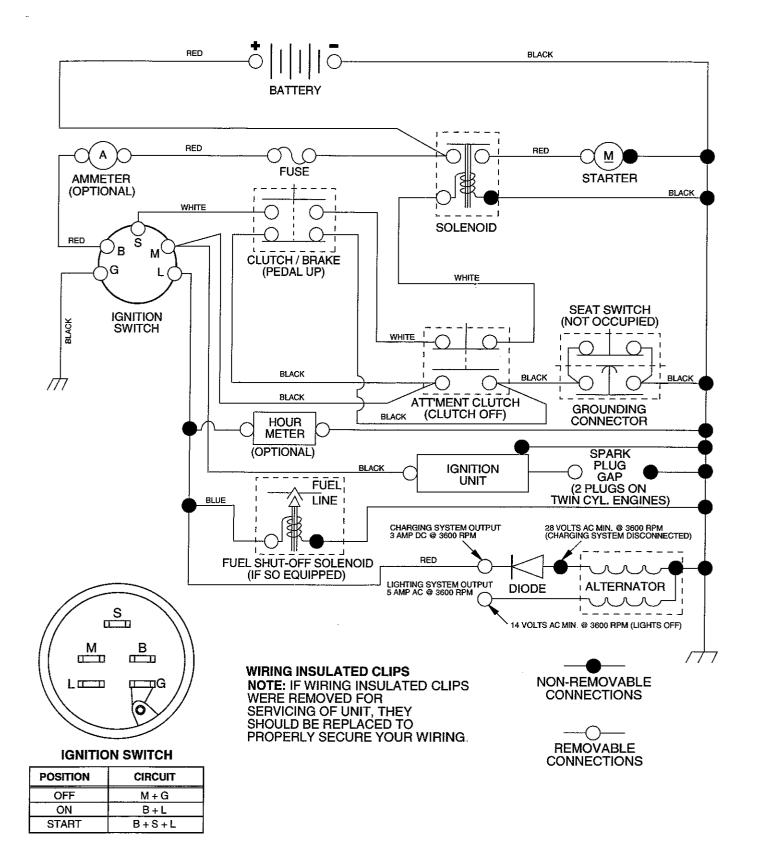
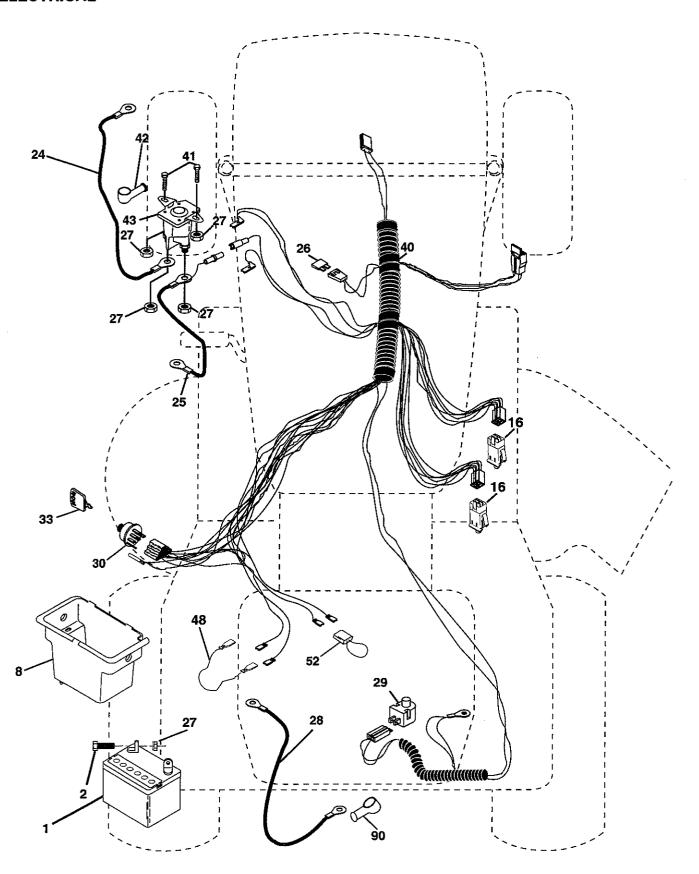
TRACTOR - - MODEL NUMBER RE115T96B, PRODUCT NO. 954 12 00-70 SCHEMATIC



