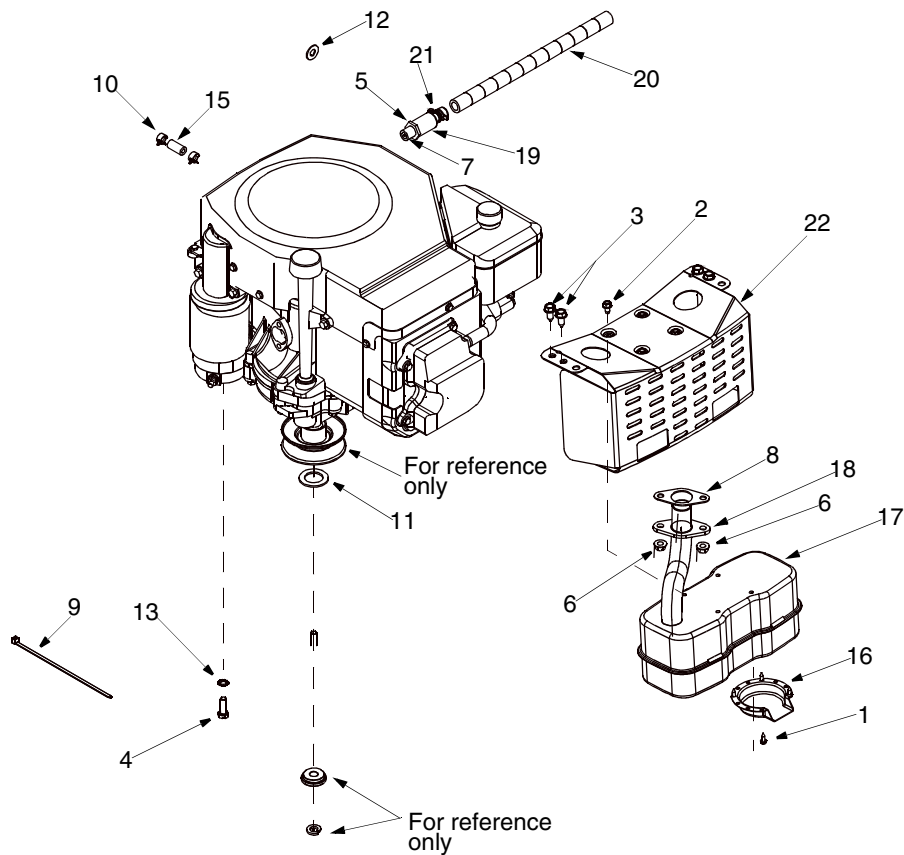
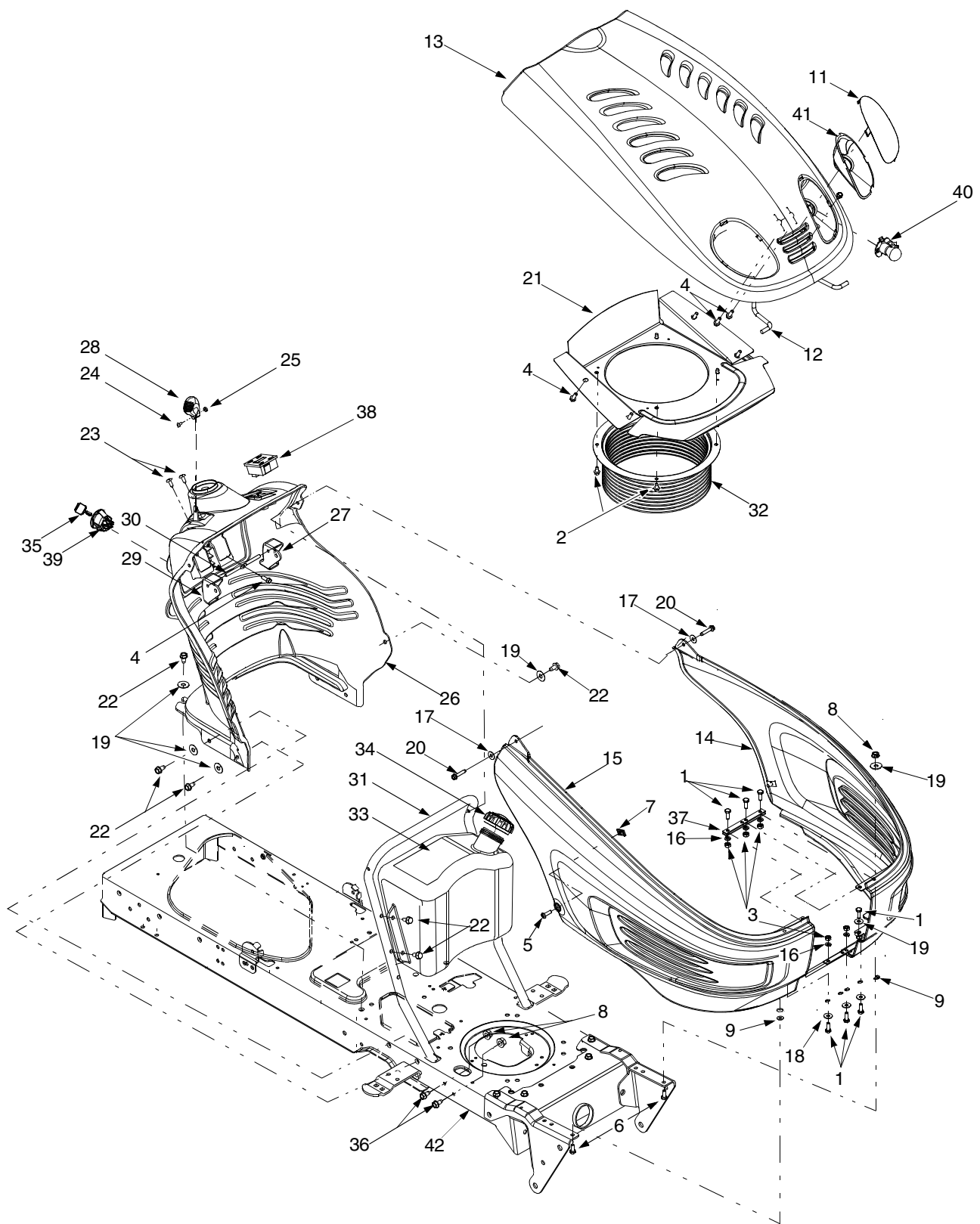


