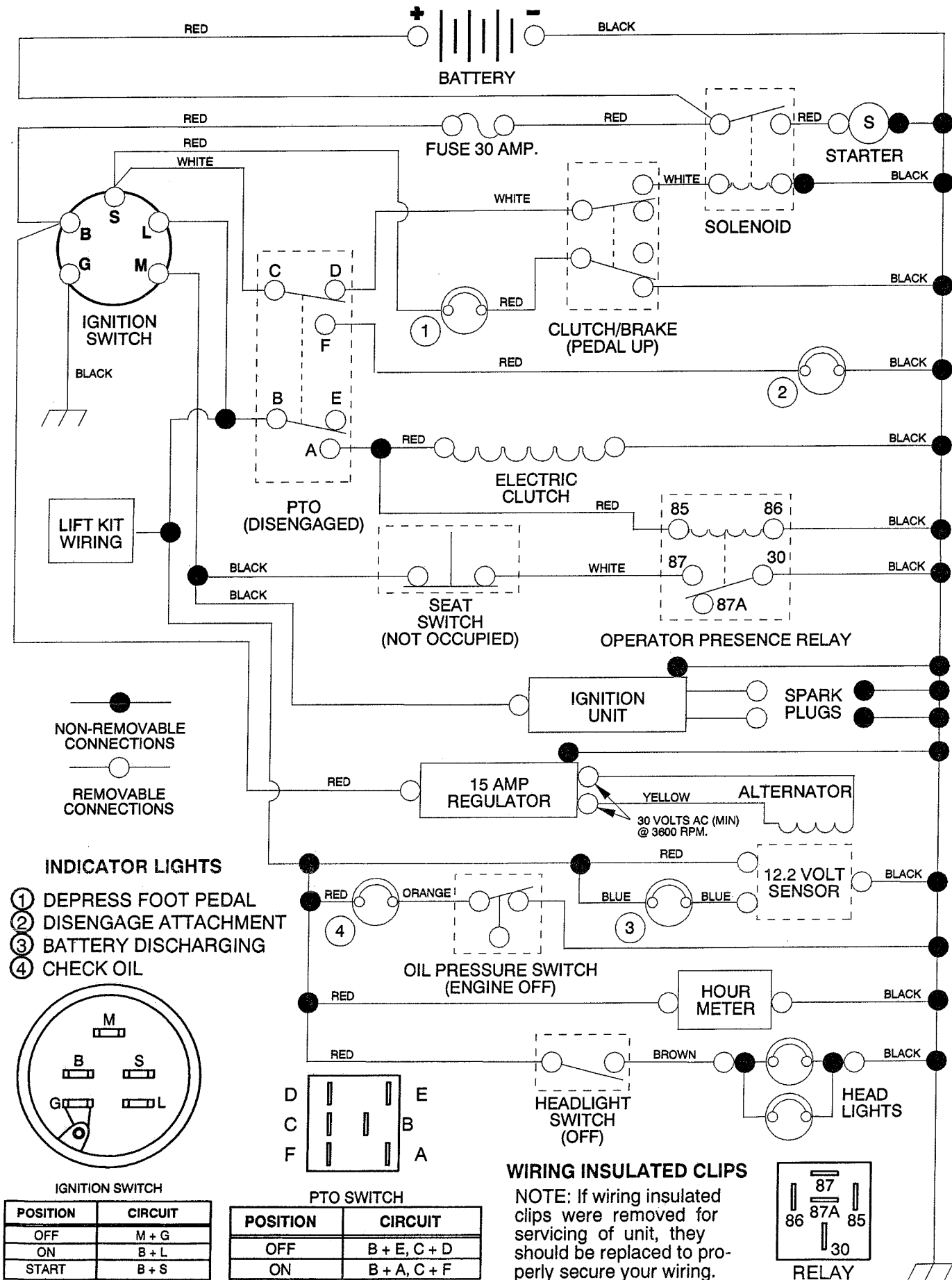


18 HP 50" RIDING GARDEN TRACTOR - MODEL NUMBER YE1850E

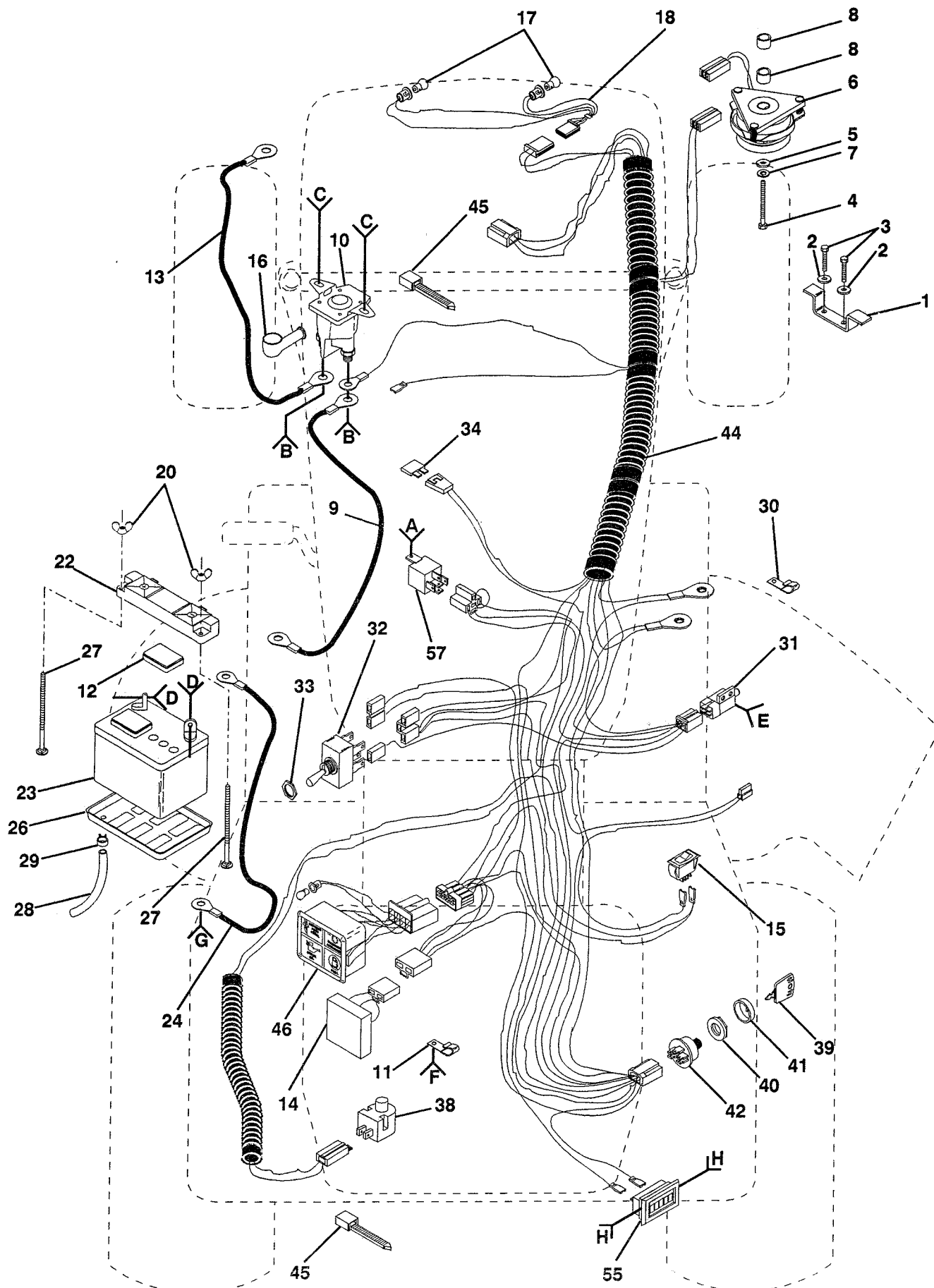
SCHEMATIC



REPAIR PARTS

18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850E

ELECTRICAL



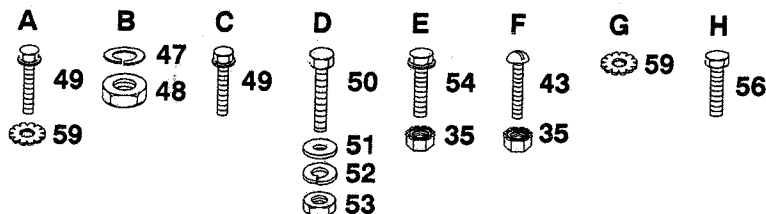
REPAIR PARTS

18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850E

ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	110882X	Stop, Clutch	38	121305X	Switch, Seat
2	10040600	Washer, Lock, 3/8	39	122147X	Key
3	74780612	Bolt Hex 3/8-16 x 3/4	40	124211X	Nut, Ignition
4	71130724	Bolt Hex 7/16-20 x 1 - 1/2 GR8	41	123620X	Cover, Switch Key
5	126197X	Washer	42	4406R	Switch, Ignition
6	109550X	Clutch, Electric	43	74641008	Screw, Slot Pan HD #10-32x1/2
7	10040700	Washer, Lock 7/16	44	132643	Harness, Ignition
8	106367X	Spacer, Clutch	45	7192J	Cable Tie
9	4206J	Cable, Battery	46	109555X	Light Package
10	109081X	Solenoid	47	10090400	Lock Washer 1/4
11	4171R	Clip, Insulated	48	73350400	Nut, Hex Jam 1/4-20
12	121264X	Battery Caps	49	17190408	Screw, Hex Washer Hd. Cutting 1/4-20 x 1/2
