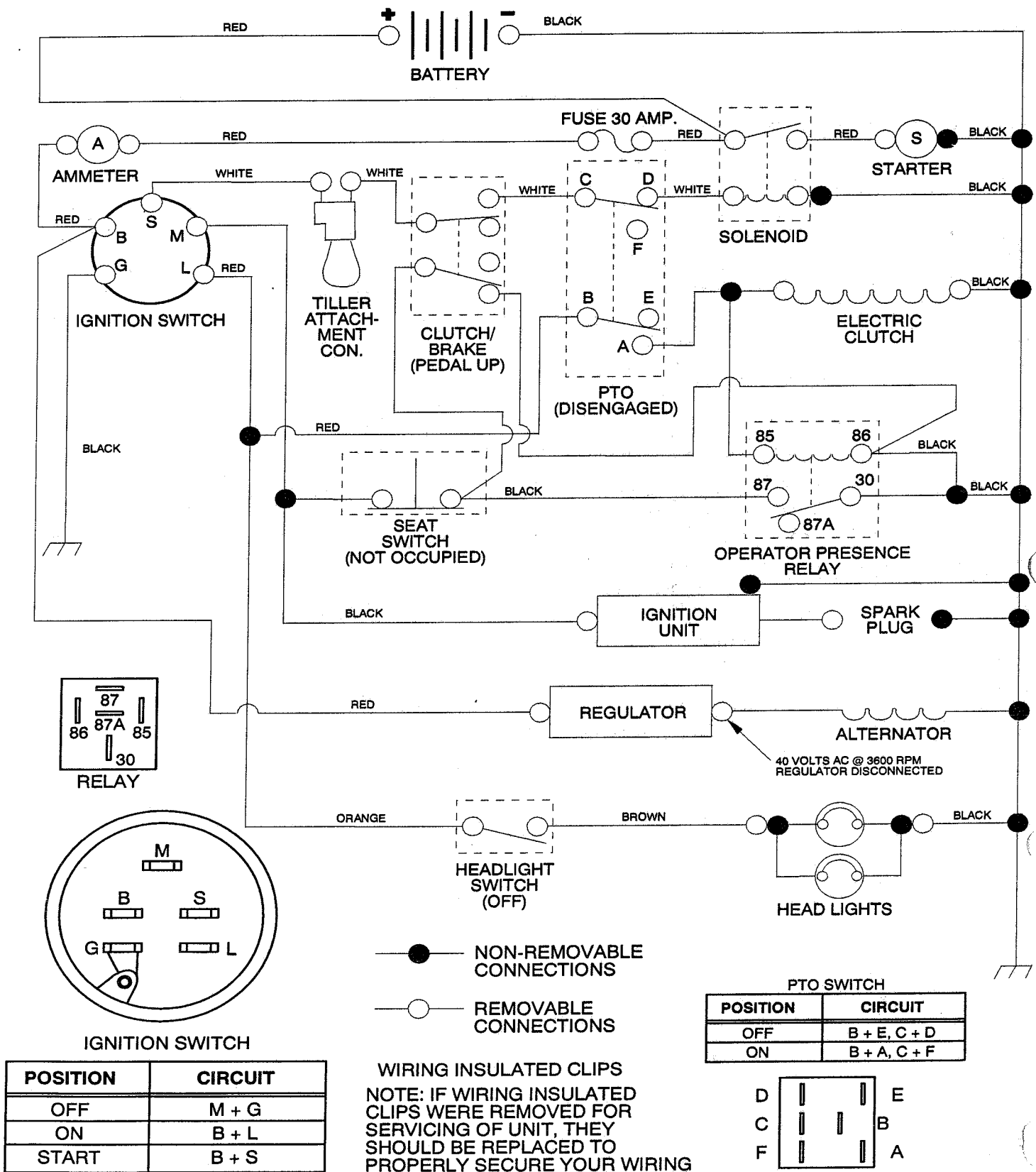


# REPAIR PARTS

12.5 HP 38" LAWN TRACTOR - MODEL NO. PP125H38

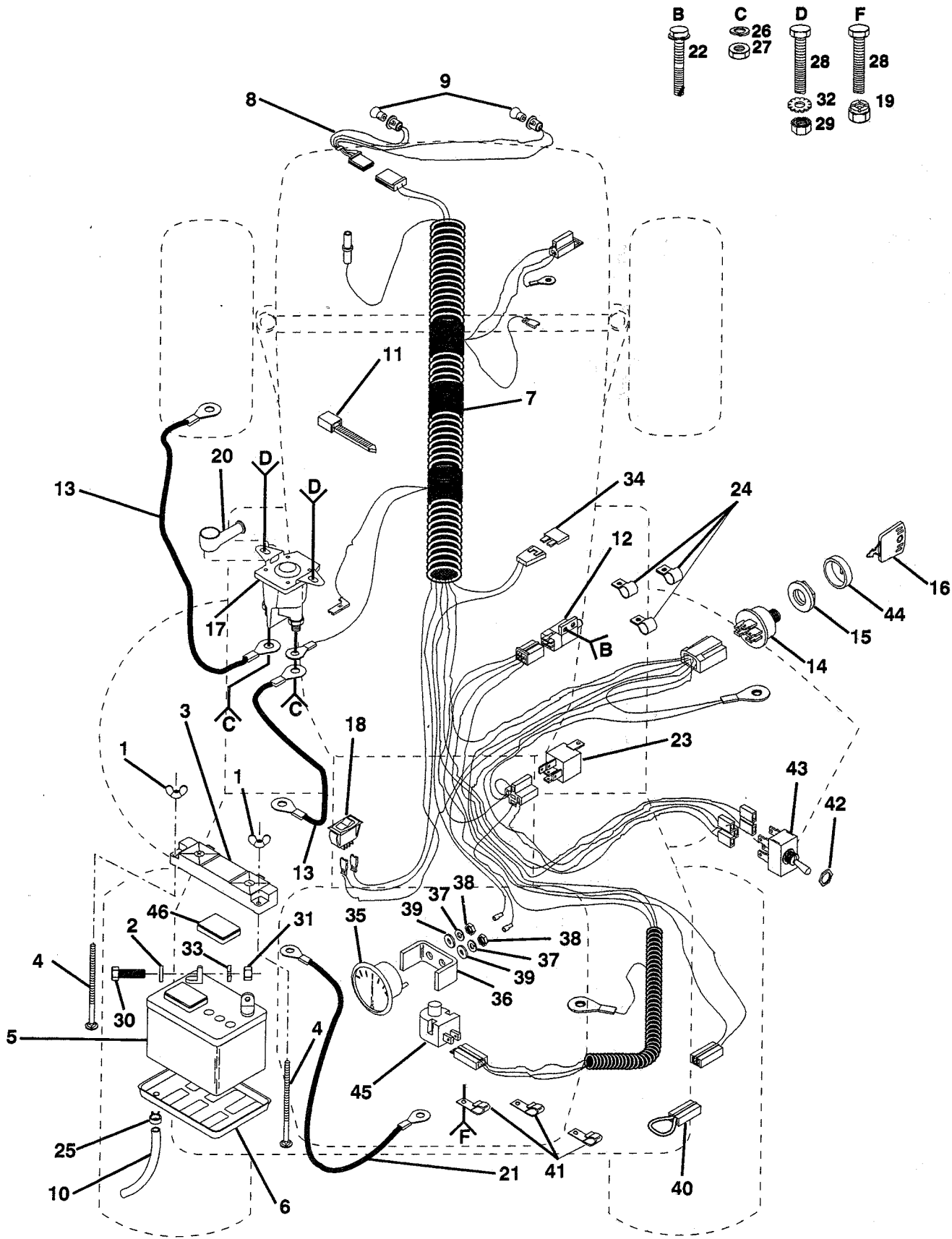
## SCHEMATIC



# REPAIR PARTS

12.5 HP 38" LAWN TRACTOR - MODEL NUMBER PP125H38

## ELECTRICAL



# REPAIR PARTS

## 12.5 HP 38" LAWN TRACTOR - MODEL NUMBER PP125H38

### ELECTRICAL

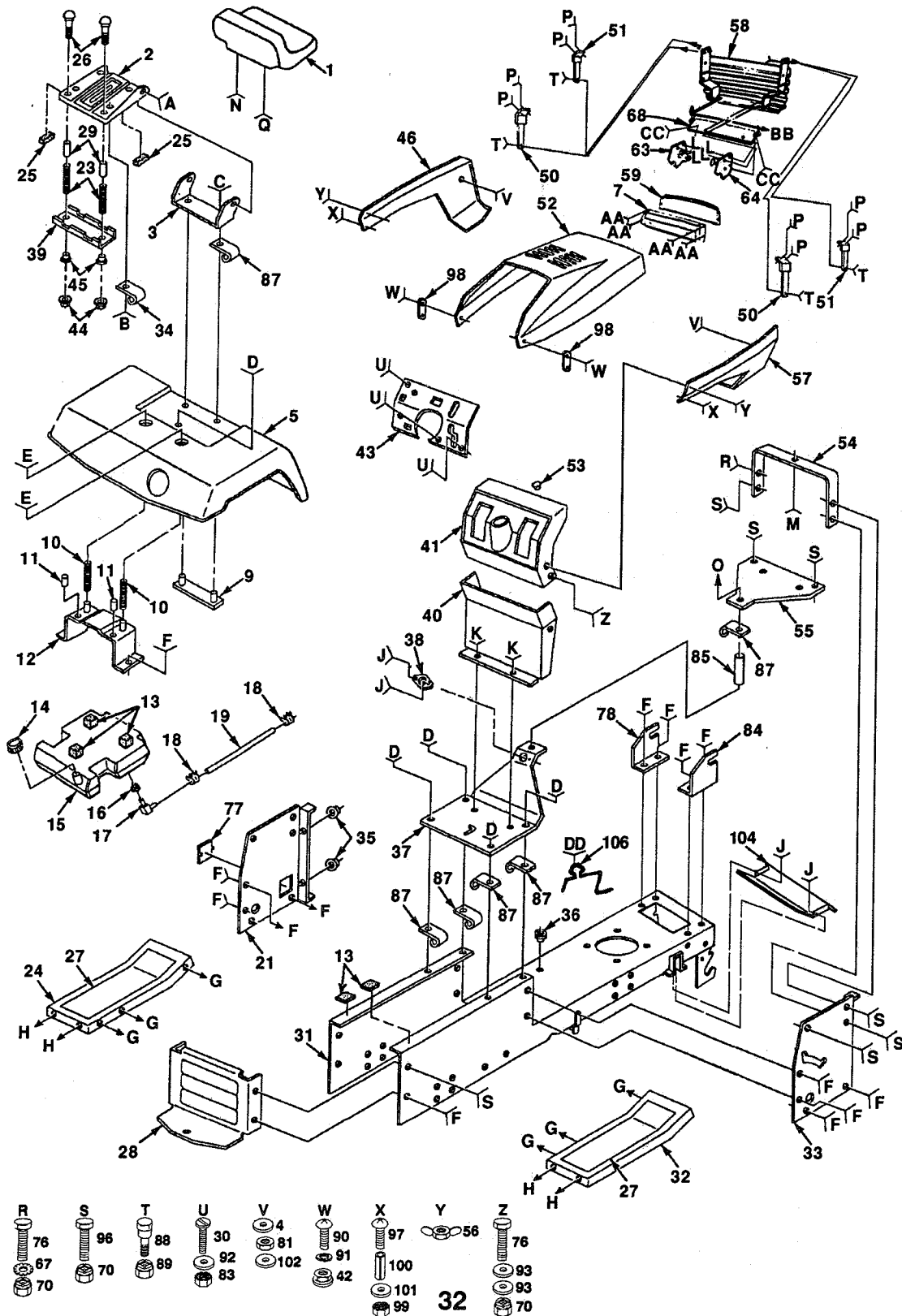
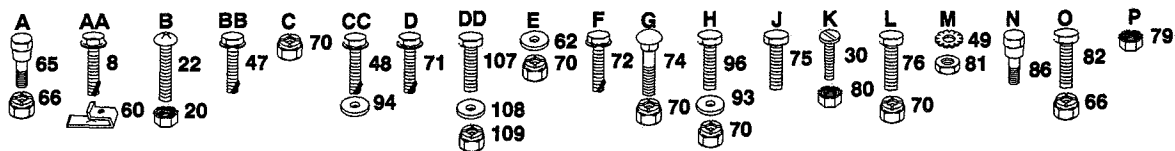
| KEY PART<br>NO. | NO.       | DESCRIPTION                                      | KEY PART<br>NO. | NO.       | DESCRIPTION                       |
|-----------------|-----------|--------------------------------------------------|-----------------|-----------|-----------------------------------|
| 1               | 532123198 | Nut, Wing 1/4-20                                 | 23              | 532109748 | Relay                             |
| 2               | 819091016 | Washer 9/32 x 5/8 x 16 Ga.                       | 24              | 532124996 | Clip                              |
| 3               | 532102476 | Guard, Terminal                                  | 25              | 532109596 | Clamp, Hose                       |
| 4               | 872240460 | Bolt, Battery (Bolt, Carriage<br>1/4-20 x 7-1/2) | 26              | 810090400 | Washer, Lock 1/4                  |
| 5               | 532121265 | Battery                                          | 27              | 873350400 | Nut, Hex, Jam 1/4-20              |
| 6               | 532124886 | Tray, Battery                                    | 28              | 874780408 | Bolt, Hex 1/4-20 x 1/2 Grade 5    |
| 7               | 532132671 | Harness, Ignition                                | 29              | 873510400 | Nut, Hex, Keps 1/4-20             |
| 8               | 532127441 | Harness, Light Socket                            | 30              | 874760412 | Bolt, Hex 1/4-20 x 3/4            |
| 9               | 532124893 | Bulb, Light                                      | 31              | 873220400 | Nut, Hex 1/4-20                   |
| 10              | 532100541 | Tube, Battery Tray                               | 32              | 811050400 | Washer, Lock, Tooth, External 1/4 |
