

Zero Turn Rider

Z - Force



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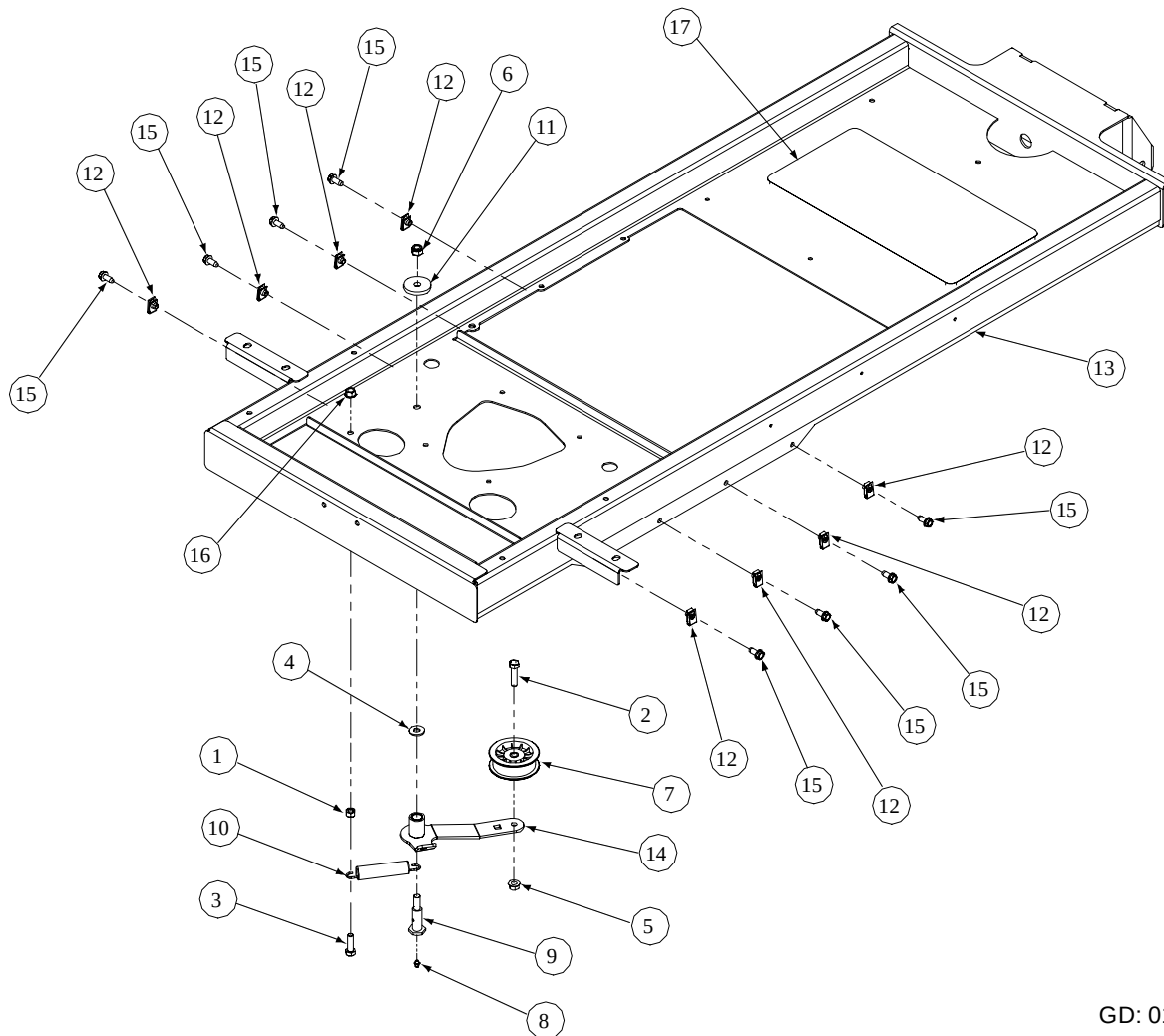
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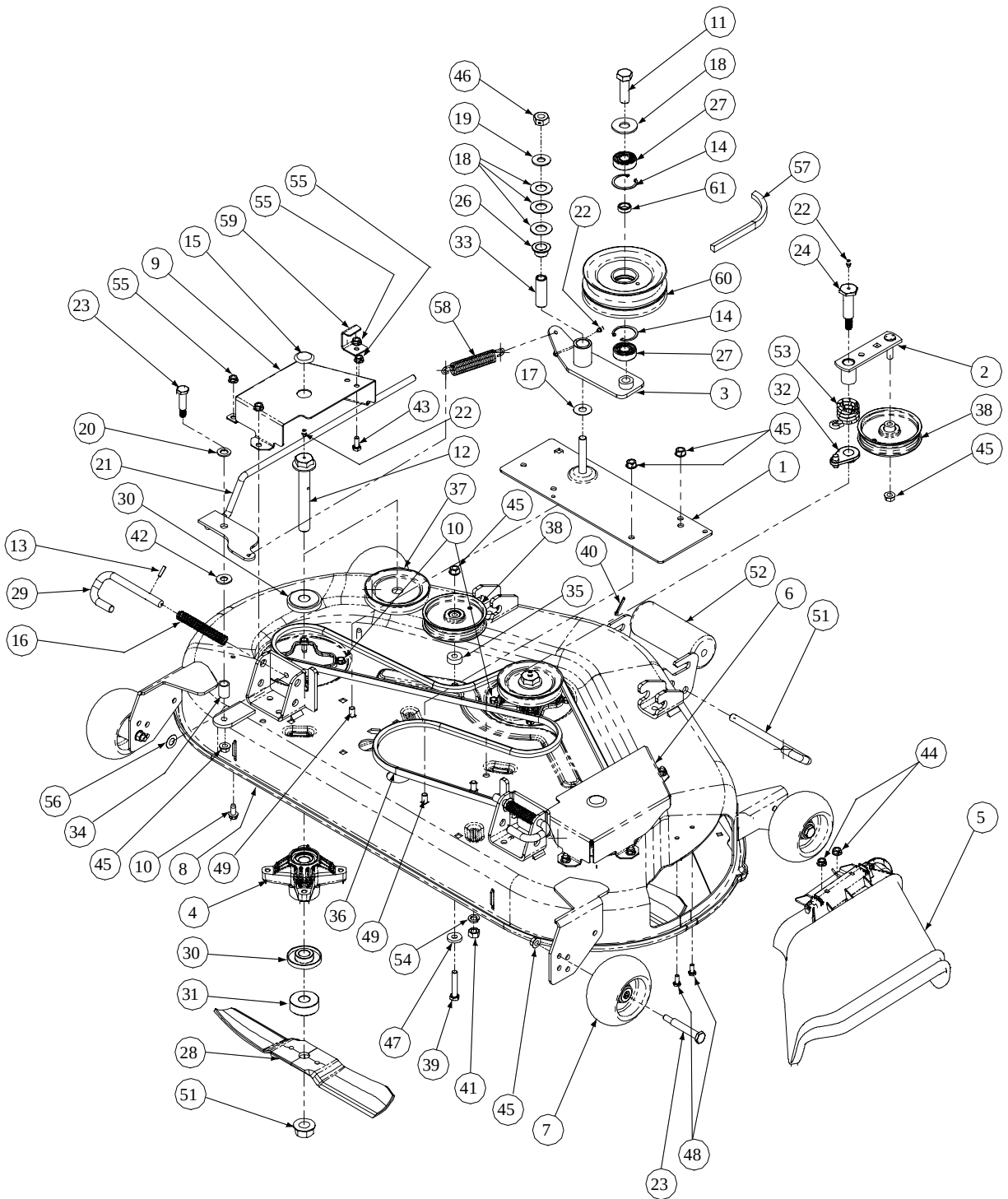
Frame Assembly- Figure 1 and Parts List



GD: 01008104-T04

Ref. No.	Part No.	Description	Qty.
1	00012166	Hex Nut, 5/16-18	1
2	00011438	Hex Cap Screw, 3/8-16 x 1-1/2	1
3	00013116	Hex Cap Screw, 5/16-18 x 1-1/4	1
4	00006168	Flat Washer, 3/8 zinc	1
5	00022560	Hex Nut, 3/8-16 Flange Lock	1
6	00027279	Nylock Nut, 7/16-14	1
7	00030782	Flat Idler Pulley w/ adaptor	1
8	00060078	Grease Fitting, 1/4-28 x 3/16	1
9	01000505	Shoulder Bolt	1
10	01002874	Extension Spring, .865 OD x 4.68 lg	1
11	01003269	Flat Washer, 7/16 ID x 1.75 OD	1
12	01003563	U-Nut, 5/16-18	8
13	01008480	Frame Assembly Weldment	1
14	01008399	Idler Arm Assembly	1
15	01008764	Hex Washer Screw 5/16-18 x .750	8
16	01000635	Nut, 5/16-18, Hexflange Lock	1
17	01006528	Abrasive Foot Pad	1

