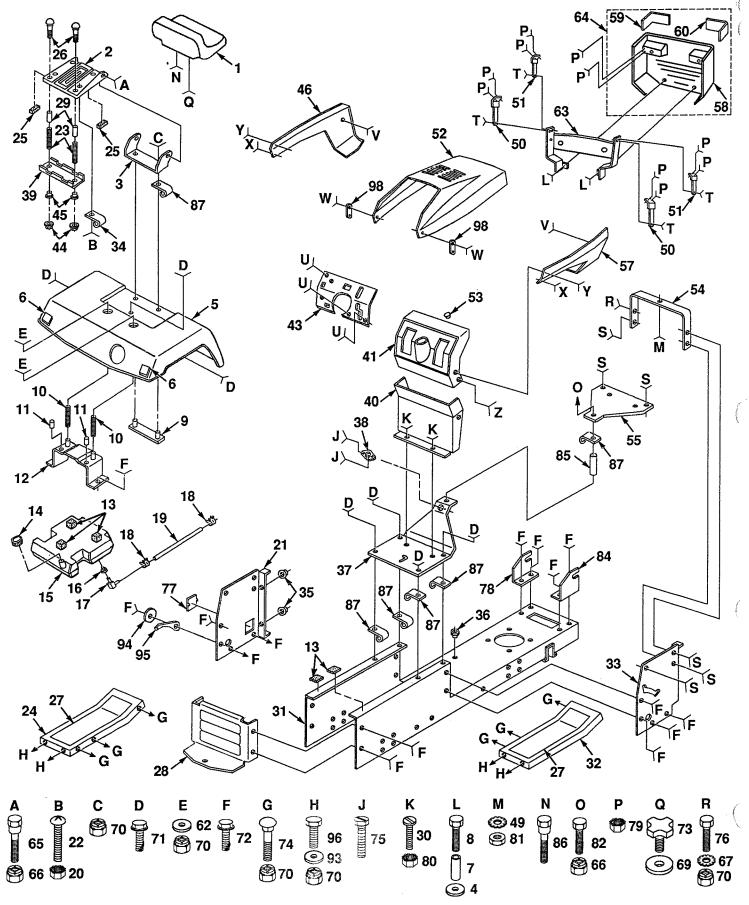
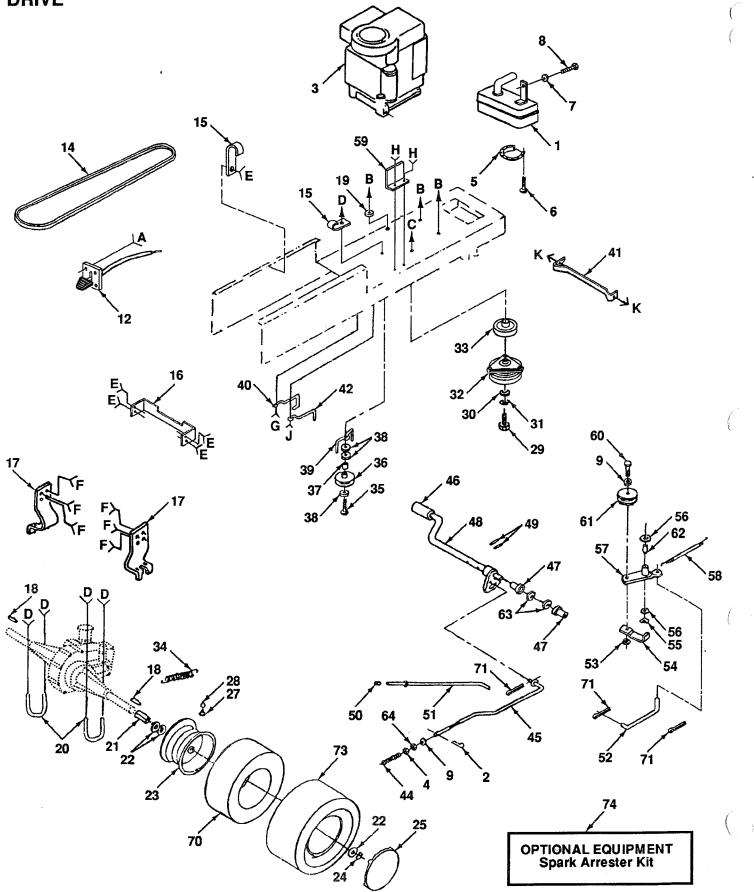
14 HP 38" RIDING YARD TRACTOR - - MODEL NUMBER YT140H CHASSIS AND ENCLOSURES