13	129458	Cable, Starter	50	74760412	* Bolt, Hex Hd. 1/4 - 20 x 3/4
14	127385X	Sensor, Low Voltage	51	19091016	Washer 9/32 x 5/8 x 16 Ga.
15	110712X	Switch, Light	52	10040400	* Washer, Lock 1/4
16	719J	Cover, Terminal	53	73220400	* Nut, Hex 1/4-20
17	7662J	Bulb, Light	54	71031008	Screw, Hex Washer Hd. #10-32 x 1 - 1/2
18	127441X	Harness, Light Socket	55	110940X	Meter, Hour
20	123198X	Nut Wing 1/4 - 20	56	17011008	Screw, #10-24 x 1/2
22	102476X	Guard, Terminal	57	109748X	Assembly, Relay
23	121537X	Battery	59	11050600	Washer, Lock, Ext. Tooth 3/8
24	4207J	Cable Ground			
26	7603J	Tray, Battery			
27	72240460	Bolt, Carriage 1/4- 20 x 7- 1/2			
28	100541K	Tube, Plastic			
29	109596X	Clamp, Hose			
30	100207K	Clip			
31	109553X	Switch, Interlock			
32	126018X	Switch, P.T.O.			
33	4022J	Nut, Hex			
34	108824X	Fuse, 30 Amp			
35	73951000	Nut, Keps #10- 32			

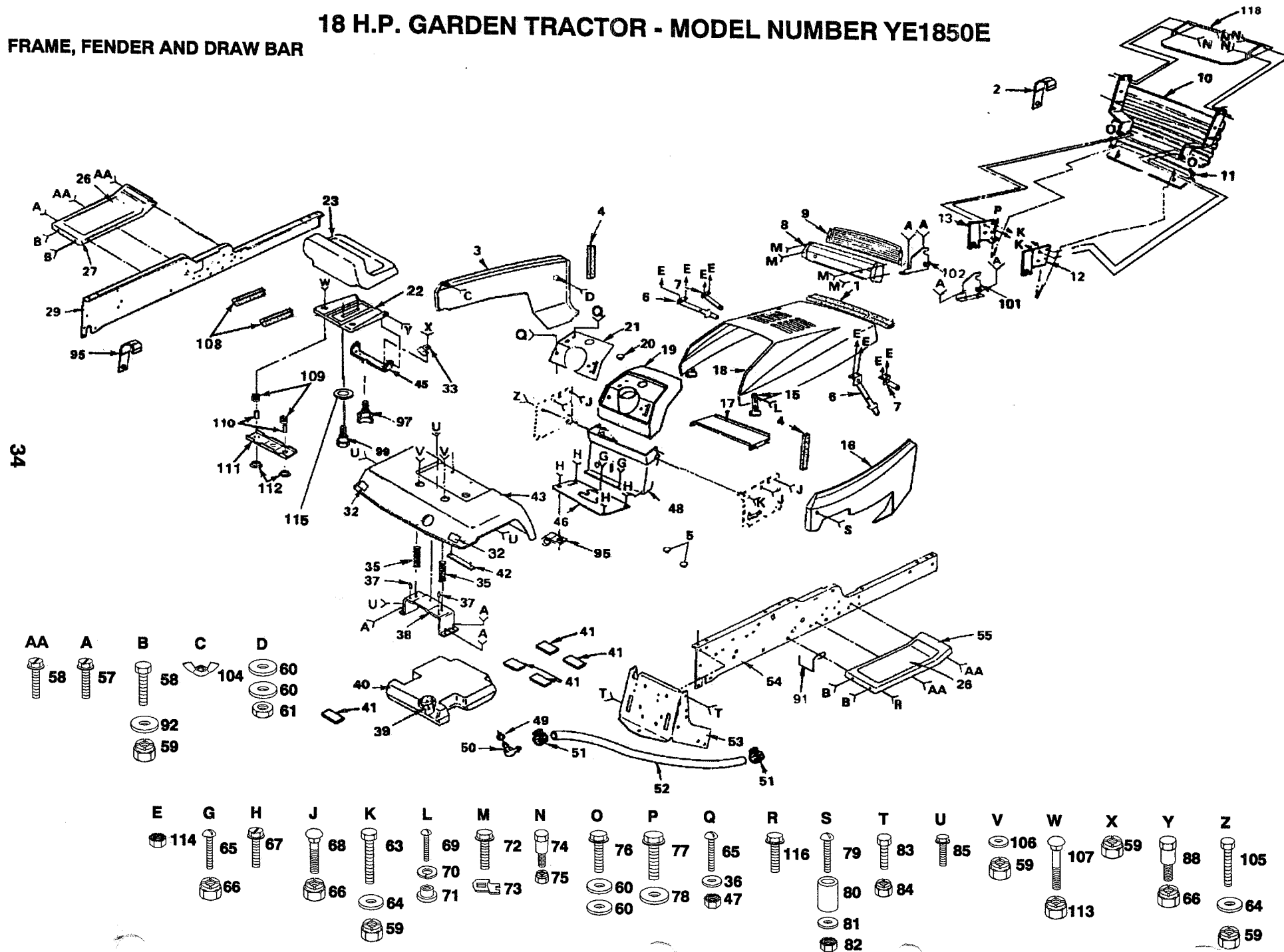
* STANDARD HARDWARE -- PURCHASE LOCALLY
NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm.