44" Formed Cutter Deck - Figure 2



GD: 01008112-T08

44" Formed Cutter Deck - Parts List for Figure 2

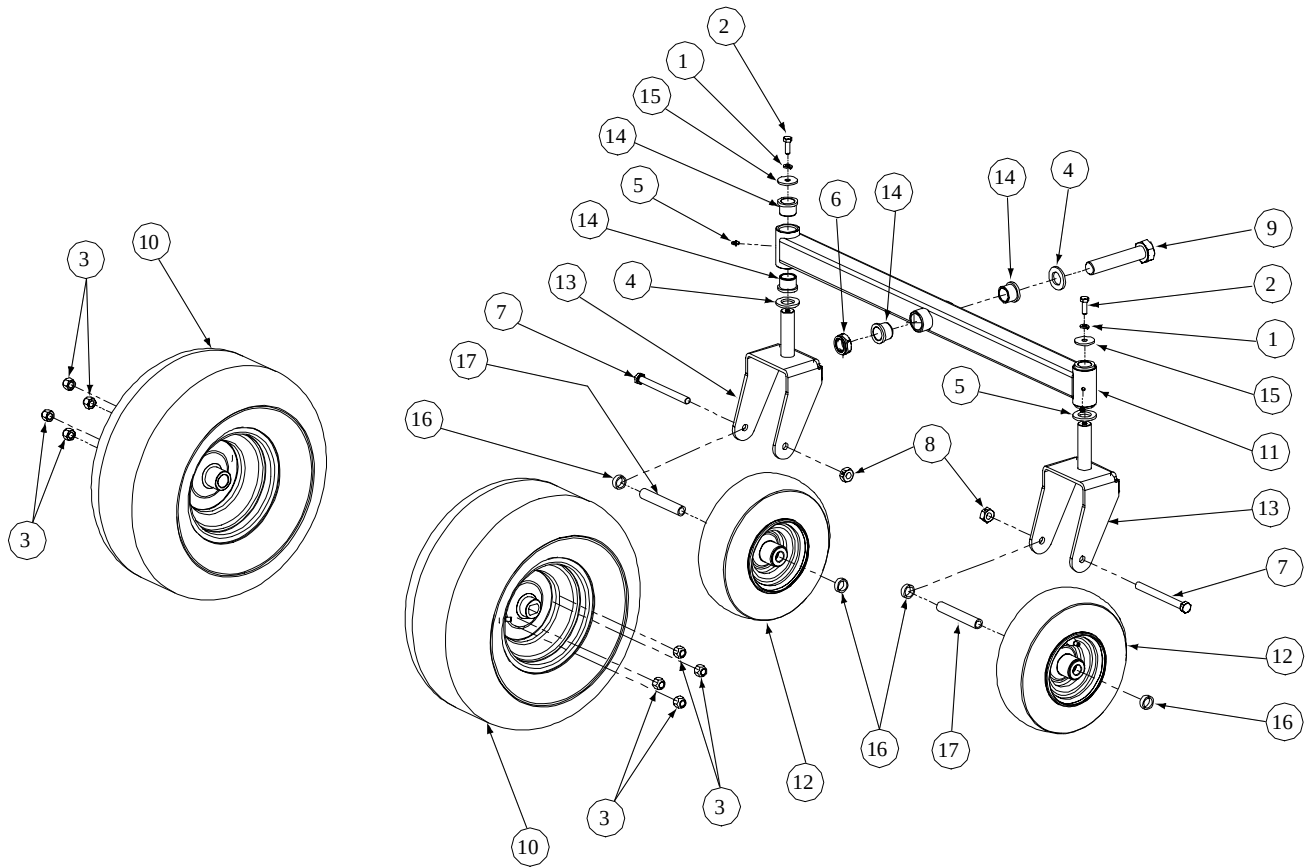
Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	01008590	Deck Mounting Plate Assembly	1	32	748-3100	Retainer Spring	1
2	01008593	Idler Arm Assembly	1	33	750-0656	Spacer .50 OD x .75 ID	1
3	01008589	Idler Assembly	1	34	750-0150	Spacer .550 ID x .750 OD	1
4	618-3129	Spindle Assembly	3	35	750-3119	Spacer .406 ID x 1.0 OD	1
5	631-0094	Chute Assembly	1	36	754-3039	Belt	1
6	01008587	Belt Cover Right Hand	1	37	756-3089	Pulley	3
7	703-1890	Deck Wheel	4	38	01004081	Flat Pulley	2
8	01008481	Deck Assembly 44"	1	39	00002528	Hex Cap Screw 3/8-16 x 2.00	1
9	01008586	Belt Cover Left Hand	1	40	00003107	Cotter Pin .125 Dia x 1.0	1
10	01008620	Self Tapping Screw 5/16-18 x .750	18	41	00005763	Hex Nut 7/16-14	1
11	01008530	Hex Cap Screw 5/8-18 x 4.25	1	42	00010958	Flat Washer .50 ID x 1.065 OD	1
12	710-1852	Spindle Bolt 3/4-16 x 5.37	3	43	00013406	Hex Cap Screw 5/16-18 x .75	1
13	715-3003	Pin	2	44	01002766	Nut, 1/4-20, hexflange Lock	2
14	716-3020	Internal Snap Ring	2	45	00022560	Hex Nut, 3/8-16, Flange Lock	10
15	726-3045	Button Plug	2	46	00023287	Nut, 1/2-20, Center Lock	1
16	732-0802	Compression Spring .63 OD x 6.3	2	47	00083192	Idler Washer	1
17	736-0100	Flat Washer .531 ID x 1.25 OD	1	48	01000038	Hex Cap Screw 1/4-20 x .620	2
18	736-0188	Flat Washer .76 ID x 1.49 OD	4	49	01000372	Carriage Bolt 3/8-16 x .75	3
19	736-0179	Flat Washer .50 ID x 1.25 OD	1	50	01000375	Roller Pin 1/2 x 7.31	1
20	01000873	Flat Washer .536 ID x .93 OD	1	51	01000380	Nut, 3/4-16, Hex Flange	3
21	01008538	Deck Handle Weldment	1	52	01000385	Front Roller	1
22	737-3000	Grease Fitting	5	53	732-3067	Idler Torsion Spring	1
23	738-3056	Shoulder Screw 1/2 x 2.5	4	54	01000389	Lock Washer 7/16	1
24	738-3172	Shoulder Screw .68 x 2.11	1	55	01000635	Lock Nut 5/16-18 Hex Flange	7
25	738-0213	Shoulder Screw .498 x 1.445	1	56	01000930	Flat Washer .508 ID x 1.0 OD	2
26	741-0338	Flange Bearing .75 ID x .52	2	57	01002391	Belt	1
27	741-0524	Bearing .625 ID x 1.574 OD	2	58	01002874	Extension Spring .865 OD x 4.68	1
28	01008616	Blade	3	59	01004863	Tension Rod Stop Bracket	1
29	747-3013	Support Pin	2	60	01008376	Double Pulley	1
30	748-3065	Spindle Spacer	6	61	01008404	Spacer .635 ID x .88 OD	1
31	748-3020	Blade Spacer	3				



Control Assembly - Parts List for Figure 3

Ref. No.	Part No.	Description	Qty.
1	00012382	Hex Cap Screw, 5/16-18 x 1-1/2	2
2	00006168	Flat Washer, 3/8 Zinc	1
3	00008495	Capscrew, 3/8-16 x 1-3/4	1
4	01000372	Carriage Bolt, 3/8-16	2
5	00012165	Nylock Nut, 5/16-18	3
6	01008620	Self Tapping Screw, 5/16-18 x 3/4	5
7	01008763	Hex Cap Screw, 1/4-20 x 3/4	9
8	00013595	Parking Brake Grip	1
9	00021797	Spring, .80 OD x 1 Lg	1
10	00022560	Hex Nut, 3/8-16 Flange Lock	5
11	00077495	Friction Washer	1
12	01000628	Screw, 1/4-20 x 1/2	18
13	01000635	Hex Nut, 5/16-18 Flange Lock	4
14	--	--	--
15	01002634	Shoulder Screw, 3/8-16, .5 x 2.345	2
16	01002753	Grommet, 2.5 OD x 1.0 Lg	2
17	01002766	Hex Nut, 1/4-20 Flange Lock	3
18	01002772	Spacer, .375 x .50 x 1.02	1
19	01003563	U-Nut, 5/16-18	2
20	01008464	Foot Rest Bracket	1
21	01008198	Left Hand Brake Cable (not shown)	1
22	01008199	Right Hand Brake Cable (not shown)	1
23	01008482	Control Housing Weldment	1
24	01008413	Seat Adjust	1
25	01008472	Left Hand Control Console	1
26	01008473	Right Hand Control Console	1
27	01008487	Parking Brake Lever	1
28	01008489	Brake Cable Bracket	1
29	01008491	Front Tank Mounting Bracket	1
30	01008533	Lapbar Stop Bracket	2
31	01008539	U-Nut, 1/4-20	4
32	01008572	Battery Edge Trim	4
33	01008583	Seat Mounting Bracket	2
34	00012166	Hex Nut, 5/16-18	2
35	01000960	Washer, .325 x .930 x .045	2
36	01006528	Abrasive Foot Pad	1

