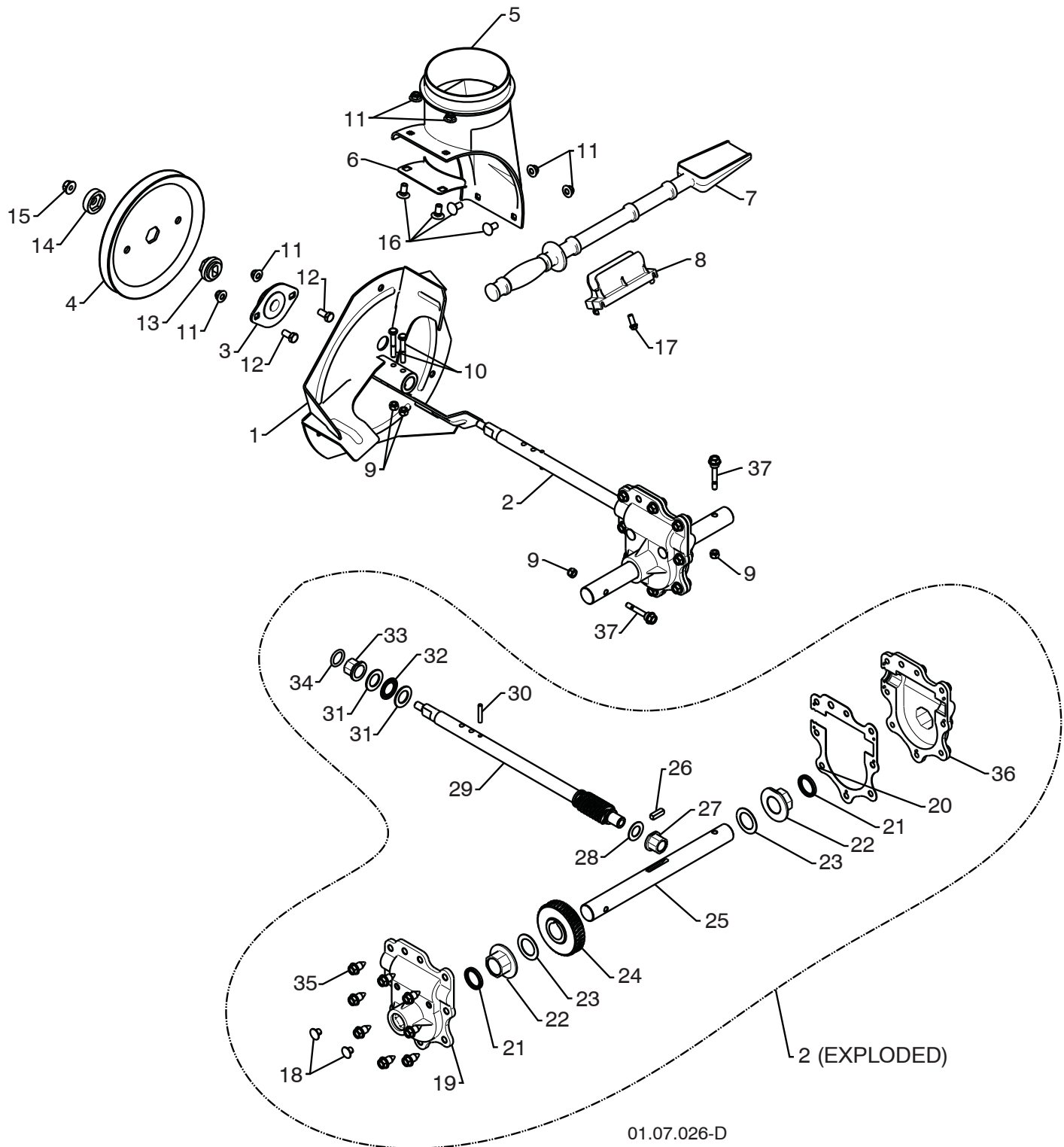


REPAIR PARTS

SNOW THROWER - MODEL XT627ES (96192004501)

AUGER HOUSING / IMPELLER ASSEMBLY



NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm

IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

REPAIR PARTS SNOW THROWER - MODEL **XT627ES** (96192004501)

AUGER HOUSING / IMPELLER ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	175321X431	IMPELLER
2	427148	GEARBOX ASSEMBLY
3	188909	BEARING
4	427146	IMPELLER PULLEY
5	175322	DISCHARGE BASE
6	178675X431	CORNER BRACKET
7	192199	CLEAN OUT TOOL
8	405400	TOOL CLIP
9	73800400	NUT 1/4-20
10	74780426	SCREW 1/4-20 X .625
11	427942	NUT 5/16-18
12	163183	SCREW 5/16-18 X .625
13	427145	IMPELLER HUB
14	427154	IMPELLER SLEEVE
15	73900600	NUT 3/8-16
16	180355	CARRIAGE BOLT
17	194189	SCREW 13-16 X .625
18	407760	PLUG
19	427302	GEARBOX COVER RH
20	427345	GASKET
21	407770	SEAL
22	407762	BEARING
23	174697	THRUST WASHER 1.00
24	407763	WORM GEAR
25	407764	AUGER SHAFT
26	189282	SQUARE KEY
27	407758	BEARING
28	174683	THRUST WASHER
29	427147	IMPELLER SHAFT
30	7836M	ROLL PIN
31	174681	THRUST WASHER
32	174684	THRUST BEARING
33	407769	BEARING
34	407768	O-RING
35	407767	SCREW 5/16-18 X .750
36	427317	GEARBOX COVER LH
37	192090	SHEAR BOLT

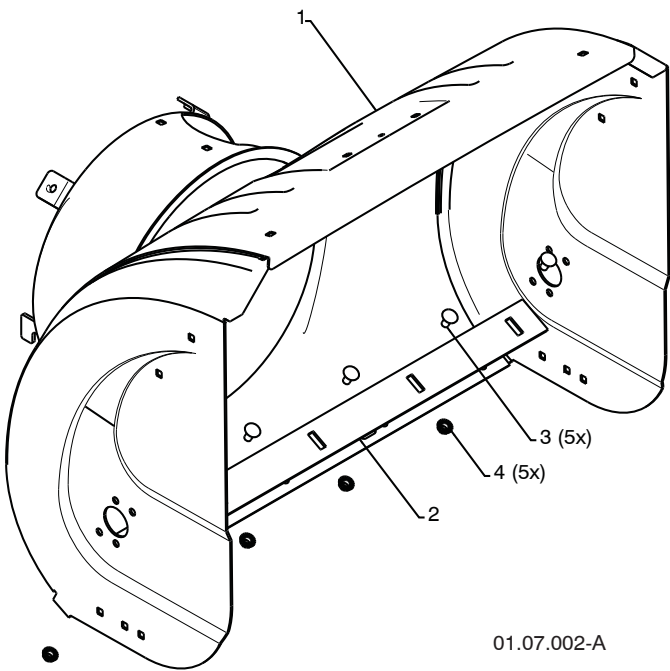
NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm

IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts.
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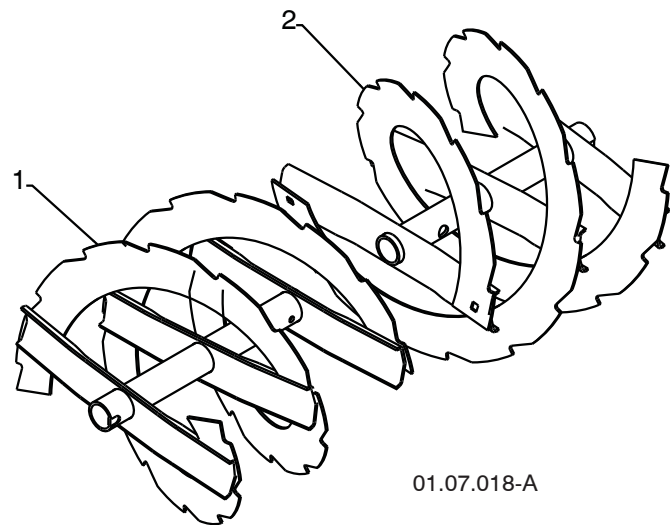
REPAIR PARTS