| 11              | 532124756 | Cable, Tie                                       | 33              | 810040400 | Washer, Lock 1/4                  |
| 12              | 532109553 | Switch, Interlock, Clutch                        | 34              | 532108824 | Fuse                              |
| 13              | 532124770 | Cable, Battery                                   | 35              | 532124900 | Ammeter                           |
| 14              | 532102972 | Ignition, Switch                                 | 36              | 532131708 | Bracket, Ammeter                  |
| 15              | 532124211 | Nut, Ignition                                    | 37              | 810101000 | Washer, Lock #10                  |
| 16              | 532122147 | Key                                              | 38              | 873911000 | Nut                               |
| 17              | 532109081 | Solenoid                                         | 39              | 819070818 | Washer 7/32 x 1/2 x 18 Gauge      |
| 18              | 532110712 | Switch                                           | 40              | 532102501 | Loop, Wire                        |
| 19              | 873680400 | Nut, Crownlock 1/4-20                            | 41              | 532124995 | Clip, Insulated                   |
| 20              | 532131563 | Terminal Cover (For Solenoid)                    | 42              | 532124932 | Nut, Hex                          |
| 21              | 532124773 | Cable, Battery (Battery to Ground)               | 43              | 532126016 | Switch, PTO                       |
| 22              | 817021008 | Screw, Hex Tap Hd.<br>#10-24 UNC x 1/2 Type T    | 44              | 532123620 | Cover, Switch Key                 |
|                 |           |                                                  | 45              | 532121305 | Switch, Seat                      |
|                 |           |                                                  | 46              | 532121264 | Cap, Battery                      |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