REPAIR PARTS

18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850E

FRAME, FENDER AND DRAW BAR



REPAIR PARTS

18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850E

FRAME, FENDER AND DRAW BAR

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	109458X	Strip, Foam	48	104608X	Dash Assembly	82	73731000	Nut, Keps #10-24
2	128146	Clip, Insulated	49	3645J	Bushing	83	74760716	Bolt, Hex 7/16-14 x 1
3	121888X394	Panel, Side, L.H.	50	8710J	Stem, Tank Fuel	84	73680700	Nut, Crownlock 7/16-14
4	106088X	Strip, Foam	51	123487X	Clamp, Hose	85	17490608	Screw, Hex Washer Thread
5	124238X	Cap, Spring	52	7834R	Fuel Line			Rolling 3/8 x 16 x 1/2
6	106784X	Strap Ass., Hinge, Rear	53	7982J	Drawbar	88	105529X	Bolt, Shoulder
7	104618X	Strap Ass., Hinge, Front	54	110892X	Rail, Frame, RH	91	105500X	Retainer, Belt, Lower
8	124392X417	Bezel Assembly	55	105464X423	Footrest, RH.	92	19131312	Washer
9	106395X	Lens	57	17490612	Screw, Hex Washer Thread			13/32 x 13/16 x
10	122100X	Grill Assembly	58	74760612	Rolling 3/8-16 x 3/4	95	4171R	17 Ga.
11	105419X423	Strap, Grill	59	73680600	Bolt, Hex 3/8-16 x 3/4	97	120068X	Clip, Insulated
12	110854X	Support, Grill, R.H.	60	19091216	Lock, Crownlock 3/8-16	99	127018X	Knob
13	110855X	Support, Grill, L.H.	61	73220400	Washer 9/32 x 3/4 x 16 Ga	101	110853X	Bolt, Shoulder 5/16-18
15	109808X	Latch, Hood	63	74760616	Nut, Hex 1/4-20			Bracket Ass'y Pivot Frame
16	121887X394	Panel, Side, RH.	64	19131316	Bolt, Hex 3/8-16 x 1	102	110852X	R.H.
17	7985J	Support, Battery	65	74180512	Washer 13/32 x 13/16 x			Bracket Ass'y Pivot Frame
18	121886X394	Hood			16 Ga.	104	123198X	L.H.
19	124252X	Dashboard	66	73680500	Screw, Mach. Cr Thd.	105	74760620	Nut, Wing 1/4-20
20	8022J	Plug, Dash	67	17720408	5/16-18 x 3/4	106	19131614	Bolt, Hex, 3/8-16 x 1-1/4
21	123952X010	Dashplate			Nut, Crownlock 5/16-18	107	72050411	Washer, 13/32 x 1 x 14 Ga.
22	124294X	Pan, Seat	68	72140506	Screw, Hex Washer			Bolt, Carriage,
23	127429X	Seat	69	74191008	ThdCutting 1/4-20 x 1/2	108	121251X	1/4-20 x 1-1/4
26	108256X	Pad, Footrest			Bolt, Carriage 5/16-18 x 3/4	109	123740X	Strip, Foam
27	105465X423	Footrest, L.H.			Screw, Cr. Pan. Mach.	110	121249X	Spring, Compression
29	110893X	Rail, Frame, L.H.	70	10071000	# 10-24 x 1/2	111	121246X	Spacer, Split
32	106202X	Reflector, Taillight	71	2029J	Washer, Lock No. 10	112	121248X	Bracket, Switch
33	2751R	Clip, Insulated	72	17211010	Nut, Weld	113	123976X	Bushing, Snap
35	124181X	Spring, Compression			Screw, Hex Washer Hd Tap	114	73510400	Nut, Flange Lock 1/4-20
36	19111116	Washer,	73	104755X	#10-16 x 5/8 Type AB	115	19171912	Nut, Hex, 1/4-20
37	105531X	1/32 x 11/16 x 16Ga	74	123481X	"J" Fastener			Washer 17/32 x 1-3/16 x
38	105509X	Nut, Push	75	73680400	Bolt, Shoulder 1/4-20	116	17490616	12 Ga.
39	123549X	Bracket, Fender	76	17190412	Nut, Crownlock 1/4-20	117	19091016	Screw, Thd rol 3/8 - 16 x 1
40	106020X	Cap, Fuel	77	17490512	Screw, Hex Washer Thd.	118	127637	Washer 9/32 x 5/8 x 16 Ga.
41	106082X	Tank, Fuel			Roll 1/4-20 x 3/4 Type T			Shield, Heat, Front
42	105511X	Pad, Spacer			Screw, Hex Washer Hd.			
43	121642X423	Strap, Fender	78	19111212	Thd. Roll 5/16-18 x 3/4			
45	126656X	Fender	79	74981020	Type T			
46	106042X016	Bracket, Pivot, Seat			Washer 11/32 x 3/4 x 12 Ga.			
47	73510500	Cover, Shift Gate	80	7206J	Screw, Mach Cr. Pan			
		Nut, Keps 5/16 - 18	81	19070818	# 10-24 x 1, 1/4			
					Spacer, Split #10 x 3/4			
					Washer 7/32 x 1/2 x 18 Ga.			

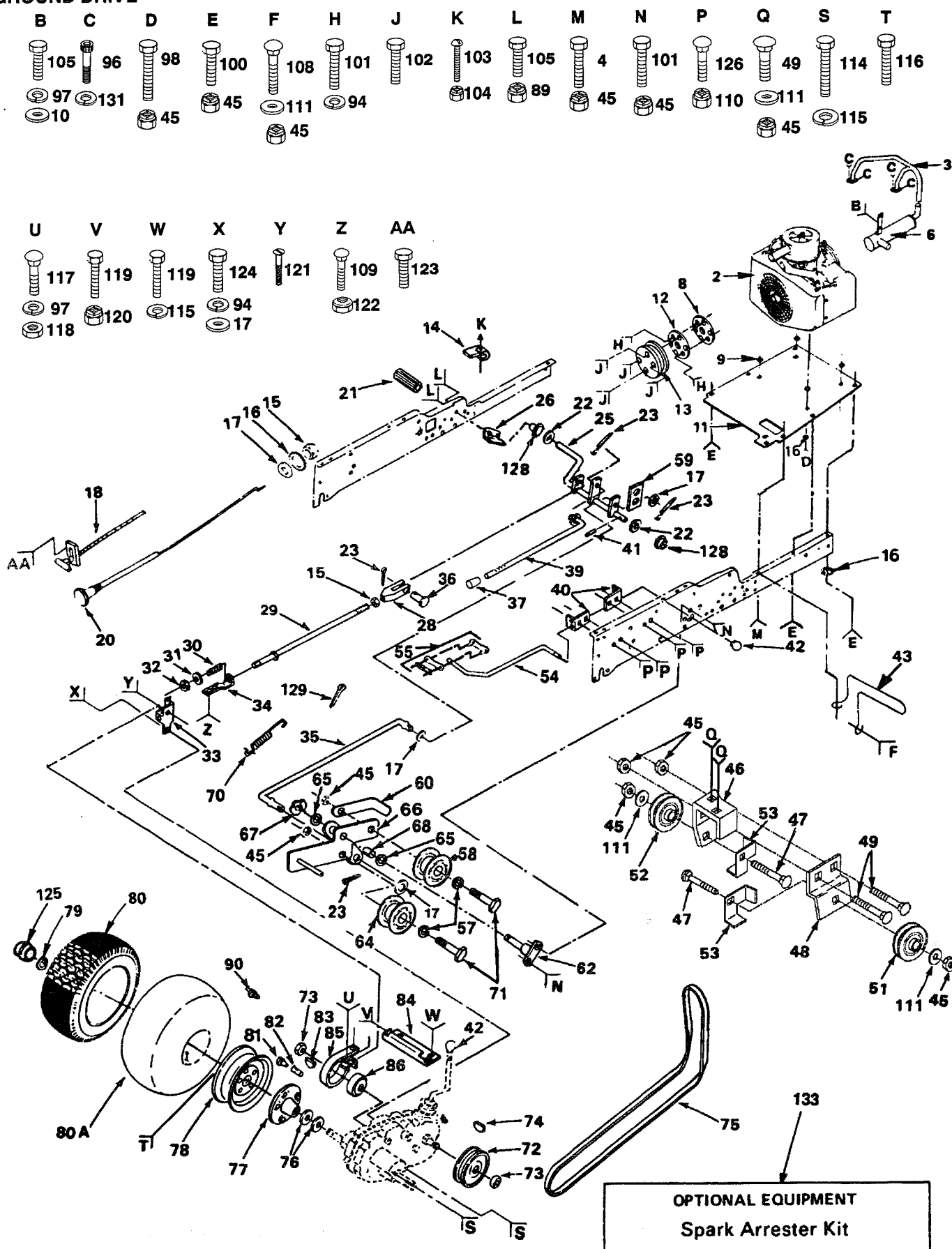
* STANDARD HARDWARE -- PURCHASE
LOCALLY

NOTE: All component dimensions given in U.S.
inches 1 inch = 25.4 mm.

