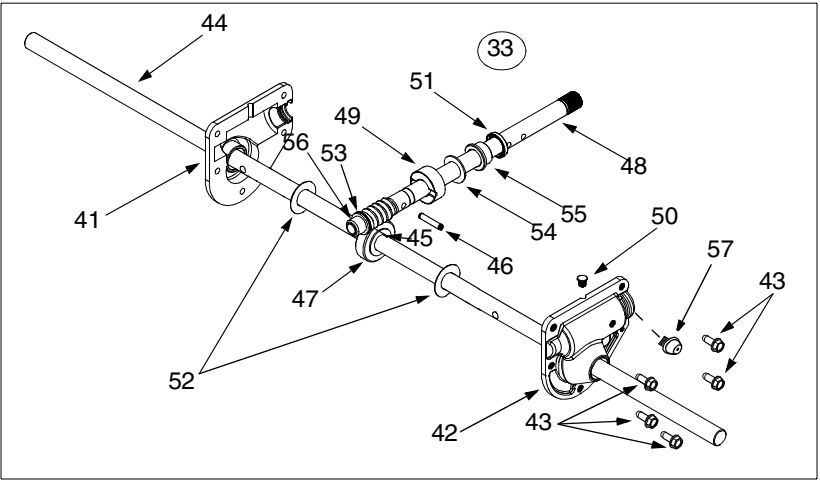
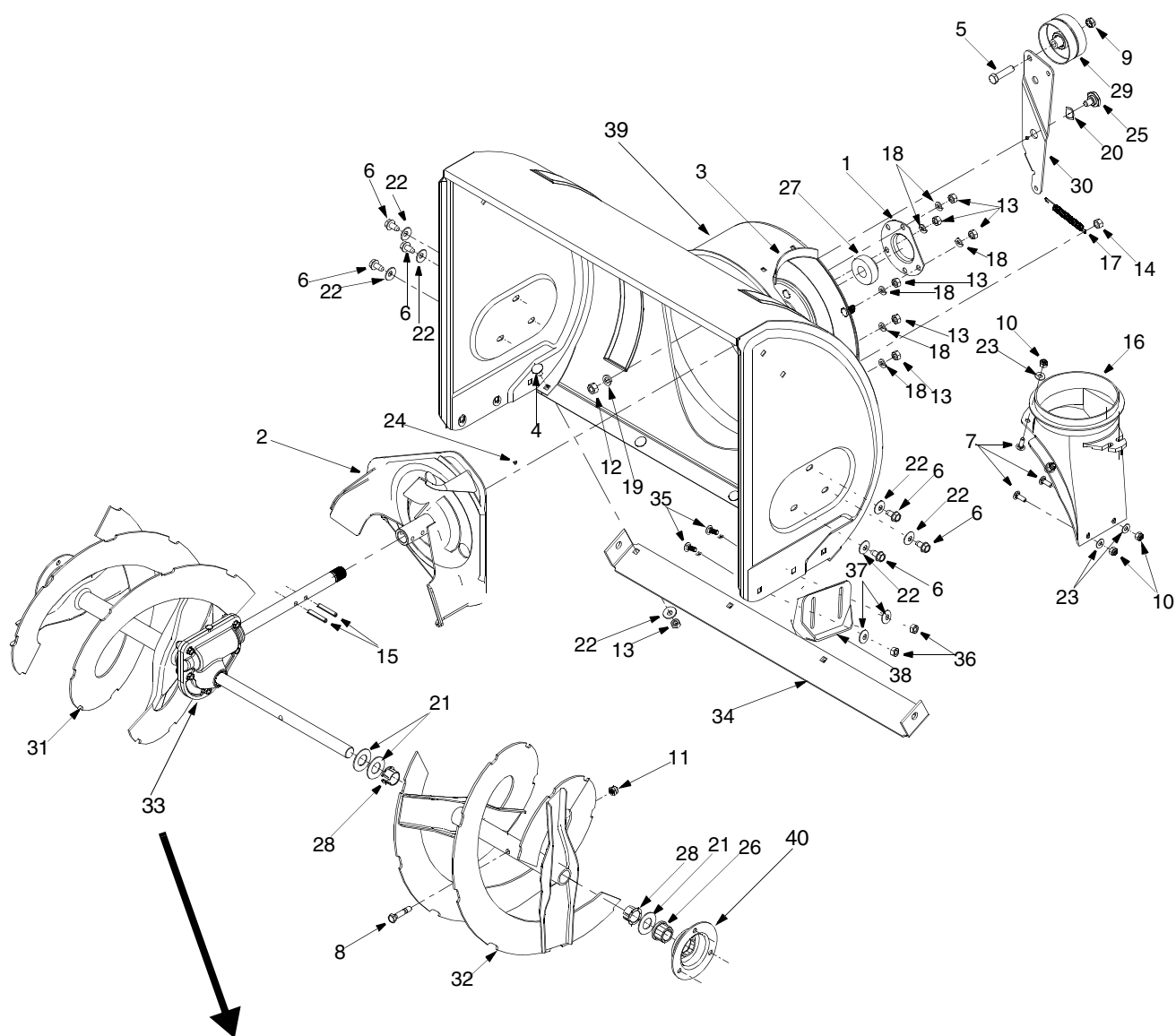
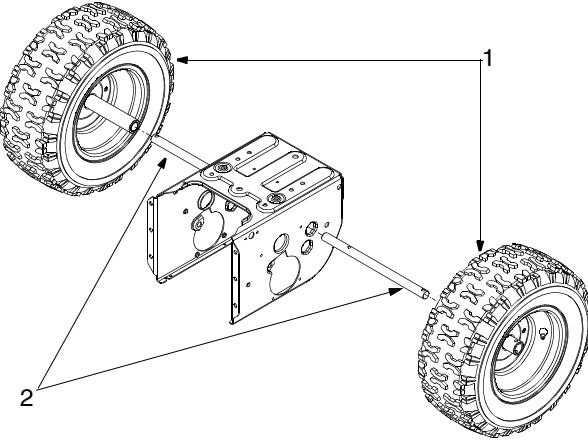


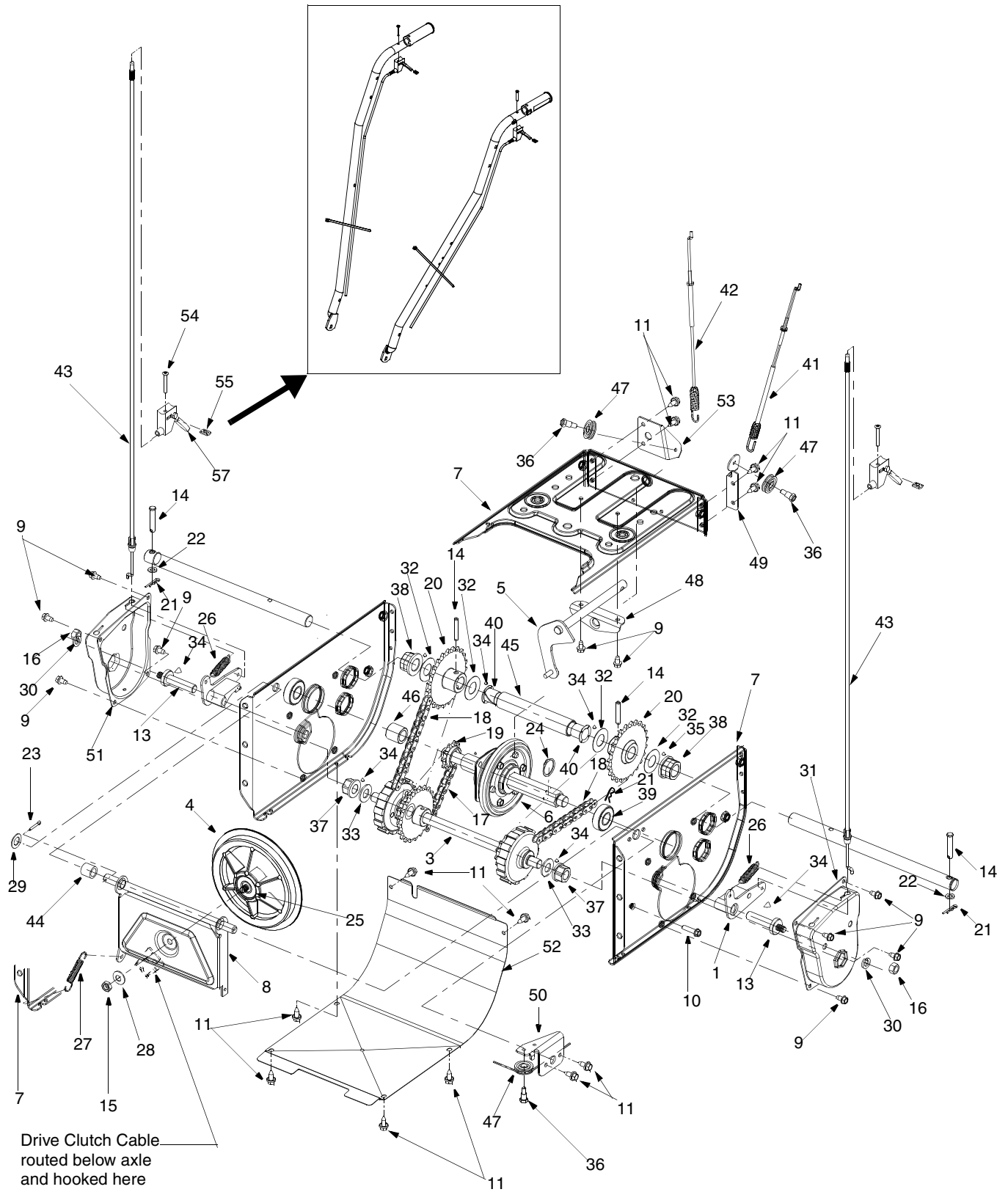
SECTION 10: PARTS LIST FOR MODEL 553



Model 553

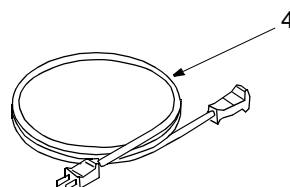
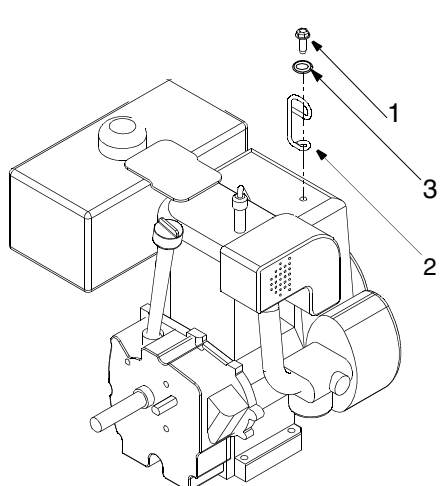
Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1.	05931	Bearing Housing	21.	736-0188	Flat Washer
2.	684-0065	Impeller Assy. 12" dia.	22.	736-0242	Belleville Washer
3.	705-5226	Chute Reinforcement	23.	736-0463	Flat Washer
4.	710-0451	Carriage Bolt 5/16-18 x .75" Gr.2	24.	737-3007	Grease
5.	710-0459A	Hex Screw 3/8-24 x 1.5" Gr.5	25.	738-0281	Shoulder Screw
6.	710-0604	Hex Washer Head Self-Tapping Screw 5/16-18 x .62"	26.	741-0245	Hex Flange Bearing
7.	710-0703	Carriage Screw 1/4-20 x .75"	27.	741-0309	Flange Ball Bearing
8.	710-0890A	Shear Bolt 5/16-18 x 1.5"	28.	741-0493A	Flange Bushing
9.	712-0116	Jam Nut 3/8-24	29.	756-0178	Flat Idler
10.	712-0324	Hex Lock Nut 1/4-20	30.	784-5632A	Auger Idler Arm
11.	712-0429	Hex Lock Nut 5/16-18	31.	605-5196A	Spiral Assembly: RH 28"