## REPAIR PARTS

## 12.5 HP 38" LAWN TRACTOR - MODEL NUMBER PP125H38

## CHASSIS AND ENCLOSURES



# REPAIR PARTS

## 12.5 HP 38" LAWN TRACTOR - MODEL NUMBER PP125H38

### CHASSIS AND ENCLOSURES

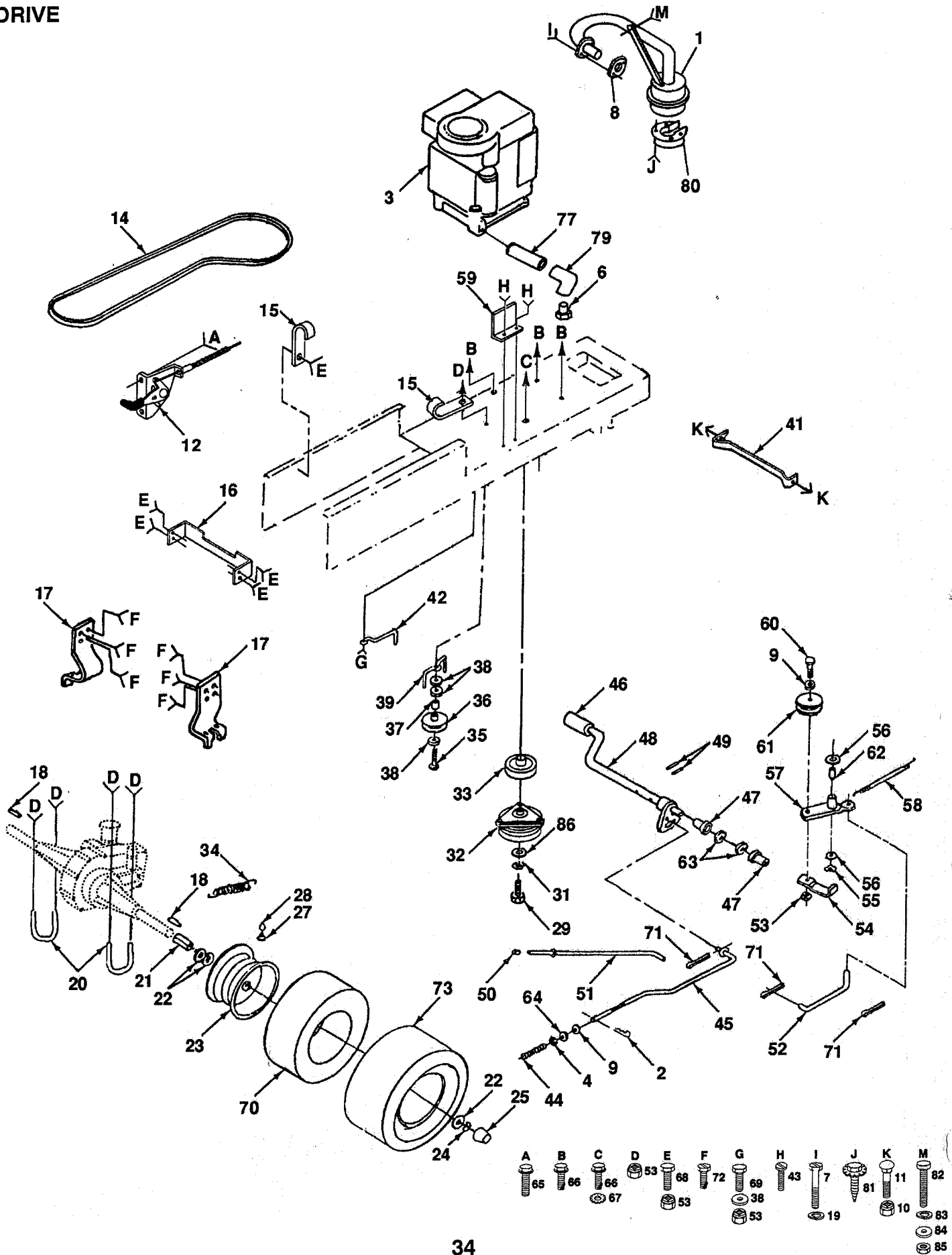
| KEY PART<br>NO. NO. | DESCRIPTION                                 | KEY PART<br>NO. NO. | DESCRIPTION                                |
|---------------------|---------------------------------------------|---------------------|--------------------------------------------|
| 1 532127514         | Seat                                        | 53 532005479        | Plug, Button                               |
| 2 532131451         | Pan, Seat                                   | 54 532124130        | Support, Dash                              |
| 3 532126656         | Bracket, Pivot, Seat                        | 55 532106965        | Plate, Support, Battery                    |
| 4 819091216         | Washer 9/32 x 3/4 x 16 Gauge                | 56 532123198        | Nut, Wing 1/4-20                           |
| 5 532124998         | Fender                                      | 57 532125367        | Panel, Side, R.H.                          |
| 7 532124939         | Bezel Assembly                              | 58 532122100        | Grill                                      |
| 8 817211010         | Screw, Hex, Washer, Tap #10-16 x 5/8        | 59 532106395        | Lens                                       |
| 9 532105511         | Strap, Fender                               | 60 532104755        | "J" Fastener                               |
| 10 532124181        | Spring, Compression                         | 62 819131614        | Washer 13/32 x 1 x 14 Gauge                |
| 11 532105531        | Nut, Push                                   | 63 532110855        | Bracket, Pivot, L.H.                       |
| 12 532105509        | Bracket, Fender                             | 64 532110854        | Bracket, Pivot, R.H.                       |
| 13 532106082        | Pad, Spacer                                 | 65 532105529        | Bolt, Shoulder 5/16-18                     |
| 14 532123549        | Cap, Fuel                                   | 66 873680500        | Nut, Crownlock 5/16-18                     |
| 15 532106020        | Tank, Fuel                                  | 67 811050600        | Washer, Lock, External Tooth 3/8           |
| 16 532124952        | Bushing                                     | 68 532124940        | Strap, Grill                               |
| 17 532124951        | Stem, Tank, Fuel                            | 69 819171912        | Washer 17/32 x 1-3/16 x 12 Gauge           |
| 18 532123487        | Clamp, Hose                                 | 70 873680600        | Nut, Crownlock 3/8-16                      |
| 19 532124953        | Line, Fuel                                  | 71 817490608        | Screw, Hex, Washer Thrdol.<br>3/8-16 x 1/2 |
| 20 873951000        | Nut, Keps #10                               | 72 817490612        | Screw, Hex, Washer Thrdol.<br>3/8-16 x 3/4 |
| 21 532124118        | Panel, Dash, L.H.                           | 73 532120068        | Knob, Seat 1/2"                            |
| 22 874641008        | Screw, Pan Head #10-32                      | 74 872110606        | Bolt, Carriage 3/8-16 x 3/4                |
| 23 532123740        | Spring, Compression                         | 75 817021008        | Screw, Hex, Tap #10-16 x 1/2               |
| 24 532124888        | Footrest, L.H.                              | 76 874760616        | Bolt, Hex 3/8-16 x 1                       |
| 25 532121251        | Strip, Foam                                 | 77 532121794        | Cover, Access                              |
| 26 872050411        | Bolt, Rdhd Sht Nk 1/4-20 x 1-3/8            | 78 532110852        | Bracket Assembly, L.H.                     |
| 27 532128866        | Pad, Footrest                               | 79 873510400        | Nut, Hex, Keps 1/4-20 UNC                  |
| 28 532127866        | Drawbar                                     | 80 873510500        | Nut, Hex, Keps 5/16-18 UNC                 |
| 29 532121249        | Spacer, Split .28 x .88                     | 81 873220400        | Nut, Hex, Fin 1/4-20 UNC                   |
| 30 874180512        | Screw, Mach. Cr. Threaded<br>5/16-18 x 3/4  | 82 874760532        | Bolt, Hex 5/16-18 x 2                      |
| 31 532131052        | Chassis                                     | 83 873510500        | Nut, Keps 5/16-18                          |
| 32 532124889        | Footrest, R.H.                              | 84 532110853        | Bracket Assembly, R.H.                     |
| 33 532133748        | Panel, Dash, R.H.                           | 85 532121236        | Spacer                                     |
| 34 532124967        | Clip, Insulated                             | 86 532127018        | Bolt, Shoulder 5/16-18 x .62               |
| 35 532110436        | Grommet, Split                              | 87 532124996        | Clip, Insulated                            |
| 36 532124934        | Grommet                                     | 88 532123481        | Bolt, Shoulder 1/4-20                      |
| 37 532121195        | Saddle                                      | 89 873680400        | Nut, Crownlock 1/4-20                      |
| 38 532124720        | Bushing, Steering                           | 90 874191008        | Screw, Pan, Mach. #10-24 x 1/2             |
| 39 532121246        | Bracket, Switch Mount                       | 91 810071000        | Washer, Lock #10                           |
| 40 532104805        | Dash Assembly, Lower                        | 92 819111116        | Washer 11/32 x 11/16 x 16 Gauge            |
| 41 532124252        | Dash                                        | 93 819131312        | Washer 13/32 x 13/16 x 12 Gauge            |
| 42 532125004        | Nut, Weld                                   | 94 819111212        | Washer 11/32 x 3/4 x 12 Gauge              |
| 43 532124769        | Plate, Dash                                 | 96 874760612        | Bolt, Hex 3/8-16 x 3/4                     |
| 44 532123976        | Locknut, Hex, Large, Flange                 | 97 874981020        | Screw, Mach. Cr. Pan #10-24 x 1-1/4        |
| 45 532121248        | Bushing, Snap                               | 98 532109808        | Latch, Hood                                |
| 46 532125353        | Panel, Side, L.H.                           | 99 873731000        | Nut, Keps #10-24                           |
| 47 817190412        | Screw, Hex, Washer Thrdcut<br>1/4-20 x 3/4  | 100 532007206       | Spacer, Split #10 x 3/4                    |
| 48 817490512        | Screw, Hex, Washer Thrdol.<br>5/16-18 x 3/4 | 101 819070818       | Washer 7/32 x 1/2 x 18 Gauge               |
| 49 811050400        | Washer, Lock, External Tooth 1/4            | 102 819091016       | Washer 9/32 x 5/8 x 16 Gauge               |
| 50 532106784        | Strap Assembly, Hinge, Rear                 | 104 532128953       | Shield, Heat, Muffler                      |
| 51 532104618        | Strap Assembly, Hinge, Front                | 106 532131402       | Guide, Belt                                |
| 52 532125351        | Hood                                        | 107 874760616       | Bolt, Hex 3/8-16 x 1                       |
|                     |                                             | 108 819132012       | Washer 13/32 x 1-1/4 x 12 Ga.              |
|                     |                                             | 109 873680600       | Nut, Crownlock 3/8-16                      |

NOTE: All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

12.5 HP 38" LAWN TRACTOR - MODEL NUMBER PP125H38

## DRIVE



# REPAIR PARTS

## 12.5 HP 38" LAWN TRACTOR - MODEL NUMBER PP125H38

### DRIVE

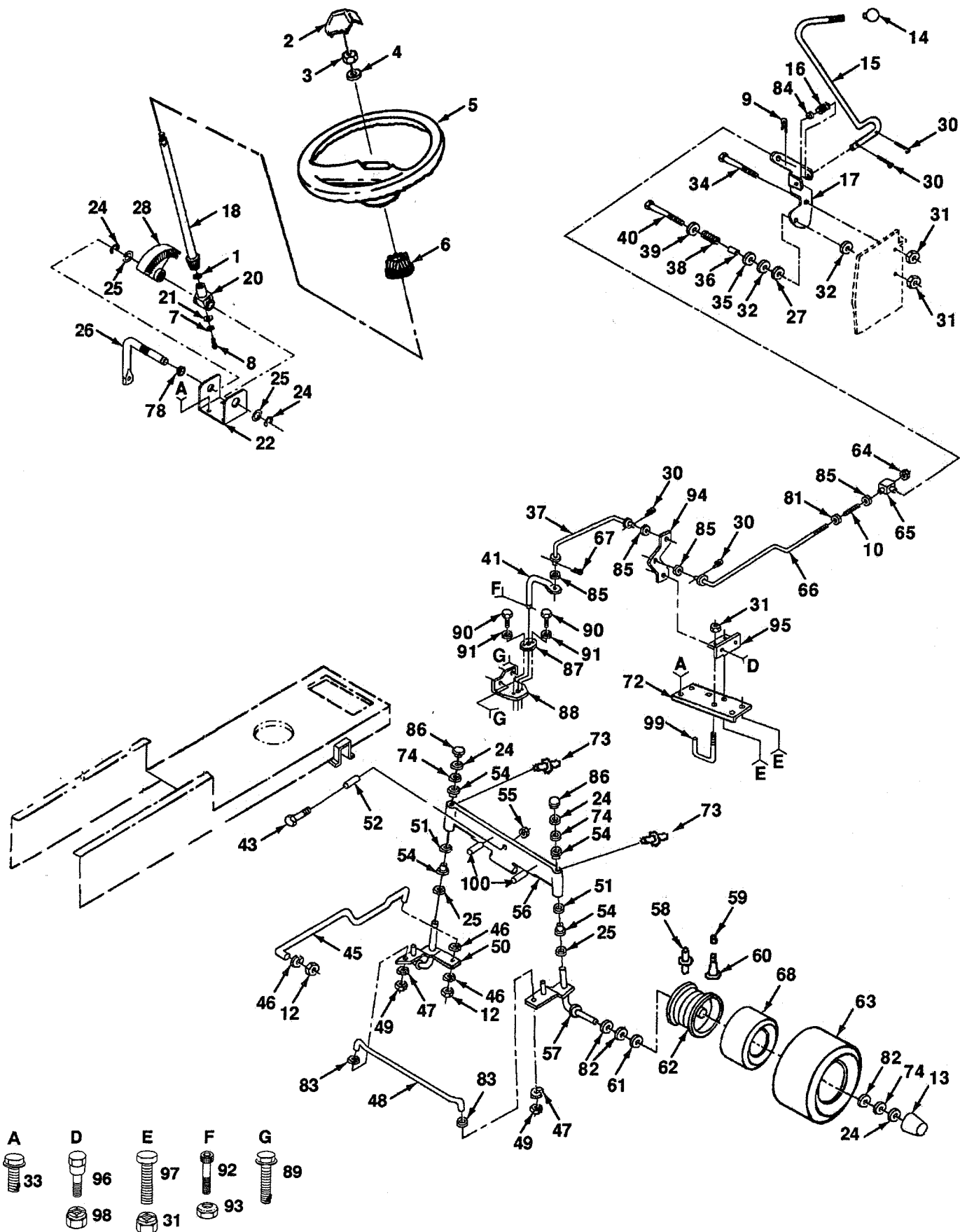
| KEY NO. | PART NO.  | DESCRIPTION                                               | KEY NO. | PART NO.  | DESCRIPTION                                   |
|---------|-----------|-----------------------------------------------------------|---------|-----------|-----------------------------------------------|
| 1       | 532125610 | Muffler                                                   | 45      | 532132654 | Rod, Brake                                    |
| 2       | 532124788 | Clip, Hairpin                                             | 46      | 532124872 | Cover, Pedal                                  |
| 3       | -----     | Engine, Briggs & Stratton<br>Model #286707, Type #0450-01 | 47      | 532120183 | Bearing, Nylon                                |
| 4       | 873350600 | Nut, Hex, Jam 3/8-16 UNC                                  | 48      | 532122424 | Shaft, Assembly, Foot Pedal                   |
| 6       | -----     | Oil Drain Plug (Order from<br>manufacturer)               | 49      | 532124963 | Pin, Roll 3/16 x 1                            |
| 7       | 871070510 | Screw, Hex, Hd Cap 5/16-18 x 5/8                          | 50      | 532071673 | Cap, Plunger                                  |
| 8       | 532125593 | Gasket                                                    | 51      | 532133261 | Rod, Brake, Park                              |
| 9       | 819131316 | Washer 13/32 x 13/16 x 16 Gauge                           | 52      | 532105710 | Link, Clutch                                  |
| 10      | 873680500 | Nut, Crownlock 5/16-18                                    | 53      | 873680600 | Nut, Crownlock 3/8-16                         |
| 11      | 872140506 | Bolt, Carriage 5/16-18 x 3/4                              | 54      | 532123205 | Retainer, Belt                                |
| 12      | 532132765 | Control, Throttle                                         | 55      | 812000039 | Ring, Klip                                    |
| 14      | 532123461 | V-Belt, Drive                                             | 56      | 532110812 | Washer, Hardened                              |
| 15      | 532124996 | Clip, Insulated                                           | 57      | 532123789 | Arm Assembly, Idler                           |
| 16      | 532121187 | Bracket, Mounting, Hydro T/A                              | 58      | 532105709 | Spring, Return, Clutch                        |
| 17      | 532126649 | Bracket, Transaxle                                        | 59      | 532108236 | Bracket, Switch                               |
| 18      | 532123583 | Key, Square 1/4 x 2                                       | 60      | 874760624 | Bolt, Hex 3/8-16 x 1-1/2                      |
| 19      | 810040500 | Washer, Lock, Heavy Helical Spring                        | 61      | 532106298 | Pulley, Idler V.Grove                         |
| 20      | 532121189 | U-Bolt 3/8-16 x 2.83                                      | 62      | 532105706 | Bearing                                       |
| 21      | 532121199 | Spacer, Split                                             | 63      | 819211616 | Washer 21/32 x 1 x 16 Gauge                   |
| 22      | 532121748 | Washer 1-1/32 x 1-5/8 x 16 Gauge                          | 64      | 873800600 | Locknut, Hex W/Washer Insert<br>3/8-16 UNC ZN |
| 23      | 532124723 | Rim, Rear                                                 | 65      | 817720410 | Screw, Hex, Thread Cut<br>1/4-20 x 5/8        |
| 24      | 812000001 | E-Ring                                                    | 66      | 817490624 | Screw, Hex, Wsh. Thdrol.<br>3/8-16 x 1-1/2    |
| 25      | 532104757 | Cap, Axle                                                 | 67      | 811050600 | Washer, Lock, External Tooth 3/8              |
| 27      | 532065139 | Stem, Valve                                               | 68      | 874760612 | Bolt, Hex 3/8-16 x 3/4                        |
| 28      | 532059192 | Cap, Valve                                                | 69      | 874760616 | Bolt, Hex 3/8-16 x 1                          |
| 29      | 871130768 | Bolt, Hex, Fin 7/16-20 UNF x 4-1/4<br>Grade 8             | 70      | 532124926 | Tube                                          |
| 31      | 810040700 | Washer, Lock 7/16                                         | 71      | 876020412 | Pin, Cotter 1/8 x 3/4                         |
| 32      | 532108218 | Clutch, Engine                                            | 72      | 817490612 | Screw, Hex, Thrdrol. 3/8-16 x 3/4             |
| 33      | 532109841 | Pulley, Engine                                            | 73      | 532106268 | Tire, Rear                                    |
| 34      | 532110422 | Spring, Brake Return                                      | 77      | 813280324 | Nipple, Pipe 3/8 NPT x 3"                     |
| 35      | 874760644 | Bolt, Hex 3/8-16 x 2-3/4                                  | 79      | 813200300 | Elbow, Std. 90°, 3/8-18 NPT                   |
| 36      | 532004859 | Idler, Flat                                               | 81      | 817030808 | Screw, Spiderloc Hex Hd 8 x 1/2               |
| 37      | 532124965 | Spacer                                                    | 82      | 874760416 | Bolt, Fin Hex 1/4-20 x 1                      |
| 38      | 819131312 | Washer 13/32 x 13/16 x 12 Gauge                           | 83      | 810040400 | Washer, Lock Hvy Helical 1/4                  |
| 39      | 532109070 | Retainer, Belt                                            | 84      | 819091016 | Washer 9/32 x 5/8 x 16 Ga.                    |
| 41      | 532109169 | Retainer, Clutch Assembly                                 | 85      | 873220500 | Nut, Fin Hex 5/16-18                          |
| 42      | 532129921 | Keeper, Belt, Engine                                      | 86      | 532126197 | Washer 1-1/2 x 15/32 x .250                   |
| 43      | 817021008 | Screw, Hex, Tap #10-24 x 1/2                              |         |           |                                               |
| 44      | 532106888 | Spring, Rod, Brake                                        |         |           |                                               |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

## 12.5 HP 38" LAWN TRACTOR - MODEL NUMBER PP125H38

### STEERING AND FRONT AXLE



# REPAIR PARTS

## 12.5 HP 38" LAWN TRACTOR - MODEL NUMBER PP125H38

### STEERING AND FRONT AXLE

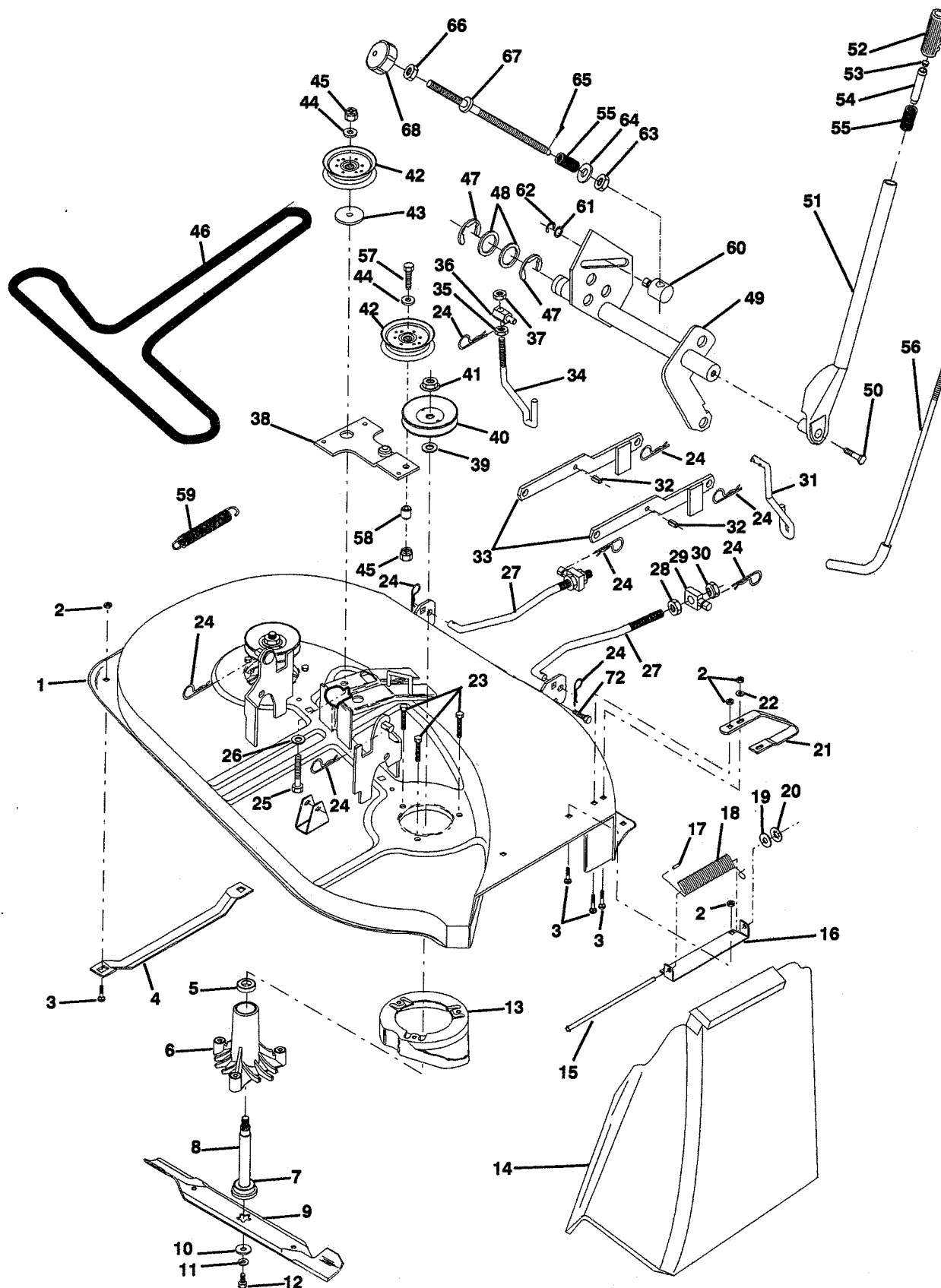
| KEY NO. | PART NO.  | DESCRIPTION                             | KEY NO. | PART NO.  | DESCRIPTION                                      |
|---------|-----------|-----------------------------------------|---------|-----------|--------------------------------------------------|
| 1       | 532057079 | Washer                                  | 54      | 532124937 | Bearing                                          |
| 2       | 532126805 | Insert, Steering Wheel                  | 55      | 873601000 | Locknut, Flange 5/8-11                           |
| 3       | 873940800 | Nut, Toplock, Jam 1/2-20                | 56      | 532133988 | Axle, Front                                      |
| 4       | 532100712 | Washer                                  | 57      | 532130459 | Spindle, R.H.                                    |
| 5       | 532121472 | Wheel, Steering                         | 58      | 532124957 | Fitting, Grease                                  |
| 6       | 532100711 | Adapter, Steering Wheel                 | 59      | 532065139 | Stem, Valve                                      |
| 7       | 810040400 | Washer, Lock 1/4                        | 60      | 532059192 | Cap, Valve                                       |
| 8       | 871070410 | Screw, Hex, Socket 1/4-20 x 5/8         | 61      | 532124959 | Bearing                                          |
| 9       | 532124961 | Spring, Retainer                        | 62      | 532124801 | Rim, Front                                       |
| 10      | 532102670 | Spring, Compression                     | 63      | 532106222 | Tire, Front                                      |
| 12      | 873610600 | Nut, Hex, Fin 3/8-24 UNF                | 64      | 873800600 | Locknut, Hex w/Washer Insert 3/8-16 UNC          |
| 13      | 532104757 | Cap, Axle                               | 65      | 532108212 | Trunnion                                         |
| 14      | 532121274 | Knob, Gearshift                         | 66      | 532121750 | Rod, Control, Adjustable                         |
| 15      | 532110845 | Rod, Control                            | 67      | 532124788 | Clip, Hairpin                                    |
| 16      | 532121631 | Spring, Torsion                         | 68      | 532059904 | Tube (Optional, Service Part)                    |
| 17      | 532108196 | Bracket, Control Rod                    | 72      | 532123186 | Bracket, Chassis, Reinforcement, Hydro           |
| 18      | 532128762 | Shaft, Steering                         | 73      | 532124836 | Fitting, Grease                                  |
| 20      | 532124035 | Support, Shaft                          | 74      | 532121748 | Washer 25/32 x 1-5/8 x 16 Gauge                  |
| 21      | 532126684 | Washer, Shim 1/4 x 5/8 x .062           | 78      | 532109816 | Nyliner, Snap In                                 |
| 22      | 532124036 | Bracket, Steering                       | 81      | 819131212 | Washer 13/32 x 3/4 x 12 Gauge                    |
| 24      | 812000029 | Ring, Klip                              | 82      | 532121749 | Washer 25/32 x 1-1/4 x 16 Gauge                  |
| 25      | 532124931 | Bearing, Thrust                         | 83      | 819111216 | Washer 11/32 x 3/4 x 16 Gauge                    |
| 26      | 532127501 | Shaft, Pitman                           | 84      | 819151516 | Washer 15/32 x 15/16 x 16 Gauge                  |
| 27      | 532108972 | Washer, Phenolic                        | 85      | 532110739 | Washer, Spring                                   |
| 28      | 532124034 | Gear, Sector                            | 86      | 532121232 | Cap, Spindle                                     |
| 30      | 876020412 | Pin, Cotter 1/8 x 3/4                   | 87      | 532121217 | Guide, Control                                   |
| 31      | 873680600 | Nut, Crownlock 3/8-16                   | 88      | 532121216 | Bracket Control Guide                            |
| 32      | 532108200 | Washer, Friction                        | 89      | 817490512 | Screw, Hex, Washer Thrdol. 5/16-18 x 3/4 Type TT |
| 33      | 817490612 | Screw, Hex, Washer Thrdol. 3/8-16 x 3/4 | 90      | 817021010 | Screw, Hex, Tap #10-24 UNC x .625                |
| 34      | 532108518 | Bolt, Hex, Shoulder 3/8-16 x 1-3/8      | 91      | 819070816 | Washer 7/32 x 1/2 x 16 Gauge                     |
| 35      | 819212016 | Washer 21/32 x 1-1/4 x 16 Gauge         | 92      | 874561014 | Screw, Hex, Socket Head #10-24 UNC               |
| 36      | 532108201 | Spacer                                  | 93      | 532069180 | Locknut #10-24 UNC                               |
| 37      | 532121202 | Link, Control, Pump                     | 94      | 532121204 | Bellcrank                                        |
| 38      | 532108844 | Spring, Compression                     | 95      | 532121206 | Bracket, Bellcrank Pivot                         |
| 39      | 819132012 | Washer 13/32 x 1-1/4 x 12 Gauge         | 96      | 532100536 | Bolt, Shoulder                                   |
| 40      | 874760648 | Bolt, Hex 3/8-16 x 3                    | 97      | 874760616 | Bolt, Hex, Fin 3/8-16 UNC x 1                    |
| 41      | 532121209 | Lever, Pump Control                     | 98      | 873680500 | Nut, Crownlock 3/8-16 UNC x 1                    |
| 43      | 874011056 | Bolt, Hex 5/8-11 x 3-1/2                | 99      | 532121190 | Keeper, Centerspan                               |
| 45      | 532130468 | Link, Drag                              | 100     | 532132624 | Pin, Axle                                        |
| 46      | 810040600 | Washer, Lock 3/8                        |         |           |                                                  |
| 47      | 810040500 | Washer, Lock 5/16                       |         |           |                                                  |
| 48      | 532130467 | Rod, Tie                                |         |           |                                                  |
| 49      | 873810500 | Nut, Hex 5/16-24 UNF                    |         |           |                                                  |
| 50      | 532130460 | Spindle, L.H.                           |         |           |                                                  |
| 51      | 819272016 | Washer 27/32 x 1-1/4 x 16 Gauge         |         |           |                                                  |
| 52      | 532110438 | Spacer, Bearing                         |         |           |                                                  |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

## REPAIR PARTS

**12.5 HP 38" LAWN TRACTOR - - MODEL NUMBER PP125H38**

## 38" MOWER



# REPAIR PARTS

## 12.5 HP 38" LAWN TRACTOR - - MODEL NUMBER PP125H38

### 38" MOWER

| KEY NO. | PART NO.  | DESCRIPTION                         |
|---------|-----------|-------------------------------------|
| 1       | 532129365 | Mower Asm.                          |
| 2       | 873680500 | Nut, Crownlock 5/16-18              |
| 3       | 872140506 | Bolt, Carriage 5/16-18 x 3/4        |
| 4       | 532125074 | Runner, LH                          |
| 5       | 532110485 | Bearing, Ball, Mandrel              |
| 6       | 532128774 | Housing Mandrel Vented              |
| 7       | 532129895 | Bearing, Ball                       |
| 8       | 532133172 | Shaft & Bearing Assembly            |
| 9       | 532127842 | Blade, Mower, High Performance      |
| 10      | 532129962 | Washer, Hard, Mower, Vented         |
| 11      | 810030600 | Washer, Lock Hvy 3/8                |
| 12      | 532850857 | Bolt, Blade 3/8-24 x 1-1/4 Gr. 8    |
| 13      | 532128961 | Stripper, Mower, Vented             |
| 14      | 532106736 | Shield, Deflector                   |
| 15      | 532106735 | Rod, Hinge                          |
| 16      | 532105896 | Bracket, Deflector, Mower           |
| 17      | 532105304 | Cap, Sleeve                         |
| 18      | 532106734 | Spring, Deflector                   |
| 19      | 819111016 | Washer 11/32 x 5/8 x 16 Ga.         |
| 20      | 532110452 | Nut, Push                           |
| 21      | 532128772 | Runner, RH                          |
| 22      | 819111216 | Washer 11/32 x 3/4 x 16 Ga.         |
| 23      | 532078158 | Bolt, Mandrel                       |
| 24      | 532124670 | Retainer, Spring                    |
| 25      | 874600636 | Bolt, Carriage 3/8-16 x 2-1/4       |
| 26      | 819131612 | Washer                              |
| 27      | 532127218 | Link Asm., Front <i>with 2 pins</i> |
| 28      | 873350800 | Nut, Jam Hex 1/2-13 UNC             |
| 29      | 532130171 | Trunnion                            |
| 30      | 873800800 | Locknut W/Wsh 1/2-13 UNC            |
| 31      | 532127224 | Link, Lift, RH                      |
| 32      | 532128763 | Pin, Spring 5/16-3/4                |
| 33      | 532133710 | Arm, Suspension, Rear               |
| 34      | 532127223 | Link, Lift, LH                      |
| 35      | 873360700 | Nut, Hex Jam ASF 7/16-20 UNF        |
| 36      | 532110447 | Trunnion, Lift                      |
| 37      | 873710700 | Nut, Crownlock Jam 7/16-24 UNF      |

