



# 253RB

**Spare parts**

**Ersatzteile**

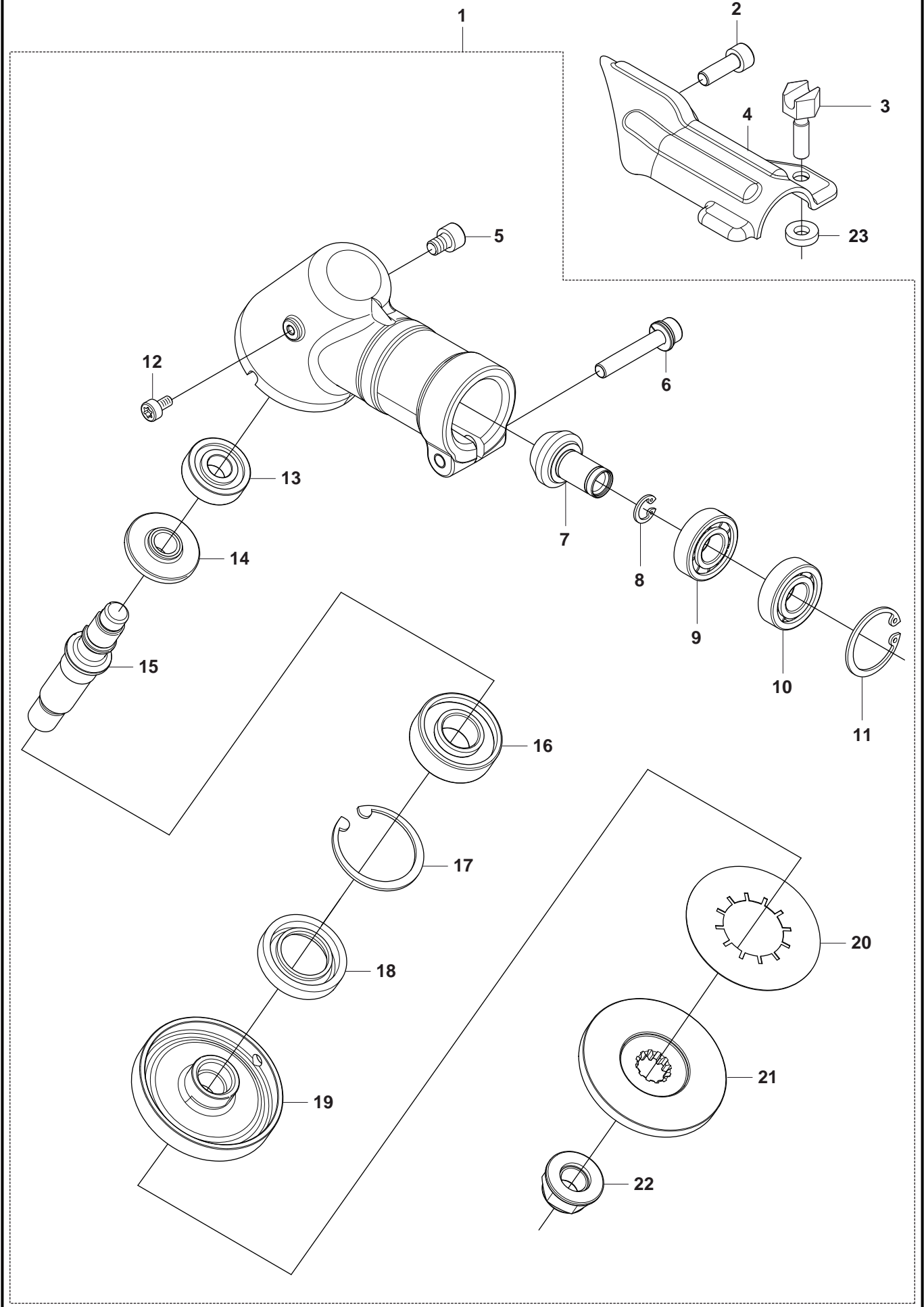
**Pièces détachées**

**Reserve onderdelen**

