## SERVICE KIT 753-0535

CODE:

ST-098

DATE:

November 26, 1991

SUBJECT:

Plastic Chute Adapter on

Models 312-610E/640E/660G

Snow Throwers

PROBLEM:

Reports from the field indicate that on some models 312-610E, 640F and 660G000 Snow Throwers that the

plastic chute adapter part number 731-1306 is breaking.

CAUSE:

Part was found to be made from inferior plastic.

SOLUTION:

Install Service Kit 753-0535. Kit contains improved chute adapter and a reinforcement bracket with hardware.

## **INSTRUCTIONS:**

1. Remove chute crank bracket and lower chute from broken chute adapter.

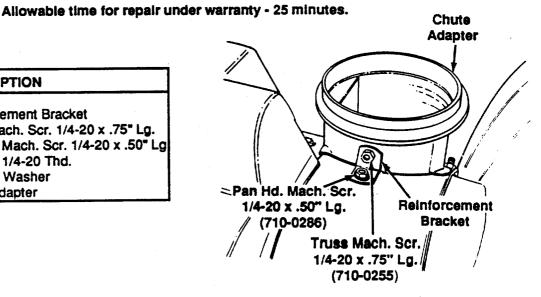
NOTE: It is not necessary to remove crank from chute crank bracket.

2. Remove broken chute adapter from housing, replace with new adapter.

NOTE: When installing new adapter make certain lip of adapter is seated into blower housing.

- 3. Place reinforcement bracket provided in kit against new chute adapter and blower housing near center of adapter as shown.
- 4. Mark hole locations in housing and adapter with a marker and drill two 9/32" holes for mounting the bracket.
- 5. Install one 1/4-20 x.50" lg. machine screw provided in kit through housing and reinforcement bracket and secure with bowed washer and nut as shown. Install the remaining 1/4-20 x .75" lg. machine screw through new chute adapter and reinforcement bracket and secure with bowed washer and nut provided.
- 6. Reassemble chute crank bracket and lower chute to new chute adapter.

PART NO. DESCRIPTION QTY. 1 784-5675 Reinforcement Bracket 710-0255 Truss Mach. Scr. 1/4-20 x .75" Lg. 1 710-0286 Pan Hd. Mach. Scr. 1/4-20 x .50" Lg 1 Hex Nut 1/4-20 Thd. 2 712-0287 2 736-0286 Bowed - Washer 731-1306A Chute Adapter



FORM NO. 770-8039G