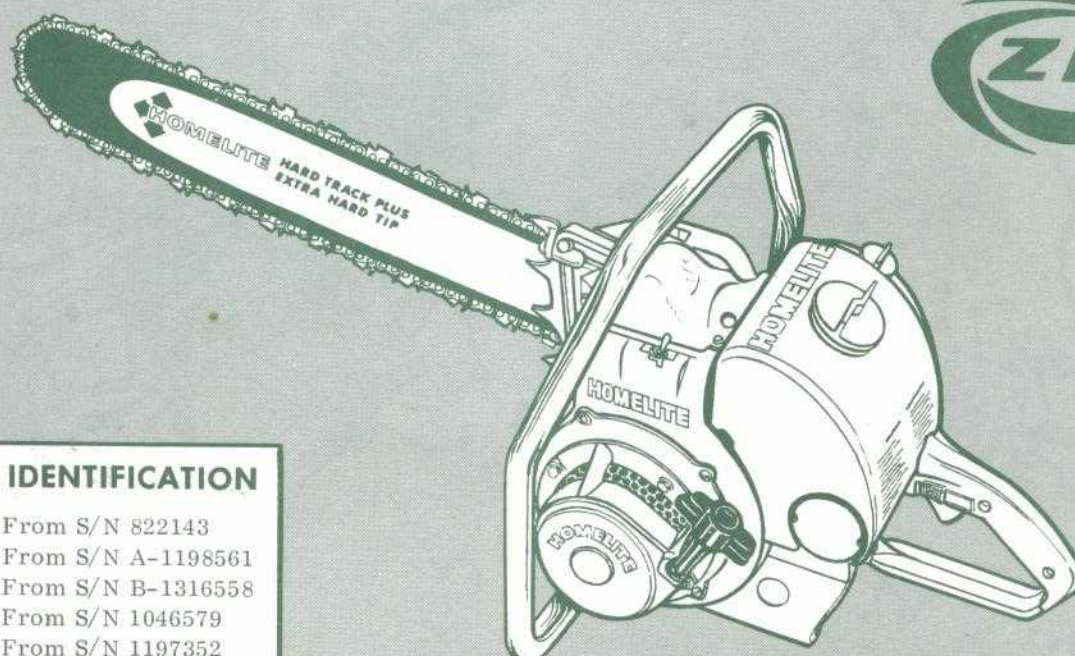


HOMELITE®

CHAIN SAW

600
D

ZIP



MODEL IDENTIFICATION

ZIP	From S/N 822143
ZIP-A	From S/N A-1198561
ZIP-B	From S/N B-1316558
600-D	From S/N 1046579
600-D1	From S/N 1197352
600D-A	From S/N A-1200301
(600-D1)	