#### 14 HP 38" RIDING YARD TRACTOR - - MODEL NUMBER YT140H **CHASSIS AND ENCLOSURES** KEY PART KEY PART

2.	KEY PART NO. NO.	DESCRIPTION		Y PART NO.	DESCRIPTION
(	1 532124186	Seat	56	873490400	Nut, Wing
	2 532124294	Pan, Seat	57	532125008	Panel, Side, R.H.
	3 532126656	Bracket, Pivot, Seat	58		Grill
	4 819091216 5 532124927	Washer 9/32 x 3/4 x 16 Gauge	59		Lens, L.H.
	6 532124927	Fender Reflector Toil Light	60		Lens, R.H.
	7 532100202	Reflector, Tail Light Spacer	61		Washer, Lock, Int/Ext Tooth 1/4
	8 874760440	Bolt, Fin, Hex 1/4 - 20 x 2-1/2	62	819131614	Washer 13/32 x 1 x 14 Ga.
	9 532105511	Strap, Fender	64	532124574 532127320	Support, Grill Assembly
	10 532124181	Spring, Compression	04	55212/520	Grill Assembly (Includes Key Numbers 58, 59, and 60)
	11 532105531	Nut, Push	65	532105529	Bolt, Shoulder 5/16 - 18
	12 532105509	Bracket, Fender		873680500	Nut, Crownlock 5/16 - 18
	13 532006431	Pad, Spacer	67		Washer, Lock, External Tooth 3/8
	14 532124462	Cap, Fuel	68	532001260	Spacer
	15 532106020 16 532124952	Tank, Fuel		819171912	Washer 17/32 x 1-3/16 x 12 Gauge
	17 532124952	Bushing Stem Tank Fuel	70	873680600	Nut, Crownlock 3/8 - 16
	18 532123487	Stem, Ťank, Fuel Clamp, Hose	71	817490608	Screw, Hex, Washer Thrdrol.
	19 532124953	Line, Fuel	72	817490612	3/8 - 16 x 1/2 Scrow, Hox, Washer Threfred
	20 873951000	Nut, Keps #10	14	017430012	Screw, Hex, Washer Thrdrol. 3/8 - 16 x 3/4
	21 532124118	Panel, Dash, L.H.	73	532120068	Knob, Seat 1/2"
	22 874641008	Screw, Pan Head #10 - 32	74	872140606	Bolt, Carriage 3/8 - 16 x 3/4
	23 532123740	Spring, Compression	75	817431008	Screw, Hex, Tap #10 - 16 x 1/2
	24 532124899	Footrest, L.H.	76	874760616	Bolt, Hex 3/8 - 16 x 1
	25 532121251 26 872170410	Strip, Foam	77	532121794	Cover, Access
	27 532108256	Bolt, Carriage 1/4 - 20 x 1-1/4 Pad, Footrest	/8	532110852	Bracket Assembly L.H.
1.2	28 532121306	Drawbar	/9	873510400	Nut, Hex, Keps 1/4 - 20 UNC
÷.	29 532121249	Spacer, Split .28 x .88	00 81	873510500 873220400	Nut, Hex, Keps 5/16 - 18 UNC
	30 874180512	Screw, Mach. Cr. Threaded	82	874760532	Nut, Fin, Hex 1/4 - 20 UNC Bolt, Hex 5/16 - 18 x 2
		5/16 - 18 x 3/4	83	873510500	Nut, Keps 5/16 - 18
	31 532127166	Chassis	84	532110853	Bracket Assembly, R.H.
	32 532124914	Footrest, R.H.	85	532121236	Spacer
	33 532110828	Panel, Dash, R.H.	86	532127018	Bolt, Shoulder 5/16 - 18 x .62
	34 532004171 35 532110436	Clip, Insulated	87	532124996	Clip, Insulated
	36 532124934	Grommet, Split Grommet		532123481	Bolt, Shoulder 1/4 - 20
	37 532124766	Saddle	89	873680400 874191008	Nut, Crownlock 1/4 - 20
	38 532124720	Bushing, Steering	90	810071000	Screw, Pan, Mach. #10 - 24 x 1/2 Washer, Lock #10
	39 532121246	Bracket, Switch Mount	92	819111116	Washer 11/32 x 11/16 x 16 Gauge
	40 532104805	Dash Assembly, Lower	93	819131312	Washer 13/32 x 13/16 x 12 Gauge
1	41 532124182	Dash	94	532120529	Washer, Nylon .44 x .75 x .032
	42 532125004	Nut, Weld		532124763	Pointer, Height, Indicator
	43 532124918 44 532123976	Plate, Dash		874760612	Bolt, Hex 3/8 - 16 x 3/4
	45 532121248	Locknut, Hex, Large, Flange Bushing, Snap	97 8	874981020	Screw, Mach. Cr. Pan
	46 532125009	Panel, Side, L.H.	98 5	532109808	#10 - 24 x 1-1/4
	47 532110357	Washer, Cap, Snap		873731000	Latch, Hood Nut, Keps 10 - 24
	48 532110356	Cap, Snap		532007206	Spacer, Split 10 x 3/4
	49 811050400	Washer, Lock, External Tooth 1/4		819070818	Washer 7/32 x 1/2 x 18 Gauge
	50 532106784	Strap Assembly, Hinge, Rear	5	532124480	Decal, Hood, L.H.
	51 532104618	Strap Assembly, Hinge, Front	5	532124481	Decal, Hood, R.H.
	52 532125007 53 532005479	Hood		532124483	Decal, Grill, Logo
	<b>—</b> • <b>— —</b> • • • • • • • • • • • • • • • • • • •	Plug, Button		532124486	Decal, Side Panels
		Support, Dash Plate, Support, Battery		532124484	Decal Fender (Fender Rear)
		•		532120822 532101892	Decal, Caution (Fender Front) Decal, Clutch/Brake
1	STU	V W X Y Z		532121215	Decal, Belt Instruction (Under
1 /		$\begin{bmatrix} 68 \\ 0 \\ 47 \\ 0 \\ 97 \\ 0 \\ 76 \\ 0 \\ 76 \\ 0 \\ 76 \\ 0 \\ 76 \\ 0 \\ 76 \\ 0 \\ 76 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ $			Footrest)
	96 88 30		; 5	32108813	Decal, Operating Instruction (Dash)
		$\begin{bmatrix} 68 & 0 & 48 & 0 & 0 & 61 \\ 68 & 0 & 47 & 0 & 97 & 76 \\ \hline 90 & 100 & 56 & 093 \\ \hline 91 & 0 & 101 & 0 & 93 \\ \hline 91 & 0 & 101 & 0 & 93 \\ \hline \end{bmatrix}$	3		• • • • • •
1		© 91 © 101 © 93			nt dimensions given in U.S. inches
	$\mathbf{C}$			1  inch = 25.4	r 11011
	N				

