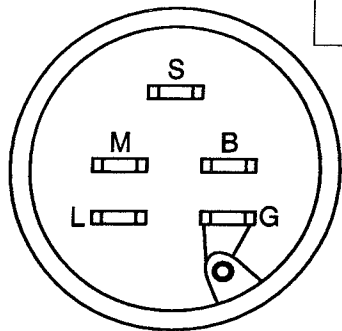
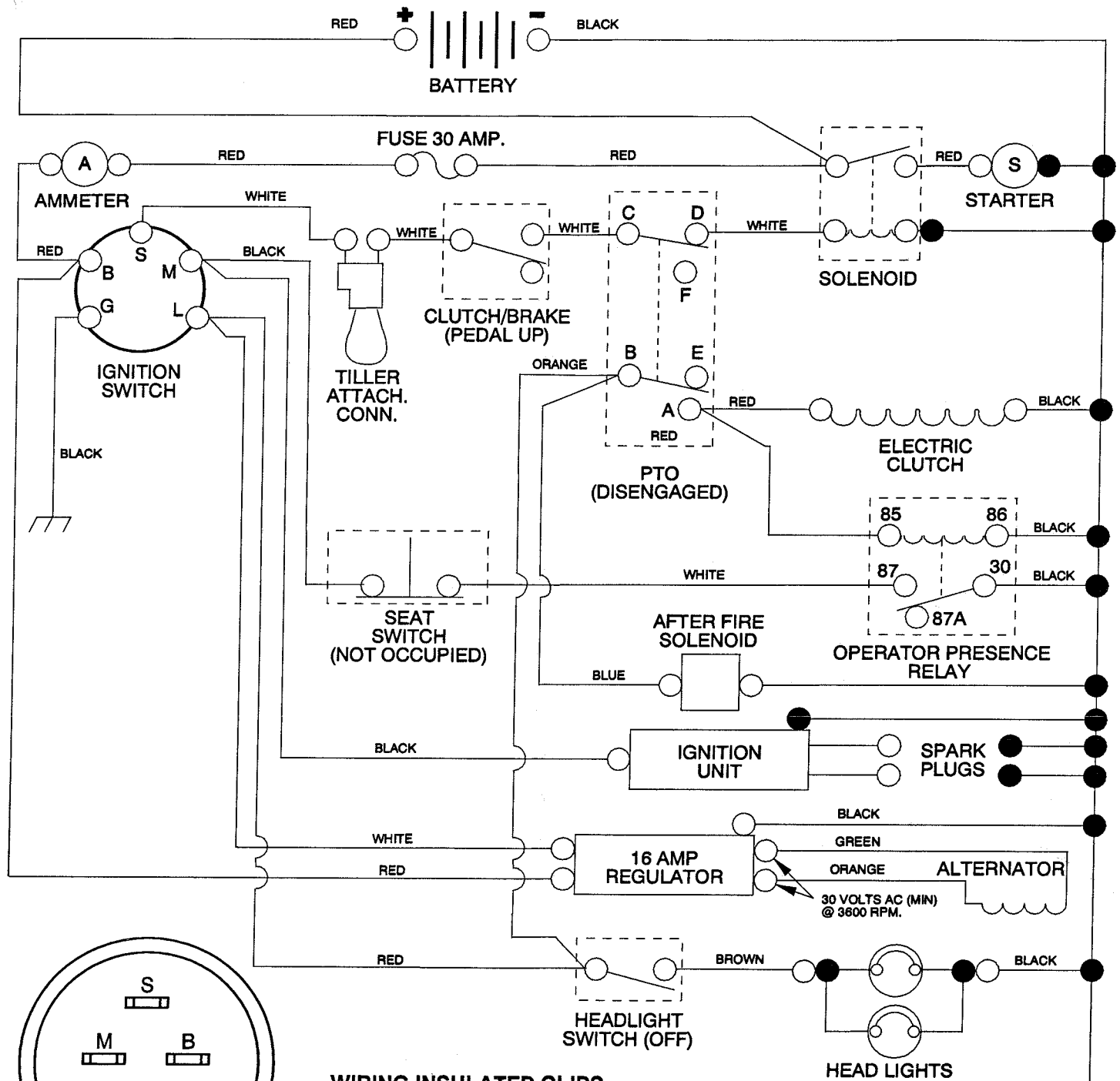


REPAIR PARTS

16 HP 44" RIDING LAWN TRACTOR – MODEL NUMBER Y1644B

SCHEMATIC

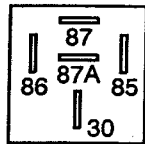


IGNITION SWITCH

POSITION	CIRCUIT
OFF	M + G
ON	B + L
START	B + S + L

WIRING INSULATED CLIPS

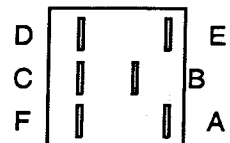
NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING



RELAY

PTO SWITCH	
POSITION	CIRCUIT
OFF	B + E, C + D
ON	B + A, C + F

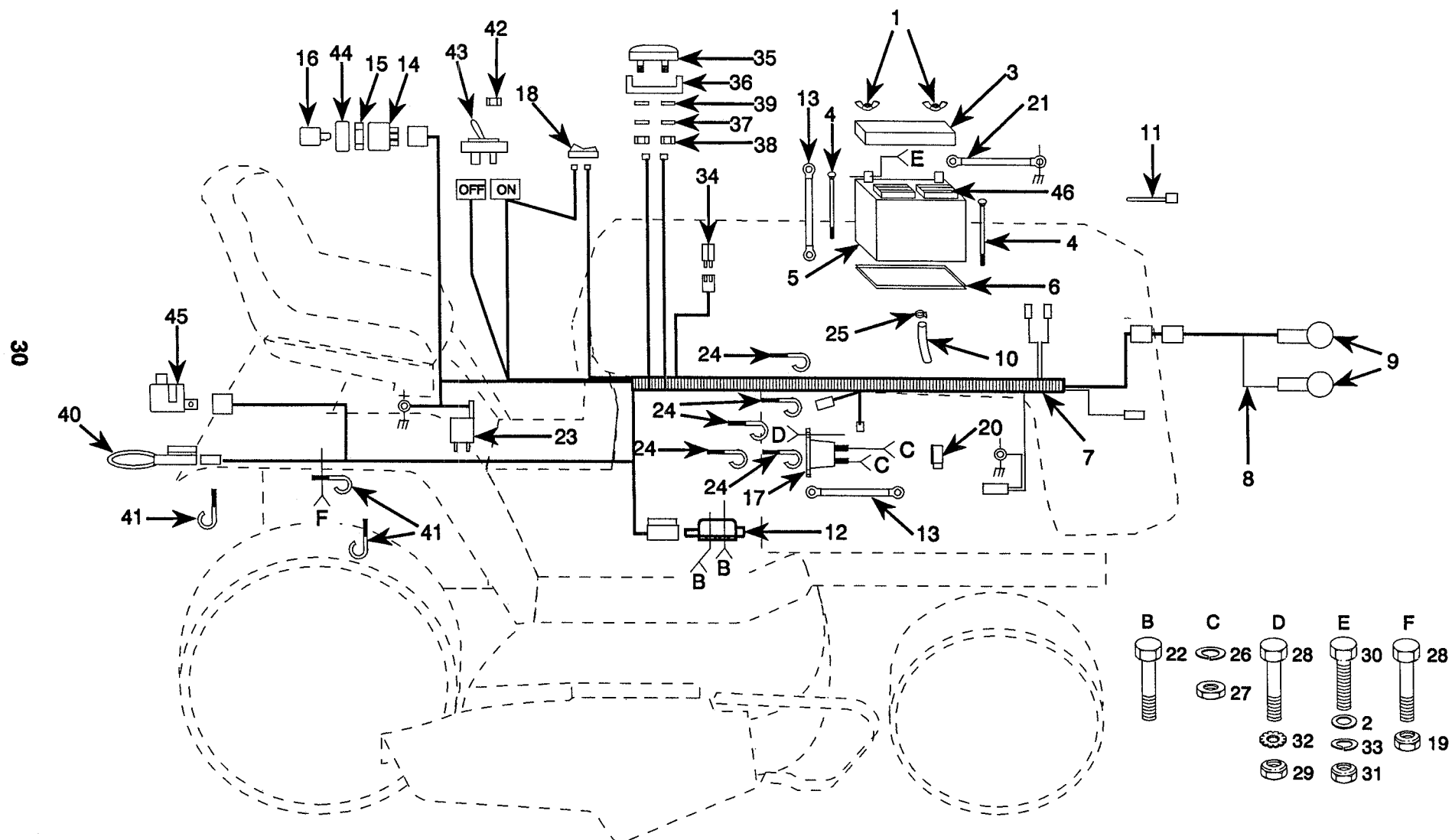
● NON-REMOVABLE CONNECTIONS
○ REMOVABLE CONNECTIONS



REPAIR PARTS

16 HP 44" RIDING YARD TRACTOR – MODEL NUMBER Y1644B

ELECTRICAL



REPAIR PARTS

ELECTRICAL

16 HP 44" RIDING YARD TRACTOR – MODEL NUMBER Y1644B

31

KEY NO.	PART NO.	DESCRIPTION
1	123198X	Wingnut 1/4-20
2	19091016	Washer 9/32 x 5/8 x 16 Gauge
3	102476X	Guard, Terminal
4	72240460	Bolt, Carriage 1/4-20 x 7-1/2
5	121537X	Battery
6	7603J	Tray, Battery
7	122910X	Harness, Ignition
8	127441X	Harness, Light Socket
9	7662J	Bulb, Light
10	100541K	Tube, Battery Tray
11	7192J	Cable Tie
12	104445X	Switch, Interlock, Clutch
13	4206J	Cable, Battery (Battery to Solenoid)
14	102972X	Ignition Switch
15	109788X	Nut, Ignition
16	122147X	Key, Molded
17	109081 X	Solenoid
18	110712X	Switch, Light
19	73680400	Nut, Hex 1/4-20
20	719J	Terminal Cover (For Solenoid)
21	4207J	Cable, Battery (Battery to Ground)
22	17021008	Screw, Tapping, Hex Head #10-24 UNC x 1/2 Type T
23	109748X	Relay
24	2751R	Clip, Fuel Line
25	109596X	Clamp, Hose

KEY NO.	PART NO.	DESCRIPTION
26	10090400	Washer, Lock 1/4
27	73350400	* Nut, Hex Jam 1/4-20
28	74780408	* Bolt, Hex 1/4-20 x 1/2 Grade 5
29	73510400	Nut, Keps, Hex 1/4-20
30	74760412	* Bolt, Hex 1/4-20 x 3/4
31	73220400	* Nut, Hex 1/4-20
32	11050400	Washer, Lock, External Tooth 1/4
33	10040400	* Washer, Lock 1/4
34	108824X	Fuse, 30 Amp.
35	9433R	Ammeter
36	6009J	Bracket, Ammeter
37	10101000	Washer, Lock #10
38	73911000	Nut
39	19070818	Washer 7/32 x 1/2 x 18 Gauge
40	102501X	Loop, Wire
41	235R	Clip, insulated
43	126016X	Switch, PTO
42	4022J	Nut, Hex
44	109787X	Bezel, Ignition
45	121305X	Switch, Seat
46	121264X	Cap, Battery
—	121549X	Decal, Battery
—	127685X	Manual, Owner's (English)
—	101539X	Sheet, Instruction, Tractor, 15° Slope (English)
—	127686X	Manual, Owner's (French)
—	101572X	Sheet, Instruction, Tractor, 15° Slope (French)