REPAIR PARTS

18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850E

GROUND DRIVE



REPAIR PARTS

18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850EX

GROUND DRIVE

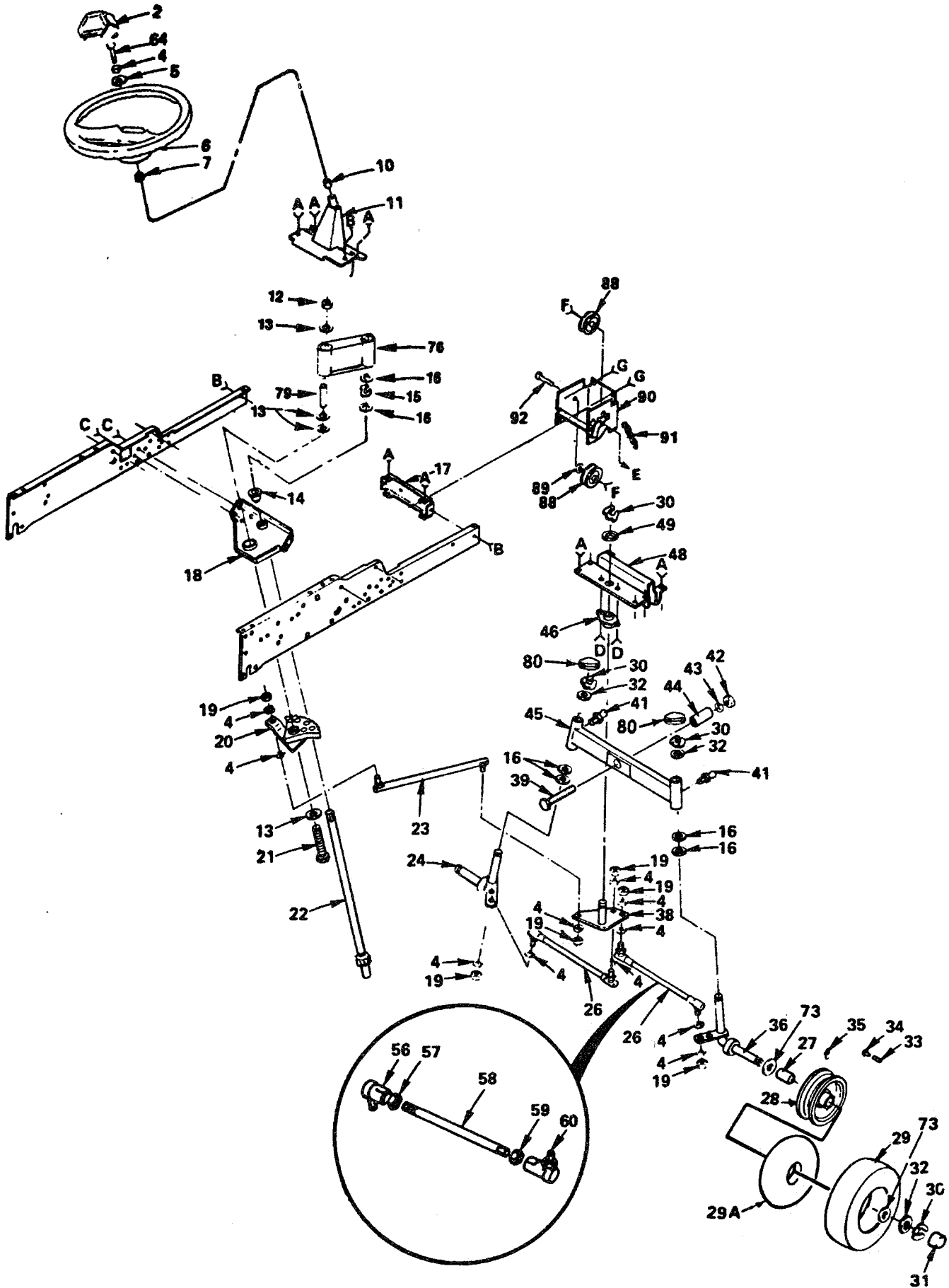
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
2	129274	Engine , Model Kohler	70	121357X	Spring, Extension
3	110891X	Tube Assembly - Exhaust	71	74760628	Bolt, Hex 3/8-16 x 1-3/4
4	74780624	Bolt, Hex 3/8-16 x 1-1/2	72	120332X	Pulley, Transaxle
6	129635	Muffler, Exhaust	73	9204H	Locknut, 1/2-20
8	110947X	Chaff Guard	74	9858M1	Key, Woodruff 3/16 x 5/8
9	110869X	Spacer	75	110883X	V-Belt
10	19091212	Washer 9/32 x 3/4 x 12 Ga.	76	7563R	Washer, Thrust, Axle
11	110867X	Base, Engine	77	634A692	Bushing Assembly and Wheel Hub
12	104577X	Adapter	78	106277X361	Rim Assy. Rear
13	121355X	Pulley, Engine	79	12000034	Klip, Ring
14	5304J	Actuator, Switch, Interlock	80	105588X	Tire, Rear
15	73610600	Nut - Hex, 3/8-24	80A	7154J	Tube, Rear (optional, Service Item only)
16	11050600	Washer, Lock Ext. Tooth, 3/8	81	59192	Cap, Valve
17	19131316	Washer, 13/32 x 13/16 x 16 Ga.	82	65139	Stem, Valve
18	132746	Control, Throttle	83	2228M	Key, Woodruff No. 9(3/16 x 3/4)
20	132780	Control, Choke	84	120404X	Bracket, Support, Transaxle
21	8883R	Cover, Pedal	85	101122M	Band, Brake
22	121749X	Washer, 25/32 x 1-1/4 x 16 Ga.	86	214J	Drum, Brake
23	76020312	Pin, Cotter, 3/32 x 3/4	89	73680400	Nut, Crownlock 1/4-20
25	104375X	Shaft, Foot Pedal	90	6856M	Fitting, Grease
26	104601X	Bracket, Interlock	94	10040600	Lock Washer, 3/8
28	100604K	Yoke	96	74570512	Screw, Hex Socket Hd. 5/16-16 x 3/4
29	5308J	Rod, Brake	97	10040400	Lock Washer, 1/4
30	7241J	Spring, Compression	98	74760620	Bolt, Hex 3/8-16 x 1-1/4 Gr. 5
31	19131614	Washer, 13/32 x 1 x 14 Ga.	100	74760612	Bolt, Hex 3/8-16 x 3/4
32	73530600	Locknut 3/8- 24	101	74780616	Bolt, Hex Head 3/8-16 x 1 Gr. 5
33	677A637	Bracket, Brake	102	17190516	Screw, Hex 5/16-18 x 1
34	7229J	Guide, Rod, Brake	103	74321016	Screw, Fin, Hex #10-24 x 1
35	101356L	Rod, Clutch	104	73631000	Locknut #10-24
36	5102J	Pin, Clevis	105	74760412	Bolt, Hex Head 1/4-20 x 3/4
37	71673	Cap, Plunger	108	72140610	Bolt, Carriage 3/8-16 x 1-1/4
39	109767X	Rod, Parking Brake	109	72110506	Bolt, Carriage 5/16-18 x 3/4
40	105598X	Bracket, Rod, Shift	110	73680500	Nut, Crownlock 5/16-18
41	5142H	Pin, Roll, 3/16 x 1-1/4	111	19131612	Washer, 13/32 x 1 x 12Ga.
42	121466X	Knob	114	74760720	Bolt, Hex 7/16-14 x 1-1/4
43	108885X	Muffler, Guard	115	10040700	Washer, Lock 7/16
45	73680600	Nut, Crownlock, 3/8 - 16	116	1304H	Bolt, Hub
46	121063X	Bracket, V-Pulley, Drive, Mule	117	72140405	Bolt, Carriage, 1/4-20 x 5/8
47	72110614	Bolt, Carriage, 3/8 - 16 x 1-3/4	118	73220400	Nut, Hex 1/4 - 20
48	122825X	Bracket, Idler, Flat	119	74760716	Bolt, Hex 7/16 - 14 x 1
49	72140606	Bolt, Carriage, 3/8 - 16 x 3/4	120	73680700	Nut-Crown Lock 7/16 - 14
51	102403X	Idler, Flat	121	74370612	Screw, Mach. Udrct. Flat Head, 3/8- 16 x 3/4
52	101344L	Pulley, Idler	122	1685H	Nut, Lock 5/16-18
53	122824X	Keeper, Belt	123	17720410	Screw, Hex 1/4-20 x 1/2
54	122253X	Rod, Shift, Hi - Lo	124	74760614	Bolt, Hex 3/8-16 x 7/8
55	122268X	Connecting Link, Spring Clip	125	104758X	Cap, Hub, Rear
57	19131413	Washer 13/32 x 7/8 x 13 Ga	126	72140506	Bolt, Carriage 5/16-18 x 3/4
58	104360X	Idler, Flat	128	110895X	Nyliner
59	121358X	Retainer, Spring	129	76020816	Pin, Cotter 1/4x 1
60	121360X	Retainer, Belt	131	10170500	Washer, Lock 5/16
62	101358K	Bracket Assembly, Clutch	133	120689X	Spark Arrester Kit
64	121361X	Idler, Grooved			
65	207J	Washer, Hardened			
66	121356X	Bracket, Clutch W/Bearing (Incl. Key No. 68)			
67	12000039	Klip, Ring			
68	105706X	Bearing, Idler			

* STANDARD HARDWARE -- PURCHASE LOCALLY
NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm.