14 HP 38" RIDING YARD TRACTOR - - MODEL NUMBER YT140H DRIVE



## 14 HP 38" RIDING YARD TRACTOR - - MODEL NUMBER YT140H DRIVE

#### KEY PART NO. NO.

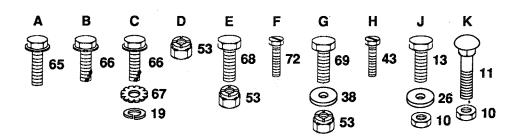
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DESCRIPTION

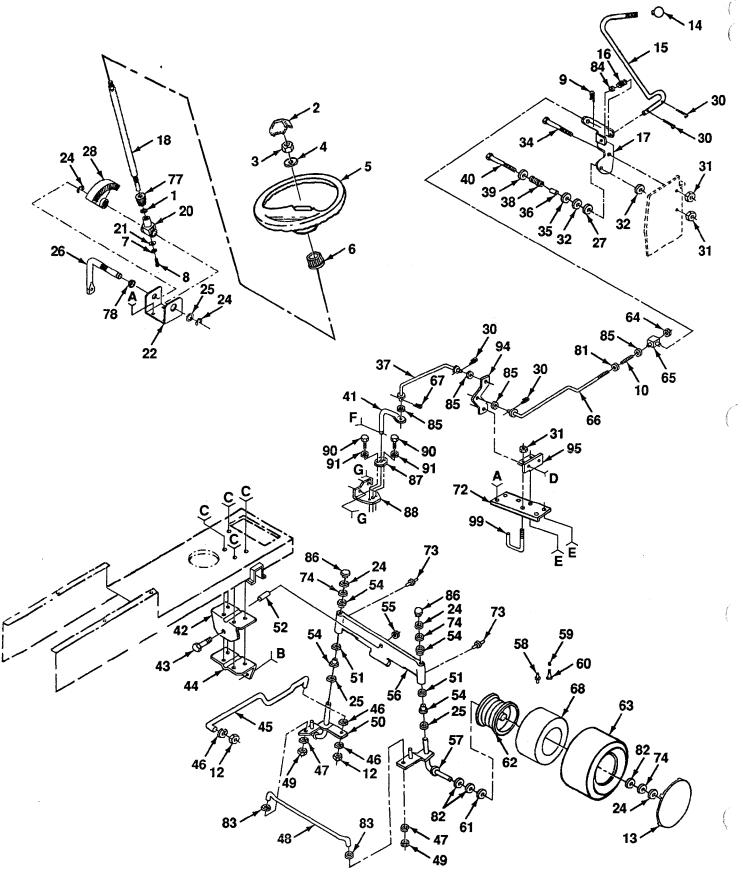
1 2	532123816 532124788	Muffler Clip, Hairpin
3	532123818	Engine, 14 H.P. Kawasaki, Model
4	873350600	Number FC420V-AS08 Nut, Jam, Hex 3/8 - 16 UNC
5	532101326	Deflector, Exhaust
6 7	817030808	Screw, Spider Lock #8 x 1/2
7	819090816	Washer 9/32 x 1/2 x 16 Gauge
8	532124128	Bolt, Hex M6 x 1 x 12mm
9	819131316	Washer 13/32 x 13/16 x 16 Gauge
10	873680500	Nut, Crownlock 5/16 - 18
11	872140506	Bolt, Carriage 5/16 - 18 x 3/4
12	532121527	Control, Throttle/Choke
13	874760516	Bolt, Hex 5/16 - 18 x 1
14	532123461	V-Belt, Drive
15	532124996	Clip, Insulated
16	532121187	Bracket, Mounting, Hydro T/A
17	532126649	Bracket, Transaxle
18	532123583	Key, Square 1/4 x 2
19	810040500	Washer, Lock, Hvy. Helical Spring
20	532121189	U-Bolt 3/8 - 16 x 2.83
21	532121199	Spacer, Split
22	532121748	Washer 1-1/32 x 1-5/8 x 16 Gauge
23	532124723	Rim, Rear 8"
24	812000001	E-Ring
25	532124578	Cover, Wheel 8"
26	819111212	Washer 11/32 x 3/4 x 12 Gauge
27	532065139	Stem, Valve
28	532059192	Cap, Valve
29	532125005	Bolt, Fin M10 x 1.5 x 100mm
30	532126197	Washer 15/32 ID x 1-1/2 OD x .250
31	810040700	Washer, Lock 7/16
32	532108218	Clutch, Electric
33	532109841	Pulley, Engine
34	532110422	Spring, Brake Return
35	874760644	Bolt, Hex 3/8 - 16 x 2-3/4
36	532004859	Idler, Flat
37	532004470	Spacer
38	819131312	Washer 13/32 x 13/16 x 12 Gauge
39	532109070	Retainer, Belt
40	532121218	Keeper, Belt, Engine, L.H.

