

# Service Kit 753-0693

CODE: T-128

DATE: March 4, 1997

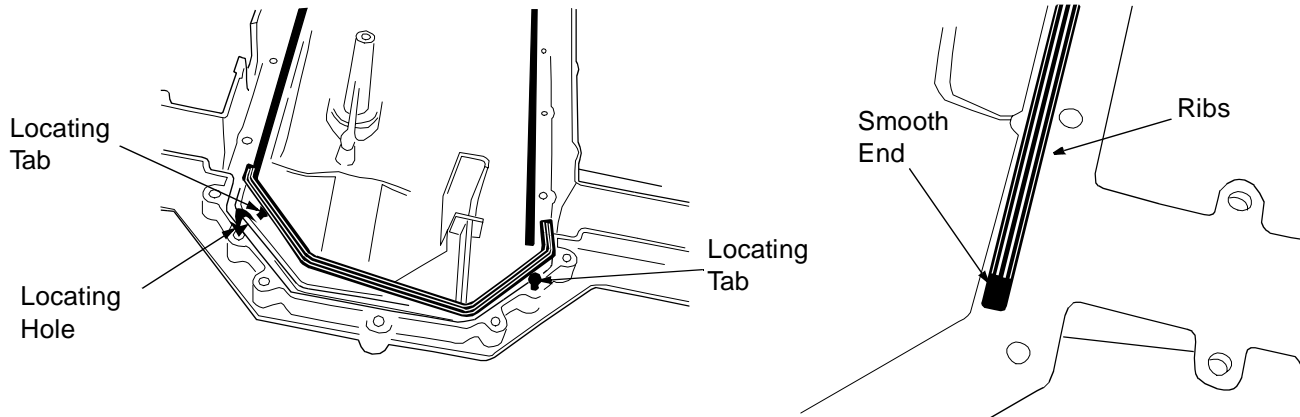
SUBJ: Installation Procedure for  
part number 618-0229

## INSTALLATION PROCEDURE

Prior to installation make certain ALL grooves in the housing are clean and dry. The surrounding perimeter must also be free of oil and any other fluids.

### LOWER GASKET

1. Place new gasket into the casting groove
2. Align Locating tabs on the gasket with the proper locations on the casting. See figure 1.
3. Install locating tabs in the housing.
4. Gently push the gasket into the casting groove being certain **not to push side ways**.



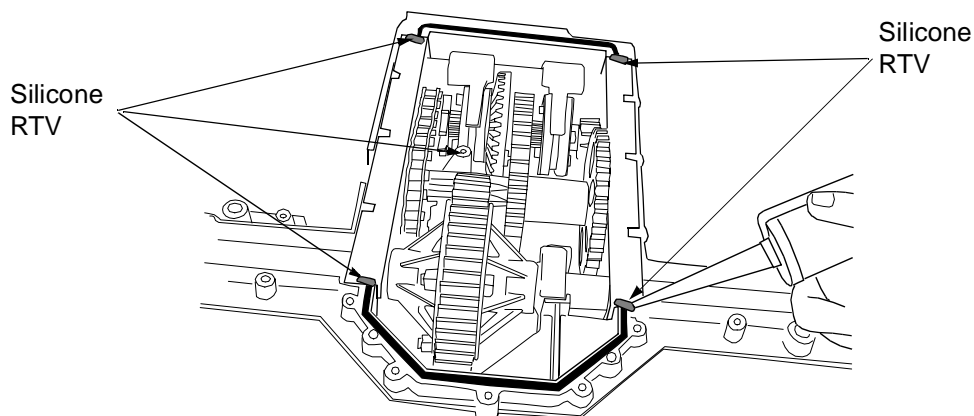
**NOTE:** Pushing sideways makes the gasket “grow” causing surplus material at the end. If pushed gently into the groove there will be no surplus material

### BEARING BLOCK GASKET

1. Gently push the molded rubber gasket into the cast groove with the ribs facing up. See figure 2.

**NOTE:** On one side of this gasket the ends are smooth. This side should be facing up.

2. At the intersections of the two gaskets carefully place a small amount of silicone RTV to provide a positive seal. See figure 3



### **CAUTION!**

- Do Not over use the RTV
- RTV is only required at the ends of bearing block
- No RTV is to be applied to the casting groove

Gasket for this application is designed specifically for a "SNUG" fit and does not require additional sealant as instructed above.

***NOTE:*** *It is not recommended to re-use a rubber molded gasket as it conforms to the casting surface irregularities. This condition will cause a leak if the irregularities are not matched after installation.*