REPAIR PARTS

18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850E

STEERING



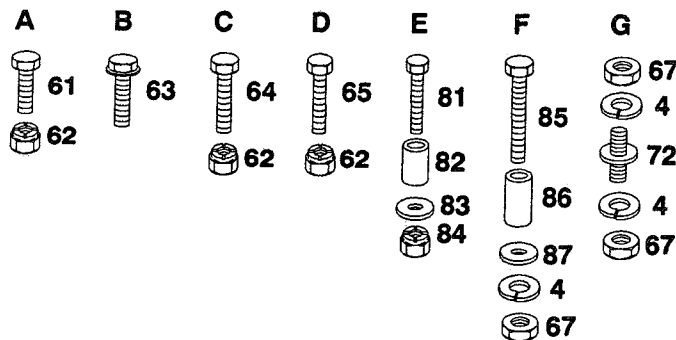
REPAIR PARTS

18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850E

STEERING

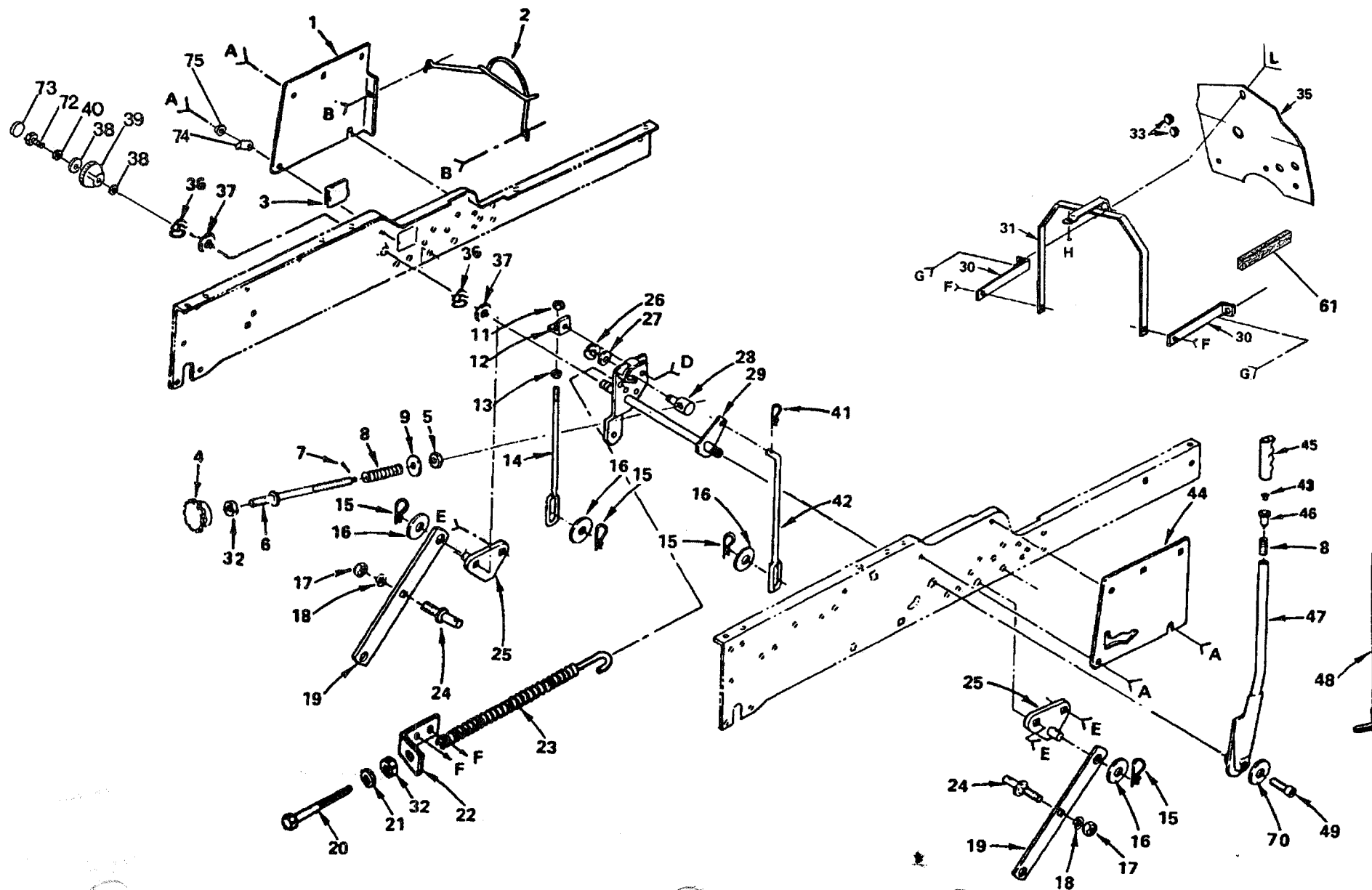
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
2	121584X	Insert, Steering Wheel	43	10041000	Washer, Lock 5/8
4	10040600	Washer, Lock 3/8	44	5298J	Tube, Pivot, Axle
5	19133808	Washer 13/32 x 2-3/8 x 8 Ga.	45	5297J	Axle Assembly, Front
6	121472X	Wheel, Steering	46	5292J	Bushing, Bellcrank
7	100711L	Adapter, Steering	48	5284J	Bracket, Axle
10	9038R	Bearing	49	19292016	Washer 29/32 x 1-1/4 x 16 Ga.
11	101274N	Support Assembly, Steering	56	121161X	Joint, Tie Rod, L.H. thread
12	73680800	Nut, Crownlock 1/2-13	57	73700600	Nut Hex Jam 3/8-24 L.H.
13	19172610	Washer 17/32 x 1-5/8 x 10 Ga.	58	121162X	Rod, Tie
14	104239X	Bearing, Flanged	59	73360600	Nut Hex Jam 3/8-24
15	12000034	Klip Ring	60	121160X	Joint, Tie Rod, R H. Thread
16	6266H	Bearing, Thrust	61	74760612	Bolt Hex 3/8-16 x 3/4
17	5213J	Bracket, Frame Front	62	73680600	Nut, Crownlock 3/8-16
18	102439X	Bracket, Support, Steering	63	17490612	Screw, Hex Washer Thd. Rolling 3/8-16 x 3/4
19	73610600	Nut, Hex 3/8-24	64	74780616	Bolt, Hex 3/8-16 x 1 Gr. 5
20	120424X	Sector Assembly	65	74760616	Bolt, Hex 3/8-16 x 1
21	74780880	Bolt, Hex 1/2-13 x 5 Gr. 5	67	73220600	Nut, Hex 3/8-16
22	104591X	Shaft, Steering	72	106615X	Pin Mounting, Idler Bracket
23	110497X	Link, Drag	73	121749X	Washer, 25/32 x 1-1/4 x 16 Ga.
24	121168X	Spindle, L.H.	76	121177X	Collar Weld Ass'y.
26	121159X	Rod, Tie (Inc. Key #56-60)	79	120199X	Tube
27	9040H	Bearing	80	121232X	Dust Cap Cover
28	106228X361	Rim Assembly, 8" Front	81	74930516	Bolt, Hex 5/16 - 18 x 1
29	106230X	Tire	82	102933X	Spacer
29A	8134H	Tube (Optional, Service Item Only)	83	19111416	Washer 11/32 x 3/4 x 16 Ga.
30	12000029	Klip Ring	84	73680500	Nut, Crownlock 5/16 x 18
31	104757X	Cap, Hub, Front	85	74760636	Bolt 3/8-16 x 2-1/4
32	121748X	Washer 25/32 x 1-5/8 x 16 Ga.	86	100644K	Bushing, Handle Clutch
33	59192	Cap, Valve	87	19131413	Washer 13/32 x 3/4 x 13 Ga.
34	65139	Stem, Valve	88	677A451	Pulley, Idler
35	278H	Fitting, Grease	89	19133808	Washer 13/32 x 2-3/8 x 8 Ga.
36	121167X	Spindle, R.H.	90	120542X	Bracket, Idler
38	108137X	Bellcrank Assembly	91	7190J	Spring
39	74781044	Bolt-Hex 5/8-11 x 2-3/4 Gr. 5	92	74760632	Bolt 3/8-16 x 2
41	6855M	Fitting, Grease			
42	73221000	Nut, Hex 5/8-11			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm.



18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850E

LIFT ASSEMBLY



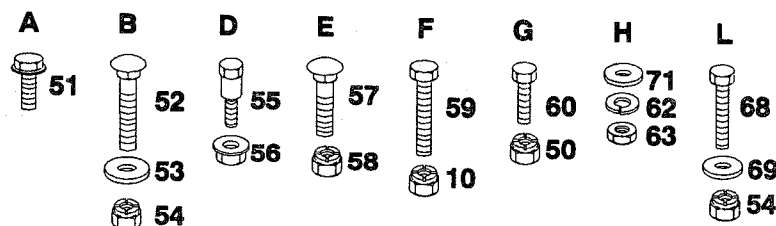
REPAIR PARTS

18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850E

LIFT ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	121044X	Panel, Side, L.H.
2	126651X	Guard Assembly, Belt, Engine
3	121794X	Cover, Access
4	100734K	Knob, Infinite
5	110807X	Nut, Special
6	110811X	Rod, Adjust, Lift
7	76020308	Pin, Cotter 3/32 x 1/2
8	2876H	Spring
9	19131016	Washer 13/32 x 5/8 x 16 Ga.
10	73680600	Nut, Crownlock, 3/8-16
11	73800600	Locknut, Hex w/ Washer, 3/8-16
12	7594J	Bracket, Lift, L.H.
13	73220600	Nut, Hex 3/8-16
14	7596J	Link, Lift, L.H.
15	9135R	Retainer, Spring
16	19171616	Washer 17/32 x 1 x 16 Ga.
17	73220800	Nut, Hex 1/2-13
18	10040800	Washer, Lock 1/2
19	105429X	Arm, Suspension
20	5328J	Bolt, Adjust, Spring, Assist
21	19131316	Washer 13/32 x 13/16 x 16 Ga.
22	5329J	Bracket, Spring, Assist
23	674A247	Spring Assembly, Assist, Lift
24	105413X	Stud, Pivot Center
25	105501X	Bracket, Suspension
26	12000037	Klip Ring
27	19151216	Washer 15/32 x 3/4 x 16 Ga.
28	110810X	Trunnion, Stop Depth
29	124217X	Shaft, Lift
30	110903X	Bracket, Shield, Heat, Side
31	128141	Support Assembly, Dash
32	73350600	Nut-Hex Jam 3/8-16
33	110436X	Grommet
35	122085X	Base-Shield, Heat
36	12000022	Klip, E

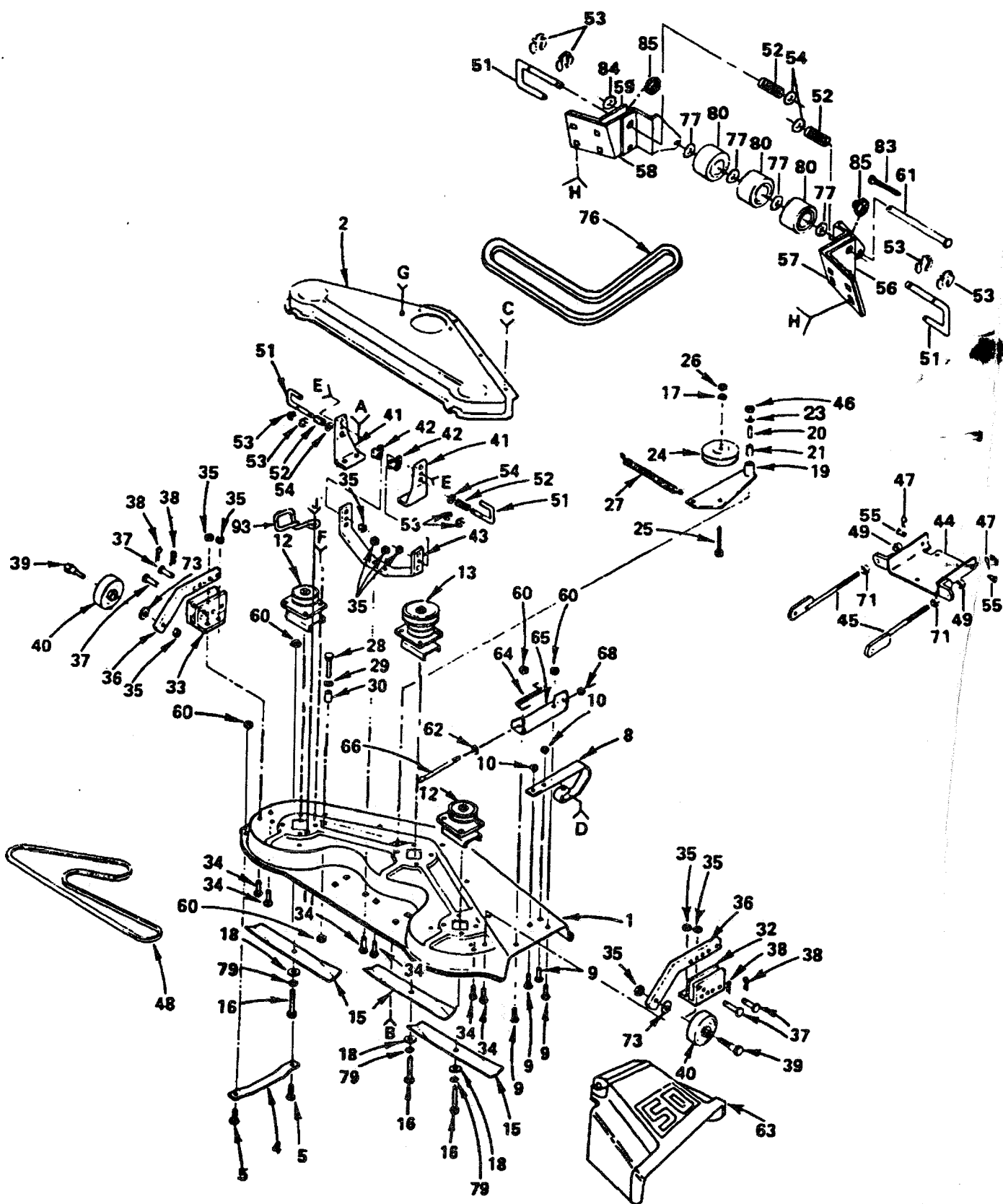
KEY NO.	PART NO.	DESCRIPTION
37	19292016	Washer 29/32 x 1-1/4 x 16 Ga.
38	19112410	Washer 11/32 x 1-1/2 x 10 Ga.
39	123934X	Scale, Height Indicator
40	10040500	Washer, Lock
41	4939M	Retainer, Spring
42	105503X	Link, Lift, R.H.
43	124526X	Button, Plunger
44	121043X	Panel, Side, R.H.
45	109413X	Grip, Handle
46	122364X	Plunger, Lever, Lift
47	121002X	Lever Assembly, - Lift
48	121006X	Rod Assembly, - Lever
49	74780624	Bolt, Hex 3/8-16 x 1-1/2
50	73680400	Nut, Crownlock 1/4-20
51	17490608	Screw, Hex Washer Thd. 3/8 -16 x 1/2
52	72140508	Bolt - Carriage, 5/16-18 x 1
53	19111610	Washer 11/32 x 1 x 10 Ga.
54	73680500	Nut, Crownlock, 5/16-18
55	7901J	Bolt, Shoulder
56	73900400	Nut, Hex Flange 1/4-20
57	72140606	Bolt, Carriage 3/8-16 x 3/4
58	73930600	Nut, Centerlock 3/8-16
59	74760616	Bolt, Hex 3/8-16 x 1
60	74780408	Bolt, Hex 1/4-20 x 1/2
61	109458X	Strip, Foam
62	10090400	Washer, Lock 1/4
63	73220400	Nut, Hex 1/4-20
68	74760512	Bolt, Hex 5/16-18 x 3/4
69	19111216	Washer, 11/32 x 3/4 x 16 Ga.
70	10040600	Washer, Lock 3/8
71	19091216	Washer, 9/32 x 3/4 x 16 Ga.
72	74780516	Bolt, Hex 5/16-18 x 1
73	123935X	Hole, Plug
74	123933X394	Pointer, Height Indicator
75	120529X	Washer, Nylon



