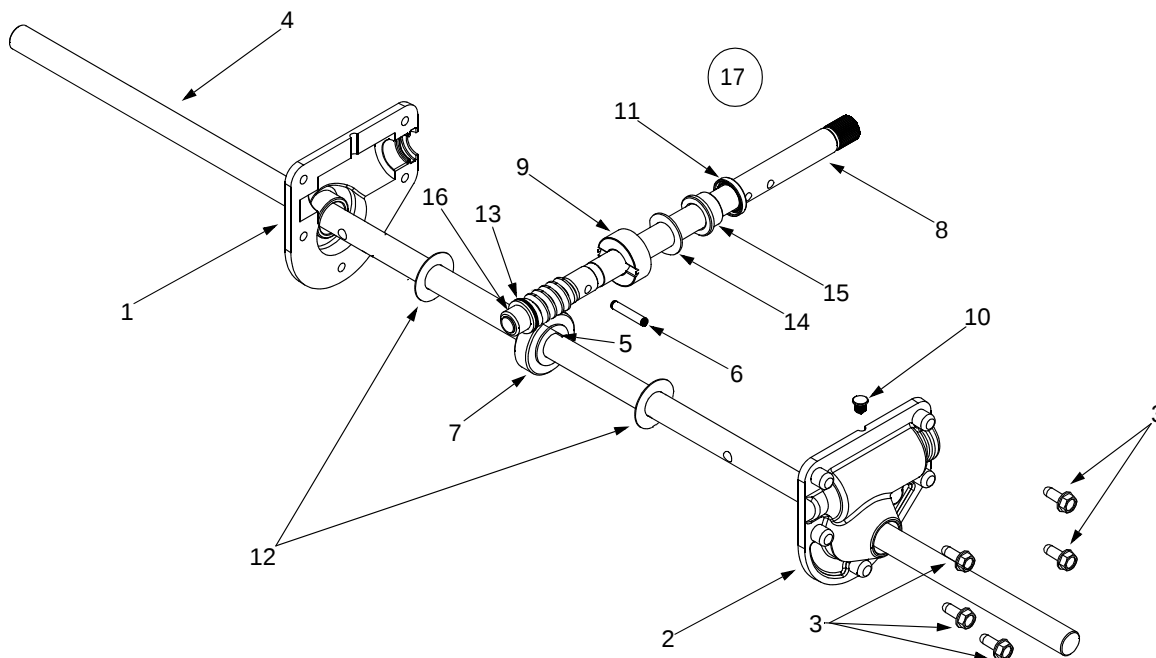


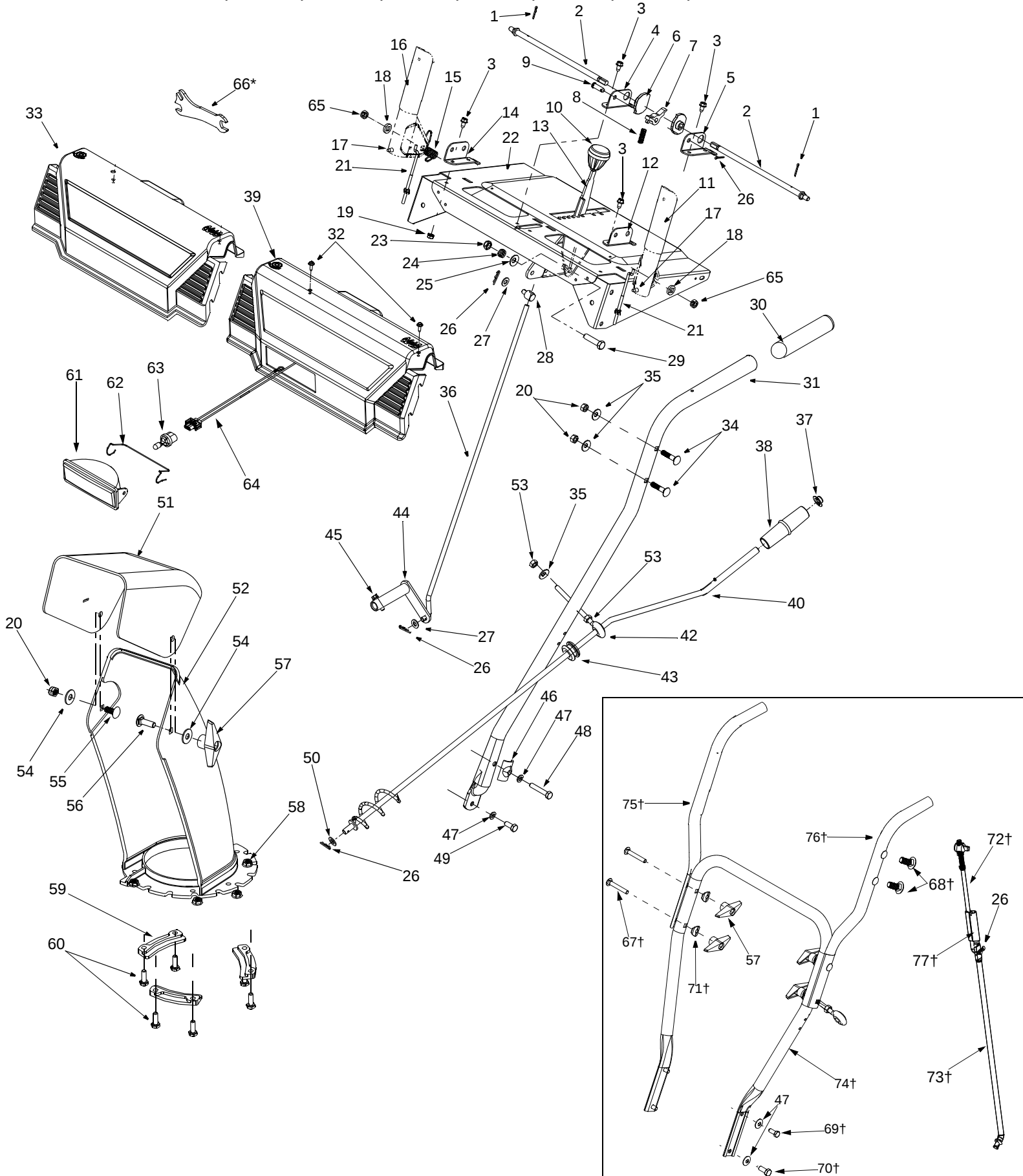
SECTION 11: PARTS LIST



REF. NO.	PART NO.	DESCRIPTION
1	618-0123	RH Reducer Housing
2	618-0124	LH Reducer Housing
3	710-0642	Hex Screw 1/4-20 x .75
4	711-0908A	Spiral Axle 24"
	711-0909A	Spiral Axle 26"
	711-0910A	Spiral Axle 28"
5	714-0161	Key
6	715-0143	Pin-Spiral
7	717-0528	Worm Gear, 20T
8	717-0526	Worm Shaft
9	718-0186	Thrust Collar
10	721-0325	Grease Plug
11	721-0327	Grease Seal
12	736-0351	Flat Washer.76 x 1.5 x .030
13	736-0369	Flat Washer.508 x 1.0 x .020
14	736-0445	Flat Washer.76 x 1.5 x .060
15	741-0662	Flange Bearing.75 x 1.0 x .59
16	741-0663	Flange Bearing.75 x 1.0 x .925
17	618-0120A	Gearbox Ass'y. Complete 24"
	618-0121A	Gearbox Ass'y. Complete 26"
	618-0122A	Gearbox Ass'y. Complete 28"

NOTE: NOTE: When rebuilding a gearbox assembly, include 1.5 oz. of Alvania EP Lead-Free Grease (Part No. 737-0168)