	Y PART . NO.	DESCRIPTION
NO 412344567890123555555555666667	NO. 532109169 532105730 817021008 532106888 532121200 532123533 532122424 532001572 532124236 532125637 532105710 873680600 532123205 81200039 532105709 532105709 532105709 532105205 874760624 532105706 874760624 532105706 873800600 817720410 532125006 811050600	Retainer, Clutch Assembly Keeper, Belt, Engine, R.H. Screw, Hex, Tap #10 - 24 x 1/2 Spring, Rod, Brake Rod, Brake Cover, Pedal Bearing, Nylon Shaft, Assembly, Foot Pedal Pin, Roll 3/16 x 1 Cap, Plunger Rod, Brake, Park Link, Clutch Nut, Crownlock 3/8 - 16 Retainer, Belt Klip Ring Washer, Hardened Arm Assembly, Idler Spring, Return, Clutch Bracket, Switch Bolt, Hex 3/8 - 16 x 1-1/2 Pulley, Idler Bearing Washer 21/32 x 1 x 16 Gauge Locknut, Hex w/Washer Insert 3/8 - 16 UNC ZN Screw, Hex, Thread Cut 1/4 - 20 x 5/8 Screw M8 x 1.25 x 25mm Washer, Lock, External Tooth 3/8
68 69	874760612 874760616	Bolt, Hex 3/8 - 16 x 3/4 Bolt, Hex 3/8 - 16 x 1
69 70	532124926	Tube (not furnished with tractor)
71	876020412	Pin, Cotter 1/8 x 3/4
	817490612	Screw, Hex, Thrdrol. 3/8 - 16 x 3/4
73 74		Tire, Rear Spark Arrostor Kit
/4	532121851	Spark Arrester Kit

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm



14 HP 38" RIDING YARD TRACTOR -- MODEL NUMBER YT140H STEERING AND FRONT AXLE

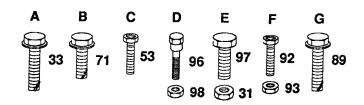


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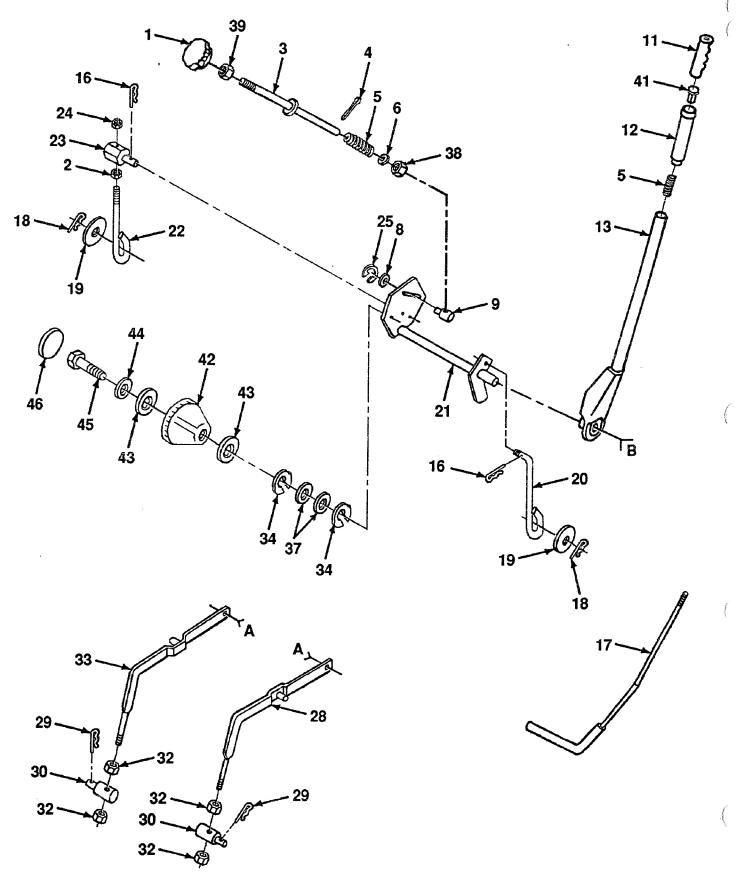
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## 14 HP 38" RIDING YARD TRACTOR - - MODEL NUMBER YT140H STEERING AND FRONT AXLE