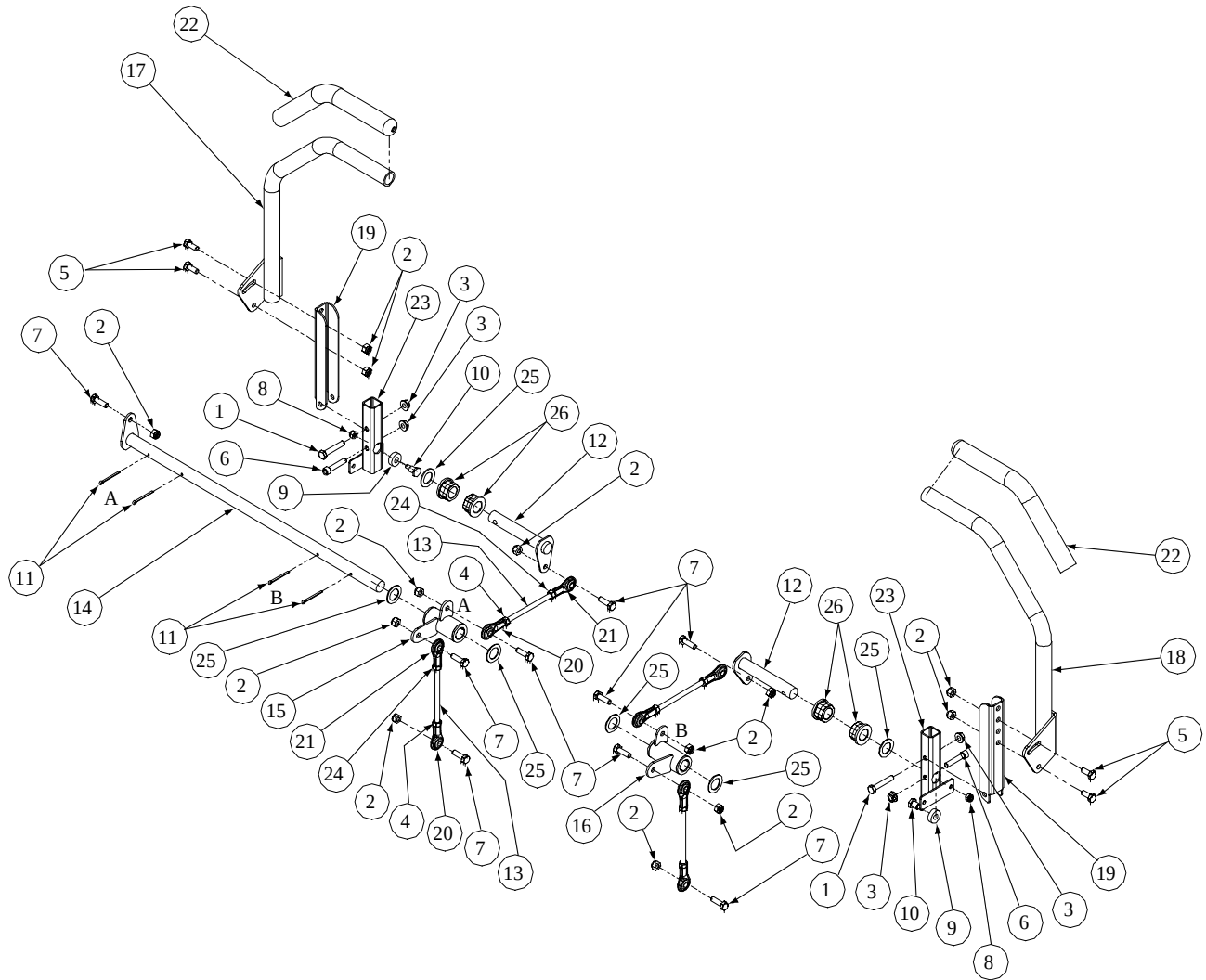
Front Caster & Tire Assembly - Figure 4 and Parts List



GD: 01008107-T08

Ref. No.	Part No.	Description	Qty.
1	00012157	Lock Washer, 3/8 Zinc	2
2	00012171	Hex Cap Screw, 3/8-16 x 1	2
3	00012187	Lug Nut, 1/2-20	8
4	00023822	Washer Special	3
5	00060078	Grease Fitting, 1/4-28 x 3/16	2
6	01000678	Nut Jam, 1.0-14, Nylon Insert	1
7	01000745	Hex Cap Screw, 1/2-20 x 5.50	2
8	01008804	Nut, 1/2-20, Flange Lock	2
9	01006309	Hex Cap Screw, 1-14 x 5.0	1
10	01008320	Wheel Assembly, 20 x 7	2
11	01008405	Front Axle Assembly	1
12	01008570	Front Wheel Assembly	2
13	01008550	Castor Wheel Mounting Bracket	2
14	731-0374	Flange Bearing, 1.0 ID	6
15	736-0227	Flat Washer, .390 x 1.5 x .134	2
16	750-0456	Spacer, .790 ID x .347 Lg	4
17	750-3197	Wheel Spacer	2

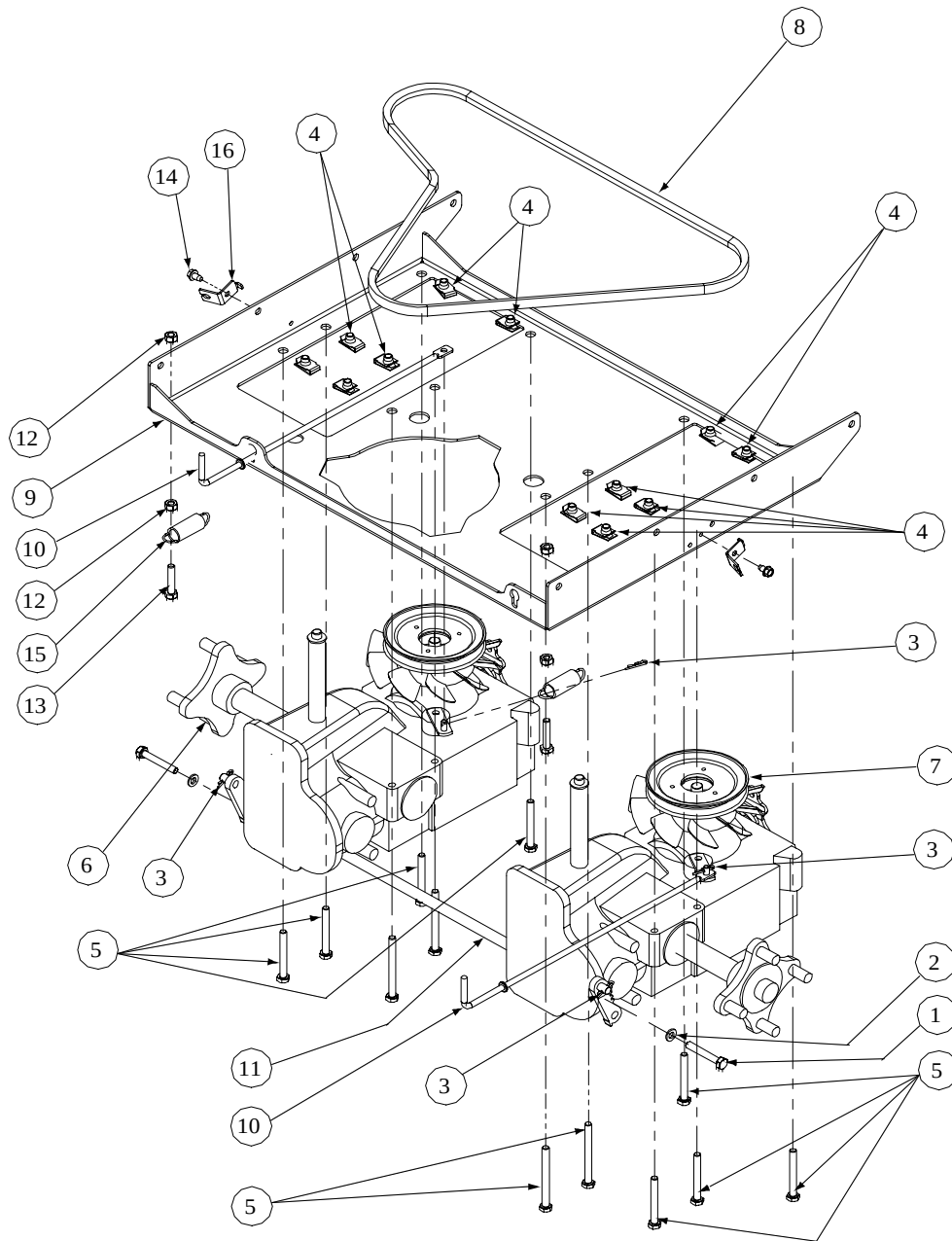
Steering Assembly -Figure 5 and Parts List



GD: 01008108-T06

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	00006129	Hex Cap Screw, 5/16-18 x 1-3/4	2	14	01008432	Bellcrank Steering Shaft Assembly	1
2	00012165	Nut, 5/16-18, Nylock	13	15	01008152	Steering Bellcrank Assembly Left Hand	1
3	01000635	Nut, 5/16-18, Lock	4	16	01008153	Steering Bellcrank Assembly Right Hand	1
4	00012167	Hex Nut, 5/16-24	4	17	01008425	Steering Handle Assembly Left Hand	1
5	00012179	Hex Cap Screw, 5/16-18 x 3/4	4	18	01008426	Steering Handle Assembly Right Hand	1
6	01008600	Capscrew, 5/16-18 x 1.50, Socket Head	2	19	01008165	Steering Pivot Bracket	2
7	00013092	Hex Cap Screw, 5/16-18 x 1.0	9	20	01008410	Rod End, 5/16, Right Hand	4
8	00014081	Nut, 1/4-28, SS, Nylon Insert	2	21	01008551	Rod End, 5/16, Left Hand	4
9	00071691	Control Rod Spacer	2	22	01008552	Lap Bar Grip	2
10	01001919	Shoulder Screw, 1/4-28	2	23	01008458	Pivot Bracket Weldment	2
11	00003107	Cotter Pin, .125 Dia. x 1.0	4	24	01008576	Hex Nut, 5/16-24, Left Hand	4
12	01008433	Steering Input Shaft Assembly	2	25	736-0287	Flat Washer, .793 ID x 1.24 OD x .060	6
13	01008149	Steering Link Rod	4	26	741-0598	Hex Flange Bearing, .752 ID	4

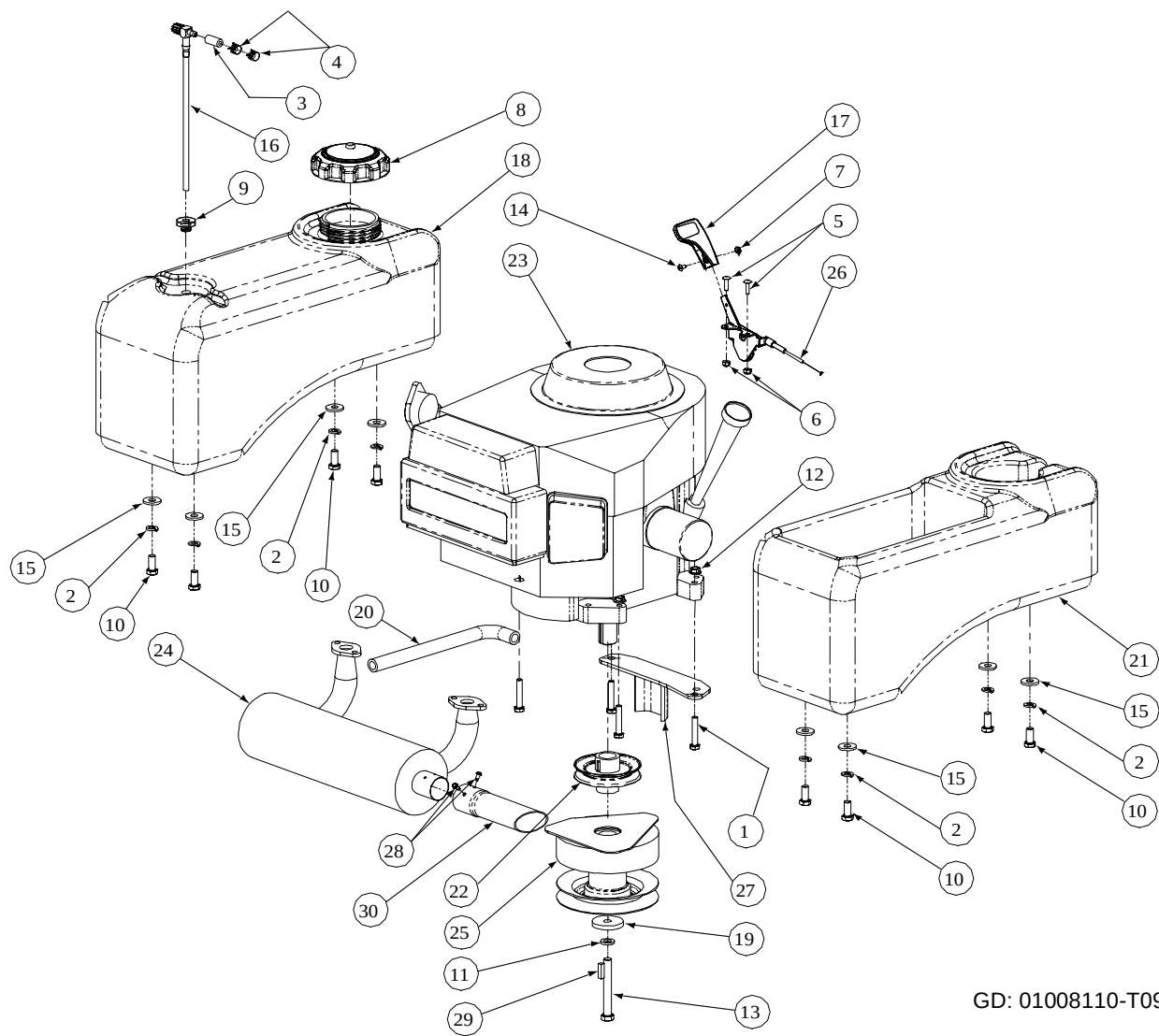
Drive Train Assembly- Figure 6 and Parts List



GD: 01008106-T08

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	00013198	Hex Cap Screw, 5/16-18 x 2.0	2	9	01008461	Transmission Mounting Bracket	1
2	00012169	Flat Washer, .320 ID x .591 OD	2	10	01008380	Pump Rod	2
3	01002771	Cotter Pin, .072 x 1.12 Lg	4	11	01008414	Transmission Brace Tube	1
4	01003563	U-Nut, 5/16-18	12	12	00012166	Nut, 5/16-18	4
5	01007122	Hex Cap Screw, 5/16-18 x 2.5	12	13	01001972	Hex Cap Screw, 5/16-18 x 2.75	2
6	01008192	IZT Transmission, Left Hand	1	14	01000628	Screw, 1/4-20 x 1/2	2
7	01008193	IZT Transmission, Right Hand	1	15	01008758	Extension Spring, 1.0 OD x 5.000	2
8	01008349	V-Belt, 56.00	1	16	01008611	Brake Cable Mounting Bracket	2