REPAIR PARTS

18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850E

50" MOWER



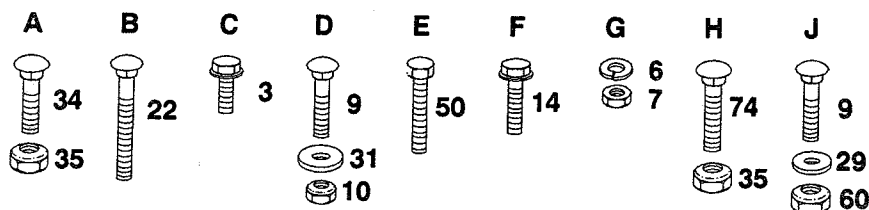
REPAIR PARTS

18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850E

50 " MOWER

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	121664X	Housing, Mower	40	105455X	Wheel, Gauge
2	121811X	Cover, Drive, Deck	41	105433X	Brkt., Suspension
3	17490508	Screw, Hex Washer Thd. Roll 5/16-18 x 1/2	42	110237X	Spacer
4	7631J	Runner, L.H.	43	105434X	Brace, Suspension
5	72110505	Bolt, Carriage 5/16-18 x 5/8	44	109778X	Plate Assy., Mower Suspension
6	10040500	Washer, Lock, 5/16	45	109771X	Brkt., Suspension
7	73220500	Nut, Hex 5/16-18	46	73350500	Nut, Hex 5/16-18
8	120449X	Runner, R.H.	47	3146R	Retainer, Spring
9	72140506	Bolt, Carr. 5/16-18 x 3/4	48	3703J	V-Belt
10	1685H	Locknut 5/16-18	49	73680800	Nut, Crownlock 1/2-13
12	121658X	Mandrel, Secondary	50	74760622	Bolt, Hex 3/8-16 x 1-3/8
13	121657X	Mandrel, Primary	51	105435X	Pin, Release
14	17490612	Screw-Hex Washer Thd. Roll 3/8-16 x 3/4	52	3720R	Spring
15	121798X	Blade	53	12000039	Ring, Klip
16	74610624	Bolt, Hex, 3/8-24 x 1-1/2 Gr. 5	54	19171612	Washer 17/32 x 1 x 12 Ga.
17	10040600	Washer, Lock, 3/8	55	105440X	Pin, Clevis
18	19132012	Washer 13/32 x 1-1/4 x 12 Ga.	56	105458X	Brkt., Outer, R.H.
19	674A213	Arm Assembly, Idler	57	109773X	Brkt., Inner, R.H.
20	7834J	Liner, Bearing	58	110997X	Brkt., Inner, L.H.
21	7835J	Bearing	59	120000X	Brkt., Outer, L.H.
22	72110522	Bolt, Carriage 5/16-18 x 2-3/4	60	73680500	Nut, Crownlock 5/16-18
23	19111816	Washer 11/32 x 1-1/8 x 16 Ga.	61	109776X	Pin, Pivot
24	102403X	Pulley, Idler	62	19111016	Washer 11/32 x 5/8 x 16 Ga.
25	74760624	Bolt, Hex 3/8-16 x 1-1/2	63	110509X	Shield, Deflector
26	73220600	Nut, Hex 3/8-16	64	106734X	Spring, Deflector
27	104361X	Spring	65	109743X	Bracket, Deflector
28	74780520	Bolt-Hex 5/16-18 x 1-1/4 Gr. 5	66	106735X	Rod, Hinge
29	19111216	Washer 11/32 x 3/4 x 16 Ga.	68	110452X	Push Nut
30	8438J	Spacer Split	71	73220800	Nut, Hex 1/2-13
31	19111116	Washer 11/32 x 11/16 x 16 Ga.	73	19171512	Washer 17/32 x 15/16 x 12 Ga
32	105448X	Bracket, Ga. Wheel, R.H.	74	72240608	Bolt, Carr. 3/8-16 . 1
33	105449X	Bracket, Ga. Wheel, L.H.	76	110884X	V-Belt
34	72240606	Bolt, Carriage 3/8-16 x 3/4	77	19151610	Washer 15/32 x 1 x 10 Ga
35	73680600	Nut, Crownlock 3/8-16	79	10030600	Washer, Lock 3/8
36	105453X	Bar, Gauge Wheel	80	109729X	Roller, Nose
37	5565J	Pin, Clevis	83	76020412	Spring Retainer
38	4939M	Retainer, Spring	84	19151616	Washer 15/32 x 1 x 16 Ga
39	4898H	Bolt, Shoulder	85	120135X	Spacer
			93	121352X	Keeper LH.
			--	127594X	Deck, Mower, Complete

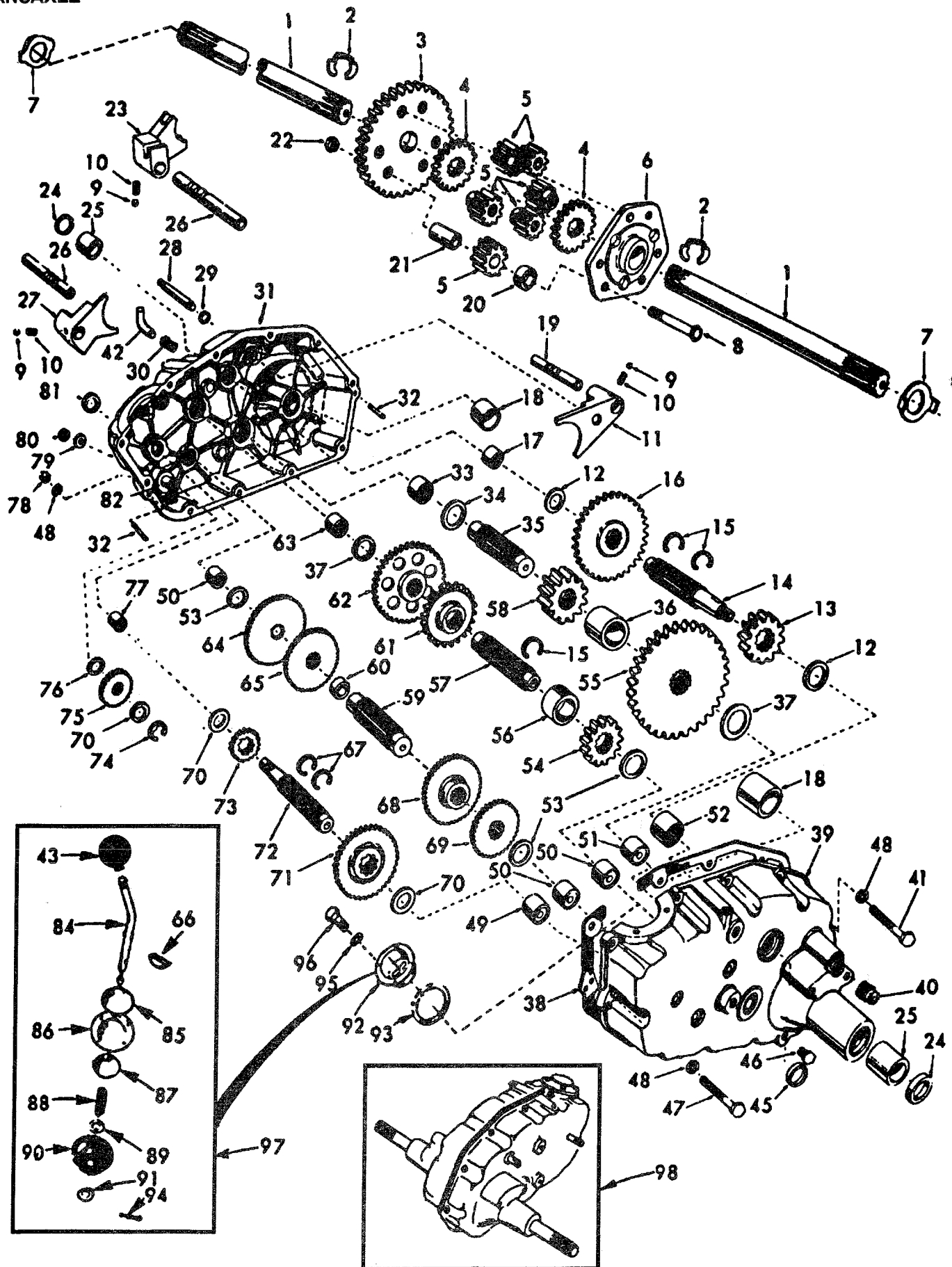
NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm.