REPAIR PARTS

TRACTOR - - MODEL NUMBER RE115T96B, PRODUCT NO. 954 12 00-70 ELECTRICAL

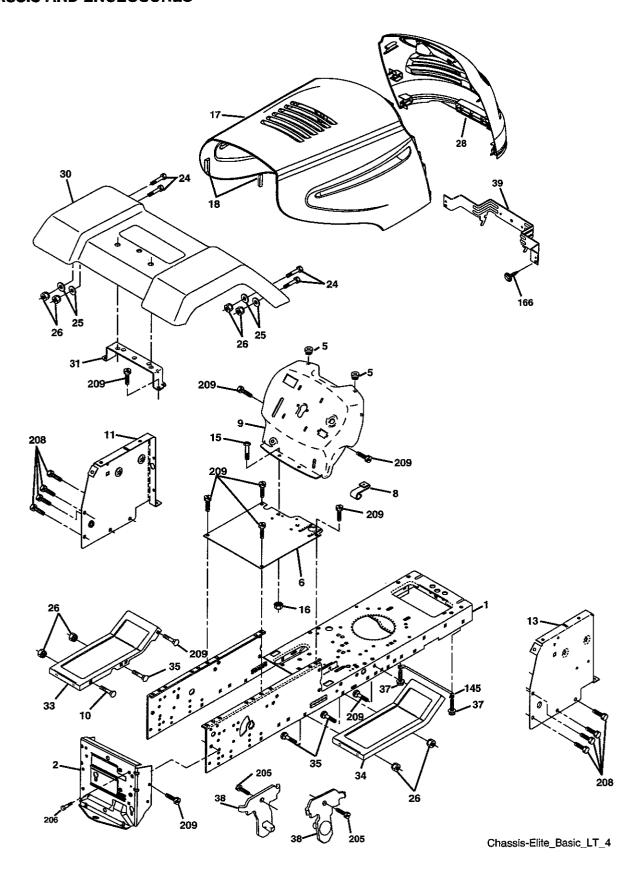


TRACTOR - - MODEL NUMBER RE115T96B, PRODUCT NO. 954 12 00-70 ELECTRICAL

KEY NO.		DESCRIPTION
1	532 16 34-65	Battery 12 Volt 25 Amp
2	874 76 04-12	Bolt Hex Hd 1/4-20 unc x 3/4
8	532 17 66-89	Battery Box
16	532 17 61-38	Switch Interlock Push-In
24	532 12 47-80	Cable Battery 6 Ga. 11 red
25	532 14 61-47	Cable Battery
26	532 17 51-58	Fuse
27	873 51 04-00	Nut Keps Hex 1/4-20 unc
28	532 12 47-73	Cable Ground 6 Ga. 12" black
29	532 12 13-05	Switch Plunger Nc Gray
30	532 17 55-67	Switch Ign
33	532 14 04-01	Key Ign
40	532 17 97-30	Harness Ign
41	871 11 04-08	Bolt Blk Fin Hex 1/4-20
42	532 13 15-63	Cover Terminal Red
43	532 17 88-61	Solenoid
48		Adapter Ammeter
52	532 14 19-40	Protection Wire Loop
90		Cover Terminal Battery

NOTE: All component dimensions given in U. S. inches 1 inch = 25.4 mm.

TRACTOR - - MODEL NUMBER RE115T96B, PRODUCT NO. 954 12 00-70 CHASSIS AND ENCLOSURES



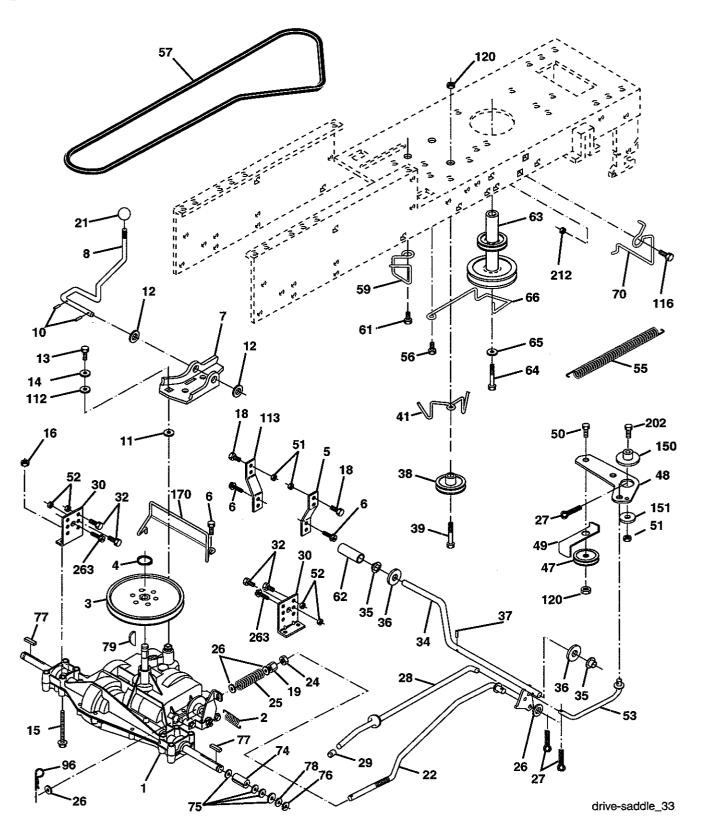
TRACTOR - - MODEL NUMBER RE115T96B, PRODUCT NO. 954 12 00-70 CHASSIS AND ENCLOSURES