Models E600E, S610E, E640E, E640F, S640F, E640G, E660F, E6C0F & E660G



†Models w/Folding Handles

Models E600E, S610E, E640E, E640F, S640F, E640G, E660F, E6C0F & E660G

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	714-0507	Cotter Pin	38	720-0201A	Chute Knob - Black
2	747-0877	Rod		720-04031	Chute Knob - Yellow
3	710-0599	Hex Washer Screw 1/4-20 x.5	39	731-1392	Panel (w/ lamp cut-out)
4	784-5680	Handle Support Bracket - RH	40	705-5204A	Chute Crank
5	784-5679	Handle Support Bracket - LH	42	747-0697	Chute Crank Eyebolt
6	748-0362	Cam Lock Handle	43	735-0234	Rubber Grommet
7	748-0363	Handle Lock Pawl	44	684-0008A	Shift Arm Assembly
8	732-0145	Compression Spring	45	710-0788	Hex Washer Screw 1/4-20 x 1.0
9	711-0653	Clevis Pin	46	784-5599	Handle Tab
10	720-0232	Shift Knob - Black	47	736-0119	Lock Washer 5/16
	720-04030	Shift Knob - Yellow	48	710-04039	Hex Cap Screw 5/16-18 x 2
11	684-0037B	Handle Assy - LH - Black	49	710-3008	Hex Cap Screw 5/16-18 x.75
	684-04052	Handle Assy - LH - Yellow	50	736-0185	Flat Washer
12	784-5681	Handle Support Bracket - LH	51	731-04426	Upper Chute
13	784-5619A	Shift Handle	52	731-1300B	Lower Chute
14	784-5682	Handle Support Bracket - RH	53	712-3010	Hex Nut 5/16-18
15	732-0746	Torsion Spring	54	736-0159	5/16 Washer
16	684-0036A	Handle Assy - RH - Black	55	710-0451	Carriage Bolt 5/16-18 x.75
	684-04051	Handle Assy - RH - Yellow	56	710-04071	Carriage Screw 5/16-18 x 1.0
17	735-0199A	Rubber Bumper	57	720-0284	Knob - Black
18	736-0509	Washer		720-04032	Knob - Yellow
19	712-0271††	Hex Nut 1/4-20	58	712-3027	Hex Lock Nut 1/4-20
20	712-3068	Hex Nut 5/16-18	59	731-0851A	Flange Keeper
21	746-0778	Z Cable Fitting	60	710-3015	Hex Cap Screw 1/4-20 x.75
22	684-0103	Panel	61	725-1672	Lens Housing Assembly
23	712-0116	Jam Lock Nut 3/8-24	62	747-1136	Headlight Retaining Wire
24	732-0193	Compression Spring	63	725-1658	Halogen Light
25	736-0105	Bell Washer	64	629-0059	Light Harness
26	714-0104	Cotter Pin	65	712-0429	Hex Lock Nut 5/16-18
27	736-0275	Flat Washer 5/16	66	714-0241A*	Wrench
28	711-0677	Ferrule	67	710-0449†	Carriage Screw 5/16-18
29	710-0459A	Hex Cap Screw 3/8-24 x 1.50	68	710-0458†	Carriage Bolt 5/16-18 x 1.75
30	720-0274	Grip	69	710-0643†	Hex Cap Screw 5/16-18
31	749-0911C	Handle -LH	70	710-1880†	Hex Cap Screw 5/16-18 x.75
	749-0910C	Handle -RH (not shown)	71	736-0451†	Saddle Washer
32	710-1003	Hex Washer Screw	72	747-0620A†	Upper Shift Rod
33	731-1391	Handle Panel (w/o lamp cut-out)	73	747-0621†	Lower Shift Rod
34	710-0262	Carriage Bolt 5/16-18 x 1.50	74	749-0951†	Lower Handle
35	736-0242	Bell Washer.340 ID x.872 OD	75	749-0952A†	Upper Handle RH
36	747-0798A	Shift Rod	76	749-0953A†	Upper Handle LH
37	726-0100	Push Cap	77	750-0963†	Clutch Rod Connector