PARTS LIST



HOMELITE CHAIN SAW SERIES

600
D

FIGURE 1

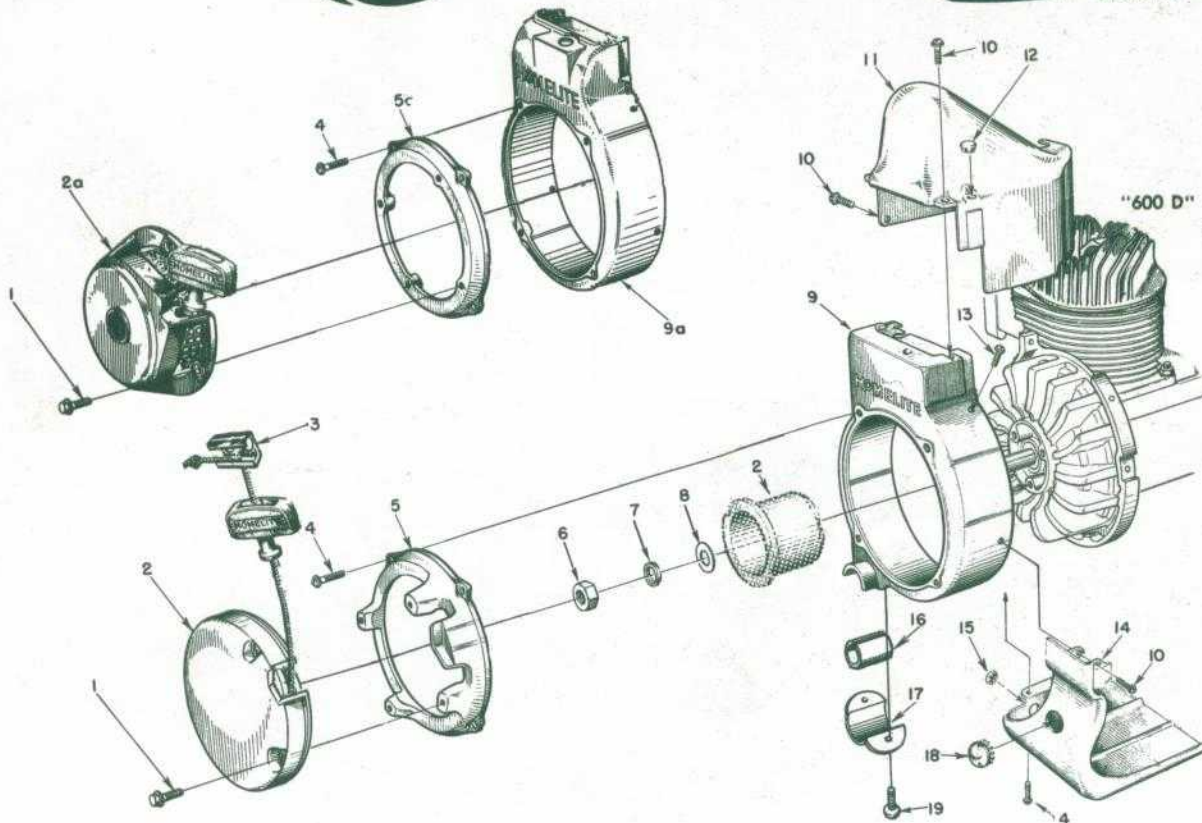
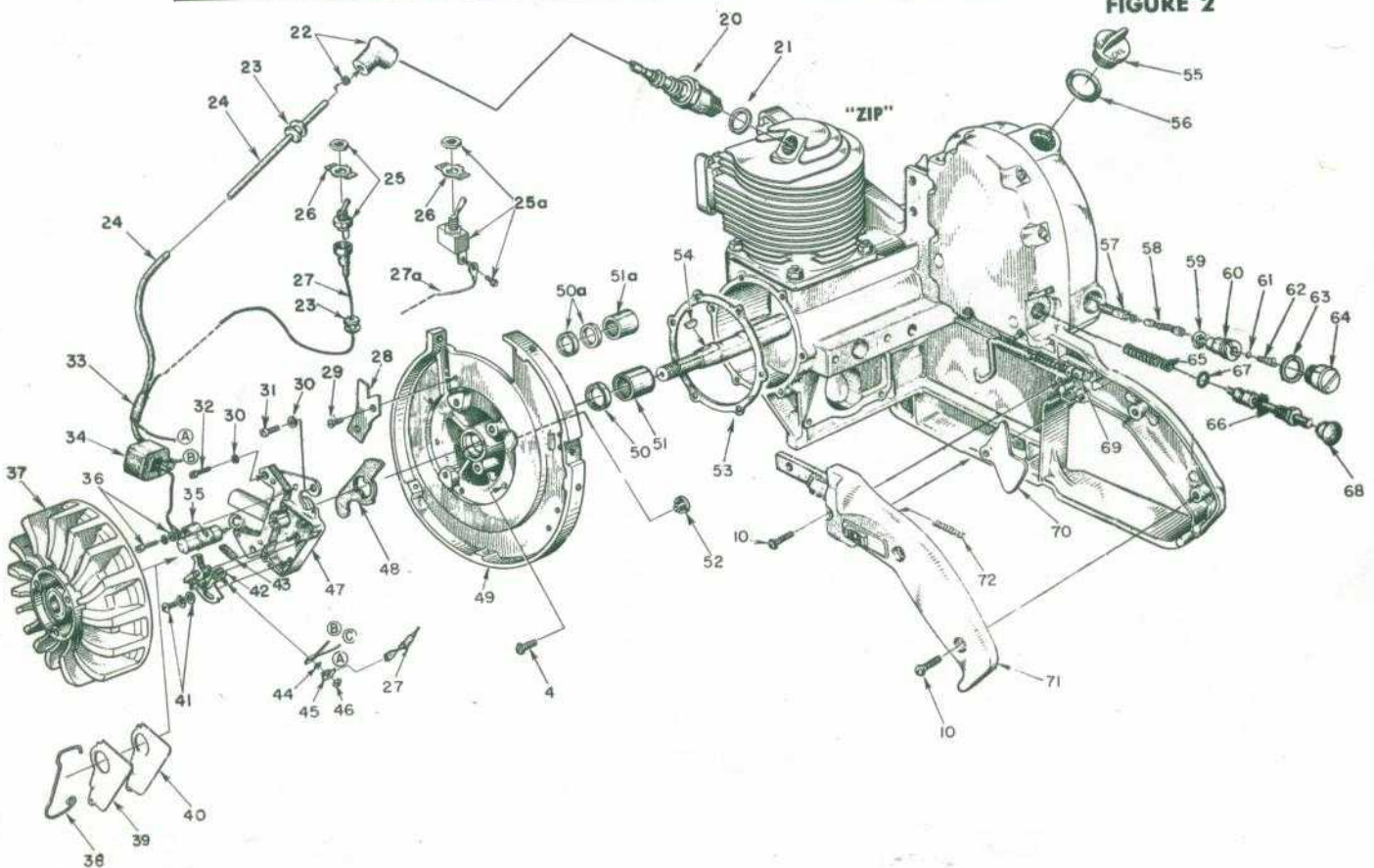


FIGURE 2





HOMELITE CHAIN SAW
SERIES

600
D

Circled asterisk * denotes a part that may require adaptation for use in some saws; see notes.

Blue circled numerals ① refer to note numbers on page 6.