SNOW THROWER - MODEL XT627ES (96192004501)

AUGER HOUSING / IMPELLER ASSEMBLY



KEY NO.	PART NO.	DESCRIPTION
1	404929X505	AUGER HOUSING 27
2	404932X431	SCRAPER BAR
3	72270505	CARRIAGE BOLT 5/16-18 X .625
4	155377	NUT 5/16-18



KEY NO.	PART NO.	DESCRIPTION
1	420495X431	AUGER 27 LH
2	420496X431	AUGER 27 RH

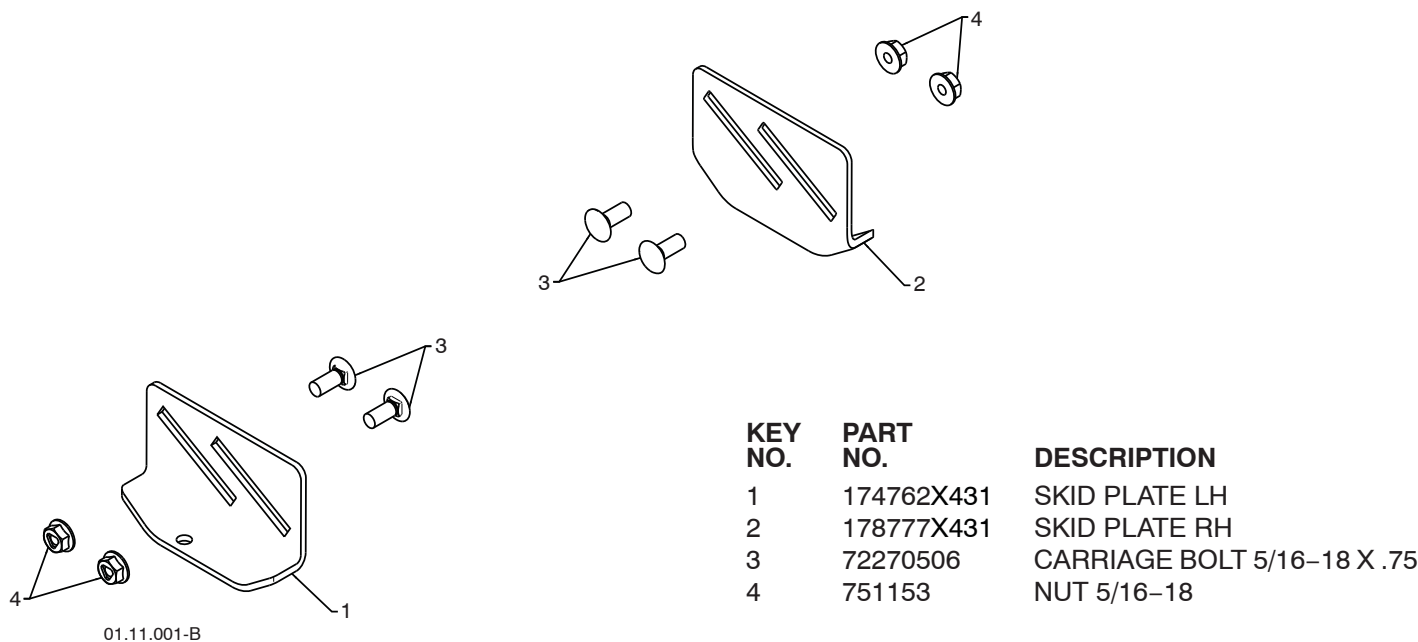
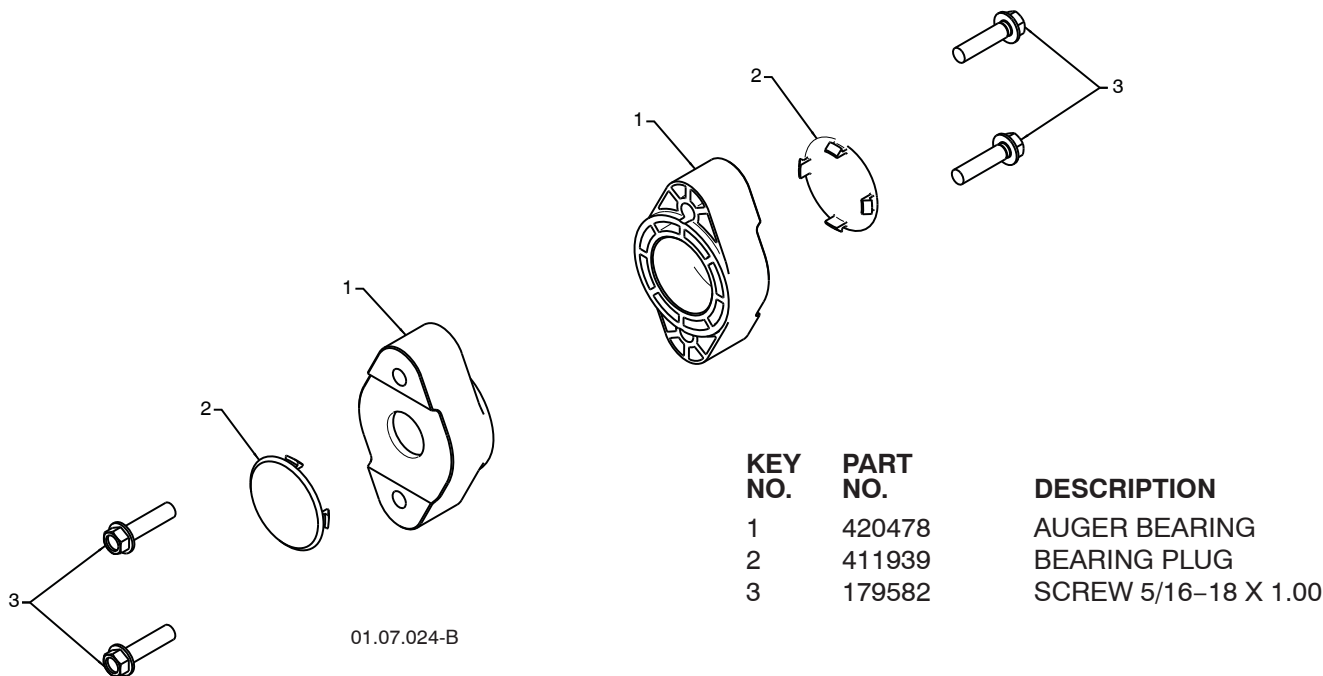
NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm

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REPAIR PARTS

SNOW THROWER - MODEL XT627ES (96192004501)