SECTION 12: PARTS LIST FOR MODEL X614G



Ref. No.	Part No.	Description
1.	710-0227	AB Screw #8-18 x 0.5
2.	710-0599	TT Screw 1/4-20 x 0.5
3.	710-0726	AB Screw 5/16-12 x 0.75
4.	710-3206A	Hex Screw M8
5.	712-3017	Hex Nut 3/8-16
6.	712-3086	Flange Nut M8
7.	721-0331	Sealant: Loctite™
8.	721-0375	Gasket: Exhaust
9.	725-0157	Cable Tie
10.	726-0205	Hose Clamp
11.	736-0277	Flat Washer
12.	736-0300	Flat Washer
13.	736-0607	Lock Washer 5/16
15.	751-0535	Hose: Fuel Line
16.	751-0564	Deflector: Muffler
17.	751-0617	Muffler: Single Inlet
18.	751-0810A	Exhaust Pipe
19.	751-3140	Oil Drain
20.	751-3141	Oil Drain Extension
21.	751-3142	Oil Drain Cap
22.	783-0615B	Heat Shield

Model X614G



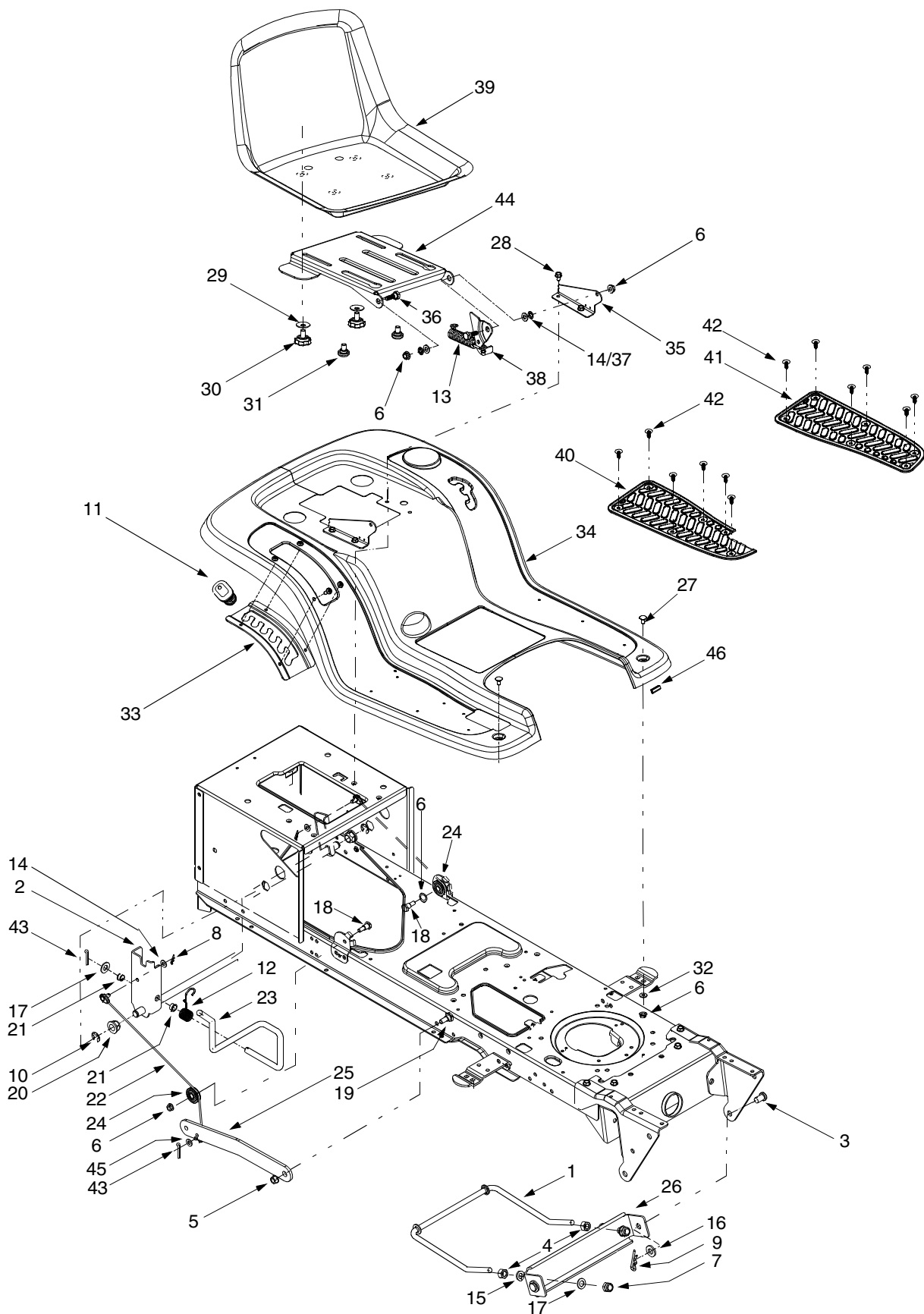
Model X614G

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1.	710-3015	Hex Cap Screw, 1/4-20 x .75	24.	710-3217	Torx Screw, #8-32 x .375
2.	710-0599	Self-tapping Screw, 1/4-20 x .5	25.	712-0142	Hex Nut, 8-32
3.	712-3006	Hex Nut, 1/4-20	26.	731-0071C	Dash Panel, 4-style
4.	710-0895	Self-tapping Screw, 1/4-15 x .75	27.	731-0072	Parking Brake Button
5.	710-0924	Pan Phillips Screw, 1/4-20 x .75	28.	731-1857	Throttle Control Lever
6.	710-0376	Hex Screw, 5/16-18 x 1.0	29.	731-2106	Cruise Control Button
7.	712-0292	U-type Speed Nut, 1/4-20	30.	747-1155	Brake/Cruise Pivot Rod
8.	712-3004A	Flange Lock Nut, 5/16-18	31.	749-1087B	Dash Support Tube
9.	726-0201	Speed Nut	32.	731-2232	Intake Bellow
10.	747-2127	Hood Latch Rod	33.	751-0658D	Fuel Tank, 3-gallon
11.	731-1978	RH Head Light Lens	34.	751-0603	Fuel Cap
	731-1979	LH Head Light Lens	35.	725-1745	Ignition Key w/ plastic cover
12.	747-1132A	Hood Support Rod		725-1744	Ignition Key w/o plastic cover
13.	731-1980A	Hood	36.	710-0650	TT Screw 5/16-18 x 0.875
14.	731-1981C	LH Side Panel	37.	783-1000A	Grille Support Bracket
15.	731-1982C	RH Side Panel	38.	725-1976	Systems Indicator Monitor
16.	736-0329	Lock Washer, 1/4	39.	725-1741	Ignition Switch
17.	736-0342	Flat Washer, .283 x .75 x .030	40.	625-0051	Headlight Assembly
18.	736-0173	Flat Washer, .28 x .74 x .063	41.	731-1995	RH Headlight Reflector
19.	736-3078	Flat Washer, .349 x 1.0 x .063		731-1996	LH Headlight Reflector
20.	710-0642	Self-tapping Screw, 1/4-20 x 0.75	—	629-0469B	Headlight Wire Harness
21.	783-0808A	Hood Heat Shield w/o Intake Bellow	—	629-1072	Tractor Wire Harness
22.	710-0726	AB Screw, 5/16-12 x .75	42.	683-0304C	Lower Frame
23.	710-0599	Self-tapping Screw, 1/4-20 x .50			