KEY NO.	PART NO.	DESCRIPTION
1	532 17 46-2	0 Chassis
2	532 17 65-5	
5	532 15 52-7	2 Bumper, Hood/Dash
1 2 5 6 8	532 18 12-7	
8	532 15 51-3	3 Clip Retainer Slide-On
9	532 18 54-8	
10 11		B Bolt, Carriage 3/8-16 x 1
13		6 Panel Dash LH 2 Panel Sikscr Dash RH
15		2 Screw Mach TRHD 5/16-18 unc x 3/4
16) Nut Keps 5/16-18 Unc
17	532 18 67-07	
18		B Bumper Hood
24	874 78 06-16	Bolt Fin Hex 3/8-16 unc x 1 Gr. 5
25	819 13 13-12	2 Washer 13/32 x 13/16 x 12 Ga.
26	873 80 06-00	Nut Lock Hex w/Ins 3/8-16 unc
28		Grille/Lens Asm.
30	532 18 25-35	
31		Bracket Fender Repl 109873x
33		Footrest Pnt LH
34		Footrest Pnt RH
35 37	012 11 00-00	Bolt Rdhd Sht Sqnk 3/8-16 x 3/4
38		S Screw Thdrol 5/16-18 x 1/2 TYT Bracket Asm. Pivot Mower Rear
39		Bracket Pivot Laser
145		Rod Pivot Chassis/Hood
166		Screw HwHd Hi-Lo # 13-16 x 5/8
205		Screw Thdrol 3/8-16 x 1/2
206	532 17 01-65	Bolt Shoulder 5/16-18
208	817 67 06-08	Screw Thdrol 3/8-16 x 1/2
209		Screw Hex Wsh Thdrol 3/8-16
	532 00 54-79	Plug Button Blk 359 Dia Choke

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm.

REPAIR PARTS

TRACTOR - - MODEL NUMBER RE115T96B, PRODUCT NO. 954 12 00-70 DRIVE

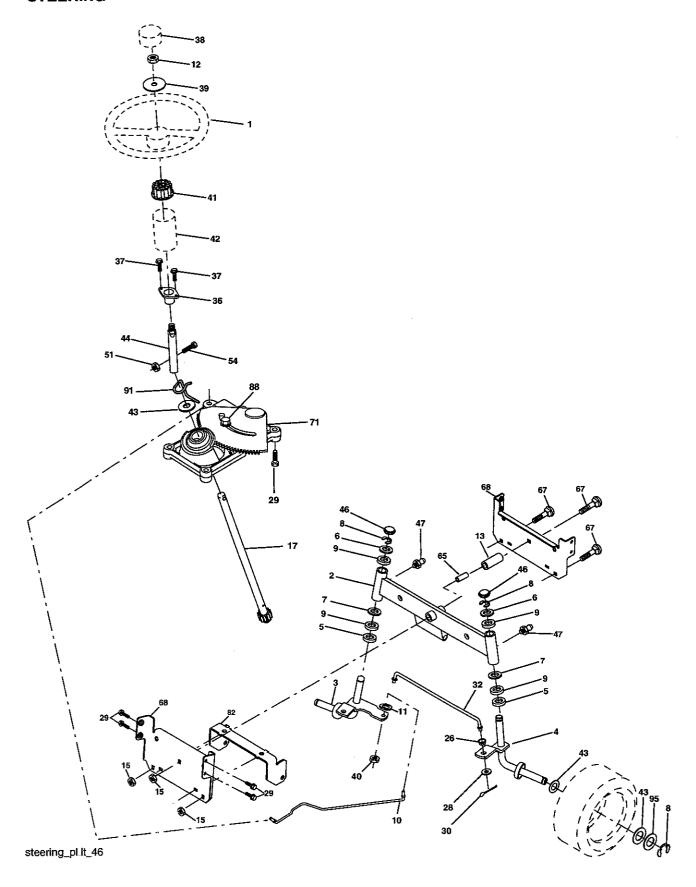


TRACTOR - - MODEL NUMBER RE115T96B, PRODUCT NO. 954 12 00-70 DRIVE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1		Transaxle, Peerless 204-506B	48	532 15 44-07	Bellcrank Asm
		(Order parts from transaxle manu-	49		Retainer Belt Style Spring
		facturer)	50		Bolt Carr Sh 3/8-16 x 1-1/2 Gr. 5
2		Spring Return Brake T/a Zinc	51		Nut Crownlock 3/8-16 unc
3		Pulley Transaxle 18" tires	52		Nut Crownlock 5/16-18 unc
4	812 00 00-28	Ring Retainer # 5100-62	53	532 10 57-10	
5 6		Strap Torque 30 Degrees	55		Spring Return Clutch 6 75
6		Screw 5/16-18 x 3/4	56		Screw 3/8-16 x 1-1/4
7		Bracket T/A Saddle Shift	57		V-Belt Ground Drive
8	532 13 16-79		59		Keeper Belt Span Ctr
10		Pin Cotter 1/8 x 1 Cad	61		Screw 3/8-16 x .875
11		Washer Plate Shf 388 Sq Hole	62		Cover Pedal Blk Round
12		Washer 15/32 x 3/4 x 16	63		Engine Pulley
13		Bolt 1/4-28 Unf Gr. 8 W/Patch	64	532 17 39-37	
14		Washer Lock Hvy Helical 1/4	65		Washer Lock Hvy Hlcl Spr 7/16
15		Bolt Hex Flghd 5/16-18 Gr. 5	66		Keeper Belt Engine Foolproof
16		Nut Lock Hx W/lns 5/16-18 unc	70	532 18 02-18	Guide Belt Mower Drive RH
18		Bolt, Fin Hex 3/8-16 unc x 1 Gr. 5	74	532 13 70-57	
19		Nut Lock 3/8-16 unc	75		Washer 25/32 x 1 1/4 x 16 Ga
21	532 10 69-33		76		E-ring #5133-75
22		Rod Brake Blk Zinc 26 840	77		Key Šquare 2 0 x 1845/ 1865
24		Nut Hex Jam 3/8-16 unc	78		Washer 25/32 x 1-5/8 x 16 Ga
25		Spring Rod Brake 2 00 Zinc	79	532 12 50-96	Key Woodruff
26		Washer 13/32 x 13/16 x 16 Ga.	96		Retainer Spring 1"
27		Pin Cotter 1/8 x 3/4 Cad	112	819 09 12-10	Washer 9/32 x 3/4 x 10 Ga.
28		Rod Brake Parking	113	532 12 72-85	Strap Torque Lh
29		Cap Brake Parking	116		Boit Rand Sq Neck 3/8-16 x 1.00
30		Bracket Mtg Transaxle	120	873 90 06-00	Nut Lock Flg 3/8-16
32		Bolt Hex Hd 5/16-18 unc x 3/4	150	532 17 54-56	Spacer Retainer
34		Shaft Asm Pedal Foot	151		Washer 13/32 x 2 x 10
35		Bearing Nylon Blk 629 ld	170	532 18 74-14	Keeper Belt T/A
36		Washer 21/32 x 1 x 16 Ga.	202	872 11 06-14	Bolt, 3/8 - 16 x 1-3/4 Gr. 5
37		Pin Roll 3/16 x 1"	212	532 14 52-12	Nut Flange Hex Lock
38		Pulley Idler Composite	263	817 00 06-12	Screw 3/8-16 x 3/4
39		Bolt Rdhd 3/8-16 unc x 2-3/4 Gr. 5			
41 47		Keeper Belt Retainer Idler	NOTE	: All compone	ent dimensions given in U.S. inches
47	554 14 //-83	Pulley Idler V Groove Plastic		1 inch = 25.	

REPAIR PARTS

TRACTOR - - MODEL NUMBER RE115T96B, PRODUCT NO. 954 12 00-70 STEERING

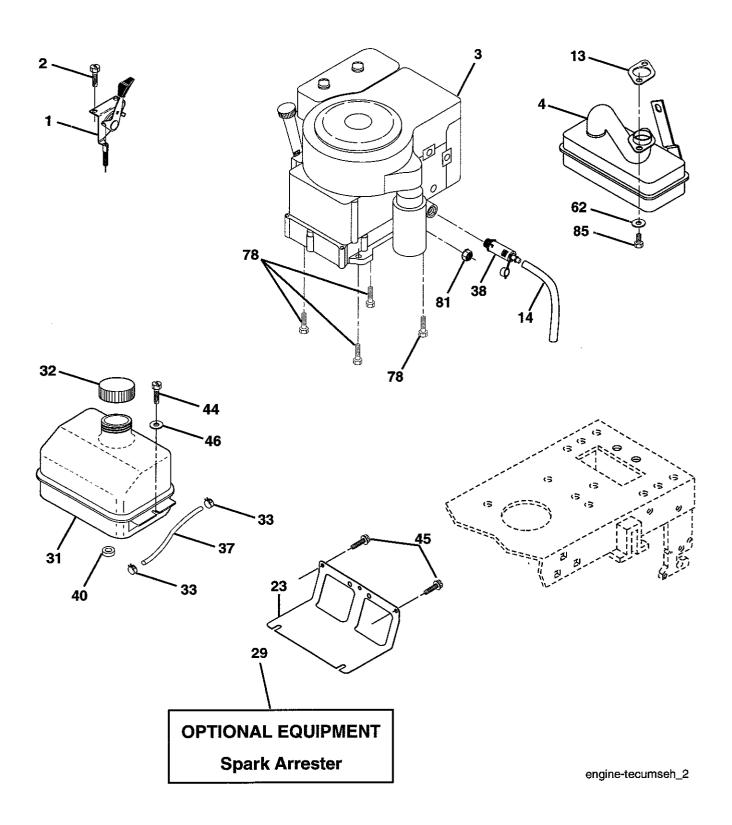


TRACTOR - - MODEL NUMBER RE115T96B, PRODUCT NO. 954 12 00-70 STEERING

KEY NO.	PART NO.	DESCRIPTION
1		Wheel Steering
2	532 17 51-31	Axle Asm
3	532 16 98-40	Spindle Asm LH Spindle Asm RH
4	532 16 98-39	Spindle Asm RH
5	532 12 49-31	Bearing Race Thrust Harden
6	532 12 17-48	Washer 25/32 x 1-5/8 x 16 Ga.
7	819 27 20-16	Washer 27/32 x 1-1/4 x 16 Ga.
8	812 00 00-29	Ring Klip #t5304-75
9	532 12 49-37	Bearing Col Strg Blk
10	532 17 51-21	Link Drag
11	810 04 06-00	Washer Lock Hvy Hlcl Spr 3/8
12 13	6/3 94 U6-UU	Nut Hex Jam Toplock 1/2-20
15	502 10 00-10	Spacer earing Axle Front Hexflange Lock
17		Shaft Asm Strg
26	532 12 68-47	Rushing Link Drag Rlk LR
28	819 13 14-16	Bushing Link Drag Blk LR Washer 13/32 x 7/8 x 16 Ga
29	817 00 06-12	Screw 3/8-16 x 3/4
30		Pin Cotter 1/8 x 3/4 Cad
32		Rod Tie Wire Form 19 75 Mech
36		Bushing Strg 5/8 ld Dash
37	532 15 29-27	Screw
38	532 17 71-83	Cap Wheel Steer
39	819 18 38-12	Washer 9/16 ID x 2-3/8 OD 12 Ga.
40		Nut Crownlock 3/8-24
41	532 18 67-37	Adaptor Wheel Strg
42	532 16 96-33	Boot Steering
43	532 12 17-49	Washer 25/32 x 1 1/4 x 16 Ga.
44	532 18 06-40	Extension Steering
46	532 12 12-32	Cap Spindle Fr Top Blk
47	532 18 32-26	Fitting Grease
51		Nut Crownlock 1/4-28
54 65		Bolt Hex 1/4-28unf x 1-1/4 Gr. 8 Spacer Brace Axle
67	972 11 03-07	Bolt RdHd Sqnk 3/8-16 x 2-1/4
68	532 16 98-27	Brace Avia
71	532 17 51-46	Steering Aem
82	532 16 98-35	Bracket Susp Chassis Front
88	532 17 51-18	Bolt shoulder 7/16-20
91	532 17 55-53	Clip Steering
95	532 18 89-67	Washer Hardened

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm.

