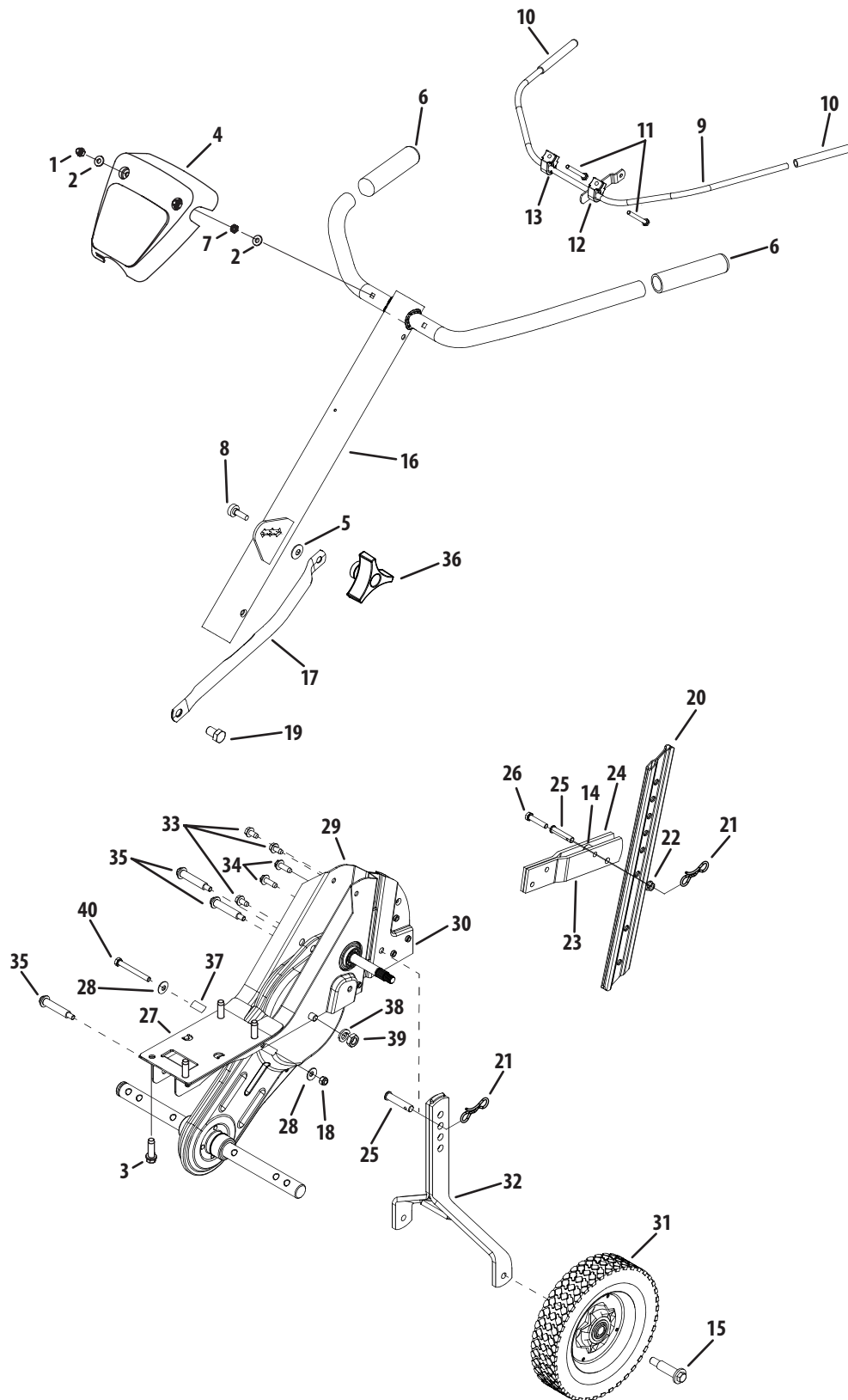


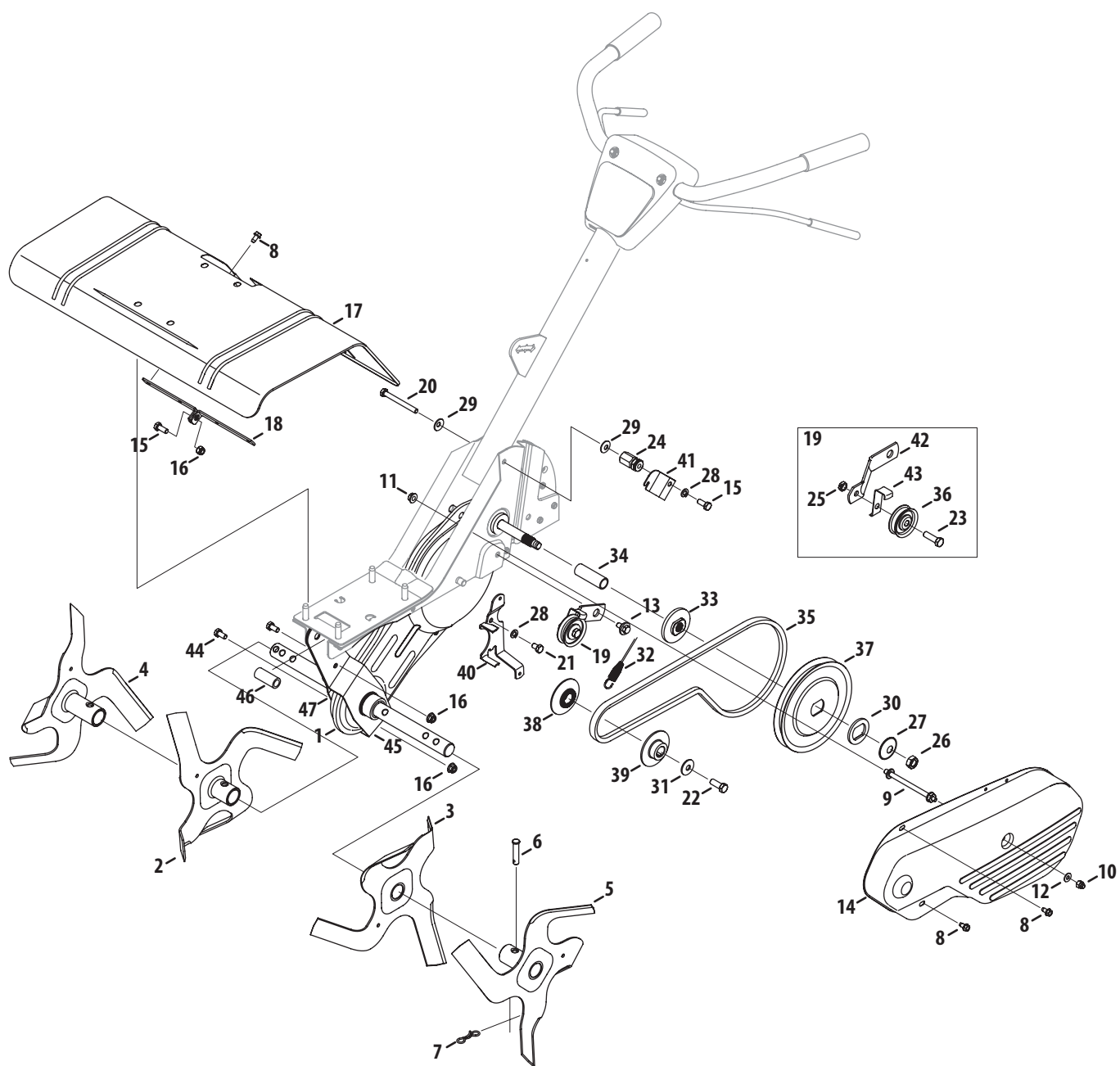
Model Series 340



Ref.	Part Number	Description
1.	912-0442	Acorn Lock Nut, 1/4-20
2.	936-3020	Flat Washer, .271" x .630"
3.	710-0502A	Screw, 3/8-16 x 1.250
4.	731-06253A	Handle Cover
5.	736-0242	Bell Washer, .34"
6.	720-0274	Handle Grip
7.	912-0298	Jam Nut, 1/4-20
8.	710-1236	Carriage Bolt, 5/16-18 x 1
9.	686-0083	Clutch Handle Assembly
10.	720-0269	Clutch Grip
11.	710-0641	Hex Bolt, 1/4-20 x 2.25"
12.	931-1645B	Clutch Handle Holder
13.	936-0140	Flat Washer, .385" x .62"
14.	750-0890	Spacer
15.	738-0929	Shoulder Screw, .496 x 1.445
16.	649-04040	Handle Assembly Complete
17.	749-1401A	Handle Brace
18.	912-0429	Nylon Hex Nut, 5/16-18
19.	710-06053	Hex Bolt, 1/2-20
20.	786-0005	Depth Bar