No.	Description	Part No.	600D	600D-A(1)	ZIP 555	ZIP 555	ZIP-A	ZIP-B	Qty.
1	SCREW-hex hd., 12-24 x 1	80864						*	4
	hex hd., 1/2 - 20 x 1/2	80681	*	*	*	*	*	*	4
2	STARTER ASSEMBLY & CUP	① A-58313						*	1
2a		A-56487-1	*	*	*	*	*	*	1
3	Includes: INSERT-rope	① 58517	②	②	②	②	②	②	1
3a	GRIP	55937	*	*	*	*	*	*	1
4	SCREW-pan hd., 10-32 x 3/16	③ 80576	*	*	*	*	*	*	10
5	ADAPTER-starter	58279-2						*	1
5a		56426	*	*	*	*	*	*	1
6	NUT-hex jam, 7/16-20	81110	*	*	*	*	*	*	1
7	WASHER-lock, 7/16	83019	*	*	*	*	*	*	1
8	WASHER-flat, 7/16	84055	*	*	*	*	*	*	1
9	SHROUD - air	A-57648-3						*	1
9a	(fan housing)	A-55650-3	②	*	②	②	*	*	1
10	SCREW-pan hd., 8-32 x 1/2	② 80560	*	*	*	*	*	*	8
11	SHIELD - cylinder	② 55015-3	*	*	②	②	*	*	1
12	PLUG - button	32814	*	*	*	*	*	*	2
13	SCREW-pan hd., 8-32 x 3/8	80577	*	*	*	*	*	*	3
14	SHIELD - carburetor	③ 55512-5	②	②	②	②	*	*	1
15	PLUG - button	55681	*	*	*	*	*	*	1
16	CUSHION - handle bar	④ 56281					*	*	1
17	CLAMP-handle bar to housing	④ 56282-A					*	*	1
18	PLUG - button	29187	*	*	*	*	*	*	1
19	SCREW-rd. hd., 12-24 x 1/2	④ 80821					*	*	2
20	SPARK PLUG	④ 40190-S	*	*	*	*	*	*	1
21	Includes: GASKET	25038	*	*	*	*	*	*	1
22	TERMINAL-cover & spring	⑤ A-55373-A	*	*	*	*	*	*	1
23	GROMMET	60929	*	*	*	*	*	*	2
24	LEAD - high tension	⑥ 55235-A	②	*	②	②	*	*	1
25	SWITCH-toggle w/ #26	A-57716	*	*	*	*	*	*	1
25a	w/out #26	⑥ A-57650-2	*	*	*	*	*	*	1
26	PLATE - "on-off"	55879	*	*	*	*	*	*	1
27	LEAD - ground	A-57740	*	*	*	*	*	*	1
27a		56028	*	*	*	*	*	*	1
28	CLAMP - lead	55595-1	*	*	*	*	*	*	1
29	SCREW-flat hd., 6-32 x 3/16	80598	*	*	*	*	*	*	2
30	WASHER - lock	83046	*	*	*	*	*	*	3
31	SCREW-fil. hd., 10-24 x 1/2	80595	*	*	*	*	*	*	1
32	SCREW-fil. hd., 10-24 x 3/8	80660	*	*	*	*	*	*	2
33	SLEEVE - insulating	56027	*	*	*	*	*	*	1
34	COIL - w/terminals	⑦ 55986-A	②	②	②	②	②	②	1
35	CONDENSER - w/terminal	55987	*	*	*	*	*	*	1
36	SCREW GROUP-condenser	57750	*	*	*	*	*	*	1
	SCREW - condenser	55988	*	*	*	*	*	*	1
	Use: WASHER-lock #8	83060	*	*	*	*	*	*	1
	WASHER-flat #8	84048	*	*	*	*	*	*	1
37	ROTOR	⑦ 57568-A	②	②	②	②	②	②	1
		56026-A	②	②	②	②	②	②	1
38	CLAMP-dust cover	55980	*	*	*	*	*	*	1
39	COVER - dust	55979	*	*	*	*	*	*	1

TOOLS

Description	Part No.
COMBINATION WRENCH	A-22808
PLIERS - snap ring	22828
REMOVER - rotor	AA-22560
PLATE - crankshaft aligning	22812
PLATE - crankshaft aligning	22812-1
PLUG - back plate seal	22830-A
PLUG - back plate seal	23233
PULLER - clutch spider	A-23131
BODY - assembly	23136

PAINT

Description	Part No.
SPRAY CAN - blue	23318
SPRAY CAN - red	22771
SPRAY CAN - green	23343

No.	Description	Part No.	600D	600D-A(1)	ZIP 555	ZIP 555	ZIP-A	ZIP-B	Qty.
40	GASKET - dust cover	55978-2	*	*	*	*	*	*	1
		55978	*	*	*	*	*	*	1
41	SCREW GROUP - point	57749	*	*	*	*	*	*	1
	SCREW - point	55985	*	*	*	*	*	*	1
	Use: WASHER-lock #8	83060	*	*	*	*	*	*	1
	WASHER-flat #8	84048	*	*	*	*	*	*	1
42	POINTS-breaker (set)	⑦ A-58165	*	*	*	*	*	*	1
		A-55971	*	*	*	*	*	*	1
43	Includes: WICK-felt	55984	*	*	*	*	*	*	1
44	WASHER - terminal	55983	*	*	*	*	*	*	1
45	TAB - ground terminal	57733	*	*	*	*	*	*	1
46	NUT - terminal	55982	*	*	*	*	*	*	1
47	BOX - breaker w/core	57744	*	*	*	*	*	*	1
		55969	*	*	*	*	*	*	1
48	WASHER-sealing (felt)	56292-A	*	*	*	*	*	*	1
		55989	*	*	*	*	*	*	1
49	BACKPLATE								
	Includes: #50, #51, #52	A-57715					*	*	1
	#50, #51	A-58166	②				②	*	1
	#50a, #51a	A-56080-A	*	*	*	*	*	*	1
50	SEAL	56134	*	*	*	*	*	*	1
50a		71597	*	*	*	*	*	*	2
51	BEARING - needle	57533	*	*	*	*	*	*	1
51a		55204	*	*	*	*	*	*	1
52	PLUG - button	32814	*	*	*	*	*	*	1
53	GASKET - back plate	55049	*	*	*	*	*	*	1
54	KEY - rotor	75078	*	*	*	*	*	*	1
55	CAP - oil w/ #56607	⑧ A-56580	②	②	②	②	②	*	1
	w/ #72280	A-56448	*	*	*	*	*	*	1
56	Includes: GASKET	⑧ 56607	②	②	②	②	②	*	1
		⑧ 72280	*	*	*	*	*	*	1
57	FINDER - oil	⑩ A-59449	②	②	②	②	②	②	1
58	SLEEVE - flexible	⑩ 59000	②	②	②	②	②	②	1
59	GASKET	55110	*	*	*	*	*	*	1
60	FITTING - valve seat	⑩ 59450	②	②	②	②	②	②	1
61	BALL-check, 1/2 diam.	25527	*	*	*	*	*	*	1
62	SPRING	⑩ 59022	②	②	②	②	②	②	1
63	GASKET	55107	*	*	*	*	*	*	1
64	CAP	A-55628	*	*	*	*	*	*	1
65	SPRING	⑩ 59293	②	②	②	②	②	②	1
66	PLUNGER-oil (no button)	⑩ A-57834-10	②	②	②	②	②	②	1
	Includes: "O" RING	⑩ 59074	*	*	*	*	*	*	1
67	"O" RING	74388	*	*	*	*	*	*	1
68	BUTTON	⑩ 57289-1	②	②	②	②	②	②	1
69	ROD - throttle	A-56449	*	*	*	*	*	*	1
	Includes: SPRING	55045-A	*	*	*	*	*	*	1
70	TRIGGER - throttle	AA-55207	*	*	*	*	*	*	1
71	COVER - grip	A-55631	*	*	*	*	*	*	1
	Includes: LOCK-throttle								
	w/ #72	AA-55282	*	*	*	*	*	*	1
72	SPRING-lock	72970	*	*	*	*	*	*	1