TRACTOR - - MODEL NUMBER RE115T96B, PRODUCT NO. 954 12 00-70 ENGINE

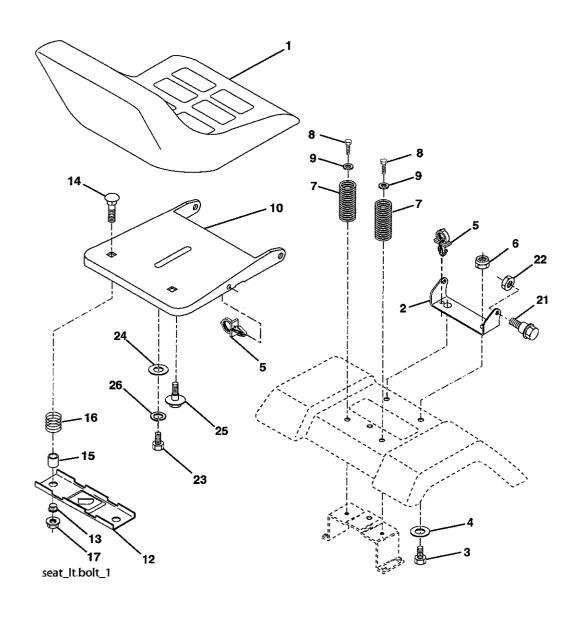


TRACTOR - - MODEL NUMBER RE115T96B, PRODUCT NO. 954 12 00-70 ENGINE

KEY NO.	PART NO.	DESCRIPTION
1	532 17 08-64	Control Throttle/Choke
2	817 72 04-08	Screw Hex Thd Cut 1/4-20 x 5/8 T
3		Engine Tec Model OV358EA
		(Order Parts from Engine Manufacturer)
4	532 15 67-00	Muffler Exhaust
13		Gasket (Order from Engine Mfg.)
14		Tube Drain Oil Easy
23		Shield Browning/Debris Guard
29	532 13 71-80	Arrestor Spark
31	532 18 49-00	
32		Cap Asm Fule Top Vent N/Lany
33		Clamp Hose Blk
37		Line Fuel 20"
38	532 18 16-54	Plug Drain Oil Easy
40		Bushing Snap
44		Screw Hexwsh Thdrol 3/8-16 x 3/4
45		Screw 3/8-16 x 3/4
46		Washer 9/32 x 7/8 x 16 Ga.
62		Washer Lock Hvy HLCL Spr 5/16
78		Screw 3/8-16 x 1-1/4
81		Nut Keps Hex 1/4-20 unc
85	871 07 05-12	Screw 5/16-18 x 3/4
NOTE	E: All compone	ent dimensions given in U.S. inches

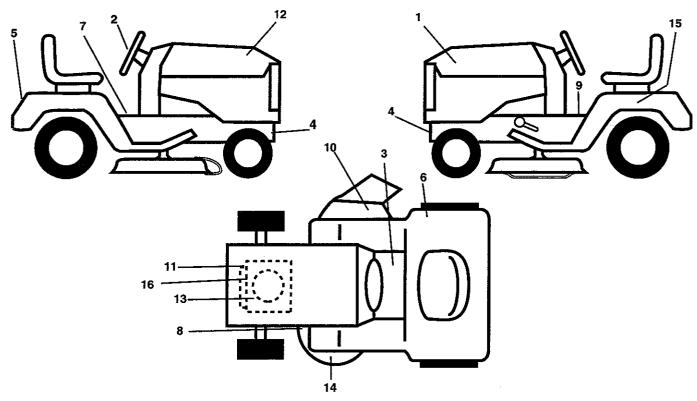
TRACTOR - - MODEL NUMBER RE115T96B, PRODUCT NO. 954 12 00-70

SEAT



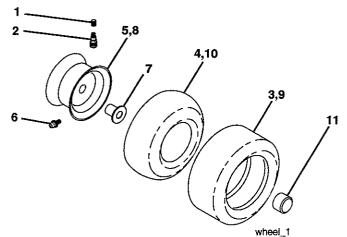
KEY	PART		KEY	PART	
NO.	NO.	DESCRIPTION	NO.	NO.	DESCRIPTION
1	532 17 53-89	9 Seat	14	872 05 04-12	Boit Rdhd Sht Nk 1/4 - 20 x 1 -1/2
2	532 14 05-51	Bracket Seat Pivot	15	532 13 43-00	Spacer Split .28 x96
3	871 11 06-16	6 Bolt Hex 3/8 - 16 x 1	16	532 12 12-50	Spring Cprsn
4) Washer 13/32 x 1 x 10 Ga.	17	532 12 39-76	Nut Lock 1/4 Lge Flg
5	532 14 50-06	6 Clip Push-In Hinged	21	532 17 18-52	Bolt Shoulder 5/16-18 unc-2A
6	873 80 06-00	Nut Lock Hex w/lns 3/8 - 16	22	873 80 05-00	Nut Lock Hex w/lns 5/16 - 18
7	532 12 41-81	Spring Seat Cprsn 2 250 Blk Zi	23	871 11 08-14	Bolt Hex Black
8	817 00 06-16	S Screw 3/8-16 x 1.5	24	819 17 19-12	Washer 17/32 x 1-3/16 x 12 Ga.
9	819 13 16-14	Washer 13/32 x 1 x 14 Ga	25		Boit Shoulder 5/16-18 x .62
10		Pan Pnt Seat (Blk)	26	810 04 08-00	Washer Lock Hvy Hicl Spr 1/2
12		Bracket Pnt Mounting Switch	NOTE	· All compon	ent dimensions given in U.S. inches
13	532 12 12-48	Bushing Snap Blk Nyl	11012	1 inch = 25	4 mm.

TRACTOR - - MODEL NUMBER RE115T96B, PRODUCT NO. 954 12 00-70 DECALS



KEY	PART		KEY	PART	
NO.	NO.	DESCRIPTION	NO.	NO.	DESCRIPTION
1	532 18 76-21	Decal, Hood LH	11	532 18 98-86	Decal, Engine
2	532 12 70-75	Decal, Steering Wheel	12	532 18 76-20	Decal, Hood RH
3	532 15 97-37	Decal, Brake/Clutch	13	532 18 69-06	Decal, Warranty
4	532 15 97-36	Decal, Hot Muffler	14		Decal, Deck Enviro
5	532 18 11-46	Decal, Fender	15	532 14 50-05	Decal, Caution, Battery
6	532 18 04-32	Decal, DB/CE	16	532 19 08-27	Decal, Warranty
7	532 14 54-98	Decal, Read Owner's Manual		532 16 25-98	Decal, Drawbar
8	532 13 68-32	Decal, V-Belt Sch.			Decal, Handle Lft Height Adj.
9	532 14 08-37	Decal, Parking Brake		532 18 51-49	Manual, Operator's, Euro
10	532 18 21-66	Decal, Cut Finger		532 19 07-00	Manual Parts

WHEELS & TIRES

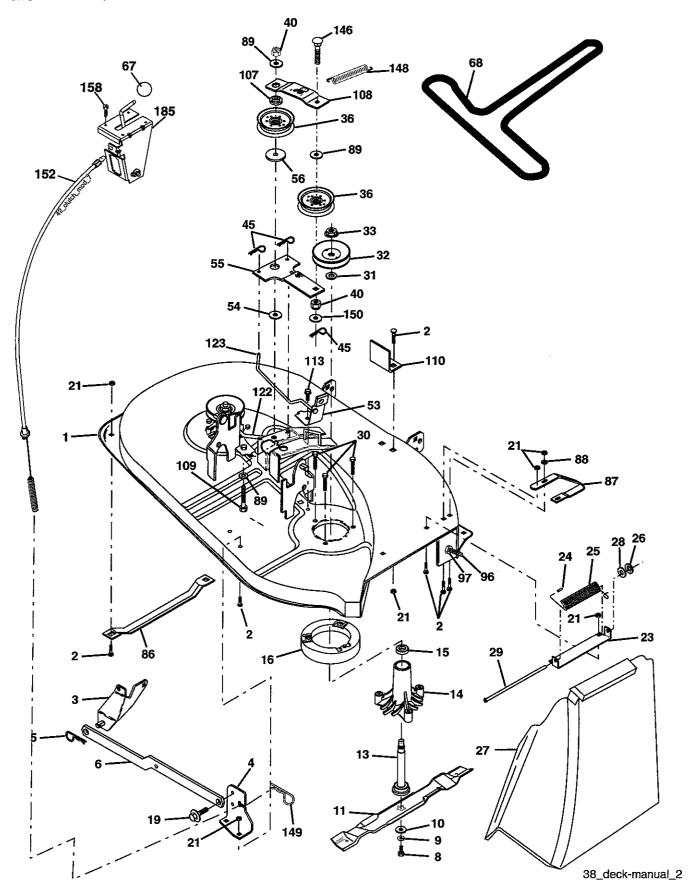


KEY NO.	PART NO.	DESCRIPTION
1	532 05 91-92	Cap, Tire valve
2	532 06 51-39	
3	532 12 41-57	Tire, Front
2 3 4 5	532 05 99-04	Tube, Front (Service item only)
5		Rim assembly, 6" front
6	532 12 49-57	Fitting, Grease (Front wheel only)
7		Bearing, Flange (Front wheel only)
8		Rim assembly, 8" rear
9	532 12 39-69	
10	532 12 49-26	Tube, Rear (Service item only)
11		Cap, Hub Axle
	532 14 43-34	Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

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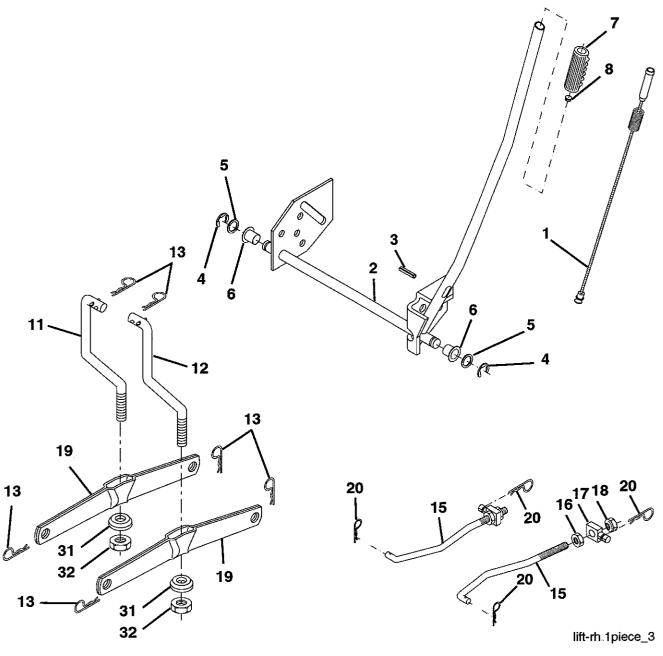
TRACTOR - - MODEL NUMBER RE115T96B, PRODUCT NO. 954 12 00-70 MOWER DECK



TRACTOR - - MODEL NUMBER RE115T96B, PRODUCT NO. 954 12 00-70 MOWER DECK

KEY		PERCEITAN	KEY	PART	
NO.	NO.	DESCRIPTION	NO.	NO.	DESCRIPTION
1	532 17 02-80	Mower Housing Assembly	54	532 17 85-15	Washer, Hardened
2	872 14 05-06	Bolt Carriage 5/16-18 x 3/4	55	532 13 38-40	Idler Arm Assembly
2 3		Bracket Asm Fr. Sway Bar	56	532 16 57-23	Spacer, Retainer
4	532 16 99-70	Bracket Deck Sway Bar 38"/42"	67	532 10 69-32	Knob
5	532 12 46-70	Retainer Spring	68	532 18 02-14	V-Belt
6	532 17 80-24	Sway Bar Deck	86	532 12 50-74	Runner, LH
8	532 85 08-57	Bolt 3/8-24 x 1.25 Gr. 8	87	532 12 87-72	Runner, RH
9	810 03 06-00	Washer, Lock 3/8	88	819 11 12-16	Washer 11/32 x 3/4 x 16 Ga.
10	532 14 02-96	Washer, Hardened	89	819 13 13-11	Washer 13/32 x 13/16 x 11 Ga
11	532 13 84-97	Blade Mower	96	874 93 06-20	Bolt 3/8-16 x 1-1/4
13	532 13 76-45	Shaft Assembly, Mandrel, Vented	97	873 93 06-00	Nut Centerlock 3/8-16 unc
		(Includes Key Number 6)	107	532 13 35-02	Spacer Retainer
14	532 12 87-74	Housing, Mandrel, Vented	108	532 13 35-03	Stiffener, Idler Arm
15	532 11 04-85	Bearing, Ball, Mandrel	109	874 76 06-40	Bolt, Hex Hd 3/8-16 x 2-1/2
16	532 17 44-93	Stripper, Mower Deck	110		Upstop Deck Front 38"
19	532 13 28-27	Bolt, Shoulder			Screw 5/16-1/ x 3/4
21	873 68 05-00	Nut			Rod, Brake LH
23	532 13 76-07	Bracket, Mower Deflector		532 16 99-71	Rod, Brake RH
24	532 10 53-04		146		Bolt Carriage Idler
25	532 12 37-13	Spring, Torsion, Deflector	148		Spring Return Idler
26	532 11 04-52		149		Retainer Spring Yellow
27	532 17 59-43	Shield, Deflector	150	819 09 12-10	Washer 9/32 x 3/4 x 10 Ga.
28		Washer 11/32 x 5/8 x 16 Ga.			Clutch Cable 38"/46"
29	532 10 67-35	Rod, Hinge			Screw Hex Thd Cut 1/4-20 x 5/8
30		Screw Thdrol. Hex	185		Head Asm. Cable Clutch
31		Washer, Spacer			Mandrei Assembly (Includes Hous-
32		Pulley, Mandrel			ing, Shaft, and Shaft Hardware Only
33	532 17 83-42				- Pulley Not Included)
36		Pulley, Idler, Flat		532 18 13-80	Mower Replacement, Complete
40		Nut, Crownlock 3/8-16 unc			
45	532 12 47-88	Retainer	NOTE		nt dimensions given in U.S. inches
53	532 13 08-40	Brake Assembly		1 inch = 25.4	ł mm

TRACTOR - - MODEL NUMBER RE115T96B, PRODUCT NO. 954 12 00-70 MOWER LIFT



KEY	PART		KEY	PART	
NO.	NO.	DESCRIPTION	NO.	NO.	DESCRIPTION
1	532 15 94-61	Wire Asm Inner/Sprg w/plunger	15	532 17 32-88	
2		Shaft Asm Lift RH	16	873 35 08-00	Nut Jam Hex 1/2-13 unc
3	532 17 89-81		17	532 17 56-89	
4		E Ring #5133-62	18	873 80 08-00	Nut Lockw/Wsh 1/2-13 unc
5		Washer 21/32 x 1 x 21 Ga.	19	532 13 98-68	Arm Suspension Rear
6		Bearing Nylon Blk 629 ld	20		Retainer, Spring
7		Grip Handle Bicycle Matte Blk	31	532 16 98-65	Bearing Pvt Lift
8		Button Plunger Black	32	873 54 06-00	Nut Crownlock 3/8-24
11		Link Lift LH Fixed Length			
12	532 13 98-66	Link Lift RH Fixed Length	NOTE	:: All compon	ent dimensions given in U.S. inches
13		Retainer Spring		1 inch = 25	.4 mm.