NOTE: For **painted parts**, please refer to the list of color codes below. Please add the applicable color code, wherever needed, to the part number to order a replacement part. For instance, if a part numbered 700-xxxx is painted Yard-Man Green, the part number to order would be 700-xxxx-0665.

Yard-Man Green: 0665
Yard-Man Yellow: 0674
Powder Black: 0637

Model X614G



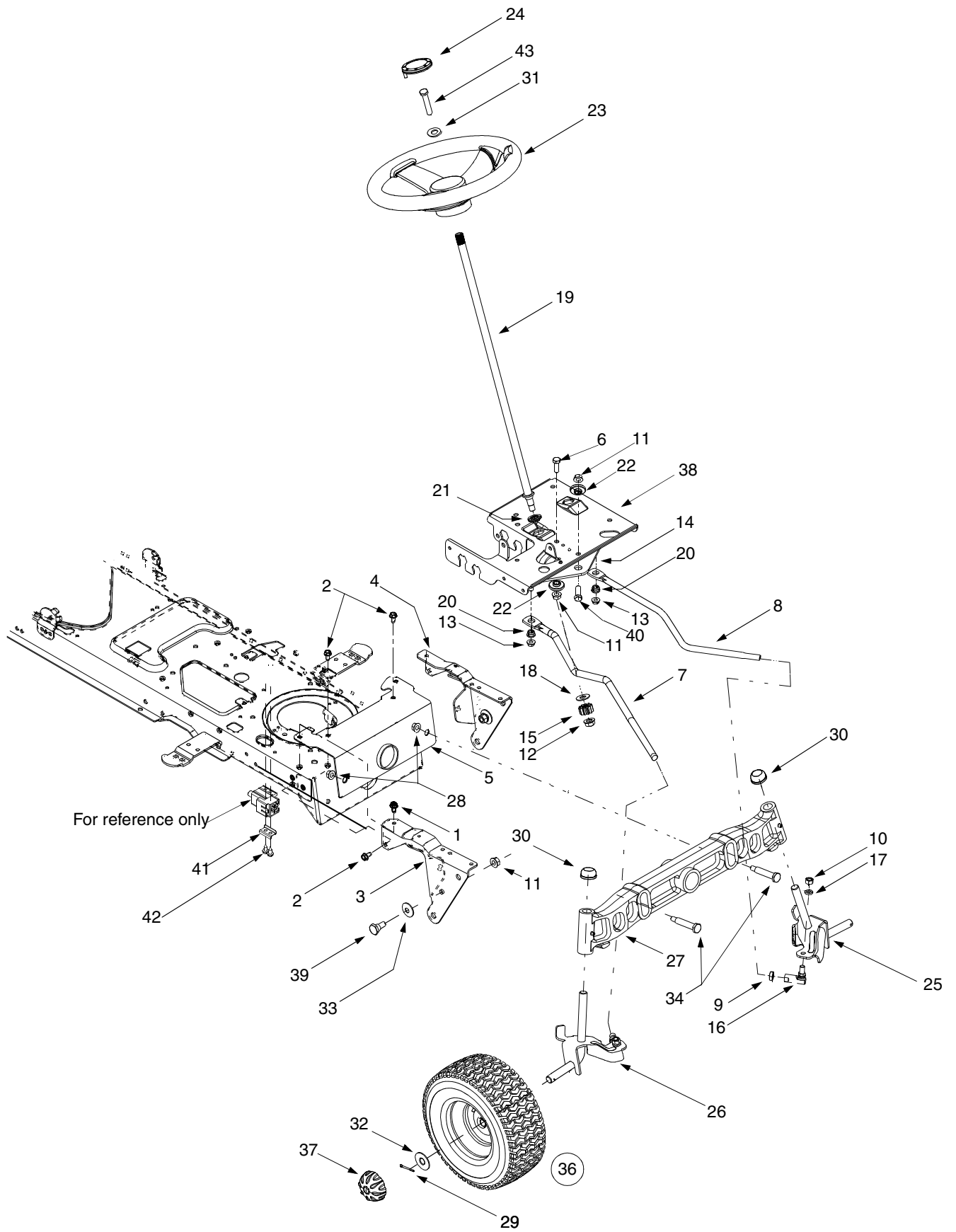
Model X614G

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	747-1130B	Deck Stabilizer Rod	23	747-1111A	Lift Handle
2	683-0197B	Lift Shaft Assembly	24	756-1154	Roller Pulley
3	711-0332	Clevis Pin, .5 x .78	25	783-0678A	Arm Lift
4	712-0206	Hex Nut, 1/2-13	26	783-0720A	Deck Stabilizer Bracket
5	712-0431	Flange Lock Nut, 3/8-16	27	710-0260A	Carriage Bolt, 5/16 x 0.62
6	712-3004A	Flange Lock Nut, 5/16-18	28	710-0726	AB Screw, 5/16-12 x 0.75
7	712-3083	Hex Nut, 1/2-13	29	736-0331	Bell Washer, .390 x 1.13 x .062
8	714-0104	Internal Cotter Pin	30	720-04009	Knob, 3/8-16
9	714-0145	Internal Cotter Pin	31	738-04012	Shoulder Screw
10	716-0106	E-ring	32	736-3078	Flat Washer, .349 x 1.0 x .063
11	720-0311	Handle Grip	33	783-1010	Lift Adjustment Bracket
12	732-0874	Torsion Spring	34	783-0840A	Fender
13	732-1184	Extension Spring, .84 x 4.6	35	783-1489	Seat Mounting Bracket
14	736-0275	Flat Washer, 5/16	36	738-0296	Shoulder Screw
15	736-0921	Lock Washer, 1/2	37	726-0201	Speed Clip
16	736-3019	Flat Washer, .531 x 1.062 x .134	38	783-0209A	Seat Lift Bracket
17	736-3084	Flat Washer, .51 x 1.12 x .06	39	757-04011	Medium Back Seat, Yellow
18	738-0138A	Hex Cap Screw, 5/16-18 x .62	40	735-0672	RH Foot Pad, Rubber
19	738-0143	Shoulder Screw, 3/8-16	41	735-0673	LH Foot Pad, Rubber
20	741-0225	Hex Flange Bearing	42	726-3046	Foot Pad Clips
21	741-0715	Snap Flange Bearing	43	714-0111	Cotter Pin
22	746-0968	Lift Cable, 16.16 (T604G)	44	783-04081	Seat Pivot Bracket
	746-1144	Lift Cable, 15.62 (T604H)	45	736-0204	Flat Washer, .344 x .62

NOTE: For **painted parts**, please refer to the list of color codes below. Please add the applicable color code, wherever needed, to the part number to order a replacement part. For instance, if a part numbered 700-xxxx is painted Yard-Man Green, the part number to order would be 700-xxxx-0665.