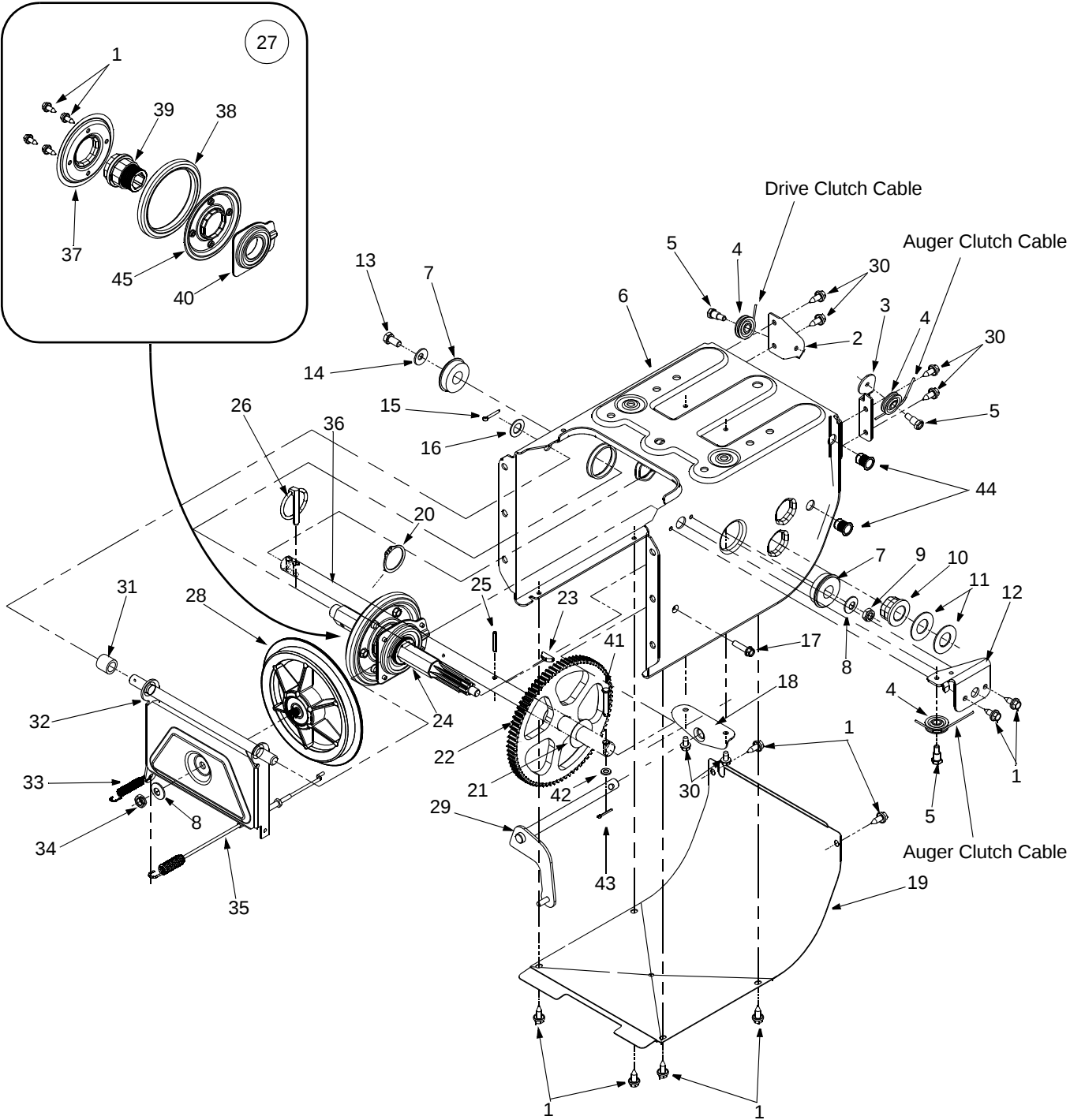
* If Equipped

†Models w/Folding Handles Only

†† Used with ground wire; found on model's with an in-dash light only.