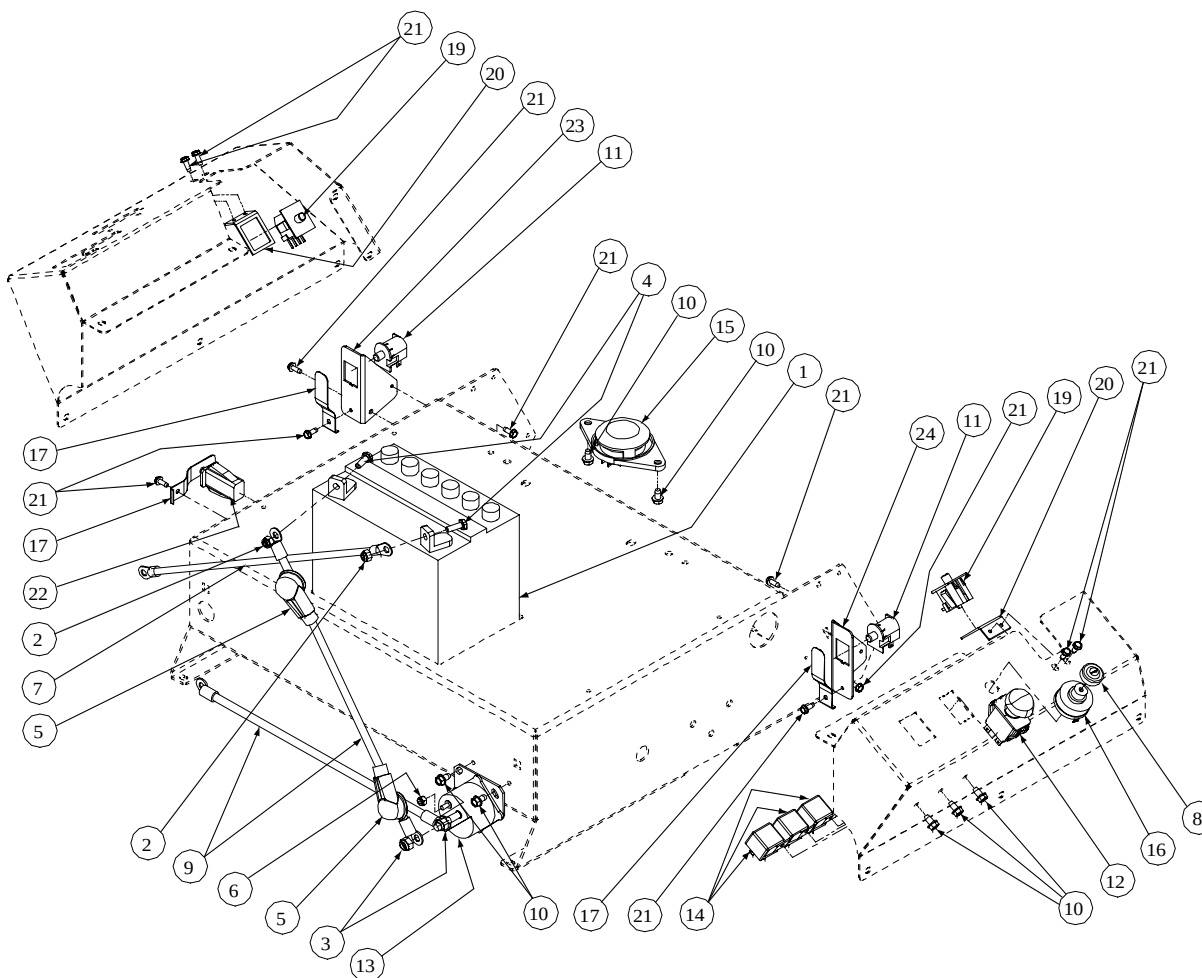
15HP Kawasaki Engine Assembly - Figure 7 and Parts List



GD: 01008110-T09

Ref No	Part No.	Description	Qty.	Ref No	Part No.	Description	Qty.
1	00006129	Hex Head Cap Screw, 5/16-18 x 1-3/4	4	17	01004004	Throttle Control Knob	1
2	00012157	Lock Washer, 3/8 Zinc	8	18	01004350	Fuel Tank	1
3	--	Hose, 1/4" Fuel Line	1	19	01005314	Flat Washer, 7/16 ID x 1.75 OD x .250	1
4	00012235	Clamp, Union	2	20	01006223	Oil Drain Extension Hose	1
5	00014602	Round Head Machine Screw, 10-32 x 3/4	2	21	01008138	Utility Bin	1
6	00014608	Lock Nut, Nylon Insert, 10-32	2	22	01008381	Electric PTO Engine Pulley (Discontinued)	1
7	00060056	Nut, w/ Star Washer	1		01008808	Electric PTO Engine Pulley	1
8	01000069	Fuel Cap	1	23	01008415	15HP Twin Kawasaki Engine	1
9	01000281	Fuel Tank Grommet	1	24	01008424	Kawasaki Muffler	1
10	01000368	Hex Cap Screw, 3/8-16 x .88	8	25	01008544	Ogura JD08 Electric Clutch	1
11	01000389	Lock Washer, 7/16	1	26	01008575	Choke Control Cable	1
12	01000635	Lock Nut, Hex Flange, 5/16-18	4	27	01008640	Clutch Retainer Assembly	1
13	01008637	Hex Cap Screw, 7/16-20 x 4.0	1	28	01000811	Screw, 8-32 x .375, Hex Washer	2
14	01000721	Machine Screw, 8-32 x .375	1	29	00025344	Key, 1/4 x 1/4 x 7/8 (Discontinued)	1
15	01000723	Flat Washer, .406 ID x 1.0 OD x .105	8		01007533	Key, 1/4 x 1/4 x 2.75	1
16	01003116	Fuel Pickup Fitting	1	30	01008623	Exhaust Pipe	1

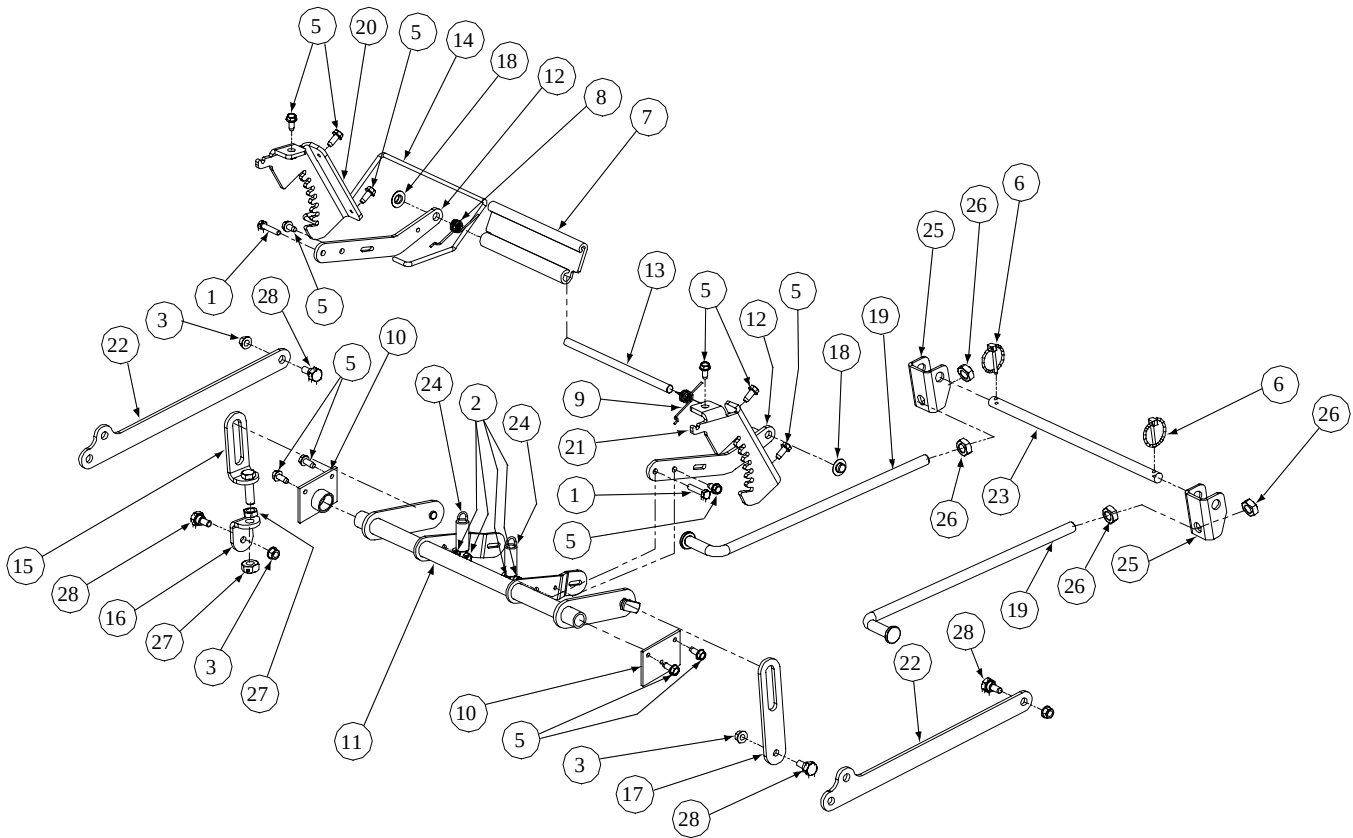
15HP Electrical Assembly Kawasaki - Figure 8 and Parts List



GD: 01008111-T03

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	00012032	Battery, 12V 260CCA 30Min	1	13	01002228	Solenoid	1
2	00012152	Lock Nut, Nylon Insert, 1/4-20	2	14	01002251	Relay, 12V 40A	3
3	00012165	Nut, 5/16-18, Nylock	2	15	01003277	Normally Closed Seat Switch	1
4	00013131	Hex Cap Screw, 1/4-20 x .75	2	16	01003581	Switch, Ignition, 6 Pin	1
5	00013258	Boot, 1" OD Rubber Battery-PST Red	2	17	01008042	Safety Switch Retainer Spring	3
6	00014608	Lock Nut, Nylon Insert, 10-32	1	18	01008375	Harness Assembly (not shown)	1
7	00024233	Cable, Battery, Black, 17"	1	19	01008386	Neutral Switch	2
8	00032097	Nut, 5/8-32, w/Cap	1	20	01008511	Neutral Switch Mounting Bracket	2
9	00095773	Cable, Battery, Red, 15"	2	21	01008531	Self Tapping Screw, 10-32 x 1/2	11
10	01000628	Self Tapping Screw, 1/4-20 x 1/2	7	22	01008571	Switch, Plunger	1
11	01001717	Normally Closed Safety Switch	2	23	01008614	Bracket, Safety Switch, Left Hand	1
12	01002111	Electric PTO Switch	1	24	01008615	Bracket, Safety Switch, Right Hand	1

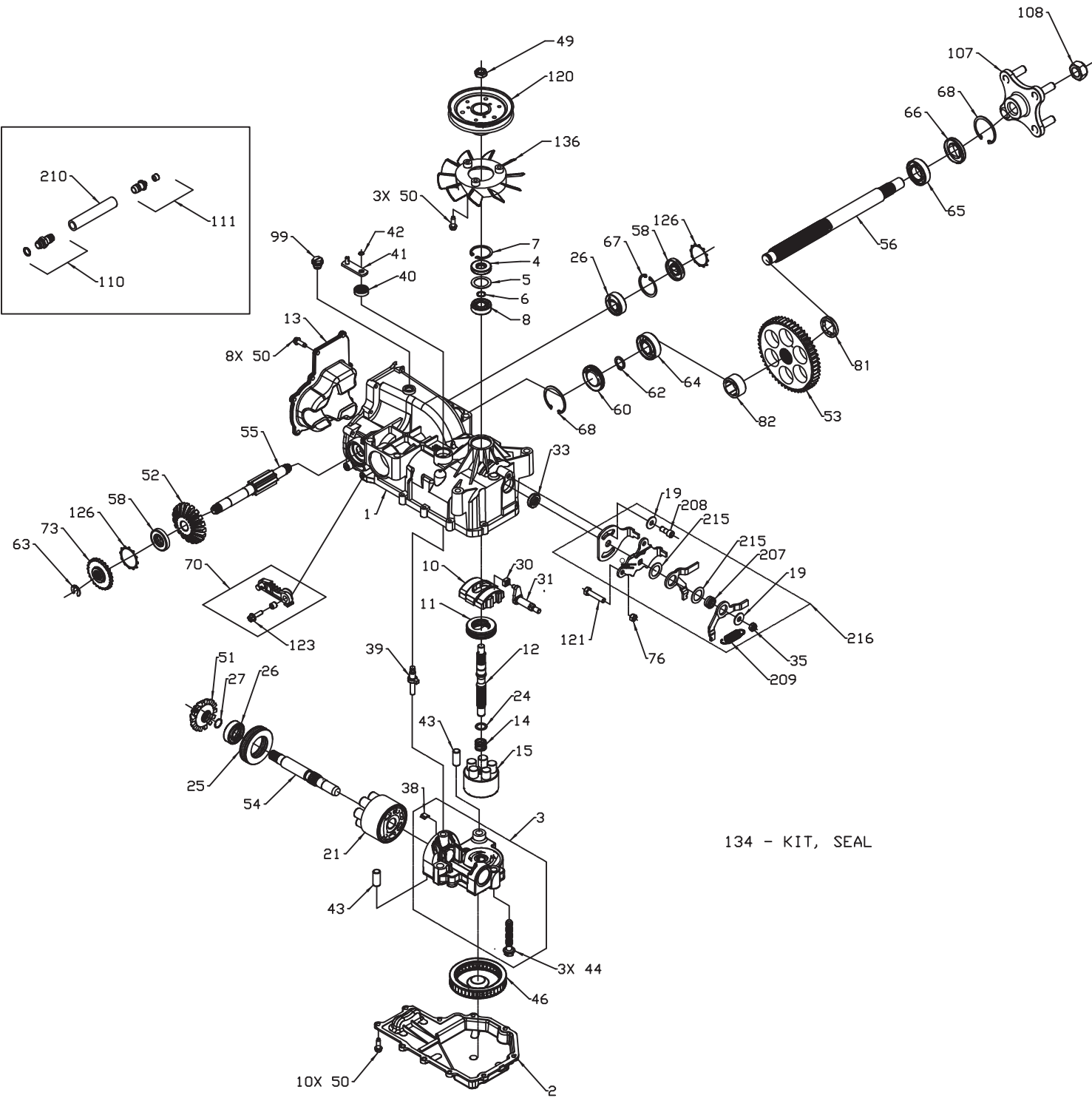
Lift Assembly - Figure 9 and Parts List



GD: 01008109-T07

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	00012382	Hex Cap Screw, 5/16-18 x 1-1/2	2	15	01008467	Upper Link Lift Assembly, Left Hand	1
2	00022547	Nut, 5/16-18, Center Lock	4	16	01008183	Lower Lift Bracket, Left Hand	1
3	00022560	Nut, 3/8-16, Hex Flange Lock	4	17	01008186	Link Lift PLate, Right Hand	1
4				18	01008187	Cap Lift Push Nut	2
5	01008620	Self Tapping Screw, 5/16-18 x 3/4	12	19	01008382	Front Lift Rod	2
6	01003993	Linch Pin	2	20	01008188	Lift Index Weldment, Left Hand	1
7	01008139	Deck Lift Handle	1	21	01008189	Lift Index Weldment, Right Hand	1
8	01008140	Deck Lift Spring, Left Hand	1	22	01008465	Rear Lift Arm	2
9	01008141	Deck Lift Spring, Right Hand	1	23	01008557	Front Lift Rod	1
10	01008477	Lift Hub Assembly	2	24	01008573	Lift Spring	2
11	01008459	Lift Shaft Assembly	1	25	01008638	Front Lift Bracket	2
12	01008494	Handle Lift Arm	2	26	00035632	Jam Nut, 5/8-11	4
13	01008175	Lift Handle Rod	1	27	01008658	Jam Nut, 1/2-20	2
14	01008176	Lift Rod Index	1	28	738-3151	Shoulder Screw, 3/8-16, .56 x .27	4

Hydro IZT Transmission L.H. - Figure 10



Hydro IZT Transmission L.H. - Parts List For Figure 10

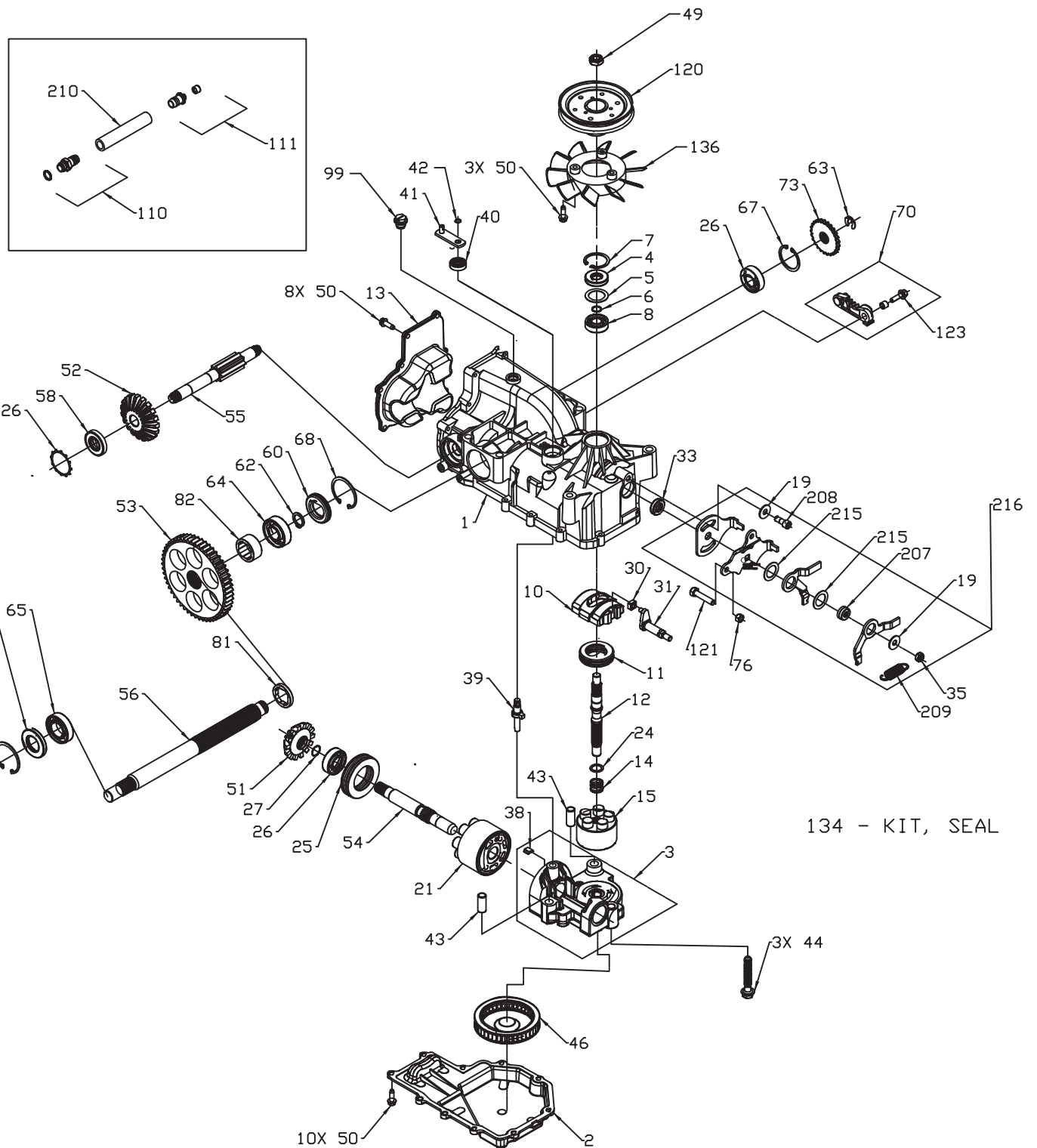
Ref. No.	Part No.	Description	Qty.
1	HG-70627	KIT, HOUSING-MAIN	1
		HOUSING, MAIN	1
		CRADLE BEARING	2
		TRUNNION BUSHING	1
		SEAL, LIP 12 x 25 x 7	1
		SCREW, HFHC 1/4-28 x 7/8 (PATCH)	1
2	HG-50890RM	LOWER HOUSING	1
3	HG-70677	KIT, CENTER SECTION	1
		CENTER SECTION	1
		BUSHING .67 x 1.03 x .75	1
		PLATE, BYPASS	1
		BOLT, HEX FLANGE 3/8-24 x 2.5	3
		CHECK PLUG ASSEMBLY, .027	2
4	HG-9008000-0128	SEAL, LIP 15 x 35 x 7	1
5	HG-2003018	SPACER	1
6	HG-2003016	RING, WIRE RETAINING	1
7	HG-2003052	RING, RETAINING	1
8	HG-2003043	BALL BEARING	1
10	HG-2003087	VARIABLE SWASHPLATE	1
11	HG-50551	THRUST BEARING 30 x 52 x 13	1
12	HG-50005	SHAFT, INPUT	1
13	HG-50891RM	COVER-BACK	1
14	HG-2003014	SPRING, BLOCK	1
15	HG-70331	10cc CYLINDER BLOCK ASSY.	1
		10cc CYLINDER BLOCK	1
		10cc PISTON SPRING	5
		PISTON SEAT WASHER	5
		10cc PISTON	5
19	HG-44130	WASHER, .34 x .88 x .06	2
21	HG-70082	21cc CYLINDER BLOCK ASSY.	1
		21cc CYLINDER BLOCK	1
		21cc PISTON SPRING	7
		PISTON SEAT WASHER	7
		21cc PISTON	7
24	HG-2003017	WASHER, BLOCK THRUST	1
25	HG-50552	THRUST BEARING 42 x 68 x 16	1
26	HG-50315	BALL BEARING	2
27	HG-2000022	RING, WIRE RETAINING	1
30	HG-2000015	SLOT GUIDE	1
31	HG-50807	TRUNNION ARM	1
33	HG-9008000-0126	SEAL, LIP 12 x 25 x 7	1
35	HG-50108	NUT, HEX LOCK LOCK 5/16-24 UNJF	1
38	HG-70680	KIT, BYPASS PLATE	1
		PLATE, BYPASS (BREAD)	1
		PLATE, BYPASS	1
39	HG-2003555	BYPASS ACTUATOR	1
40	HG-45074	SEAL, LIP 10 x 25 x 7	1
41	HG-50270	ARM, BYPASS	1
42	HG-44870	RING, RETAINING	1
43	HG-50002	PIN, HOLLOW .39 x .5 x 1	2
44	HG-50016	BOLT, HEX FLANGE 3/8-24 x 2.5	3
46	HG-50990	FILTER	1
49	HG-51244	HEX LOCK NUT 1/2-20 (NYLON INSERT)	1
50	HG-50752	SCREW, 1/4-20 x .75	21
51	HG-50744	14T BEVEL GEAR	1
52	HG-50745	19T BEVEL GEAR	1
53	HG-50746	53T SPUR GEAR	1

Hydro IZT Transmission L.H. - Parts List For Figure 10

Ref. No.	Part No.	Description	Qty.
54	HG-50757	SHAFT, MOTOR	1
55	HG-51298	SHAFT, BRAKE	1
56	HG-50748	SHAFT, AXLE	1
58	HG-51161	SEAL, LIP 17 x 40 x 7	2
60	HG-50995	SEAL PLUG-SIDE	1
62	HG-50759	RING, RETAINING-AXLE	1
63	HG-51109	RING, RETAINING	1
64	HG-50743	BEARING-BALL 20 x 47 x 14 (6204)	1
65	HG-50740	BEARING-BALL 25 x 47 x 12 (6005)	1
66	HG-50751	SEAL, LIP 25 x 47 x 7	1
67	HG-50329	RING, RETAINING	1
68	HG-50760	RING, RETAINING-AXLE	2
70	HG-70391	ASSEMBLY, BRAKE ARM SERVICE	1
		ARM, BRAKE ZINC	1
		CLEVIS PIN	1
		BUSHING .255 x .394 x .330	1
		SCREW, HFHC 1/4-28 x 7/8 (PATCH)	1
73	HG-50754	BRAKE DISC	1
76	HG-43083	NUT, HEX 5/16-18	1
81	HG-50942-2	AXLE BUSHING	1
82	HG-50942-1	AXLE BUSHING	1
99	HG-9005200-5600	PLUG, PLASTIC	1
107	HG-70314	HUB ASSEMBLY	1
		HUB	1
		LUG BOLT	4
108	HG-50863	NUT, HEX 3/4-16	1
110	HG-70110	FITTING O-RING ASSEMBLY	1
		PLASTIC HOSE FITTING	1
		O-RING	1
111	HG-70109	CAP VENT ASSEMBLY	1
		CAP-POPPET VALVE	1
		PLASTIC VENT	1
120	HG-50302	PULLEY, 4.5 x 1.625	1
121	HG-51753	BOLT, 5/16-18 x 1.50	1
123	HG-51576	SCREW, HFHC 1/4-28 x 7/8 (PATCH)	1
126	HG-51316	RING, RETAINING	2
134	HG-70553	KIT, SEAL	1
136	HG-51365	FAN, 6" 10 BLADE	1
207	HG-51396	SPACER, RTN	1
208	HG-51400	SHCS 5/16-24 x .75 (PATCH)	1
209	HG-51399	SPRING, EXTENSION	1
210	HG-51401	HOSE .5 x 4	1
215	HG-51408	WASHER, PLASTIC 1.19 x .7	2
216	HG-70609	KIT, RTN SCISSOR	1
		WASHER, .34 x .88 x .06	2
		NUT, HEX LOCK 5/16-24 UNJF	1
		ARM, RTN	1
		ARM, RTN SCISSOR, INNER	1
		ARM, RTN SCISSOR, OUTER	1
		ARM, CONTROL	1
		SPACER, RTN	1
		SPRING, EXTENSION	1
		SHCS 5/16-24 x .75 (PATCH)	1
		WASHER, PLASTIC 1.19 x .7	2

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Hydro IZT Transmission R.H. - Figure 11



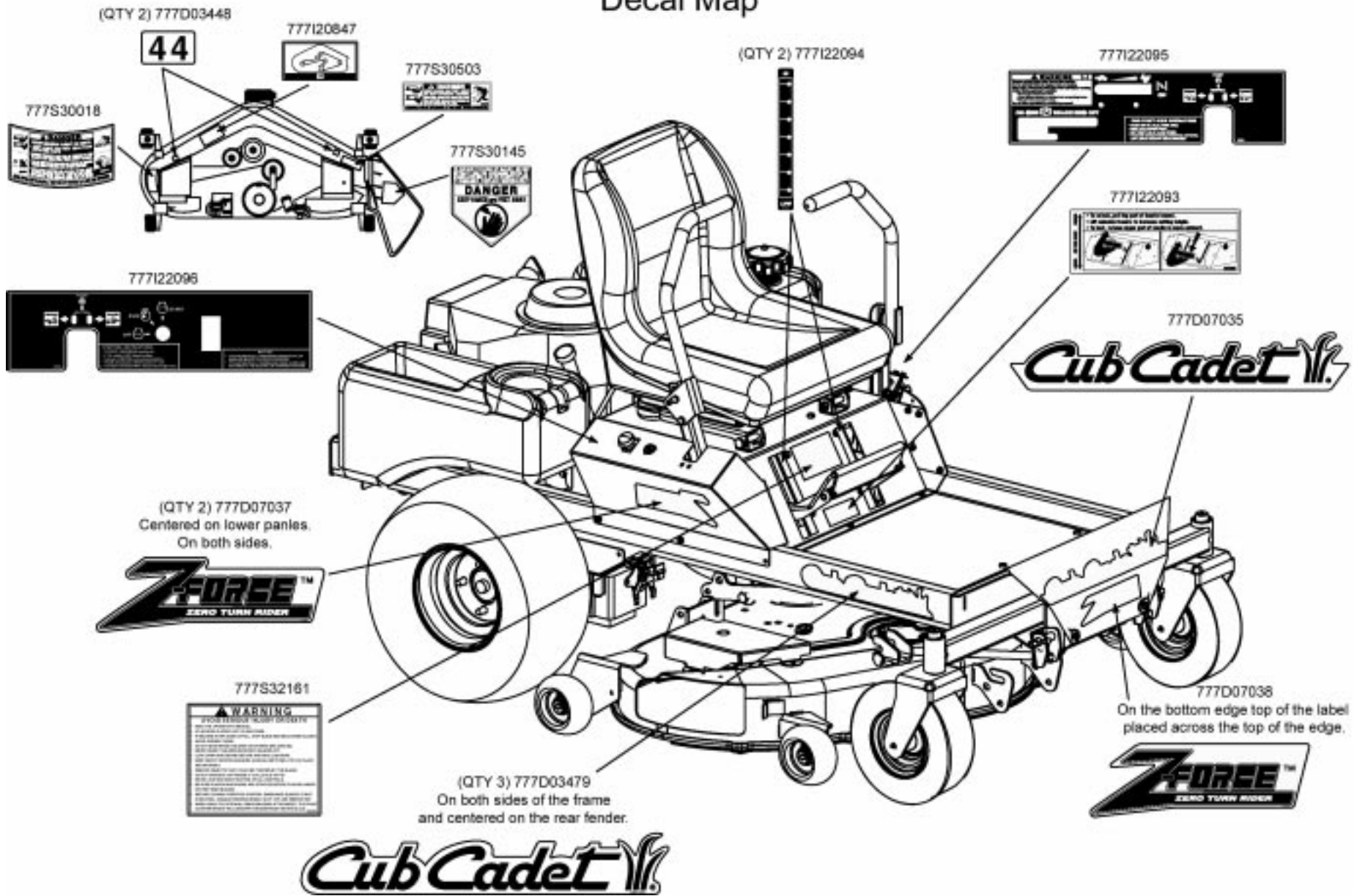
Hydro IZT Transmission R.H. - Parts List For Figure 11

Ref. No.	Part No.	Description	Qty.
1	HG-70627	KIT, HOUSING-MAIN	1
		HOUSING, MAIN	1
		CRADLE BEARING	2
		TRUNNION BUSHING	1
		SEAL, LIP 12 x 25 x 7	1
		SCREW, HFHC 1/4-28 x 7/8 (PATCH)	1
2	HG-50890RM	LOWER HOUSING	1
3	HG-70677	KIT, CENTER SECTION	1
		CENTER SECTION	1
		BUSHING .67 x 1.03 x .75	1
		PLATE, BYPASS	1
		BOLT, HEX FLANGE 3/8-24 x 2.5	3
		CHECK PLUG ASSEMBLY, .027	2
4	HG-9008000-0128	SEAL, LIP 15 x 35 x 7	1
5	HG-2003018	SPACER	1
6	HG-2003016	RING, WIRE RETAINING	1
7	HG-2003052	RING, RETAINING	1
8	HG-2003043	BALL BEARING	1
10	HG-2003087	VARIABLE SWASHPLATE	1
11	HG-50551	THRUST BEARING 30 x 52 x 13	1
12	HG-50005	SHAFT, INPUT	1
13	HG-50891RM	COVER-BACK	1
14	HG-2003014	SPRING, BLOCK	1
15	HG-70331	10cc CYLINDER BLOCK ASSY.	1
		10cc CYLINDER BLOCK	1
		10cc PISTON SPRING	5
		PISTON SEAT WASHER	5
		10cc PISTON	5
19	HG-44130	WASHER, .34 x .88 x .06	2
21	HG-70082	21cc CYLINDER BLOCK ASSY.	1
		21cc CYLINDER BLOCK	1
		21cc PISTON SPRING	7
		PISTON SEAT WASHER	7
		21cc PISTON	7
24	HG-2003017	WASHER, BLOCK THRUST	1
25	HG-50552	THRUST BEARING 42 x 68 x 16	1
26	HG-50315	BALL BEARING	2
27	HG-2000022	RING, WIRE RETAINING	1
30	HG-2000015	SLOT GUIDE	1
31	HG-50807	TRUNNION ARM	1
33	HG-9008000-0126	SEAL, LIP 12 x 25 x 7	1
35	HG-50108	NUT, HEX LOCK LOCK 5/16-24 UNJF	1
38	HG-70680	KIT, BYPASS PLATE	1
		PLATE, BYPASS (BREAD)	1
		PLATE, BYPASS	1
39	HG-2003555	BYPASS ACTUATOR	1
40	HG-45074	SEAL, LIP 10 x 25 x 7	1
41	HG-50270	ARM, BYPASS	1
42	HG-44870	RING, RETAINING	1
43	HG-50002	PIN, HOLLOW .39 x .5 x 1	2
44	HG-50016	BOLT, HEX FLANGE 3/8-24 x 2.5	3
46	HG-50990	FILTER	1
49	HG-51244	HEX LOCK NUT 1/2-20 (NYLON INSERT)	1
50	HG-50752	SCREW, 1/4-20 x .75	21
51	HG-50744	14T BEVEL GEAR	1
52	HG-50745	19T BEVEL GEAR	1
53	HG-50746	53T SPUR GEAR	1

Hydro IZT Transmission R.H. - Parts List For Figure 11

Ref. No.	Part No.	Description	Qty.
54	HG-50757	SHAFT, MOTOR	1
55	HG-51298	SHAFT, BRAKE	1
56	HG-50748	SHAFT, AXLE	1
58	HG-51161	SEAL, LIP 17 x 40 x 7	2
60	HG-50995	SEAL PLUG-SIDE	1
62	HG-50759	RING, RETAINING-AXLE	1
63	HG-51109	RING, RETAINING	1
64	HG-50743	BEARING-BALL 20 x 47 x 14 (6204)	1
65	HG-50740	BEARING-BALL 25 x 47 x 12 (6005)	1
66	HG-50751	SEAL, LIP 25 x 47 x 7	1
67	HG-50329	RING, RETAINING	1
68	HG-50760	RING, RETAINING-AXLE	2
70	HG-70391	ASSEMBLY, BRAKE ARM SERVICE	1
		ARM, BRAKE ZINC	1
		CLEVIS PIN	1
		BUSHING .255 x .394 x .330	1
		SCREW, HFHC 1/4-28 x 7/8 (PATCH)	1
73	HG-50754	BRAKE DISC	1
76	HG-43083	NUT, HEX 5/16-18	1
81	HG-50942-2	AXLE BUSHING	1
82	HG-50942-1	AXLE BUSHING	1
99	HG-9005200-5600	PLUG, PLASTIC	1
107	HG-70314	HUB ASSEMBLY	1
		HUB	1
		LUG BOLT	4
108	HG-50863	NUT, HEX 3/4-16	1
110	HG-70110	FITTING O-RING ASSEMBLY	1
		PLASTIC HOSE FITTING	1
		O-RING	1
111	HG-70109	CAP VENT ASSEMBLY	1
		CAP-POPPET VALVE	1
		PLASTIC VENT	1
120	HG-50302	PULLEY, 4.5 x 1.625	1
121	HG-51753	BOLT, 5/16-18 x 1.50	1
123	HG-51576	SCREW, HFHC 1/4-28 x 7/8 (PATCH)	1
126	HG-51316	RING, RETAINING	2
134	HG-70553	KIT, SEAL	1
136	HG-51365	FAN, 6" 10 BLADE	1
207	HG-51396	SPACER, RTN	1
208	HG-51400	SHCS 5/16-24 x .75 (PATCH)	1
209	HG-51399	SPRING, EXTENSION	1
210	HG-51401	HOSE .5 x 4	1
215	HG-51408	WASHER, PLASTIC 1.19 x .7	2
216	HG-70609	KIT, RTN SCISSOR	1
		WASHER, .34 x .88 x .06	2
		NUT, HEX LOCK 5/16-24 UNJF	1
		ARM, RTN	1
		ARM, RTN SCISSOR, INNER	1
		ARM, RTN SCISSOR, OUTER	1
		ARM, CONTROL	1
		SPACER, RTN	1
		SPRING, EXTENSION	1
		SHCS 5/16-24 x .75 (PATCH)	1
		WASHER, PLASTIC 1.19 x .7	2

Decal Map



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KAWASAKI ENGINE FH451V - AS18

For The Model

**Z - FORCE
RESIDENTIAL Z**



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Cub Cadet LLC
P.O. Box 361131
Cleveland, OH 44136

WIRING DIAGRAM