	EY PART D. NO.	DESCRIPTION			PART NO.	DESCRIPTION
1	532057079	Washer	53	3	532122819	Screw, Special 3/8 - 16 x 3/4
2	532124416	Insert, Steering Wheel	54		532003366	Bearing
3		Nut, Jam, Toplock 1/2 - 20	55	5	873901000	Locknut, Flange 5/8 - 11
- 4	532100712	Washer	56		532108075	Axle, Front
5		Wheel, Steering	57		532105654	Spindle, R.H.
6	532100711	Adapter, Steering Wheel	58		532000278	Fitting, Grease
7		Washer, Lock 1/4	59		532065139	Stem, Valve
8		Screw, Socket, Hex 1/4 - 20 x 5/8	60		532059192	Cap, Valve
9		Spring, Retainer	61		532009040	Bearing
10		Spring, Compression	62		532124801	Rim, Front, 6"
12		Nut, Fin, Hex 3/8 - 24 UNF	63		532106222	Tire, Front
13	532124577	Cover, Wheel	64		873800600	Locknut, Hex w/Washer Insert
14		Knob, Gearshift				3/8 - 16 UNC
15		Rod, Control	65	•	532108212	Trunnion
16		Spring, Torsion	66		532121750	Rod, Control, Adjustable
17		Bracket, Control Rod	67		532124788	Clip, Hairpin
18		Shaft, Steering	68		532059904	Tube (not furnished with tractor)
20		Support, Shaft	71	i	817490508	Screw, Hex, Washer, Thrdrol.
21 22	532126684	Washer, Shim 1/4 x 5/8 x .062				5/16 - 18 x 1/2
24	532124036	Bracket, Steering	72		532123186	Bracket, Chassis, Reinforcement,
25		Klip Ring	70			Hydro
26	532124931	Bearing, Thrust	73		532124836	Fitting, Grease
27	532124033	Shaft, Pitman Washar, Phanalia	74		532121748	Washer 25/32 x 1-5/8 x 16 Gauge
28	532124034	Washer, Phenolic Gear, Sector	77		532124037	Gear, Pinion
30	876020412	Pin, Cotter 1/8 x 3/4	78		532109816	Nyliner, Snap-In
31	873680600	Nut, Crownlock 3/8 - 16	81		319131212	Washer 13/32 x 3/4 x 12 Gauge
32	532108200	Washer, Friction	82		532121749	Washer 25/32 x 1-1/4 x 16 Gauge
33	817490612	Screw, Hex, Washer Thrdrol.	83		319111216	Washer 11/32 x 3/4 x 16 Gauge
		3/8 - 16 x 3/4	85		319151516 532110739	Washer 15/32 x 15/16 x 16 Gauge
34	532108518	Bolt, Hex, Shoulder 3/8 - 16 x 1-3/8	86		532121232	Washer, Spring
35	819212016	Washer 21/32 x 1-1/4 x 16 Gauge	87	Ē	532121217	Cap, Spindle
36	532108201	Spacer	88	ž	32121216	Guide, Control Bracket, Control Guide
37	532121202	Link, Control, Pump	89		17490512	Screw, Hex, Washer Thrdrol.
38	532108844	Spring, Compression				5/16 - 18 x 3/4 Type TT
39	819132012	Washer 13/32 x 1-1/4 x 12 Gauge	90	8	17021008	Screw, Tap, Hex #10-24 UNC x 1/2
40	874760648	Bolt, Hex 3/8 - 16 x 3	91		19070816	Washer 7/32 x 1/2 x 16 Gauge
41	532121209	Lever, Pump Control	92		74561014	Screw, Hex, Socket Head
42	532105663	Support, Saddle, Rear		-		#10 - 24 UNC
43	874761060	Bolt, Hex 5/8 - 11 x 3-3/4	93	5	32069180	Locknut #10 - 24 UNC
44	532105664	Support, Saddle, Front		5	32121204	Bellcrank
45	532124032	Link, Drag			32121206	Bracket, Bellcrank Pivot
46	810040600	Washer, Lock 3/8	96		32100536	Bolt, Shoulder
47	810040500	Washer, Lock 5/16	97	8	74760616	Bolt, Fin, Hex 3/8 - 16 UNC x 1
48	532121334	Rod, Tie	98	8	73680500	Nut, Crownlock 5/16 - 18
49 50	873810500	Nut, Hex 5/16 - 24 UNF	99	5	32121190	Keeper, Centerspan
50	532105656	Spindle, L.H.				• • •
51 52	819272016	Washer 27/32 x 1-1/4 x 16 Gauge	NOT	E:	All compone	ent dimensions given in U.S. inches
52	532110438	Spacer, Bearing			1  inch = 25.	4 mm

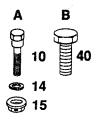


14 HP 38" RIDING YARD TRACTOR -- MODEL NUMBER YT140H LIFT ADJUSTMENT



## 14 HP 38" RIDING YARD TRACTOR - - MODEL NUMBER YT140H LIFT ADJUSTMENT

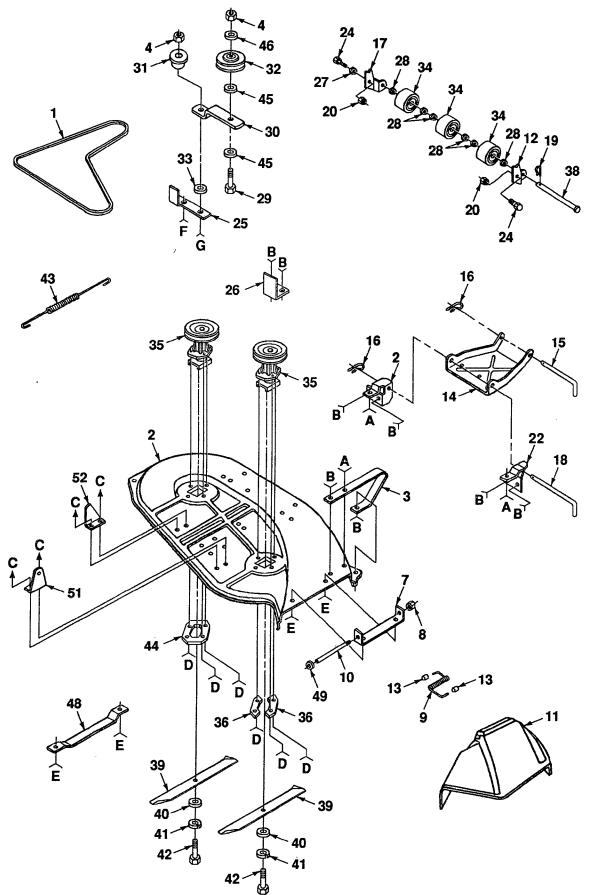
	PART NO.	DESCRIPTION		PART NO.	DESCRIPTION
123456	532121891	Handle, Lift, Adjustment	23	532110447	Trunnion, Lift
	873360700	Nut, Hex 3/8 - 16	24	873710700	Nut, Lock 7/16 - 14
	532110729	Rod, Adjust, Lift	25	812000037	Klip Ring
	876020308	Pin, Cotter 3/32 x 1/2	28	532121598	Arm, Suspension, R.H.
	532124874	Spring	29	532009135	Retainer, Spring
	819131016	Washer 13/32 x 5/8 x 16 Gauge	30	532106308	Trunnion, Lift, Lower
8	819151216	Washer 15/32 x 3/4 x 16 Gauge	32	873220800	Nut, Hex, Fin 1/2 - 13
9	532110810	Trunnion, Depth Stop	33	532121599	Arm, Suspension, L.H.
10	532105848	Bolt, Shoulder 3/8 - 16	34	812000022	E-Ring
11	532109413	Grip, Handle	37	819292016	Washer 29/32 x 1-1/4 x 16 Gauge
12	532122364	Plunger, Lever, Lift	38	532110807	Nut, Special
13	532121002	Lever, Lift	39	873350600	Nut, Hex, Jam 3/8 - 16 UNC
14	532110739	Spring, Washer	40	874780624	Bolt, Hex 3/8 - 16 x 1-1/2
15	873980600	Nut, Centerlock, Flange 3/8 - 16	41	532124526	Button, Plunger
16 17 18 19 20 21 22	532124670 532121006 532004921 819171516 532110029 532124516 532110448	Retainer, Spring Rod, Lever Retainer, Spring Washer 17/32 x 15/16 x 16 Gauge Link, Lift Shaft, Lift, Assembly Link, Lift, Adjust	42 43 44 45 46	532123934 819112410 810040500 874780516 532123935	Scale, Height Indicator Washer 11/32 x 1-1/2 x 10 Gauge Washer, Lock, Hvy., Helical Spring Bolt, Hex, Fin 5/16 - 18 UNC x 1 Plug, Hole ent dimensions given in U.S. inches