**Repuestos**

**Reservdelar**

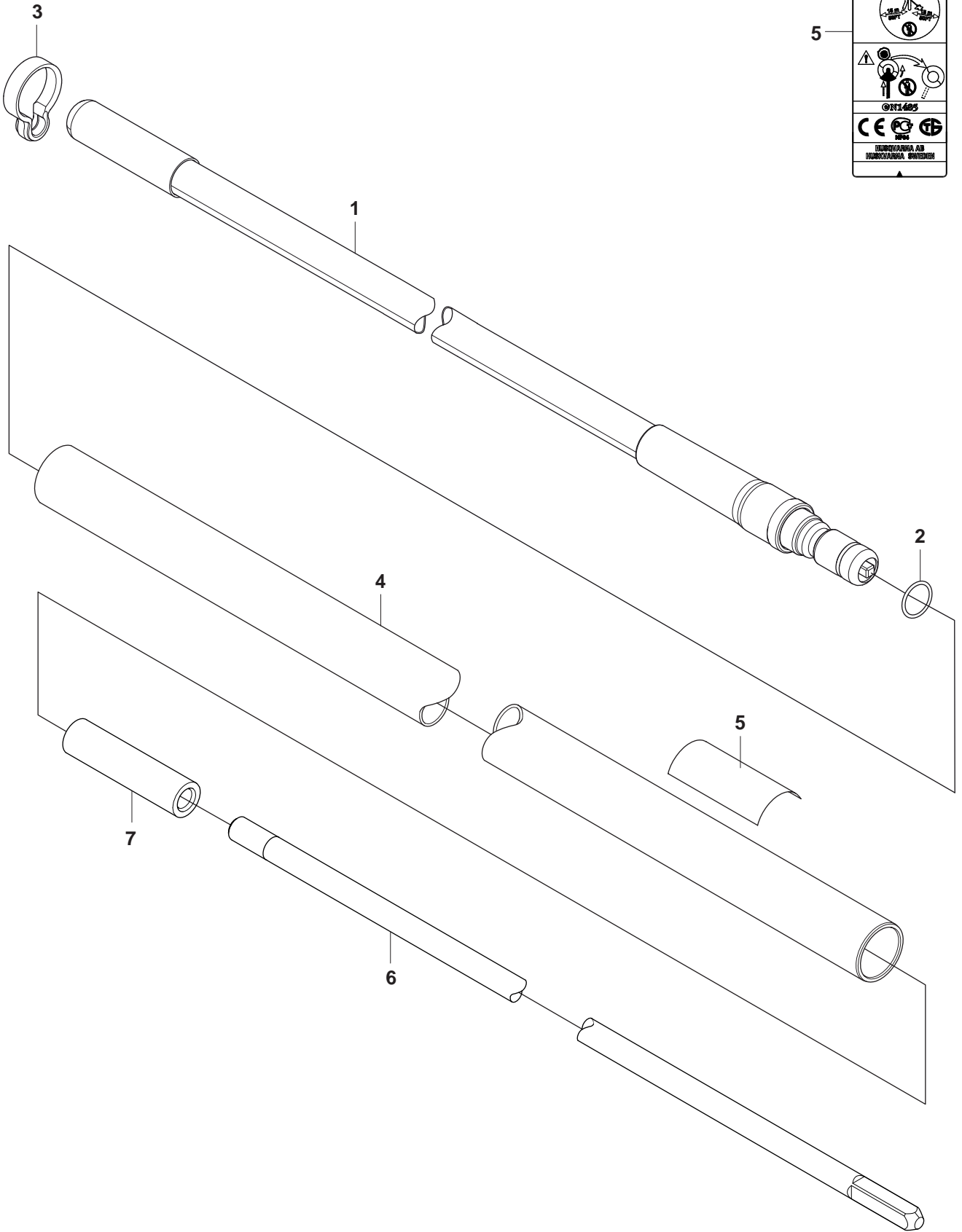
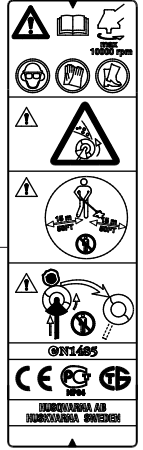
**A** 253RB  
GEAR