NOTE: Snow thrower features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

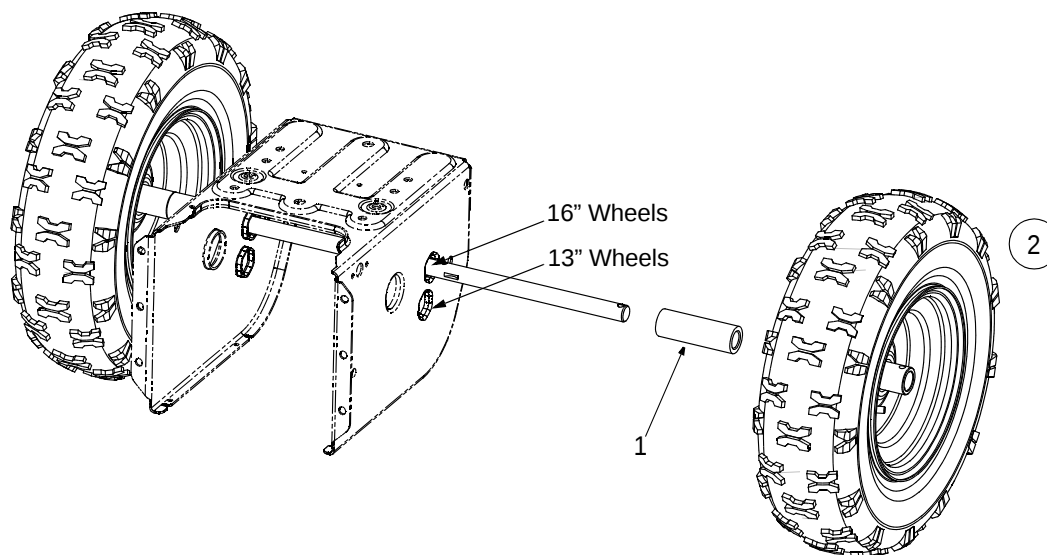
Models E600E, S610E, E640E, E640F, S640F, E640G, E660F, E6C0F & E660G



Models E600E, S610E, E640E, E640F, S640F, E640G, E660F, E6C0F & E660G

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	710-1652	Self-tapping Screw, 1/4-20 x.625	24	717-04094	7-Tooth Shaft
2	784-5688	Drive Cable Guide Bracket	25	715-0249	Roll Pin
3	784-5687A	Auger Clutch Cable Bracket	26	714-0143	Klik Pin
4	756-0625	Cable Roller	27	684-0042C	Friction Wheel Assembly
5	738-0924	Hex Screw 1/4-28	28	656-0012A	Friction Disc Wheel
6	784-5630B	Frame Assembly	29	684-0013B	Wheel Shift Rod Assembly
7	741-0563	Ball Bearing	30	710-0599	Self-tapping Screw, 1/4-20 x.5
8	736-0105	Bell Washer	31	748-0190	Spacer
9	712-0116	Lock Jam Nut	32	684-0021	Friction Wheel Bracket Assembly
10	741-04026	Hex Flange Bearing	33	732-0264	Extension Spring
11	736-0188	Flat Washert†	34	712-0711	Jam Nut 3/8-24
12	784-5689A	Front Support Guide Bracket	35	746-0898B	Drive Cable
13	710-0538	Lock Hex Screw	36	738-0869	Axle 13" Wheels
14	736-0242	Bell Washer.340 ID x.872 OD		738-0830	Axle 16" Wheels
15	714-0474	Cotter Pin	37	790-00010	Friction Plate
16	736-0160	Flat Washer.536 ID x.930 OD	38	735-0243B	Friction Wheel Rubber
17	710-0809	Self-tapping Screw, 1/4-20 x 1.25	39	718-0301A	Friction Wheel Hub
18	784-5590	Frame Shift Bracket	40	618-0063A	Friction Wheel Bearing Assembly
19	784-5638A	Frame Cover	41	711-1364	Clevis Pin, 1/4 x 1.3725
20	716-0102	Snap Ring	42	736-0142	Flat Washer,.281 x.5 x.063
21	736-0351	Flat Washer.760 ID x.50 OD	43	714-0507	Cotter Pin,.75
22	717-1445	80 Tooth Gear	44	712-0703A	Insert Nut, 5/16-18
23	714-0126	Key	45	790-00011	Friction Plate