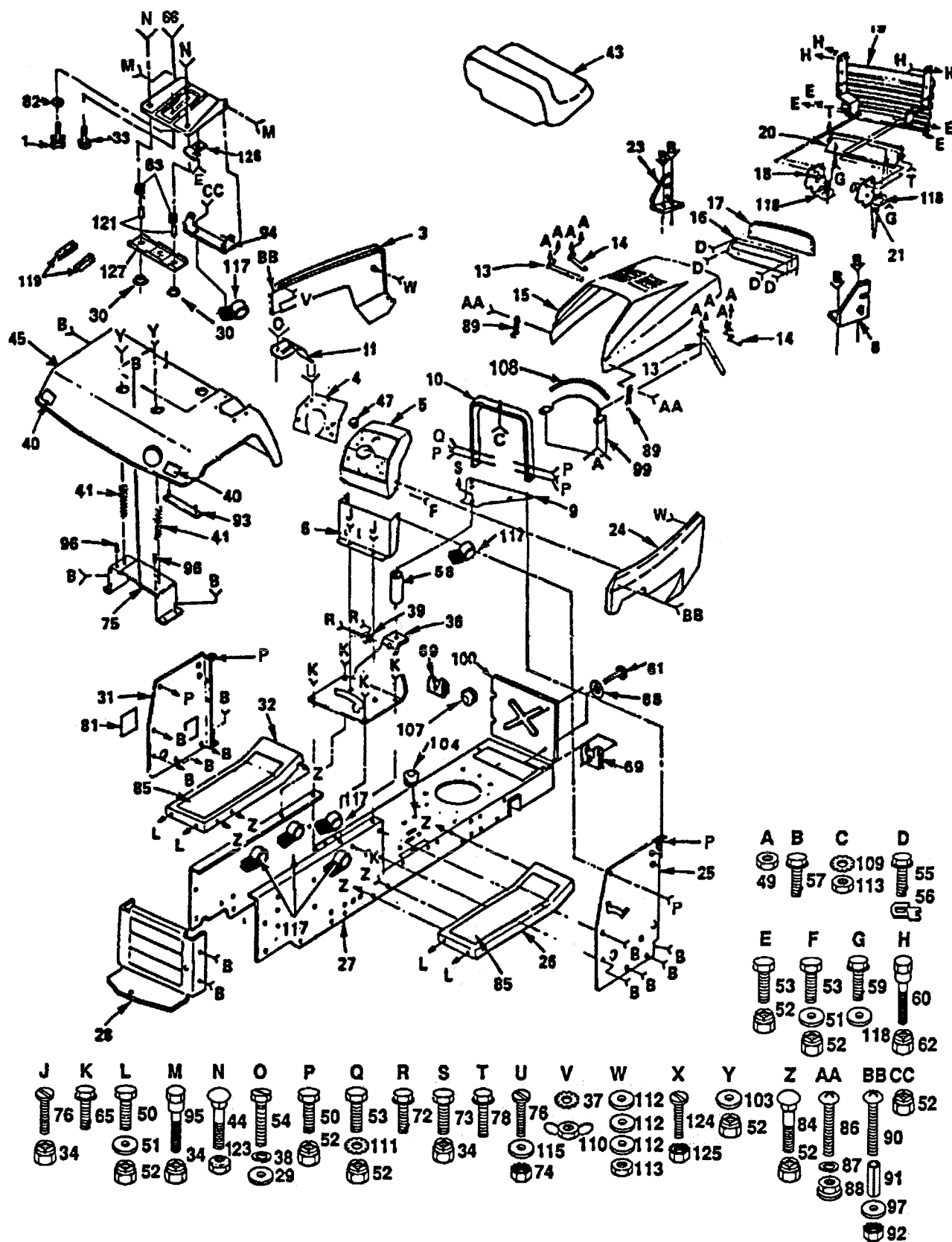
STANDARD HARDWARE – PURCHASE LOCALLY

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

16 HP 44" RIDING LAWN TRACTOR – MODEL NUMBER Y1644B

ENCLOSURES



REPAIR PARTS

16 HP 44" RIDING LAWN TRACTOR – MODEL NUMBER Y1644B

ENCLOSURES

EY O.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	120068X	Adjustment Knob	66	124294X	Pan, Seat
3	121888X394	Panel, Side, L.H.	68	105838X	Retainer, 1/4 Turn
4	121444X015	Dash, Plate	69	105839X	Receptacle, 1/4 Turn
5	124252X	Dashboard	72	17431008	Screw, Hex Head #10—16 x 1/2 Type B
6	104805X	Dash Assembly, Lower			
8	110853X	Bracket Assembly R.H.	73	74760532	* Bolt, Hex 5/16—18 x 2 Grade 2
9	106965X	Plate, Support, Battery	74	73510500	Nut, Keps 5/16—18
10	110829X	Support, Assembly, Dash	75	105509X	Bracket Assembly, Fender
11	123825X	Console, Shifter	76	74180512	Screw, Machine 5/16—18 x 3/4
13	106784X	Strap, Assembly, Hinge, Rear	78	17190412	Screw, Hex Washer Head 1/4—20 x 3/4
14	104618X	Strap, Assembly, Hinge, Front			
15	121886X394	Hood	81	121794X	Cover, Access
16	124392X	Bezel, Assembly	82	19171912	Washer 17/32 x 1—3/16 x 12 Ga.
17	106395X	Lens	84	72140606	* Bolt, Carriage 3/8—16 x 3/4
18	110855X	Support, Grill, L.H.	85	108256X	Pad, Footrest
19	122100X	Grill, Assembly	86	74191008	Screw, Cross Recess Pan Head, Machine #10—24 x 1/2
20	105419X423	Strap, Grill			
21	110854X	Support, Grill, R.H.	87	10071000	* Washer, Lock #10
23	110852X	Bracket Assembly L.H.	88	2029J	Nut, Weld
24	121887X394	Panel, Side, R.H.	89	109808X	Latch, Hood
25	110828X	Panel, Dash, R.H.	90	74981020	Screw, Machine, Cross Recess #10—24 x 1—1/4
26	105464X423	Footrest, R.H.			
27	127166X	Chassis	91	7206J	Spacer, Split #10 x 3/4
28	123785X	Drawbar	92	73731000	Nut, Keps #10—24
29	19060718	Washer 3/16 x 7/16 x 18 Gauge	93	105511X	Strap Assembly, Fender
30	121248X	Bushing, Snap	94	126656X	Bracket, Pivot, Seat
31	124118X	Panel, Dash, L.H.	95	105529X	Bolt, Shoulder 5/16—18
32	105465X423	Footrest, L.H.	96	105531X	Nut, Push
33	127018X	Bolt, Shoulder 5/16—18 x .62	97	19070818	Washer 7/32 x 1/2 x 18 Gauge
34	73680500	Nut, Crownlock 5/16—18	99	123091X	Baffle, Rear, Upper
36	123783X013	Saddle	100	108105X	Baffle, Rear, Lower
37	11030400	Washer, Lock, Int./Ext. Tooth 1/4	103	19131614	Washer 13/32 x 1 x 14 Gauge
38	10100800	Washer, Lock #8	104	9151R	Grommet
39	1554J	Bushing, Steering	107	110436X	Grommet, Split
40	106202X	Reflector, Tail light	108	109459X	Foam, Strip
41	124181X	Spring, Compression	109	11050400	Washer, Lock, External Tooth 1/4
43	127429X	Seat	110	73490400	Wingnut 1/4—20
44	72170410	Bolt, Carriage 1/4—20 x 1—1/4	111	11050600	Washer, Lock, External Tooth 3/8
45	123784X423	Fender	112	19091216	Washer 9/32 x 3/4 x 16 Gauge
47	5479J	Plug, Dash	113	73220400	Nut, Hex 1/4—20
49	73510400	* Nut, Hex 1/4—20	115	19111116	Washer 11/32 x 11/16 x 16 Gauge
50	74760612	* Bolt, Hex 3/8—16 x 3/4	117	2751R	Clip, Insulated
51	19131312	Washer 13/32 x 13/16 x 12 Gauge	118	19111212	Washer 11/32 x 3/4 x 12 Gauge
52	73680600	Nut, Crownlock 3/8—16	119	121251X	Foam Strip
53	74760616	* Bolt, Hex 3/8—16 x 1	121	121249X	Spacer, Split 0.28 x 0.88
54	74640806	* Screw #8—3/8	123	123976X	Locknut, Hex, Large, Flanged 1/4—20 UNC
55	17211010	Screw, Hex Washer Hd. Tapping #10—16 x 5/8	124	74641008	Screw, Std. Pan Hd. #10—32 x 1/2
56	104755X	"J" Fastener	125	73951000	Nut, Keps #10—32 UNC
57	17490612	Screw, Hex Washer Head, Threaded, Rolling 3/8—16 x 3/4 Type TT	126	4171R	Clip, Insulated
		Spacer	127	121246X	Bracket, Switch Mount
58	121236X	Spacer	--	109199X	Decal, Belt Instructions (Under Footrest)
59	17490512	Screw, Hex Washer Head, Threaded, Rolling 5/16—18 x 3/4 Type TT	--	123965X	Decal, Hood, LH
		Bolt, Shoulder 1/4—20	--	124052X	Decal, Side Panel
60	123481X	Stud, 1/4 Turn	--	123966X	Decal, Hood, RH
61	123650X	Nut, Crownlock 1/4—20	--	123964X	Decal, Fender (Rear Fender)
62	73680400	Spring, Compression	--	120822X	Decal, Caution (Front Fender)
63	123740X	Screw, Hex Washer Head, Thread Forming 3/8—16 x 1/2 Type TT	--	101892X	Decal, Clutch/Brake

