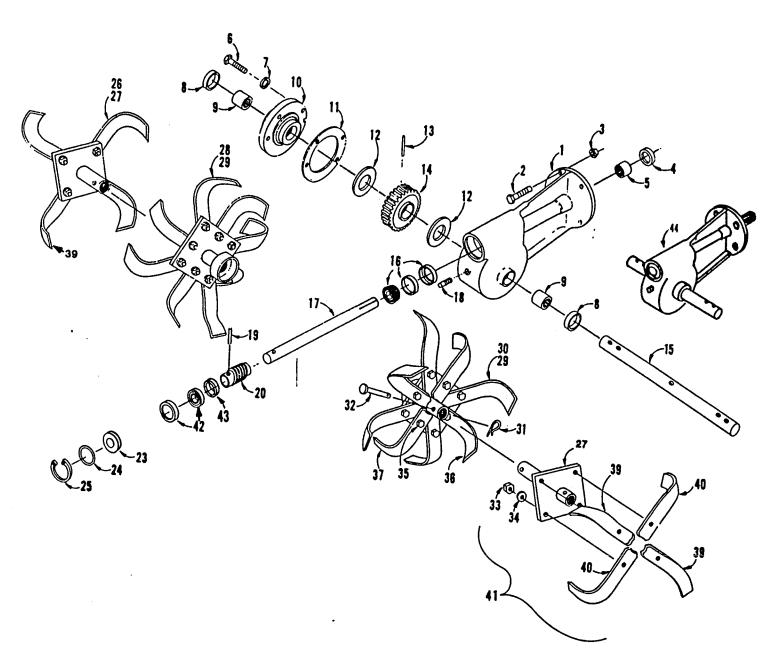


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KEY PART	KEY	PART	
NO. NO. DESCRIPTION	NO.	NO.	DESCRIPTION
1. Eng. Briggs 5 H.P. (See Briggs Dir) 2. 616342 Nut .312-18 Center Lock	42.	615666	Washer Lock .375 Nom.
The state of the s	43.	617811	Flange
3. 616839 Key .188 Square	44.	617795	Bearing Assembly
4. 530055 Throttle Control	45.	615484	Setscrew .250-20
5. 715078 Nut .250-20 Whiz Lock	46.	615831	Bolt .312-18 x 1.25
6. 555359 Guide - Cable 7. 530048 Clutch Cable - Reverse	47.	155176	Bolt .312-18 x 2.75 Full Thread
	48.	775817	Spring - Idler
8. 555342 Cable Roller Clutch	49.	572149	Idler Arm - Forward
9. 615773 Bolt .250-20 x 2.00	50.	617886	Idler Pivot
10. 555714 Clutch Lever - Reverse	51.	623181	Main Shaft
11. 616375 Nut .250-20 Center	52.	616094	Bolt .250-20 x 2.50
13. 573790 Handle Bar Weldment	53.	619213	Belt - Forward
14. 310052 Nut 10-24 Center Lock	54.	623421	Pulley - Forward
15. 619221 Grip - Handle Bar	55.	623157	Pulley - Transmission
16. 555433 Clutch Lever - Wheel	56.	617316	Pulley - Idler .
17. 555441 Clutch Lever - Tine	57.	446773	Woodruff Key
18. 616243 Spring	58.	623165	Pulley - Reverse
19. 621235 Pin - Clutch Engage	59.	623140	Belt - Reverse
20. 617126 Hairpin	60.	151555	Washer .250 Nom.
21. 452615 Nut .250-20 Elastic	61.	616789	Spacer
22. 450478 Bolt Spade	62.	571752	Idler Arm - Reverse
23. 530030 Ground Cable Drive	63.	623199	Spring - Idler
24. 530022 Tine Cable Drive	64.	573824	Belt Keeper Weldment
25. 555243 Belt Keeper - Upper	65.	571638	Chassis Weldment
26. 615708 Flatwasher .312 Nom.	66.	460311	Bolt .312-18 x 1.75
27. 312272 Bolt .375-16 x 1.50	67.	555334	Angle Bracket
28. 622407 Belt - Tine Drive	68.	616631	Roller - Clutch Cable
29. 616276 Key .188 Square	69.	312066	Bolt .312-18 x .75
30. 156208 Setscrew .312-18	70.	571703	Cross Brace
31. 616870 Pulley 3.5"	71.	623447	Spacer
32. 615831 Bolt .312-18 x 1.25	72.	555631	Belt Keeper - Forward
The state of the s	73.	555623	Belt Keeper - Reverse
34. 312322 Bolt .375-16 x 1.75	75.	458687	Bolt - 10-24 Hex Head
	76.	715334	· · · · · · · · · · · · · · · · · · ·
	77.	622662	Lever Jacket
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	78.	572156	Bracket - Drive Control
	79.	555326	Spring Retainer Bracket
	80.	555318	Angle Bracket
40. 590190 Rear Support Assembly	81.	156950	Bolt .312 - 18 x 1.25 Full Thd.
41. 616128 Bolt .375-16 x .75	82.	623462	Decal - Reverse Instruction
33. 555235 Belt Keeper - Lower 34. 312322 Bolt .375-16 x 1.75 35. 616854 Flatwasher .375 Nom. 36. 571661 Idler Arm 37. 624908 Nut .375-16 Center Lock 38. 622647 Spring - Tine Clutch 39. 617878 Pivot Bushing 40. 590190 Rear Support Assembly	73. 75. 76. 77. 78. 79. 80. 81.	555623 458687 715334 622662 572156 555326 555318 156950	Belt Keeper - Rev Bolt - 10-24 Hex F Nut - Keps Lever Jacket Bracket - Drive Co Spring Retainer B Angle Bracket Bolt .312 - 18 x 1.5

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5 Hp Counter Rotating Rear Tine Tiller Model: 23-5000E

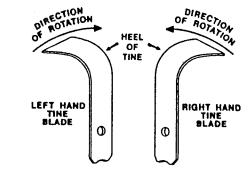
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
		DEGGIIII TION	110.	110.	DESCRIPTION
1.	615617	Bolt .500-13 x 2.75	23.	616227	Hair Pin
2.	571786	Weight	24.	571992	Side Plate L.H.
3.	571398	Weight Bracket	25.	571984	Side Plate R.H. (not shown)
4.	616581	Nut .500-13 Center Lock	26.	449587	Bolt .250-20 x .62
5.	615591	Bolt .375-16 x 1.00	27.	715094	Lockwasher .250
6.	624908	Nut .375-16 Center Lock	28.	572008	Dirt Shield Weldment
7.	571638	Chassis Weldment	29.	616177	Screw 10-24 x .50
8.	615831	Bolt .312-18 x 1.25	30.	622183	Hinge
9.	616342	Nut .312 x .75	31.	572040	Flap - Dirt Shield
10.	615815	Bolt .312-18 x .75	32.	616615	Nut 10-24 Center Lock
11.	617514	Screw .312-18 x .62 Self Tapping	33.	615823	Bolt .312-18 x 1.00
12.	572032	Sheave Cover	34.	571372	Support Bar
13.	622365	Sprocket	35.	571414	Bracket - Dirt Shield
14.	619023	Chain No. 40 42 Pitch	36.	620310	Pusher - Depth Bar
15.	622217	Wheel Axle Weldment	37.	571331	Spacer
16.	622340	Flange	38.	623058	Spring Spring
17.	622332	Bearing Assembly	39.	571323	Brace - Transmission
18.	615484	Set Screw .250-20	40.	571687	Depth Bar
19.	616896	Snap Ring	41.	571679	Skid Bar Weldment
20.	622118	Wheel Assembly R.H. (not shown)	42.	571703	Cross Brace
21.	622126	Wheel Assembly L.H.	43.	571695	L Bracket
22.	616532	Clevis Pin	44.	150250	Bolt .312-18 x 1.50
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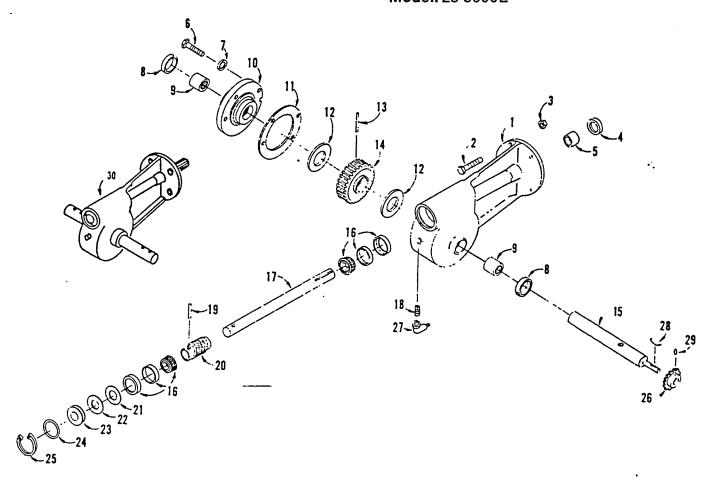
KEY NO.	PART NO.	DESCRIPTION
1.	616979	Trans. Cast, w/Brngs & Seals
2.	615880	Bolt .375-16 x 1.25 Hex
3.	624908	Nut .375-16 Center Lock
4.	616383	Oil Seal - Worm Shaft
5.	616524	Bearing-Needle-Worm Shaft
6.	617019	Bolt .312-18 x .88 Hex
7.	615575	Lockwasher .312 Nom.
8.	616391	Oil Seal - Axle
9.	616292	Bearings-Needle-Axte
10.	617001	Cover Plate w/bearing & seal
11.	616755	Gasket
12.	616417	Thrust Washer
13.	616466	Drive-Lok Pin .375 x 2.00
14.	619536	Worm Wheel
15. 16.	617845 545582	Axle Tapered Bearing Assembly
17.	617084	Worm Shaft
18.	616912	Pipe Plug
10. 19.	615458	Roll Pin .250 Dia. x 1.25
20.	513317	Worm
21.		Not used this model
22.		Not used this model
23.	615433	Seal Plug
24.	616441	'O' Ring
25.	615425	Snap Ring
26.	622415	Tine Assembly R.H. Ext.
27.	622290	Tube & Plate Wldm. R.H. Ext.
28.	617712	Tine Assy. R.H. Basic
29.	617720	Tube & Plate WidmBasic
30.	617704	Tine Assembly L.H. Basic
31.	616227	Hair Pin
32.	616532	Clevis Pin Nut .375-24 Hex
33.	615633 615666	Lockwasher .375 Nom.
34. 35.	617787	Spacer
36.	616649	Tine Blade L.H. Short
37.	616656 .	Tine Blade R.H. Short
38.	624957	Bolt .375-24 x 1.25 Hex
39.	617217	Tine Blade L.H. Long
40.	617209	Tine Blade R.H. Long
41.	622423	Tine Assembly L.H. Ext.
42.	620898	Ball Bearing Assembly
43.	623504	Collar
44.	621870	Transmission Assembly

NOTE: The tines on a "Counter Rotating Tines" tiller turn opposite to the direction that the wheels turn.



To determine if a tine assembly is a R.H. or a L.H. assembly, hold the assembly in front of you with the transmission side of the tine assembly toward you. Rotate the tine assembly in the direction that it would rotate when digging. (Heel of blades entering ground first). L.H. tine assemblies turn clockwise. R.H. tine assemblies turn counterclockwise.

5 Hp Counter Rotating Rear Tine Tiller Model: 23-5000E



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1. 2. 3. 4. 5. 6. 7. 8. 9. 10. 11. 12. 13.	622381 457176 624908 616383 616524 617019 615575 616391 622324 622399 616755 616417 616466 616698 621854	Trans. Cast W/Brngs & Seals Bolt .375-16 x 1.25 Hex Nut .375-16 Center Lock Oil Seal - Worm Shaft Bearing - Needle - Worm Shaft Bolt .312-18 x .88 Hex Lockwasher .312 Nom. Oil Seal - Axle Sleeve Bearing Cover Plate W/Bearing & Seal Gasket Thrust Washer Drive-Lok Pin .375 x 2.00 Worm Wheel Axle	16. 17. 18. 19. 20. 21. 22. 23. 24. 25. 26. 27. 28. 29.	545582 617084 616912 616458 616730 621334 621342 616433 616441 616425 622365 622175 615534 615484 621862	Tapered Bearing Assembly Worm Shaft Pipe Plug Roll Pin .250 Dia. x 1.25 Worm Shim .003 (As Required) Shim .005 (As Required) Seal Plug 'O' Ring Snap Ring Sprocket Street Elbow Woodruff Key Set Screw .250 - 20 Transmission Assembly

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P/N 540732