Ref.	Part Number	Description
21.	714-04043	Cotter Pin, Bow Tie
22.	712-04063	Hex Flange L-Nut, 5/16-18
23.	786-0003	Tail Piece Bracket, Left
24.	786-0004	Tail Piece Bracket, Right
25.	911-0415	Clevis Pin
26.	710-0805	Hex Bolt, 5/16-18 x 1.5"
27.	786-0145A	Engine Plate
28.	736-0242	Bell Washer, .340" x .872"
29.	786-0138A	Frame, RH
30.	786-0139A	Frame, LH
31.	734-04538	Wheel, 8 x 1.75
32.	686-0081A	Wheel Hanger Bracket Assembly
33.	710-0604A	Hex Washer Screw, 5/16-18 x .62"
34.	710-0602	Hex Washer TT-Tap Screw
35.	738-0934A	Shoulder Bolt, 5/16-18
36.	720-0195	Hand Knob
37.	750-0470	Spacer
38.	936-0171	Lock Washer, 7/16
39.	912-0240	Jam Nut, 7/16-20
40.	710-0176	Hex Bolt, 5/16-18 x 2.75"

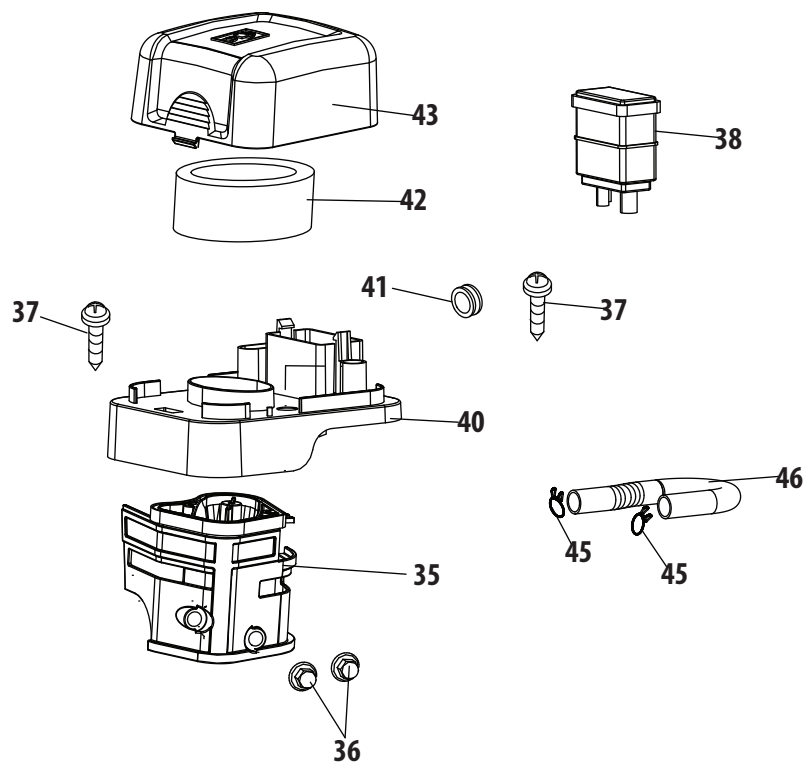
Model Series 340



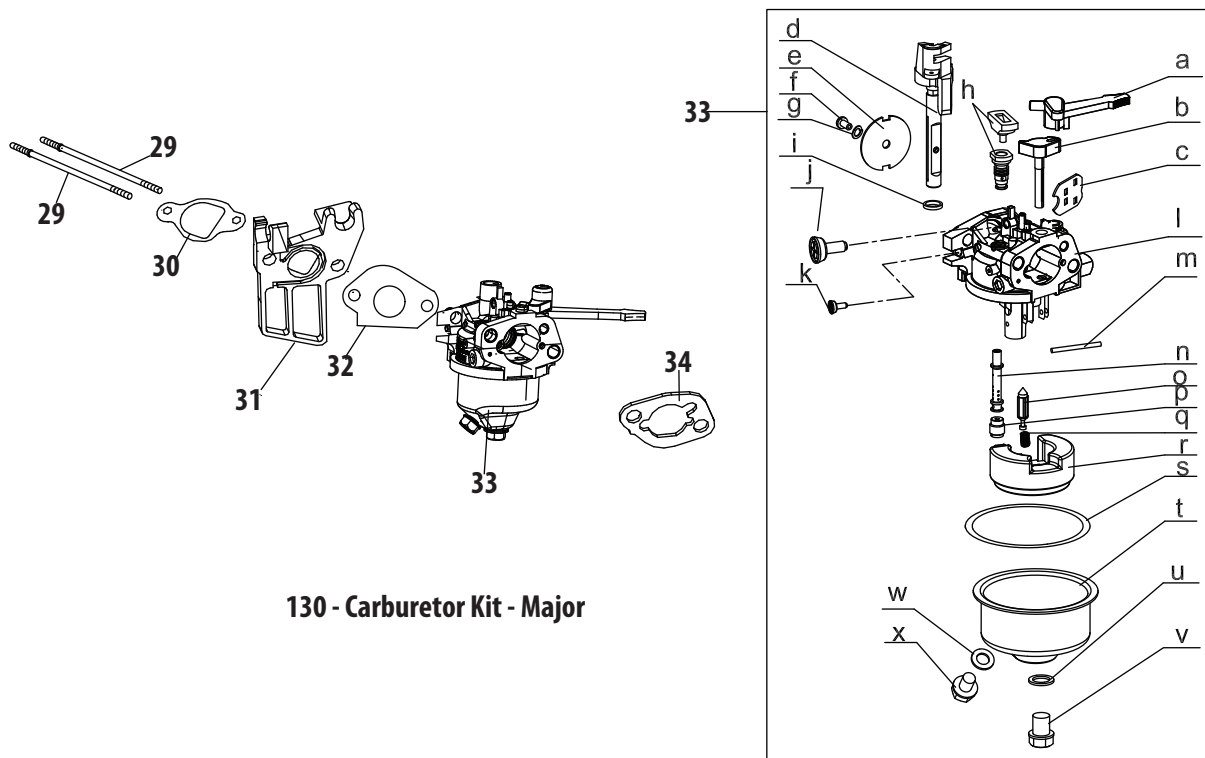
Ref.	Part Number	Description
1.	986-0103	Chain Case Assembly
2.	642-04104	Inner Tine Assembly, RH
3.	642-04103	Inner Tine Assembly, LH
4.	642-04106	Outer Tine Assembly, RH
5.	642-04105	Outer Tine Assembly, LH
6.	911-0415	Clevis Pin, .375 x 1.75
7.	714-04043	Bow Tie Cotter Pin
8.	710-0599	Screw, 1/4-20 x 0.500
9.	711-0919	Bolt, Belt Cover
10.	712-0392	Nut, 1/4-28, Lock
11.	712-3004A	Nut, 5/16-18, Flange Lock
12.	936-3020	Flat Washer, .271 x .630 x .065
13.	738-0930	Shoulder Screw, .560 x .165 5/16-18
14.	786-0056	Belt Cover
15.	710-3008	Hex Head Screw, 5/16-18 x .75
16.	712-04063	Nut, 5/16-18, Flange Lock
17.	786-0043A	Tine Shield
18.	786-0053	Bracket, Tine Shield
19.	686-0088	Idler Bracket Assembly
20.	710-0189	Hex Head Screw, 5/16-18 x 3.00
21.	710-0237	Hex Head Screw, 5/16-24 x .625
22.	710-1039	Hex Head Screw, 3/8-24 x 1.00
23.	710-3005	Hex Head Screw, 3/8-16 x 1.25
24.	711-1036A	Hex Nut, 5/16-18

Ref.	Part Number	Description
25.	712-0266A	Jamlock Nut, 3/8-16
26.	712-3029	Nut, 1/2-20, Jam
27.	736-0112	Washer, .531 x 1.62 x .045
28.	936-0119	Lock Washer, 5/16
29.	736-0242	Bell Washer, .340 x .872 x .060
30.	736-0312	Flat Washer, 1.26 x 1.87 x .150
31.	936-0452	Bell Washer, .396 x 1.140 x .095
32.	946-0918	Forward Clutch Cable
33.	948-0350	Pulley Adaptor
34.	950-0892	Spacer, .64 ID x 2.4
35.	954-0428	Belt, 4L x 41.9 LG
36.	756-0313	Pulley 1.88 OD
37.	756-0585	Pulley 6.00 OD
38.	756-0971	Inner Engine Pulley
39.	756-0972	Outer Engine Pulley
40.	786-0039B	Belt Keeper Bracket
41.	786-0129	Cable Guide Bracket
42.	786-0144	Idler Bracket
43.	786-0149	Belt Keeper
44.	710-3025	Hex Head Screw, 5/16-18 x .625
45.	786-0161	Bracket, Chain Case, LH
46.	N/A	Spacer, .505 ID x .75 OD x 1.75
47.	786-0160	Bracket, Chain Case, RH