14 HP 38" RIDING YARD TRACTOR - - MODEL NUMBER YT140H MOWER DECK

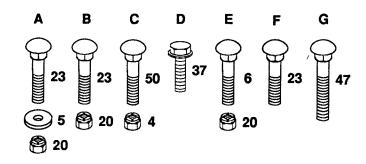
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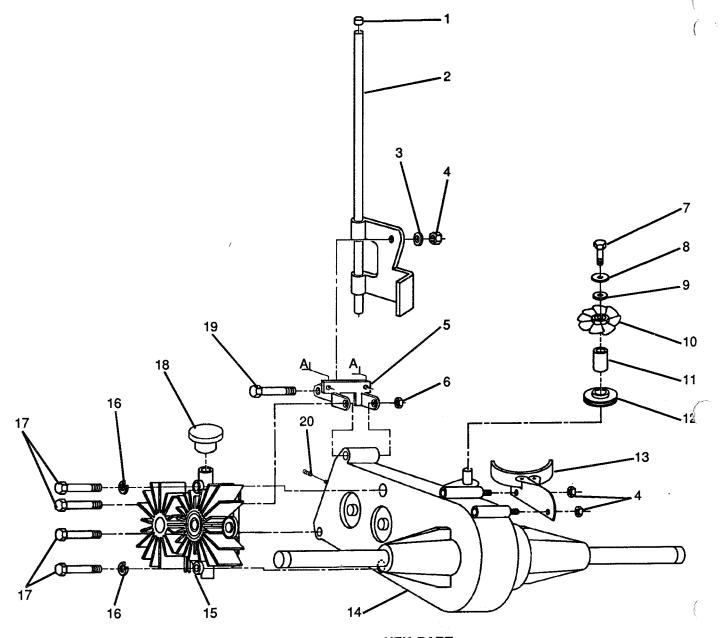


## 14 HP 38" RIDING YARD TRACTOR -- MODEL NUMBER YT140H MOWER DECK

	' PART NO.	DESCRIPTION		PART NO.	DESCRIPTION
1	532106085	V-Belt	31	532106902	Spacer
2	532121458	Housing Assembly		532121316	Pulley, Idler
3 4	532008417 873680600	Runner, R.H.		532106513	Washer, Wear 1/16"
5	819111216	Nut, Crownlock 3/8 - 16 Washer, 11/22 x 2/4 x 16 Cauga	04 25	532109729 532121687	Roller, Nose
6	872140505	Washer 11/32 x 3/4 x 16 Gauge	30	53212100668	Mandrel Assembly
7	532105896	Bolt, Carriage 5/16 - 18 x 5/8 Bracket, Deflector	36 37	817490620	Plate, Support, Mandrel Screw, Hex, Washer Head
8	532110452	Nut, Push	37	017490020	3/8 - 16 x 1-1/4
9	532106734	Spring, Deflector	38	532109776	Pin, Pivot
10	532106735	Rod, Hinge	39	532121263	Blade, Mower, Hi-Lift
11	532106736	Deflector, Shield		819132012	Washer 13/32 x 1-1/4 x 12 Gauge
12	532109647	Bracket, Nose Roller, R.H.	41	810030600	Washer, Lock 3/8
13	532105304	Cap, Sleeve	42	874610624	Bolt, Hex 3/8 - 24 x 1-1/2 Grade 5
14	532105662	Link, Parallel	43	532102727	Spring, Extension
15	532105744	Pin, Hinge, Front	44	532110445	Plate, Support, Mandrel
16	532004921	Spring, Retainer	45	819131210	Washer 13/32 x 3/4 x 10 Gauge
17	532109646	Bracket, Nose Roller, L.H.		819131316	Washer 13/32 x 13/16 x 16 Gauge
18	532109835	Pin, Hinge, Rear		872140610	Bolt, Carriage 3/8 - 16 x 1-1/4
19	876020412	Pin, Cotter 1/8 x 3/4		532125074	Runner, L.H.
20	873680500	Nut, Crownlock 5/16 - 18		819111016	Washer 11/32 x 5/8 x 16 Gauge
21	532109598	Bracket, Lift, R.H.		872140606	Bolt, Carriage 3/8 - 16 x 3/4
22	532109597	Bracket, Lift, L.H.		532105857	Bracket, Suspension, Rear, R.H.
23	872140506	Bolt, Carriage 5/16 - 18 x 3/4		532108673	Bracket, Suspension, Rear, L.H.
24	874760512	Bolt, Hex 5/16 - 18 x 1/4		532123928	Mower Replacement, Complete
25	532109503	Support, Arm		532108682	Decal, Belt Instruction
,26	532109504	Stop, Deck, Front		532121349	Decal, Danger (Cut Finger)
- $T = 1$	819161616	Washer 1/2 x 1 x 16 Gauge		532109820	Decal, Caution (Rotating Blades)
100	819151610	Washer 15/32 x 1 x 10 Gauge		- AU	
	874760636	Bolt 3/8 - 16 x 2	NOT		ent dimensions given in U.S. inches
30	532127162	Arm, Idler		1  inch = 25.4	4 mm