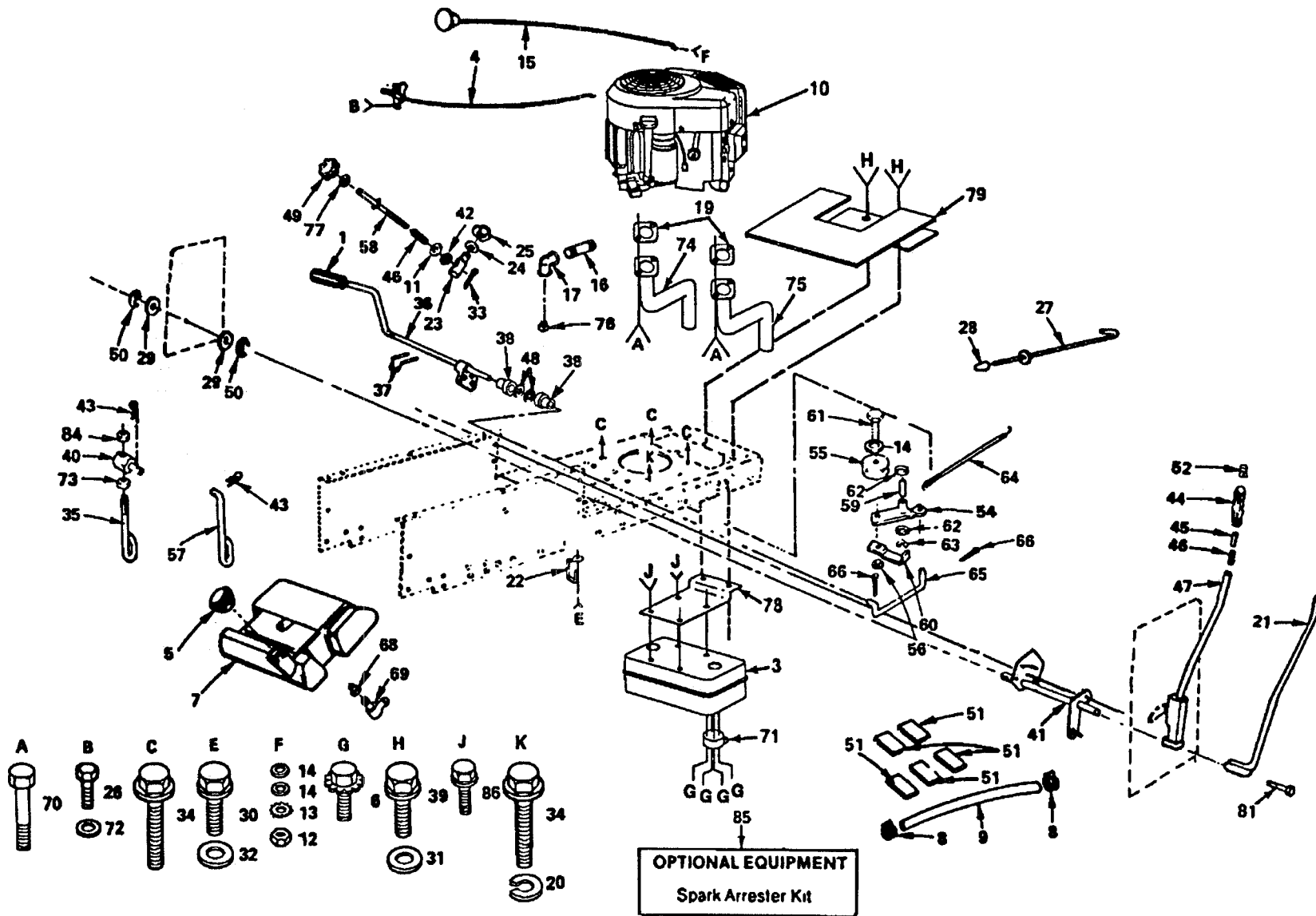
STANDARD HARDWARE – PURCHASE LOCALLY

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

16 HP 44" RIDING YARD TRACTOR – MODEL NUMBER Y1644B

POWER AND MECHANICAL CONTROLS GROUP



REPAIR PARTS

16 HP 44" RIDING YARD TRACTOR – MODEL NUMBER Y1644B

POWER AND MECHANICAL CONTROLS GROUP

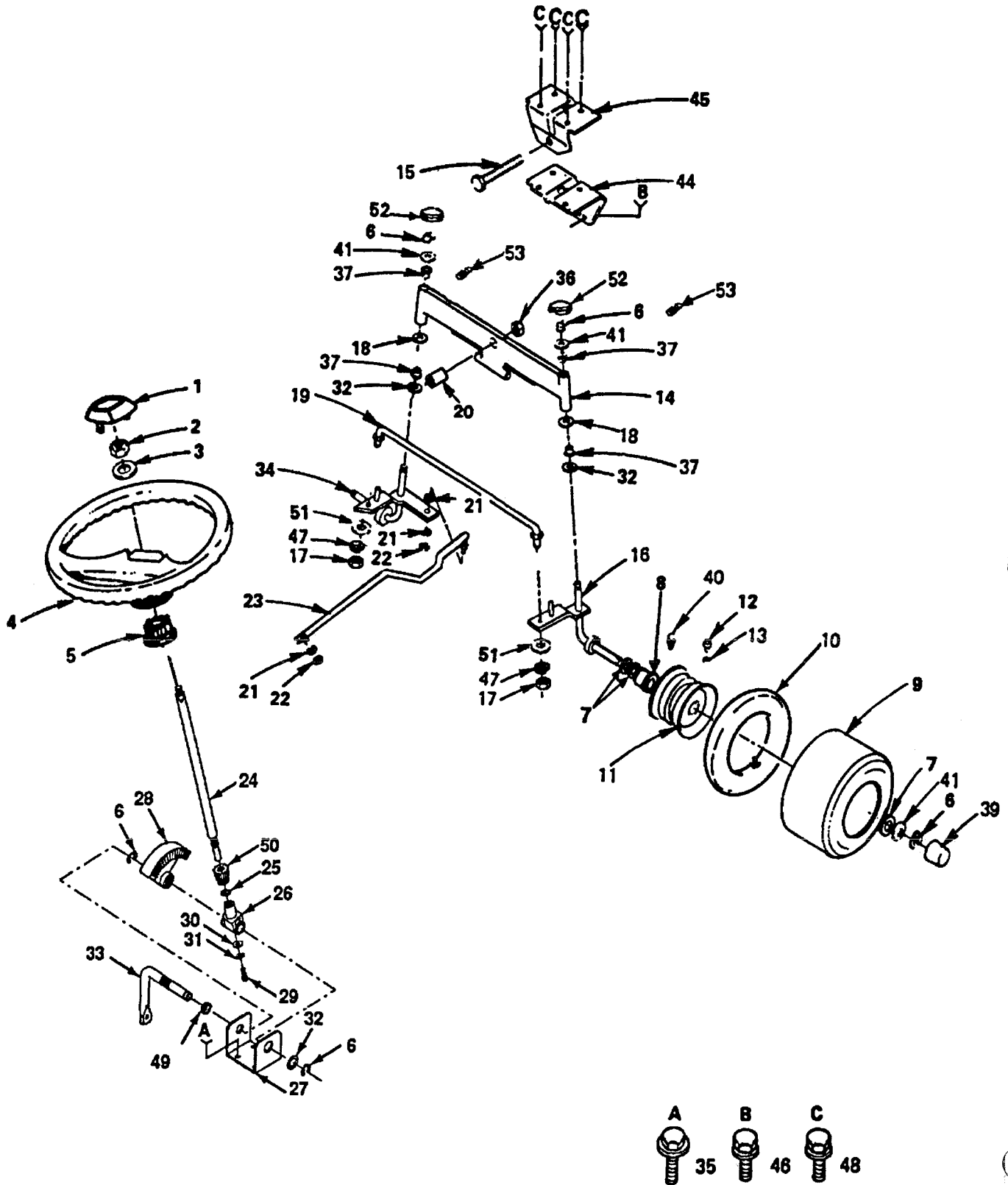
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	8883R	Cover, Pedal	44	109413X	Grip, Handle
3	122440X	Muffler	45	122364X	Plunger, Lever Lift
4	122927X	Control, Throttle	46	2876H	Spring
5	123549X	Cap, Fuel	47	121002X	Lever Assembly, Hand Kit (Includes Key #21)
6	17450808	Screw, Spider Lock	48	19211616	Washer 21/32 x 1 x 16 Gauge
7	106020X	Tank, Fuel	49	121891 X	Handle, Adjust, Lift
8	123487X	Clamp, Hose	50	12000022	E-Ring
9	8542R	Line, Fuel	51	6431J	Pad, Spacer
10	122436X	Engine, Briggs & Stratton 16 HP, Model No. 303777, Type Number 0015-02	52	124526X	Button, Plunger
11	19131016	Washer 13/32 x 5/8 x 16 Gauge	54	123789X	Arm Assembly, Idler
12	73610600	Nut, Hex 3/8-24	55	123766X	Pulley, Idler
13	11050600	* Washer, Lock, External Tooth 3/8	56	73680600	Nut, Crownlock 3/8-16
14	19131316	* Washer 13/32 x 13/16 x 16 Gauge	57	110029X	Link, Lift
15	122926X	Control, Choke	58	110729X	Rod, Adjust, Lift
16	13280336	Pipe Nipple, Standard	59	1 05706X	Bearing
17	13200300	90° Elbow 3/8 NPT	60	123205X	Retainer, Belt
19	-----	Gasket, Muffler (see engine pgs. for rep. no.)	61	74760624	* Bolt, Hex 3/8-16 x 1-1/2
20	11050600	Washer, Lock 3/4	62	110812X	Washer, Hardened
21	121006X	Rod Assembly, Lever	63	12000039	Ring, Klip
22	123788X	Retainer, Belt, Chassis, L.H.	64	105709X	Spring, Return, Clutch
23	110810X	Trunnion, Stop, Depth	65	105710X	Link, Clutch
24	19151216	Washer 15/32 x 3/4 x 16 Gauge	66	76020412	Pin, Cotter 1/8 x 3/4
25	12000037	Ring, Klip	68	3645J	Bushing
26	17080408	Screw, Hex Wsh. Hd., Thd. Cut. 1/4-20 x 1/2	69	8710J	Stem, Tank, Fuel
27	125637X	Rod, Brake, Park	70	-----	* Bolt, Metric (see engine pgs. for replacement number)
28	71673	Cap, Plunger	71	101326L	Deflector, Muffler
29	19292016	Washer 29/32 x 1-1/4 x 16 Gauge	72	110457X	Washer 9/32 x 5/8 x 16 Gauge
30	17490612	Screw, Hex Wsh. Thd., Rolling 3/8-16 x 3/4	73	73360700	Nut, Hex, Jam 7/16-20
31	19131614	* Washer 13/32 x 1 x 14 Gauge	74	122434X	Tube Assembly, Exhaust, L.H.
32	19131316	Washer 13/32 x 1-3/16 x 16 Gauge	75	122435X	Tube Assembly, Exhaust, R.H.
33	76020308	Pin, Cotter 3/32 x 1/2	76	-----	Oil Drain (see engine IPB for replacement part number)
34	17490624	Screw, Hex Washer Head, Threaded, Rolling 3/8-16 x 1-1/2 Type TT	77	73350600	Nut, Hex, Jam 3/8-16
35	110448X	Lift, Link, Adjustable	78	122439X	Muffler, Bracket, Mounting
36	122424X	Shaft, Pedal, Foot	79	122981X	Heat Shield
37	1572H	Roll Pin 3/16 x 1	81	74780624	Bolt, Hex 3/8-16 x 1-1/2
38	120183X	Bearing, Nylon	84	73710700	Nut, Crownlock 7/16-20
39	17490512	Screw 5/16-18 x 3/4	85	121851X	Spark Arrester Kit
40	110447X	Trunnion, Lift	86	17190408	Screw, Hex Washer Head, Thread Cutting 1/4-20 x 1/2
41	121000X	Shaft Assembly, Lift		125971X	Decal, Air Cleaner
42	110807X	* Nut, Hex, Special		123161X	Decal, Engine Instruction
43	4939M	Retainer, Spring			

