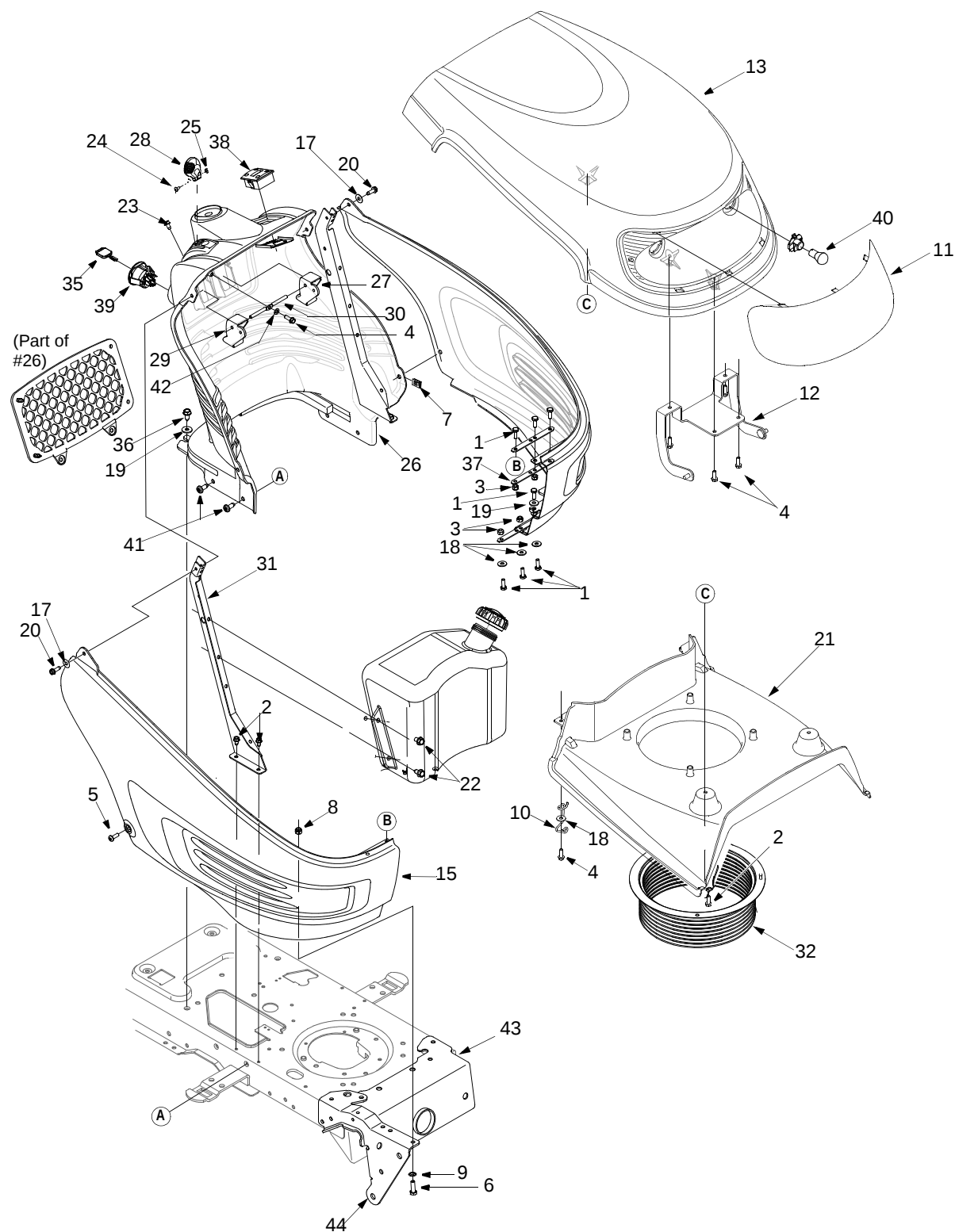
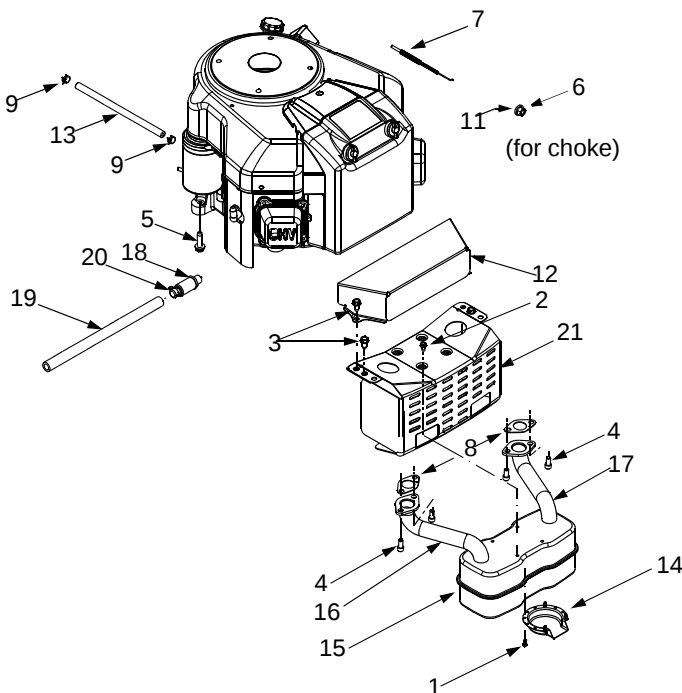


SECTION 1: PARTS LIST FOR MODEL GT-2550



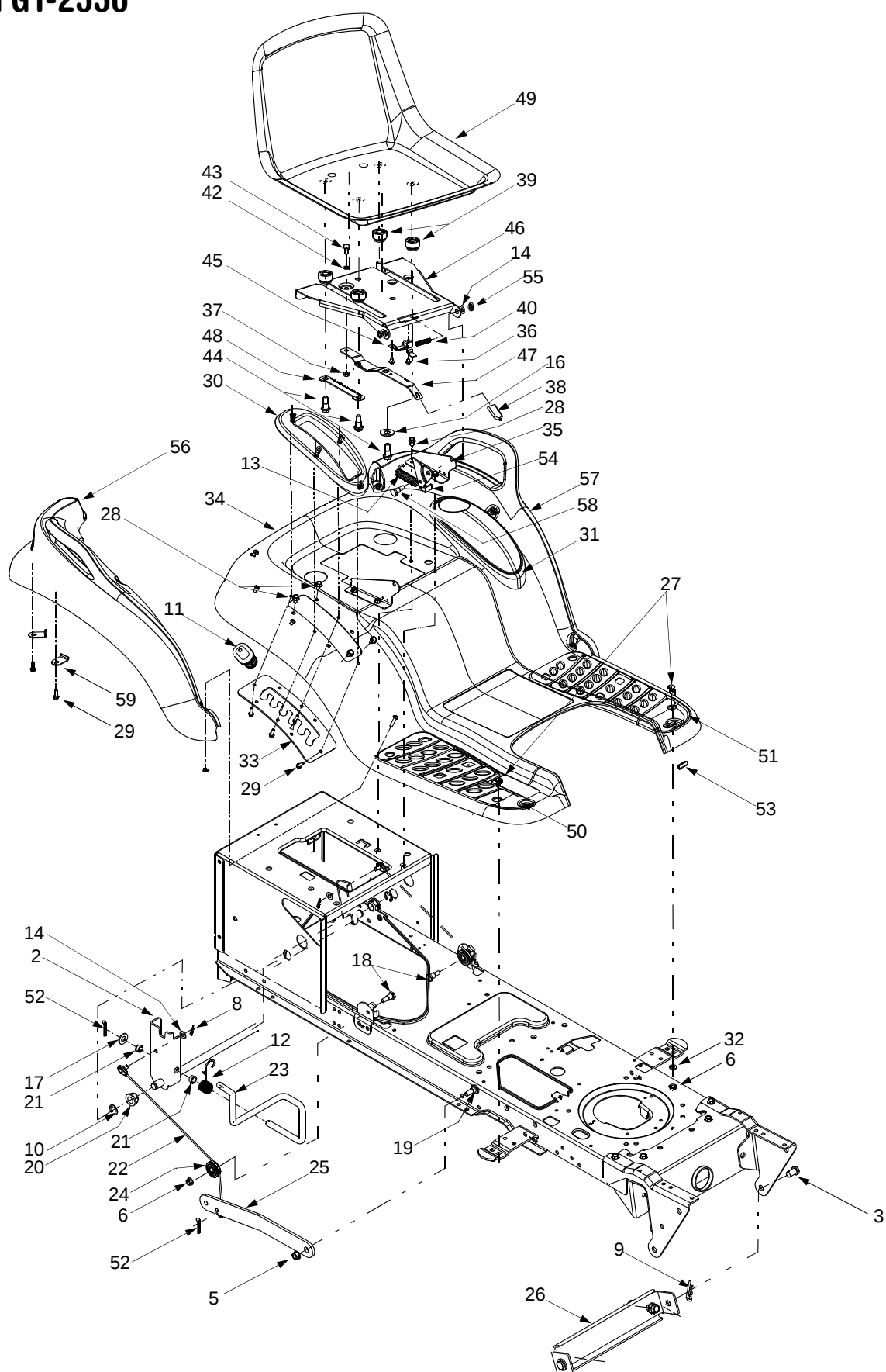
Model GT-2550

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	710-3015	Hex Cap Screw, 1/4-20 x .75	26	631-04036A	Dash Panel, 4-style w/ Cargo Net
2	710-0599	Self-tapping Screw, 1/4-20 x .5	27	731-0072	Parking Brake Button
3	712-3006	Hex Nut, 1/4-20	28	731-1857	Throttle Control Lever
4	710-0895	Self-tapping Screw, 1/4-15 x .75	29	731-2106	Cruise Control Button
5	710-0924	Pan Phillips Screw, 1/4-20 x .75	30	747-1155	Brake/Cruise Pivot Rod
6	710-0376	Hex Cap Screw, 5/16-18 x 1.0	31	783-04285	Dash Support Tube RH
7	712-0292	U-type Speed Nut, 1/4-20		783-04323	Dash Support Tube LH
8	712-3004A	Flange Lock Nut, 5/16-18	32	731-2234	Intake Bellow
9	726-0201	Speed Nut	33	751-0658E	Fuel Tank, 3 Gallon
10	747-2127	Hood Latch Rod	34	751-0603	Fuel Cap
11	731-2286	Head Light Lens	35	725-1745	Ignition Key w/ Plastic Cover
12	683-0305	Hood Bracket Assembly		725-1744	Ignition Key
13	731-2283A	Hood	36	710-0726	Self-tapping Screw, 5/16-18 x .75
14	731-2327A	LH Side Panel	37	783-1000A	Grille Support Bracket
15	731-2328A	RH Side Panel	38	725-04036	Systems Indicator Monitor
16	736-0329	Lock Washer, 1/4	39	725-1741	Ignition Switch
17	736-0342	Flat Washer, .283 x .75 x .030	40	625-0051	Headlight Assembly
18	736-0173	Flat Washer, .28 x .74 x .063	41	710-1611B	Self-tapping Screw, 5/16-18 x .75
20	710-0809	Self-tapping Screw, 1/4-20 x 1.25	42	746-1085	Choke Control
21	731-2284	Hood Plenum	43	783-0728	Pivot Bar Bracket
22	710-0604A	Self-tapping Screw, 5/16-18 x .625	44	783-0726B	Pivot Bracket Support RH
23	710-0599	Self-tapping Screw, 1/4-20 x .50		783-0727A	Pivot Bracket Support LH
24	710-3217	Torx Screw, #8-32 x .375	—	629-04083	Headlight Wire Harness
25	712-0142	Hex Nut, 8-32	—	629-1067	Tractor Wire Harness



REF. NO.	PART NO.	DESCRIPTION
1	710-0227	Screw, #8-18 x .5
2	710-0599	Self-tapping Screw, 1/4-20 x .5
3	710-0726	Self-tapping Screw, 5/16-12 x .75
4	710-1314A	Socket Cap Screw, 5/16-18 x .625
5	710-1315	Self-tapping Screw, 3/8-16 x 1.25
6	712-3017	Hex Nut, 3/8-16
7	746-1086	Throttle Cable
8	721-0460	Exhaust Gasket
9	726-0205	Hose Clamp
11	736-0300	Lock Washer, .406 x .875 x .059
12	783-0625C	Engine Heat Shield
13	751-0535	Fuel Line Hose
14	751-0564A	Muffler Deflector
15	751-0616A	Muffler, Twin Inlet
16	751-0814A	RH Exhaust Pipe
17	751-0813A	LH Exhaust Pipe
18	751-3140	Oil Drain Valve
19	751-3141	Oil Drain Hose
20	751-3142	Oil Drain Cap
21	783-0615C	Muffler Heat Shield
22	725-0157	Cable Tie (not shown)

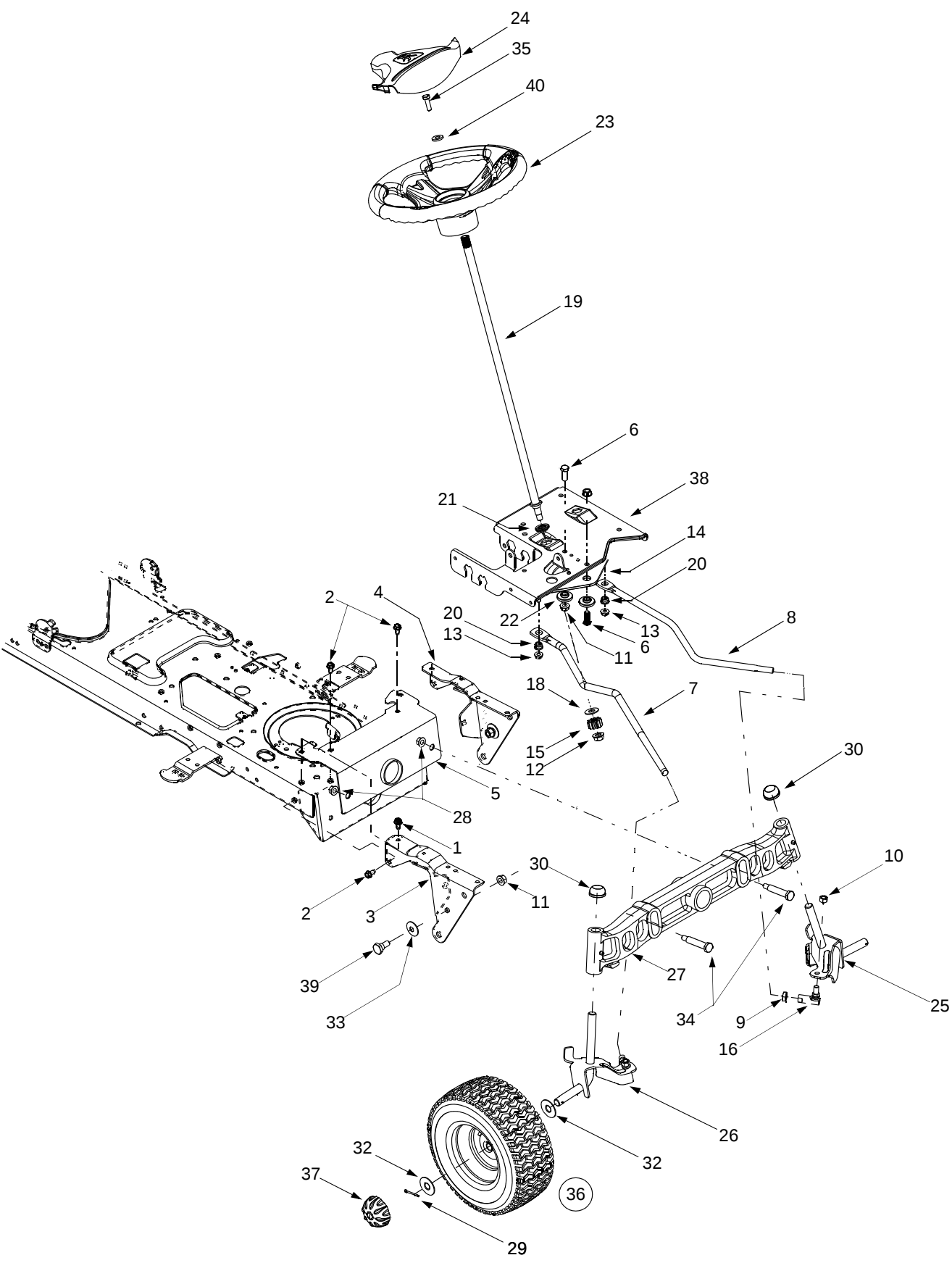
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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
2	683-04118	Lift Shaft Assembly	32	736-3078	Flat Washer, .349 x 1.0 x .063
3	711-0332	Clevis Pin, .5 x .78	33	783-0677	Lift Adjustment Bracket
4	712-0206	Hex Nut, 1/2-13	34	783-1279	Fender
5	712-0431	Flange Lock Nut, 3/8-16	35	783-1489	Seat Mounting Bracket
6	712-0429	Lock Nut, 5/16-18	36	710-1268	Screw, #10-16 x .375
8	714-0104	Hairpin Clip	37	712-0324	Hex Lock Nut, 1/4-20
9	714-04023	Hairpin Clip	38	720-0309A	Seat Adjuster Grip
10	716-0106A	E-Ring	39	731-04074	Spacer
11	720-0311	Handle Grip	40	732-0499	Compression Spring, .41 x 1.5
12	732-0874	Torsion Spring	42	736-0204	Flat Washer, .344 x .62 x .03
13	732-1184	Extension Spring, .84 x 4.6	43	738-0137A	Shoulder Screw, .340 x .285, 1/4-20
14	736-0275	Flat Washer, 5/16	44	738-0966	Shoulder Screw, .50 x .50, 3/8-16
16	736-3019	Flat Washer, .31 x 1.062 x .134	45	783-0611	Seat Stop
17	736-3084	Flat Washer, .51 x 1.12 x .06	46	783-0738	Seat Pivot Bracket
18	738-0138A	Hex Cap Screw, 5/16-18 x .62	47	783-0739	Seat Adjustment Lever
19	738-0143	Shoulder Screw, 3/8-16	48	783-0753	Seat Adjustment Selector
20	741-0225	Hex Flange Bearing	49	757-04015	High Back Seat, Black
21	741-0715	Snap Flange Bearing	50	735-0656	RH Foot Pad
22	746-0968	Lift Cable, 16.16	51	735-0657	LH Foot Pad
23	747-1111A	Lift Handle	—	726-3046	Foot Pad Clips
24	756-1154	Roller Pulley	52	714-0111	Cotter Pin
25	783-0678A	Arm Lift	53	731-0511	Trim Strip
26	783-0720A	Deck Stabilizer Bracket	54	783-0209C	Seat Lift Bracket
27	710-0260A	Carriage Bolt, 5/16 x .62	55	726-0201	Speed Clip
28	710-0604A	Self-tapping Screw, 5/16-18 x .625	56	731-2618	RH Fender Flare
29	710-0895	Self-tapping Screw, 1/4-15 x .75	57	731-2619	LH Fender Flare
30	731-1990	Lift Lever Cover	58	738-0296	Shoulder Screw, .437 x .286
31	731-1993	Cover w/ Cup Holder	59	783-1478	Fender Clips

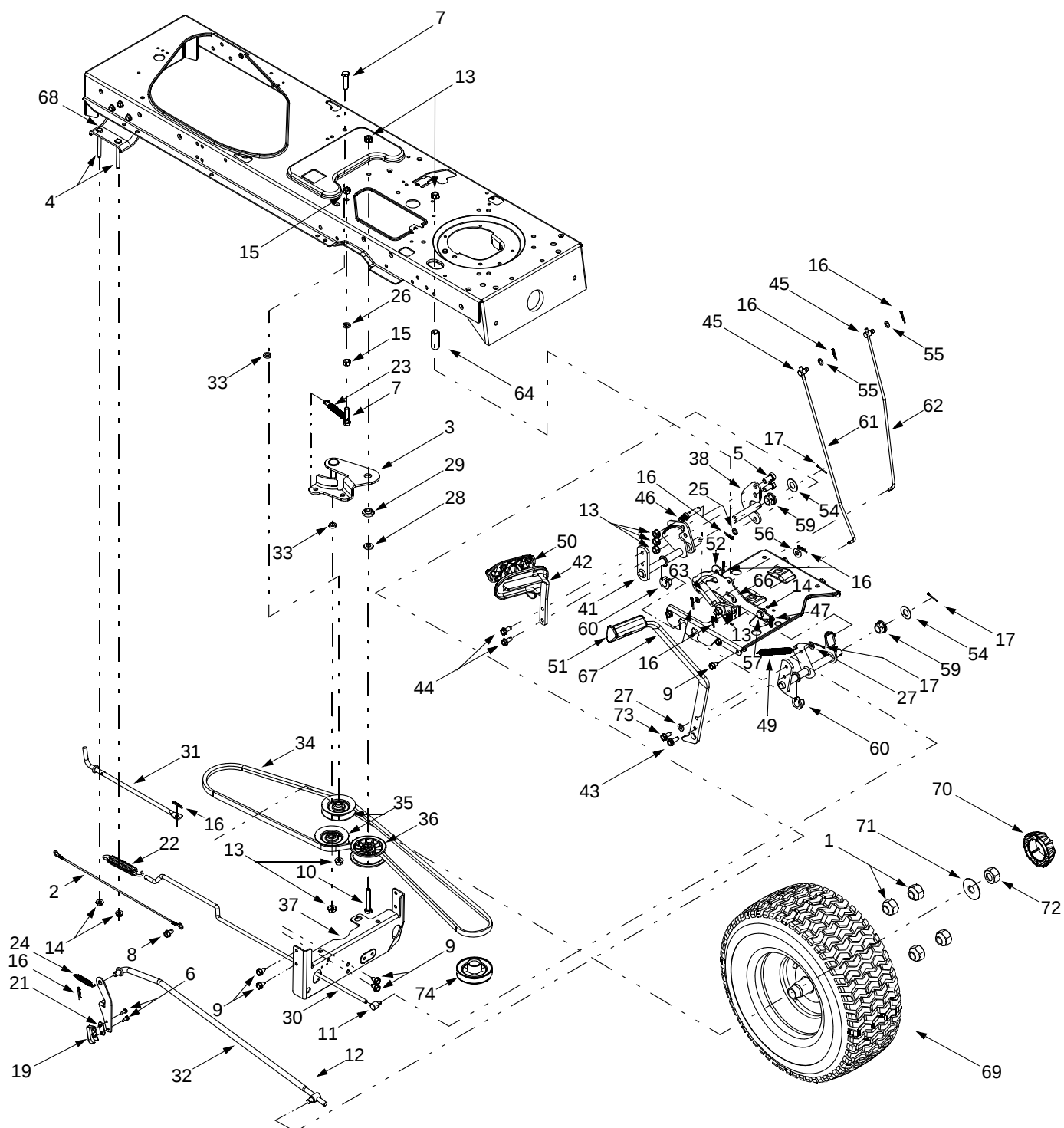
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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	710-1260A	Self-tapping Screw, 5/16-18 x .75	24	731-04065	Steering Wheel Cover
2	710-0604A	Self-tapping Screw, 16-18 x .625	25	638-0017	LH Axle Assembly, .750 Dia.
3	783-0726B	RH Pivot Support Bracket	26	638-0018	RH Axle Assembly, .750 Dia.
4	783-0727A	LH Pivot Support Bracket	27	719-0525C	Cast Iron Pivot Bar w/ Fittings, .750
5	783-0728	Pivot Bar Bracket	28	712-0431	Flange Lock Nut, 3/8-16
6	710-0514	Hex Cap Screw, 3/8-16 x 1	29	714-0162	Cotter Pin
7	711-1408	RH Drag Link	30	726-0341	Push Cap, .750
8	711-1409A	LH Drag Link	32	736-0285	Flat Washer, .635 x 1.589 x .06
9	712-0240	Jam Nut, 7/16-20	33	736-0331	Bell Washer, .39 x 1.13 x .062
10	712-0214	Center Lock Nut, 3/8-24	34	738-1011	Shoulder Screw, .5 x 2.2, 3/8-16
11	712-0130	Flange Lock Nut, 3/8-16	35	710-0643	Hex Bolt, 5/16-18 X 1
12	712-0459	Flange Lock Nut, 7/16-20	36	634-0085	Wheel Assembly Compl 16 x 6.5 x 8
13	712-0429	Flange Lock Nut, 5/16-18	—	634-0071	Rim Only
14	717-1550E	Steering Gear, 11/90 Ratio	—	734-0255	Air Valve (Not Shown)
15	717-1554	Steering Pinion Gear	—	734-1727	Tire Only, Square Shoulder
16	723-0448A	Ball Joint, 7/16-20	—	737-0280	Grease Fitting (Not Shown)
18	736-3084	Flat Washer, .51 x 1.12 x .06	—	741-3032	Ball Bearing (Not Shown)
19	738-1001A	Steering Shaft, .625 OD x 24.4	37	734-2290A	Hub Cap
20	741-0475	Plastic Bushing, .38 ID	38	783-0653G	Steering Support Bracket
21	741-0656	Hex Flange Bearing, 5/8	39	738-0143	Shoulder Screw, 3/8-16
22	738-0372B	Shoulder Spacer, .38 ID	40	736-3004	Flat Washer, .406 x .875 x .105
23	631-04008	Steering Wheel, Soft Grip, Three Spoke			

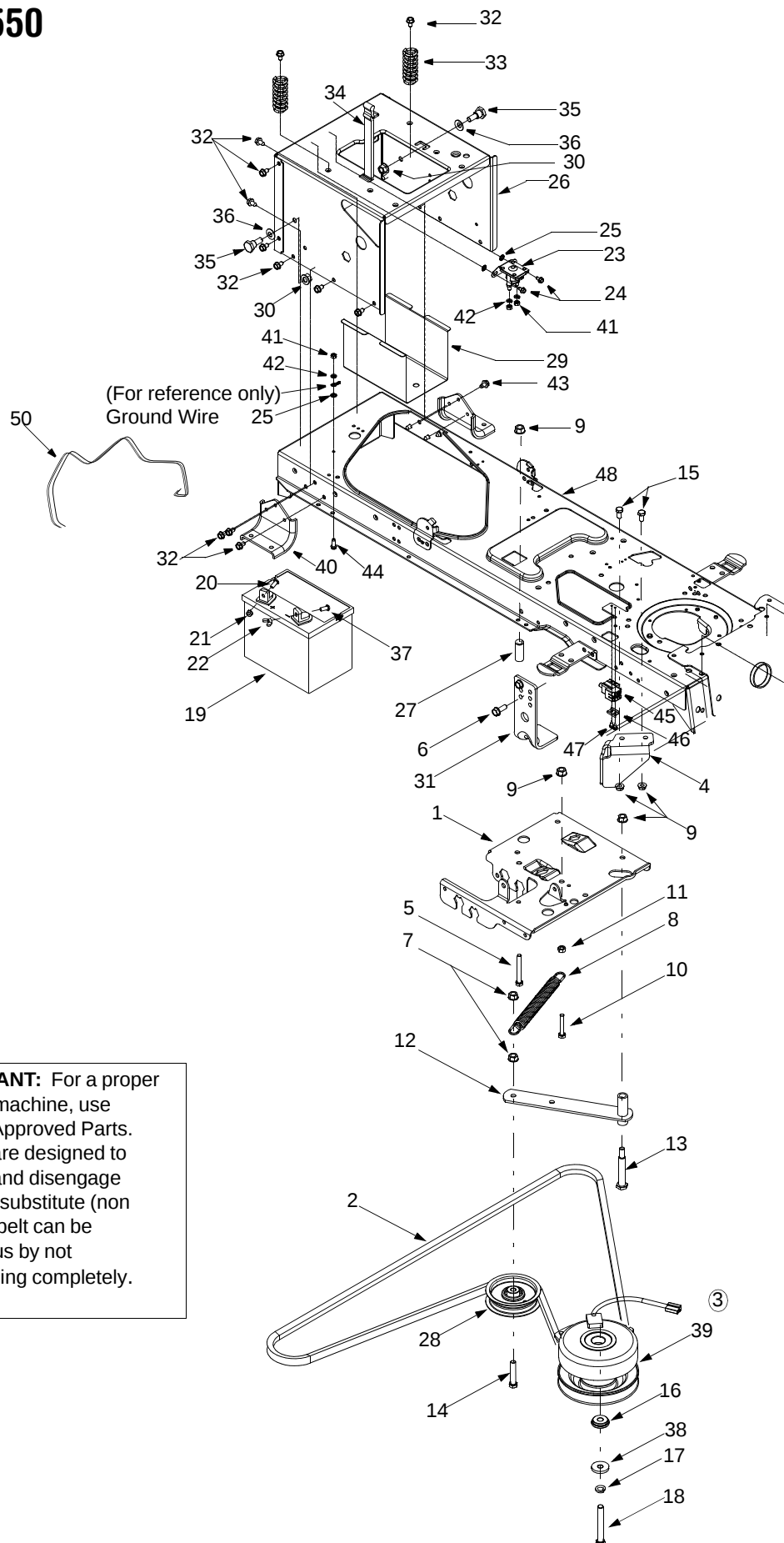
Model GT-2550



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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	712-3050	Lug Nut, 3/4-16	40	647-0031B	Brake Control Assembly
2	629-0949A	Reverse/Ground Wire Harness Adapter	41	647-0049	Drive Control Assembly
3	683-0251	Double Idler Bracket Assembly	42	683-0267C	Hydro Pedal Assembly
4	710-0176	Hex Cap Screw, 5/16-18 x 2.75	43	710-0650	Self-tapping Screw, 5/16-18 x .875
5	710-0216	Hex Cap Screw, 3/8-16 x .75	44	710-1260A	Self-tapping Screw, 5/16-18 x .75
6	710-0227	Screw, #8-18 x .5	45	711-0736	Ferrule, 1/4-20
7	710-0344	Hex Cap Screw, 3/8-16 x 1.5	46	711-1363	Pin, 3/8-16 x 2.43
8	710-0599	Self-tapping Screw, 1/4-20 x .50	47	732-0335	Compression Spring, .40 OD x 1.17
9	710-0604A	Self-tapping Screw, 5/16-18 x .625	48	732-0955	Extension Spring, .50 OD x 1.41
10	710-3011	Hex Cap Screw, 3/8-16 x 2.25	49	732-0963	Extension Spring, .50 OD x 6.37
11	711-0677	Ferrule, 5/16-18	50	735-0662	Drive Pedal Pad
12	711-0832	Ferrule, 3/8-24	51	735-3049	Brake Pedal Pad
13	712-0431	Flange Lock Nut, 3/8-16	52	736-0133	Flat Washer, .411 x 1.25 x 1.0
14	712-3004A	Flange Lock Nut, 5/16-18	53	736-0142	Flat Washer, .281 x .50 x .063
15	712-3017	Hex Nut, 3/8-16	54	736-0187	Flat Washer, .64 x 1.24 x .06
16	714-0104	Internal Cotter Pin	55	736-0204	Flat Washer, .344 x .062 x .03
17	714-0111	Cotter Pin	56	736-3004	Flat Washer, .406 x .875 x .105
18	725-0157	Cable Tie	57	738-0155	Shoulder Screw, .437 x 1.62
19	725-1644	Short Spring Switch	58	738-0507B	Shoulder Screw, .5 x .434
20	726-0154	Push-mount Cable Tie	59	741-0225	Hex Flange Bearing
21	726-0320	Insulator Nut Plate	60	741-3065B	Split Hex Flange Bearing
22	732-0716	Extension Spring, .59 x 4.0	61	747-1137	Cruise Control Rod
23	732-0429A	Extension Spring, .5 x 3.97	62	747-1138	Brake Lock Control Rod
24	732-3118	Extension Spring, 3/8 x 1.44	63	748-04039A	Cruise Latch
25	736-0140	Flat Washer, .385 x .62 x .063	64	748-0415B	Spacer, 5/16 x 1.54
26	736-0169	Lock Washer, 3/8	65	783-0653F	Steering Support Bracket
27	736-3008	Flat Washer, .344 x .750 x .120	66	783-0663C	Drive Lockout Bracket
28	736-3010	Flat Washer, .407 x .812 x .135	67	783-0773	Brake Pedal
29	738-0372B	Shoulder Spacer, .38	68	783-0693	Transmikssion Axle Bracket
30	747-1119	Hydrostatic Control Rod	69	634-0132	Wheel Assembly Comp., 23 x 9.5 x 12
31	747-1121	Hydrostatic Bypass Rod		634-0194	Rim Only
32	747-1122	Hydrostatic Brake Rod		734-0255	Air Valve (Not Shown)
33	750-0535	Spacer, .376 x .625 x .22		734-1728	Tire Only, Square Shoulder
34	754-0349	Drive Belt	70	734-2290	Hub Cap
35	756-0116	V-idler Pulley, 3.06	71	736-0316	Flat Washer, .780 x 1.59 x .062
36	756-0981A	Flat Idler Pulley, 2.75	72	712-3026	Jam Nut, 3/4-16
37	783-0667A	Transmission Torque Bracket	73	710-1611B	Self-tapping Screw, 5/16-18 x .75
38	783-0745	Speed Control Bracket	74	756-0978A	Engine Pulley
39	783-0782	Switch Actuator Bracket	—	618-0379	Hydrostatic Transmission Assembly

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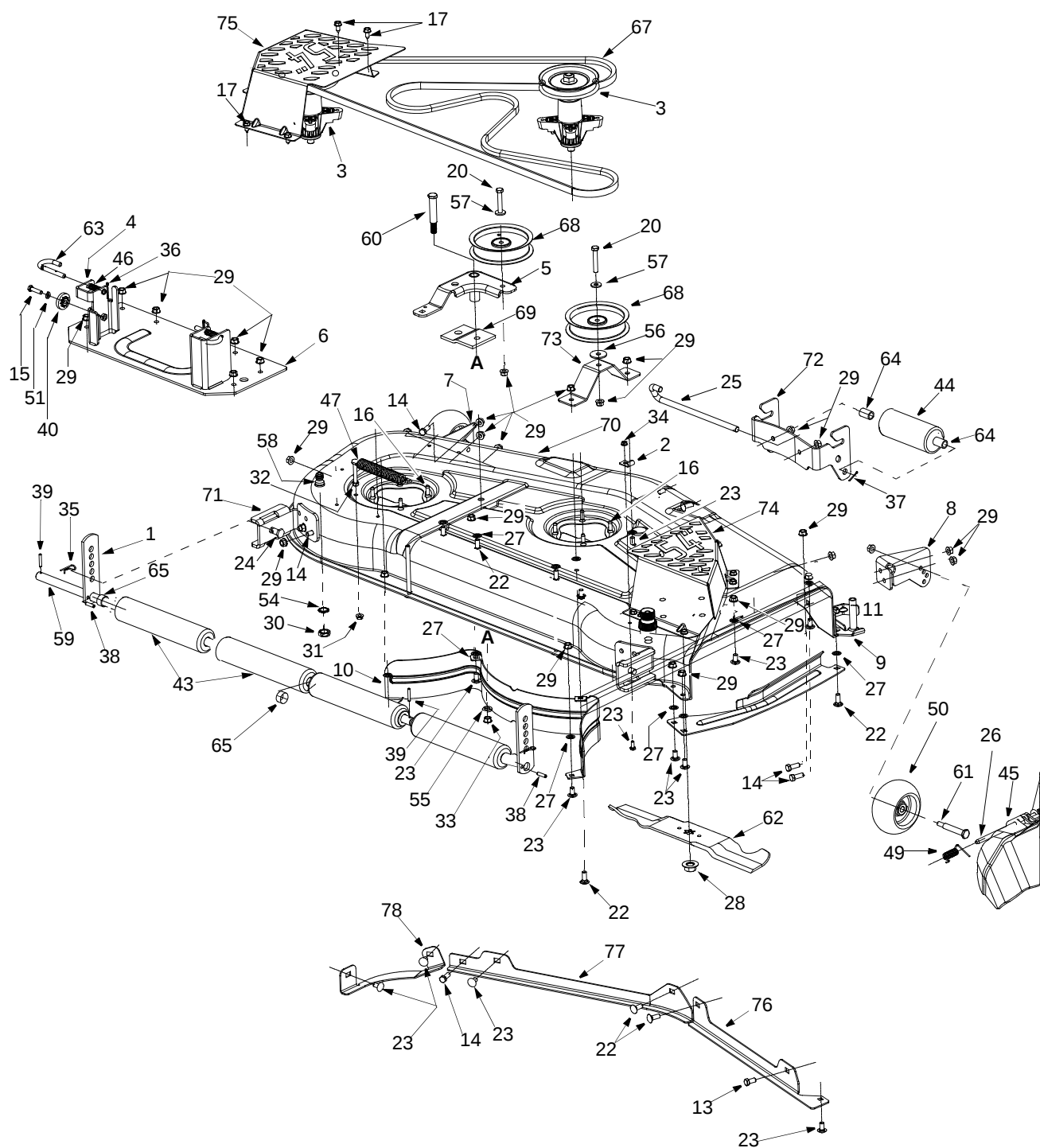


IMPORTANT: For a proper working machine, use Factory Approved Parts. **V-belts** are designed to engage and disengage safely. A substitute (non OEM) V-belt can be dangerous by not disengaging completely.

Model GT-2550

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	783-0653E	Steering Support Bracket	26	783-1033A	Hitch Plate
2	754-0476	PTO Belt	27	748-0415B	Spacer, 3/8 x 1.54
3	717-1774	Elec. PTO Clutch (Mod. Z809K)	28	756-0627B	Idler Pulley, 3.5
4	783-1487	PTO Clutch Anti-rot. Brakt.	29	783-0349	Battery Tray
5	710-0859	Hex Cap Screw, 3/8-16 x 2.5	30	712-0459	Flange Lock Nut, 7/16-20
6	710-0726	Hex Hd Wash. Screw, 5/16-18 x .875	31	783-04467	Deck Stop
7	712-0130	Lock Nut, 3/8-16	32	710-0726	AB Screw, 5/16-12 x .75
8	732-0978	Extension Spring, .62 x 5.62	33	732-04035	Compression Spring
9	712-3004A	Flange Lock Nut, 5/16-18	34	723-0444	Battery Strap
10	710-3180	Hex Cap Screw, 5/16-18 x 1.75	35	738-1020	Shoulder Screw, .625 x .5, 7/16-20
11	712-3010	Hex Nut, 5/16-18	36	736-0407	Bell Washer, .45 x 1.0 x .062
12	683-0294	Idler Bracket Assembly	37	738-1132	Shoulder Screw, 1/4-20, .25 x .15
13	738-3056	Shoulder Screw, 1/2 x 2.5	38	736-0322	Flat Washer, .45 x 1.25 x .164
14	710-3144	Hex Cap Screw, 3/8-16 x 2.0	39	629-04047	Harness Assembly, PTO Clutch
15	710-3025	Hex Cap Screw, 5/16-18 x .625	40	783-0693	Axle Bracket
16	738-0785	Shoulder Spacer, 1.38 x .445 x .36	41	712-3006	Hex Nut 1/4-20
17	736-0171	Lock Washer, 7/16	42	736-0329	Lock Washer
18	710-3157	Hex Cap Screw, 7/16-20 x 3.25	43	710-0607	TT Screw 5/16-18 x 0.5
19	725-1706A	12-volt Battery, 270 CCA	44	710-0642	TT Screw 1/4-20 x 0.75
20	710-0703	Carriage Screw 1/4-20 x 0.75	45	725-1657A	Switch
21	712-0271	Hex Sems Nut, 1/4-20	46	17962	Switch Plate
22	712-3087	Wing Nut, 1/4-20	47	710-0224	AB Screw #10-16 x 0.5
23	725-1426	Solenoid, 12-Volt, 100 Amp	48	683-04099	Lower Frame Assembly
24	710-0599	Self Tapping Screw, 1/4-20 x .5	49	712-0429	Lock Nut 3/8-16
25	736-0222	Lock Washer, 1/4	50	747-04121A	Battery Hold-Down Rod

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Model GT-2550

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1.	12650	Bracket, Adjustment, Height	43.	731-0335	Roller, Deck
2.	16606	Bracket, Hook, Retainer	44.	731-3005	Front Roller
3.	618-0671	Spindle Assembly, Pulley	45.	731-3131A	Deflector, Chute
4.	683-0254	Bracket Assembly, Deck, Hanger LH	46.	732-0306	Spring, Compression, .406 x .531 x 1.75
5.	683-0459	Idlr Assembly, 54"	47.	732-0459	Spring, Extension, .94 Dia x 6.74
6.	683-0608	Bracket Assembly, Lift, 54"	48.	732-0934	Spring, Extension, 1.15 Dia x 5.99
7.	683-0609	Bracket Assembly, LH-Front	49.	732-3070	Torsion Spring .44 I.d. x 2.10
8.	683-0610	Bracket Assembly, RH-Front	50.	734-04039	Deck Wheel, 5" Dia.
9.	683-0617	Stop Assembly, Chute	51.	736-0119	Lock Washer
10.	703-2093	Baffle, RR, Inner	54.	736-0760	Lock Washer
13.	710-0216	Hex Screw 3/8-16 x 0.75	55.	736-0921	Lock Washer
14.	710-0514	Hex Screw 3/8-16 x 1.0	56.	736-3039	Flat Washer .406 ID X 1.5 x 11ga
15.	710-0528	Hex Screw, 5/16-18 x 1.25	57.	736-3072	Washer, Flat .38 ID x .93 OD x .110
16.	710-1260A	LD Screw 5/16-18 x 0.75	58.	737-04003B	Water Nozzle: Deck Wash-Out System
17.	710-0726	AB Screw 5/16-12 x 0.75	59.	738-0295	Shoulder Screw, .750 x .47.12
20.	710-3011	Hex Screw, 3/8-16 x 2.25	60.	738-1229A	Shoulder Screw
21.	710-3073	Hex Screw, 5/16-18 x 2.25	61.	738-0373	Shoulder Screw
22.	710-3168	Bolt, Carriage, 3/8-16 x 1.0	62.	742-0677	Blade, 18.50"
23.	710-3178	Short Neck Carriage Bolt 3/8-16 x .75	63.	747-1116	Deck Release Handle Rod, .375 Dia
24.	711-0332	Pin, Clevis, .50 Dia x .78	64.	750-0151	Spacer .550 ID x .755 OD x 1.1
25.	711-1737	Pin, Roller, .5" Dia x 10.06 .	65.	750-0212	Spacer, .82 ID x 1.00 OD x .53
26.	711-1762	Pin, Hinge, Dia .375 x 14.06	67.	754-0642	Belt, V-Type, B Section
27.	712-0229	Push Nut Retainer	68.	756-3105	Pulley, Idler, 5.0 Dia.
28.	712-0417A	Nut, Hex Flange, 5/8-18	69.	783-04013A	Bracket, Stabilizing
29.	712-0130	Nut, Lock, 3/8-16	70.	683-04127	Deck Assembly
30.	712-0641	Hex Nut M16		783-04232	Deck: SD w/Water Nozzle Ftg.
31.	712-0429	Nut, Flange Lock, 5/16-18	71.	783-1453	Bracket, Mounting, 54" Roller
32.	712-3010	Nut, Hex, 5/16-18, Gr5	72.	783-1454	Bracket, Roller, Front
33.	712-3022	Nut, Hex Lock, 1/2-13	73.	783-1455	Bracket, Idler
35.	714-0145	Pin, Click, .092 x 1.64	74.	783-1470	Cover, Spindle RH
36.	714-0470	Pin, Cotter, 1/8 x 1.25	75.	783-1471	Cover, Spindle LH
37.	714-3004	Pin, Cotter, 3/32 x 1.25	76.	783-1482	RH Skirt
38.	715-0108	Pin, Spring 1/4 Dia x 1.00	77.	783-1483	LH Skirt
39.	714-0162	Cotter Pin	78.	783-1484	LH Extension Skirt
40.	717-1553B	Adjustment, Deck, Gear	79.	703-3279	Chute Stop (not shown)
41.	721-04041	Water Nozzle Adaptor			

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