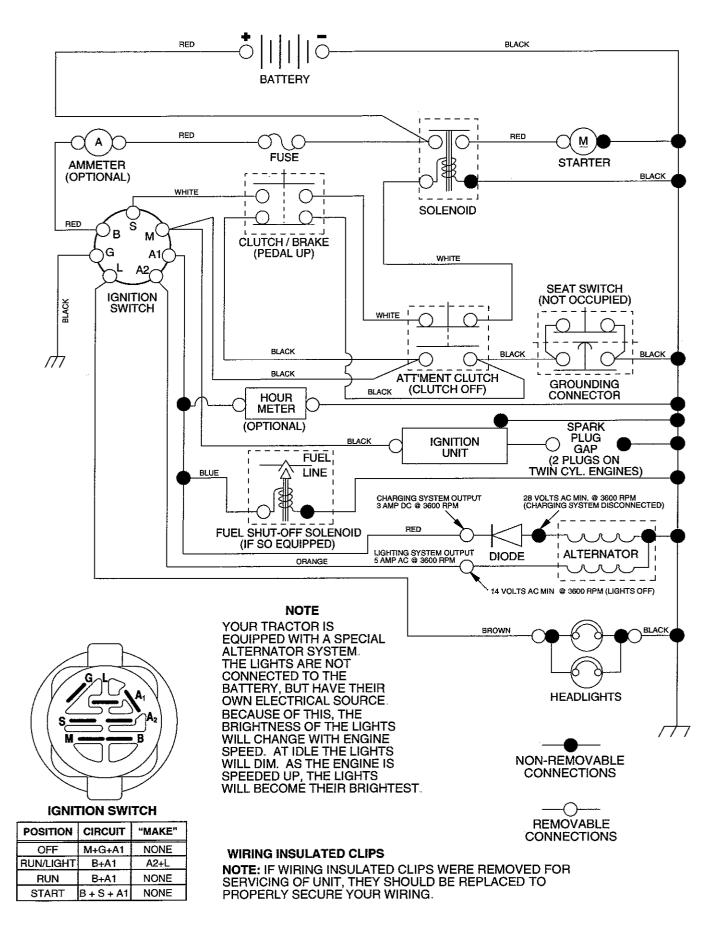
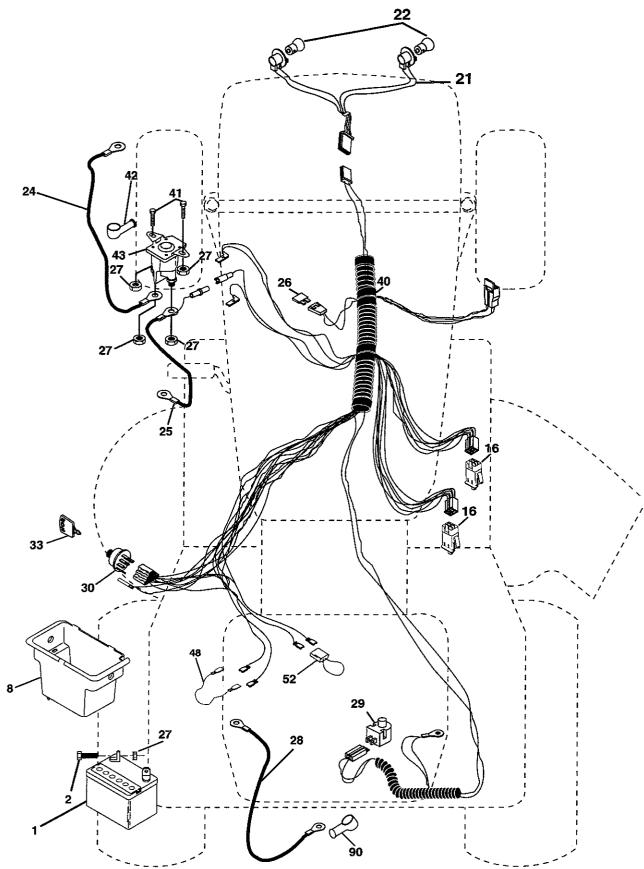
TRACTOR - MODEL NO. RE125H107B, PRODUCT NO. 964 77 09-03 SCHEMATIC