*STANDARD HARDWARE — PURCHASE LOCALLY

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

16 HP 44" RIDING LAWN TRACTOR – MODEL NUMBER Y1644B STEERING, FRONT AXLE AND WHEELS



REPAIR PARTS

16 HP 44" RIDING LAWN TRACTOR – MODEL NUMBER Y1644B

STEERING, FRONT AXLE AND WHEELS

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	121584X	Insert, Steering Wheel	26	124035X	Support, Shaft
2	73940800	* Nut, Hex, Toplock Jam 1/2–20	27	124036X	Bracket, Steering
3	100712K	Washer 17/32 x 2–1/4 x .160	28	124034X	Gear, Sector
4	121472X	Steering Wheel, 13"	29	71070410	Screw, Socket, Hex 1/4 – 20 x 5/8
5	100711 L	Adapter, Steering Wheel	30	126684X	Washer, Shim 1/4 x 5/8 x .062
6	12000029	Ring, Klip	31	10040400	Washer, Lock 1/4
7	121749X	Washer 25/32 x 1–1/4 x 16 Gauge	32	6266H	Bearing, Thrust
8	9040H	Wheel Bearings, Front	33	124033X	Shaft, Pitman
9	106222X	Tire (Tubeless)	34	105656X	Spindle Assembly, L.H.
10	59904	Tube, Tire (not furnished with Tractor)	35	17490612	Screw, Hex Washer Head, Thread Forming 3/8–16 x 3/4 Type TT
11	106732X361	Rim Assembly, Front, 6" (Includes 2 each Key #8)	36	73901000	Locknut, Flange 5/8–11
12	65139	Stern, Valve	37	3366R	Bearing
13	59192	Cap, Valve	39	104757X	Cover, Wheel, Front
14	108075X	Axle Assembly, Front	40	278H	Fitting, Grease
15	74761060	Bolt, Hex 5/8–11 x 3–3/4	41	121748X	Washer 25/32 x 1–5/8 x 16 Gauge
16	105654X	Spindle, Assembly, R.H.	44	105664X	Support, Saddle, Front
17	73810500	Nut, Hex 5/16–24	45	105663X	Support, Saddle, Rear
18	19272016	Washer 27/32 x 1–1/4 x 16 Gauge	46	17490508	Screw, Hex Washer Threaded, Roll. 5/16–18 x 1/2
19	121334X	Rod, Tie	47	10040500	* Washer, Lock 5/16
20	110438X	Spacer, Bearing	48	122819X	Screw, Special
21	10040600	* Washer, Lock 3/8	49	109816X	Nyliner, Snap In
22	73610600	* Nut, Hex 3/8–24	50	124037X	Gear, Pinion
23	124032X	Link, Drag	51	19111216	Washer 11/32 x 3/4 x 16 Gauge
24	124043X	Shaft Assembly, Steering	52	121232X	Cap, Spindle
25	57079	Washer	53	6855M	Fitting, Grease

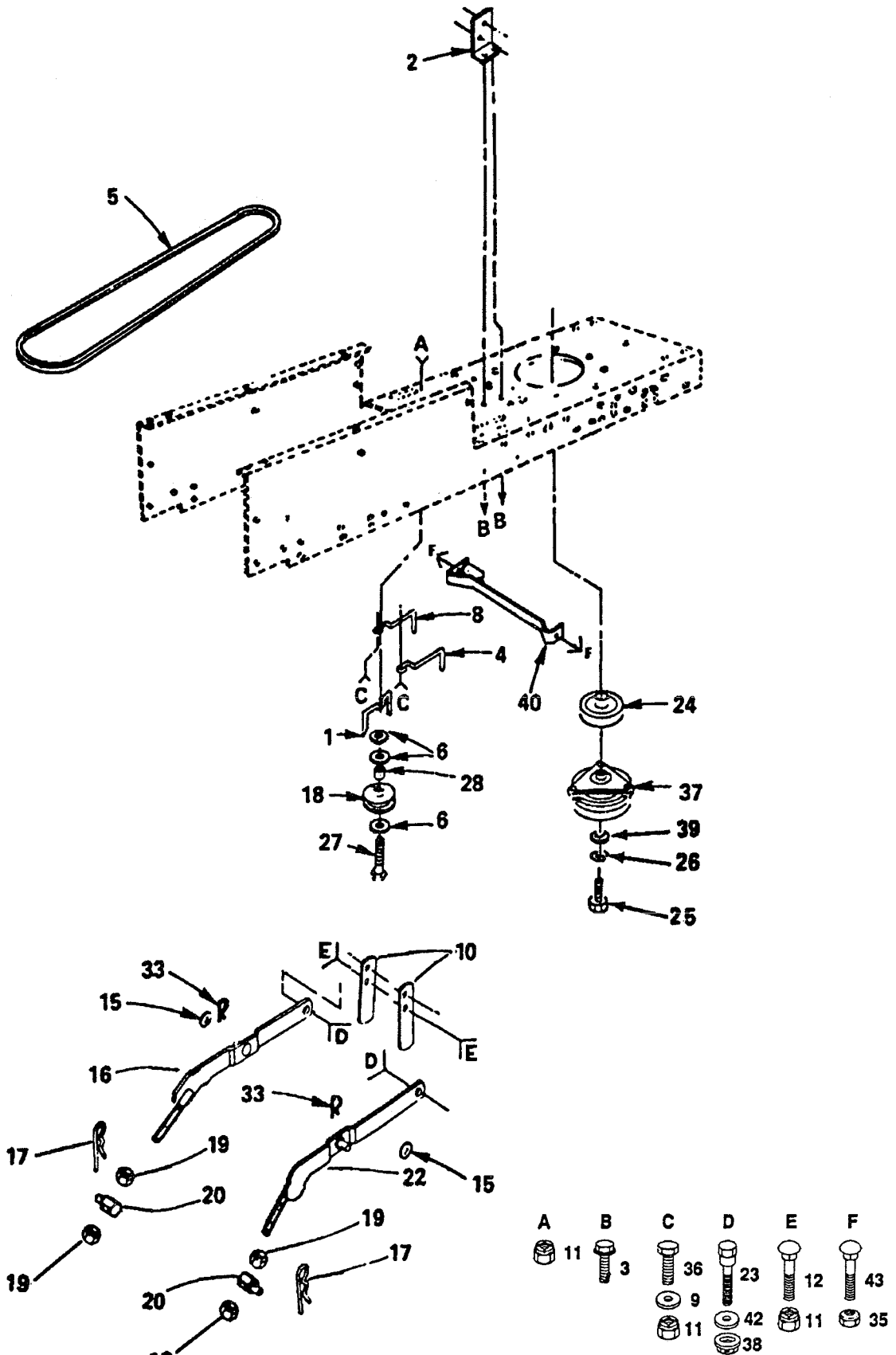
*STANDARD HARDWARE — PURCHASE LOCALLY

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

16 HP 44" RIDING LAWN TRACTOR – MODEL NUMBER Y1644B

DRIVE



REPAIR PARTS

16 HP 44" RIDING LAWN TRACTOR – MODEL NUMBER Y1644B

DRIVE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	109070X	Retainer, Belt	22	121598X	* Arm Assembly, Suspension, R.H.
2	108236X	Bracket, Switch	23	105848X	Bolt, Shoulder 3/8–16
3	17021008	Screw, Tapping, Hex Head 10–24 x 1/2	24	123795X	Pulley, Engine
4	105730X	Keeper, Belt, Engine	25	71130764	Bolt, Hex 7/16–20 x 4 Grade 8
5	123796X	V–Belt, Drive	26	10040700	* Washer, Lock 7/16
6	19131316	Washer 13/32 x 13/16 x 16 Gauge	27	74760644	* Bolt, Hex 3/8–16 x 2–3/4
8	121218X	Keeper, Belt, Engine	28	4470J	Spacer
9	19131312	Washer 13/32 x 13/16 x 12 Gauge	33	4921H	Spring, Retainer
10	121252X	Upstop, Mower	35	73680500	Locknut 5/16–18
11	73680600	Nut, Crownlock 3/8–16	36	74760616	* Bolt, Hex 3/8–16 x 1
12	72140608	Bolt, Carriage 3/8–16 x 1	37	108218X	Clutch, Electric
15	19171516	Washer 17/32 x 15/16 x 16 Gauge	38	73980600	Nut, Centerlock, Flange 3/8–16
16	121599X	Arm Assembly, Suspension, L.H.	39	126197X	Washer 1–1/2 x 15/32 x 1/4
17	9135R	Retainer, Spring	40	109169X	Locator, Clutch
18	123674X	Idler, Flat	42	110739X	Washer, Spring
19	73220800	* Nut, Hex 1/2–13	43	72140506	Bolt, Carriage 5/16–18 x 3/4
20	106308X	Trunnion, Lift, Lower			