Page A		253RB		GEAR	
Position	Article	Quantity	Notes	Kit	
1	525 34 86-01	1			
2	521 74 65-01	1			
3	537 18 95-01	1			
4	510 24 10-01	1			
5	521 86 20-01	1		1	
6	521 86 24-01	1		1	
7	525 34 89-01	1		1	
8	516 12 41-01	1		1	
9	516 12 79-01	1		1	
10	516 13 00-01	1		1	
11	506 60 99-01	1		1	
12	521 86 08-01	1		1	
13	516 12 78-01	1		1	
14	525 34 88-01	1		1	
15	525 34 87-01	1		1	
16	516 13 17-01	1		1	
17	505 29 40-01	1		1	
18	521 52 22-01	1		1	
19	525 34 90-01	1		1	
20	521 65 60-01	1		1	
21	521 66 22-01	1		1	
22	502 29 11-01	1		1	
23	574 40 44-01	1			

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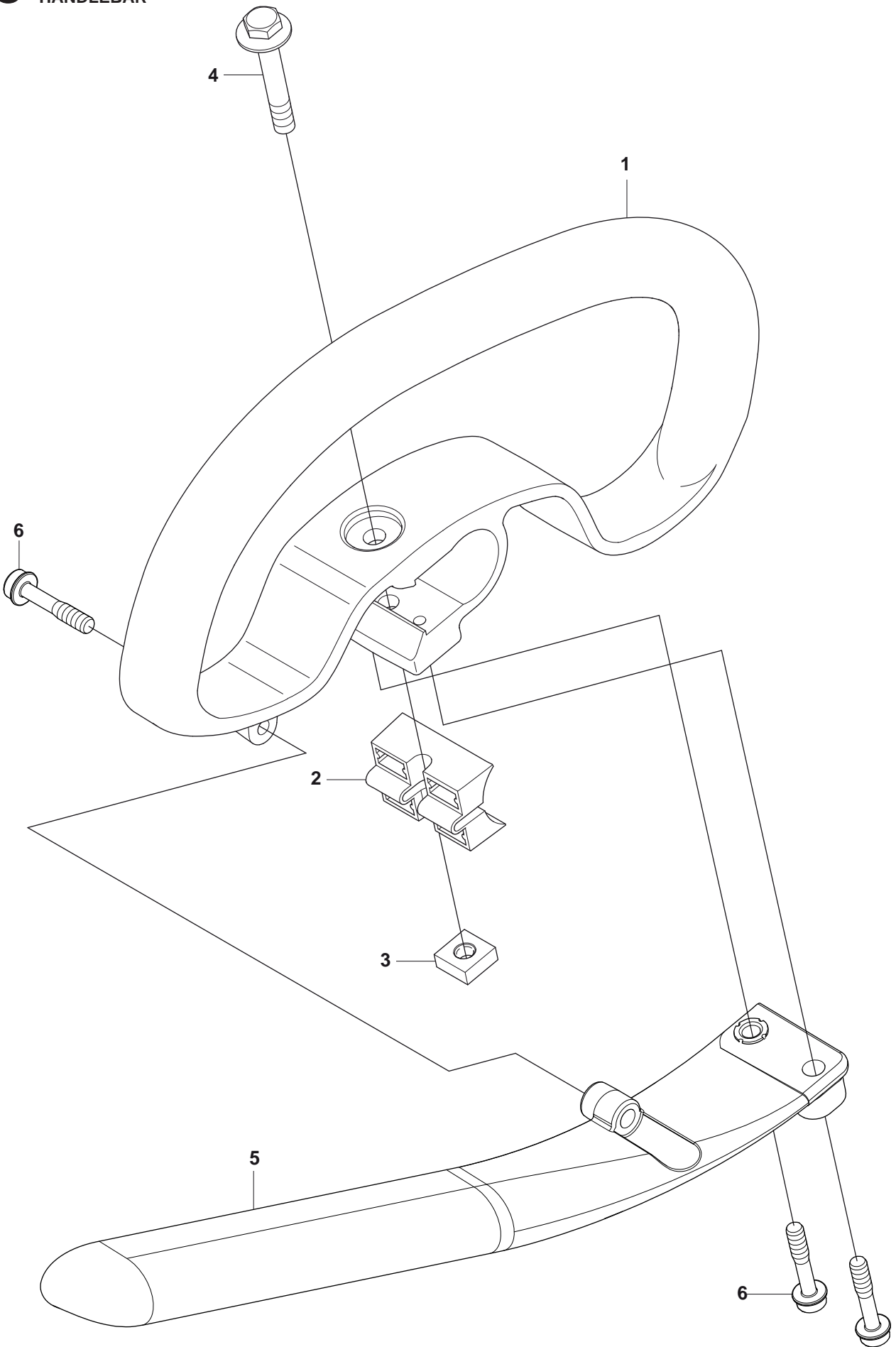
**B** 253RJ  
TUBE & SHAFT