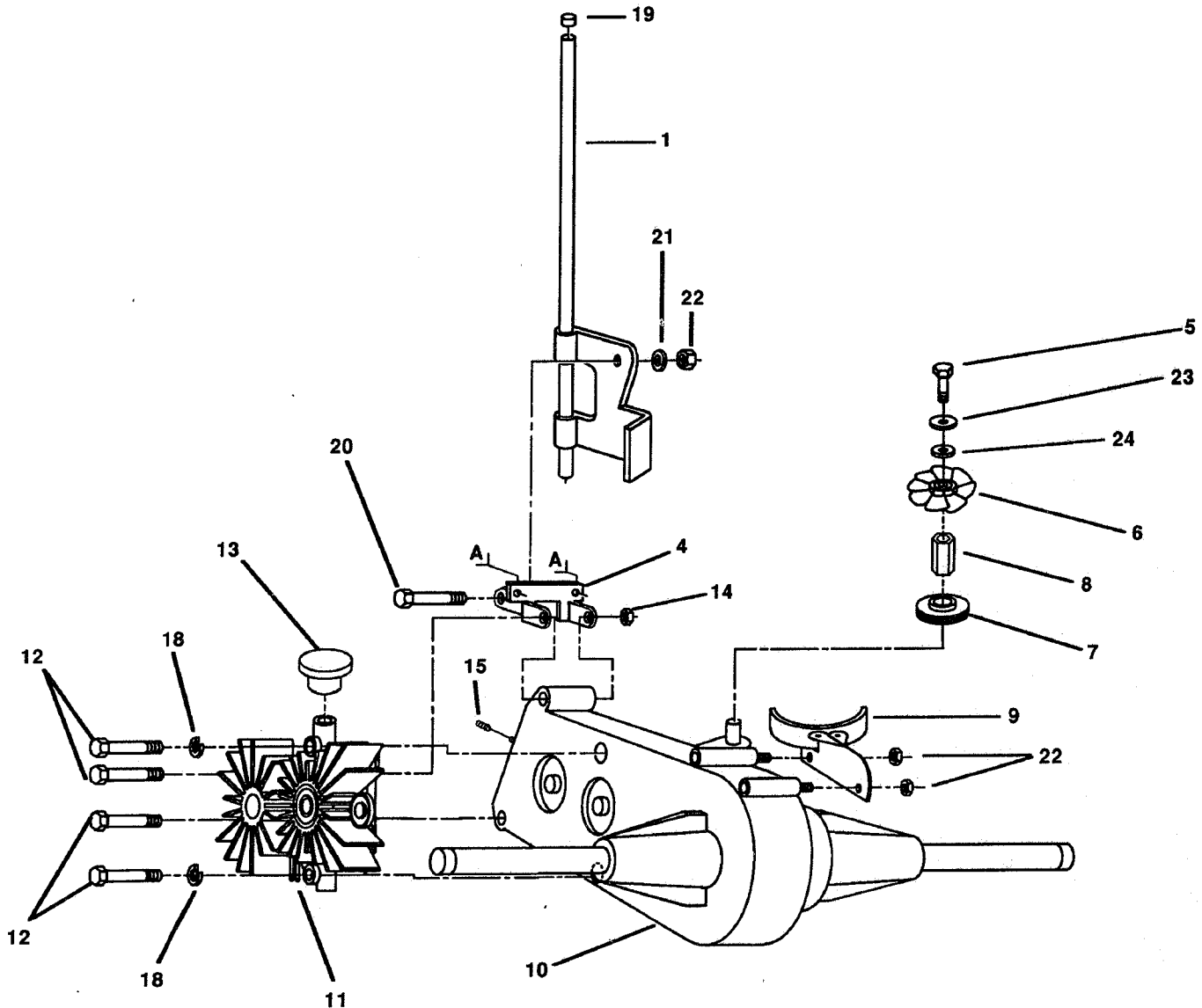
| KEY NO. | PART NO.  | DESCRIPTION                                                |
|---------|-----------|------------------------------------------------------------|
| 38      | 532133840 | Idler, Arm                                                 |
| 39      | 532129963 | Washer, Spacer, Mower, Vented                              |
| 40      | 532129206 | Pulley, Mandrel, Single                                    |
| 41      | 873050900 | Nut, Flangelock 9/16                                       |
| 42      | 532131494 | Pulley, Idler, Flat                                        |
| 43      | 532122052 | Spacer, Retainer                                           |
| 44      | 819131316 | Washer 13/32 x 13/16 x 16 Ga.                              |
| 45      | 873680600 | Nut, Crownlock 3/8-16                                      |
| 46      | 532131290 | Belt                                                       |
| 47      | 812000022 | Ring, E                                                    |
| 48      | 819292016 | Washer 29/32 x 1-1/4 x 16 Ga.                              |
| 49      | 532131925 | Shaft Asm., Lift                                           |
| 50      | 874780624 | Bolt, Hex 3/8-16 x 1-1/2                                   |
| 51      | 532121002 | Lever, Lift                                                |
| 52      | 532109413 | Grip, Handle                                               |
| 53      | 532124526 | Button, Plunger                                            |
| 54      | 532122364 | Plunger, Lever, Lift                                       |
| 55      | 532124874 | Spring                                                     |
| 56      | 532121006 | Rod, Lever                                                 |
| 57      | 874760644 | Bolt, Hex 3/8-16 x 2-3/4                                   |
| 58      | 532132823 | Spacer, Spring, Idler                                      |
| 59      | 532131950 | Spring, Extension                                          |
| 60      | 532110810 | Trunnion, Depth Stop                                       |
| 61      | 819151216 | Washer 15/32 x 3/4 x 16 Ga.                                |
| 62      | 812000037 | Ring, Klip                                                 |
| 63      | 532110807 | Nut, Special                                               |
| 64      | 819131016 | Washer 13/32 x 5/8 x 16 Ga.                                |
| 65      | 876020308 | Pin, Cotter 3/32 x 1/2                                     |
| 66      | 873350600 | Nut, Hex, Jam 3/8-16 UNC                                   |
| 67      | 532110729 | Rod, Adjust, Lift                                          |
| 68      | 532121891 | Handle, Lift Adjustment                                    |
| —       | 532133754 | Mower Deck Assembly, Complete                              |
| —       | 532130794 | Mandrel Assembly (Includes Key Nos. 5-8, 10-12, 39 and 41) |

**NOTE:** All component dimensions given in U. S. inches.  
1 inch = 25.4 mm

# REPAIR PARTS

## 12.5 HP 38" LAWN TRACTOR - MODEL NUMBER PP125H38

### TRANSAXLE AND PUMP ASSEMBLY

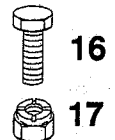


| KEY NO. | PART NO.  | DESCRIPTION                      |
|---------|-----------|----------------------------------|
| 1       | 532123634 | Control, Asm., Free Wheel        |
| 4       | 532121188 | Bracket, Mounting Differential   |
| 5       | 874780412 | Bolt, Hex 1/4-20 UNC x 3/4       |
| 6       | 532121186 | Fan, Hydro 8"                    |
| 7       | 532121180 | Pulley, Transaxle                |
| 8       | 532121211 | Standoff, Fan, Hydro             |
| 9       | 532121182 | Guard Assembly, Belt             |
| 10      | 532121431 | Differential Assembly            |
| 11      | 532121430 | Pump Assembly                    |
| 12      | 874760572 | Bolt, Hex, Fin 5/16-18 UNC x 4.5 |
| 13      | 532121323 | Reservoir, Pump                  |
| 14      | 873680500 | Nut, Crownlock 5/16-18           |
| 15      | 532121250 | Spring, Compression              |
| 16      | 874760612 | Bolt 3/8-16 x 3/4                |
| 17      | 873680600 | Nut, Crownlock 3/8-16 UNC        |

| KEY NO. | PART NO.  | DESCRIPTION                    |
|---------|-----------|--------------------------------|
| 18      | 810040500 | Washer, Lock                   |
| 19      | 532071673 | Cap, Plunger                   |
| 20      | 532124815 | Bolt, Shoulder 1/4-20 UNC      |
| 21      | 532120529 | Washer, Nylon                  |
| 22      | 873680400 | Nut, Crownlock 1/4-20 UNC      |
| 23      | 819092016 | Washer 9/32 x 1-1/4 x 16 Gauge |
| 24      | 810040400 | Washer, Lock                   |