Yard-Man Green: 0665
Yard-Man Yellow: 0674
Powder Black: 0637

Model X614G



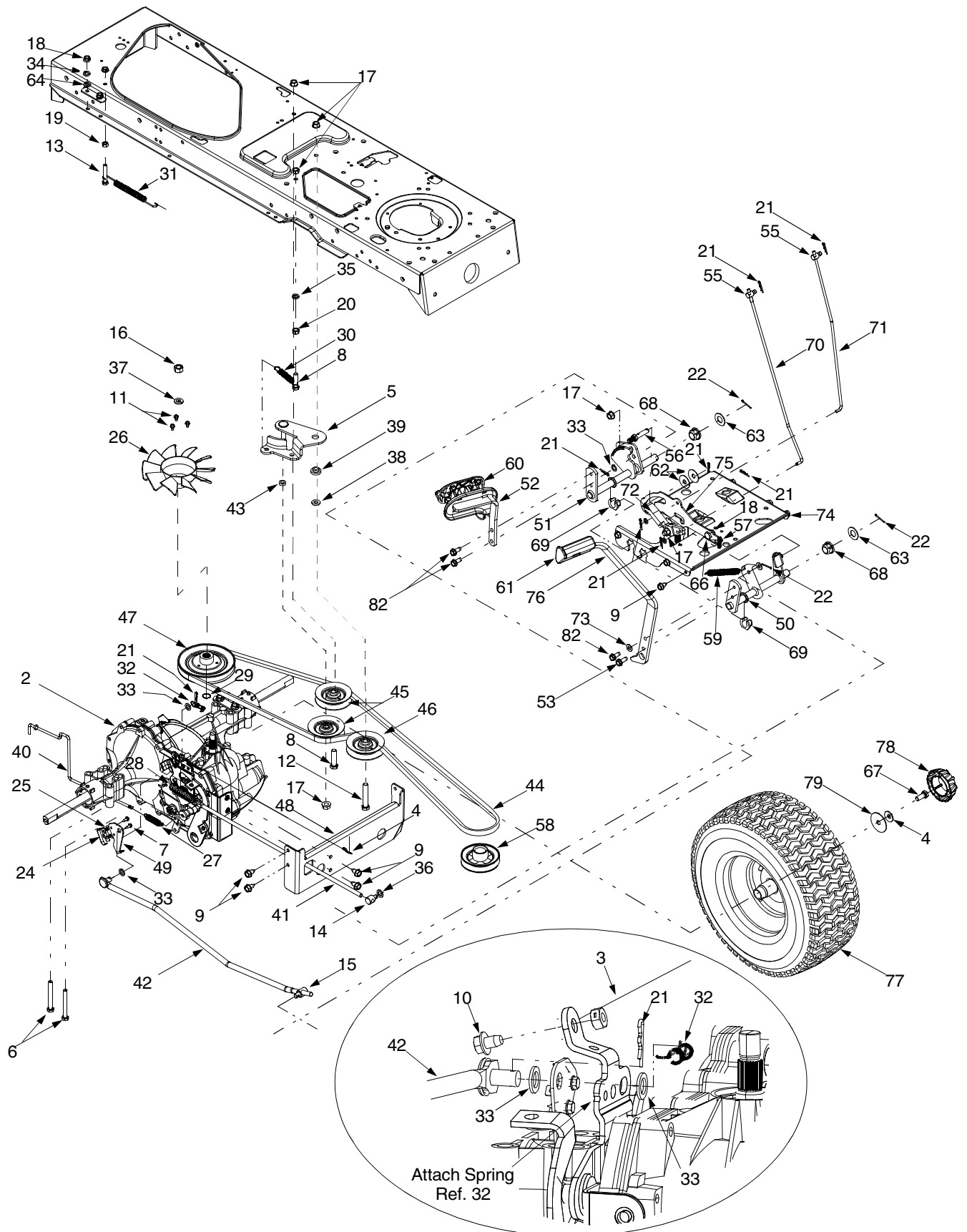
Model X614G

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	710-1260A	Self-tapping Screw, 5/16-18 x .75	24	731-04040	Steering Wheel Cap
2	710-0604A	Self-tapping Screw, 16-18 x .625	25	638-0021A	LH Axle Assembly, .75 Diameter
3	783-0726B	RH Pivot Support Bracket	26	638-0022A	RH Axle Assembly, .75 Diameter
4	783-0727A	LH Pivot Support Bracket	27	719-0399B	Cast Iron Pivot Bar w/ Fittings, .75
5	783-0728	Pivot Bar Bracket	28	712-0431	Flange Lock Nut, 3/8-16
6	710-0514	Hex Cap Screw, 3/8-16 x 1 (Grade 5)	29	714-0162	Cotter Pin
7	711-1408	RH Drag Link	30	726-0341	Push Cap, .750
8	711-1409A	LH Drag Link	31	736-0242	Bell Washer, .34 x .872
9	712-0240	Jam Nut, 7/16-20 (Grade 2)	32	736-0285	Flat Washer, .635 x 1.589 x .06
10	712-0241	Hex Nut, 3/8-24 (Grade 2)	33	736-0331	Bell Washer, .39 x 1.13 x .062
11	712-0431	Flange Lock Nut, 3/8-16	34	738-1011	Shoulder Screw, .5 x 2.2, 3/8-16
12	712-0459	Flange Lock Nut, 7/16-20	35	710-0643	Hex Bolt, 5/16-18 X 1
13	712-3004A	Flange Lock Nut, 5/16-18	36	634-0105A	Wheel Assembly Complete, 15 x 6 x 6
14	717-1550D	Steering Gear, 11/90 Ratio		634-0172	Rim Only w/ Plastic Bearing
15	717-1554	Steering Pinion Gear		734-0255	Air Valve (Not Shown)
16	723-0448A	Ball Joint, 7/16-20		734-1731	Tire Only, Square Shoulder
17	736-0169	Lock Washer, 3/8	37	731-2290	Hub Cap
18	736-3084	Flat Washer, .51 x 1.12 x .06	38	783-0653E	Steering Support Bracket
19	738-1001A	Steering Shaft, .625 OD x 24.4	39	738-0143	Shoulder Screw, 3/8-16
20	741-0475	Plastic Bushing, .38 ID	40	710-04095	Hex Screw 3/8-16 x 1.0
21	741-0656	Hex Flange Bearing, 5/8	41	17962	Switch Plate
22	738-0372B	Shoulder Spacer, .38 ID	42	710-0224	AB Screw #10-16 x 0.5
23	631-04008	Steering Wheel: 3 Spoke			

NOTE: For **painted parts**, please refer to the list of color codes below. Please add the applicable color code, wherever needed, to the part number to order a replacement part. For instance, if a part numbered 700-xxxx is painted Yard-Man Green, the part number to order would be 700-xxxx-0665.

Yard-Man Green: 0665
Yard-Man Yellow: 0674
Powder Black: 0637

Model X614G



Model X614G

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	17840	Transaxle Mounting Bracket	42	747-1151	Hydrostatic Control Rod
2	618-0319	Hydrostatic Transmission	43	750-0535	Spacer, .376 x .625 x .22
3	629-0949A	Reverse Wire Harness Adapter & Ground	44	754-0349	Drive Belt
4	736-0242	Bell Washer, .34 x .872	45	756-0116	V-idler Pulley, 3.06
5	683-0251	Double Idler Bracket Assembly	46	756-0981A	Flat Idler Pulley, 2.75
6	710-0176	Hex Cap Screw, 5/16-18 x 2.75	47	756-1166	Input Pulley, 5.0
7	710-0227	Screw, #8-18 x .5	48	783-0810	Transmission Torque Bracket
8	710-0344	Hex Cap Screw, 3/8-16 x 1.5	49	783-1019	Switch Actuator Bracket
9	710-0726	AB Screw, 5/16-12 x .75	50	647-0031B	Brake Control Assembly
10	710-0599	Self-tapping Screw, 1/4-20 x .375	51	647-0049	Drive Control Assembly
11	710-3007	Screw, #12-24 x .375	52	683-0267C	Hydro Pedal Assembly
12	710-3011	Hex Cap Screw, 3/8-16 x 2.25	53	710-0650	Self-tapping Screw, 5/16-18 x .875
13	710-3103	Hex Cap Screw, 5/16-18 x 2.0	54	710-1260A	Self-tapping Screw, 5/16-18 x .75
14	711-0677	Ferrule, 5/16-18	55	711-0736	Ferrule, 1/4-20
15	711-0832	Ferrule, 3/8-24	56	711-1363	Pin, 3/8-16 x 2.43
16	712-0333	Hex Nut, 1/2-20	57	732-0335	Compression Spring, .405 OD x 1.17
17	712-0431	Flange Lock Nut, 3/8-16	58	756-0978A	Engine Pulley
18	712-3006	Flange Lock Nut, 1/4-20	59	732-0963	Extension Spring, .50 OD x 6.37
19	712-3010	Hex Nut, 5/16-18	60	735-0662	Drive Pedal Pad
20	712-3017	Hex Nut, 3/8-16	61	735-3049	Brake Pedal Pad
21	714-0104	Internal Cotter Pin	62	736-0133	Flat Washer, .411 x 1.25 x 1.0
22	714-0111	Cotter Pin	63	736-0187	Flat Washer, .64 x 1.24 x .06
23	725-0157	Cable Tie	64	736-0222	Ext. Lock Washer
24	725-1644	Short Spring Switch	65	710-1611B	TT Screw 5/16-18 x 0.75
25	726-0320	Insulator Nut Plate	66	738-0155	Shoulder Screw, .437 x 1.62
26	731-1449A	10-inch Fan	67	710-0627	Hex Cap Screw, 5/16-24 x .75
27	732-0209	Extension Spring, .48 x 2.03	68	741-0225	Hex Flange Bearing
28	732-0716	Extension Spring, .59 x 4.0	69	741-3065B	Split Hex Flange Bearing
29	732-0729	Wire Ring	70	747-04096	Cruise Control Rod
30	732-0429A	Extension Spring, .5 x 3.97	71	747-04093	Brake Lock Control Rod
31	732-0994	Extension Spring, .5 x 7.0	72	748-0413	Cruise Latch
32	732-3118	Extension Spring, 3/8 x 1.44	73	736-3008	Flat Washer, .344 x .750 x .120
33	736-0140	Flat Washer, .385 x .62 x .063	74	783-0653E	Steering Support Bracket
34	736-0329	Lock Washer	75	783-0663C	Drive Lockout Bracket
35	736-0169	Lock Washer, 3/8	76	783-0773	Brake Pedal
36	736-0275	Flat Washer, .344 x .688 x .065	77	634-0104	Wheel Assembly Complete 20 x 8 x 8
37	736-0921	Lock Washer, 1/2		634-0070	Square Shoulder
38	736-3010	Flat Washer, .407 x .812 x .135		734-0255	Rim Assembly Only
39	738-0372B	Shoulder Spacer, .38		734-1730	Air Valve (Not Shown)
40	747-1149	Hydrostatic Bypass Rod		731-2290A	Tire Only, 20 x 8 x 8, Square Shoulder
41	747-1150	Hydrostatic Brake Rod	78		Deluxe Hub Cap (Ref. 79 Required)
			79	736-0430	Flat Washer, .350 x 1.59 x .062

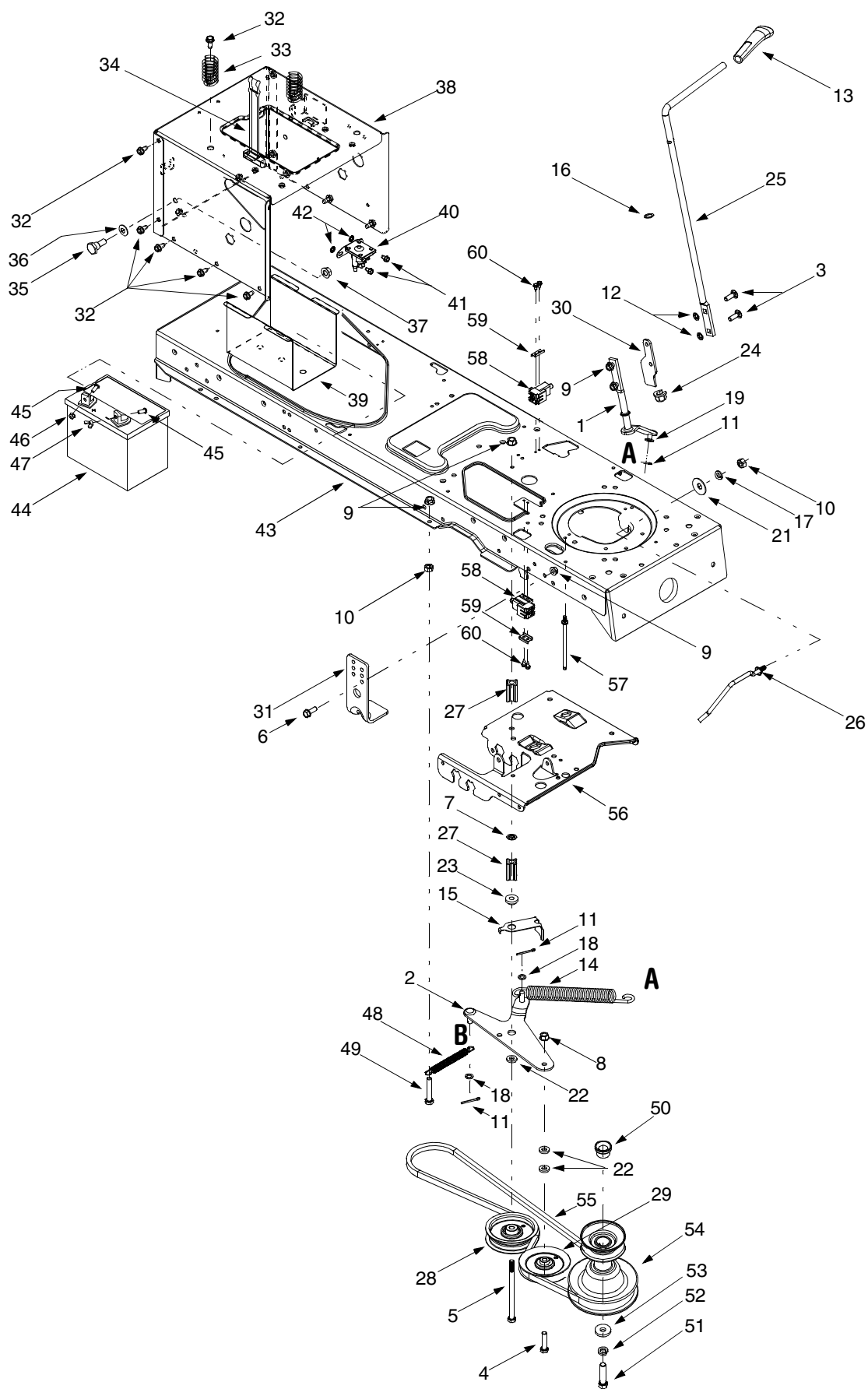
NOTE: For **painted parts**, please refer to the list of color codes below. Please add the applicable color code, wherever needed, to the part number to order a replacement part. For instance, if a part numbered 700-xxxx is painted Yard-Man Green, the part number to order would be 700-xxxx-0665.

Yard-Man Green: 0665

Yard-Man Yellow: 0674

Powder Black: 0637

Model X614G



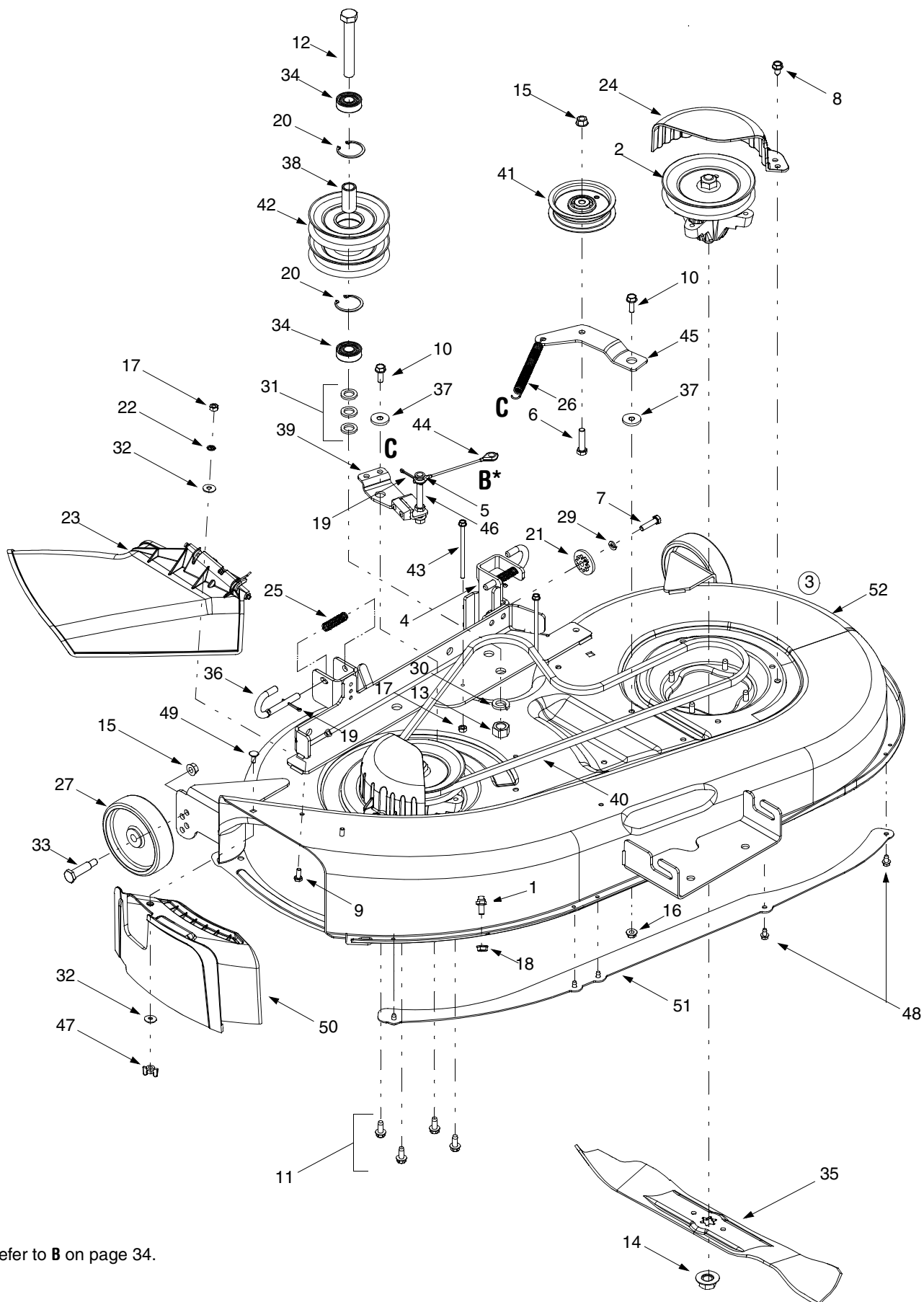
Model X614G

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	647-0064	PTO Engage Lever Assembly	31	783-0891B	Deck Stop
2	683-0450	PTO Engage Plate Assembly	32	710-0604A	Self-Tapping Screw, 5/16-18 x .625
3	710-0276	Carriage Screw, 5/16-18 x 1.00	33	732-04035	Compression Spring, 1.28 x 3.125
4	710-0520	Hex Cap Screw, 3/8-16 x 1.5	34	723-0444	Battery Strap
5	710-0831	Hex Cap Screw, 3/8-16 x 5.5	35	738-1020	Shoulder Screw, .625 x .5, 7/16-20
6	710-1238	Hex Head Washer Screw, 5/16-18 x .875	36	736-0407	Bell Washer, .45 x 1.0 x .062
7	712-0229	Push Nut, 3/8	37	712-0459	Flange Lock Nut, 7/16-20
8	712-0431	Flange Lock Nut, 3/8-16	38	783-1031A	Hitch Plate
9	712-3004A	Flange Lock Nut, 5/16-18	39	783-0349	Battery Tray
10	712-3010	Hex Nut, 5/16-18	40	725-1426	Solenoid, 12-Volt, 100 Amp
11	714-0470	Cotter Pin, 1/8 x 1.25	41	710-0599	Self Tapping Screw, 1/4-20 x .5
12	726-0201	Speed Nut, .3125	42	736-0222	Lock Washer, 1/4
13	731-2111A	PTO Knob	43	683-0304C	Lower Frame Assembly
14	732-0944	Extension Spring, .75 x 6.75	44	725-1706	12-volt Battery, 270 CCA
15	732-0991A	Belt Guard	45	710-0751	Hex Cap Screw, 1/4-20 x .62
16	736-0108	Flat Washer, .510 x .750 x .033	46	712-0271	Hex Sems Nut, 1/4-20
17	736-0119	Lock Washer, 5/16	47	712-3044	Wing Nut, 1/4-20
18	736-0140	Flat Washer, .385 x .62 x .063	48	732-1165	Extension Spring, .50 x 5.0
19	736-0275	Flat Washer, 5/16	49	710-3180	Hex Cap Screw, 5/16-18 x 1.75
20	736-3000	Flat Washer, .406 x .875 x .059	50	750-0596	Spacer Cup
21	736-0331	Bell Washer, .39 x 1.13 x .062	51	710-3029	Hex Head Cap Screw, 7/16-20 x 1.25
22	736-3010	Flat Washer, .407 x .812 x .135	52	736-0171	Lock Washer, 7/16
23	738-0372	Shoulder Spacer, .380	53	736-0322	Flat Washer, .450 x 1.25
24	741-0708	Hex Split Flange Bearing, .5	54	756-0982B	Engine Pulley, 3.56 OD x 5.56
25	747-1112D	PTO Engage Handle	55	754-0497	PTO Belt
26	747-1286A	Belt Keeper Rod	56	783-0653F	Steering Support Bracket
27	748-0415A	Spacer, 3/8 x 1.54	57	711-1044	Keeper Pin, 5/16 x 4.75
28	756-0627B	Idler Pulley, 3.5	58	725-1657A	Switch
29	756-1208	Idler Pulley, 4.0	59	17962	Switch Plate
30	783-0744A	Engagement Stop	60	710-0224	Screw, #10-16 x .5

NOTE: For **painted parts**, please refer to the list of color codes below. Please add the applicable color code, wherever needed, to the part number to order a replacement part. For instance, if a part numbered 700-xxxx is painted Yard-Man Green, the part number to order would be 700-xxxx-0665.

Yard-Man Green: 0665
Yard-Man Yellow: 0674
Powder Black: 0637

42-inch Cutting Deck: Style G



* Refer to B on page 34.

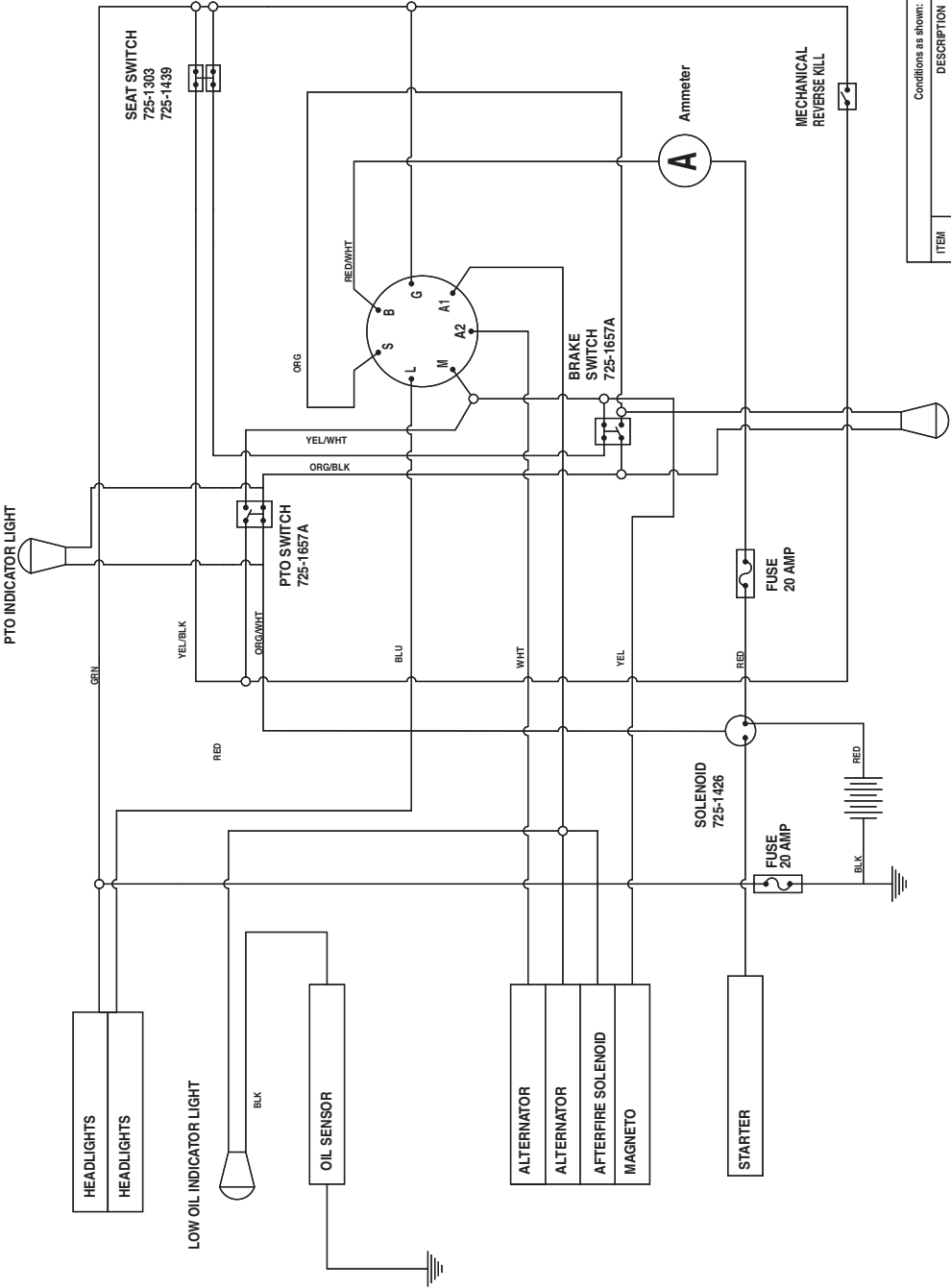
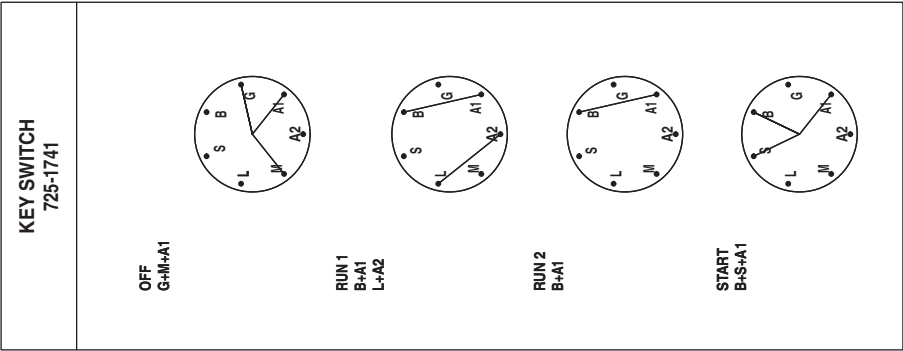
42-inch Cutting Deck: Style G

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	711-04069	Pin: Grasscatcher	26	732-0470A	Extension Spring, .50 x 4.74
2	618-0565	Spindle Assembly, 5.75 Dia.	27	734-0973	Deck Wheel, 5 x 1.38
	756-0980	Pulley Only	29	736-0119	Lock Washer, 5/16
3	683-0198F	42-inch Deck Assembly Complete	30	736-0158	Lock Washer, 5/8
4	683-0254	Deck Adj. Bracket w/ Weld Nut	31	736-0162	Flat Washer, .64 x 1.0 x .12
5	736-0140	Flat Washer, .385 x .62 x .063	32	736-0270	Bell Washer, .265 x .75 x .062
6	710-0520	Hex Cap Screw, 1/4-20 x 1.5	33	738-0373	Shoulder Screw, .498 x 1.53
7	710-0528	Hex Cap Screw, 5/16-18 x 1.25	34	741-0524	Bearing, .625 x 1.574 x .470
8	710-0726	Self-tapping Screw, 5/16-18 x .625	35	742-0616A	3-in-1 Blade, Star Center, 21.23"
9	710-0751	Hex Cap Screw, 1/4-20 x .62	36	747-1116	Deck Release Pin
10	710-1238	Hex Hd. Wash. Scr. 5/16-18 x .875	37	748-0331	Shoulder Spacer, .625 x .324
11	710-1260A	Self-Tapping Screw, 5/16-18 x .75	38	750-0932A	Spacer, .635 x .88 x 1.72
12	710-3151	Hex Cap Screw, 5/8-18 x .875	39	683-0440	Deck Brake Assembly
13	712-0337	Hex Nut, 5/8-18	40	754-0498	Deck Belt
14	712-0417A	Hex Flange Nut, 5/8-18	41	756-0627B	Idler Pulley, 3.5
15	712-0431	Flange Lock Nut, 3/8-16	42	756-1202	Double Pulley, 5.0
16	712-3004A	Flange Lock Nut, 5/16-18	43	710-1830	Self-tapping Screw, 1/4-20 x 4.0
17	712-3006	Hex Nut, 1/4-20	44	746-0970	Brake Cable, 5.05
18	712-3027	Hex Flange Lock Nut, 1/4-20	45	783-1291	Idler Bracket
19	714-0470	Cotter Pin, 1/8 x 1.25	46	711-1534	Pin, 3/8-16, 3/8 x 3.27
20	716-3020	Internal Snap Ring	47	712-3087	Wing Nut, 1/4-20
21	717-1553B	Deck Adjustment Gear	48	710-0599	Self-Tapping Screw, 1/4-20 x .5
22	726-0233	Push Nut, .25 x .5	49	710-0134	Carriage Screw, 1/4-20 x .62
23	731-1032B	Side Discharge Chute Assembly	50	731-2363	Mulch Plug
24	731-2486A	Belt Cover	51	783-1146A	Deck Skirt
25	732-0306	Comp. Spring, .406 x .531 x 1.75	52	783-0621C	Deck Assembly: Side-Discharge

NOTE: For **painted parts**, please refer to the list of color codes below. Please add the applicable color code, wherever needed, to the part number to order a replacement part. For instance, if a part numbered 700-xxxx is painted Yard-Man Green, the part number to order would be 700-xxxx-0665.

Yard-Man Green: 0665
Yard-Man Yellow: 0674
Powder Black: 0637

Model X614G



Conditions as shown:	
ITEM	DESCRIPTION
1	KEY SWITCH OFF
2	PTO OFF
3	TRACTOR UNOCCUPIED
4	BRAKE SWITCH OFF

Safety & Decorative Labels: Model X614G