<b>Page B</b>		<b>253RB</b>		<b>TUBE &amp; SHAFT</b>	
<b>Position</b>	<b>Article</b>	<b>Quantity</b>	<b>Notes</b>	<b>Kit</b>	
1	521 67 03-01	1			
2	516 13 65-01	1			
3	523 04 85-01	5			
4	521 66 08-01	1			
5	544 33 08-01	1			
6	574 50 89-01	1			
7	574 50 90-01	1			

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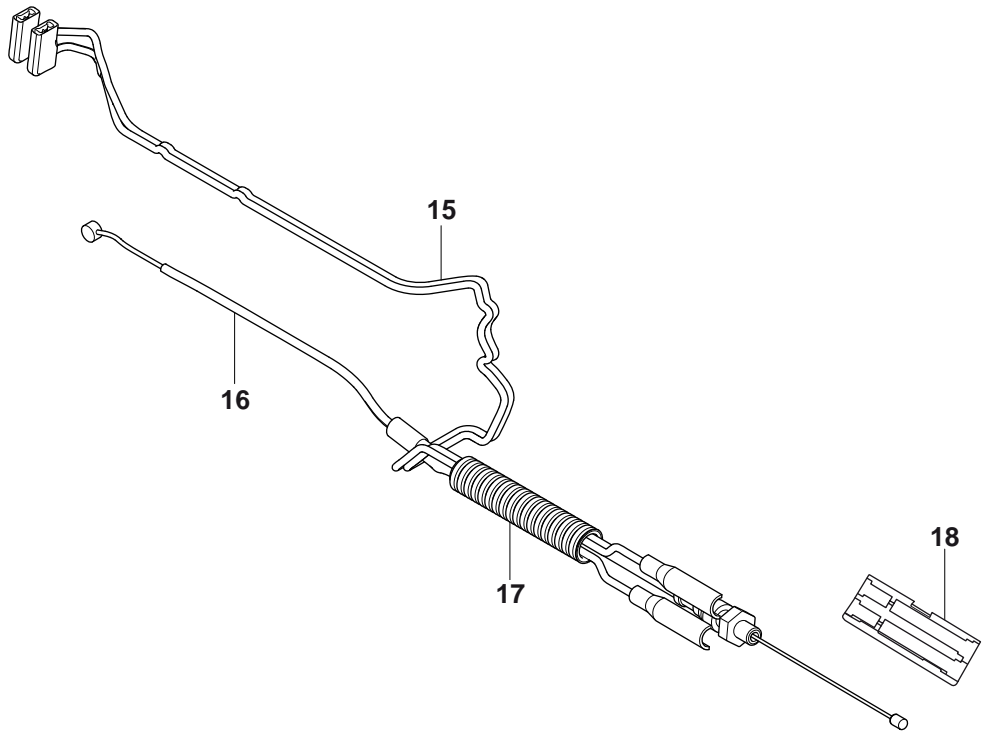
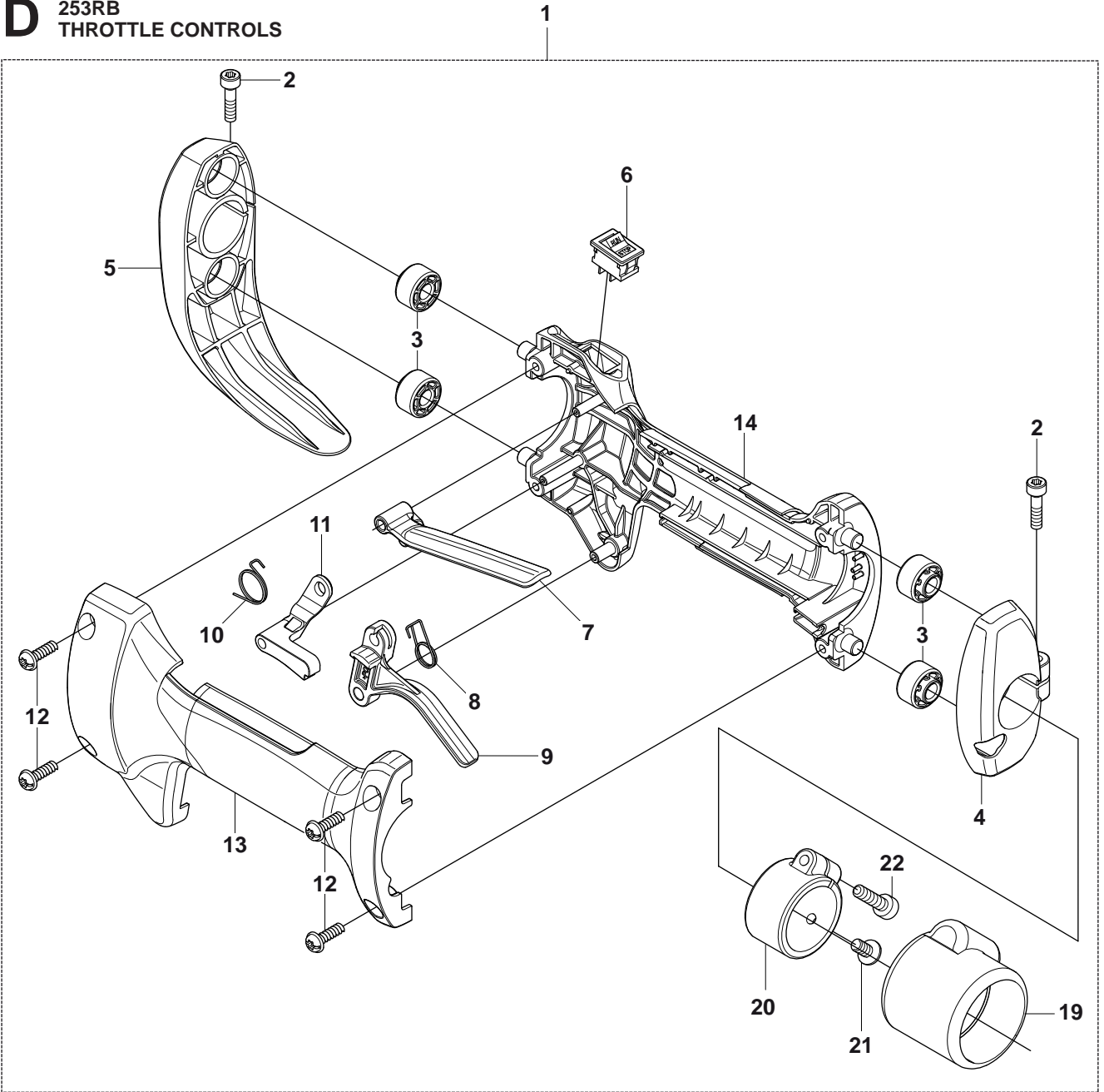
**C** 253RB  
HANDLEBAR



Page C		253RB		HANDLEBAR	
Position	Article	Quantity	Notes	Kit	
1	544 10 10-05	1			
2	544 10 11-01	1			
3	502 19 71-01	1			
4	725 23 78-51	1			
5	503 99 78-03	1			
6	574 18 15-01	3			

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**D** 253RB  
THROTTLE CONTROLS

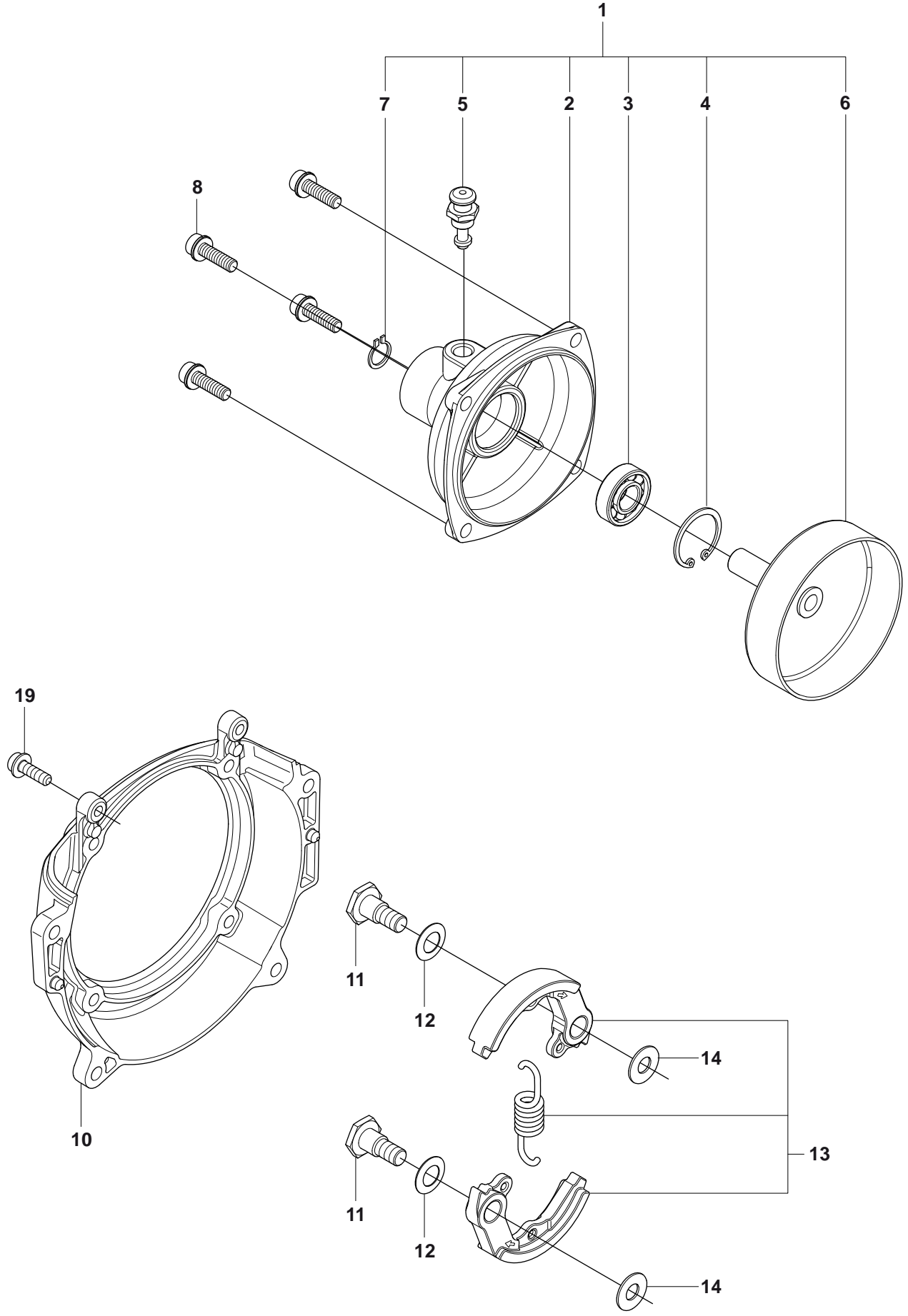




Page D 253RB		THROTTLE CONTROLS		
Position	Article	Quantity	Notes	Kit
1	574 73 51-01	1		
2	506 61 62-01	2		1
3	521 66 77-01	4		1
4	525 41 86-01	1		1
5	574 50 93-01	1		1
6	521 85 16-01	1		1
7	521 66 73-01	1		1
8	521 66 72-01	1		1
9	521 66 70-01	1		1
10	521 66 75-01	1		1
11	521 66 76-01	1		1
12	521 51 79-01	4		1
13	521 66 66-01	1		1
14	521 66 62-01	1		1
15	521 52 58-01	1		
16	574 27 05-01	1		
17	521 52 44-01	1		
18	521 52 86-01	1		
19	574 50 92-01	1		1
20	574 50 91-01	1		1
21	521 51 52-01	1		1
22	506 68 90-01	1		1