**NOTE:** All component dimensions given in U.S. inches.  
1 inch = 25.4 mm

**A**

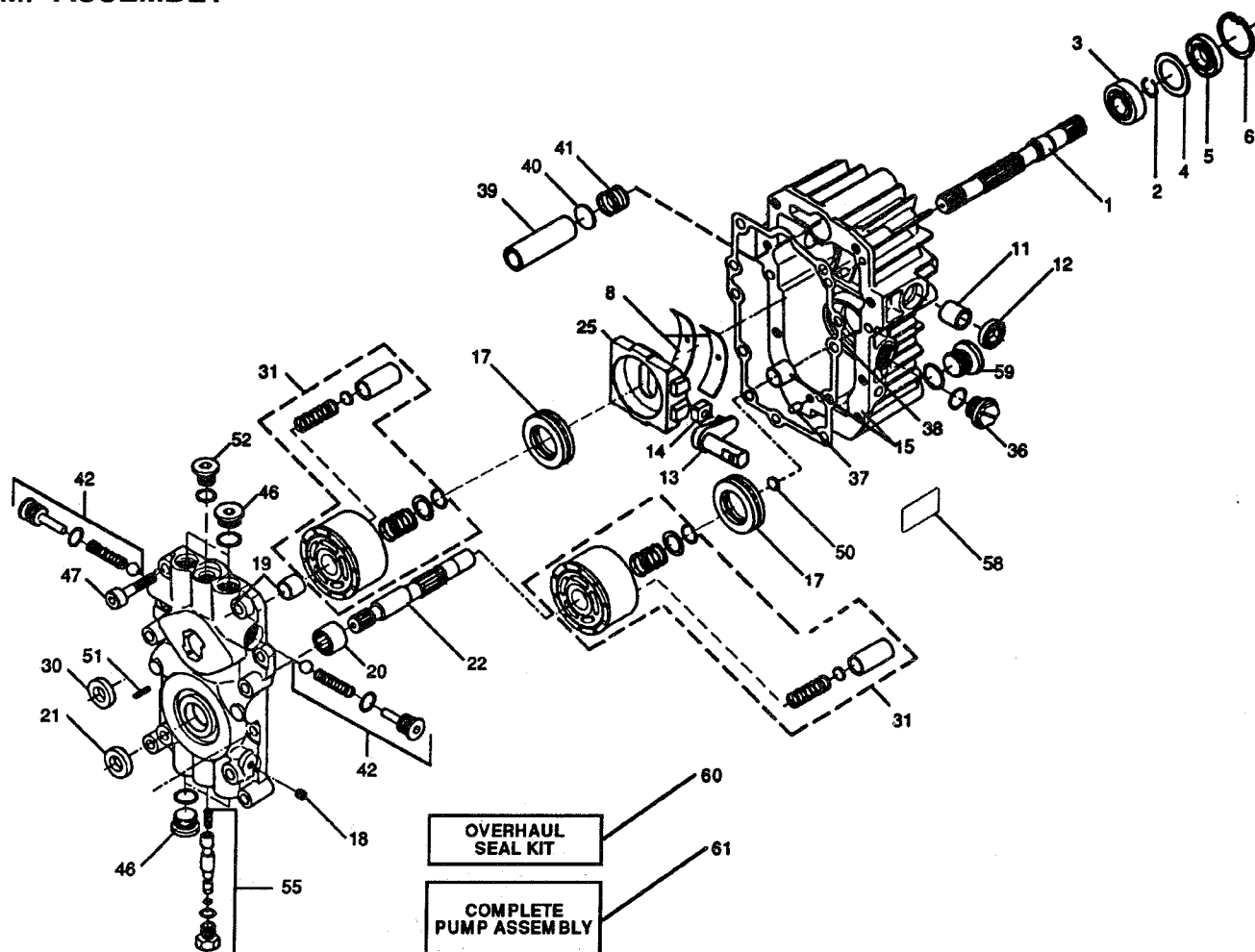


# REPAIR PARTS

12.5 HP 38" LAWN TRACTOR - MODEL NUMBER PP125H38

SUNDSTRAND PUMP ASSEMBLY - MODEL NUMBER BDU-10S

## PUMP ASSEMBLY



| KEY NO. | PART NO. | DESCRIPTION |
|---------|----------|-------------|
|---------|----------|-------------|

|    |           |                           |
|----|-----------|---------------------------|
| 1  | 532122756 | Shaft, Pump               |
| 2  | 532122716 | * Ring, Retaining         |
| 3  | 532122745 | Bearing, Ball             |
| 4  | 532122715 | * Spacer                  |
| 5  | 532122700 | * Seal, Lip               |
| 6  | 532122699 | * Ring, Retaining         |
| 8  | 532122767 | Bearing, Cradle           |
| 11 | 532122747 | Bearing, Journal          |
| 12 | 532122717 | * Seal, Lip               |
| 13 | 532122748 | Arm, Trunnion             |
| 14 | 532122749 | Guide, Slot               |
| 15 | 532127146 | Housing Kit, Transmission |
| 17 | 532122770 | Bearing, Thrust Ball      |
| 18 | 532122771 | Plug, Pipe                |
| 19 | 532127147 | Center Section Kit        |
| 20 | 532122773 | Bearing, Needle           |
| 21 | 532122722 | * Seal, Lip               |
| 22 | 532122750 | Shaft, Motor              |
| 25 | 532127148 | Swashplate, Variable      |
| 30 | 532122723 | * Seal, Lip               |
| 31 | 532127149 | Block Kit, Cylinder       |
| 36 | 532127151 | Plug, Plastic             |

| KEY NO. | PART NO. | DESCRIPTION |
|---------|----------|-------------|
|---------|----------|-------------|

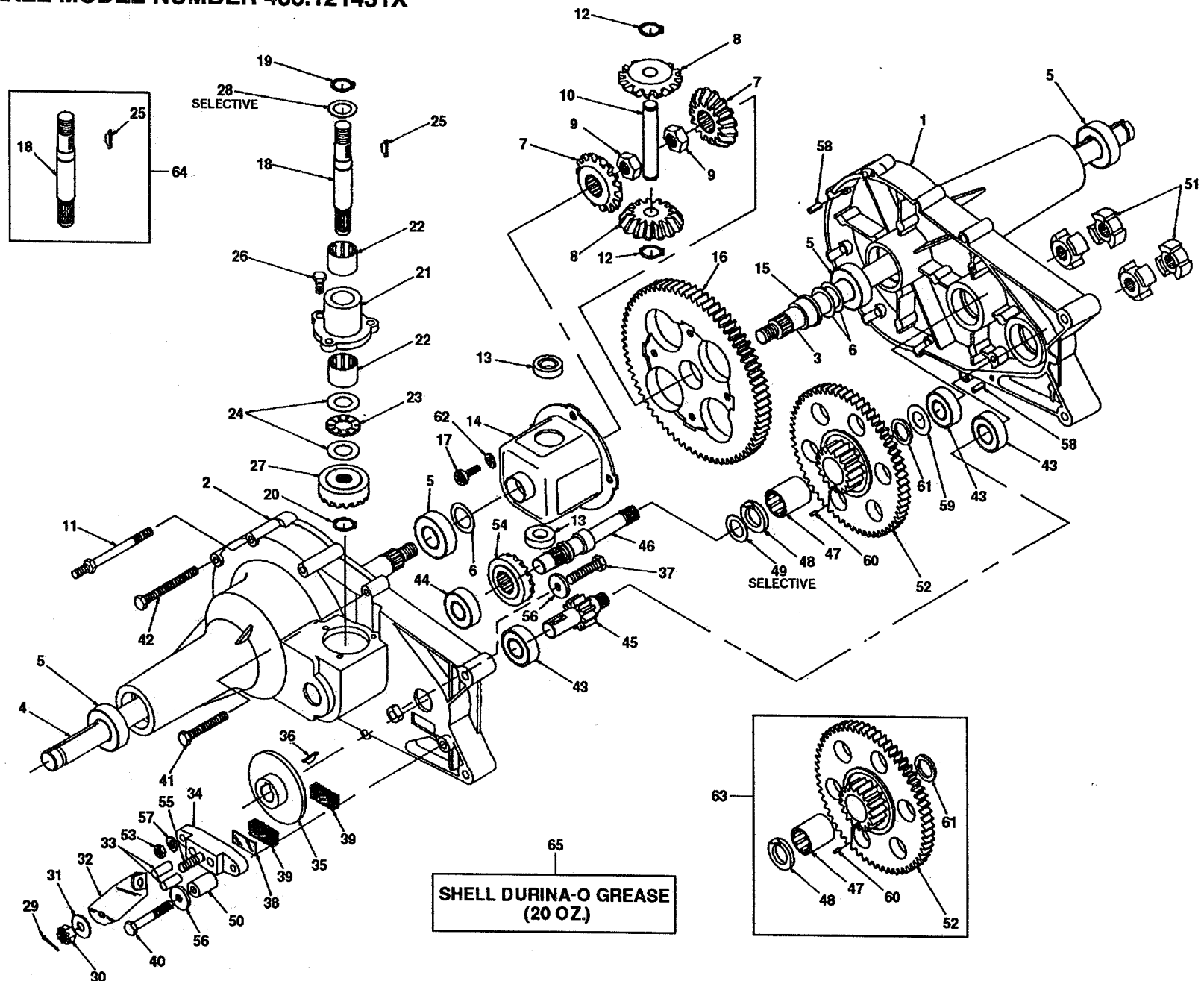
|    |           |                                                                                                                |
|----|-----------|----------------------------------------------------------------------------------------------------------------|
| 37 | 532122786 | Pin, St. Hdls.                                                                                                 |
| 38 | 532122718 | * Gasket, Center Section                                                                                       |
| 39 | 532122731 | Filter                                                                                                         |
| 40 | 532122730 | Washer, Thrust                                                                                                 |
| 41 | 532122728 | Spring, Helical Compression                                                                                    |
| 42 | 532127152 | Check Valve Kit                                                                                                |
| 46 | 532122787 | Plug, St. Thd.                                                                                                 |
| 47 | 532122752 | Screw Socket Head Cap                                                                                          |
| 50 | 532122788 | Washer, Thrust                                                                                                 |
| 51 | 532122789 | Pin, Spiral                                                                                                    |
| 52 | 532122754 | Plug, St. Thd.                                                                                                 |
| 55 | 532127153 | Bypass Valve Kit                                                                                               |
| 58 | 532122727 | Adhesive Label, Bar Coded                                                                                      |
| 59 | 532122790 | Plug, St. Thd.                                                                                                 |
| 60 | 532127154 | Overhaul Seal Kit, BDU-10<br>Includes: items marked with * and<br>O-Rings for Check Valves and<br>Bypass Valve |
| 61 | 532121430 | Complete Pump Assembly                                                                                         |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