Description	Part No.
JACK SCREW	A-23137
ADAPTER - bearing assembly	23138-1
PLUG - clutch drum	23139
PLUG - rod bearing	23234
PLUG - back plate bearing	22831
PLUG - back plate bearing	23391-1
WRENCH - socket head screw	22126
WRENCH - socket head screw	23528
SPANNER WRENCH	23710

DECALS

Replacement DECAL #23742, composed of "DIRECT DRIVE", "GEAR DRIVE", "STARTING INSTRUCTIONS", and "HOMELITE" in letters 1/2" and 1/4" high.

Always furnish saw model and serial number when ordering parts.



HOMELITE CHAIN SAW SERIES

**600
D**

Circled asterisk * denotes a part that may require adaptation for use in some saws; see notes.

Blue circled numerals ① refer to note numbers on page 6.

No.	Description	Part No.	600D	600D-MON	5561 41Z	5561 41Z	5561 41Z	5561 41Z	Qty.
1	SCREW-pan hd., 10-32 x 1/2	80625	*	*	*	*	*	*	2
2	ELEMENT & CAP-exhaust element only	A-56613-A	*	*	*	*	*	*	1
2a		A-56068-A	*	*	*	*	*	*	1
3	CAP - exhaust	56396	*	*	*	*	*	*	1
4	RING - piston	55038	*	*	*	*	*	*	2
		55537	*	*	*	*	*	*	2
5	PISTON & PIN	A-55279	*	*	*	*	*	*	1
		A-55599	*	*	*	*	*	*	1
6	Includes:RING-retainer	55095	*	*	*	*	*	*	2
7	CONNECTING ROD	① A-59483	*	*	*	*	*	*	1
8	Includes:BEARING	59351	*	*	*	*	*	*	1
9	SCREW, 8-32 x 3/8	80805	*	*	*	*	*	*	2
10	ROLLERS (set of 27)	AA-55280	*	*	*	*	*	*	1
11	CRANKSHAFT	57550	*	*	*	*	*	*	1
		56423-A	*	*	*	*	*	*	1
12	BEARING - main	56097-S	*	*	*	*	*	*	1
13	RING - snap	56109	*	*	*	*	*	*	1
14	GASKET - crankcase seal	55048-A	*	*	*	*	*	*	1
15	SCREW-bearing retainer	19238-A	*	*	*	*	*	*	2
16	WASHER - lock (thin)	83061	*	*	*	*	*	*	2
17	CRANKCASE-w/pivot pin (service replacement)	① A-57640-B	*	*	*	*	*	*	1
18	Includes:BOLT-guide bar	① 57175	*	*	*	*	*	*	2
18a	STUD - guide bar	① 55623	*	*	*	*	*	*	2
19	PIN - bolt	① 41738	*	*	*	*	*	*	2
20	STUD - cylinder & tank tank (only)	① 55871	*	*	*	*	*	*	5
		① 57713	*	*	*	*	*	*	1
21	COVER - oil reservoir	① A-55621-A	*	*	*	*	*	*	1
	GASKET - cover	55833	*	*	*	*	*	*	1
	SCREW - self tap	80622	*	*	*	*	*	*	9
22	OIL LINE	A-55625	*	*	*	*	*	*	1
23	ELBOW - 90°	56707	*	*	*	*	*	*	1
24	GASKET - cylinder	① 56864	*	*	*	*	*	*	1
25	CYLINDER	56403-3	*	*	*	*	*	*	1
25a		56182-2	*	*	*	*	*	*	1
26	NUT - hex 1/4-28	81065-2	*	*	*	*	*	*	4
27	WASHER - lock 1/4	83009	*	*	*	*	*	*	6
28	SCREW-pan hd., 6-32 x 1/2	80630	*	*	*	*	*	*	2
29	CAP - air filter	55494-2	*	*	*	*	*	*	1
30	AIR FILTER	① 57337-A	*	*	*	*	*	*	1
31	CAP - fuel tank	① A-64140-A	*	*	*	*	*	*	1
32	Includes:GASKET	① 58957	*	*	*	*	*	*	1
33	DECAL	64144	*	*	*	*	*	*	1
34	NUT-flex loc, 1/4-28	① 81114	*	*	*	*	*	*	1
		① 81108	*	*	*	*	*	*	1
34a	SCREW-pan hd., 10-32 x 3/8	① 80572	*	*	*	*	*	*	1
35	WASHER - flat	① 84019	*	*	*	*	*	*	1
36	FUEL TANK(replacement)	① A-57781-A	*	*	*	*	*	*	1
37	STRAINER-fuel pick-up	① A-59251	*	*	*	*	*	*	1
38	Includes:ELEMENT- felt	① 59253	*	*	*	*	*	*	1
40	GASKET (cement to tank)	① 57041	*	*	*	*	*	*	1
41	FITTING - outlet	① 55572-A	*	*	*	*	*	*	1
42	GASKET - outlet fitting	55676	*	*	*	*	*	*	1
43	SLEEVE - flexible	55805	*	*	*	*	*	*	1
44	FITTING - fuel, straight	① 57652	*	*	*	*	*	*	1
44a	elbow	① 74917	*	*	*	*	*	*	1
45	GASKET - adapter	55059	*	*	*	*	*	*	1
46	ADAPTER - air filter	55019-9	*	*	*	*	*	*	1
47	SCREW-pan hd., 10-32 x 1	80624	*	*	*	*	*	*	2
48	SCREW-pan hd., 10-32 x 3/4	80572	*	*	*	*	*	*	2
49	FUEL LINE-max. length 4 3/4	57763	*	*	*	*	*	*	1
	" " 5 1/4	55680	*	*	*	*	*	*	1