12.	712-0798	Hex Nut 3/8-16 Gr.2	32.	605-5197A	Spiral Assembly: LH 28"
13.	712-3010	Hex Nut 5/16-18 Gr.5	33.	618-0122	Gear Assembly: Auger 28" (Includes Ref. # 41-56)
14.	712-3068	Hex Patch Nut 5/16-18	34.	784-5582A	Shave Plate: Auger 28"
15.	715-0114	Spiral Pin	35.	710-0451	Carr. Bolt: 5/16-18 x 0.75
16.	731-1379A	Chute Adapter	36.	712-3010	Hex Nut: 5/16-18 Gr.5
17.	732-0611	Extension Spring	37.	736-0242	Belleville Washer
18.	736-0119	Lock Washer	38.	784-5580	Slide Shoe
19.	736-0169	Lock Washer	39.	684-0041C	Auger Housing Assy. 28"
20.	736-0174	Wave Washer	40.	784-5618	Bearing Housing
			41.	618-0123	RH Housing
			42.	618-0124	LH Housing
			43.	710-0642	TT Screw, 1/4-20 x .75
			44.	711-0910	Spiral Axle, 28"
			45.	714-0161	Hi-Pro Key, 3/16 x 5/8
			46.	715-0143	Spring Spiral Pin, .25 x 1.25
			47.	717-0528	Worm Gear, 20-tooth
			48.	717-0526	Worm Shaft
			49.	718-0186	Thrust Collar
			50.	721-0325	Grease Plug
			51.	721-0327	Grease Seal
			52.	736-0351	Flat Washer, .76 x 1.5 x .030
			53.	736-0369	Flat Washer, .508 x 1.0 x .020
			54.	736-0445	Flat Washer, .76 x 1.5 x .060
			55.	741-0662	Flange Bearing, .75 x 1.0 x .59