AUGER HOUSING / IMPELLER ASSEMBLY

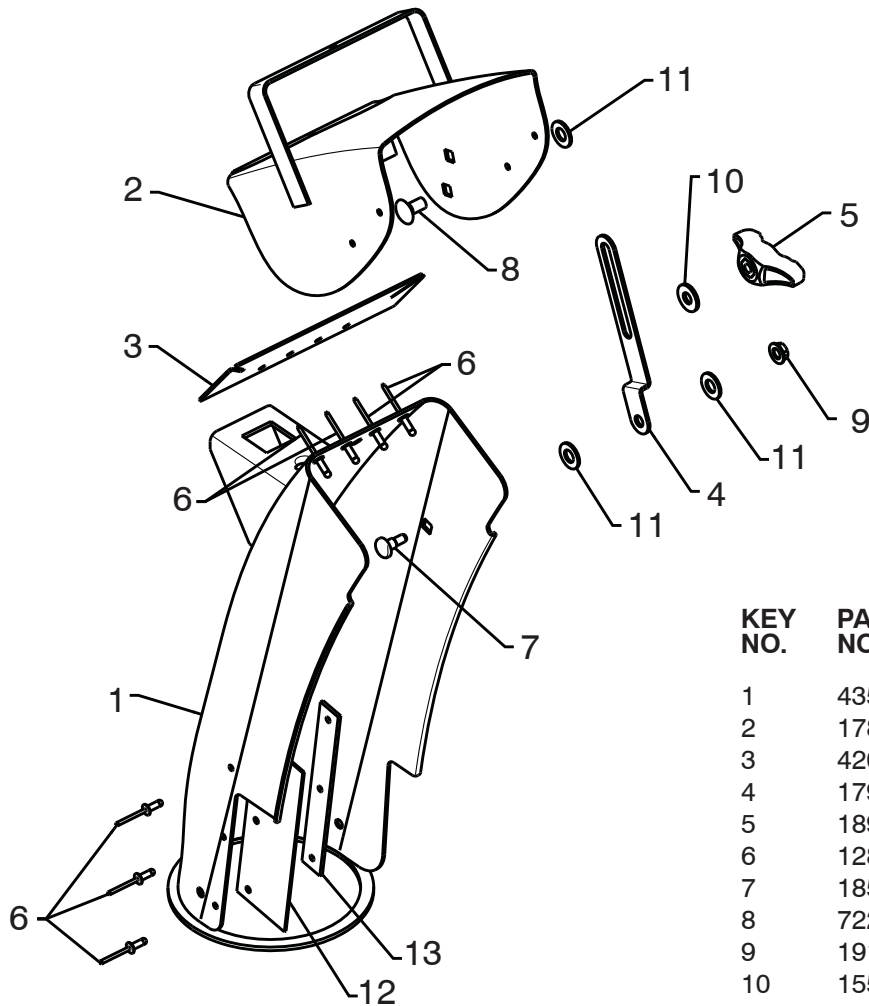


NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm

IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

REPAIR PARTS SNOW THROWER - MODEL XT627ES (96192004501)

CONTROL PANEL / DISCHARGE CHUTE



01.09.005-E

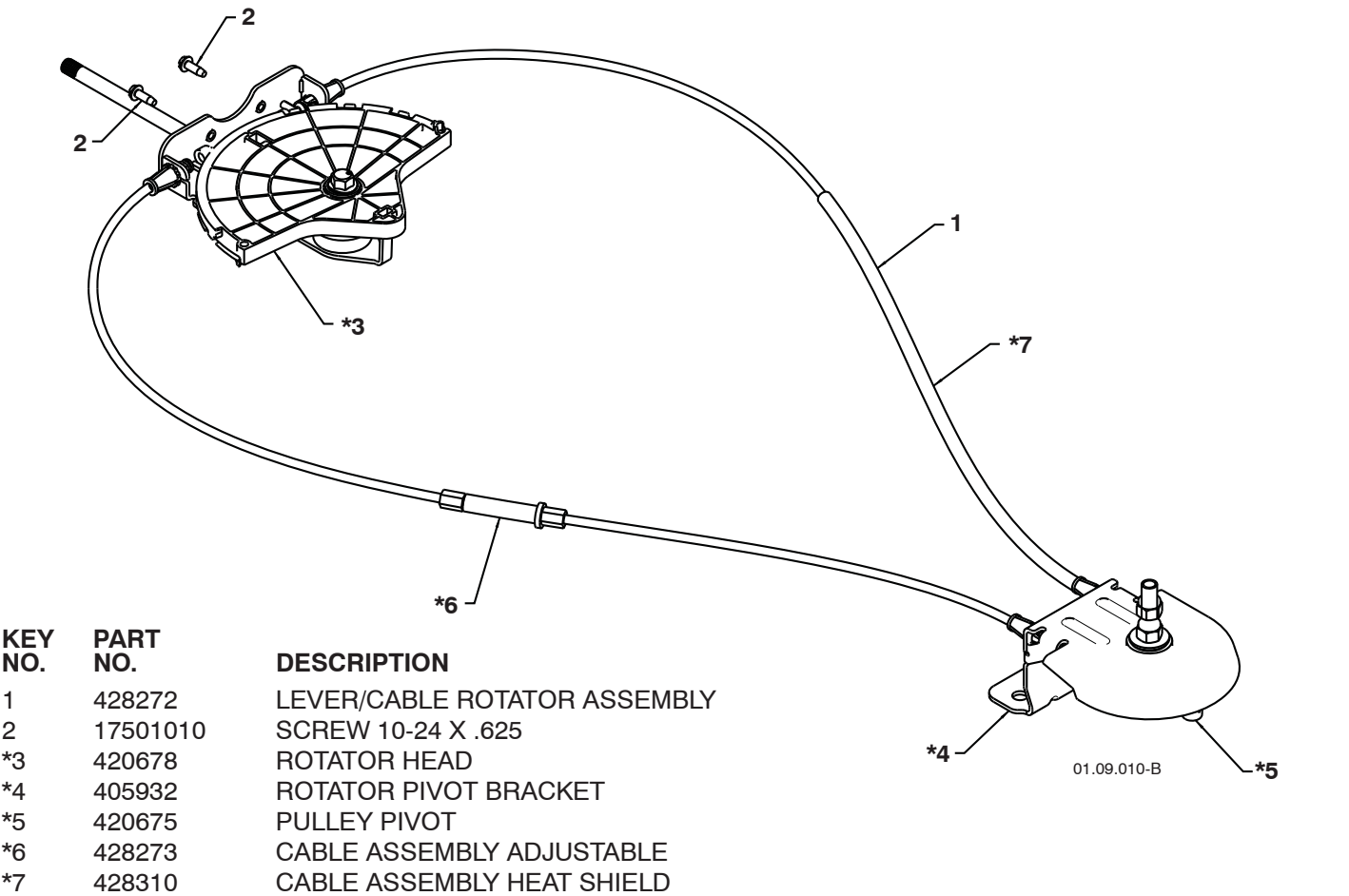
KEY NO.	PART NO.	DESCRIPTION
1	435023X505	CHUTE WELDMENT
2	178633X505	DEFLECTOR WELDMENT
3	420325	DEFLECTOR SEAL
4	179096X431	STRAP
5	189713X428	KNOB BLACK
6	128415	POP RIVET
7	185600	SHOULDER BOLT 1/4-20 X .704
8	72270505	CARRIAGE BOLT 5/16-18 X .625
9	191730	NUT 1/4-20
10	155415	WASHER
11	179246	PLASTIC WASHER
12	430324	CHUTE SNOW SHIELD
13	419822X431	SHIELD RETAINER STRAP

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
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 Failure to do so could be hazardous, damage your snow thrower and void your warranty.