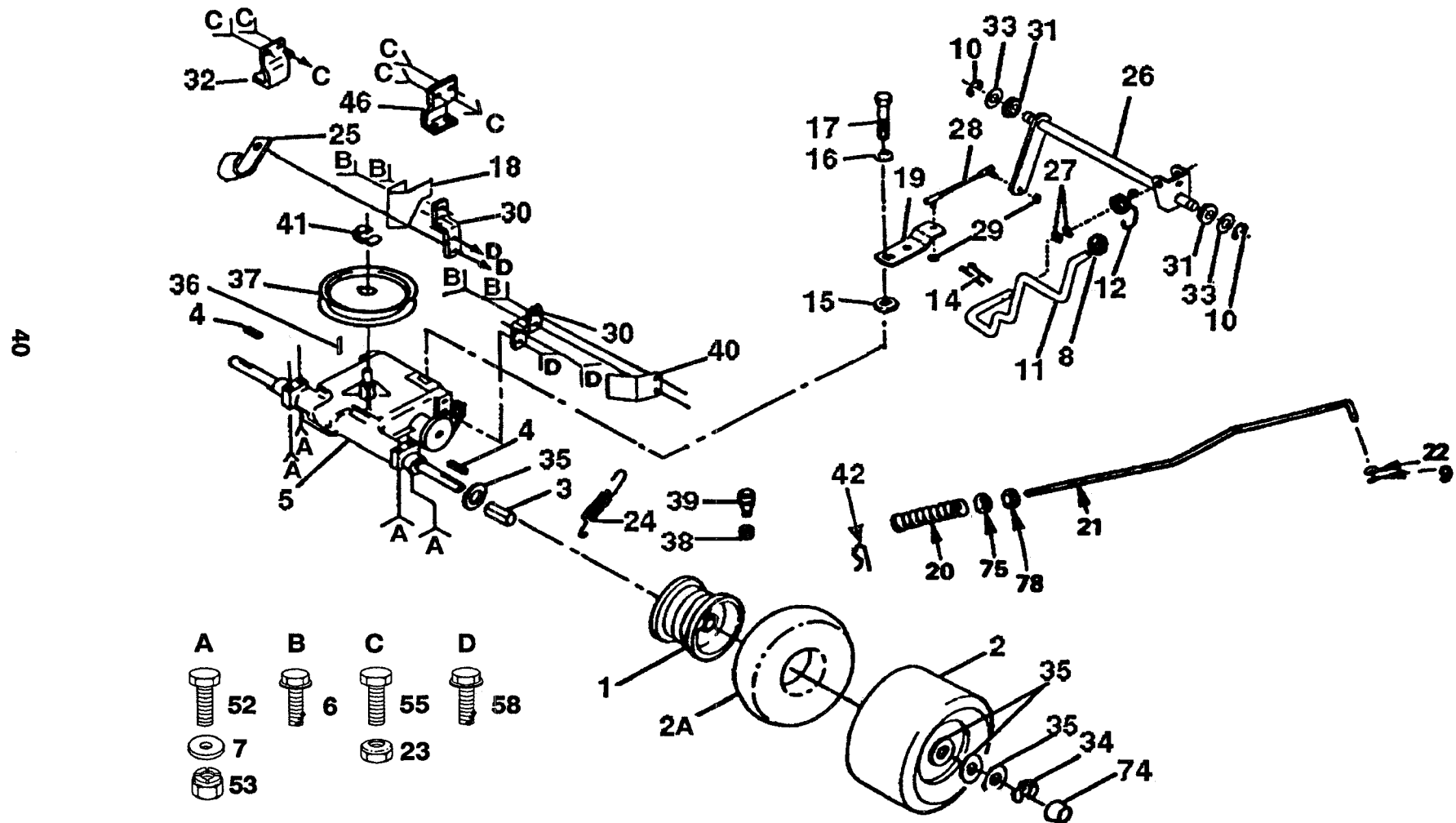
STANDARD HARDWARE — PURCHASE LOCALLY

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REPAIR PARTS

16 HP 44" RIDING YARD TRACTOR – MODEL NUMBER Y1644B

TRANSAXLE AND REAR WHEEL



REPAIR PARTS

16 HP 44" RIDING YARD TRACTOR – MODEL NUMBER Y1644B TRANSAXLE AND REAR WHEEL

KEY NO.	PART NO.	DESCRIPTION
1	124074X361	Rim Assembly, Rear, 8"
2	124106X	Tire
2A	7154J	Tube, Tire (not furnished with Tractor)
3	108097X	Spacer, Split
4	9396E	Key, Square 1/4 x 2
5	123797X	Transaxle, 6 Speed, Peerless
6	17490612	Screw, Hex Washer Head, Thread Roll. 3/8–16 x 3/4
7	19111214	Washer 11/32 x 3/4 x 14 Gauge
8	106933X	Knob, Control
9	76020412	Pin, Cotter 1/8 x 3/4
10	12000008	Ring, Klip
11	123781X	Rod, Shifter
12	123782X	Spring, Torsion
14	76020416	* Pin, Cotter 1/8 x 1
15	105701X	Washer, Shift Plate
16	19091216	Washer 9/32 x 3/4 x 16 Gauge
17	71040412	Bolt, Hex 1/4–28 x 3/4 Grade 8
18	123791X	Keeper, Belt, Transaxle, L.H.
19	123794X	Arm, Shift
20	126909X	Spring, Rod, Brake
21	123786X	Rod, Brake
22	19131316	* Washer 13/32 x 13/16 x 16 Gauge
23	73680600	* Locknut 3/8–16
24	110422X	Spring, Brake Return
25	2751R	Clip
26	123772X	Shaft Assembly, Shifter

KEY NO.	PART NO.	DESCRIPTION
27	19171216	Washer 17/32 x 3/4 x 16 Gauge
28	123793X	Rod, Tie
29	73530400	Nut 1/4–28
30	123787X	Strap, Torque
31	71208	Bushing, Steering Rod
32	123780X	Bracket, Transaxle, L.H.
33	19212016	Washer 21/32 x 1–1/4 x 16 Gauge
34	12000053	E–Ring
35	123800X	Washer 1–1/32 x 1–5/8 x 16 Gauge
36	2228M	Woodruff Key 3/16 x 3/4
37	121327X	Pulley, Transaxle
38	59192	Cap, Valve
39	65139	Stem, Valve
40	123792X	Keeper, Belt, Transaxle, R.H.
41	12000004	Ring, Retainer
42	4497H	Clip, Hairpin
46	123776X	Bracket, Transaxle, R.H.
52	74780544	* Bolt, Hex 5/16–18 x 2–3/4
53	73680500	Nut, Crownlock 5/16–18
55	74760612	* Bolt, Hex 3/8–16 x 3/4
58	17490512	Screw, Hex Washer Threaded, Roll. 5/16–18 UNC x 3/4 Type TT
74	104757X	Cover, Wheel, Rear
75	73800600	Locknut, Hex, Washer Insert 3/8–16
78	73350600	Nut, Hex Jam 3/8–16

