

Service Kit 753-0857

CODE: R-420

DATE: March 4, 1999

SUBJ: 42" Deck Skirt

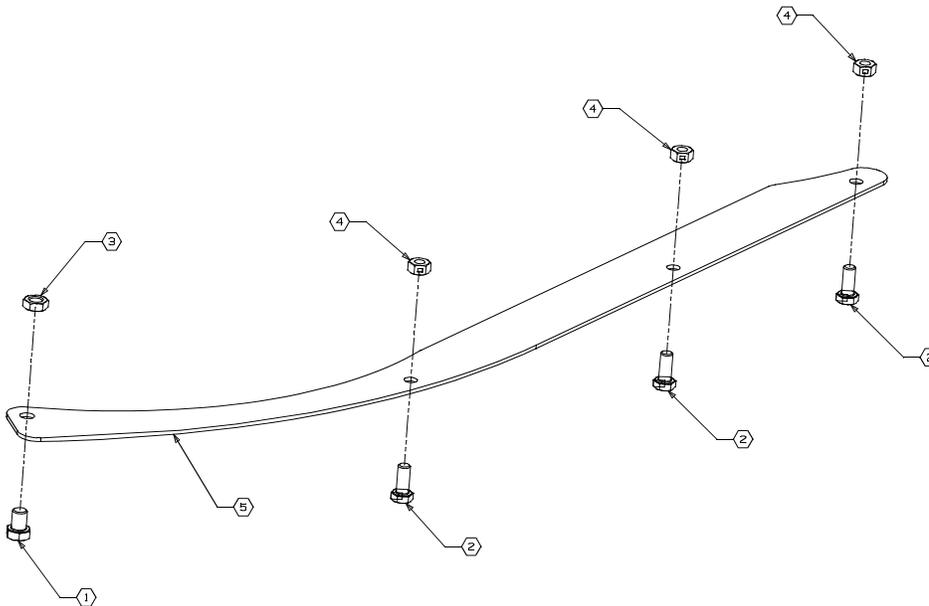
Service Kit designed to help reduce grass cuttings from blowing out the front and right side of 42" decks on MTD 600 series and RT-99 series riders during mulching.

INSTALLATION INSTRUCTIONS

1. Remove the deck and/or place it in a stable position to work with the underside.
2. Remove the mulching plug
3. Align the 3/8" diameter hole in the Deck Skirt (p/n783-0874) to the 3/8" diameter hole in the Discharge Bracket. Fasten using the 3/8" screw (p/n 710-0168) and 3/8" jam nut (p/n 712-3008).
4. Use two clamps to secure the deck skirt in position along the edge of the deck, such that all of the remaining holes line up with the center of the deck flange.

NOTE: It is important that the holes line up with the center of the deck flange as well as possible so that there is room for the screws and nuts.

5. Using an 11/32" bit, drill holes through the deck using the holes in the deck skirt as locators. You may first need to drill 1/8" pilot holes all the way through before using the 11/32" drill bit since the material is fairly thick. Be sure to center 1/8" pilot holes.
6. Fasten the deck skirt to the deck with remaining 5/16" screws (p/n 710-3008) and nuts (p/n 712-3009). Remove clamps and tighten all screws.
7. Fully rotate the blades around several times to make certain the blades do not come in contact with the deck skirt.
8. Reassemble the mulch plug.



Service Kit 753-0857 consists of:

Ref. No.	Part. No.	Description	Qty.
1	710-0168	HHCS:3/8-16:.500:GR5:STD	1
2	710-3008	HHCS:5/16-18:.75:GR5:STD	3
3	712-3008	NUT:JAM:3/8-16:GR5	1
4	712-3009	NUT:HEXLK:5/16-18:GR8:CTRLK	3
5	783-0874	SKIRT:DECK	1