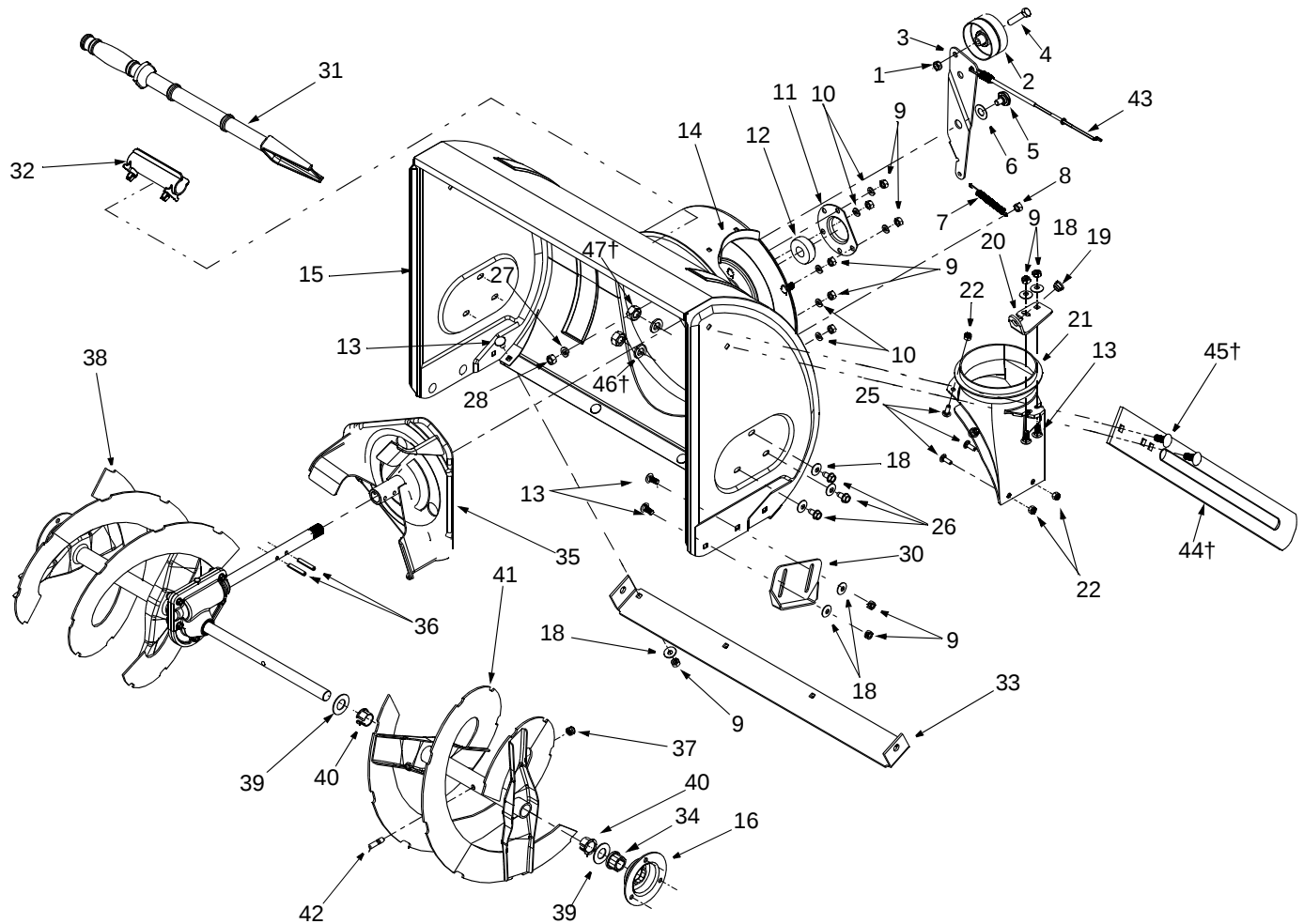
† Use more than one washer on either side, only if necessary to reduce axle-play.



WHEEL CHART								
MODEL NUMBER	WHEEL SIZE	REF. NO. 1 SPACER	REF. NO. 2 WHEEL ASS'Y	TIRE ONLY	AIR VALVE	RIM ONLY	SLEEVE BEARING (2)	Tire Chain††
E600E	13 x 4	731-04044	634-0114A	734-1732	734-0255	734-1713A	741-0101	-
E600E	13 x 5	731-04044	734-1714A	734-1527	734-0255	734-1713A	741-0401	723-0425
S610E	13 x 5	731-04044	734-1714A	734-1527	734-0255	734-1713A	741-0401	-
E/S640F/G	16 x 4.8	731-04043	734-1709A	734-1530	734-0255	734-1708A	741-0401	-
E660F	16 x 4.8	731-04043	734-1709A	734-1530	734-0255	734-1708A	741-0401	-
E6C0F	16 x 4.8	731-04043	734-1709A	734-1530	734-0255	734-1708A	741-0401	723-0608
E660G	16 x 6.5	731-04043	734-1712A	734-1525	734-0255	734-1711A	741-0401	723-0430
E640E	15 x 5	731-04044	634-0140A	734-1859	734-0255	734-1713A	741-0401	-

†† If Equipped

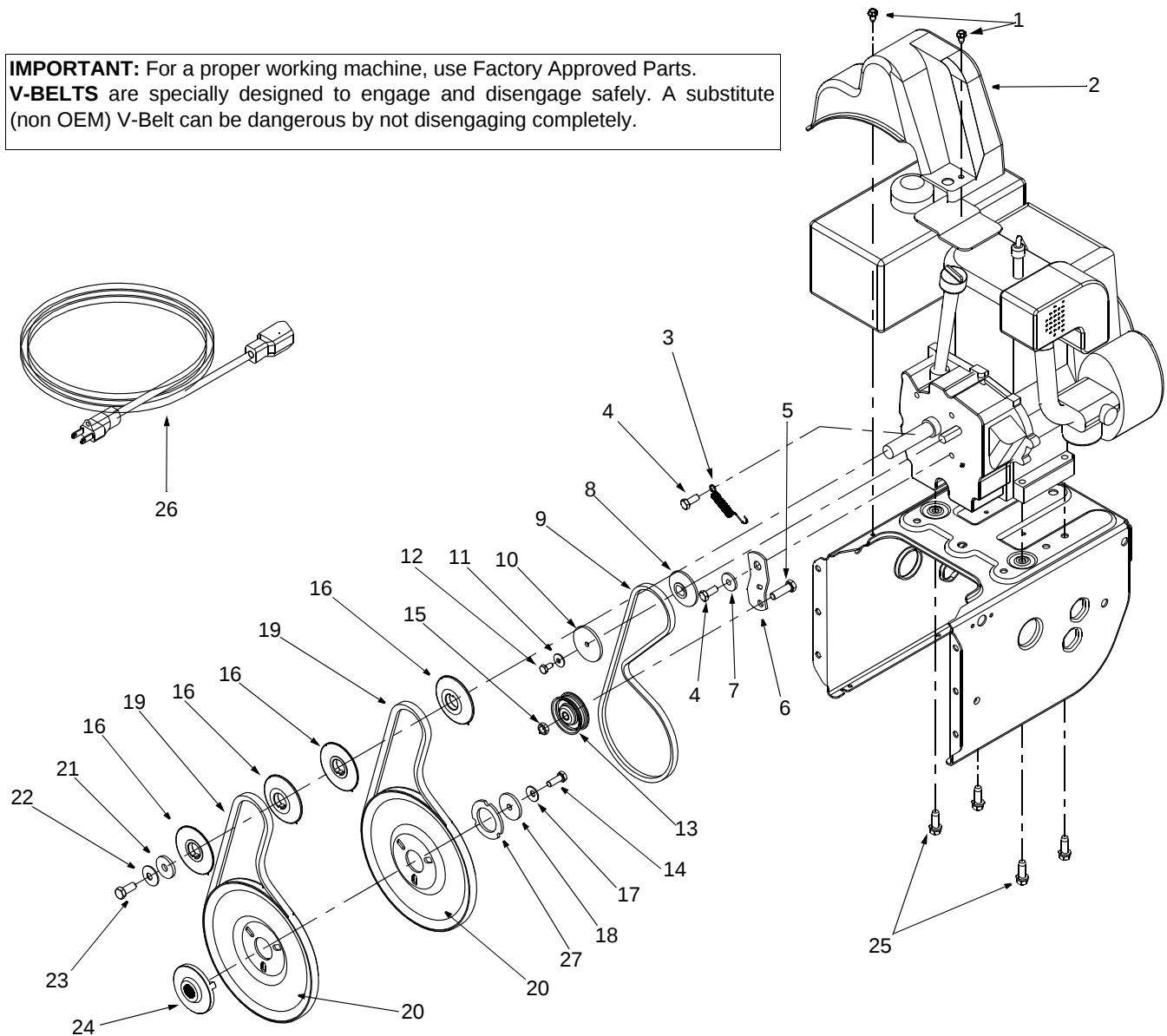
Models E600E, S610E, E640E, E640F, S640F, E640G, E660F, E6C0F & E660G



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	712-0116	Lock Jam Nut 3/8-24	28	712-0798	Hex Nut 3/8-16
2	756-0178	Flat Idler	30	784-5580	Snow Shoe
3	784-5632B	Auger Idler Arm	31	731-2643	Chute Clean-out Tool
4	710-0459A	Hex Cap Screw 3/8-24 x 1.50	32	731-2635	Mount, Chute Clean-out Tool
5	738-0281	Shoulder Screw	33	784-5581A	24" Shave Plate
6	736-0167	Flat Washer,.565 x 1.25 x.02		784-5579A	26" Shave Plate
7	732-0611	Extension Spring		784-5582A	28" Shave Plate
8	712-3068	Hex Nut 5/16-18	34	741-0245	Hex Flange Bearing
9	712-3010	Hex Nut 5/16-18	35	684-0065	Impeller Assembly
10	736-0119	Lock Washer 5/16	36	715-0114	Pin
11	05931A	Housing	37	712-0429	Lock Nut 5/16-18
12	741-0309	Ball Bearing	38	605-5188A	Spiral 24" RH
13	710-0451	Carriage Bolt 5/16-18 x.75		605-5192A	Spiral 26" RH
14	705-5226	Reinforcement Chute		605-5196A	Spiral 28" RH
15	684-0039D	24" Housing Assembly	39	736-0188	Flat Washer
	684-0040D	26" Housing Assembly	40	741-0493A	Flange Bushing
	684-0041D	28" Housing Assembly	41	605-5189A	Spiral 24" LH
16	784-5618	Bearing Housing		605-5193A	Spiral 26" LH
18	736-0242	Bell Washer		605-5197A	Spiral 28" LH
19	741-0475	Bushing	42	710-0890A	Shear Bolt 5/16-18 x 1.5
20	784-5647	Chute Crank Bracket	43	746-0897	Drive Cable
21	731-1379C	Chute Adapter	44	05139A†	Blade Guide
22	712-3027	Hex Flange Lock Nut 1/4-20	45	710-0451†	Carriage Bolt 5/16-18
25	710-0703	Carriage Screw 1/4-20 x.75	46	736-0119†	Lock Washer 5/16
26	710-0726	Screw 5/16-12	47	712-3010†	Hex Nut 5/16-18
27	736-0169	Lock Washer 3/8			

Models E600E, S610E, E640E, E640F, S640F, E640G, E660F, E6C0F & E660G

IMPORTANT: For a proper working machine, use Factory Approved Parts.
V-BELTS are specially designed to engage and disengage safely. A substitute (non OEM) V-Belt can be dangerous by not disengaging completely.



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	710-1652	Hex Washer Screw 1/4-20 x.625	13	756-0313	Flat Idler
2	731-1324	Belt Cover	14	710-1245B	Lock Hex Cap Screw 5/16-24
3	732-0339†	Extension Spring	15	712-0181	Lock Jam Nut 3/8-16
	732-0710	Extension Spring	16	756-0569††	Pulley Half
4	710-0627	Hex Screw 5/16-24 x.75	17	736-0242	Bell Washer
5	710-3005	Hex Cap Screw 3/8-16 x 1.25	18	736-0505	Flat Washer
6	05896A	Drive Clutch Idler Bracket	19	754-0430B*	Belt
7	748-0234	Shoulder Spacer	20	756-0967*	Auger Pulley
8	756-0985†	Pulley Half	21	736-0247	Flat Washer 3/8 x 1.25 OD
	756-0987	Pulley Half	22	736-0331	Bell Washer
9	754-0343†	V-Belt	23	710-0696	Hex Cap Screw 3/8-24
	754-0346	V-Belt	24	748-0360	Pulley Adapter
10	756-0984†	Pulley Half	25	710-0654A	Hex Screw 3/8-16 x 1.0
	756-0986	Pulley Half	26	629-0071	Extension Cord, Three-Prong
11	736-0270	Bell Washer	27	736-0507†	Special Washer
12	710-0230	Hex Cap Screw 1/4-28 x.50			

†Models E600E & S610E

††Models E600E & S610E only come with TWO each of these

*Models E600E & S610E only come with ONE each of these