REPAIR PARTS

SNOW THROWER - MODEL XT627ES (96192004501)

CONTROL PANEL / DISCHARGE CHUTE

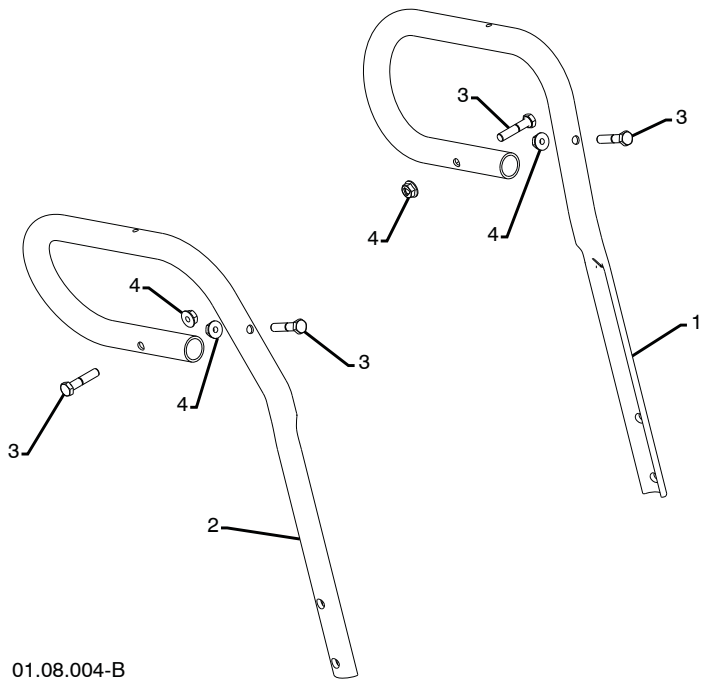


NOTES:
1. ITEMS INDICATED WITH AN * ARE LISTED AS REFERENCE FOR SERVICE PARTS ONLY.

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts.
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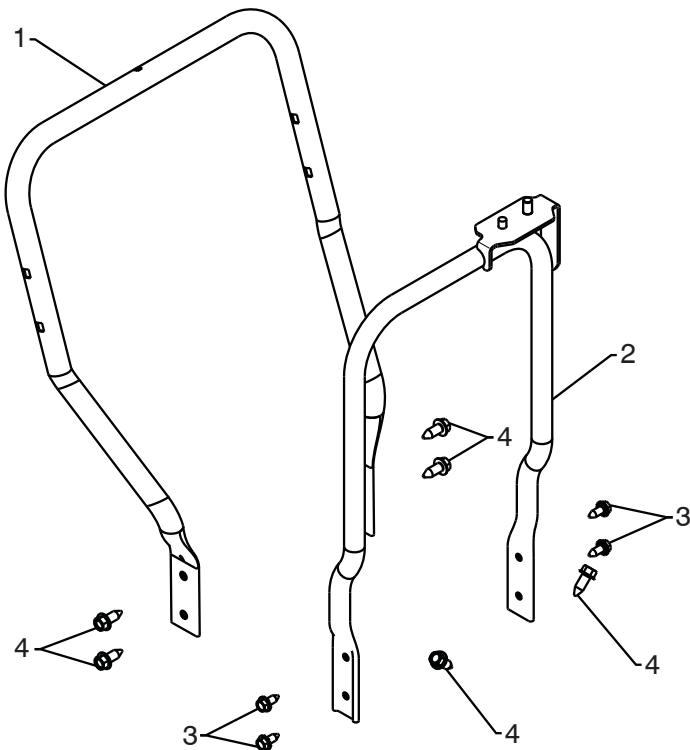
REPAIR PARTS
HANDLES

SNOW THROWER - MODEL XT627ES (96192004501)



KEY NO.	PART NO.	DESCRIPTION
1	419798X431	LOOP HANDLE LH
2	419799X431	LOOP HANDLE RH
3	74780524	SCREW 5/16-18 X 1.50
4	751153	NUT 5/16-18

01.08.004-B



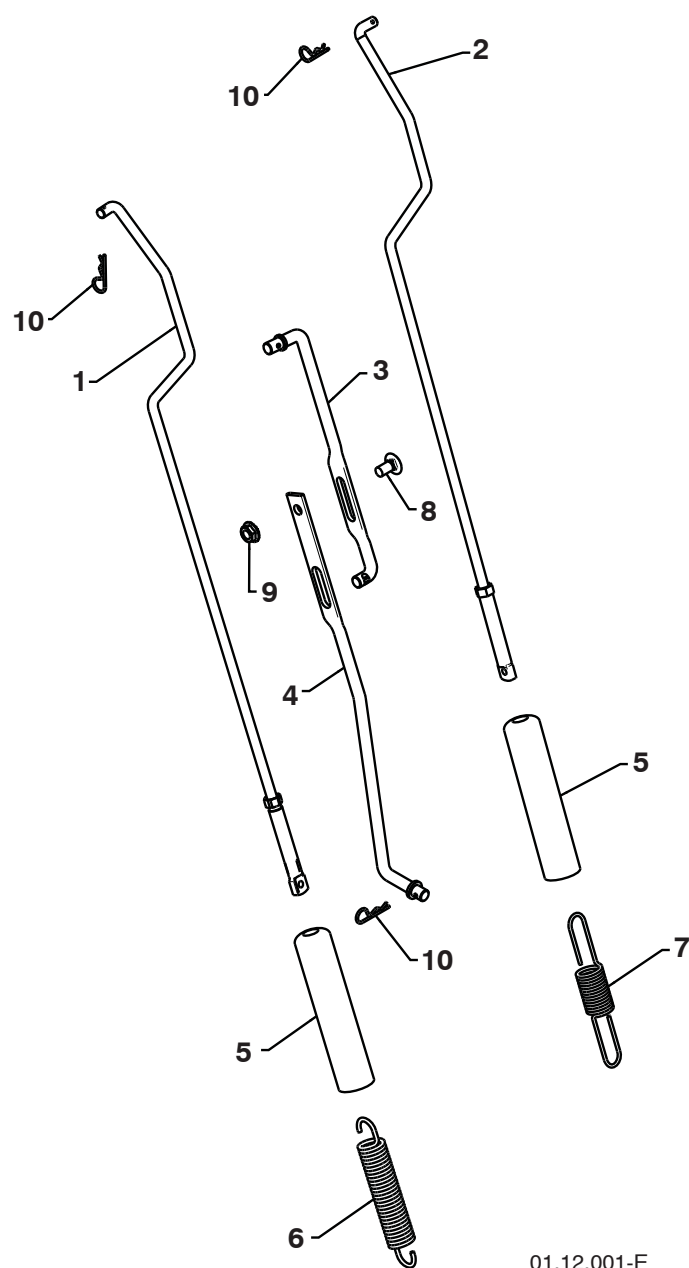
KEY NO.	PART NO.	DESCRIPTION
1	419797X431	LOWER HANDLE
2	427513X431	PIVOT SUPPORT WELDMENT
3	428867	SCREW 5/16-18 X .750
4	17000616	SCREW 3/8-16 X 1.00

01-05-013-A

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
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**REPAIR PARTS
HANDLES**

SNOW THROWER - MODEL XT627ES (96192004501)