No.	Description	Part No.	600D	600D-MON	5561 41Z	5561 41Z	5561 41Z	5561 41Z	Qty.
50	GASKET - adapter	72971-1	*	*	*	*	*	*	1
51	CARBURETOR - Service replacement	① A-57440	*	*	*	*	*	*	1
52	NUT - hex 1/4 - 20	81013	*	*	*	*	*	*	2
53	GASKET - carburetor	55553-3	*	*	*	*	*	*	1
54	PAD - felt	55372	*	*	*	*	*	*	1
55	VALVE - check	① A-59456	*	*	*	*	*	*	1
56	GASKET - adapter	55116	*	*	*	*	*	*	1
57	ADAPTER-reed valve	A-55679-A1	*	*	*	*	*	*	1
58	Includes: STUD	27464	*	*	*	*	*	*	2
59	SCREW-pan hd., 10-32 x 3/4	80583	*	*	*	*	*	*	3
60	SPACER - adapter	55934	*	*	*	*	*	*	1
61	STUD	55945	*	*	*	*	*	*	2
62	GASKET-adapter spacer	55946	*	*	*	*	*	*	1
63	ADAPTER-reed valve	55932-7	*	*	*	*	*	*	1
64	SCREW-pan hd., 4-40 x 3/8	80658	*	*	*	*	*	*	8
65	PLATE-reed	55942	*	*	*	*	*	*	4
66	REED	① 55941-1	*	*	*	*	*	*	4
67	HANDLE-flush cut								
	1 clamp mount	① A-57836	*	*	*	*	*	*	1
	2 clamp mount	① A-58287	*	*	*	*	*	*	1
68	CUSHION-clamp (2 mount)	① 56281	*	*	*	*	*	*	1
69	CLAMP-handle (2 mount)	① 56282-A	*	*	*	*	*	*	1
70	SCREW-hex hd., 12-24 x 1/2	① 80821	*	*	*	*	*	*	2
71	SCREW-hex hd., 1/4-20 x 3/4	80581	*	*	*	*	*	*	2
72	CLAMP - handle	55614	*	*	*	*	*	*	1
73	CUSHION - clamp	55685	*	*	*	*	*	*	1
74	SCREW-hex hd., 3/8-18 x 1 1/2	80087	*	*	*	*	*	*	2
75	WASHER - lock, 3/8	83003	*	*	*	*	*	*	2
76	SCREW-hex hd., 1/4-20 x 1 1/2	80573	*	*	*	*	*	*	2
77	PLATE-spiked bumper	55632-1	*	*	*	*	*	*	1
78	PLATE - inner guide bar	① 56871-A	*	*	*	*	*	*	1
79	COVER - clutch	① 56101-A	*	*	*	*	*	*	1
80	KEY - clutch	① 55225-1A	*	*	*	*	*	*	2
81	SHOE - clutch	① 55076-3	*	*	*	*	*	*	3
			*	*	*	*	*	*	6
82	SPIDER - clutch	① 55075-4	*	*	*	*	*	*	1
83	SPRING - clutch	① 55123-C	*	*	*	*	*	*	2
84	WASHER - thrust	55660-1	*	*	*	*	*	*	1
85	RACE - inner	55661	*	*	*	*	*	*	1
86	SPRKT. & DRUM-open type								
	7 tooth, 7/16 pitch	① A-56377 †	*	*	*	*	*	*	1
	6 tooth, 1/2 pitch	A-56019 †	*	*	*	*	*	*	1
	8 tooth, .404 pitch	A-57347 †	*	*	*	*	*	*	1
	7 tooth, .404 pitch	A-57344 †	*	*	*	*	*	*	1
87	Includes:BEARING,needle	55664	*	*	*	*	*	*	1
86a	SPRKT. & DRUM-rim type								
	7 tooth, 7/16 pitch	① A-57363-A†	*	*	*	*	*	*	1
87a	Includes:BEARING,needle	77403	*	*	*	*	*	*	1
88	WASHER - thrust	55163-1	*	*	*	*	*	*	1
89	WASHER - flat, 3/8	84010	*	*	*	*	*	*	1
90	NUT - lock, 3/8 - 24	① 81192	*	*	*	*	*	*	1
91	COVER - drive case	A-55668	*	*	*	*	*	*	1
92	Includes:NUT-hex lock	81123	*	*	*	*	*	*	1
	PIN-adjusting	55613-1	*	*	*	*	*	*	1
93	SCREW - 3/8 - 18 x 2	80617	*	*	*	*	*	*	1
94	PLATE-outer guide bar	① 56872-B	*	*	*	*	*	*	1
95	WASHER - lock, 3/8	83018	*	*	*	*	*	*	2
97	NUT - 3/8 - 16	81089-2	*	*	*	*	*	*	2

† NOTE: Check type and number of teeth on sprocket before ordering.



HOMELITE CHAIN SAW SERIES

600
D

FIGURE 3

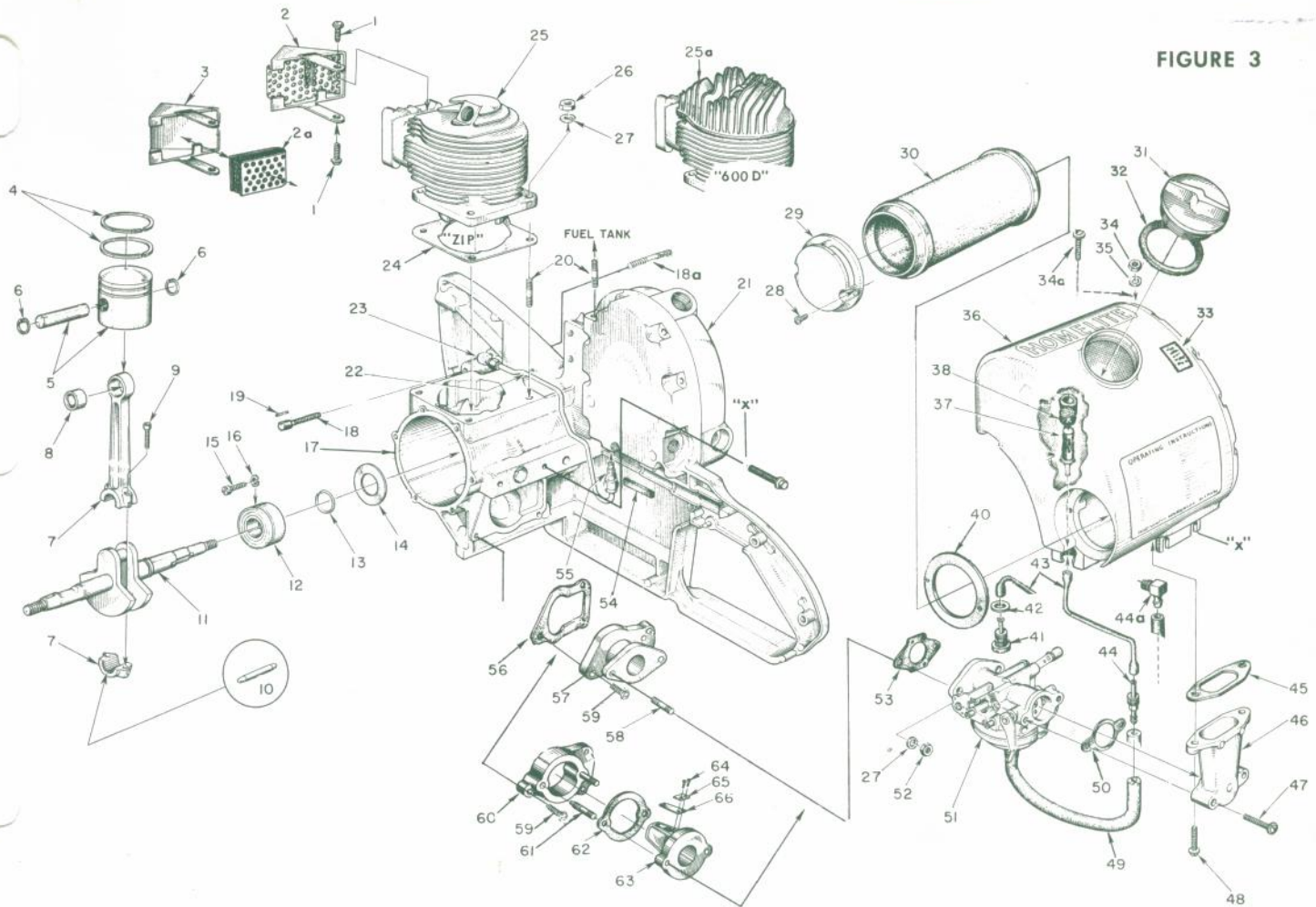
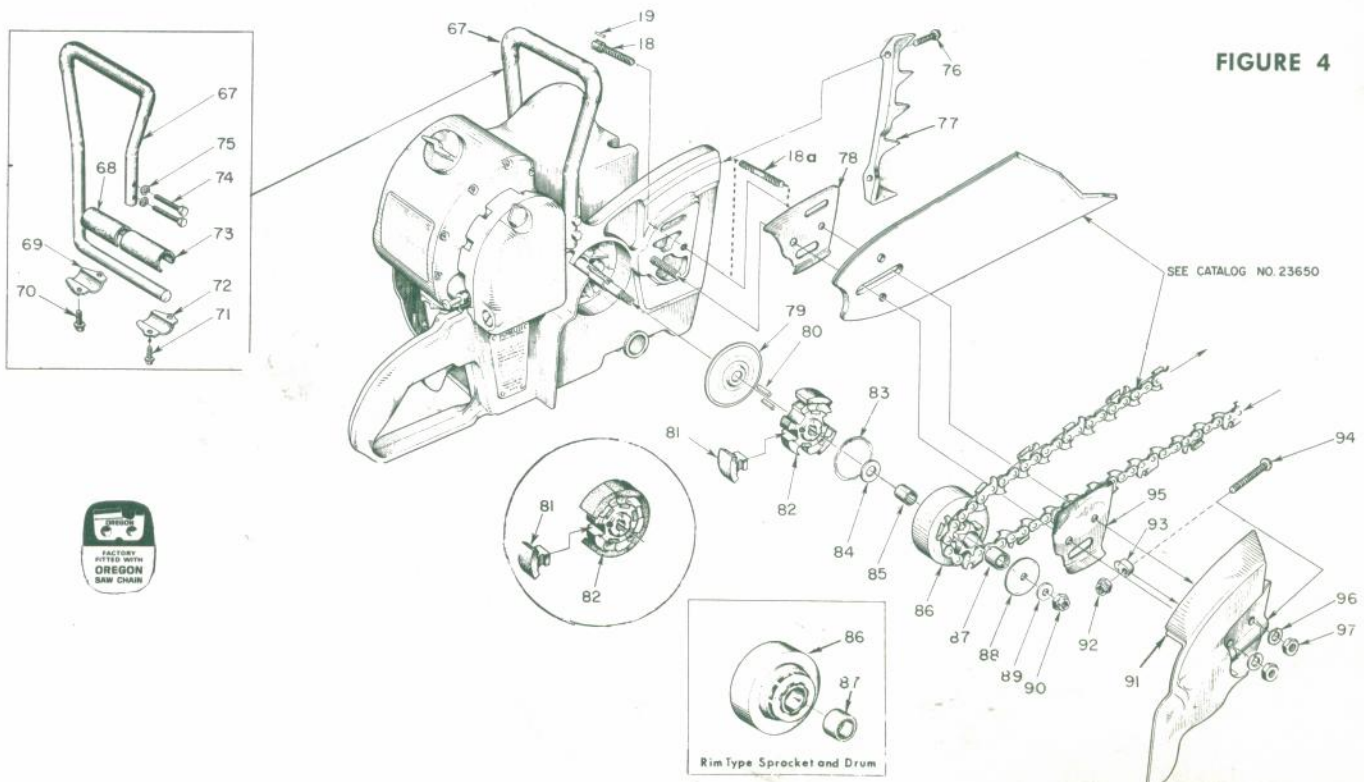