TRACTOR - MODEL NO. RE125H107B, PRODUCT NO. 964 77 09-03 ELECTRICAL

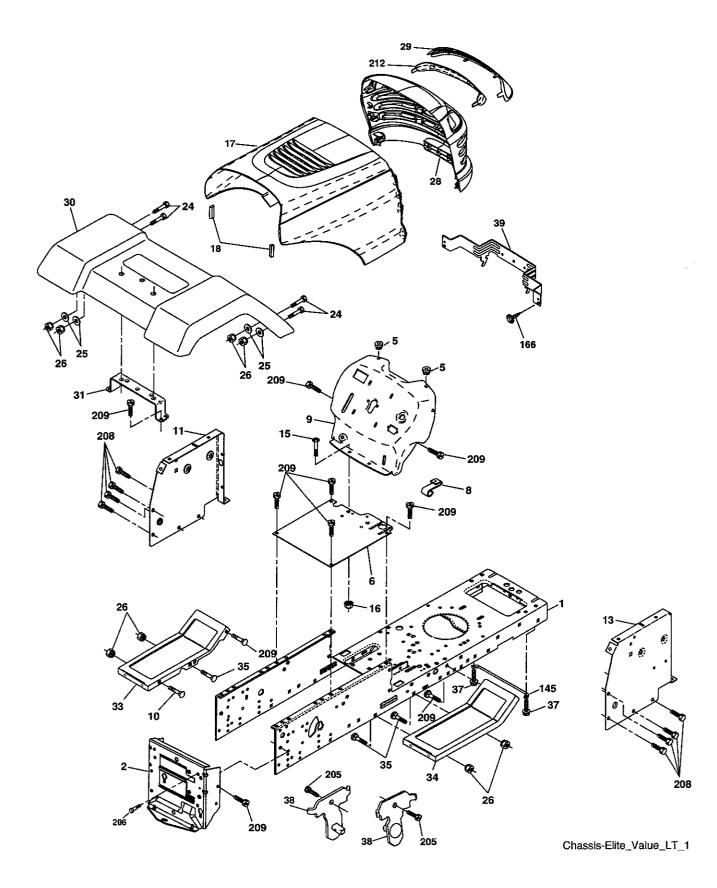


TRACTOR - MODEL NO. RE125H107B, PRODUCT NO. 964 77 09-03 ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
2 8	532 17 66-89	
16 21 22	532 18 37-59	Switch Interlock Push-In Harness Asm Light W/4152j Bulb Light #1156
24 25	532 12 47-80	Cable Battery 6 Ga. 11" red Cable Battery 6 Ga. 44" red w/16 wire
26 27	873 51 04-00	Fuse 20 AMP Nut Keps Hex 1/4-20 unc
28 29 30		Cable Ground 6 Ga. 12" black Switch Plunger Nc Gray
33 40		Key Ign Molded Generic
41 42	871 11 04-08 532 13 15-63	Bolt Blk Fin Hex 1/4 - 20 x 1/2 Cover Terminal Red
43 48 52		Solenoid Adapter Ammeter Rectangular Protection Wire Loop
52 90		Cover Terminal Battery

NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm.

TRACTOR - MODEL NO. RE125H107B, PRODUCT NO. 964 77 09-03 CHASSIS

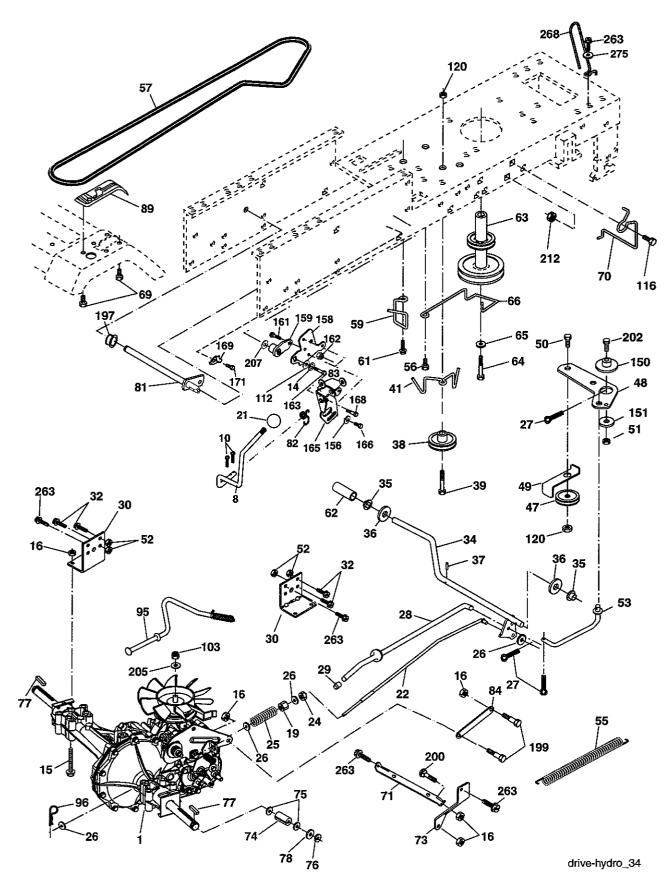


TRACTOR - MODEL NO. RE125H107B, PRODUCT NO. 964 77 09-03 CHASSIS

KEY NO.	PART NO.	DESCRIPTION
1	532 17 46-20	Chassis Stamping
2	532 17 65-54	
5	532 15 52-72	Bumper Hood/Dash
6	532 18 44-19	
8	532 15 51-38	
9	532 18 54-80	
10		Bolt Carriage 3/8-16 x 1
11		Panel Dash Lh
13		Panel Dash Rh
15		Screw Mach Thdr 5/16-18 unc x 3/4
16		Nut Keps 5/16-18 unc
17	532 18 67-07	
18		Bumper Hood
24		Bolt Fin Hex 3/8-16 unc x 1 Gr. 5
25		Washer 13/32 X 13/16 x 12 Ga.
26		Nut Lock Hex W/Ins 3/8-16 unc
28		Grille/LensAsm. (Includes Key nos. 29 and 212)
29	532 18 58-46	
30	532 17 45-11	
31		Bracket Fender
33	532 18 11-93	
34	532 18 11-94	
35		Bolt Rohd Sqnk 3/8-16 x 3/4
37 38		Screw Thdrol 5/16-18 x 1/2 TYT Bracket Asm Pivot Mower Rear
30 39	532 17 57-10	
145		Rod Pivot Chassis/Hood
166		Screw HwHd Hi-Lo #13-16 x 5/8
205		Screw Thdrol 3/8-16 x 1/2
205		Bolt Shoulder 5/16-18 TT
208		Screw Thdrol 3/8-16 x 1/2 TYT BI
209		Screw Hexwsh Thdr 3/8-16 x 3/4
212		Insert Lens Reflect
	532 00 54-79	
NOTE		nt dimensions given in LLS inches

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - MODEL NO. RE125H107B, PRODUCT NO. 964 77 09-03 DRIVE



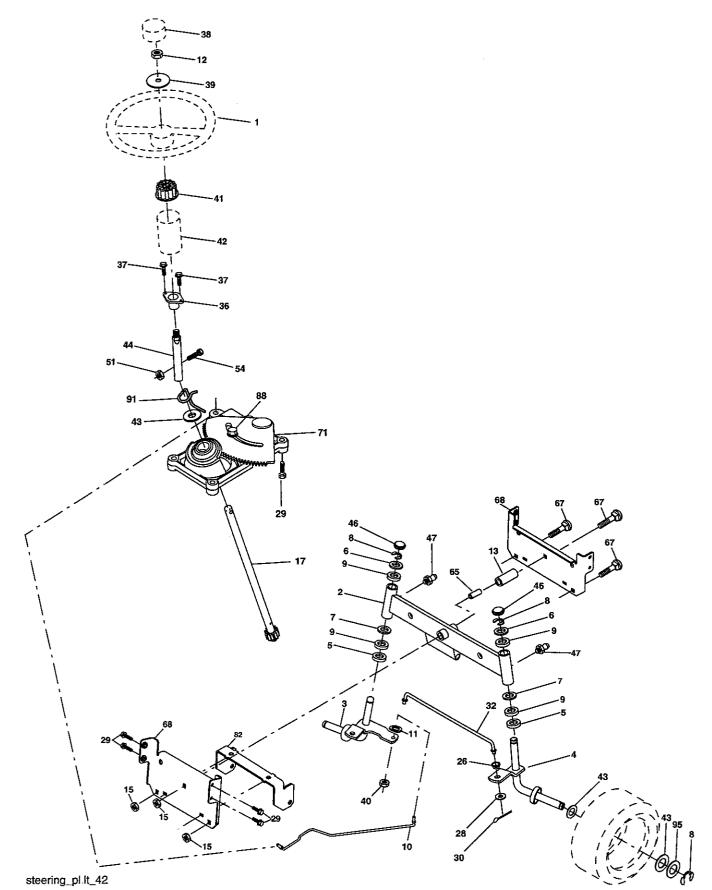
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TRACTOR - MODEL NO. RE125H107B, PRODUCT NO. 964 77 09-03

DRIVE

KEY			KEY		
NO.	NO. D	ESCRIPTION	NO.	NO.	DESCRIPTION
1		Transaxle Hydro Gr 322-0510	73	532 16 91-82	Strap Torque Rh Hydro
		(Order parts from transaxle	74	532 13 70-57	Spacer, Axle
		manufacturer)	75	532 12 17-49	Washer 25/32 x 1-1/4 x 16 Ga
8	532 16 56-19	Rod Shift Fender	76	812 00 00-01	E-Ring
10	876 02 04-16	Pin Cotter 1/8 x 1 CAD	77	532 12 35-83	Key, Square
14	810 04 04-00	Washer Lock Hvy Helical 1/4	78	532 12 17-48	Washer 25/32 x 1-5/8 x 16
15	874 49 05-44	Bolt Hex Fig Hd 5/16-18 x Gr. 5			Gauge
16	873 80 05-00	Nut Lock Hex W/Ins.	81	532 16 55-96	Shaft Asm. Cross Hydro
		5/16-18 Unc P	82	532 12 37-82	Spring Torsion T/A
19	873 80 06-00	Nut Lock Hex W/Wsh 3/8-16 unc	83	819 17 12-16	Washer 17/32 x 3/4 x 16 Ga
21	532 10 69-33	Knob	84	532 16 98-43	Link Transaxle
22	532 16 94-98	Rod, Brake Hydro	89	532 17 30-29	Console, Shift
24	873 35 06-00	Nut	95	532 17 02-01	Control Asm Bypass Hydro
25	532 10 68-88	Spring, Brake Rod	96	532 12 47-88	Retainer Spring 1" Zinc/Cad
26	819 13 13-16	Washer	103	873 94 08-00	Nut Hex Jam Toplock 1/2-20 unf
27	876 02 04-12	Pin Cotter 1/8 x 3/4 CAD.	112	819 09 12-10	Washer 9/32 x 3/4 x 10 Ga.
28	532 17 57-65	Rod, Parking Brake	116	872 14 06-08	Bolt 3/8-16 unc x 1
29	532 07 16-73	Cap, Parking Brake	120	873 90 06-00	Nut Lock 3/8-16 unc
30	532 17 49-73	Bracket, Transaxle	150	532 17 54-56	Spacer Retainer
32	874 76 05-12	Bolt Hex Hd 5/16-18 unc x 3/4	151	819 13 32-10	Washer 13/32 x 2 x 10 Ga.
34	532 17 55-78	Shaft, Foot Pedal	156	532 16 60-02	Washer Srrtd 5/16 ID x 1.0 x
35	532 12 01-83	Bearing, Nylon	150	500 10 EE 00	.125Tk Broaket Shift Mount
36	819 21 16-16	Washer	158	532 16 55-89	Bracket Shift Mount
37	532 12 49-63	Pin, Roll	159	532 18 39-00	Hub Shift Boit Bebd Sept
38	532 17 91-14	Pulley, Idler, Composite	161	872 14 04-06	Bolt Rdhd Sqnk
39	872 11 06-22	Bolt Rdhd	160	972 69 04 00	1/4-20 x 3/4 Gr. 5 Nut Crownlock 1/4-20unc
44		3/8-16 unc x 2-3/4 Gr. 5	162 163	873 68 04-00 874 78 04-16	Bolt Hex Fin
41	532 17 55-56	Keeper, Belt Idler	103	074 70 04-10	1/4-20 unc x 1 Gr. 5
47	532 12 77-83	Pulley, Idler, V-Groove Bellcrank Clutch Grnd Drv Stl	165	532 16 56-23	Bracket Pivot Lever
48 49	532 15 44-07 532 12 32-05	Retainer, Belt	166	817 49 05-10	Screw 5/16-18 x 5/8 TT Yellow
49 50	872 11 06-12	Bolt 3/8-16 unc x 1-1/2	168	532 16 54-92	Bolt Shoulder 5/16-18 x .561 TT
50	873 68 06-00	Nut Crownlock 3/8-16	169	532 16 55-81	Plate Fastening
52	873 68 05-00	Nut Crownlock 5/16-18	171	817 49 06-08	Screw Thdrl 3/8-16 x 1/2
53	532 10 57-10	Link, Clutch	197	532 16 96-13	Nyliner Snap-In 5/8" ID
55	532 10 57-09	Spring, Return, Clutch	199	532 16 96-12	Bolt Shoulder 5/16-18 unc
56	874 76 06-20	Bolt Fin Hex 3/8-16 unc x 1-1/4	200	872 14 05-08	Bolt Rdhd Sqnk 5/16-18 unc x 1
57	532 14 02-94	V-Belt, Ground Drive	202	872 11 06-14	Boit Carr Sh 3/8-16 x 1-3/4 Gr. 5
59	532 16 96-91	Keeper, Center Span	205	819 17 16-16	Washer 17/32 x 1 x 16 Ga.
61	817 12 06-14	Screw 3/8-16 x .875	207	532 16 98-45	Washer Nyl
62	532 12 48-72	Cover, Pedal	212	532 14 52-12	Nut Hexflange Lock
63	532 18 02-19	Pulley, Eng	263	817 00 06-12	Screw 3/8-16 x 3/4
64	532 17 39-37	Bolt Hex	268	532 18 24-02	Guard Muffler
• ·		7/16-20 x 4 Gr. 5-1.5 Thr.	275	819 13 16-14	Washer 13/32 x 1 x 14 Ga.
65	810 04 07-00	Washer			
66	532 15 47-78	Keeper Belt Engine			
69	532 14 24-32	Screw Hex Wsh 1/4-1/2 unc			
70	532 18 02-18	Guide Belt Mower Drive RH	NOTE		dimensions given in U.S. inches
71	532 16 91-83	Strap Torque Lh Hydro		1 inch = 25.4 m	m
		· · ·			