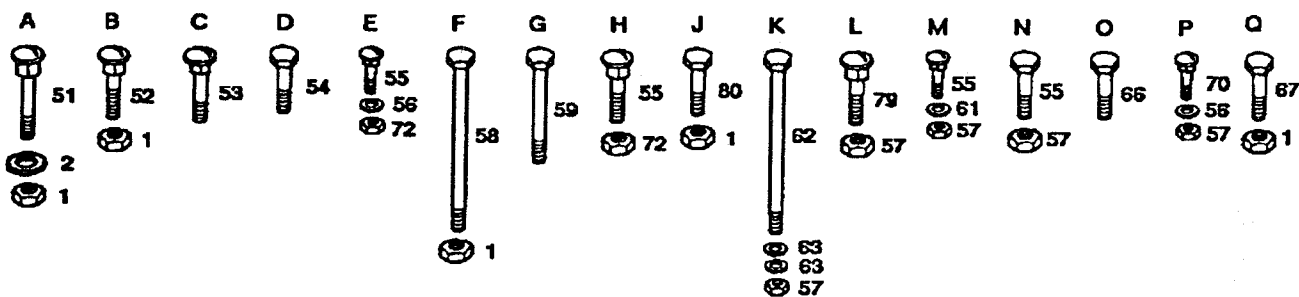
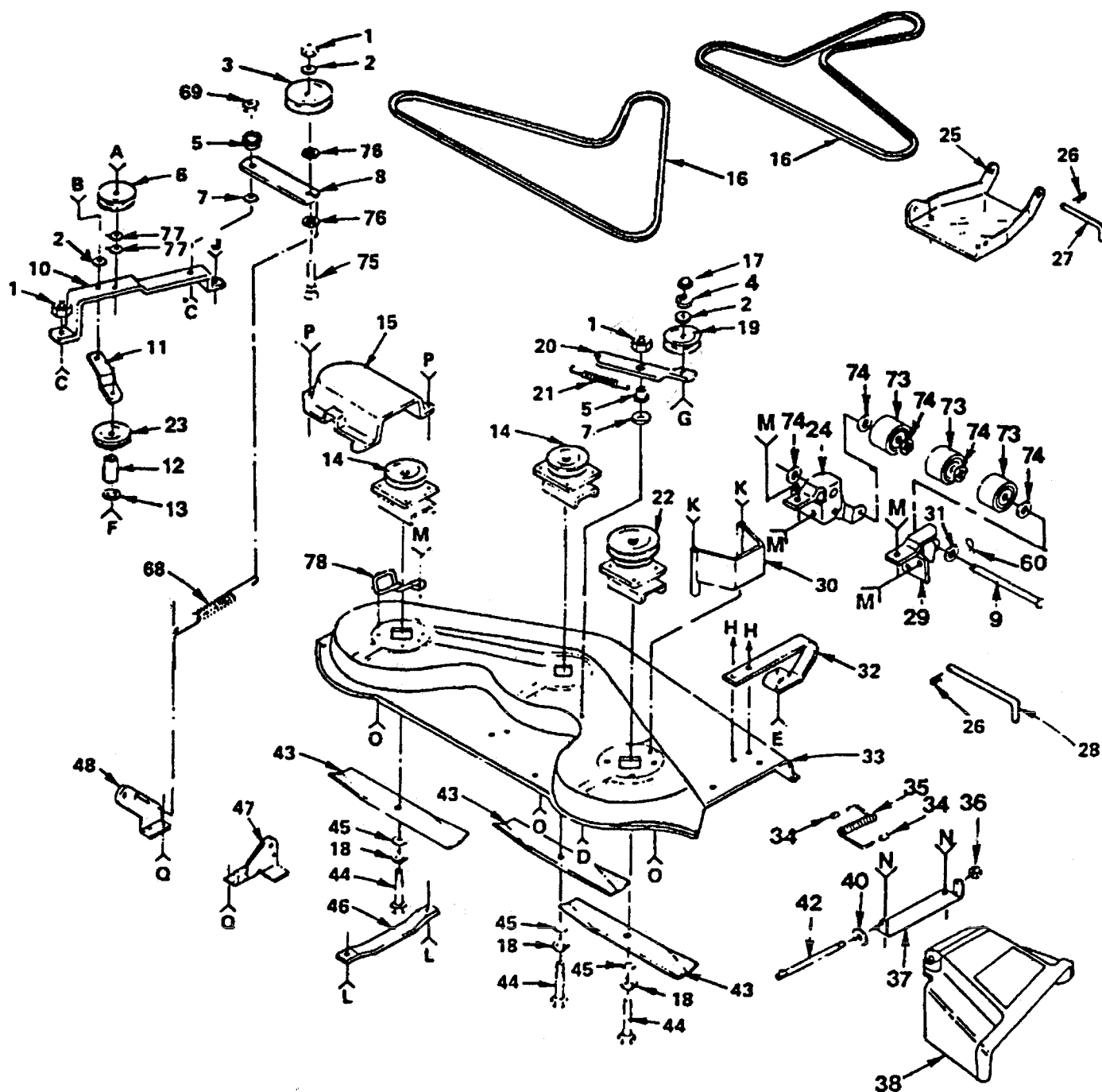
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REPAIR PARTS

16 HP 44" RIDING LAWN TRACTOR – MODEL NUMBER Y1644B

MOWER



REPAIR PARTS

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MOWER

KEY NO.	PART NO.	DESCRIPTION
1	73680600	Locknut 3/8–16
2	19131614	Washer 13/32 x 1 x 14 Gauge
3	121316X	Pulley, Idler
4	10040600	Washer, Lock 3/8
5	106902X	Spacer
6	677A451	Pulley, Idler
7	106513X	Washer, Wear
8	121425X	Arm, Idler
9	109776X	Pin, Pivot
10	106523X	Bar, Support, Idler
11	106522X	Brace, Idler, Deck
12	121236X	Spacer
13	19131316	Washer 13/32 x 13/16 x 16 Gauge
14	121658X	Mandrel, Secondary
15	106214X	Guard
16	106085X	V–Belt
17	73220600	Nut, Hex 3/8–16
18	10030600	Washer, Lock 3/8
19	102932X	Idler, Flat
20	106526X	Arm, Idler, Deck
21	7644J	Spring, Extension
22	121705X	Mandrel, Primary
23	102403X	Pulley, Idler
24	109599X	Bracket, Lift, L.H.
25	105662X	Link, Parallel
26	4921H	Retainer, Spring
27	105744X	Pin, Front Hinge
28	109835X	Pin, Rear Hinge
29	109600X	Bracket, Lift, R.H.
30	108119X	Guard, Belt, R.H.
31	19151616	Washer 15/32 x 1 x 16 Gauge
32	8418J	Runner, R.H.
33	121423X	Housing, Mower
34	105304X	Cap Sleeve
35	106734X	Spring
36	110452X	Nut, Push
37	109743X	Bracket, Deflector
38	109785X	Guard, Discharge
40	19111016	Washer 11/32 x 5/8 x 16 Gauge
42	106735X	Rod, Hinge
43	106635X	Blade, Mower