170-AU Air Cleaner



Ref.	Part Number	Description
35	951-14315	Air Cleaner Housing
36	712-04213	Nut
37	951-14068	Self-Tapping Bolt 4.2x16
38	951-14069	Carbon Canister
40	951-14070	Silencer Plate
41	750-05314	Bushing
42	951-14262	Air Filter
43	951-12136	Air Cleaner Cover
45	951-14073	Piping Hose
46	951-14074	Exhaust Piping

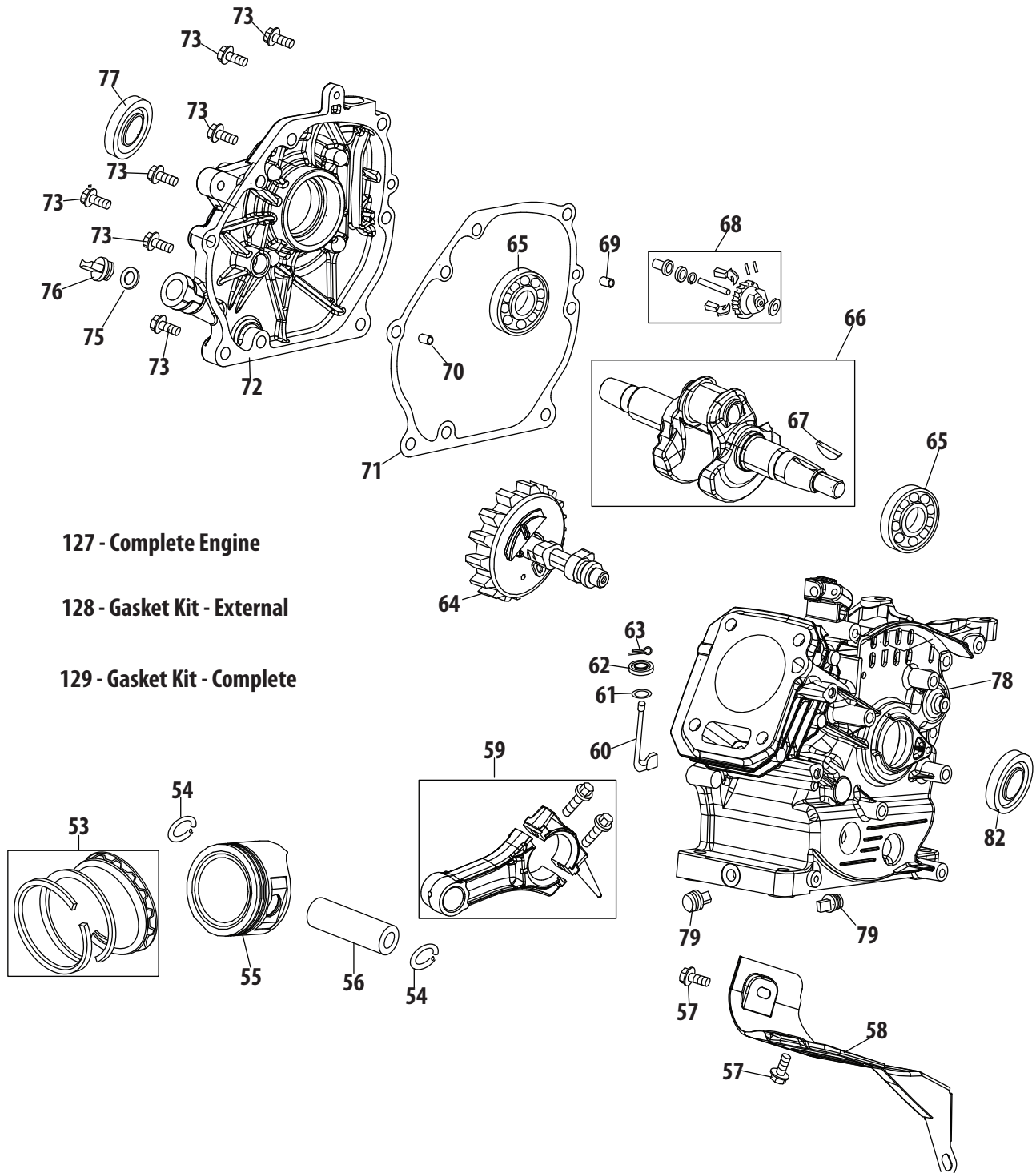


130 - Carburetor Kit - Major

Ref.	Part Number	Description
29	710-05101	Carburetor Stud Bolt M6×110
30	951-11567	Carburetor Insulator Gasket
31	951-11568	Carburetor Insulator
32	951-11569A	Carburetor Gasket
33	951-05021	Carburetor Assembly
34	951-11571	Carburetor Gasket Plate
130	951-05034	Carburetor Repair Kit
a	951-11177	Control Lever,Choke
b	n/a	Choke Shaft
c	n/a	Choke Plate
d	n/a	Throttle Shaft
e	n/a	Throttle Plate
f	n/a	Fuel Shutoff Lever Screw M3×6
g	736-04638	Lock Washer
h	n/a	Idle Jet Assembly
i	n/a	Gasket, Throttle Plate

Ref.	Part Number	Description
j	n/a	Idle Speed Adjusting Screw
k	n/a	Mixture Screw
l	n/a	Carburetor Body
m	n/a	Float Pin
n	n/a	Emulsion Tube
o	951-12875	Float Needle Valve
p	n/a	Main Jet
q	n/a	Needle Valve Spring
r	n/a	Float
s	951-11589	Fuel Bowl Gasket
t	n/a	Fuel Bowl
u	951-11348	Fuel Bowl Gasket
v	710-04945	Fuel Bowl Mounting Bolt
w	951-11349	Fuel Drain Plug Gasket
x	710-04938	Fuel Drain Plug

170-AU Crankcase



127 - Complete Engine

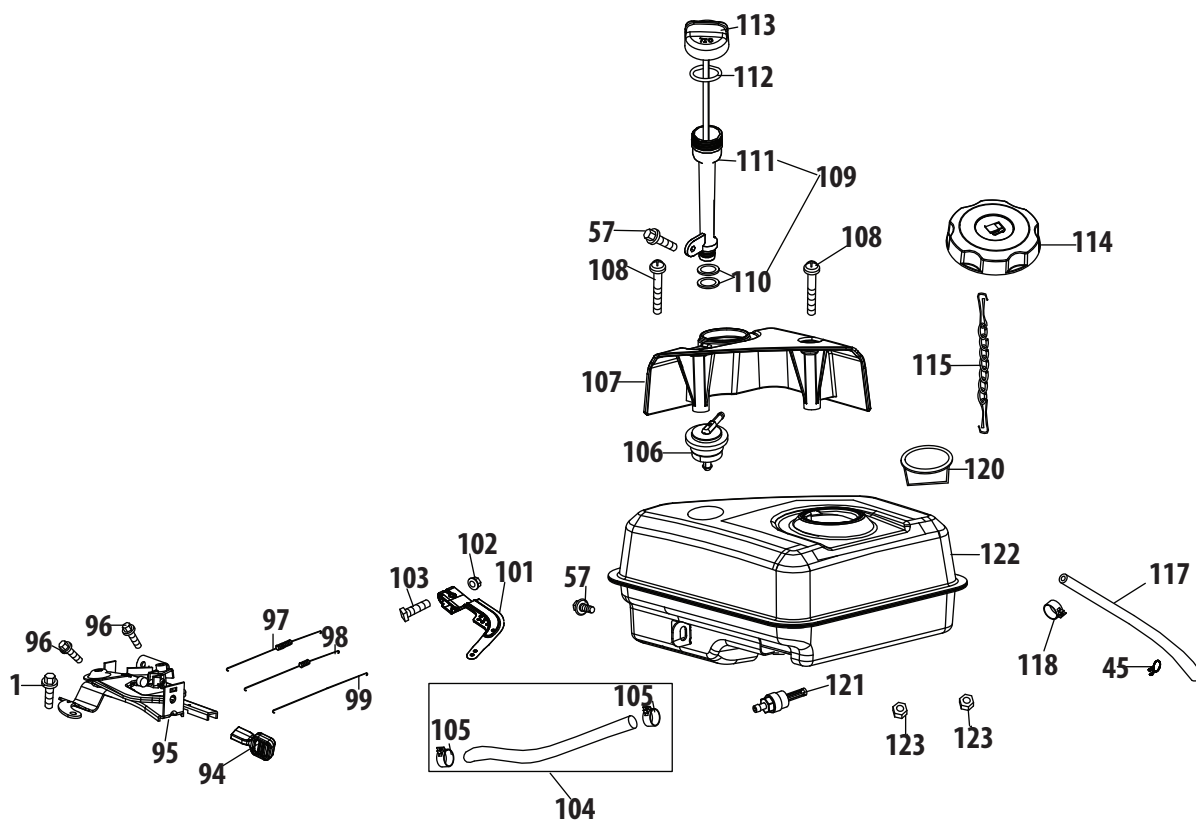
128 - Gasket Kit - External

129 - Gasket Kit - Complete

Ref.	Part Number	Description
53	951-14317	Piston Ring Set
54	951-11632	Piston Pin Snap Ring
55	951-14318	Piston
56	951-11633	Piston Pin
57	710-04915	Bolt M6×12
58	951-11113	Air Shield
59	951-11573	Connecting Rod Assembly
60	951-14053	Governor Shaft
61	736-04461	Washer - 5.2 X 1.9
62	951-11902	Governor Seal
63	714-04078	Cotter Pin
64	951-11575	Camshaft Assembly
65	951-11369	Radial Ball Bearing, 6205
66	751-14143	Crankshaft Service Kit (Incl. 65-67,77,82)
67	951-10307	Woodruff Key
68	951-11576	Governor Gear/Shaft Assembly
69	715-04092	Dowel Pin 7×14
70	715-04096	Dowel Pin 9×14
71	951-11371	Crankcase Cover Gasket

Ref.	Part Number	Description
72	951-12125	Crankcase Cover
	751-14142	Crankcase Cover Service Kit (Incl. 65,71-73,75-77)
73	710-04932	Bolt M8×32
75	951-11577	O-Ring 15.8 X 2.5
76	951-12394	Oil Plug
77	951-11578	Oil Seal, 25×41.25×6
78	751-14144	Crankcase Service Kit (Incl. 62,65,77-79,82)
	951-05031	Shortblock Assembly (Incl. 6,22,30-32,47,49,50, 53-56,59-79,82)
79	951-12514	Oil Drain Plug
82	951-12126	Oil Seal
127	952Z170-AU	Complete Engine
128	951-12026A	Gasket Kit - External (Incl. 6,22,30-32,34)
129	951-05032	Gasket Kit - Complete (Incl. 6,22,30-32,34,47,61,62,71,77,82)

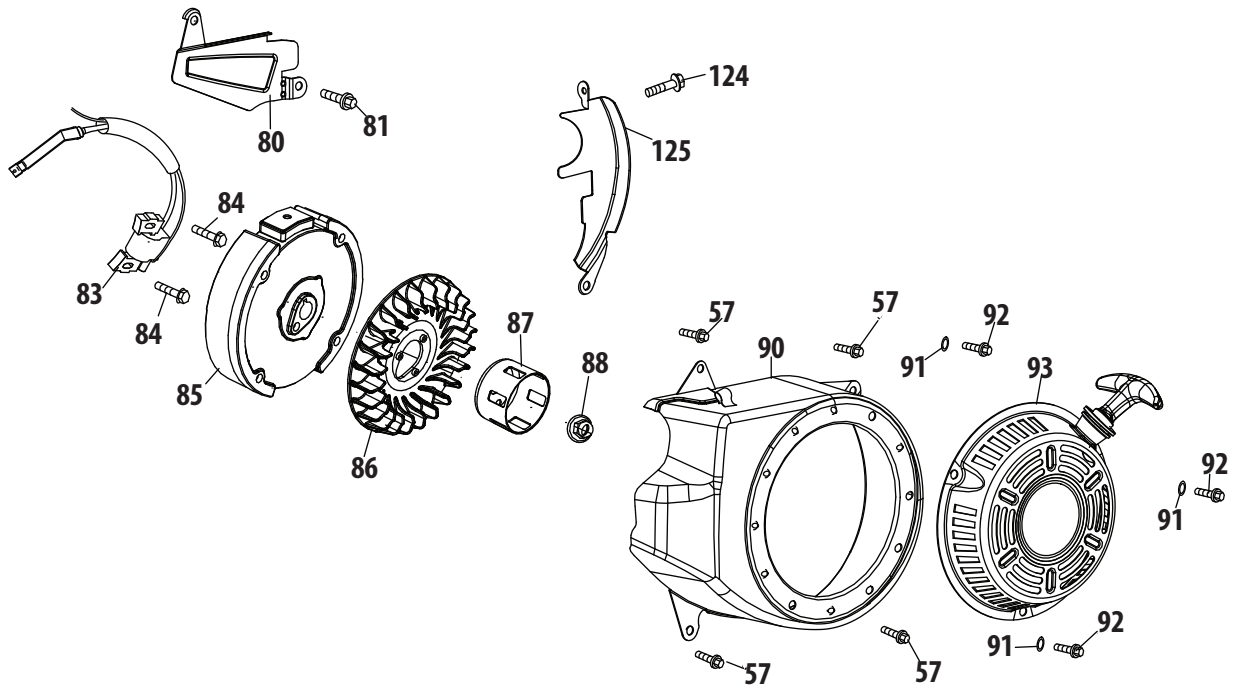
170-AU Fuel Tank & Mounting



Ref.	Part Number	Description
1	710-04968	Bolt M6x16
57	710-04915	Bolt M6x12
94	951-11067	Throttle Control Knob
95	951-12131	Primer Bracket
96	710-05103	Bolt M6x12
97	951-11585	Governor Spring
98	951-10664	Throttle Linkage Spring
99	951-10665	Governor Rod
101	951-11106	Governor Arm Bracket
102	712-04212	Nut M6
103	710-04908	Governor Arm Bolt
104	751-10650	Fuel Line Kit
105	951-11700	Fuel Hose Clamp
106	951-14075	Valve, Roller Over

Ref.	Part Number	Description
107	951-11914	Engine Dipstick Cover
108	710-04905	Bolt
109	951-11913	Oil Fill Tube Assembly
110	951-11904	Dipstick O-Ring
111	951-10656	Dipstick Tube
112	951-11381	O-Ring
113	951-12482	Dipstick Assembly
114	951-12535	Fuel Cap
115	951-14076	Fuel Cap Chain
116	951-14133	Primer Hose Assembly
120	951-11933	Fuel Level Indicator
121	951-10651	Fuel Tank Nipple
122	951-14332	Fuel Tank
123	712-05015	Nut M6

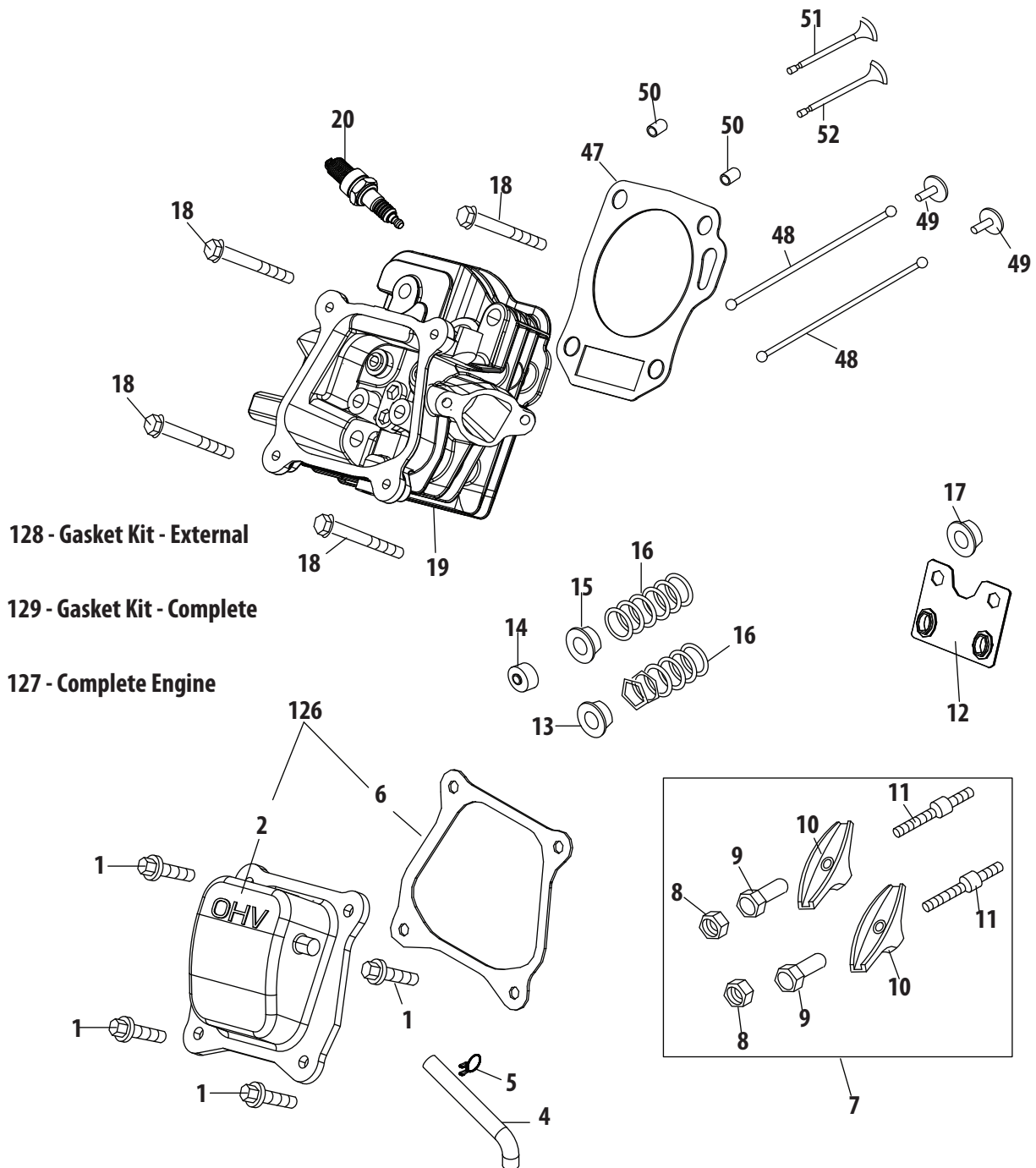
170-AU Flywheel & Blower Housing



Ref.	Part Number	Description
57	710-04915	Bolt M6x12
80	951-11110	Air Flow Shield
81	710-04940	Bolt M6x10
83	951-10792	Ignition Coil
84	710-04919	Flange Bolt M6X25
85	951-14320	Flywheel
86	951-10934	Cooling Fan
87	951-10911	Starter Cup

Ref.	Part Number	Description
88	712-04209	Flywheel Nut, M14 X 1.5
90	951-11583	Blower Housing
91	736-04455	Flat Washer
92	710-04974	Bolt M6x10
93	951-12418	Recoil Starter Assembly
124	710-04918	Bolt:Flange M6X20
125	951-14138	Blower Housing Shield

170-AU Cylinder Head

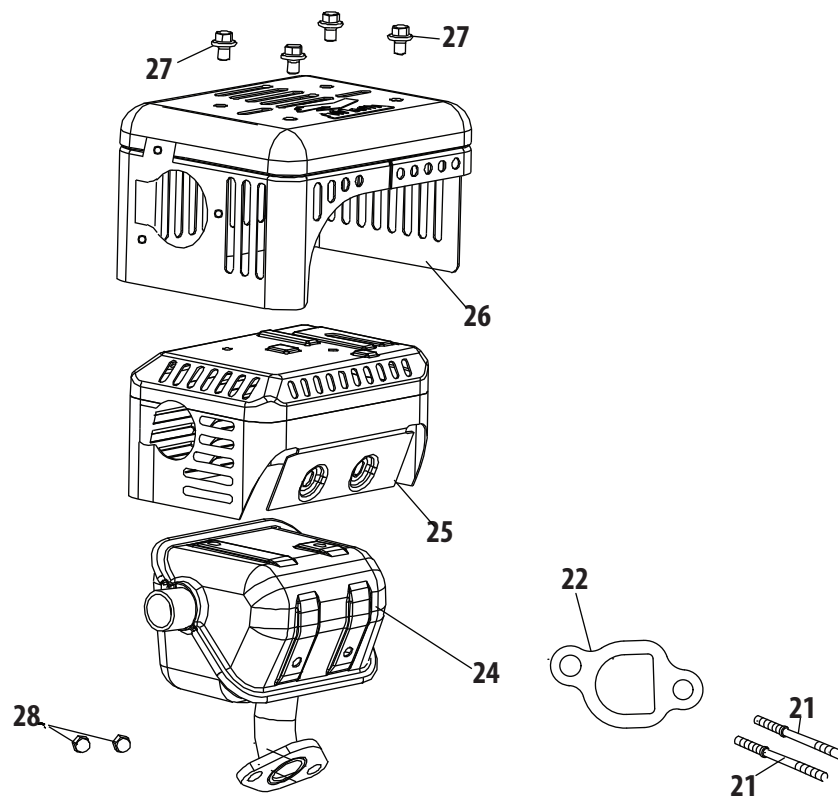


170-AU Cylinder Head

Ref.	Part Number	Description
1	710-04968	Bolt M6×16
2	951-11054B	Valve Cover
4	731-07059	Breather Hose
5	726-04101	Breather Hose Clamp
6	951-11565	Valve Cover Gasket
7	951-11892	Rocker Arm Assembly
8	751-11124	Nut, Pivot Locking
9	751-11123	Adjusting Nut ,Valve
10	951-11893	Rocker Arm
11	710-04902	Bolt, Pivot
12	951-11895	Push Rod Guide
13	951-12000	Valve Spring Retainer (Intake)
14	951-12002	Exhaust Valve Adjuster
15	951-12003	Valve Spring Retainer (Exhaust)
16	951-12004	Valve Spring
17	951-11894	Valve Seal (Intake)

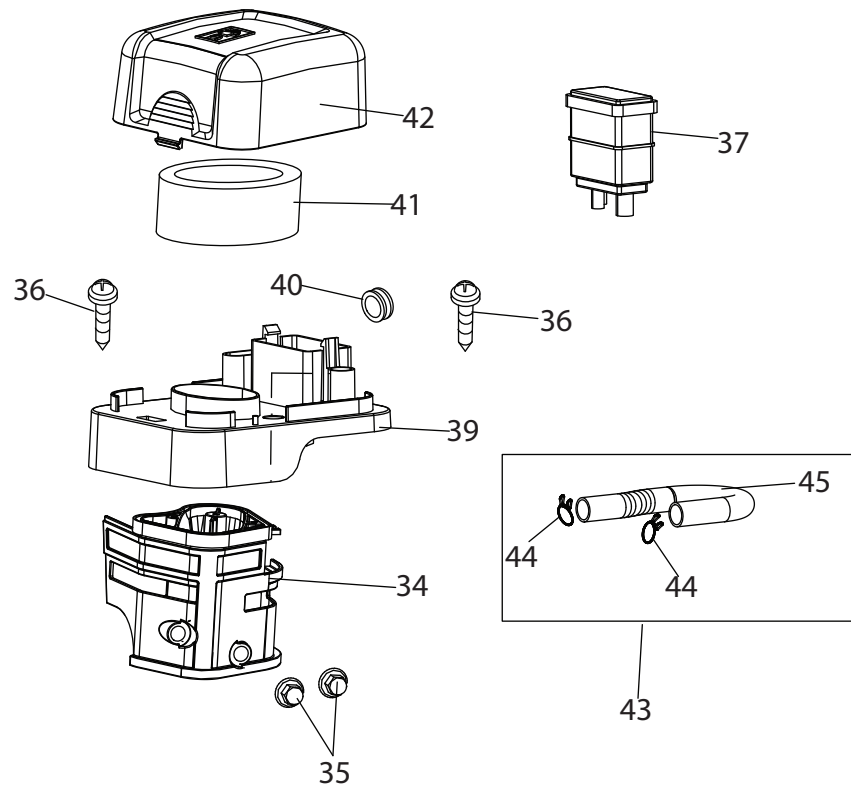
Ref.	Part Number	Description
18	710-06080	Bolt M8×55
19	951-05029	Cylinder Head Assembly (Incl. 6,8-17,19,22,30-32,47,51,52)
20	951-10292	Spark Plug/F6Rtc
47	951-14316	Gasket, Cylinder Head
48	751-10648	Push Rod Kit
49	951-11899	Tappet
50	715-04108	Dowel Pin 10X16
51	751-10647A	Valve Kit
52	751-10647A	Valve Kit
126	951-05033	Valve Cover Kit
127	952Z170-AU	Complete Engine
128	951-12026A	Gasket Kit - External (Incl. 6,22,30-32,34)
129	951-05032	Gasket Kit - Complete (Incl. 6,22,30-32,34,47,61,62,71,77,82)

170-AU Muffler

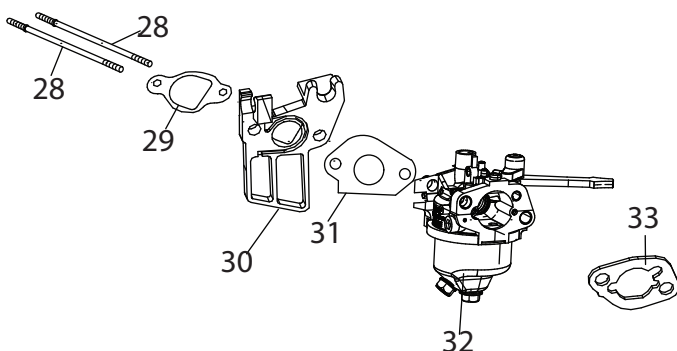


Ref.	Part Number	Description
21	710-04911	Muffler Stud M8×34
21	751-10657	Muffle Stud Kit
22	951-11289	Exhaust Pipe Gasket
24	951-14267	Muffler Body
25	751-14311	Muffler Shield
26	951-14310	Muffler Guard
27	710-06073	Bolt M5×8
28	712-04214	Nut, M8

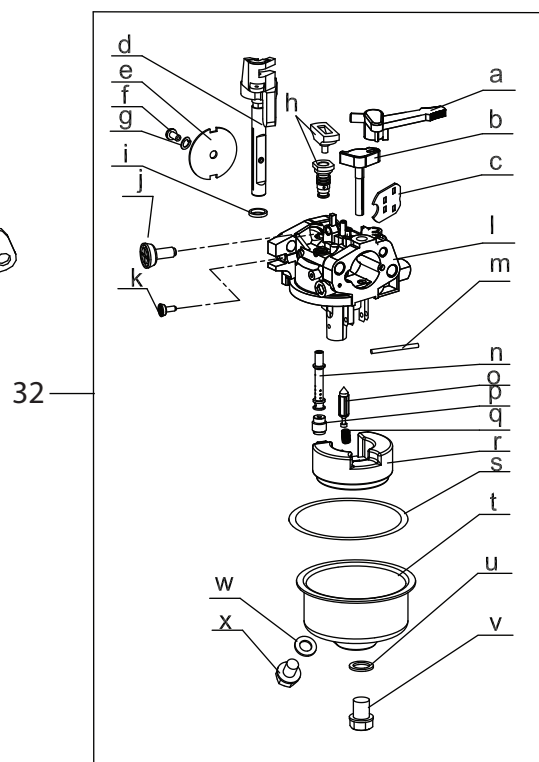
170-VU Air Cleaner



Ref.	Part Number	Description
34	951-10806	Air Cleaner Housing
35	712-04213	Nut
36	951-14068	Self-Tapping Bolt M4.2×16
37	951-14069	Carbon Canister
39	951-14070	Silencer Plate
40	750-05314	Rubber Shock Pad
41	951-10794	Air Filter Assembly
42	951-14071	Air Filter Cover
43	951-14072	Primer Hose
44	951-14073	Clamp
45	951-14074	Exhaust Piping



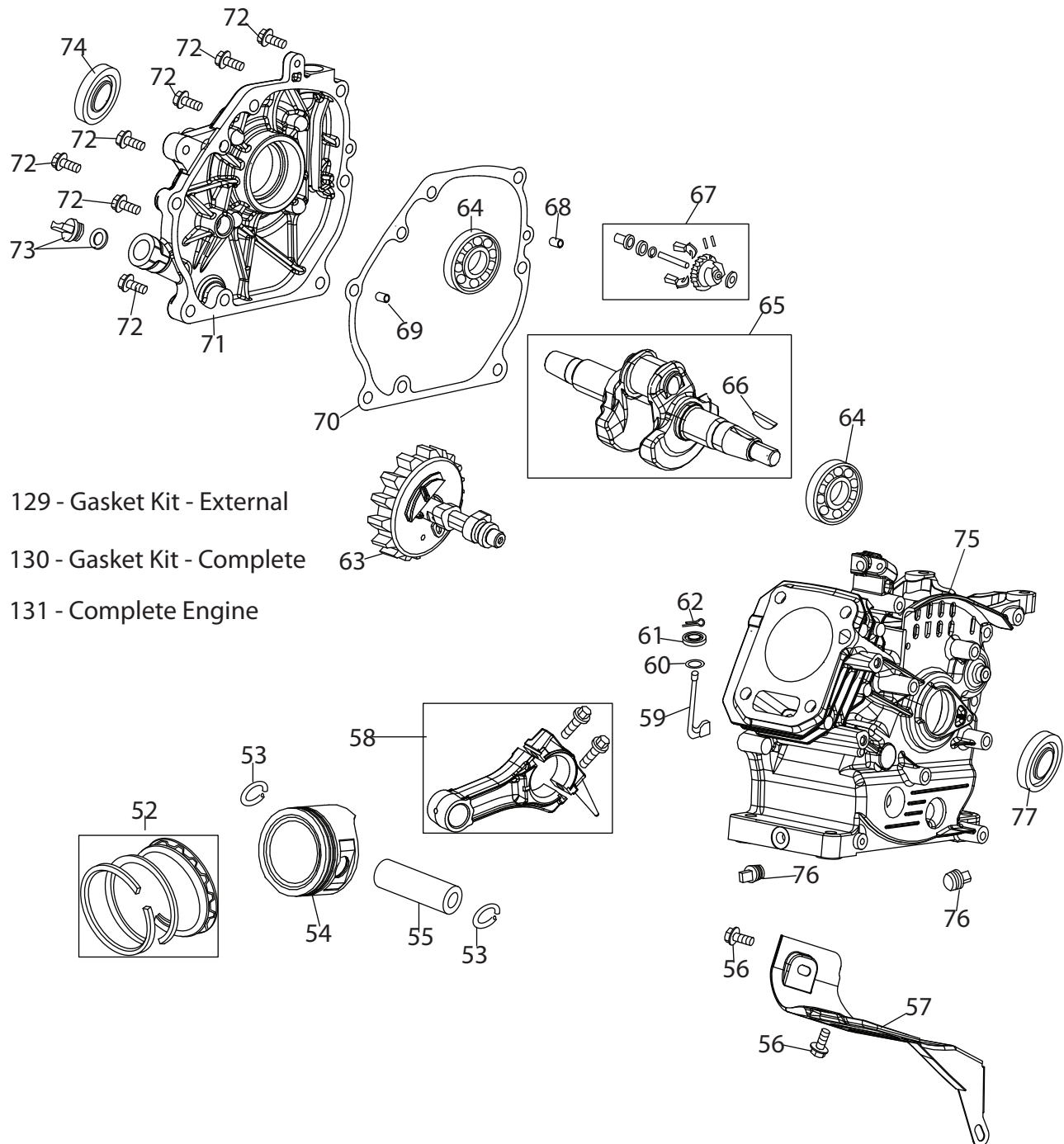
127 - Carburetor Kit - Major



Ref.	Part Number	Description
28	710-05101	Stud M6×110
29	951-11567	Carburetor Insulator Gasket
30	951-11568	Carburetor Insulator
31	951-11569A	Carburetor Gasket
32	951-12124	Carburetor Assembly
33	951-11571	Carburetor Gasket Plate
127	951-12119A	Carburetor Kit - Major (Incl. h, i, j, m, n, o, p, q, r, s, u, w)
a	951-11177	Control Lever, Choke
b	n/a	Choke Shaft
c	n/a	Choke Plate
d	n/a	Throttle Shaft
e	n/a	Throttle Plate
f	n/a	Screw M3×5
g	736-04638	Lock Washer
h	n/a	Idle Jet Assembly

Ref.	Part Number	Description
i	n/a	Gasket, Throttle Plate
j	n/a	Idle Speed Adjusting Screw
k	n/a	Mixture Screw
l	n/a	Carburetor Body
m	n/a	Float Pin
n	n/a	Emulsion Tube
o	n/a	Needle Valve
p	n/a	Main Jet
q	n/a	Needle Valve Spring
r	n/a	Float
s	951-11589	Fuel Bowl Gasket
t	n/a	Fuel Bowl
u	951-11348	Fuel Bowl Gasket
v	710-04945	Fuel Bowl Mounting Bolt
w	951-11349	Fuel Drain Plug Gasket
x	710-04938	Fuel Drain Plug

170-VU Crankshaft & Crankcase



129 - Gasket Kit - External

130 - Gasket Kit - Complete

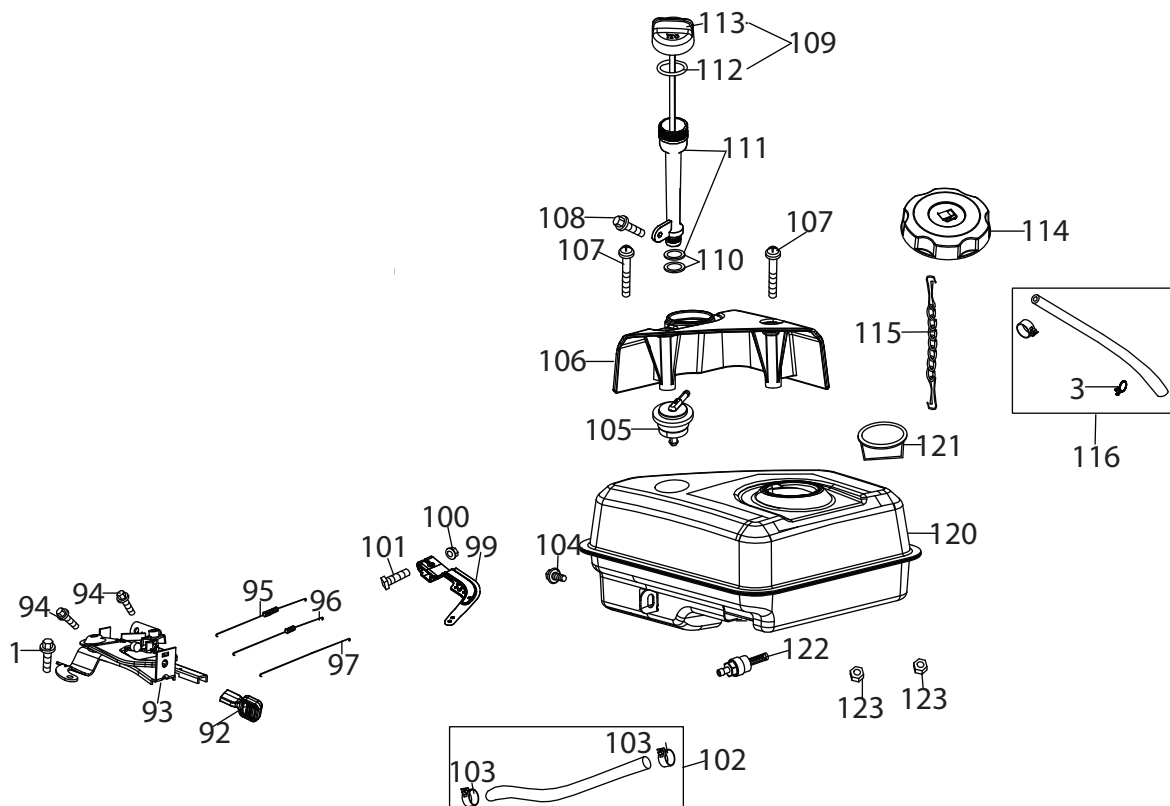
131 - Complete Engine

170-VU Crankshaft & Crankcase

Ref.	Part Number	Description
52	951-12111	Piston Ring Set
53	951-11632	Piston Pin Snap Ring
54	951-12007	Piston
55	951-11633	Piston Pin
56	710-04915	Bolt M6×12
57	951-11113	Air Shield
58	951-11573	Connecting Rod Assembly
59	951-11356	Governor Arm Shaft
60	736-04461	Washer 5.2×1.9
61	951-11574	Governor Seal
62	714-04074	Cotter Pin
63	951-11575	Camshaft Assy.
64	951-11369	Radial Ball Bearing, 6205
65	951-12160	Crankshaft Assembly
66	951-10307	Woodruff Key
67	951-11576	Governor Gear/Shaft Assembly
68	715-04092	Dowel Pin 7×14

Ref.	Part Number	Description
69	715-04089	Dowel Pin 9×14
70	951-11371	Crankcase Cover Gasket
71	951-12125	Cover Comp, Left Crankcase
72	710-04932	Bolt M8×32
73	951-11283	Oil Plug
74	951-11578	Oil Seal, 25×41.25×6
75	951-12551	Short Block (Incl.6,22,29,30,46,48,49, 52,53,55,58-72,74-77)
76	951-12514	Oil Drain Plug
77	951-12126	Oil Seal 25×41.25×6
129	951-12573	Gasket Kit - External (Incl.6,22,29-31,33)
130	951-12572	Gasket Kit - Complete (Incl.6,22,29-31,33,46, 60,61,70,74,77)
131	952Z170-VU	Complete Engine

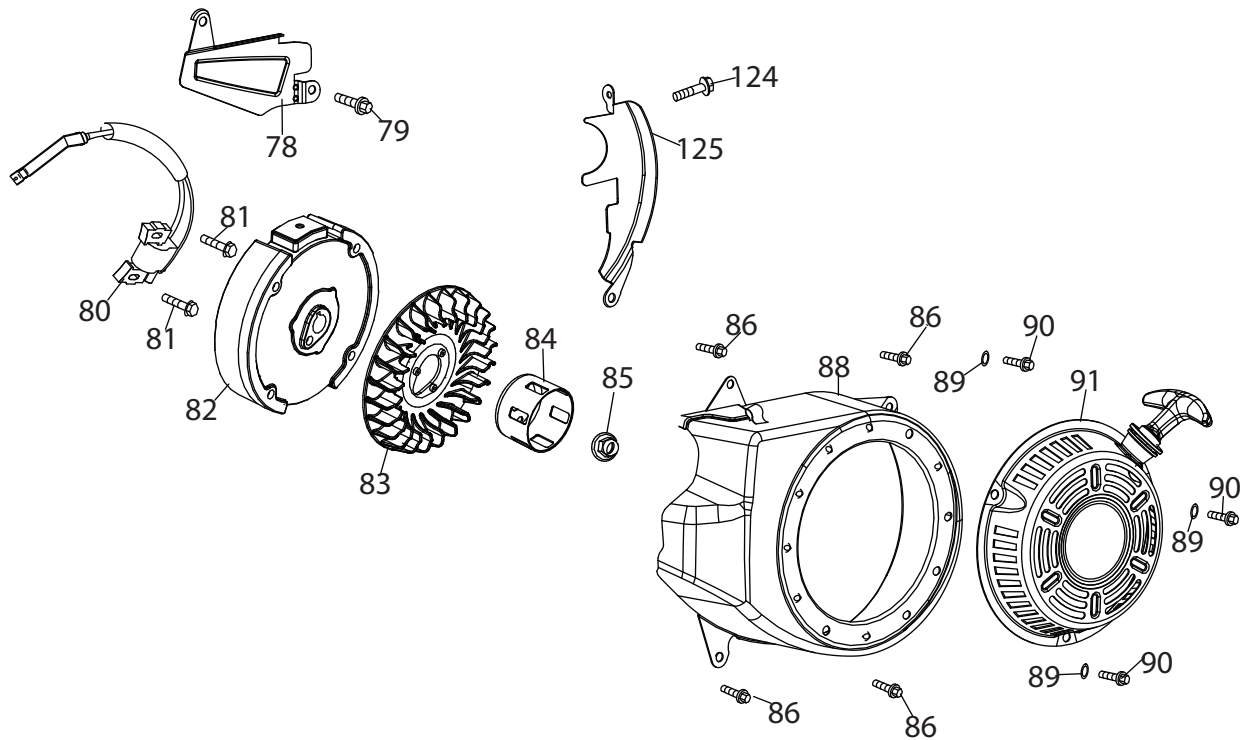
170-VU Fuel Tank & Mounting



Ref.	Part Number	Description
1	710-04968	Bolt M6x16
3	726-04101	Breather Hose Clamp
92	951-11067	Throttle Control Knob
93	951-12131	Primer Bracket
94	710-05103	Bolt M6x12
95	951-11585	Governor Spring
96	951-10664	Throttle Linkage Spring
97	951-10665	Throttle Linkage
99	951-11106	Governor Arm
100	712-04212	Nut M6
101	710-04908	Governor Arm Bolt
102	951-10650	Fuel Line Kit
103	951-11700	Fuel Hose Clamp
104	710-04915	Bolt M6x12
105	951-14075	Rollover Valve

Ref.	Part Number	Description
106	951-11914	Dipstick Decoration Cover
107	710-04905	Bolt
108	710-04915	Bolt M6x12
109	951-12482	Dipstick Assembly
110	951-11381	Oil Fill Tube O-Ring
111	951-11913	Oil Fill Tube Assembly
112	951-11904	Oil Fill Tube O-Ring
113	951-11912	Dipstick Gauge
114	951-12535	Cap Comp,Fuel
115	951-14076	Tether
116	751-14139	Primer Line Kit
120	951-14077	Fuel Tank Assembly
121	951-11933	Fuel Level Indicator
122	951-10651	Fuel Tank Nipple
123	712-04212	Nut, M6

170-VU Flywheel & Blower Housing



Ref.	Part Number	Description
78	951-11110	Air Flow Shield
79	710-04940	Bolt M6×10
80	951-10792	Ignition Coil Assembly
81	710-04919	Bolt M6×25
82	951-10805	Flywheel
83	951-10934	Fan, Cooling
84	951-10911	Pulley, Starter
85	712-04209	Nut, Special, M14×1.5

Ref.	Part Number	Description
86	710-04915	Bolt M6×12
88	951-11583	Blower Housing
89	736-04455	Washer
90	710-04974	Bolt M6×10
91	951-12418	Recoil Starter
124	710-04918	Bolt M6×20
125	951-11109	Blower Housing Shield

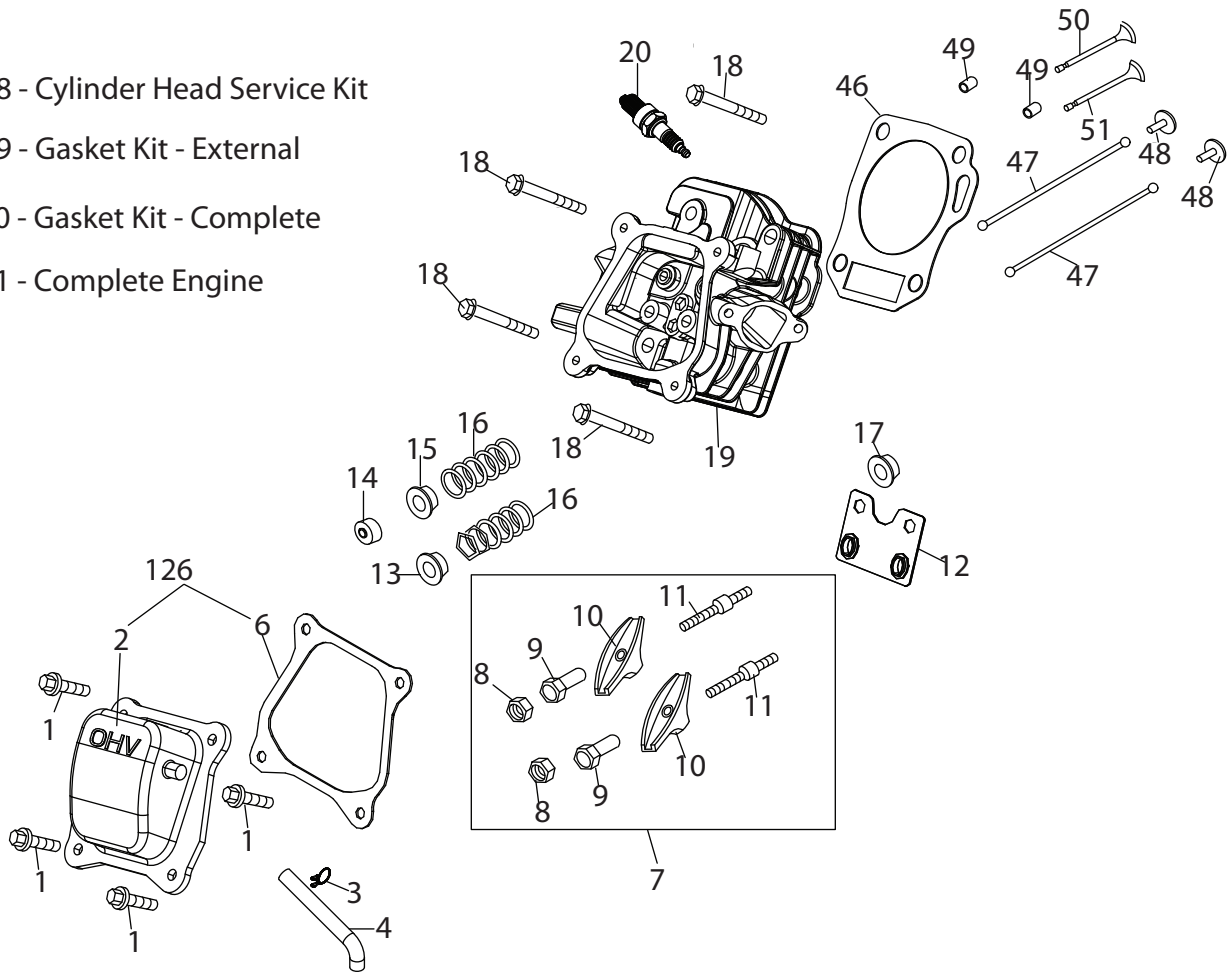
170-VU Cylinder Head

128 - Cylinder Head Service Kit

129 - Gasket Kit - External

130 - Gasket Kit - Complete

131 - Complete Engine

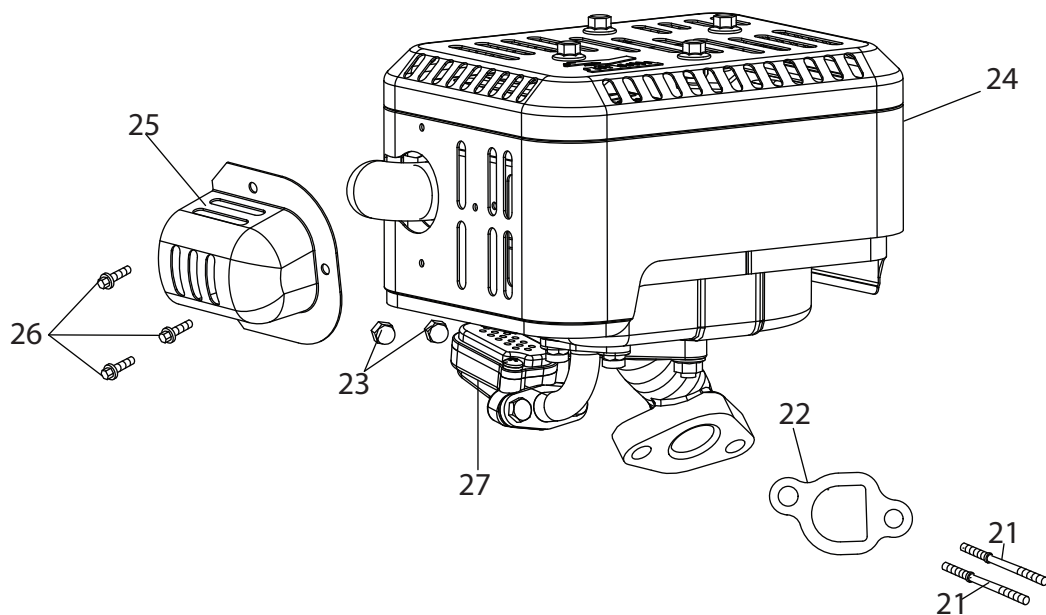


170-VU Cylinder Head

Ref.	Part Number	Description
1	710-04968	Bolt M6×16
2	951-11054	Valve Cover
3	726-04101	Breather Hose Clamp
4	731-07059	Exhaust Piping
6	951-11565	Valve Cover Gasket
7	951-11892	Rocker Arm Assembly
8	751-11124	Nut, Pivot Locking
9	751-11123	Adjusting Nut ,Valve
10	951-11893	Rocker Arm
11	710-04902	Bolt, Pivot
12	951-11895	Push Rod Guide
13	951-12000	Retainer, In.Valve Spring
14	951-12002	Adjuster, Exh Valve
15	951-12003	Retainer, Ex.Valve Spring
16	951-12004	Valve Spring
17	951-11894	Intake Valve Seal
18	710-04933	Bolt M8×55
19	951-10722A	Cylinder Head Assembly

Ref.	Part Number	Description
		(Incl.6,8-17,19,22,29, 30,46,50,51)
20	951-10292	Spark Plug/F6Rtc
46	951-11572	Gasket, Cylinder Head
47	951-10648	Push Rod Kit
48	951-11899	Tappet
49	715-04108	Dowel Pin 10×16
50	951-10647A	Valve Kit
51	951-10647A	Valve Kit
126	951-11063A	Valve Cover Kit
128	951-10819	Cylinder Head Service Kit (Incl.6,17,18,46)
129	951-12573	Gasket Kit - External (Incl.6,22,29-31,33)
130	951-12572	Gasket Kit - Complete (Incl.6,22,29-31,33,46, 60,61,70,74,77)
131	952Z170-VU	Complete Engine

170-VU Muffler



Ref.	Part Number	Description
21	951-14063	Stud M8×38
22	951-11289	Exhaust Pipe Gasket
23	712-04214	Nut, M8
24	951-14067	Muffler Assembly
25	951-14078	Exhaust Pipe Shield
26	951-14079	Duct Bolt
27	951-12865	Secondary Air Valve