			56.	741-0663	Flange Bearing, .503 ID x .75 OD
1.	734-1709	Wheel Assembly: 16" x 4.8"	57.	737-3000	Grease Fitting
2.	738-0994A	Axle: .75" dia. x 12.201" Lg.	—	737-0168	Grease (Two Ounces)

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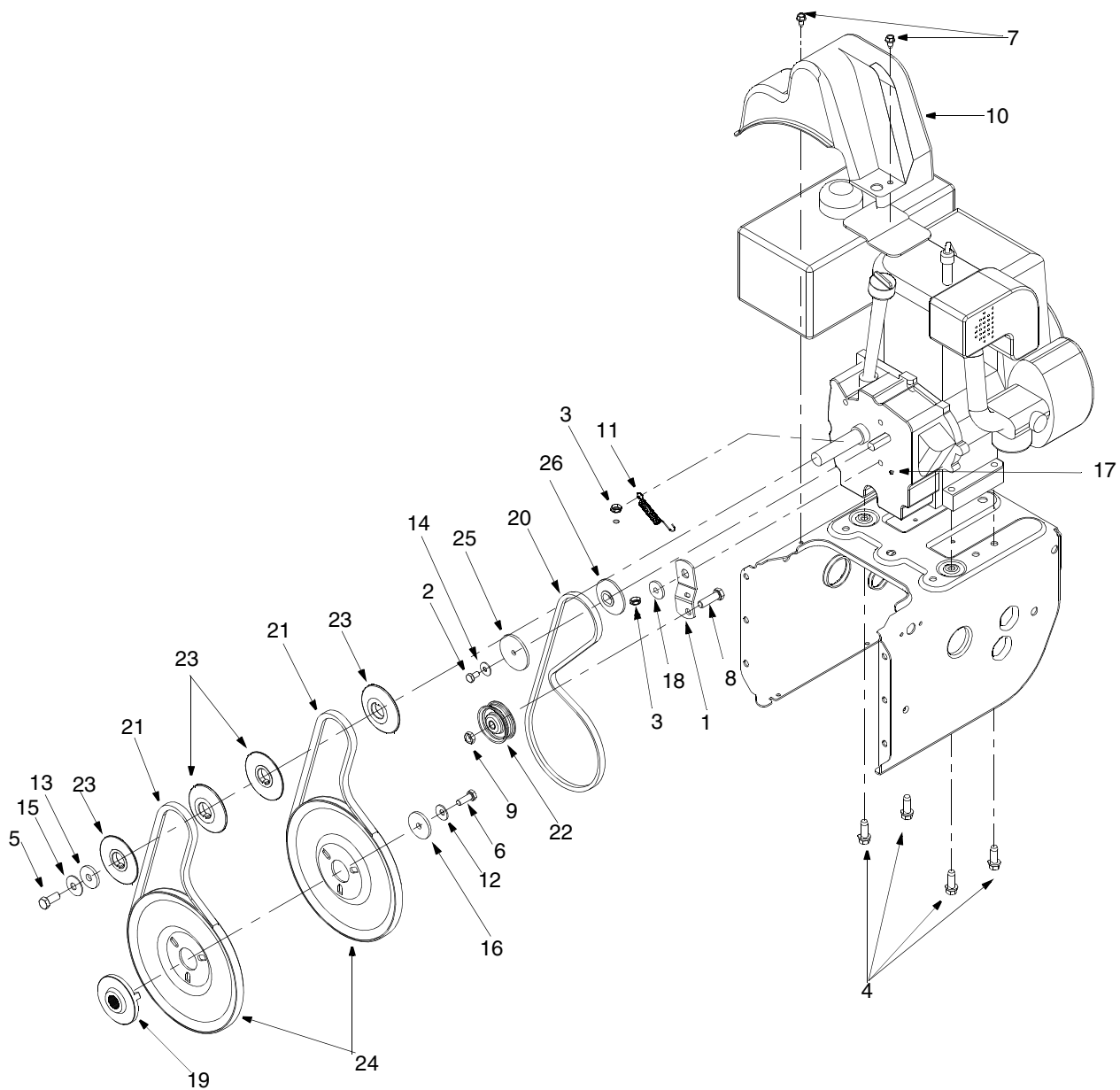
Model 553

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1.	618-0043	Dogg Assembly: RH	29.	736-0160	Flat Washer
2.	618-0044	Dogg Assembly: LH	30.	736-0169	Lock Washer
3.	618-0303B	Shift Assembly: Steerable Drive	31.	784-5740	Retainer Shaft LH: Actuator Drive
4.	656-0012A	Friction Wheel Disc Assy.	32.	736-0351	Flat Washer
5.	684-0014B	Shift Rod Assembly	33.	736-0626	Flat Washer
6.	684-0042B	Bearing	34.	737-0170	Lubricant: 6 in 1
7.	684-0130	Transmission Frame Assembly	35.	737-3007	Grease
8.	684-0131A	Support Bracket Assembly	36.	738-0924	Shoulder Screw
9.	710-0599	Hex Washer Hd. TT Screw 1/4-20 x 0.5"	37.	741-1111	Hex Flange Bearing
10.	710-0788	Hex Washer Hd. TT Screw 1/4-20 x 1.0"	38.	741-0598	Hex Flange Bearing
11.	710-1652	Hex Washer Hd. TT Screw 1/4-20 x .625"	39.	741-0600	Ball Bearing
12.	711-1267	Drive Shaft	40.	741-0701	Flange Bushing
13.	711-1268	Actuator Shaft	41.	746-0897	Auger Clutch Cable
14.	711-1364	Pin	42.	746-0898	Drive Clutch Cable
15.	712-0711	Jam Nut 3/8-24 Gr.8	43.	746-0956	Steering Cable
16.	712-3017	Hex Nut: 3/8-16	44.	748-0190	Spacer
17.	713-0233	Chain	45.	750-1161	Support Tube: Axle
18.	713-0374	Chain	46.	750-1162	Spacer
19.	713-0413	Sprocket: 10T	47.	756-0625	Roller Cable
20.	713-0472	Sprocket	48.	784-5590	Shift Bracket
21.	714-0104	Cotter Pin	49.	784-5687A	Auger Clutch Cable Guide Bracket
22.	736-0142	Flat Washer	50.	784-5689A	Front Support Guide Bracket
23.	714-0474	Cotter Pin	51.	784-5730A	Retainer Shaft RH: Actuator Drive
24.	716-0102	Snap Ring	52.	784-5732	Frame Cover
25.	721-0263	Adhesive: Loctite	53.	784-5733	Roller Bracket: Drive Cable
26.	732-0209	Extension Spring	54.	710-1233	Oval C-Sunk Machine Screw
27.	732-0264	Extension Spring	55.	712-0127	Weld Nut
28.	736-0105	Bell Washer	56.	725-0157	Cable Tie
			57.	746-0950	Turn Trigger
			58.	714-0104	Cotter Pin



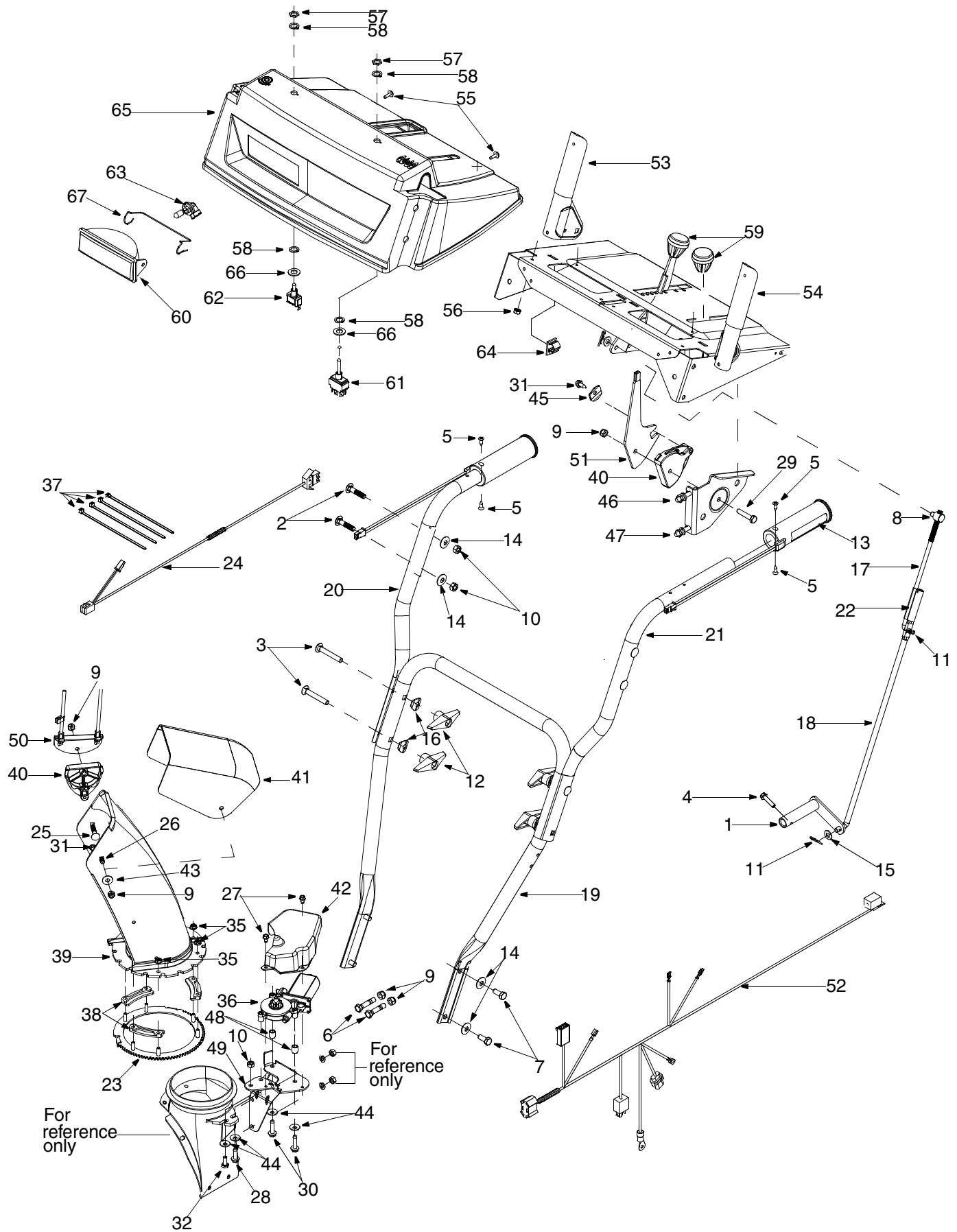
Ref. No.	Part No.	Description
1.	712-0324	Hex Lock Nut: 1/4-20
2.	732-0705	Cable Guide
3.	736-0173	Flat Washer
4.	629-0071	Extension Cord: 110V, 3-prong

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Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1.	05896A	Idler Bracket	13.	736-0247	Flat Washer
2.	710-0230	Hex Bolt 1/4-28 x 0.5" Gr.5	14.	736-0270	Bell Washer
3.	710-0627	Hex Screw w/ Patch: 5/16-24 x 0.75"	15.	736-0331	Bell Washer
4.	710-0654A	Hex Washer Head TT Sems Screw	16.	736-0505	Flat Washer
5.	710-0696	Hex Bolt 3/8-24 x .875" Gr.8	17.	737-3007	Grease
6.	710-1245	Hex Screw w/ Patch: 5/16-24 x .875" Gr.5	18.	748-0234	Shoulder Spacer
7.	710-1652	Hex Washer Head TT	19.	748-0360	Adapter Pulley
8.	710-3005	Hex Screw: 3/8-16 x 1.0"	20.	754-0346	V-Belt
9.	712-0181	Top Lock Jam Nut: 3/8-16	21.	754-0430A	Belt
10.	731-1324	Belt Cover	22.	756-0313	Flat Idler
11.	732-0710	Extension Spring	23.	756-0569	Pulley Half
12.	736-0242	Belleville Washer	24.	756-0967	Auger Pulley
			25.	756-0986	Pulley Half
			26.	756-0987	Pulley Half

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Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1.	684-0008A	Shift Arm Assembly	36.	724-0249	Electric Motor: Chute Crank
2.	710-0262	Carriage Bolt 5/16-18 x 1.5"	37.	725-0157	Cable Tie
3.	710-0449	Carriage Bolt 5/16-18 x 2.25"	38.	731-0851A	Chute Flange Keeper
4.	710-0788	TT Screw 1/4-20 x 1"	39.	731-1300A	Lower Chute
5.	710-0837	Oval C-Sk. Screw AB #10-16 x 0.625"	40.	731-1313C	Cable Guide: Chute Tilt
6.	710-0890A	Shear Bolt 5/16-18 x 1.5"	41.	731-1320	Upper Chute
7.	710-3008	Hex Screw 5/16-18 x .75"	42.	731-2279	Motor Cover: Chute Rotation
8.	711-0677	Ferrule	43.	736-0159	5/16 Washer
9.	712-0429	Hex Lock Nut 5/16-18	44.	736-0242	Belleville Washer
10.	712-3010	Hex Nut 5/16-18	45.	736-0506	Special Washer
11.	714-0104	Cotter Pin	46.	746-0896	Control Cable
12.	720-0284	Handle Knob	47.	746-0901	Control Cable
13.	725-1757	Heated Grip	48.	750-1232	Spacer
14.	736-0242	Belleville Washer	49.	782-0599	Motor Bracket
15.	736-0275	Flat Washer	50.	784-5594	Cable Bracket
16.	736-0451	Saddle Washer	51.	784-5604	Handle: Chute Tilt
17.	747-0620A	Shift Rod: Upper	52.	629-0936	Harness Assembly: Upper
18.	747-0621	Shift Rod: Lower	53.	684-0036	Handle Assembly RH: Engagement, Black
19.	749-0951	Lower Handle	54.	684-0037	Handle Assembly LH: Engagement, Black
20.	749-0952A	Upper Handle: L Style RH	55.	710-1003	Special Hex Screw
21.	749-0953A	Upper Handle: L Style LH	56.	712-0271	Hex Sems Nut: 1/4-20
22.	750-0963	Connector: Shift Rod	57.	712-0693	Hex Nut
23.	618-0419	Gear Assembly: Ring	58.	716-0398	Lock Ring: Toggle Switch
24.	629-0937	Electric Harness: Lower	59.	720-0232	Shift Knob
25.	710-0262	Carriage Bolt: 5/16-18 x 1.5"	60.	725-1672	Lamp Housing
26.	710-0451	Carriage Bolt: 5/16-18 x .75"	61.	725-1755	Toggle Switch: Double Throw
27.	710-0599	TT Screw: 1/4-20 x 0.5"	62.	725-1756	Toggle Switch: Single Throw
28.	710-0602	TT Screw: 5/16-18 x 1"	63.	725-1759	Halogen Lamp: 50W, 12V
29.	710-0805	Hex Screw: 5/16-18 x 1.5"	64.	726-0152	Mounting Clamp
30.	710-0817	TT Screw: 5/16-18 x 1.25"	65.	731-2275	Handle Panel
31.	710-0896	Hex Screw AB: 1/4-14 x 0.625"	66.	736-0226	Flat Washer
32.	710-3008	Hex Scw: 5/16-18 x .75"	67.	747-1136	Headlight Retainer
35.	712-3027	Hex Flange Lock Nut			

Model 553: Label Part Numbers