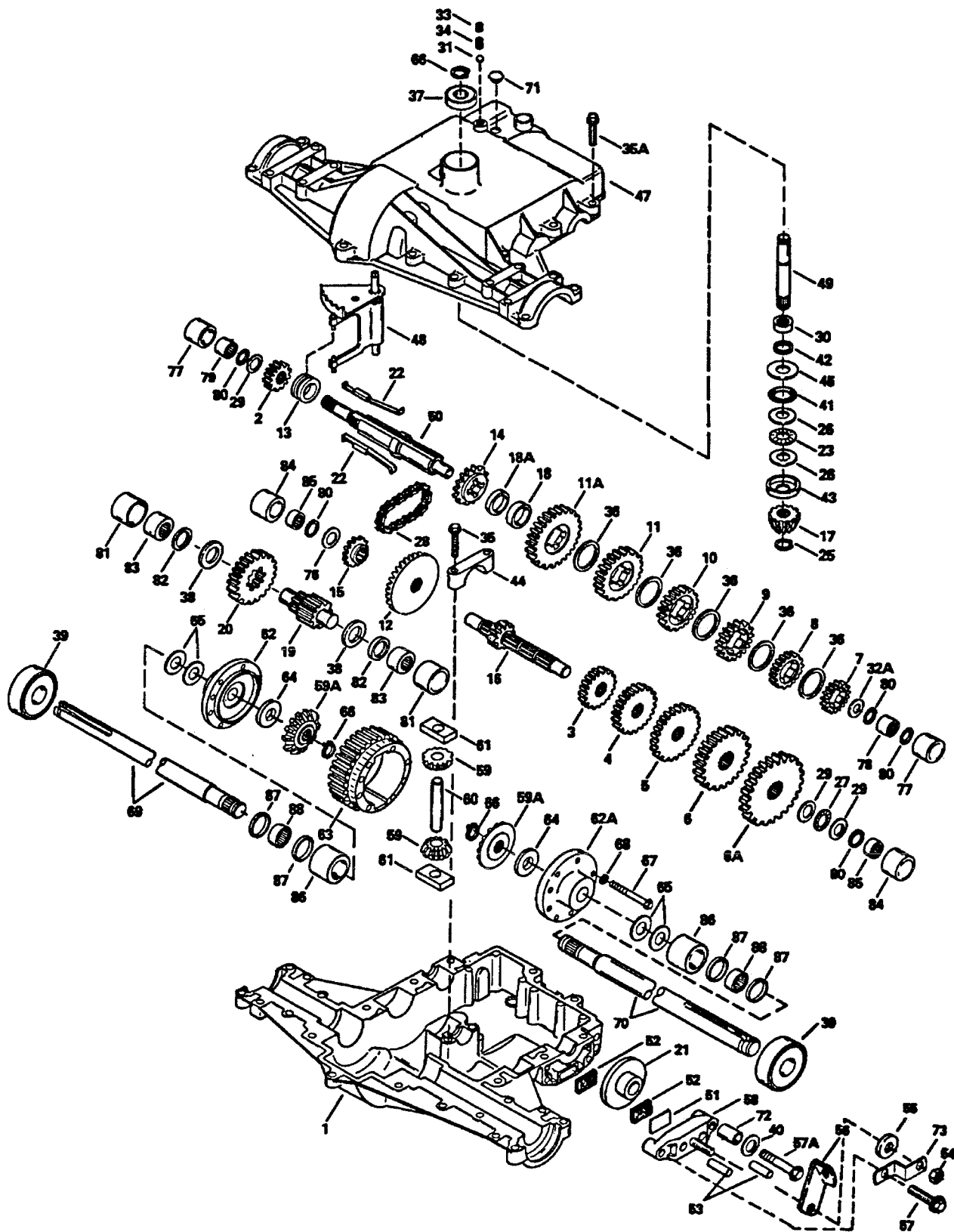
KEY NO.	PART NO.	DESCRIPTION
44	74610624	Bolt, Hex 3/8–24 x 1–1/2 Grade 5
45	19132012	Washer 13/32 x 1–1/4 x 12 Gauge
46	7631J	Runner, L.H.
47	123807X	Bracket, Suspension, Rear, R.H.
48	123808X	Bracket, Suspension, Rear, L.H.
51	72140614	Bolt, Carriage 3/8–16 x 1–3/4
52	72140608	Bolt, Carriage 3/8–16 x 1
53	72140612	Bolt, Carriage 3/8–16 x 1–1/2
54	74760620	Bolt, Hex 3/8–16 x 1–1/4
55	72140506	Bolt, Carriage 5/16–18 x 3/4
56	19111116	Washer 11/32 x 11/16 x 16 Gauge
57	73680500	Locknut 5/16–18
58	74760648	Bolt, Hex 3/8–16 x 3
59	74110632	Screw, Flat Head 3/8–16 x 2
60	76020412	Pin, Cotter
61	19111216	Washer 11/32 x 3/4 x 16 Gauge
62	74760580	Bolt, Hex 5/16–18 x 5
63	19111216	Washer 11/32 x 3/4 x 16 Gauge
66	17490612	Screw, Hex, Washer, Threaded, Roll. 3/8–16 x 3/4
67	72140606	Bolt, Carriage 3/8–16 x 3/4
68	102727X	Spring, Extension
69	73930600	Nut, Centerlock 3/8–16
70	72110506	Bolt, Carriage 5/16–18 x 3/4
72	1685H	Locknut 5/16–18
73	109729X	Roller, Nose
74	19151610	Washer 15/32 x 1 x 10 Gauge
75	72140620	Bolt, Carriage 3/8–16 x 2–1/2
76	19131210	Washer 13/32 x 3/4 x 10 Gauge
77	19131410	Washer 13/32 x 7/8 x 10 Gauge
78	121352X	Keeper, L.H. Mandrel
79	72110505	Bolt, Carriage 5/16–18 x 5/8
80	74760616	Bolt, Fin Hex 3/8–16 x 1
–	121826X	Mower Deck, Complete
–	108592X	Decal, Belt Instruction
–	105185X	Decal, Caution (Rotating Blades)
–	121349X	Decal, Danger (Cut Fingers)

STANDARD HARDWARE — PURCHASE LOCALLY

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

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16 HP 44" RIDING LAWN TRACTOR – MODEL NUMBER Y1644B
TRANSAXLE – PEERLESS MODEL NUMBER 820-016



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TRANSAXLE – PEERLESS MODEL NUMBER 820-016

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	770088	Case, Transaxle	47	772098	Cover, Transaxle
2	778253	Gear, Spur (15 teeth)	48	784342	Rod & Fork Assy., Shift
3	778211	Gear, Spur (12 teeth)	49	776274	Shaft, Input
4	778240	Gear, Spur (18 teeth)	50	776313	Shaft, Brake (4 Keyed)
5	778201	Gear, Spur (25 teeth)	51	790007	Plate, Brake pad
6	778202	Gear, Spur (28 teeth)	52	790006	Pad, Brake
6A	778208	Gear, Spur (31 teeth)	53	786026	Pin, Dowel
7	778209	Gear, Spur (19 teeth)	54	792075	Locknut, 5/16-24
8	778203A	Gear, Spur (22 teeth)	55	792076	Washer, Flat
9	778204A	Gear, Spur (25 teeth)	56	790047	Lever, Brake
10	778239A	Gear, Spur (32 teeth)	57	792073	Screw, Flanged hex hd. thread-forming, 1/4-20 x 1-1/4
11	778207A	Gear, Spur (37 teeth)	57A	792085	Screw, Flanged hex hd. thread-forming, 1/4-20 x 2-1/4
11A	778216A	Gear, Spur (41 teeth)	58	790025	Holder, Brake pad
12	778246	Gear, Bevel (33 teeth)	59	778197	Pinion, Differential bevel
13	784216	Collar, Shift	59A	778198	Gear, Bevel
14	786123	Sprocket (18 teeth)	60	786019	Pin, Drive
15	786082	Sprocket (9 teeth)	61	786027	Block, Drive
16	776291	Shaft, Counter (w/9 tooth gear)	62	774833	Carrier, Differential (Threaded holes)
17	778245	Bevel Pinion, Input (13 teeth)	62A	774834	Carrier, Differential
18	786121	Spacer, Neutral (.350/.340 thick)	63	778248	Gear, Ring (31 teeth)
18A	786122	Spacer, Neutral (.276/.268 thick)	64	780107	Washer
19	776275	Shaft, Output (9 teeth)	65	780042	Washer, Thrust
20	778247	Gear, Output (35 teeth)	66	792018	Ring, Snap
21	790043	Disk, Brake	67	792020	Screw, Hex hd., 1/4-20 x 2-1/4
22	792138	Key	68	792006	Lockwasher, 1/4"
23	780084	Bearing, Thrust	69	774832	Axle (12-5/16" long)
25	788040	Ring, Retaining	70	774831	Axle (16-3/16" long)
26	780051	Washer, Thrust	71	792074	Plug, Hex hd., 9/16-18 thread
27	780071	Bearing, Thrust	72	786067	Spacer
28	786081	Chain, Roller (No. 41 chain, 24 links)	73	786086	Bracket, Brake lever
29	780072	Washer, Thrust	76	780153	Washer
30	780155	Bearing, Needle	77	786144	Sleeve (stepped)
31	792077	Ball, Steel	78	780150	Bearing, Needle
32A	780139	Washer, Thrust	79	780152	Bearing, Needle (capped)
33	792078	Screw, Set, 3/8-16 x 3/8	80	792001	"O" Ring
34	792079	Spring	81	786142	Sleeve (stepped)
35	792073	Screw, Flanged hex hd..thread-forming, 1/4-20 x 1-1/4	82	788071	Ring, Square cut
35A	792129	Screw, Hex hd. thread forming, 5/16-18 x 1-1/4	83	780049	Bearing, Needle (capped)
36	780108	Washer, Thrust	84	786143	Sleeve (stepped)
37	780119	Bearing, Ball	85	780151	Bearing, Needle (capped)
38	780128	Washer, Thrust	86	786145	Sleeve (stepped)
39	780050	Bearing, Ball	87	788070	Ring, Square cut
40	792128	Washer, Flat	88	780031	Bearing, Needle
41	788077	"O" Ring			
42	788042	Seal, Oil			
43	780166	Washer, Cupped			
44	786131	Cap, Bearing			
45	780165	Washer, Flat			

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