14 HP 38" RIDING YARD TRACTOR -- MODEL NUMBER YT140H TRANSAXLE AND PUMP ASSEMBLY



### KEY PART NO. NO.

### DESCRIPTION

12345678901123	532124236 532123634 532120529 873680400 532121188 873680500 874780412 810040400 819092016 532121186 532121186 532121180 532121180	Cap, Plunger Rod, Free Wheel Control Assembly Washer, Nylon Nut, Crownlock 1/4 - 20 UNC Bracket, Mounting Differential Nut, Crownlock 5/16 - 18 Bolt, Hex 1/4 - 20 UNC x 3/4 Washer, Lock Washer, Lock Washer 9/32 x 1-1/4 x 16 Gauge Fan, Hydro 8" Standoff, Fan, Hydro Pulley, Transaxle Guard Assembly, Belt
14	532121431	Differential Assembly (see pages
		16 and 17 for parts breakdown)

### KEY PART NO. NO.

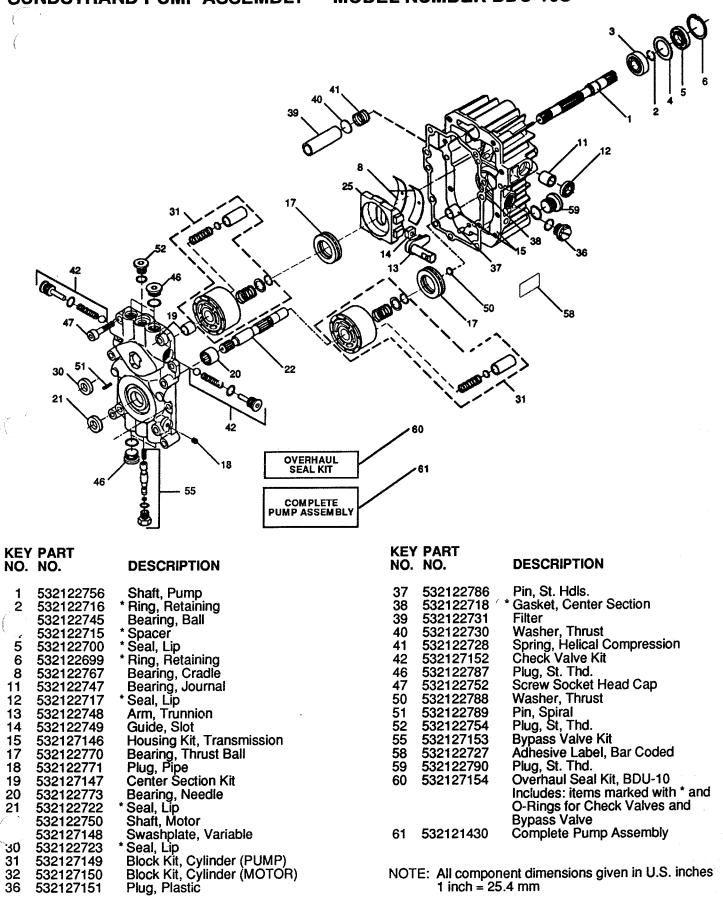
### DESCRIPTION

15	532121430	Pump Assembly (see page 15)
16	810040500	Washer, Lock
17	874760572	Bolt, Hex, Fin 5/16 - 18 UNC x 4.5
18	532121323	Reservoir, Pump
19	532124815	Bolt, Shoulder 1/4 - 20 UNC
20	532121250	Spring, Compression
21	874760612	Bolt 3/8 - 16 x 3/4
22	873680600	Nut, Crownlock 3/8 - 16 UNC

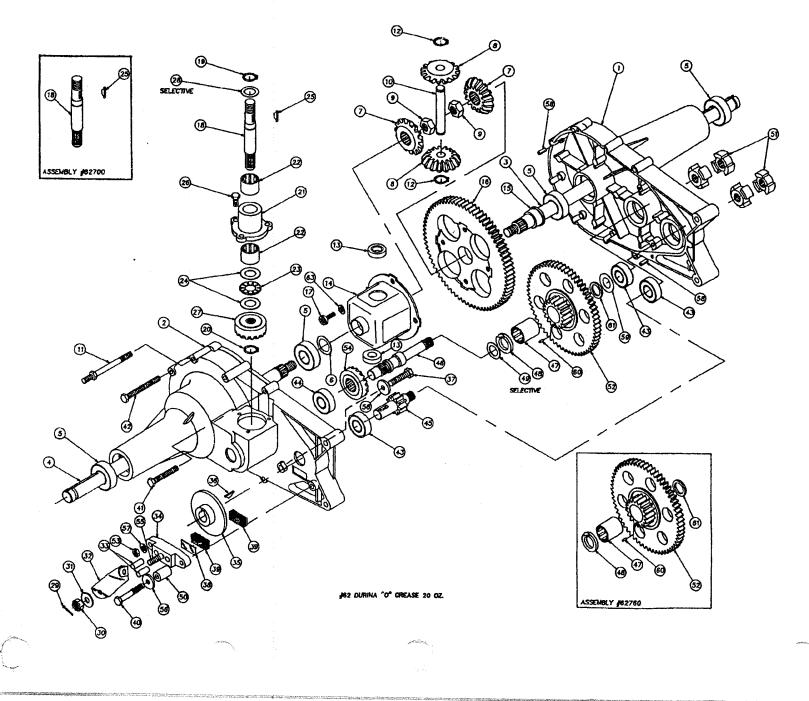
NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm



### 14 HP 38" RIDING YARD TRACTOR - - MODEL NUMBER YT140H SUNDSTRAND PUMP ASSEMBLY - - MODEL NUMBER BDU-10S



14 HP 38" RIDING YARD TRACTOR - - MODEL NUMBER YT140H AGRI-FAB TRANSAXLE - - MODEL NUMBER 486.121431X



## 14 Hi 38" RIDING YARD TRASTOR -- MODEL NU. 3ER YT140H AGRI-FAB TRANSAXLE -- MODEL NUMBER 486.121431X

## KEY PART

NO.	NO.	DESCRIPTION
1	532122614	Housing, Half L.H.
2 3	532122615 532122616	Housing, Half R.H.
4	532122616	Axle L.H. Axle R.H.
5	532122621	Bearing, Ball
õ	532122622	Washer, Flat 3/4 x 1-1/8 x .030
7	532122623	Gear, Miter
8	532122624	Gear, Miter
9	532122625	Nut, Hex Jam W/Patch 1/2-20
10	532122626	Shaft, Cross
11	532122688	Screw, Stud
12	532122629	Snap, Ring
13	532122631	Bearing, Thrust
	532122633	Housing Assembly, Differential
15 16	532122634	Bearing, Flange
17	532122640 532122641	Gear, Differential 72 Tooth
18	532122642	Bolt, Torx Head 1/ 4-28 x 5/8" Shaft, Input
19	532122643	Snap, Ring
20	532122644	Retaining Ring 7/16"
21	532122645	Housing, Input Bearing
22		Bearing, Needle
23	532122647	Bearing, Thrust
24	532122648	Washer, Flat 5/8 x 1-1/8 x .030
25	532122649	Key, Hi-Pro 3/32 x 5/8
26	532122650	Screw, Hex W/Patch 1/4-20 x 3/4
27	532122651	Gear, Input Pinion 17 Tooth
28		Washer, Flat .62 x 1 x .05
	532122678	Washer, Flat .62 x 1.125 x .060
29	532122654	Washer, Flat .62 x 1 x .040
29 30	532122656 532122653	Pin, Cotter
31	532122655	Nut, Castle 5/16-24
32		Washer, Flat .343 x .88 x .062 Arm, Brake Actuator
	532122662	Pin, Brake Actuating
	532122663	Brake, Yoke
35	532122664	Disc, Brake

### KEY PART NO. NO.

#### DESCRIPTION

36	532123065	Key, Hi-Pro 3/16 x 5/8"
37	532122666	Screw, Hex 1/4-20 x 1.50
38		Plate, Puck
39	532122668	Puck, Brake
40	532123066	Screw, Hex W/Patch 1/4-20 x 2.00
41	532122670	Screw, Hex Self-Tap 1/4-20 x 2.00
42	532122671	Screw, Hex Self-Tap 1/4-20 x 3.00
43	532126982	Bearing, Ball
44	532122673	Bearing, Ball
45	532122674	Shaft, Pinion W/11 Tooth Gear
46	532122675	Shaft, Drive
47	532123059	Bearing, Needle
48	532123060	Bronze Thrust Brg. 5/8 x 1-1/4 x 7/64
49	532122654	Washer, Flat .62 x 1.0 x .040
	532123061	Washer, Flat .62 x 1.0 x .050
50	532122689	Spacer
51	532121839	Coupling
52	532126975	Gear, 60 and 17 Tooth
53		Nut, Hex 1/4-20
54		Gear, Drive Pinion 17 Tooth
55		Bolt, Square Head
56		Washer 15/16 x .265 x .125
57	532122686	Washer 1/4" Spring Lock
58	532122687	Pin, Roll 3/16" x 1/2"
5 <del>9</del>	532122652	Washer, Flat .62 x 1.0 x .030
60	532123062	Pin, Dowel 3/32 x 1/4
61	532123063	Seal, Grease
62		Shell, Durina-O Grease (20oz.)
	532126977	Washer, Head Spring Lock 1/4"
	532126980	Assembly, Gear, Reduction
66	532126981	Assembly, Shaft, Input
	532121431	Transaxle Assembly Complete

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm