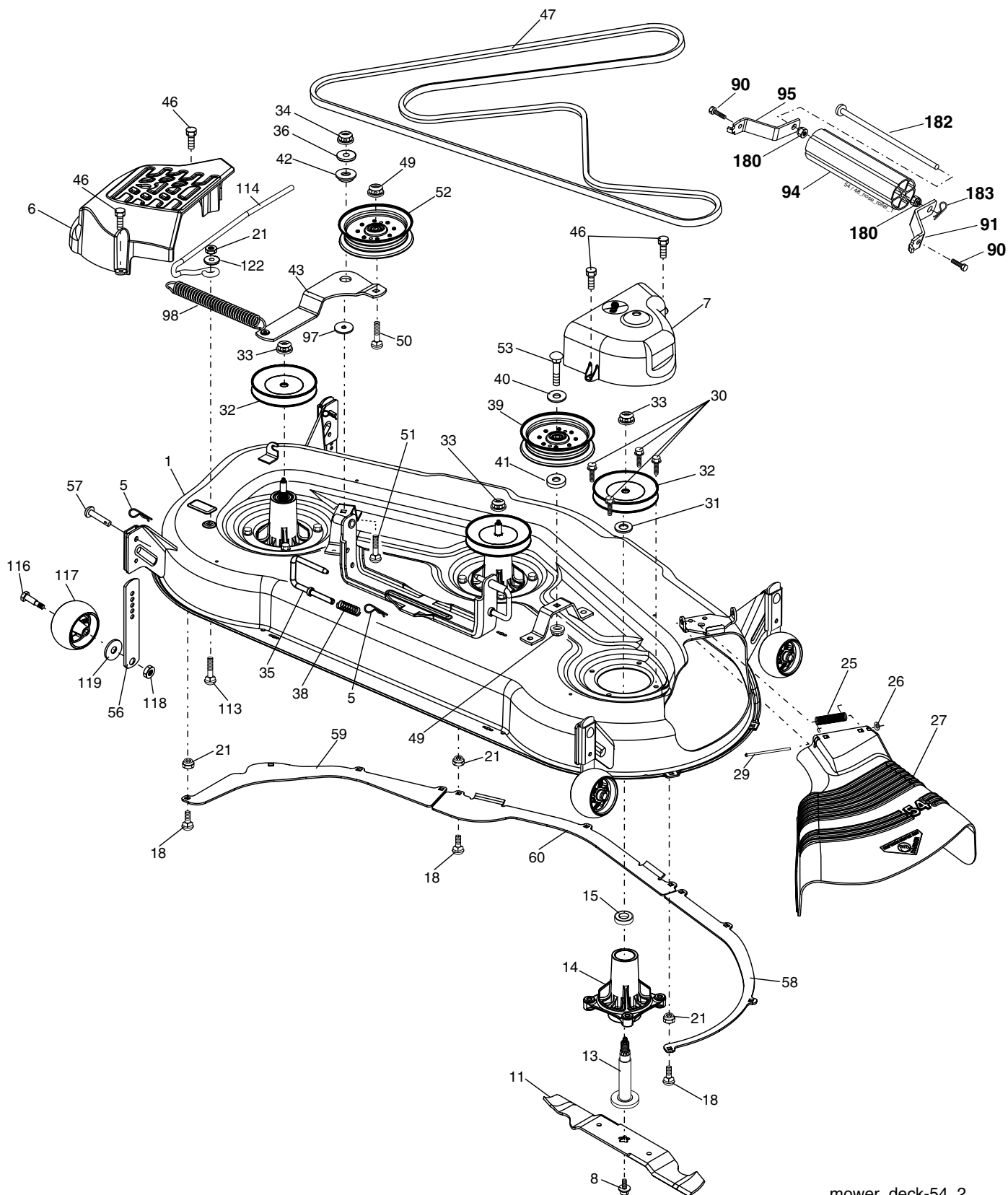
KEY NO.	PART NO.	DESCRIPTION
1	121006X	Rod Asm., Lever
2	180045	Shaft Asm., Lift Vgt
3	159189	Lever Asm., Lift Rh
4	12000022	E-Ring Truarc #5133-87
5	19292016	Washer 29/32 x 1-1/4 x 16 Ga.
6	71110624	Bolt, Fin Hex 3/8-16 x 1-1/2
7	175830	Grip, Handle
8	175831X421	Button Plunger
10	183894	Spring 0.62 OD x 2.125
11	175375	Link Lift
12	163552	Retainer, Spring
23	4939M	Retainer, Spring
24	73350800	Nut, Jam Hex 1/2-13 unc
26	73680800	Nut, Crownlock 1/2-13 unc
29	150233	Trunnion Inf. Height
30	110807X	Nut, Special
31	19131016	Washer 13/32 x 5/8 x 16 Ga.
32	137150	Spring, Compression Inf Hgt
33	76020308	Pin, Cotter 3/32 x 1/2
34	137167	Rod, Adj Lift
35	138057	Knob, Inf 3/8-16 unc
38	155097	Pointer, Height Indicator
39	123935X	Plug, Hole
40	17060516	Screw 5/16-18 x 3/4
41	175994	Nut, Lift Link 7/16-20
42	19112410	Washer 11/32 x 1-1/2 x 10 Ga.
43	123934X	Scale, Indicator Height
70	145212	Nut, Hexflange Lock
72	110452X	Nut, Push Phos & Oil
73	73350600	Nut Hex Jam 3/8-16 unc
74	187277	Arm Susp. Rear RH
75	175805	Plate Asm Susp. Front
76	175560	Pin Flange
77	176205	Trunnion Susp. Arm
78	175689	Trunnion Susp. Front
79	187276	Arm Susp. Rear LH
85	189013	Insert Wear
86	188528	Bolt Shoulder

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR - MODEL NUMBER PBGT27H54 (96022000500)

MOWER DECK



mower_deck-54_2

REPAIR PARTS

TRACTOR - MODEL NUMBER PBGT27H54 (96022000500)

MOWER DECK

KEY NO.	PART NO.	DESCRIPTION
1	194846	Deck Weldment Mower
5	4939M	Retainer Spring
6	187297	Cover Mandrel LH
7	188187	Cover Mandrel RH
8	174365	Bolt 7/16 Asm. Blade
11	187254	Blade, Standard (For mulching mowers only)
13	187291	Shaft Asm. w/Lower Bearing
14	187281	Housing, Mandrel
15	110485X	Bearing, Ball, Mandrel
17	72140505	Bolt, Carriage 5/16-18 x 5/8
21	73680500	Nut, Crownlock 5/16-18 unc
25	178102	Spring, Torsion
26	110452X	Nut, Push
27	187257X428	Deflector Shield
29	131491	Rod, Hinge
30	173984	Screw, Thdroll Washer Head
31	187690	Washer, Spacer Mower Vented
32	173436	Pulley, Mandrel
33	178342	Nut, Flg. Top Lock Cntr. 9/16
34	73680600	Nut
35	188635	Pin Suspension Rear
36	19131316	Washer 13/32 x 13/16 x 16 Ga.
38	188657	Spring Compression
39	187284	Pulley, Idler, Stationary
40	19131312	Washer 13/32 x 13/16 x 12 Ga.
41	19132203	Washer 13/32 x 1-3/8 x 3 Ga.
42	122052X	Spacer, Retainer
43	196216	Arm, Idler
46	137729	Screw, Thdroll. 1/4-20 x 5/8
47	191273	V-Belt, Mower, Secondary
49	73900600	Nut, Lock Flg. 3/8-16 unc
50	72110616	Bolt, Carr. 3/8-16 x 2

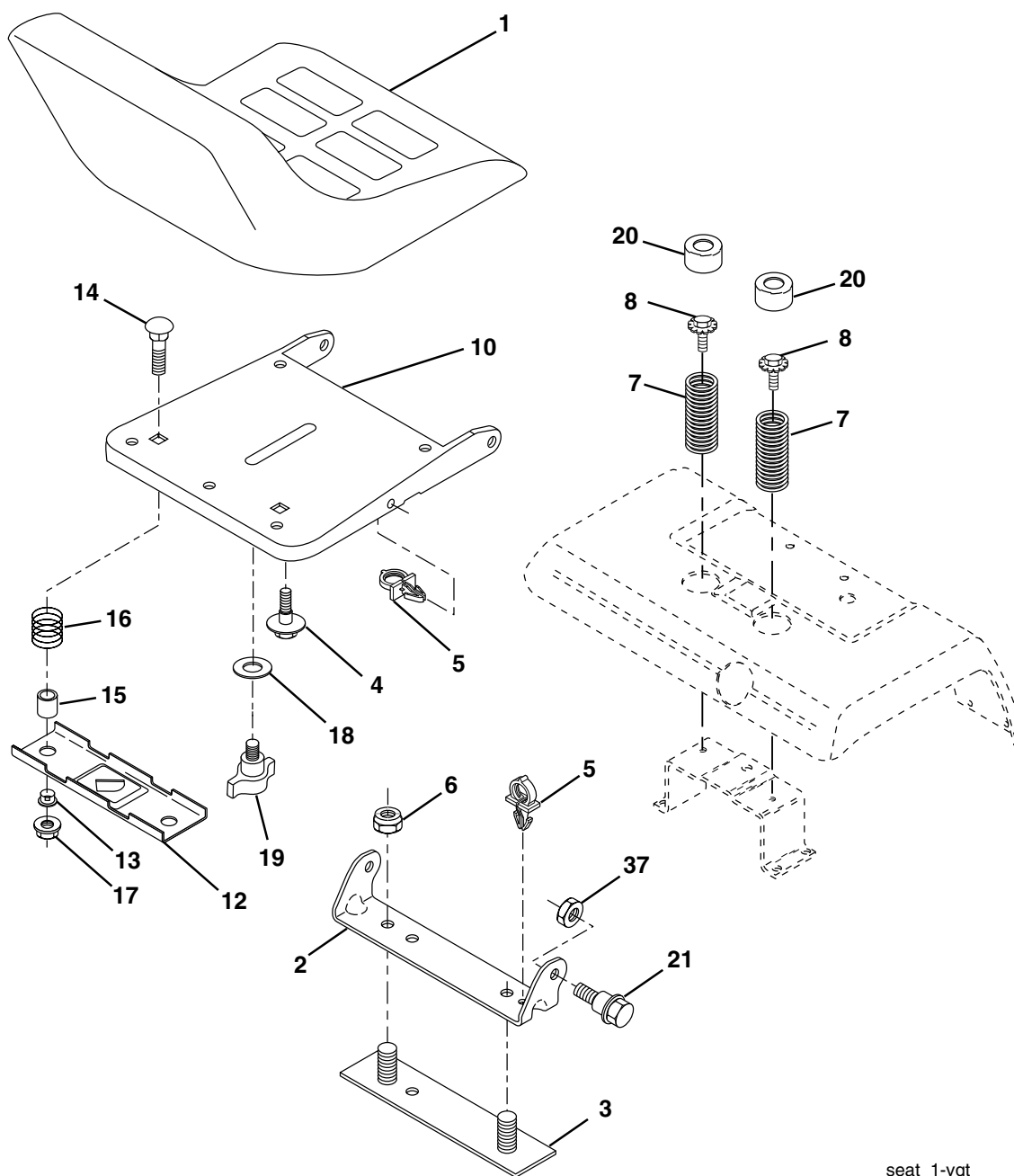
KEY NO.	PART NO.	DESCRIPTION
51	72110610	Bolt
52	188460	Pulley Idler Clutching
53	74780636	Bolt Fin Hex 3/8-16 unc x 2-1/4
56	155986	Bar Pnt Adj.
57	156941	Pin Head Rivet
58	187342	Baffle Right
59	187344	Baffle Left
60	187607	Baffle Center
90	74760516	Bolt 5/16-18 x 1
91	180535	Bracket Asm N Roller RH
94	176066	Roller Nose 48"
95	180534	Bracket Asm N Roller LH
97	19133210	Washer Hardened
98	187282	Spring Clutch Drive
113	72110508	Bolt Rdhd Sqnk 5/16-18 x 3/4
114	187556	Rod Tension Relief
116	193406	Bolt, Shoulder
117	174873	Gauge Wheel
118	73930600	Nut, Centerlock 3/8-16 unc
119	19121414	Washer 3/8 x 7/8 x 14 Ga.
122	187557	Bushing Tension Relief
180	73800500	Nut 5/16-18
182	179127	Rod Roller Nose Narrow
183	163552	Retainer Spring
--	187292	Mandrel Asm. Service (Includes Key Nos. 13-15 and 33)
--	196101	Replacement Mower, Complete (Std. Deck-Order separately nose roller components key nos. 90, 91, 94, 95, 180, 182, 183)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR - MODEL NUMBER PBGT27H54 (96022000500)

SEAT ASSEMBLY



seat_1-vgt

KEY NO.	PART NO.	DESCRIPTION
1	189022	Seat
2	140551	Bracket, Pivot Seat
3	140675	Strap Asm. Fender
4	127018X	Bolt, Shoulder 5/16-18 x .62
5	145006	Clip, Push-In Hinged
6	73800600	Nut, Crownlock 3/8-16
7	124181X	Spring, Seat Cprsn.
8	171877	Bolt 5/16-18 unc x 3/4 w/Sems
10	182493	Pan, Seat
12	174648	Bracket, Mounting Switch
13	121248X	Bushing, Snap
14	72050412	Bolt, Carriage 1/4-20 x 1-1/2

KEY NO.	PART NO.	DESCRIPTION
15	121249X	Spacer, Split
16	123740X	Spring, Cprsn.
17	123976X	Nut, Lock 1/4 Lg. Flg. Gr. 5
18	19171912	Washer 17/32 x 1-3/16 x 12 Ga.
19	166369	Knob, Seat
20	124238X	Cap, Spring Seat Blk
21	171852	Bolt 5/16-18 unc-2A
37	73800500	Nut, Crownlock 5/16-18

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm