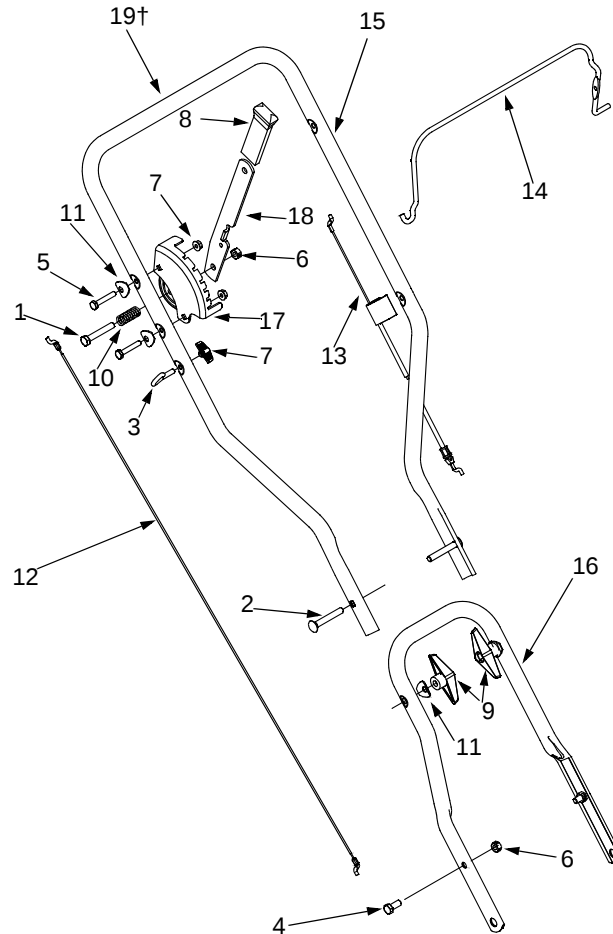


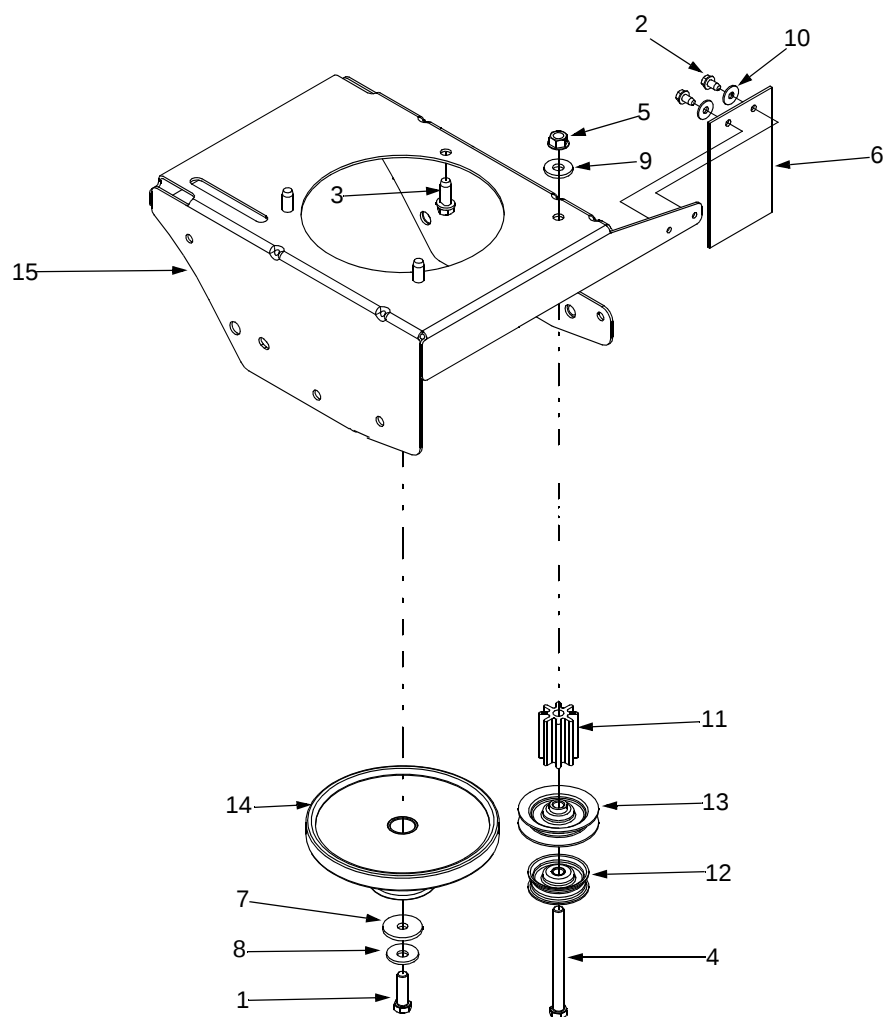
SECTION 9: MODEL 521/550/551 HANDLE



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	710-0116	Screw, 5/16-18	11	736-0451	Saddle Washer, .320 ID x.93 OD
2	710-0449	Screw, 5/16-18	12	746-04036	Wheel Adjustment Cable
3	710-1205	Eye Bolt	13	746-04052	Control Cable (Tecumseh)
4	710-3008	Screw, 5/16-18		746-04035	Control Cable (Briggs & Stratton)
5	710-0606	Screw	14	747-0976A	Bail Handle
6	712-3004A	Hex Lock Nut, 5/16-18	15	749-1225	Upper Handle
7	720-0279	Wing Nut	16	749-4044	Lower Handle
8	720-0142	Grip	17	781-0741	Depth Index Bracket
9	720-0284	Wing Knob	18	781-0742	Depth Index Lever
10	732-0369	Compression Spring	19	720-0297†	Foam Grip

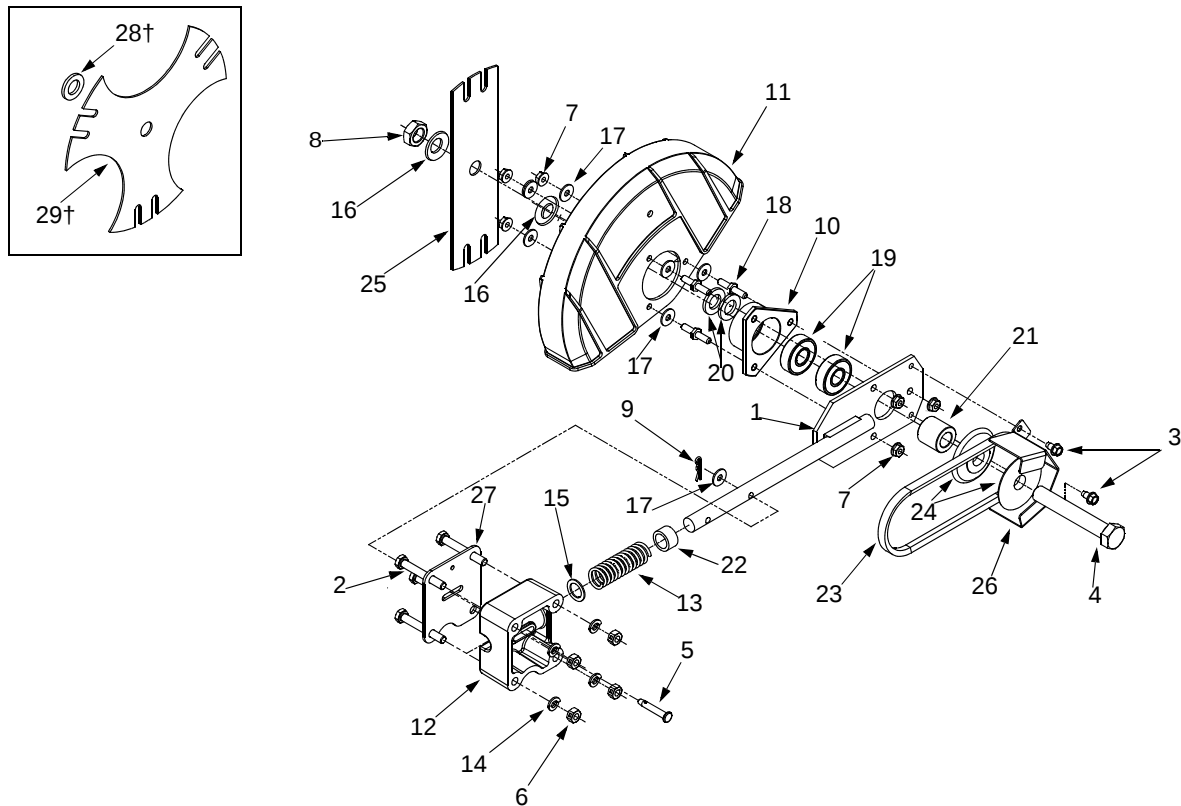
†If so equipped

Model 521/550/551 Frame



REF. NO.	PART NO.	DESCRIPTION
1	710-0191	Screw, 3/8-24
2	710-0599	Screw, 1/4-20
3	710-0654A	Screw, 3/8-16
4	710-0944	Screw, 3/8-16
5	712-0431	Flange Lock Nut, 3/8-16
6	731-04168	Debris Guard
7	736-0320	Flat Washer, 3/8 ID x 1.37 OD
8	736-0452	Bell Washer, .396 x 1.140
9	736-3052	Flat Washer, .406 x 1.00
10	736-3090	Flat Washer, .260 x .720
11	750-04142	Pulley Mount Spacer
12	756-0313	Flat Idler Pulley, 1.88 OD
13	756-1035A	Idler Pulley
14	756-1150A	Combination Flywheel Pulley
15	787-01072	Frame

Model 521 Spindle Assembly

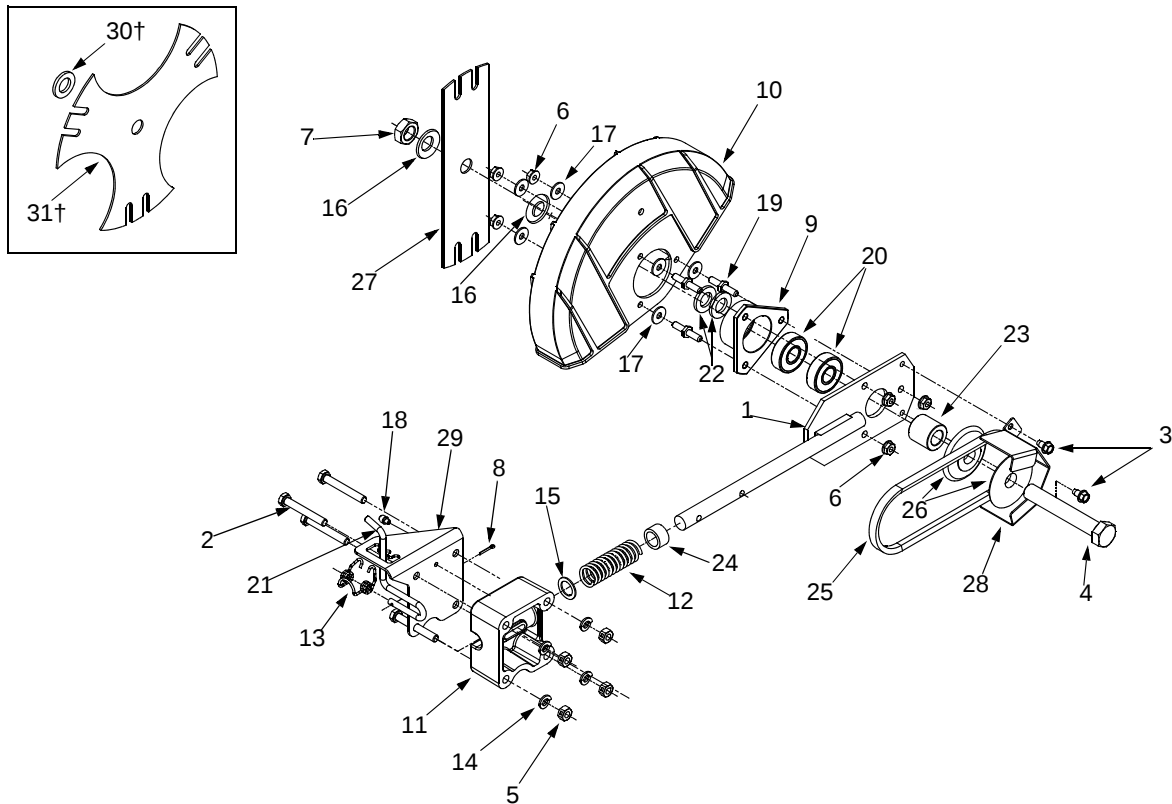


V-BELTS are specially designed to engage and disengage safely. A substitute (non-OEM) V-Belt can be dangerous by not disengaging completely.

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	687-02019	Blade Plate Assembly	16	736-0317	Bell Washer, .63 ID x 1.2 OD
2	710-0395	Hex Screw, 5/16-18	17	736-3090	Flat Washer, .260 x .72
3	710-0599	Self-tapping Screw, 1/4-20	18	738-04025	Pin, 1/4-20
4	710-1143A	Hex Screw, 5/8-18	19	741-0524	Bearing, .625 ID x 1.57 OD
5	711-1017	Clevis Pin	20	736-04088	Flat Washer
6	712-3004A	Hex Lock Nut, 5/16-18	21	750-04105	Spacer, .63 x 1.12 x 1.06
7	712-3027	Hex Flange Nut, 1/4-20	22	750-0547	Spacer, .632 ID x .875 OD
8	712-3056	Jam Nut, 5/8-18	23	754-0465	Belt
9	714-0104	Cotter Pin	24	756-0449	Sheave
10	718-04012	Bearing Cup	25	781-0080	Blade
11	731-04158	Blade Guard	26	781-0427	Belt Guard
12	731-04207	Bearing Block	27	787-01075	Cover Plate
13	732-0187	Compression Spring	28	736-04088†	Flat Washer
14	736-0119	Lock Washer	29	781-0748†	Tri Star Blade
15	736-0187	Flat Washer			

†If so equipped

Model 550 And 551 Spindle Assembly

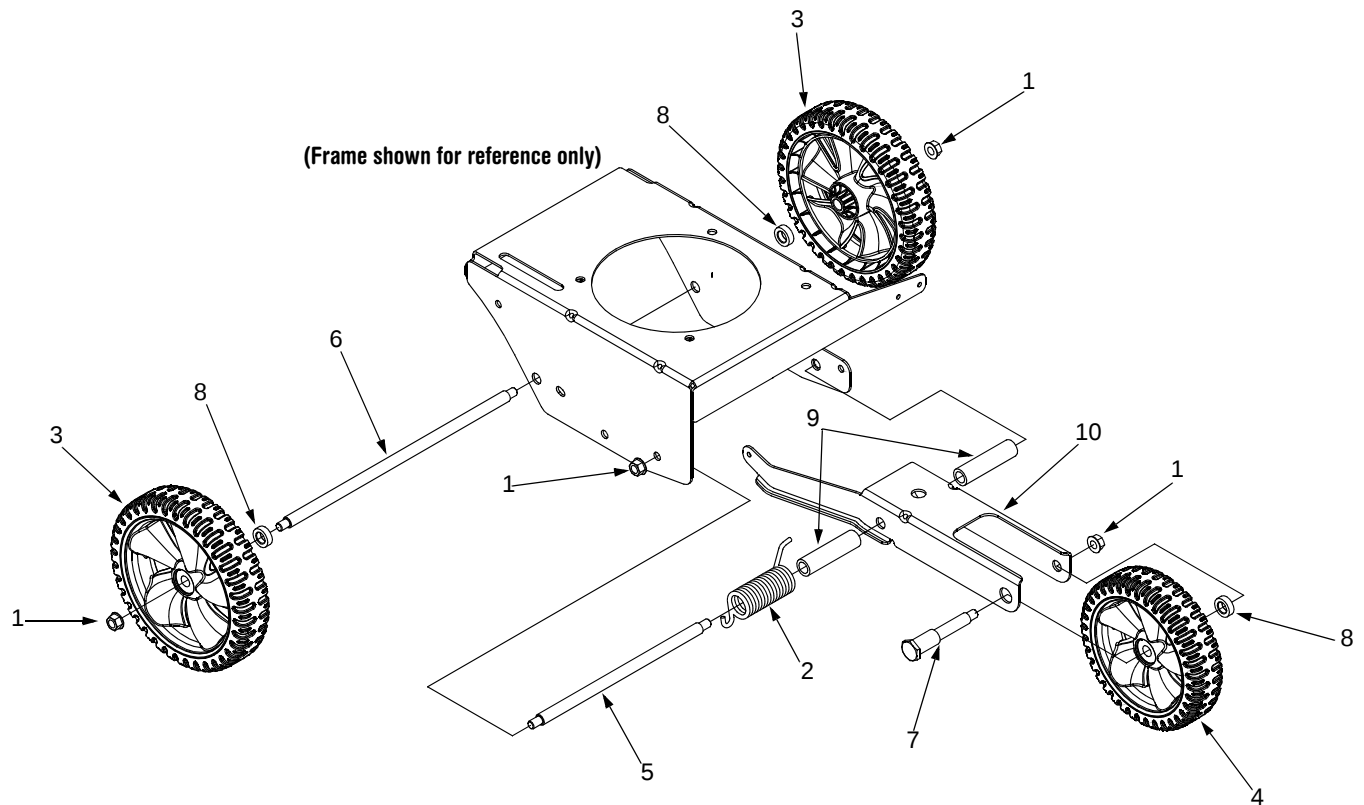


V-BELTS are specially designed to engage and disengage safely. A substitute (non-OEM) V-Belt can be dangerous by not disengaging completely.

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	687-02019	Blade Plate Assembly	17	736-3090	Flat Washer, .260 x.72
2	710-0395	Hex Screw, 5/16-18	18	737-3000	Lube Fitting, 3/16
3	710-0599	Self-tapping Screw, 1/4-20	19	738-04025	Pin, 1/4-20
4	710-1143A	Hex Screw, 5/8-18	20	741-0524	Bearing, .625 ID x 1.57 OD
5	712-3004A	Hex Lock Nut, 5/16-18	21	747-04110	Blade Adjustment Rod
6	712-3027	Hex Flange Nut, 1/4-20	22	736-04088	Spacer, .635 ID x .88 OD
7	712-3056	Jam Nut, 5/8-18	23	750-04105	Spacer, .63 x 1.12 x 1.06
8	714-3010	Cotter Pin	24	750-0547	Spacer, .632 ID x .875 OD
9	718-04012	Bearing Cup	25	754-0465	Belt
10	731-04158	Blade Guard	26	756-0449	Sheave
11	731-04207	Bearing Block	27	781-0080	Blade
12	732-0187	Compression Spring	28	781-0427	Spindle Belt Guard
13	732-0188A	Double Torsion Spring	29	787-01081	Index Bracket
14	736-0119	Lock Washer	30	736-04088†	Flat Washer
15	736-0302	Flat Washer, .632 ID, .943 OD	31	781-0748†	Tri Star Blade
16	736-0317	Bell Washer, .63 ID x 1.2 OD			

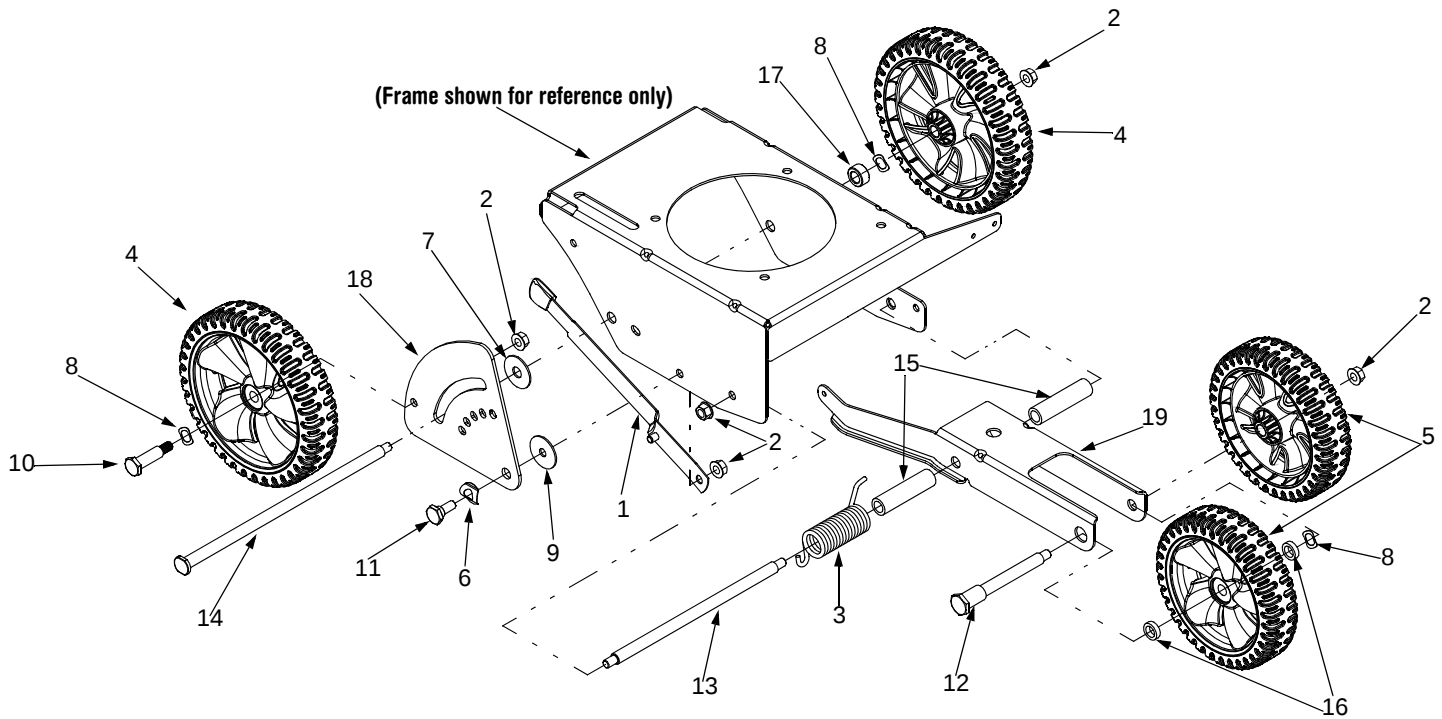
†If so equipped

Model 521 Wheel Assembly



REF. NO.	PART NO.	DESCRIPTION
1	712-0431	Flange Lock Nut, 3/8-16
2	732-04045	Torsion Spring
3	734-1987	Wheel 8x1.8
4	734-1988	Wheel 7x1.8
5	738-04037	Shoulder Screw,.50 x 9.36, 3/8-16
6	738-04038	Shoulder Screw,.50 x 12.90, 3/8-16
7	738-04039	Shoulder Screw,.50 x 3.19, 3/8-16
8	750-0289	Spacer,.510 ID x.875 OD
9	750-04129	Spacer,.525 x.775
10	787-01074	Wheel Bracket

Model 550 And 551 Wheel Assembly



REF. NO.	PART NO.	DESCRIPTION
1	687-02022	Curb Height Adjustment Lever
2	712-0431	Flange Lock Nut, 3/8-16
3	732-04045	Torsion Spring
4	734-1987	Wheel 8x1.8
5	734-1988	Wheel 7x1.8
6	736-0182	Spring Washer,.500 x 1.00
7	736-0208	Flat Washer,.51 ID x 1.5 OD
8	736-0232	Wave Washer,.531 ID x .781 OD
9	736-0234	Washer,.385 x 1.5
10	738-0213	Shoulder Screw,.498 x 1.445
11	738-0380	Shoulder Screw,.50 x .27
12	738-04036	Shoulder Screw,.50 x 4.62
13	738-04037	Shoulder Screw,.50 x 9.36, 3/8-16
14	738-04041	Shoulder Screw,.50 x 11.61
15	750-04129	Spacer,.525 x .775
16	750-04165	Spacer,.525 x .775
17	750-0664	Spacer,.505 ID x .88 OD
18	781-0100	Curb Height Adjuster Plate
19	787-01074	Wheel Bracket