FIGURE 4





NOTES

- 1 STARTER ASSEMBLY - Refer to F-M Starter Parts Sheet #23649-A (revised 12-63) for starter parts. Assembly #A-56487-1 supersedes #A-56487.
- CUP, starter - Illustrated to show assembly sequence; refer to F-M Starter Parts Sheet #23649-A (revised 12-63) for part numbers.
- INSERT, rope retaining - #58517 supersedes assembly #A-56081 (with two #80619 screws); included in complete starter assembly.
- 2 SHIELD, cylinder - #55015-3 (thicker) supersedes #55015-1; requires longer #80560 SCREW (below).
- SCREW - #80560 used with #55015-3 shield; #80577 (Index #13) used with original (thinner) shield.
- 3 SHIELD, carburetor - #55512-3 supersedes #55512-1.
- SCREW - #80576 (10-32 x) replaces #80625 (10-32 x).
- 4 CUSHION, clamp - #56281 used with #A-57648-1 housing.
- CLAMP, handle - #56282-A used with #A-57648-1 housing.
- SCREW - #80821 supersedes #80289 screw (12-24 x) and #83056 lockwasher (#12).
- 5 SPARK PLUG - Cold weather operation may require hotter plug; see SM#355-CS.
- TERMINAL - #A-55373-A provides improved seal for better starting; see SM#465-CS.
- 6 LEAD, high tension - #55235-A (8"-5MM O.D. high tension cable) supersedes #56029 (7' long).
- SWITCH, toggle - #A-57650-2 supersedes #A-55877 and #AA-72094-A.
- 7 COIL - #55986-A may be used with original rotor (without "-A" suffix); new rotor (with "-A" suffix) requires new coil. See SM#433-CS.
- ROTOR - #57568-A supersedes #57568; requires new coil (with "-A" suffix). See SM#433-CS. #56026-A supersedes 56026 requires new coil; see SM#433-CS.
- POINTS - #A-58165 supersedes #A-57745; see SM#392-CS.
- 8 BACK PLATE - #A-58166, service replacement, supersedes #A-57809, #A-56080-A supersedes #A-56080.
- 9 CAP, oil - #A-56580 (- 16 thrd.) required in new A-55621-A oil reservoir cover with - 16 holes. #A-56448 (- 14 thrd.) supersedes #AA-71655-1 (- 14 thrd.) used in original oil reservoir cover with - 14 hole. See SM#387-CS.
- GASKET - #56607 used with #A-56580 cap; #72280 used with #A-56448 or #AA-71655-1 caps.
- COVER, oil reservoir - #A-55621-A supersedes #A-55621, requires #A-56580 oil cap included in service replacement crankcase. See SM#187-CS.
- ELBOW - #56707 replaces #31734 (elbow) and 31733-1 (adapter).
- 10 FINDER, oil - #A-59449 supersedes #AA-55259-A; not interchangeable, see SLEEVE, FITTING, SPRING, VALVE.
- SLEEVE, flexible - #59000 supersedes #55133-A; not interchangeable, see FINDER, FITTING, SPRING, VALVE.
- FITTING, valve seat - #59450 supersedes #55109-A; not interchangeable; see FINDER, SLEEVE, SPRING, VALVE.
- SPRING - #59022 supersedes #55288-A; not interchangeable; see FINDER, SLEEVE, FITTING, VALVE.
- VALVE, check - #A-59456 supersedes #A-55824; not interchangeable; see FINDER, SLEEVE, FITTING, SPRING.
- PLUNGER, oil - #A-57834 - 10 (without button) supersedes #A-57834-8, "-5" (w/out button) and also #A-57834, "-4" and "-3" with button. See SPRING and BUTTON (below).
- SPRING - #59293 used only with #A-57834-8 plunger. #71762 used with earlier type plungers.
- "O" RING - #A-57834-8, "-5", and "-4" plunger use only 1 #74388 "O" ring.
- BUTTON - #57289-1 now supplied separately.
- 11 CONNECTING ROD - #AA-55195-B supersedes #AA-55195-A; See SM#414-CS.
- SCREW - #80805 supersedes #80541 and #80541-A.
- CRANKCASE - #A-57640-B supersedes #A-57640-A, A-57640, #A-57097, and #A-56202. See BOLT, STUD, (below) for variations.
- BOLT - #57175 (with #41738 pin) in crankcase #A-57640-B, #A-57640-A and #A-57640.
- STUD - #55623 used in crankcase #57097, A-56202, A-56161-A, #A-56161, and #A-55835.
- PIN - #41738 used w/#57175 guide bar bolt; see BOLT (above).
- STUD - #55871 (fuel tank) fits service replacement crankcase #A-57640-B only, enlarge diameter of fuel tank hole to accommodate large stud. See NUT and WASHER (below).
- #57713 (fuel tank) fits earlier crankcases with 10 - 32 tap lock insert for fuel tank attachment, interchangeable with #80572 screw. See NUT and SCREW (below).
- NUT - #81114 used with #55871 stud (above) and #84019 flat washer (below).
- #81108 used with #57713 stud (above).
- SCREW - #80572 used in earlier crankcases with 10 - 32 tap lock insert; interchangeable with #57713 stud and #81108 nut (above).
- WASHER - #84019 used with #81114 nut on #55871 stud (above).
- 12 GASKET, cylinder - #56864 supersedes #55050-A.
- 13 SCREW - #80630 supersedes #80571; see SM#322-CS.
- AIR FILTER - #57337-A supersedes #57337 and #56464; see SM#322a-CS, #384-CS.
- CAP, fuel tank - #A-64140-A cap with relief valve is the service replacement for #A-56907, #A-56908 and #A-55305 which are no longer available. (See VALVE below)
- VALVE, relief - #56805 is used in old caps A-56907 and #A-56908. A-55301-C is used in A-55305 cap (which has been discontinued) is retained with three #80392 screws and #83083 lockwashers. Cap A-64140-A has built in relief valve.
- FUEL TANK - #A-57781-A service replacement (diameter of hole in mounting lug enlarged to) supersedes #A-57781 and #A-55671 which have diameter hole in mounting lug. Also see Note 11, STUD #55871.
- STRAINER, fuel pick-up - #A-59251 supersedes #A-56200.
- ELEMENT, felt - #59253 supersedes #74374 which also used #56196 bumper.
- GASKET - #57041 with longer #80630 screws must be used with #57337-A filter (see above).
- FITTING, outlet - #55572-A used in original fuel tanks; not required in #A-57781-A or #A-57781 replacement tanks.
- GASKET, outlet fitting - #55676 used with #55572 fitting (above).
- FITTING, fuel line - #57652 used with replacement fuel tanks #A-57781-A and #A-57781. #74917 elbow used in original fuel tanks.

(continued on page 7)



NOTES

- 14 CARBURETOR - #A-57440 (HL-104A, HL-105A) service replacement; use #58191 REPAIR PARTS KIT, #55836 GASKET SET and refer to CARBURETOR PARTS SHEET #23538-A. Original carburetor #A-56484 (HL-46B) no longer available; use #77343 REPAIR PARTS KIT, #57919 GASKET SET, and refer to CARBURETOR PARTS SHEET #23521-A. Original carburetor #A-56505-A (6-CP) no longer available; use #77337 REPAIR PARTS KIT, #77336 GASKET SET, and refer to CARBURETOR PARTS SHEET #23520.

NOTE: #23731 CARBURETOR REPLACEMENT & REPAIR PARTS LIST is a quick reference for service replacement carburetors and fast-moving carburetor parts.

GASKET, carburetor - #55553-3 supersedes #55553.

REED - #55941-1 (stainless steel) supersedes #55941; see SM#437-CS.

- 15 HANDLE - #A-57836 (flush cut) supersedes #A-56093, #A-56466, #A-57037 HANDLE w/brace can also be used without brace.

- 16 PLATE, inner guide bar - #56871-A supersedes #56871 and #55666.
PLATE, outer guide bar - #56872-B supersedes #56872-A, #56872, and #55667.
- 17 COVER, clutch - #56101-A supersedes #56101, use #55075-3A spider. #55659-B supersedes #55659-A; use #55075-A spider. See SM#170-CS, 273-CS.
KEY - #55225-1A supersedes #55225-1, #55225.
SHOE, clutch - #55076-1A supersedes #55076-1.
SPIDER, clutch - #55075-3A supersedes #55075-3, #55075-1A; used with #56101-A clutch cover.
#55075-A supersedes #55075, used with #55659-B clutch cover. See SM#170-CS and 273-CS.
SPRING, clutch - #55123-C supersedes #55123-B, #55123-A, #55123; use only in pairs. See SM#317-CS.
NUT - #81192 supersedes #81116, permits use of #22808 combination wrench.
- 18 SPROCKET & DRUM - #A-56377 supersedes #A-55662; see SM#217-CS.
#A-57363-A supersedes #A-57363.

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Part No. 23794 Rev. 1 supersedes 23794, 23311, 23311-A, 23311-B, 23470, 23470-A