## 12.5 HP 38" LAWN TRACTOR - MODEL NUMBER PP125H38

### AGRI-FAB TRANSAXLE MODEL NUMBER 486.121431X



# REPAIR PARTS

## 12.5 HP 38" LAWN TRACTOR - MODEL NUMBER PP125H38

AGRI-FAB TRANSAXLE MODEL NUMBER 486.121431X

| KEY PART<br>NO. NO. | DESCRIPTION                     |
|---------------------|---------------------------------|
| 1 532122614         | Housing, Half L.H.              |
| 2 532122615         | Housing, Half R.H.              |
| 3 532122616         | Axle L.H.                       |
| 4 532122620         | Axle R.H.                       |
| 5 532122621         | Bearing, Ball                   |
| 6 532122622         | Washer, Flat 3/4 x 1-1/8 x .030 |
| 7 532122623         | Gear, Miter                     |
| 8 532122624         | Gear, Miter                     |
| 9 532122625         | Nut, Hex Jam w/Patch 1/2-20     |
| 10 532122626        | Shaft, Cross                    |
| 11 532122688        | Screw, Stud                     |
| 12 532122629        | Snap, Ring                      |
| 13 532122631        | Bearing, Thrust                 |
| 14 532122633        | Housing Assembly, Differential  |
| 15 532122634        | Bearing, Flange                 |
| 16 532122640        | Gear, Differential 72 Tooth     |
| 17 532122641        | Bolt, Torx Head 1/4-28 x 5/8"   |
| 18 532122642        | Shaft, Input                    |
| 19 532122643        | Snap, Ring                      |
| 20 532122644        | Retaining Ring 7/16"            |
| 21 532122645        | Housing, Input Bearing          |
| 22 532122646        | Bearing, Needle                 |
| 23 532122647        | Bearing, Thrust                 |
| 24 532122648        | Washer, Flat 5/8 x 1-1/8 x .030 |
| 25 532122649        | Key, Hi-Pro 3/32 x 5/8          |
| 26 532122650        | Screw, Hex W/Patch 1/4-20 x 3/4 |
| 27 532122651        | Gear, Input Pinion 17 Tooth     |
| 28 532123061        | Washer, Flat .62 x 1 x .05      |
| -- 532122678        | Washer, Flat .62 x 1.125 x .060 |
| -- 532122654        | Washer, Flat .62 x 1 x .040     |
| 29 532122656        | Pin, Cotter                     |
| 30 532122653        | Nut, Castle 5/16-24             |
| 31 532122659        | Washer, Flat .343 x .88 x .062  |
| 32 532122660        | Arm, Brake Actuator             |
| 33 532122662        | Pin, Brake Actuating            |
| 34 532122663        | Brake, Yoke                     |

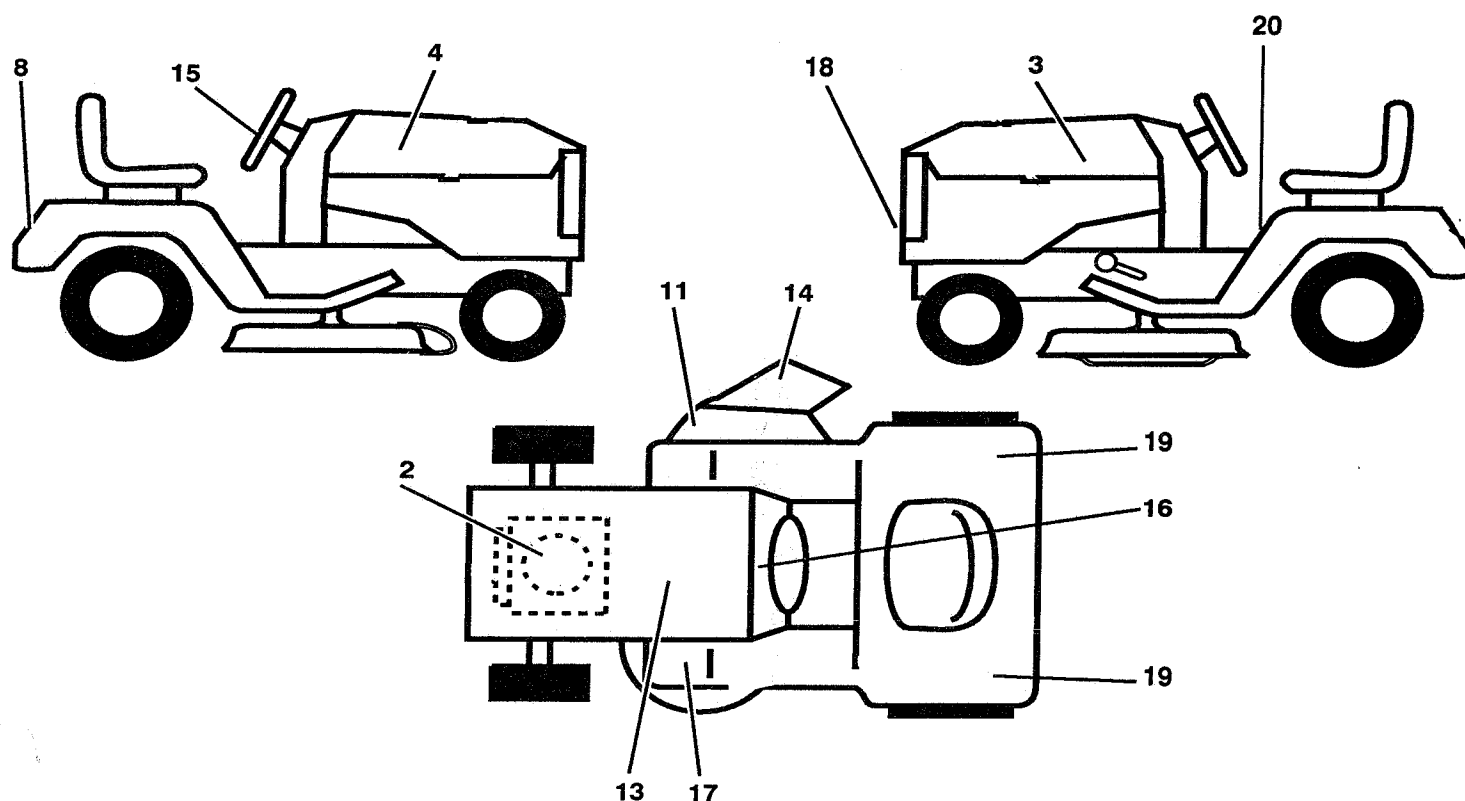
| KEY PART<br>NO. NO. | DESCRIPTION                           |
|---------------------|---------------------------------------|
| 35 532122664        | Disc, Brake                           |
| 36 532123065        | Key, Hi-Pro 3/16 x 5/8"               |
| 37 532122666        | Screw, Hex 1/4-20 x 1.50              |
| 38 532122667        | Plate, Puck                           |
| 39 532122668        | Puck, Brake                           |
| 40 532123066        | Screw, Hex w/Patch 1/4-20 x 2.00      |
| 41 532122670        | Screw, Hex Self-Tap 1/4-20 x 2.00     |
| 42 532122671        | Screw, Hex Self-Tap 1/4-20 x 3.00     |
| 43 532126982        | Bearing, Ball                         |
| 44 532122673        | Bearing, Ball                         |
| 45 532122674        | Shaft, Pinion W/11 Tooth Gear         |
| 46 532122675        | Shaft, Drive                          |
| 47 532123059        | Bearing, Needle                       |
| 48 532123060        | Bronze Thrust Brg. 5/8 x 1-1/4 x 7/64 |
| 49 532123061        | Washer, Flat .62 x 1.0 x .050         |
| -- 532122654        | Washer, Flat .62 x 1.0 x .040         |
| 50 532122689        | Spacer                                |
| 51 532121839        | Coupling                              |
| 52 532126975        | Gear, 60 and 17 Tooth                 |
| 53 532122682        | Nut, Hex 1/4-20                       |
| 54 532122683        | Gear, Drive Pinion 17 Tooth           |
| 55 532122684        | Bolt, Square Head                     |
| 56 532122685        | Washer 15/16 x .265 x .125            |
| 57 532122686        | Washer, Spring Lock 1/4"              |
| 58 532122687        | Pin, Roll 3/16" x 1/2"                |
| 59 532122652        | Washer, Flat .62 x 1.0 x .030         |
| 60 532123062        | Pin, Dowel 3/32 x 1/4                 |
| 61 532123063        | Seal, Grease                          |
| 62 532126977        | Washer, Head Spring Lock 1/4"         |
| 63 532126980        | Assembly, Gear, Reduction             |
| 64 532126981        | Assembly, Shaft, Input                |
| 65 532126976        | Shell Durina-O Grease (20 oz.)        |
| -- 532121431        | Transaxle Assembly Complete           |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

## 12.5 HP 38" LAWN TRACTOR - MODEL NUMBER PP125H38

### DECALS



| KEY NO. | PART NO.  | DESCRIPTION                       |
|---------|-----------|-----------------------------------|
| 2       | 532121120 | Decal, Air Cleaner                |
| 3       | 532134071 | Decal, Hood, L. H.                |
| 4       | 532134070 | Decal, Hood, R. H.                |
| 8       | 532133900 | Decal, Logo, Fender               |
| 11      | 532109820 | Decal, Warning, Cut Finger        |
| 13      | 532121549 | Decal, Caution, Battery           |
| 14      | 532121349 | Decal, Caution, Deflector         |
| 15      | 532127387 | Decal, Logo Steering Wheel Cap    |
| 16      | 532108813 | Decal Operating, Warning (Eng/Fr) |
| 17      | 532101892 | Decal, Clutch, Warning            |
| 18      | 532127630 | Decal, Grille                     |
| 19      | 532106202 | Refelctor, Taillight              |
| 20      | 532120822 | Decal, Caution (Eng/Fr)           |
| --      | 532133750 | Manual, Owner's                   |