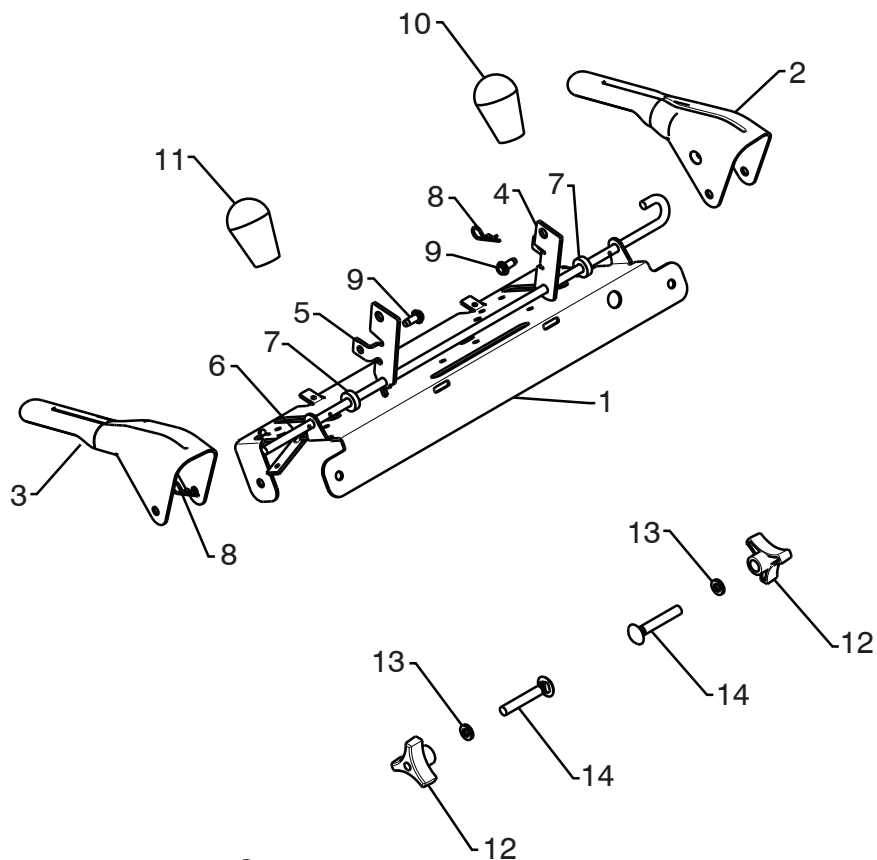
KEY NO.	PART NO.	DESCRIPTION
1	180480	IMPELLER ROD
2	405740	TRACTION ROD
3	180445	SHIFTER ROD TOP
4	187716	SHIFTER ROD BOTTOM
5	180447	SPRING SLEEVE
6	178669	IMPELLER SPRING
7	180926	TRACTION SPRING
8	72270505	CARRIAGE BOLT 5/16-18 X .625
9	155377	NUT 5/16-18
10	169675	RETAINER

01.12.001-E

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
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REPAIR PARTS HANDLES

SNOW THROWER - MODEL XT627ES (96192004501)



01.08.002-G

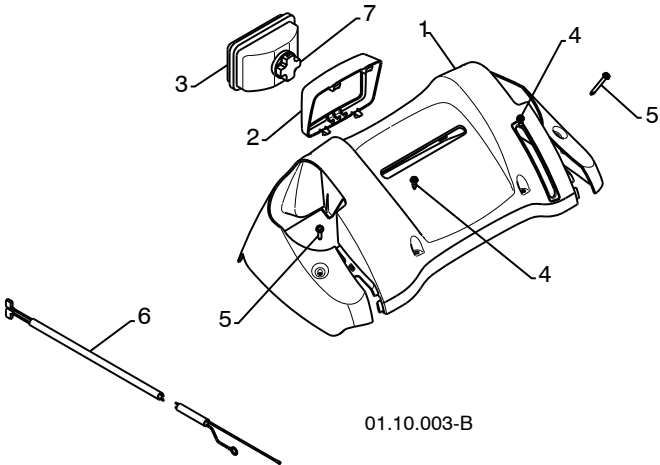
KEY NO.	PART NO.	DESCRIPTION
1	412683X431	CONTROL PANEL
2	424517X431	CONTROL LEVER LH
3	424516X431	CONTROL LEVER RH
4	412679X008	TRACTION ROD ARM
5	426918X008	IMPELLER ROD ARM
6	412677	INTERLOCK BAIL
7	421613	SPACER
8	169675	RETAINER
9	17060410	SCREW 1/4-20 X .62
10	414280	KNOB BLACK
11	414281	KNOB RED
12	178899	HANDLE KNOB
13	19131316	WASHER 3/8
14	72120618	CARRIAGE BOLT 3/8-16 X 2.25

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm

IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts. Failure to do so could be hazardous, damage your snow thrower and void your warranty.

**REPAIR PARTS
HANDLES**

SNOW THROWER - MODEL XT627ES (96192004501)

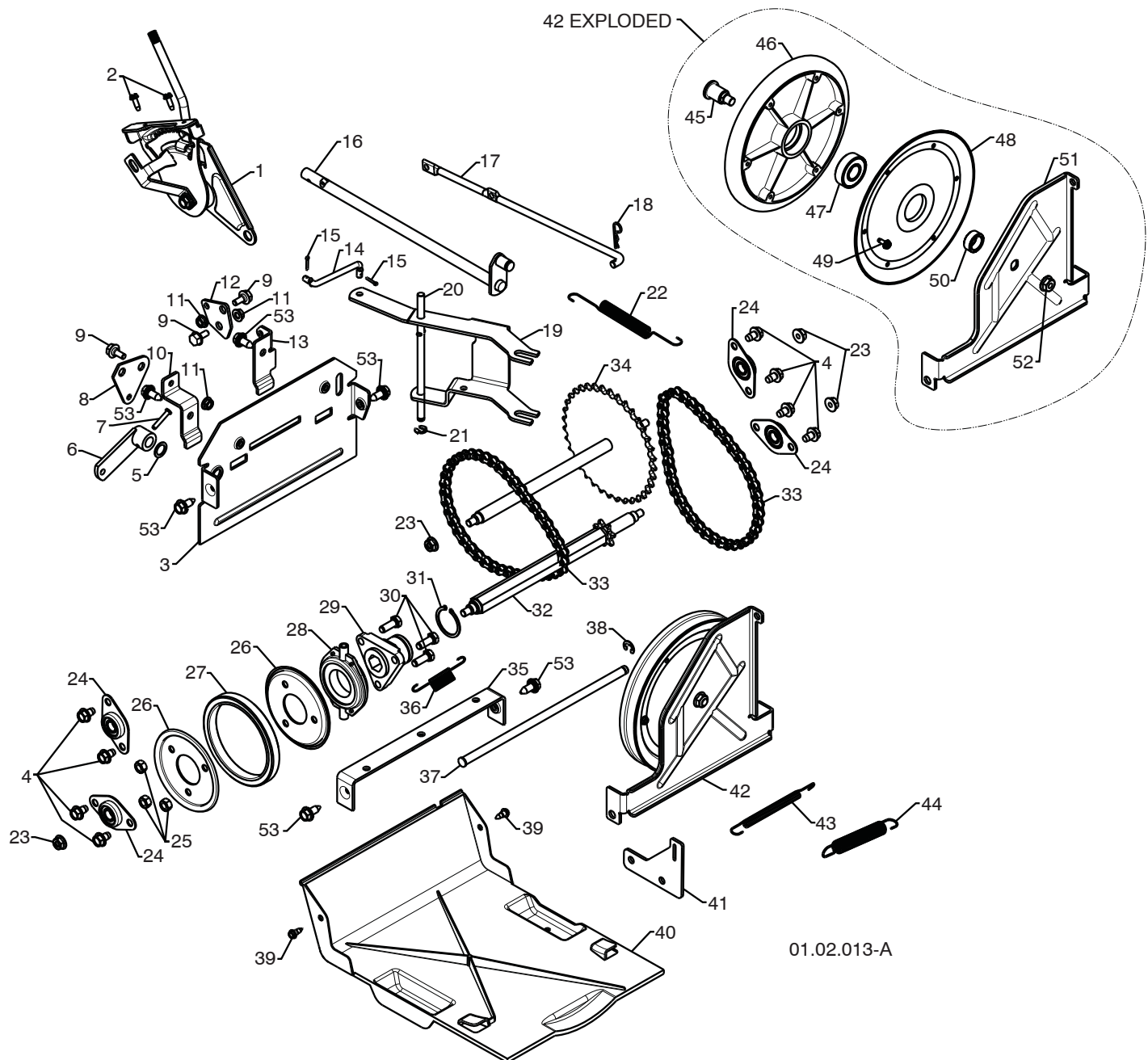


KEY NO.	PART NO.	DESCRIPTION
1	183346	CONSOLE PANEL
2	178668	HEADLIGHT BEZEL
3	180927	FLOOD HEADLIGHT
4	184471	SCREW 10-24 X .625
5	175262	SCREW 10-24 X 1.25
6	178770	WIRE HARNESS
7	183784	BULB

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts.
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REPAIR PARTS DRIVE

SNOW THROWER - MODEL XT627ES (96192004501)



NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
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REPAIR PARTS**SNOW THROWER - MODEL XT627ES (96192004501)****DRIVE**

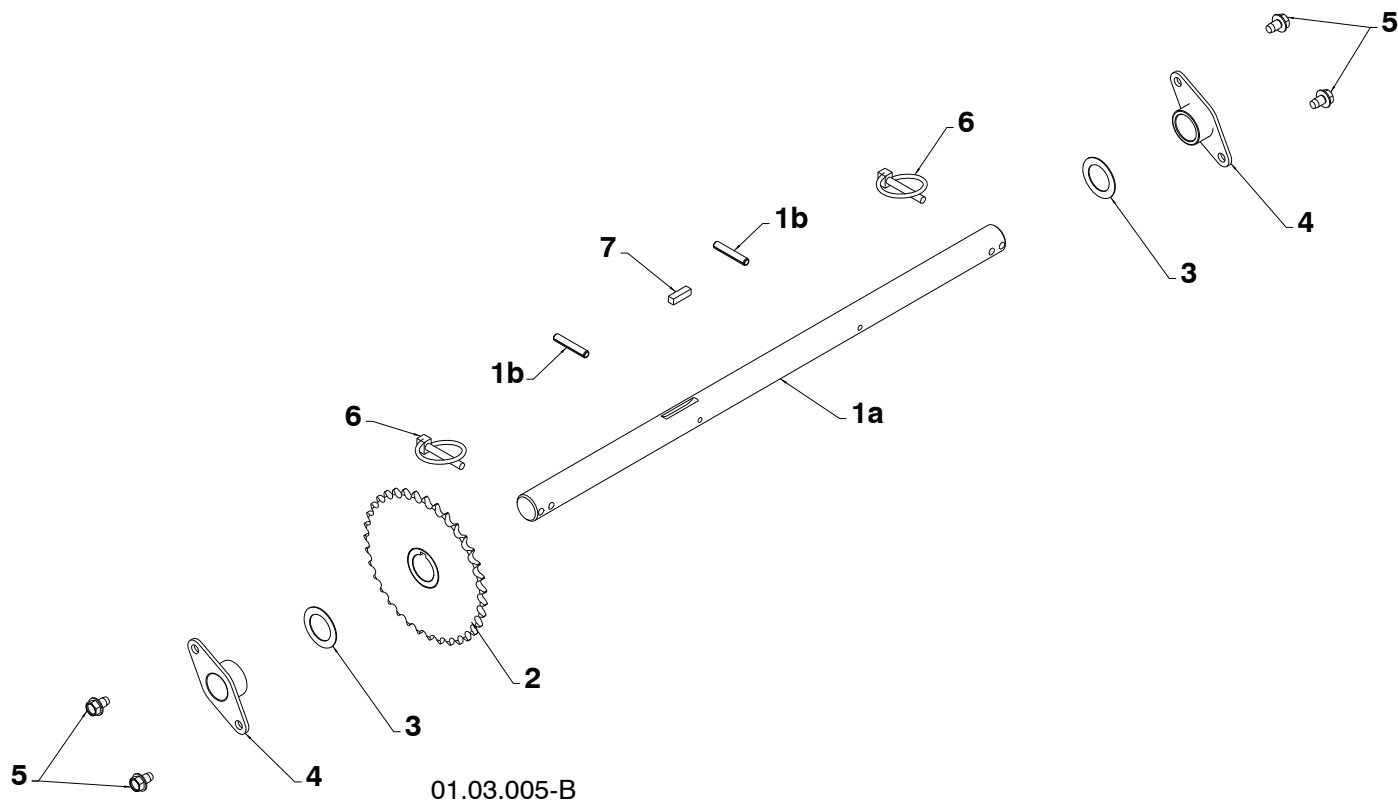
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	198875	SPEED SELECTOR ASSEMBLY	27	179831	RUBBER RING
2	17501010	SCREW 10-24 X .625	28	175344	BEARING
3	402685X505	END PLATE	29	178613	WHEEL HUB
4	17490508	SCREW 5/16-18 X .50	30	74760514	SCREW 5/16-18-.875
5	57079	WASHER	31	12000012	RETAINER RING
6	405485	CONTROL ARM	32	402187	SPROCKET SHAFT
7	198580	CLEVIS PIN	33	401619	CHAIN
8	403097X008	SHIFTER PLATE	34	417234	SPROCKET WELDMENT
9	402881	SHOULDER BOLT	35	401984X431	SHIFTER BRACKET
10	403096X431	SHIFTER BRACKET	36	180135	SPRING
11	191730	NUT 1/4-20	37	402652	PLATE PIVOT ROD
12	402856X008	CLUTCH PLATE	38	428288	E-RING .375
13	416717X431	CLUTCH BRACKET	39	184471	SHOULDER SCREW
14	187101	SHIFTER LINK	40	410877	BOTTOM PAN
15	700279	RETAINER	41	413429X431	SPRING BRACKET
16	427542	CONTROL SHAFT	42	402689	DRIVE PLATE ASSEMBLY
17	402568	CLUTCH ROD	43	414557	IDLER SPRING
18	169675	RETAINER	44	178828	IDLER SPRING
19	401732	SHIFTER YOKE	45	402504	PULLEY SHAFT
20	402310	PIVOT ROD	46	401820	DRIVE PLATE
21	12000036	RETAINER	47	198791	BEARING
22	402878	RETURN SPRING	48	402393	PULLEY HALF
23	751153	NUT 5/16-18	49	17541008	SCREW 10-24 X .50
24	408981	BEARING	50	402511	SPACER BEARING
25	73930500	NUT 5/16-18	51	418894X431	SWING PLATE
26	198176X431	RUBBER WHEEL PLATE	52	132010	NUT 3/8-16
			53	428867	SCREW 5/16-18 X .750

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm

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REPAIR PARTS
DRIVE

SNOW THROWER - MODEL XT627ES (96192004501)



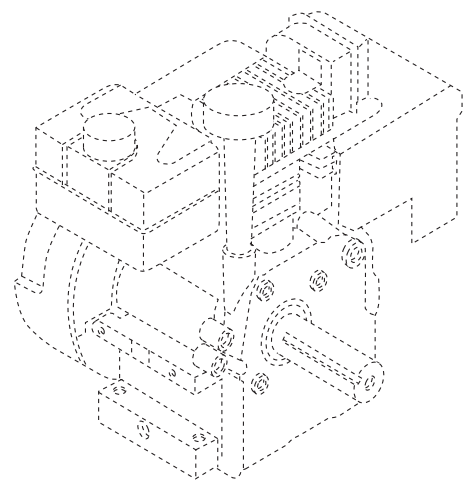
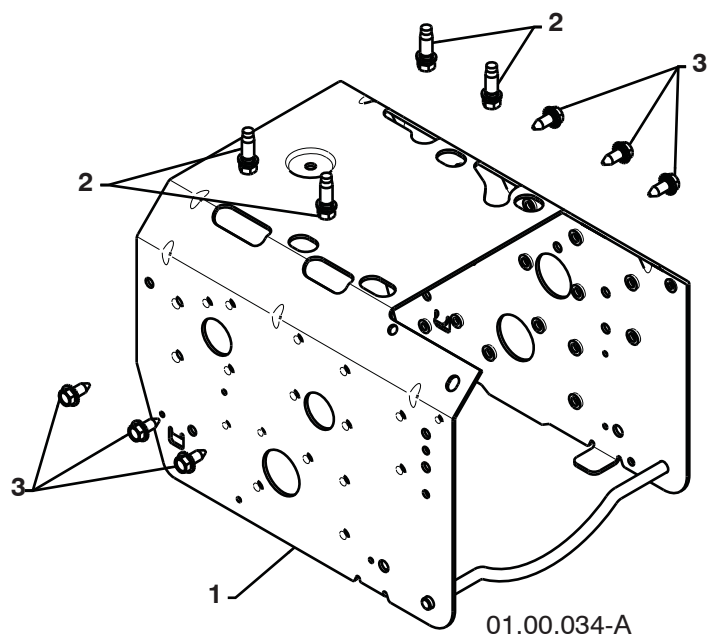
KEY NO.	PART NO.	DESCRIPTION
1	188226	(assy of 1a,1b) AXLE ASSEMBLY
1a	179352	AXLE SHAFT
1b	9465M1	ROLL PIN 3/16
2	402691	SPROCKET
3	174697	THRUST WASHER
4	179830	BEARING
5	17490508	BOLT 5/16-18 X .500
6	155443	CLIK PIN
7	189282	SQUARE KEY

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
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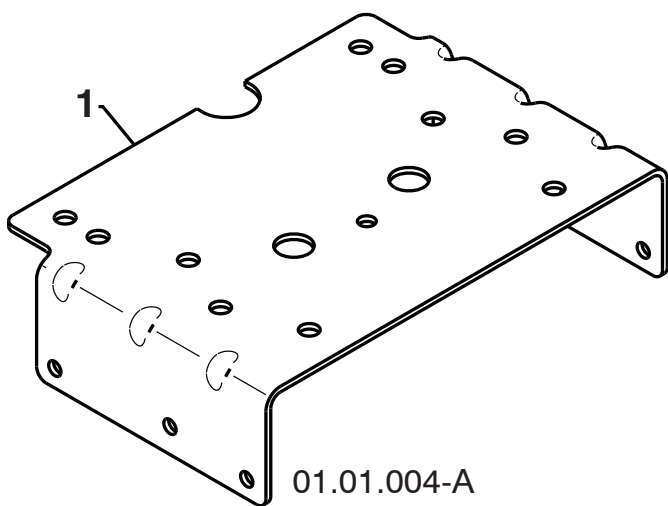
REPAIR PARTS

SNOW THROWER - MODEL XT627ES (96192004501)

CHASSIS / ENGINE / PULLEYS



KEY NO.	PART NO.	DESCRIPTION
--	436266	COMPLETE LCT ENGINE
1	418694X505	FRAME
2	150406	BOLT 3/8-16
3	428867	SCREW 5/16-18 X .750



KEY NO.	PART NO.	DESCRIPTION
1	427963X505	ENGINE MOUNTING PLATE

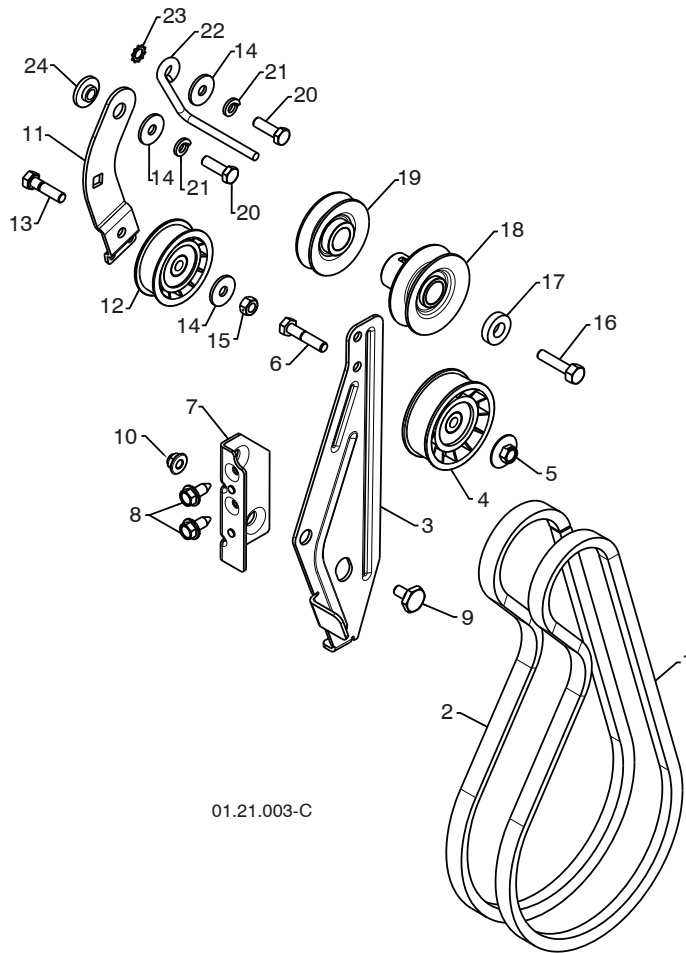
NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm

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REPAIR PARTS

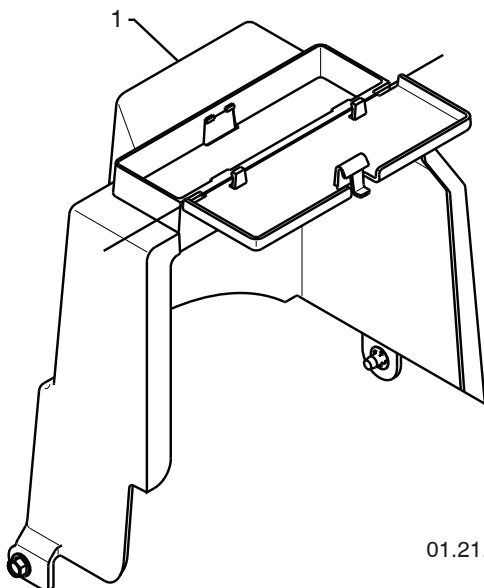
SNOW THROWER - MODEL XT627ES (96192004501)

CHASSIS / ENGINE / PULLEYS



01.21.003-C

KEY NO.	PART NO.	DESCRIPTION
1	408007	IMPELLER BELT
2	419744	TRACTION BELT
3	423723X431	IDLER ARM BRACKET
4	180523	IDLER PULLEY
5	426589	NUT 5/16-18
6	74780524	SCREW 5/16-18 X 1 .50
7	423990X431	IDLER BRACKET
8	428867	SCREW 5/16-18 X .625
9	424297	SHOULDER BOLT 5/16-18 X .500
10	751153	NUT 5/16-18 NYLOCK
11	187786	TRACTION IDLER ARM
12	180522	TRACTION PULLEY
13	74780520	SCREW 5/16-18 X 1 .00
14	59289	WASHER
15	73800500	NUT 5/16-18
16	851084	SCREW 3/8-24 X 1.375
17	400026	WASHER
18	426491	PULLEY ENG IMPELLER
19	426490	PULLEY ENG TRACTION
20	74610516	SCREW 5/16-18 X 1 .00
21	10040500	LOCKWASHER 5/16
22	155452	BELT GUIDE
23	11050500	LOCKWASHER 5/16
24	175331	IDLER BUSHING



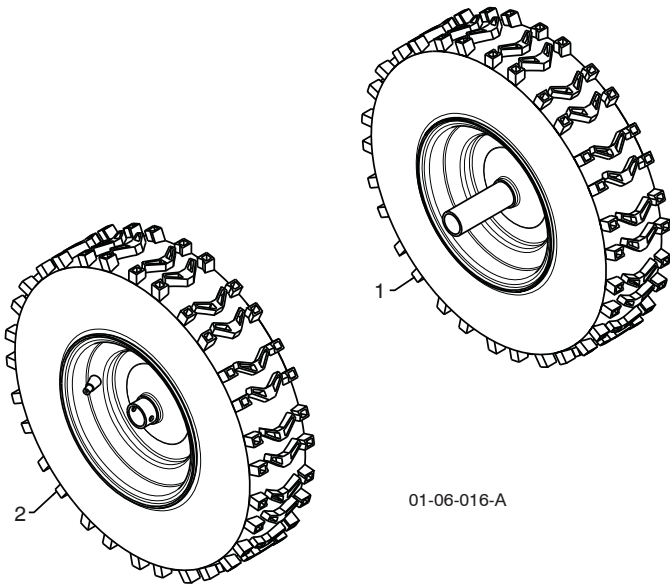
01.21.013-B

KEY NO.	PART NO.	DESCRIPTION
1	428684	COVER ASSEMBLY

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
IMPORTANT: Use only Original Equipment Manufacturer (O.E.M.) replacement parts.
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REPAIR PARTS
WHEELS

SNOW THROWER - MODEL XT627ES (96192004501)



KEY NO.	PART NO.	DESCRIPTION
1	432335X428	WHEEL ASSEMBLY LH
2	432336X428	WHEEL ASSEMBLY RH

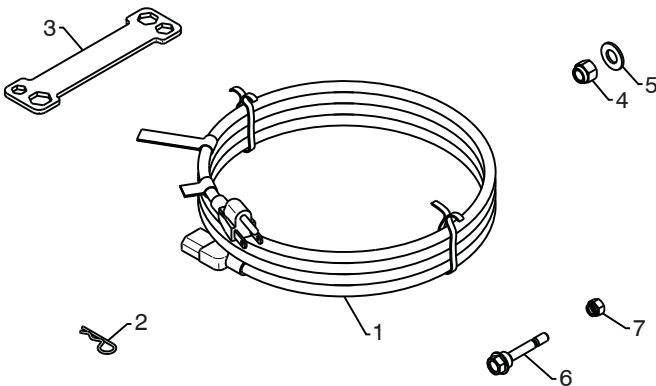
01-06-016-A

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
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REPAIR PARTS

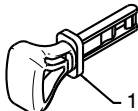
SNOW THROWER - MODEL XT627ES (96192004501)

BAG OF PARTS



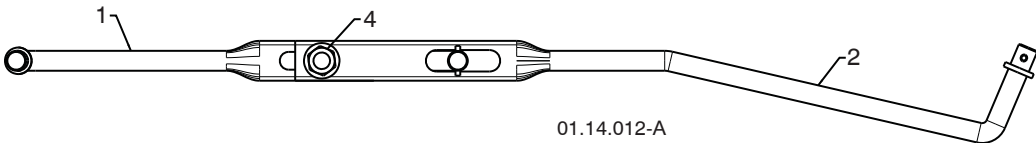
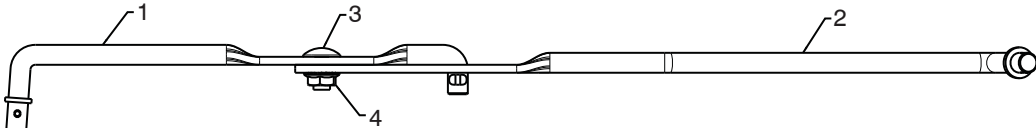
01.14.004-B

KEY NO.	PART NO.	DESCRIPTION
1	198563	POWER CORD
2	169675	RETAINER PIN
3	180684X008	WRENCH
4	73800600	LOCKNUT 3/8-16
5	19131316	WASHER 3/8
6	192090	SHEAR BOLT 1/4-20 X 1-3/4
7	73800400	LOCKNUT 1/4-20



01.14.009-A

KEY NO.	PART NO.	DESCRIPTION
1	422663	SAFETY IGNITION KEY



01.14.012-A

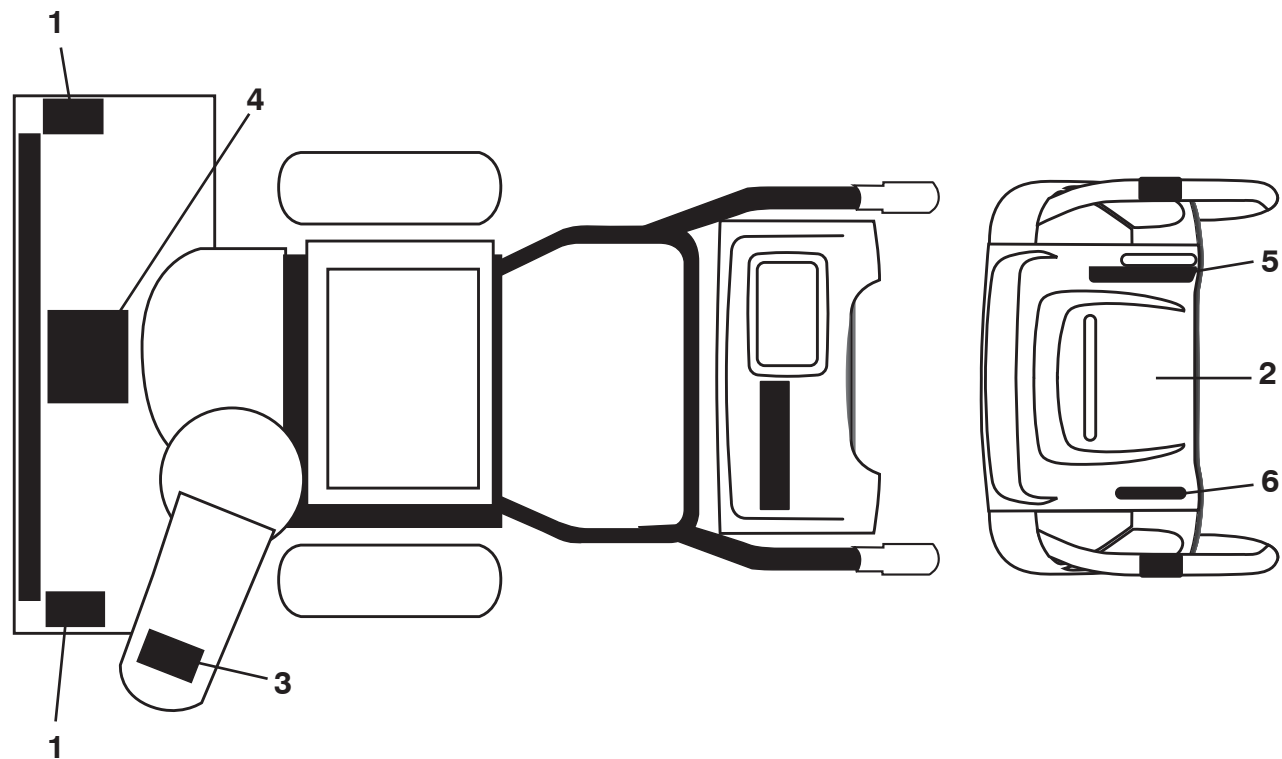
KEY NO.	PART NO.	DESCRIPTION
1	180445	SHIFTER ROD TOP
2	187716	SHIFTER ROD BOTTOM
3	72270505	CARRIAGE BOLT 5/16-18 X .75
4	155377	NUT 5/16-18

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm

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REPAIR PARTS
DECALS

SNOW THROWER - MODEL XT627ES (96192004501)



KEY NO.	PART NO.	DESCRIPTION
1	181037	DECAL, DANGER
2	181033	DECAL, INSTRUC.
3	181035	DECAL, DANGER, DEFLECTOR
4	181042	DECAL, DANGER
5	429591	DECAL, CONS RT SPD/LEV/PWRST
6	428716	DECAL, CONS LT DEF/LEV/PWRST
--	437920	OWNER'S MANUAL, ENGLISH
--	437923	OWNER'S MANUAL, FRENCH

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm
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