REPAIR PARTS

18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850E

TRANSAXLE



REPAIR PARTS

18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850E

TRANSAXLE

KEY PART NO. NO.	DESCRIPTION
1 4197R	Axle Shaft
2 12000034	Retaining Ring
3 4199R	Final Drive Gear
4 4216R	Differential Gear
5 4215R	Differential Pinion
6 4217R	Differential Carrier
7 6256H	Axle Thrust Washer
8 74020652	Bolt, Hex 3/8-24 x 3-1/4 (1" Thread Length)
9 7392M	Steel Ball
10 6272H	Spring Shift Fork Detent
11 4985R	Shift Fork, High-Low Range
12 6266H	Thrust Bearing Race
13 4212R	4th Reduction Pinion
14 4196R	3rd Reduction Gear Shaft
15 6276H	Snap Ring, Crescent Type
16 633A63	High-Low Range Gears
17 8118M	Needle Bearing
18 8740H1	Sintered Iron Bearing
19 122238X	Shift Fork Shaft, High-Low Range
20 4218R	Differential Pinion Spacer
21 6252H1	Differential Pinion Bushing
22 7810H	Gripco Centerlock Nut 3/8-24
23 4986R	Shift Fork, LH
24 7393R	Oil Seal
25 992R1	Sintered Iron Bearing
26 6216H	Shift Fork Shaft
27 6262H	Shift Fork, RH
28 122254X	Shift Shaft, High-Low Range
29 6269H	Oil Seal
30 5855H	Pressure Relief Valve
31 122162X	Gearcase, Reverse Idler Shaft and Bearings, RH (Includes Key No.'s 17, 18, 25, 33, 50, 63, 76, 77 & 82)
32 6277H	Dowel Pin
33 4225R	Needle Bearing
34 7396H	Thrust Bearing Race
35 4198R	4th Reduction Gear Shaft
36 4200R	4th Reduction Gear Spacer
37 7395H	Thrust Bearing Race
38 121878X	Gearcase Gasket
39 122163X	Gearcase and Bearings, LH (Includes Key Numbers 18, 25, 49, 50 (2), 51 and 52)
40 13320400	Pipe Plug 1/2-14 N.P.T.
41 74780526	Bolt, Hex 5/16-18 UNC x 1-5/8
42 13170100	Elbow, Street, 90°
43 106932X	Knob, Gearshift Lever
45 6271H	Oil Seal
46 13060200	Pipe Plug 1/4-18 N.P.T.
47 74780524	Bolt, Hex 5/16-18 x 1-1/2 Grade 5
48 10140500	Washer, Lock, Extra Heavy 5/16
49 4895H	Needle Bearing
50 4222R	Needle Bearing

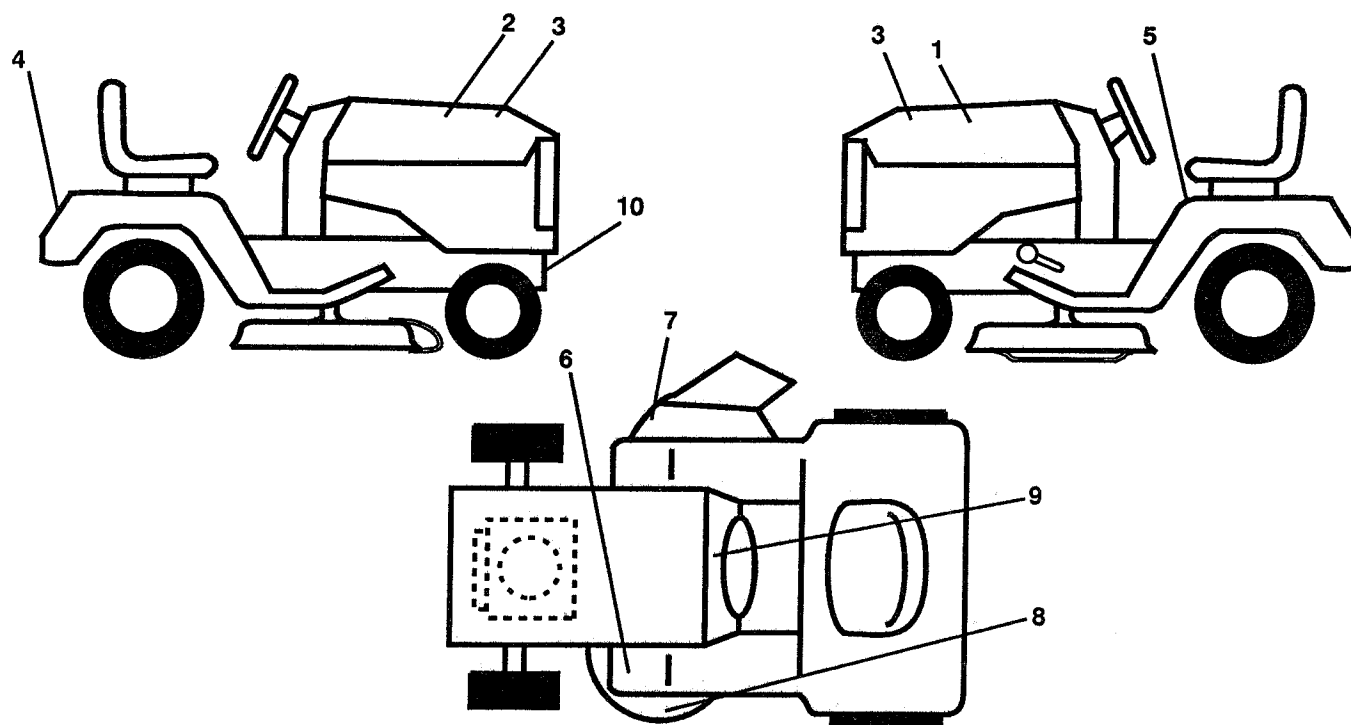
KEY PART NO. NO.	DESCRIPTION
51 1529R	Needle Bearing
52 8119M	Needle Bearing
53 4220R	Thrust Bearing Race
54 4209R	3rd Reduction Pinion, Low
55 4213R	4th Reduction Gear
56 4442R	3rd Reduction Pinion Spacer
57 4195R	2nd Reduction Gear Shaft
58 4214R	Final Drive Pinion
59 4194R	1st Reduction Gear Shaft
60 7528R	1st Reduction Shaft Spacer
61 4208R	3rd Reduction Pinion High
62 4207R	2nd Reduction Gear
63 7398H	Needle Bearing
64 4203R	Low Speed Gear and 2nd Reduction Pinion Cluster
65 4204R	Reverse Gear
66 2898J	Key, Hi-Pro 1/8 x 17/32
67 4926H	Snap Ring, Crescent Type
68 4205R	Intermediate Speed Gear
69 4206R	High Speed Gear
70 1370H	Thrust Bearing Race
71 633A69	Intermediate and High Speed Cluster Pinions
72 208J	Input Shaft
73 4201R	Low Speed Pinion
74 12000002	E-Ring
75 1153R	Reverse Idler Gear
76 7392H	Reverse Idler Thrust Washer
77 3990H	Needle Bearing
78 73220500	Nut, Hex 5/16-18
79 1167R	Sealing Washer
80 73360700	Nut, Hex, Jam 7/16-20
81 6270H	Oil Seal
82 7384H	Reverse Idler Shaft
84 5384J	Gear Shift Lever, Bent
85 2978J	Gear Shift Cap
86 633A85	Gear Shift Ball Cover and Pin
87 8739H1	Shift Lever Guide Ball, Keyed
88 4924H	Spring
89 19151516	Washer 15/32 x 15/16 x 16 Gauge
90 110542X	Shift Mechanism Seal
91 19181511	Washer 9/16 x 15/16 x 12 Gauge
92 75J	Gear Shift Gate and Reinforcement
93 6274H	Shift Ball Cover Gasket
94 76020412	Cotter Pin 1/8 x 3/4
95 10040500	Washer, Lock 5/16
96 74760514	Bolt, Hex 5/16-18 UNC x 7/8
97 633A109	Gear Shift Lever Assembly
98 122420X	Transaxle Assembly (Less Brake Drum and Shift Lever)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850E

DECAL



KEY NO.	PART NO.	DESCRIPTION
1	123965X	Decal, Hood Stripe, L.H.
2	123966X	Decal, Hood Stripe, R.H.
3	124053X	Decal, Side Panel
4	123964X	Decal, Fender
5	120822X	Decal, Caution
6	101892X	Decal, Clutch/Brake
7	121349X	Decal, Danger, Deflector

KEY NO.	PART NO.	DESCRIPTION
8	109820X	Decal, Rotating Blades
9	108813X	Decal, Instruction/Operating
10	123246X	Decal, Belt, Adj., Pro
--	132015	Manual, Owner's (English)
--	132016	Manual, Owner's (French)
--	101539X	Sheet, Instruction, Tractor, Slope 15° (English)
--	101572X	Sheet, Instruction, Tractor, 15°, Slope (French)