TRACTOR - MODEL NO. RE125H107B, PRODUCT NO. 964 77 09-03 STEERING ASSEMBLY

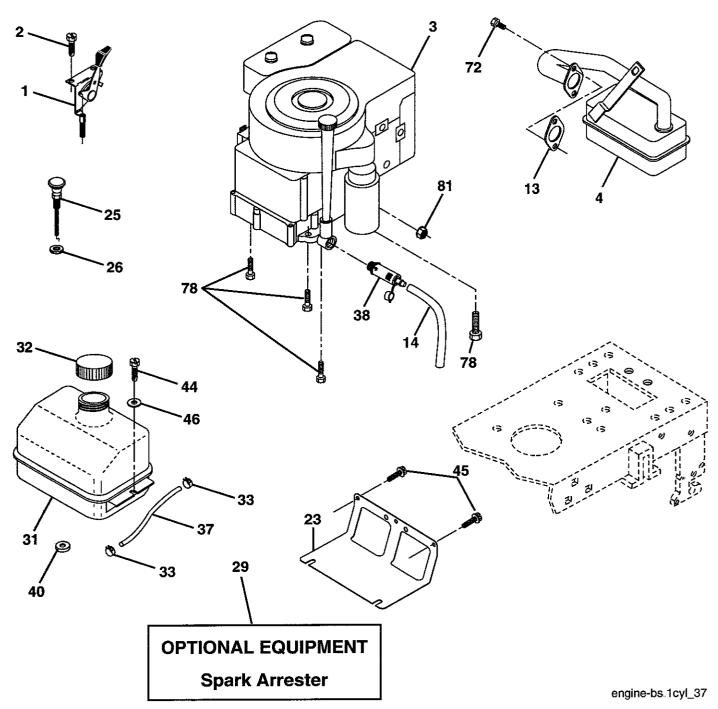


TRACTOR - MODEL NO. RE125H107B, PRODUCT NO. 964 77 09-03 STEERING ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION		
1	532 17 59-04	Wheel Steering		
2	532 17 51-31			
3		Spindle Asm LH		
4	532 16 98-39	Spindle Asm RH		
5		Bearing Race Thrust Harden		
6	532 12 17-48	Washer 25/32 x 1-5/8 x 16 Ga.		
7	819 27 20-16	Washer 27/32 x 1-1/4 x 16 Ga.		
8		Ring Klip #t5304-75		
9 10		Bearing Col Strg Blk		
10	532 17 51-21	Washer Lock Hvy Hicl Spr 3/8		
12		Nut Hex Jam Toplock 1/2-20		
13		Spacer Brg Axle Front		
15		Nut Hex Flange Lock		
17		Shaft Asm Strg		
26		Bushing Link Drag Blk LR		
28	819 13 14-16	Washer 13/32 x 7/8 x 16 Ga.		
29		Screw 3/8-16 x 3/4		
30		Pin Cotter 1/8 x 3/4 Cad		
32		Rod Tie Wire Form 19 75 Mech		
36	532 15 50-99	Bushing Strg		
37	532 15 29-27	Screw		
38	532 17 59-05	Cap Strg Wh		
39		Washer 9/16 x 2-3/8		
40		Nut Crownlock 3/8-24		
41 42	532 18 67-37	Adaptor Wheel Strg Boot Steering Shaft		
42 43		Washer 25/32 x 1-1/4 x 16 Ga.		
43 44		Extension Steering Shaft		
46	532 10 00-40	Cap Spindle Fr Top Blk		
47	532 18 32-26	Fitting Grease		
51		Nut Crownlock 1/4-28		
54		Bolt Hex 1/4-28 unf x 1-1/4		
65		Spacer Brace Axle		
67	872 11 06-18	Bolt, Rdhd Sqnk 3/8-16 x 2-1/4		
68	532 16 98-27	Axle, Brace		
71	532 17 51-46	Steering Asm.		
82	532 16 98-35	Bracket Susp Chassis Front		
88	532 17 51-18	Bolt Shoulder 7/16-20		
91	532 17 55-53	Clip Steering		
95	532 18 89-67	Washer Harden793 x 1.637 x .060		
NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm.				

1 inch = 25.4 mm.

TRACTOR - MODEL NO. RE125H107B, PRODUCT NO. 964 77 09-03 ENGINE

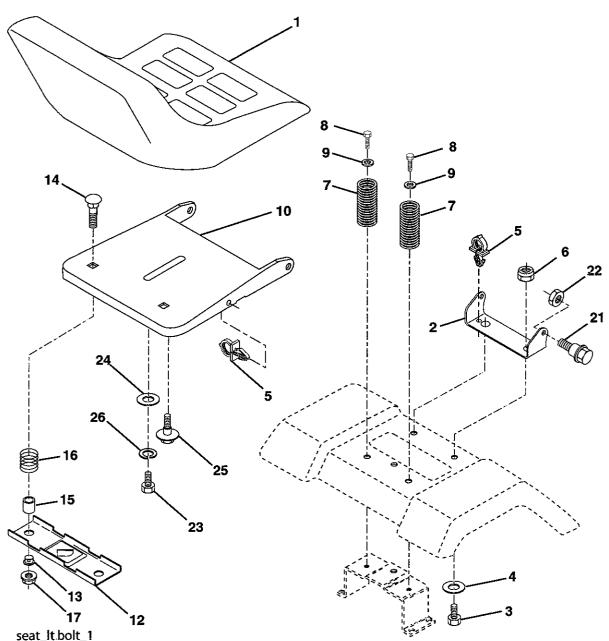


TRACTOR - MODEL NO. RE125H107B, PRODUCT NO. 964 77 09-03 ENGINE

KEY NO.	PART NO.	DESCRIPTION
1	532 17 05-51	Control Th/ch Flag Screw Hex Thd Cut 1/4-20 x 1/2
2	817 72 04-08	Engine B&S Model No. 21A807
3		(Order Parts From Engine Manufacturer)
4	532 17 97-58	Muffler
13	532 16 52-91	Gasket Eng 1 313 Id Tin Plated
14	532 14 84-56	Tube Drain Oil Easy
23	532 16 98-37	Shield Brn/Dbr Guard
25	532 18 09-45	Control Choke
26	873 92 06-00	Nut Keps 3/8-24 unf
29	532 13 71-80	Kit Spark Arrestor (Flat Scrn)
31	532 18 49-00	Iank Fuel
32	532 14 05-27	Cap Asm Fuel W/sym Vented
33	532 12 34-8/	Clamp Hose Black
37	532 13 /0-40) Line Fuel 20"
38	532 18 16-54	Plug Drain Oil Easy Bushing Snap Nyl Blk Fuel Line
40	532 12 40-20	2 Screw Hexwsh Thdrol 1/4-20 x 3/4
44	8176704-12	2 Screw Hex Wsh Thdrol 3/8-16 x 3/4
45	81/00/06-12	$\frac{2}{5}$ Washer 9/32 x 7/8 x 16 Ga.
46	819 09 14-10	5 Screw Socket Head 5/16-18 x 1
72	017 06 06 20) Screw 3/8-16 x 1-1/4
78	873 51 04-00	Nut 1/4-20
81	8/35104-00	

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

TRACTOR - MODEL NO. RE125H107B, PRODUCT NO. 964 77 09-03 SEAT ASSEMBLY



KEY PART DESCRIPTION NO. NO.

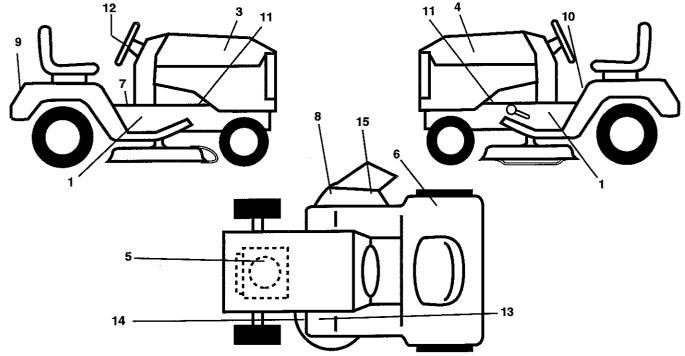
- 532 17 53-89 Seat 1
- 532 14 05-51 Bracket Pivot Seat 8 720 2
- 871 11 06-16 Bolt Fin Hex 3/8-16 unc x 1 3
- 819 13 16-10 Washer 13/32 x 1 x 10 Ga. 4
- 532 14 50-06 Clip Push-In 5
- 873 80 06-00 Nut Hex w/ins. 3/8-16 unc 6 7
- 532 12 41-81 Spring Seat Cprsn 2 250 Blk Zi 817 00 06-16 Screw 3/8-16 x 1-1/2
- 8
- 9 819 13 16-14 Washer 13/32 x 1 x 14 Ga.
- 532 18 24-93 Pan Seat 10
- 532 12 12-46 Bracket Mounting Switch 12
- 532 12 12-48 Bushing Snap Blk Nyl 50 ld 13

KEY PART DESCRIPTION NO. NO.

- 14
- 15
- 16
- 872 05 04-12 Bolt Rdhd Sqnk 1/4-20 x 1-1/2 532 13 43-00 Spacer Split 28 x 96 Yel Zinc 532 12 12-50 Spring Cprsn 1 27 Blk Pnt 532 12 39-76 Nut Lock 1/4 Lge Flg Gr. 5 Zinc 17
- 532 17 18-52 Bolt Shoulder 5/16-18 Unc 21
- 873 80 05-00 Nut Hex Lock W/Ins 5/16-18 22
- 871 11 08-14 Bolt Hex 23
- 819 17 19-12 Washer 17/32 x 1-3/16 x 12 Ga. 24
- 25 532 12 70-18 Bolt Shoulder 5/16-18 x 62
- 810 04 08-00 Washer Lock Hvy HLCL SPR 1/2 26

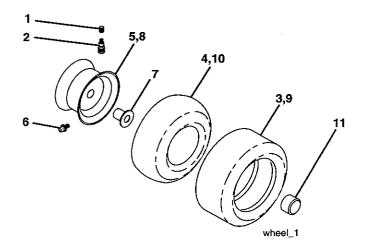
NOTE: All component dimensions given in U.S. inches. 1 inch = 25.4 mm

TRACTOR - MODEL NO. RE125H107B, PRODUCT NO. 964 77 09-03 DECALS



KEY	PART	DECODIDION	KEY NO.	PART NO.	DESCRIPTION
NO.	NO.	DESCRIPTION	NO.	NO.	DESCRIPTION
1	532 18 96-94	Decal Chassis Hydro 107	13		Decal Brake/Clutch Symbol LT
3		Decal Hood RH	14		Decal V-Belt Schematic
4	•••	Decal Hood LH	15	532 18 21-66	Decal Mower Cutfinger Symbol
5		Decal HP Engine			Decal Drawbar Load Limit
6		Decal Fender 100 DB/CE		532 13 83-11	Decal Handle Lft Height Adjust
7		Decal Saddle Brake		532 16 69-60	Decal Bypass
8		Decal Deck "B" 42"		532 18 10-91	Pad Ftrest LH
9		Decal Fender		532 18 10-90	Pad Ftrest RH
10		Decal Read Owner's Manual Syms.		532 18 52-36	Manual Operator's (Euro)
11		Decal Chassis Hot Muffler		532 18 52-37	Manual Operator's (Scand)
12		Decal Wheel Steering			Manual Parts

WHEELS & TIRES

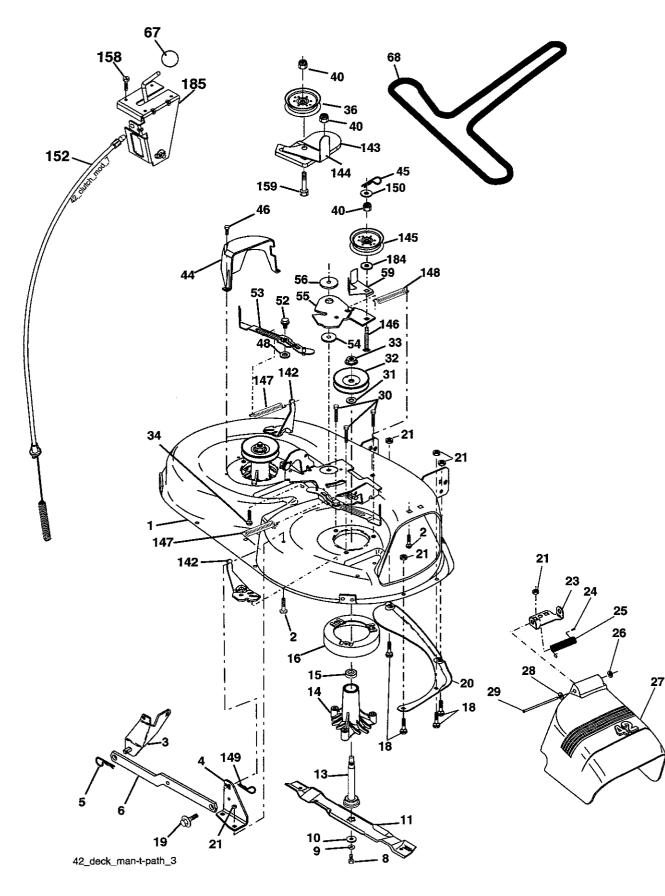


KEY PART DESCRIPTION NO. NO.

- 532 05 91-92 Cap Valve Tire 1
 - 532 06 51-39 Stem Valve

- 234567 532 06 51-39 Stem valve 532 10 62-22 Tire F Ts 15 x 6 0 - 6 Service 532 05 99-04 Tube Front (Service Item Only) 532 18 33-37 Rim Asm 6" front Service 532 12 49-57 Fitting Grease (Front Wheel Only) 532 12 49-59 Bearing Flange (Front Wheel Only) 532 18 33-38 Rim Asm 8" rear Service 539 16 29 20 Time F Ta 18 x 8 0 5 8 C Service
- 8
- 532 10 62-68 Tire R Ts 18 x 8-9.5-8 C Service 532 12 49-26 Tube Rear (Service Item Only) 9
- 10 532 17 50-39 Cap Axle Blk 1 50 x 1 00
- 11 - -
- 532 14 43-34 Sealant, Tire (10 oz. Tube)
- NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

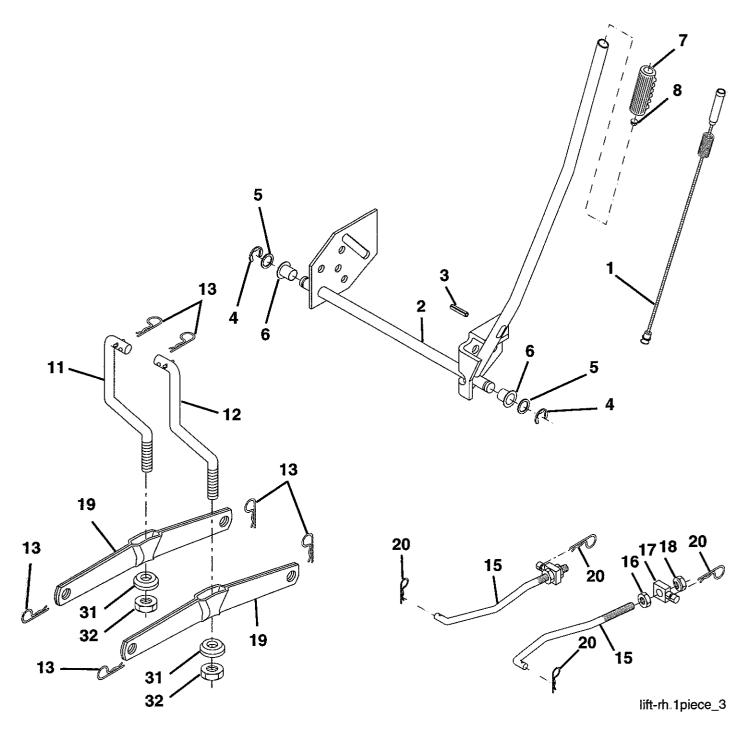
TRACTOR - MODEL NO. RE125H107B, PRODUCT NO. 964 77 09-03 MOWER DECK



TRACTOR - MODEL NO. RE125H107B, PRODUCT NO. 964 77 09-03 MOWER DECK

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1		Deck Asm MWR 42"weldment	44		Guard Mandrel LH Black
2		Bolt Rdhd Sqnk 5/16-18 unc x 3/4	45		Spring Retainer 1" Zinc/cad
3	532 13 80-17	Bracket Asm Fr Sway Bar 38/42	46		Screw Hex Thd Cut 1/4-20 x 5/8 T Washer Hardened Smaller
4 5		Bracket Asm Deck 42"sway Bar	48 52		Bolt Shoulder 5/16-18 unc Blkz
5 6		PRetainer Spring Bar Sway Deck	53		Arm Asm Pad Brake
8		' Bolt 3/8 - 24 x 1.25 Gr. 8	54		Washer Hardened
9		Washer Lock Hvy 3/8	55		Arm Idler 42"mower LT/YT
10 10		Washer Hard Blade Mower Vented	56		Spacer Retainer Mower
11		Blade Mower 42"	59		Guard TUV Idler
13	532 13 76-45	Shaft Asm W/lower Bearing	67	532 10 69-32	Knob Rd 3/8-16 Plstc Thds Blk
14	532 12 87-74	Housing Mandrel Vented	68	532 18 02-15	V-Belt Mower 42"
15		Bearing Ball Mandrel	142		Arm Spring Brake Mower
16		Stripper Mower Vented	143		Bracket Arm Idler 42"
18		Bolt Rdhd Sqnk 5/16-18 x 5/8	144		Keeper Belt 42" Clutch Idler
19		Bolt Shoulder	145		Pulley Idler Flat
20		Baffle Vortex 42	146		Bolt Carriage Idler
21		Nut Crownlock 5/16-18 unc	147	532 17 97-48	Spring Extension
23		Bracket Deflector Mower 42"	148		Spring Return Idler
24		Cap Sleeve 80 x 112 Blk Mower	149		Retainer Spring Yellow
25		Spring Torsion Deflector 2 52	150		Washer 9/32 x 3/4 x 10 Ga. Clutch Cable 42"
26		Nut Push Phos & Oil	152 158		Screw Hex Thd Cut 1/4-20 x 1/2
27 28		Shield Deflector Mower 42" Blk Washer 11/32 x 5/8 x 16 Ga.	150		Boit Carr. Sh 3/8-16 x 1-1/2 Gr. 5
20 29		Rod Hinge 42" 6 75 Wlg	184		Washer 13/32 x 7/8 x 10 Ga.
30		Screw Thd Rolling Washer Head	185		Head asm. Cable Clutch
31		Washer Spacer			Mandrel Asm Service (Includes
32		Pulley Mandrei 42"		002 10 07 01	Housing, Shaft and Shaft Hardware
33		Nut 9/16 Toplock Fing Oil Dip			Only-Pulley Not Included)
34		Bolt Rdhd 3/8-16 unc x 1-3/4		532 18 19-25	Replacement Mower, Complete
36		Pulley Idler Flat 3 060			•
40		Nut 3/8-16 unc		E: All compone a = 25.4 mm	ent dimensions given in U.S. inches

TRACTOR - MODEL NO. RE125H107B, PRODUCT NO. 964 77 09-03 MOWER LIFT



TRACTOR - MODEL NO. RE125H107B, PRODUCT NO. 964 77 09-03 MOWER LIFT

KEY PART DESCRIPTION NO. NO.

- 532 15 94-61 Wire Asm Inner W/plunger 17 32 532 15 94-76 Shaft Asm Lift LH Inf Hgt P/L 1
- 2
- 3
- 4
- 532 15 94-76 Shaft Asm Lift LH Inf Hgt P/ 532 17 89-81 Pin Groove 1 500 Zinc 812 00 00-02 E Ring #5133-62 819 21 16-21 Washer 21/32 x 1 x 21 Ga. 532 12 01-83 Bearing Nylon Blk 629 Id 532 10 94-13 Grip Handle 532 12 45-26 Button Plunger 532 12 09 65 Link Lift LH 5
- 6
- 7
- 8
- 532 13 98-65 Link Lift LH 11
- 532 13 98-66 Link Lift RH 12
- 532 12 46-70 Retainer Spring 13
- 532 17 32-88 Link Front 15
- 16 873 35 08-00 Nut Jam Hex 1/2-13 Unc
- 17 532 17 56-89 Trunnion Blk Zinc
- 873 80 08-00 Nut Lock W/wsh 1/2-13 unc 18
- 532 13 98-68 Arm Suspension Rear 19
- 20
- 31
- 532 16 35-52 Retainer Spring 532 16 98-65 Bearing pvt. Lift 873 54 06-00 Nut Crownlock 3/8-24 32
- NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm