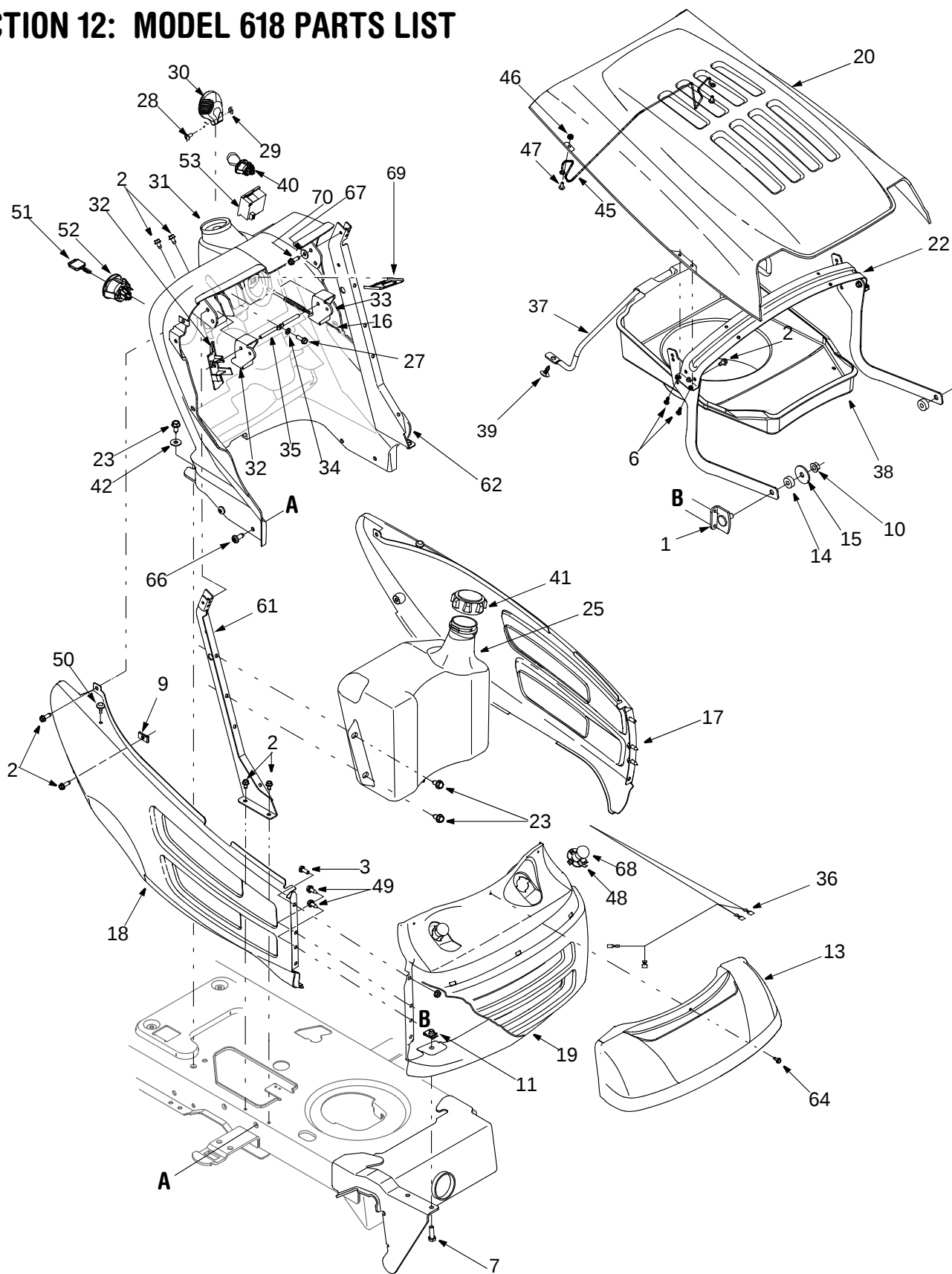


SECTION 12: MODEL 618 PARTS LIST

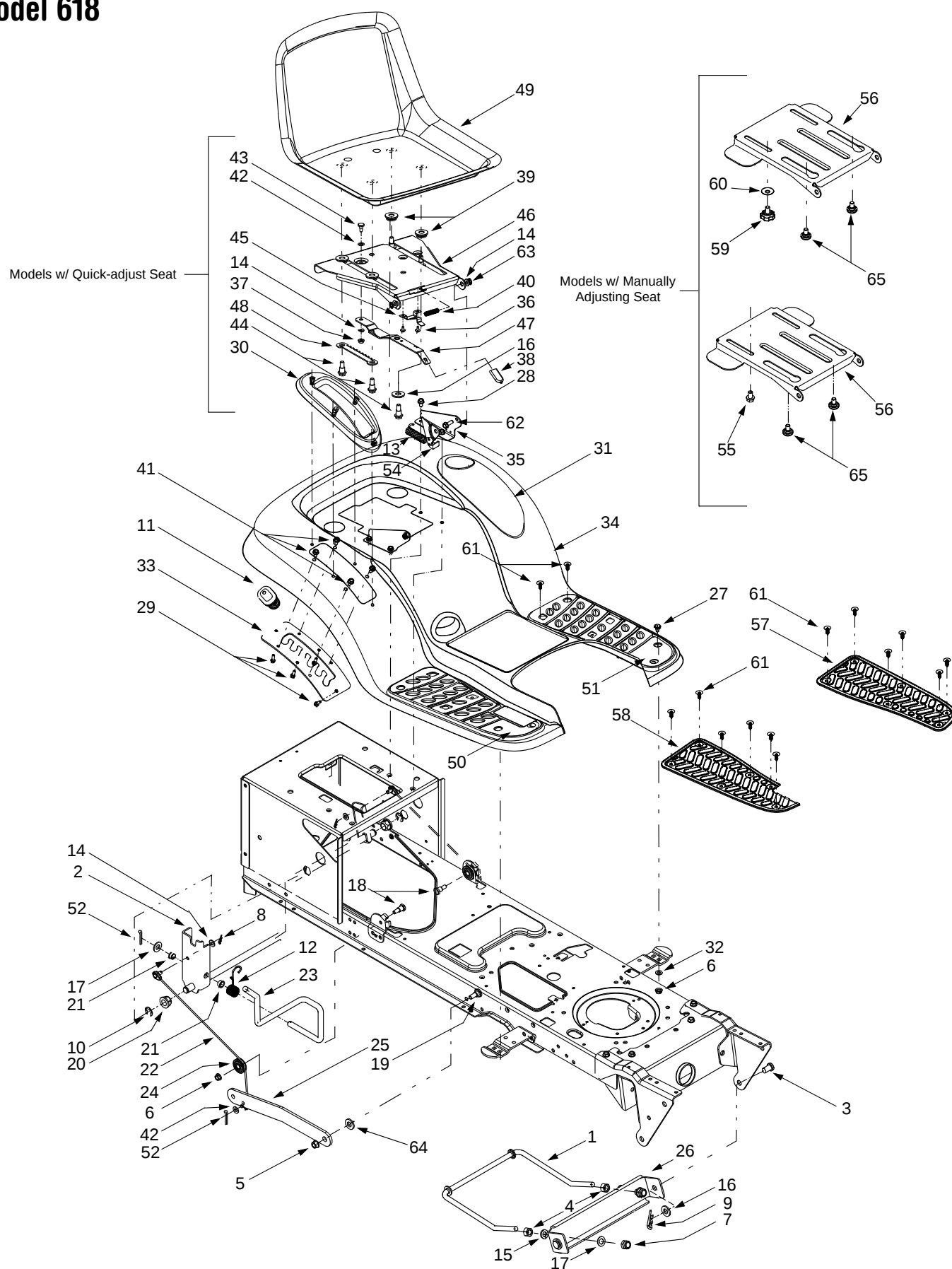


Model 618

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	683-0195	Bracket Assembly	38	731-2245A	Hood Plenum, 2.85"
2	710-0599	Self-tapping Screw, 1/4-20 x .5		731-2247A	Hood Plenum, 1.60"
3	710-0751	Hex Cap Screw, 1/4-20 x .62		731-2248A	Hood Plenum, .80"
4	710-0924	Phillips Pan Screw, 1/4-20 x .75	39	726-3046	Ratchet Clip
6	710-0351	Screw, #10-16 x .5	40	725-1752	Electric PTO Switch
7	710-0376	Hex Cap Screw, 5/16-18 x 1.0	41	712-3027	Hex Flange Lock Nut, 1/4-20
8	712-0271	Hex Sems Nut, 1/4-20	42	736-3078	Flat Washer, .349 x 1.0 x .063
9	712-0292	U-type Speed Nut, 1/4-20	45	747-1215A	Hood Latch
10	712-0431	Flange Lock Nut, 3/8-16	46	712-0272	Hex Sems Nut, #10-32
11	726-0211	U-nut, 5/16-18	47	710-0473	Machine Screw, #10-24
13	731-1854A	Headlight Lens	48	725-1649	Headlight Socket
14	735-0126	Rubber Washer, .87 x .33	49	710-0896	Hex Index Washer Scr., 1/4-14 x .0625
15	736-3039	Flat Washer, .406 x 1.5 x 11GA	50	735-0199A	Rubber Bumper
16	746-1085	Choke Knob/Cable (B&S OHV V-Twin)	51	725-1745	Ignition Key w/ plastic cover
	746-1088	Choke Knob/Cable (Kohler)		725-1744	Ignition Key w/o plastic cover
17	783-0475B	LH Side Panel	52	725-1741	Ignition Switch
18	783-0476C	RH Side Panel	53	725-04036A	Systems Ind. Monitor w/ Hour Meter
19	783-0477A	Grill		725-04126	Systems Ind. Monitor w/ Ammeter
20	783-0478A	Hood	58	711-0332	Clevis Pin, .50 x .78
21	783-1495	Hood Hinge Bracket	59	768-0010A	Bumper Assembly
22	783-0553A	Hood Support Bracket	60	714-0145	Internal Cotter Pin
23	710-0604A	Self-tapping Screw, 5/16-18 x .625	61	783-04323	LH Dash Support Plate
24	751-0658D	Fuel Tank, Three Gallon	62	783-04285	RH Dash Support Plate
	751-0659C	Fuel Tank, Two Gallon (shown)	63	783-1034	Hood Bracket
25	751-0603	Fuel Cap (fits either tank)	64	710-0456	Hex Screw, #10 x .50
26	710-0809	Self-tapping Screw, 1/4-20 x 1.25	65	731-1999	Choke Plug
27	710-0895	Self-tapping Screw, 1/4-15 x .75	66	710-1611B	Screw, 5/16-18 x .75
28	710-3217	Truss Phillips Screw, #8-32 x .375	67	736-0270	Bell Washer, .265 x .75 x .062
29	712-0142	Hex Nut, #8-32	68	725-0963	Lamp
30	731-1857	Throttle Control Knob	69	783-0462	Switch Bracket, Electric PTO
31	731-2225C	Dash Panel (Models w/ Electric PTO)	70	710-0642	Self-tapping Screw, 1/4-20 x .75
	731-2122C	Dash Panel (Models w/ Manual PTO)	—	629-04067	Harness Adapter (Models w/ Kohler Engine)
32	731-04215	Cruise Control Button	—	629-04073	Wire Harness (models w/ Electric PTO & Hour Meter)
	731-2228	Cruise Cover (Models w/o Cruise)	—	629-04074	Wire Harness (models w/ Electric PTO & Ammeter)
33	731-04217	Parking Brake Button	—	629-04075	Wire Harness (models w/ Manual PTO & Hour Meter)
34	736-0142	Flat Washer, 9/32 x 1/2 x 1/16	—	629-04076	Wire Harness (models w/ Manual PTO & Ammeter)
35	747-1196	Brake/Cruise Pivot Rod			
36	629-04083	Headlight Wire Harness			
37	747-1184	Hood Plenum Support Rod			

NOTE: Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

Model 618



Model 618

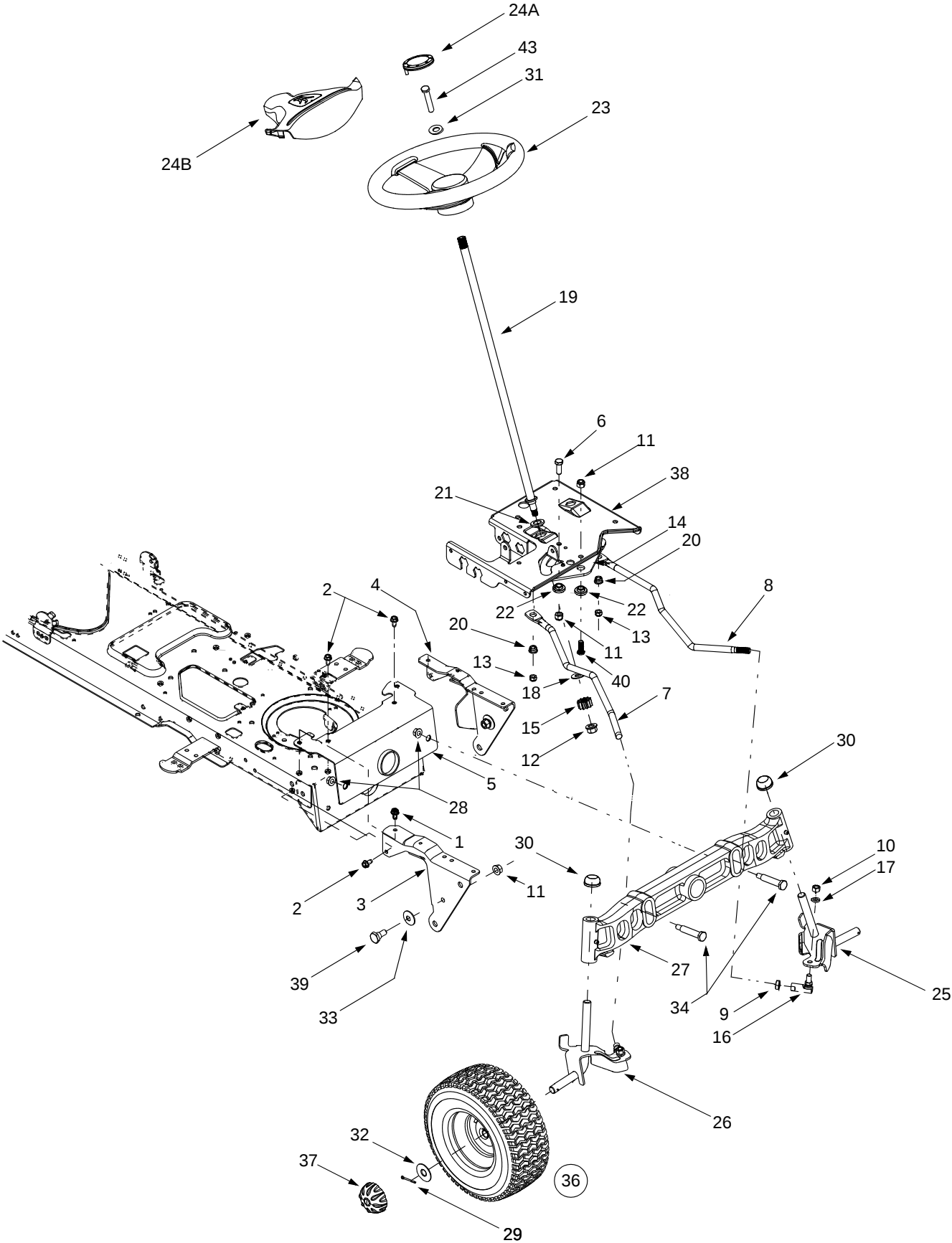
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	747-1130B	Deck Stabilizer Rod	34	783-04333	Fender, 4-Style† (Shown)
2	683-04079	Lift Shaft Assembly		783-04437	Fender, 7-Style‡
3	711-0332	Clevis Pin,.5 x.78	35	783-1489	Seat Mounting Bracket
4	712-0206	Hex Nut, 1/2-13	36	710-1268	Screw, #10-16 x.375
5	712-0431	Flange Lock Nut, 3/8-16	37	712-3027	Hex Flange Lock Nut, 1/4-20
6	712-3004A	Flange Lock Nut, 5/16-18	38	720-0309A	Seat Adjuster Grip
7	712-3083	Hex Nut, 1/2-13	39	731-04074	Spacer
8	714-0104	Internal Cotter Pin	40	732-0499	Compression Spring,.41 x 1.5
9	714-0145	Internal Cotter Pin	41	710-0726	Self-tapping Screw, 5/16-18 x.625
10	716-0106	E-ring	42	736-0204	Flat Washer,.344 x.62 x.03
11	720-0311	Handle Grip	43	738-0137A	Shoulder Screw,.340 x.285,1/4-20
12	732-0874	Torsion Spring	44	738-0966	Shoulder Screw,.50 x.50, 3/8-16
13	732-1184	Extension Spring,.84 x 4.6	45	783-0611	Seat Stop
14	736-0275	Flat Washer, 5/16	46	783-0738A	Seat Pivot Bracket
15	736-0921	Lock Washer, 1/2	47	783-0739	Seat Adjustment Lever
16	736-3019	Flat Washer,.31 x 1.062 x.134	48	783-0753	Seat Adjustment Selector
17	736-3084	Flat Washer,.51 x 1.12 x.06	49	757-04012	High Back Seat
18	738-0138A	Hex Cap Screw, 5/16-18 x.62		757-04011B	Medium Back Seat
19	738-0143	Shoulder Screw, 3/8-16	50	735-0656	RH Foot Pad, Rubber (4-Style Fender)
20	741-0225	Hex Flange Bearing	51	735-0657	LH Foot Pad, Rubber (4-Style Fender)
21	741-0715	Snap Flange Bearing	52	714-0111	Cotter Pin
22	746-0968	Lift Cable, 16.16	54	783-0209C	Seat Lift Bracket
23	747-04155	Lift Handle	55	710-0870	Hex Head Washer Screw, 3/8-16 x.625
24	756-1154	Roller Pulley	56	783-04081A	Seat Pivot Bracket, Manually Adjusted
25	783-0678A	Arm Lift	57	735-0672	RH Foot Pad, Rubber (7-Style Fender)
26	783-0720A	Deck Stabilizer Bracket	58	735-0673	LH Foot Pad, Rubber (7-Style Fender)
27	710-0260A	Carriage Bolt, 5/16 x.62	59	720-04009	Knob, 3/8-16
28	710-0604A	Self-tapping Screw, 5/16-18 x.625	60	736-0331	Cupped Washer,.39 x 1.12
29	710-0895	Self-tapping Screw, 1/4-15 x.75	61	726-3046	Ratchet Clip
30	731-1990	Lift Lever Cover	62	738-0296	Shoulder Screw,.437 x.286
31	731-1993	Cover w/ Cup Holder† (Shown)	63	726-0201	Speed Nut,.3125
	731-04591	Cup Holder‡	64	736-0160	Flat Washer,.531 x.93
32	736-3078	Flat Washer,.349 x 1.0 x.063	65	738-04012	Shoulder Screw
33	783-1010	Deck Lift Plate			

†Models equipped with a 4-style fender can accept the cover w/ cup holder.

‡Models equipped with a 7-style fender can accept only a cup holder.

NOTE: Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

Model 618

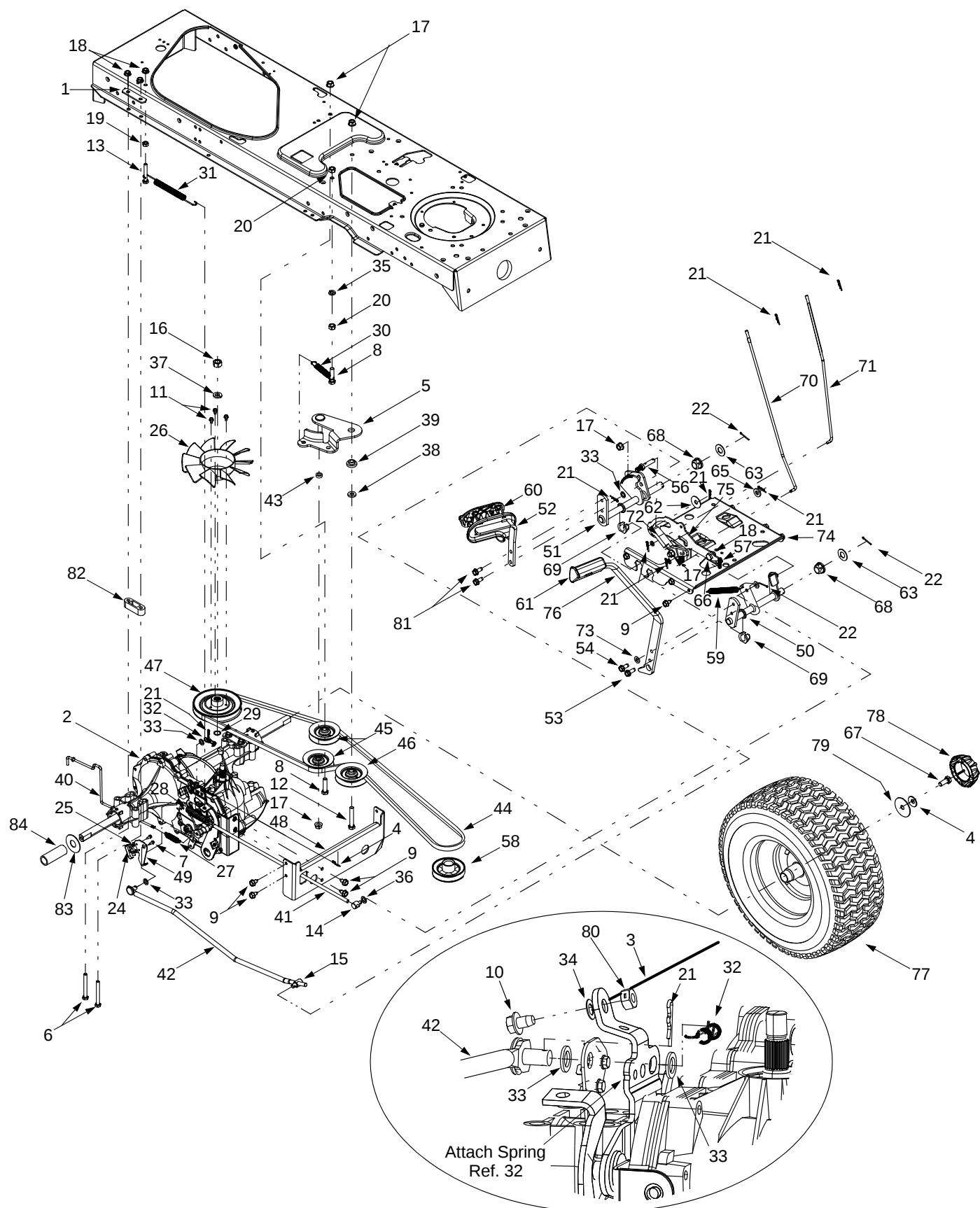


Model 618

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	710-1260A	Self-tapping Screw, 5/16-18 x .75	25	638-04003	LH Axle Assembly, .75 Diameter
2	710-0604A	Self-tapping Screw, 16-18 x .625			(Models with 46-inch Deck)
3	783-0726B	RH Pivot Support Bracket		638-04006	LH Axle Assembly, .75 Diameter
4	783-0727A	LH Pivot Support Bracket			(Models with 42-inch Deck)
5	783-0728	Pivot Bar Bracket	26	638-04004	RH Axle Assembly, .75 Diameter
6	710-0514	Hex Cap Screw, 3/8-16 x 1.0 (Grade 5)			(Models with 46-inch Deck)
7	711-1408	RH Drag Link		638-04005	RH Axle Assembly, .75 Diameter
8	711-1409A	LH Drag Link			(Models with 42-inch Deck)
9	712-0240	Jam Nut, 7/16-20 (Grade 2)	27	719-0525C	Cast Iron Pivot Bar w/ Fittings, .75
10	712-0241	Hex Nut, 3/8-24 (Grade 2)	28	712-0130	Lock Nut, 3/8-16
11	712-0130	Lock Nut, 3/8-16	29	714-0162	Cotter Pin
12	712-0459	Flange Lock Nut, 7/16-20	30	726-0341	Push Cap, .750
13	712-0429	Lock Nut, 5/16-18	31	736-0242	Bell Washer, .34 x .872
14	717-1550E	Steering Segment, 11/90 Ratio	32	736-0316	Flat Washer, .78 x 1.59 x .06
15	717-1554	Steering Pinion Gear	33	736-0331	Bell Washer, .39 x 1.13 x .062
16	723-0448A	Ball Joint, 7/16-20	34	738-1011	Shoulder Screw, .5 x 2.2, 3/8-16
17	736-0169	Lock Washer, 3/8	35	710-0643	Hex Bolt, 5/16-18 X 1
18	736-3084	Flat Washer, .51 x 1.12 x .06	36	634-04087	Wheel Assembly Complete, 15 x 6 x 6
19	738-1001A	Steering Shaft, .625 OD x 24.4		634-04081	Rim Only w/ Plastic Bearing
20	741-0475	Plastic Bushing, .38 ID		734-0255	Air Valve (Not Shown)
21	741-0656A	Hex Flange Bearing, 5/8		734-04040	Tire Only, Square Shoulder
22	738-0372B	Shoulder Spacer, .38 ID	37	734-2290A	Hub Cap
23	631-04028	Steering Wheel: 3 Spoke	38	783-0653G	Steering Support Bracket
	631-04008	Steering Wheel: 3 Spoke Soft Grip	39	738-0143	Shoulder Screw, 3/8-16
24A	731-04040	Steering Wheel Cap, Small	40	710-04095	Hex Screw 3/8-16 x 1.0
24B	731-04065	Steering Wheel Cap, Large			

NOTE: Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

Model 618



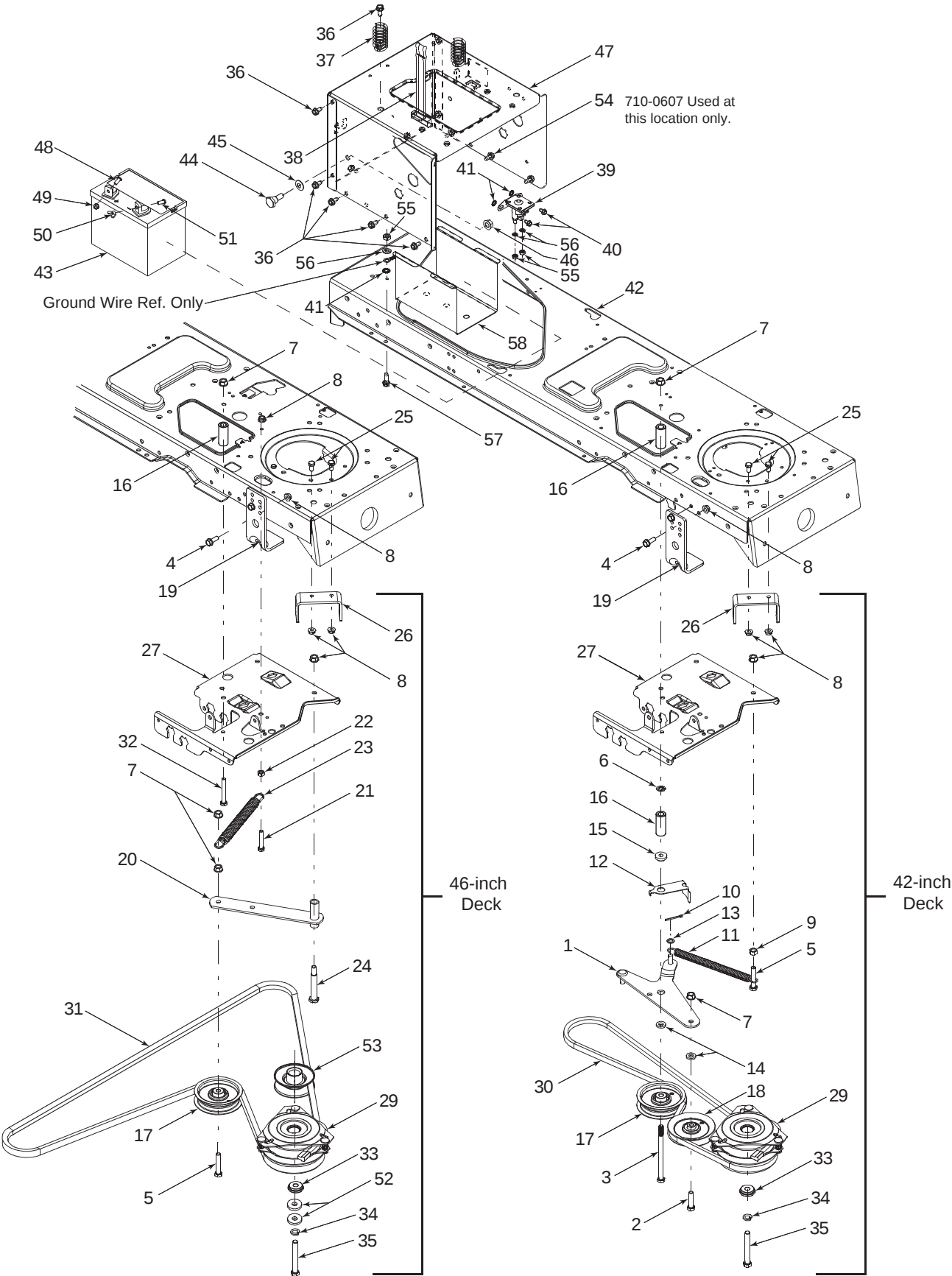
Model 618

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	17840	Transaxle Mounting Bracket	46	756-0981A	Flat Idler Pulley, 2.75
2	618-0319	Hydrostatic Transmission	47	756-1166	Input Pulley, 5.0
3	629-0949A	Reverse Wire Harness Adapter & Ground	48	783-0810B	Transmission Torque Bracket
4	736-0242	Bell Washer,.34 x.872	49	783-1019	Switch Actuator Bracket
5	783-04442	Double Idler Bracket Assembly	50	647-0031C	Brake Control Assembly
6	710-0176	Hex Cap Screw, 5/16-18 x 2.75	51	647-0049A	Drive Control Assembly
7	710-0227	Screw, #8-18 x.5	52	683-0267C	Hydro Pedal Assembly
8	710-0344	Hex Cap Screw, 3/8-16 x 1.5	53	710-0650	Self-tapping Screw, 5/16-18 x.875
9	710-0726	Self-tapping Screw, 5/16-18 x.625	54	710-1611B	Self-tapping Screw, 5/16-18 x.75
10	710-0599	Self-tapping Screw, 1/4-20 x.375	56	711-1363	Pin, 3/8-16 x 2.43
11	710-3007	Screw, #12-24 x.375	57	732-0335	Compression Spring,.405 OD x 1.17
12	710-3011	Hex Cap Screw, 3/8-16 x 2.25	58	756-0983B	Engine Pulley
13	710-3103	Hex Cap Screw, 5/16-18 x 2.0	59	732-0963	Extension Spring,.50 OD x 6.37
14	711-0677	Ferrule, 5/16-18	60	735-0662	Drive Pedal Pad
15	711-0832	Ferrule, 3/8-24	61	735-3049	Brake Pedal Pad
16	712-0333	Hex Nut, 1/2-20	62	736-0133	Flat Washer,.411 x 1.25 x 1.0
17	712-0431	Flange Lock Nut, 3/8-16	63	736-0187	Flat Washer,.64 x 1.24 x.06
18	712-3004A	Flange Lock Nut, 5/16-18	65	736-3004	Flat Washer,.406 x.875 x.105
19	712-3010	Hex Nut, 5/16-18	66	738-0155	Shoulder Screw,.437 x 1.62
20	712-3017	Hex Nut, 3/8-16	67	710-0627	Hex Cap Screw, 5/16-24 x.75
21	714-0104	Internal Cotter Pin	68	741-0225	Hex Flange Bearing
22	714-0111	Cotter Pin	69	741-3065B	Split Hex Flange Bearing
24	725-1644	Short Spring Switch	70	747-04096	Cruise Control Rod
25	726-0320	Insulator Nut Plate	71	747-04093	Brake Lock Control Rod
26	731-1449A	10-inch Fan	72	748-04039A	Cruise Latch
27	732-0209	Extension Spring,.48 x 2.03	73	736-3008	Flat Washer,.344 x.750 x.120
28	732-0716	Extension Spring,.59 x 4.0	74	783-0653F	Steering Support Bracket
29	732-0729	Wire Ring	75	783-0663C	Drive Lockout Bracket
30	732-0429A	Extension Spring,.5 x 3.97	76	783-0773A	Brake Pedal
31	732-0994	Extension Spring,.5 x 7.0	77	634-0177	Wheel Assembly Complete
32	732-3118	Extension Spring, 3/8 x 1.44			20 x 10 x 8 Square Shoulder
33	736-0140	Flat Washer,.385 x.62 x.063		634-0104	Wheel Assembly Complete
34	736-0142	Flat Washer,.281 x.50 x.063			20 x 8 x 8 Square Shoulder
35	736-0169	Lock Washer, 3/8		634-0070	Rim Assembly Only
36	736-0275	Flat Washer,.344 x.688 x.065		734-0255	Air Valve (Not Shown)
37	736-0921	Lock Washer, 1/2		734-1873	Tire Only, 20 x 10 x 8, Square Shoulder
38	736-3010	Flat Washer,.407 x.812 x.135		734-1730	Tire Only, 20 x 8 x 8, Square Shoulder
39	738-0372B	Shoulder Spacer,.38	78	734-2290A	Deluxe Hub Cap (Ref. 79 Required)
40	747-1149	Hydrostatic Bypass Rod	79	736-0430	Flat Washer,.350 x 1.59 x.062
41	747-1150	Hydrostatic Brake Rod	80	712-0291	Hex Lock Nut, 1/4-20
42	747-1151	Hydrostatic Control Rod	81	710-1260A	Screw, 5/16-18 x.750
43	750-0535	Spacer,.376 x.625 x.22	82	748-0334	Axle Spacer
44	754-0349	Drive Belt	83	736-0866	Flat Washer, .755 x 1.92 x .060
45	756-0116	V-idler Pulley, 3.06	84	731-04682	Axle Sleeve

IMPORTANT: For a proper working machine, use Factory Approved Parts. **V-belts** are designed to engage and disengage safely. A substitute (non OEM) V-belt can be dangerous by not disengaging completely.

NOTE: Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

Model 618 (w/ Electric PTO)



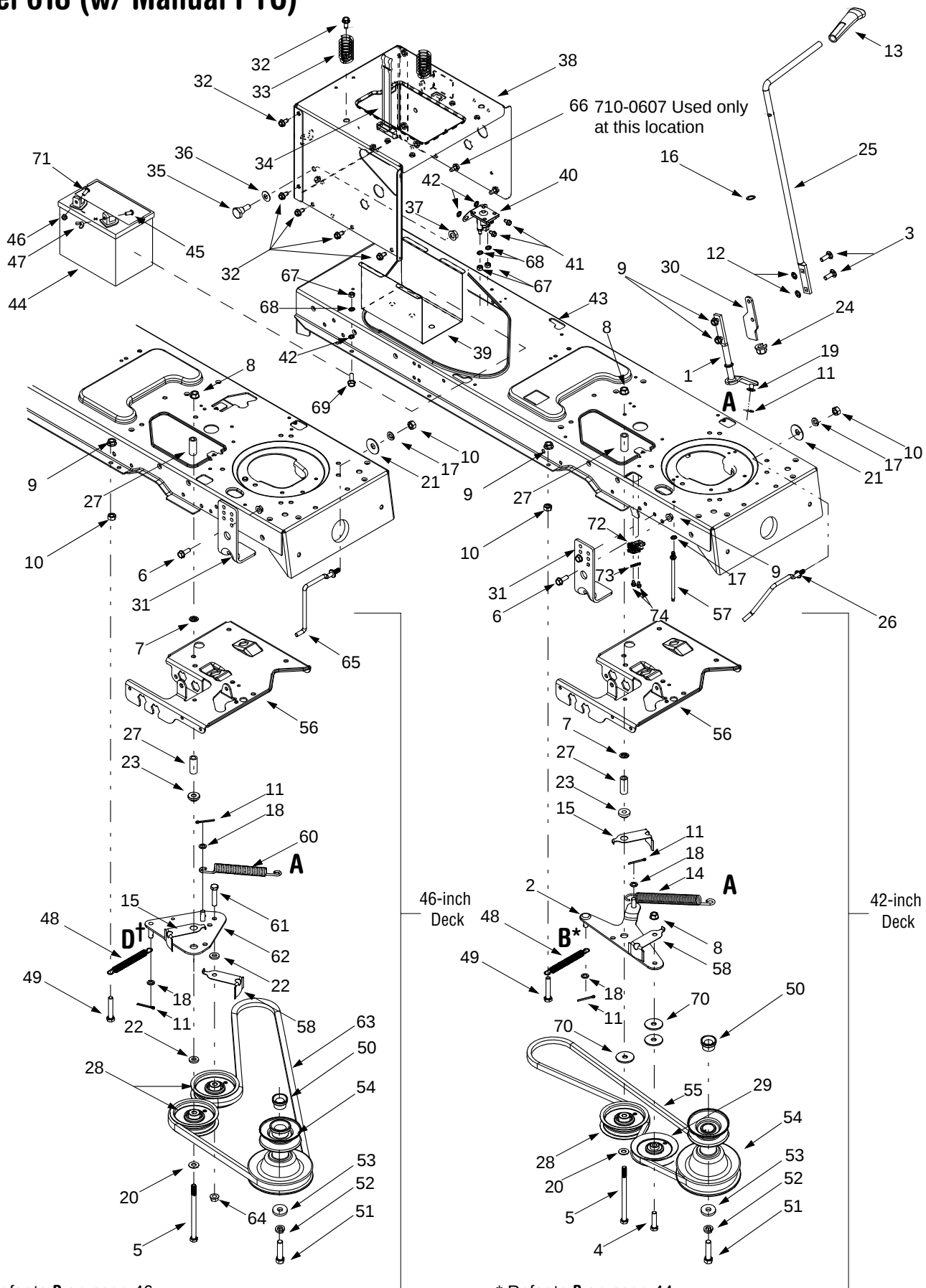
Model 618

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	683-0450	Engagement Plate Assembly	31	754-04033	PTO Belt (Models w/ 46-inch deck)
2	710-0520	Hex Cap Screw, 3/8-16 x 1.5	32	710-0859	Hex Cap Screw, 3/8-16 x 2.5
3	710-0831	Hex Cap Screw, 3/8-16 x 5.5	33	738-0785	Shoulder Spacer, 1.38 x.445 x.36
4	710-1238	Hex Head Washer Screw, 5/16-18 x.875	34	736-0171	Lock Washer, 7/16
5	710-3144	Hex Cap Screw, 3/8-16 x 2.0	35	710-3157	Hex Cap Screw, 7/16-20 x 3.25 (Grade 5)
6	712-0229	Push Nut, 3/8	36	710-0604A	Self Tapping Screw, 5/16-18 x.625
7	712-0431	Flange Lock Nut, 3/8-16	37	732-04035	Compression Spring, 1.28 x 3.125
8	712-3004A	Flange Lock Nut, 5/16-18	38	723-0444	Battery Strap
9	712-3017	Hex Nut, 3/8-16	39	725-1426	Solenoid, 12-Volt, 100 Amp
10	714-0470	Cotter Pin, 1/8 x 1.25	40	710-0599	Self Tapping Screw, 1/4-20 x.5
11	732-0384	Extension Spring,.62 x 6.12	41	736-0222	Lock Washer, 1/4
12	732-0991A	Belt Guard	42	683-0304C	Lower Frame Assembly
13	736-0140	Flat Washer,.385 x.62 x.063	43	725-1706	12-volt Battery, 270 CCA
14	736-3010	Flat Washer,.407 x.812 x.135	44	738-1020	Shoulder Screw,.625 x.5, 7/16-20
15	738-0372A	Shoulder Spacer,.380	45	736-0407	Bell Washer,.45 x 1.0 x.062
16	748-0415B	Spacer, 3/8 x 1.54	46	712-0459	Flange Lock Nut, 7/16-20
17	756-0627B	Idler Pulley, 3.5	47	783-1031A	Hitch Plate
18	756-1208	Idler Pulley, 4.0	48	710-0703	Hex Cap Screw, 1/4-20 x.75
19	783-0891B	Deck Stop	49	712-0271	Hex Sems Nut, 1/4-20
20	683-0297	Idler Bracket Assembly	50	712-3087	Wing Nut, 1/4-20
21	710-3180	Hex Cap Screw, 5/16-18 x 1.75	51	738-1132	Shoulder Screw, 1/4-20,.25 x.15
22	712-3010	Hex Nut, 5/16-18	52	736-0322	Flat Washer,.4375 x 1.25 x.180
23	732-0978	Extension Spring,.62 x 5.62	53	756-0639A	Engine Pulley
24	738-3056	Shoulder Screw, 1/2 x 2.5	54	710-0607	Self-tapping Screw, 5/16-18 x.5
25	710-3025	Hex Cap Screw, 5/16-18 x.625	55	712-3006	Hex Nut, 1/4-20
26	783-1003	Electric Clutch Anti-rotation Bracket	56	736-0329	Lock Washer, 1/4
27	783-0653F	Steering Support Bracket	57	710-0642	Self-tapping Screw, 1/4-20 x.75
29	717-04080	Electric PTO Clutch	58	783-0349	Battery Tray
30	754-0497	PTO Belt (Models w/ 42-inch deck)			

IMPORTANT: For a proper working machine, use Factory Approved Parts. **V-belts** are designed to engage and disengage safely. A substitute (non OEM) V-belt can be dangerous by not disengaging completely.

NOTE: Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

Model 618 (w/ Manual PTO)



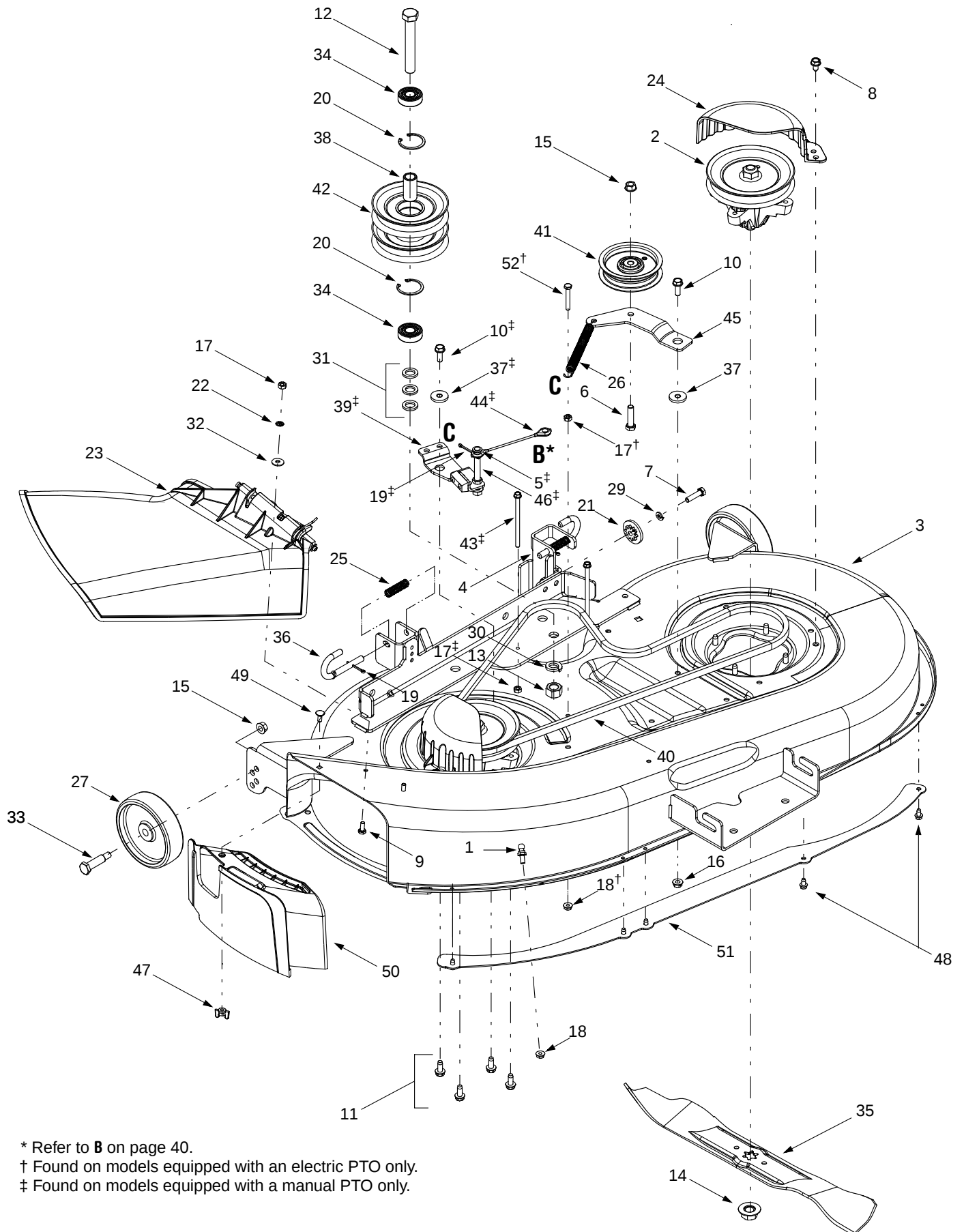
Model 618

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	647-0064	PTO Engage Lever Assembly	39	783-0349	Battery Tray
2	683-0450	PTO Engage Plate Assembly	40	725-1426	Solenoid, 12-Volt, 100 Amp
3	710-0276	Carriage Screw, 5/16-18 x 1.00	41	710-0599	Self Tapping Screw, 1/4-20 x.5
4	710-0520	Hex Cap Screw, 3/8-16 x 1.5	42	736-0222	Lock Washer, 1/4
5	710-0831	Hex Cap Screw, 3/8-16 x 5.5	43	683-0304C	Lower Frame Assembly
6	710-1238	Hex Head Washer Screw, 5/16-18 x.875	44	725-1706A	12-volt Battery, 270 CCA
7	712-0229	Push Nut, 3/8		725-1737	12-volt Battery, 190 CCA
8	712-0431	Flange Lock Nut, 3/8-16	45	738-1132	Hex Cap Screw, 1/4-20
9	712-3004A	Flange Lock Nut, 5/16-18	46	712-0271	Hex Sems Nut, 1/4-20
10	712-3010	Hex Nut, 5/16-18	47	712-3087	Wing Nut, 1/4-20
11	714-0470	Cotter Pin, 1/8 x 1.25	48	732-1165	Extension Spring,.50 x 5.0
12	726-0201	Speed Nut,.3125	49	710-3180	Hex Cap Screw, 5/16-18 x 1.75
13	731-2111A	PTO Knob	50	750-0956	Spacer Cup
14	732-1170	Extension Spring,.75 x 6.75	51	710-3029	Hex Head Cap Screw, 7/16-20 x 1.25
15	732-0991A	Belt Guard	52	736-0171	Lock Washer, 7/16
16	736-0108	Flat Washer,.510 x.750 x.033	53	736-0322	Flat Washer,.450 x 1.25
17	736-0119	Lock Washer, 5/16	54	756-0983B	Engine Pulley, 3.56 OD x 5.56
18	736-0140	Flat Washer, .385 x .62 x .063	55	754-0497	PTO Belt (Models w/ 42-inch deck)
19	736-0275	Flat Washer, 5/16	56	783-0653F	Steering Support Bracket
20	736-0300	Flat Washer,.406 x.875 x.059	57	711-1044	Keeper Pin, 5/16 x 4.75
21	736-0242	Bell Washer,.345 x.88 x.060	58	732-1013	Belt Guard
22	736-3010	Flat Washer,.407 x.812 x.135	59	710-3025	Hex Cap Screw, 5/16-18 x.625
23	738-0372B	Shoulder Spacer,.380	60	732-0944	Extension Spring,.75 x 6.75
24	741-0708	Hex Split Flange Bearing,.5	61	710-0347	Hex Cap Screw, 3/8-16 x 1.75
25	747-1112D	PTO Engagement Handle	62	683-0302	PTO Engagement Plate Assembly
26	747-1286A	Belt Keeper Rod	63	754-0486A	PTO Belt (Models w/ 46-inch deck)
27	748-0415B	Spacer, 3/8 x 1.54	64	712-0431	Flange Lock Nut, 3/8-16
28	756-0627B	Idler Pulley, 3.5	65	747-1243	Belt Keeper Rod
29	756-1208	Idler Pulley, 4.0	66	710-0607	Self-tapping Screw, 5/16-18 x.5
30	783-0744A	Engagement Stop	67	712-3006	Hex Nut, 1/4-20
31	783-0891B	Deck Stop	68	736-0329	Lock Washer, 1/4
32	710-0604A	Self Tapping Screw, 5/16-18 x.625	69	710-0642	Self-tapping Screw, 1/4-20 x.75
33	732-04035	Compression Spring, 1.28 x 3.5	70	736-3039	Flat Washer,.406 x 1.5 x 11 gauge
34	723-0444	Battery Strap	71	710-0703	Carriage Bolt, 1/4-20 x.75
35	738-1020	Shoulder Screw,.625 x.5, 7/16-20	72	725-04039	Safety Interlock Switch
36	736-0407	Bell Washer,.45 x 1.0 x.062	73	17962	Switch Plate
37	712-0459	Flange Lock Nut, 7/16-20	74	710-0224	Screw, #10 x.5
38	783-1031A	Hitch Plate			

IMPORTANT: For a proper working machine, use Factory Approved Parts. **V-belts** are designed to engage and disengage safely. A substitute (non OEM) V-belt can be dangerous by not disengaging completely.

NOTE: Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

Model 618



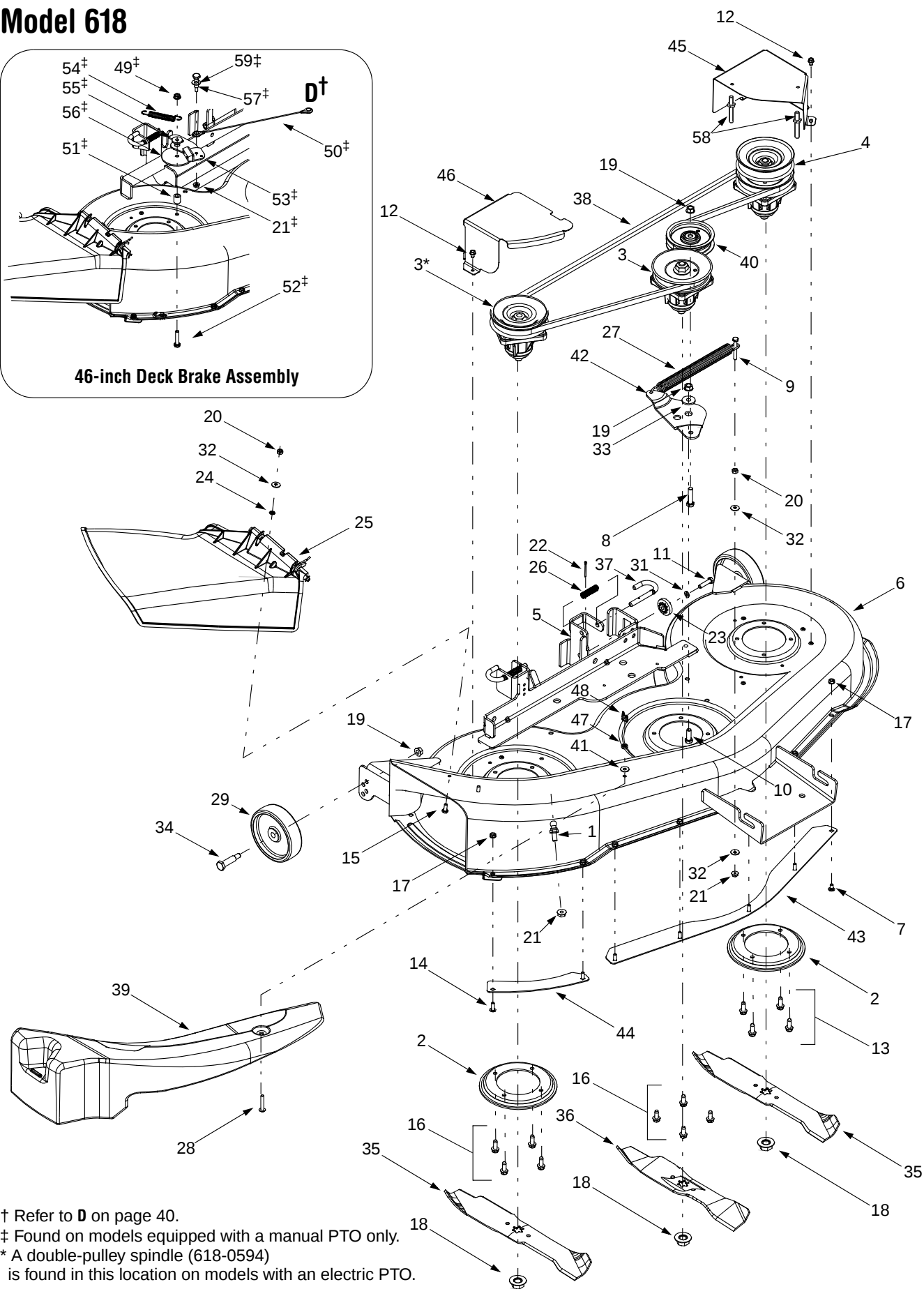
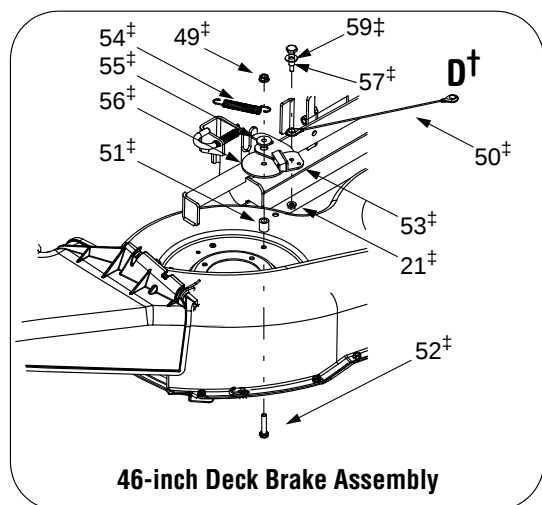
Model 618

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	711-04069	Grass Catcher Pin	26	732-0470A	Extension Spring,.50 x 4.74
2	618-0565	Spindle Assembly, 5.75 Dia.	27	734-0973	Deck Wheel, 5 x 1.38
	756-0980	Pulley Only	29	736-0119	Lock Washer, 5/16
3	683-0198G	42-inch Deck Shell	30	736-0158	Lock Washer, 5/8
4	683-0254	Deck Adjustment Bracket w/ Weld Nut	31	736-0162	Flat Washer,.64 x 1.0 x.12
5	736-0140	Flat Washer,.385 x.62 x.063	32	736-0270	Bell Washer,.265 x.75 x.062
6	710-0520	Hex Cap Screw, 1/4-20 x 1.5	33	738-0373	Shoulder Screw,.498 x 1.53
7	710-0528	Hex Cap Screw, 5/16-18 x 1.25	34	741-0524	Bearing,.625 x 1.574 x.470
8	710-0726	Self-tapping Screw, 5/16-18 x.75	35	742-0616A	Three-in-one Blade, Star Center, 21.23"
9	710-0751	Hex Cap Screw, 1/4-20 x.62	36	747-1116	Deck Release Pin
10	710-1238	Hex Head Washer Screw, 5/16-18 x.875	37	748-0331	Shoulder Spacer,.625 x.324
11	710-0650	Self-tapping Screw, 5/16-18 x.75	38	750-0932A	Spacer,.635 x.88 x 1.72
12	710-3151	Hex Cap Screw, 5/8-18 x.875	39	683-0440	Deck Brake Assembly
13	712-0337	Hex Nut, 5/8-18	40	754-0498	Deck Belt
14	712-0417A	Hex Flange Nut, 5/8-18	41	756-0627B	Idler Pulley, 3.5
15	712-0431	Flange Lock Nut, 3/8-16	42	756-1202	Double Pulley, 5.0
16	712-3004A	Flange Lock Nut, 5/16-18	43	710-1830	Self-tapping Screw, 1/4-20 x 4.0
17	712-3006	Hex Nut, 1/4-20	44	746-0970	Brake Cable, 5.05
18	712-3027	Hex Flange Lock Nut, 1/4-20	45	783-1291	Idler Bracket
19	714-0470	Cotter Pin, 1/8 x 1.25	46	711-1534	Pin, 3/8-16, 3/8 x 3.27
20	716-3020	Internal Snap Ring	47	712-3087	Wing Nut, 1/4-20
21	717-04074	Deck Adjustment Gear	48	710-0599	Self-tapping Screw, 1/4-20 x.5
22	726-0233	Push Nut.25 x.5	49	710-0134	Carriage Screw, 1/4-20 x.62
23	731-1032B	Side Discharge Chute Assembly	50	731-2363	Mulch Plug
24	731-2486A	Belt Cover	51	783-1146A	Deck Skirt
25	732-0306	Compression Spring,.406 x.531 x 1.75	52	710-0136	Hex Cap Screw, 1/4-20 x 1.75

IMPORTANT: For a proper working machine, use Factory Approved Parts. **V-belts** are designed to engage and disengage safely. A substitute (non OEM) V-belt can be dangerous by not disengaging completely.

NOTE: Tractor features vary by model. *NOT all parts listed above and pictured on the previous page are standard equipment.*

Model 618



† Refer to **D** on page 40.

‡ Found on models equipped with a manual PTO only.

* A double-pulley spindle (618-0594) is found in this location on models with an electric PTO.

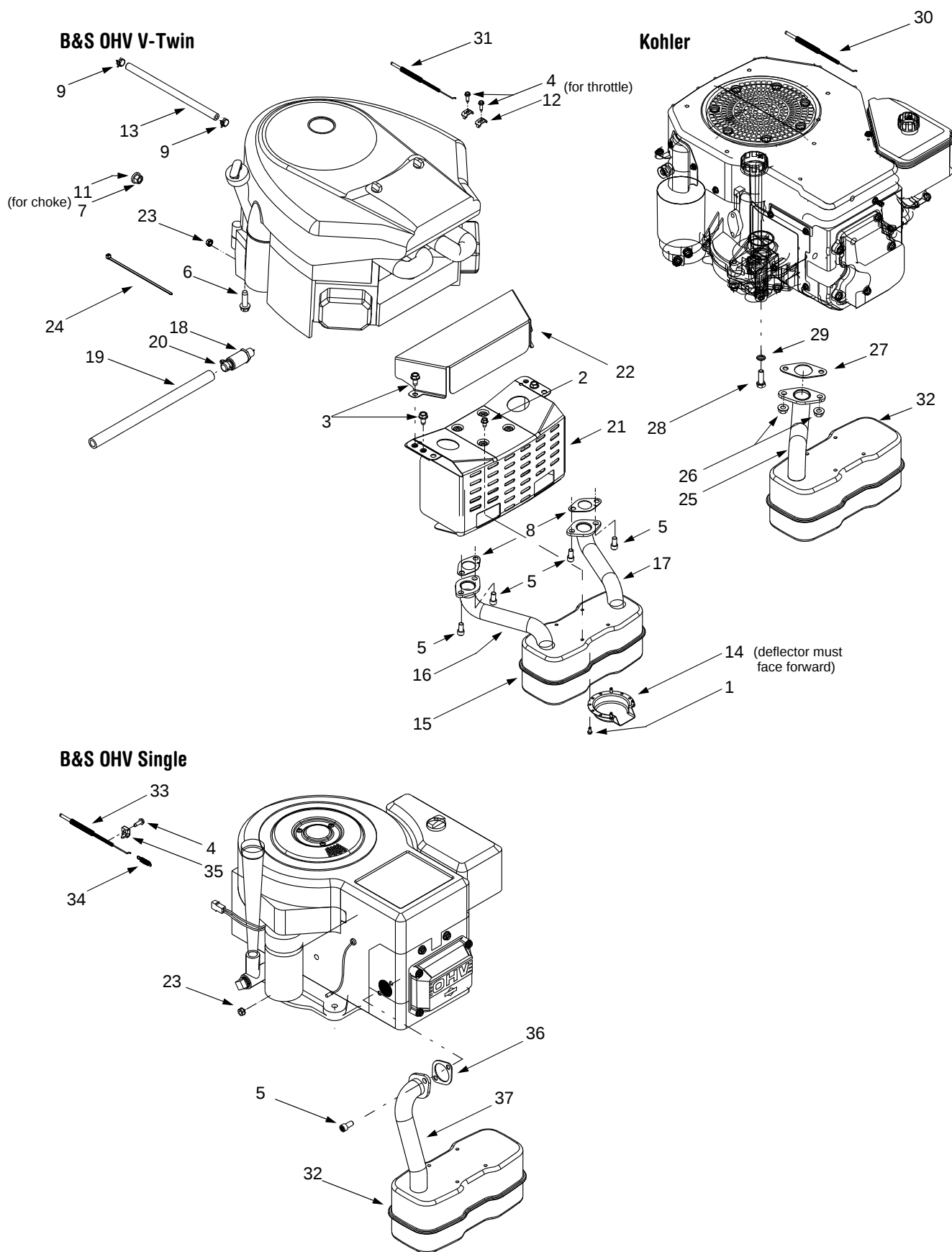
Model 618

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	711-04069	Grass Catcher Pin	29	734-0973	Deck Wheel, 5 x 1.38
2	17982	Spindle Reinforcement Plate	31	736-0119	Lock Washer, 5/16
3	618-0240A	Spindle Assembly, 5.0 Dia.	32	736-0270	Bell Washer, .265 x .75 x .062
	756-1187	Pulley Only	33	738-0347	Shoulder Spacer, .625 x 1.16
4	618-0594	Double Pulley Spindle Assembly	34	738-0373	Shoulder Screw
	618-0241	Double Pulley Spindle Ass'y -Electric PTO	35	742-0611	Three-in-one Blade, Star Center, 16.28"
	756-0603	Pulley Only	36	742-0612	Three-in-one Blade, Star Center, 14.88"
5	683-0254	Deck Adjustment Bracket w/ Weld Nut	37	747-1116	Deck Release Pin
6	683-04103	46-inch Deck Shell	38	754-0349	Deck Belt, Poly
7	710-0167	Carriage Screw, 1/4-20 x.50	39	731-1636	Mulch Plug
8	710-0344	Hex Cap Screw, 3/8-16 x 1.5	40	756-0627B	Idler Pulley, 3.5
9	710-0501	Hex Cap Screw, 1/4-20 x 2.0	41	736-0173	Flat Washer, .28 x .74 x .063
10	710-0514	Hex Cap Screw, 3/8-16 x 1.0	42	783-0139A	Idler Bracket
11	710-0528	Hex Cap Screw, 5/8-18 x 1.25	43	783-0141	Center Deck Skirt
12	710-0599	Self-tapping Screw, 1/4-20 x.5	44	783-0142	RH Deck Skirt
13	710-0650	Self-tapping Screw, 15/16-18 x.875	45	783-1348A	LH Belt Cover
14	710-0703	Hex Screw, 1/4-20 x.75	46	783-0805C	RH Belt Cover
15	710-0751	Hex Cap Screw, 1/4-20 x.62		17258D	RH Belt Cover (Manual PTO)
16	710-1260A	Self-tapping Screw, 5/16-18 x.75	47	712-3006	Hex Nut, 1/4-20
17	712-0271	Hex Sems Nut, 1/4-20	48	712-3087	Wing Nut, 1/4-20
18	712-0417A	Hex Flange Nut, 5/8-18	49	712-3004A	Hex Nut, 5/16-18
19	712-0431	Flange Lock Nut, 3/8-16	50	746-1107	Bracket Cable, 12"
20	712-3006	Hex Nut, 1/4-20	51	750-1320	Spacer, .385 x .625 x .70
21	712-3027	Hex Flange Lock Nut, 1/4-20	52	710-0805	Hex Cap Screw, 5/16-18 x 1.5
22	714-0470	Cotter Pin, 1/8 x 1.25	53	17116	Deck Brake Assembly
23	717-04074	Deck Adjustment Gear	54	732-0429A	Extension Spring, .5 x 3.97
24	726-0233	Push Nut, .25 x .5	55	748-0324	Shoulder Spacer
25	731-1032B	Side Discharge Chute Assembly	56	736-0418A	Flat Washer, .34 x 2.25 x .1
26	732-0306	Compression Spring, .406 x .531 x 1.75	57	711-1554	Pin, 1/4-20
27	732-0594A	Extension Spring, .91 x 7.3	58	711-0993	Belt Guard Pin
28	710-0578†	Screw, 1/4-20 x 1.5	59	736-0140	Flat Washer, .385 x .62 x .06

IMPORTANT: For a proper working machine, use Factory Approved Parts. **V-belts** are designed to engage and disengage safely. A substitute (non OEM) V-belt can be dangerous by not disengaging completely.

NOTE: Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

Model 618



Model 618

REF. NO.	PART NO.	DESCRIPTION
1	710-0227	Self-tapping Screw, #8-18 x.50
2	710-0599	Self-tapping Screw, 1/4-20 x.50
3	710-0726	Self-tapping Screw, 5/16-18 x.625
4	710-1237	Screw, #10-32 x.625 (B&S OHV V-Twin)
5	710-1314A	Socket Cap Screw, 5/16-18 x.625
6	710-1315	Self-tapping Screw, 3/8-16 x 1.25
7	712-3017	Hex Nut, 3/8-16
8	721-0460	Exhaust Gasket (B&S OHV V-Twin)
9	726-0205	Hose Clamp
10	751B213146	Casing Clamp (B&S OHV Single)
11	736-0300	Lock Washer, .406 x .875 x .059
12	751B221535	Casing Clamp (B&S OHV V-Twin)
13	751-0535	Fuel Line Hose
14	751-0564A	Muffler Deflector
15	751-0616A	Muffler, Twin Inlet (B&S OHV V-Twin)
16	751-0650A	RH Exhaust Pipe (B&S OHV V-Twin)
17	751-0651A	LH Exhaust Pipe (B&S OHV V-Twin)
18	751-3140	Oil Drain Valve
19	751-3141	Oil Drain Hose
20	751-3142	Oil Drain Cap
21	783-0615C	Muffler Heat Shield
22	783-0625C	Engine Heat Shield (B&S OHV V-Twin)
23	712-0271	Hex Sems Nut, 1/4-20 (B&S OHV V-Twin)
24	725-0157	Cable Tie
25	751-0621	Exhaust Pipe (Kohler)
26	712-3086	Flange Nut, 8mm (Kohler)
27	721-0375	Exhaust Gasket (Kohler)
28	710-3206A	Hex Cap Screw, 8mm (Kohler)
29	736-0607	External Lock Washer (Kohler)
30	746-1087	Throttle Cable (Kohler)
31	746-1086	Throttle Cable (B&S OHV V-Twin)
32	751-0617A	Muffler, Single Inlet (Kohler)
33	746-1084	Throttle Cable (B&S OHV Single)
34	732-0966	Extension Spring, .275 x 1.25 (B&S OHV Single)
35	751B213146	Casing Clamp (B&S OHV Single)
36	721-0208	Exhaust Gasket (B&S OHV Single)
37	751-0619A	Exhaust Pipe (B&S OHV Single)

NOTE: Engine accessory parts are applicable to all 618 model tractors except where otherwise noted.