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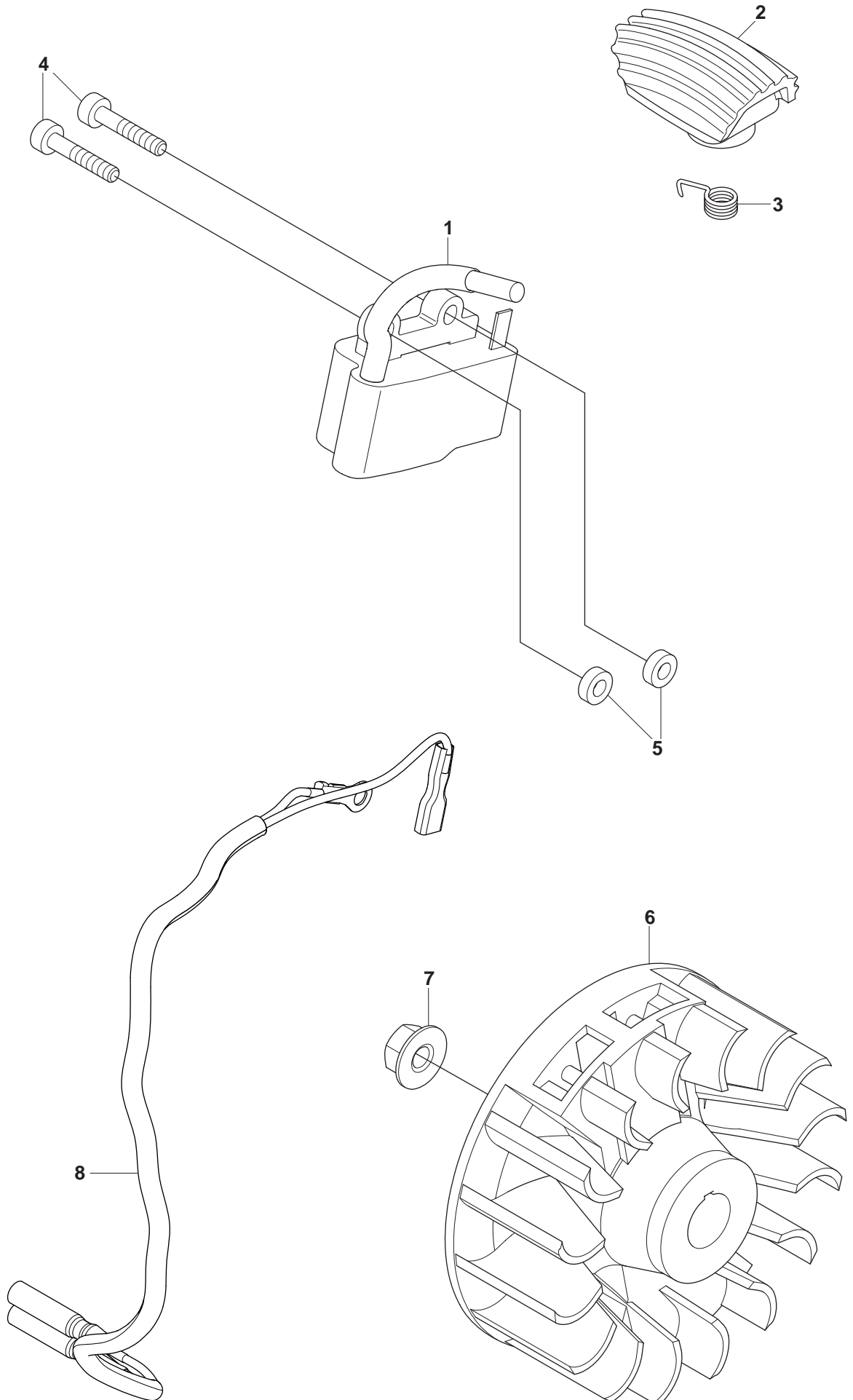
**E** 253RB  
CLUTCH



Page E		253RB	CLUTCH		
Position	Article	Quantity	Notes	Kit	
1	526 57 43-01	1			
2	515 53 61-01	1		1	
3	529 26 98-01	1		1	
4	506 60 99-01	1		1	
5	521 60 23-01	1		1	
6	515 55 89-01	1		1	
7	516 12 41-01	1		1	
8	523 01 90-01	4			
9	521 34 79-01	4			
10	525 43 18-01	1			
11	505 29 78-01	2			
12	505 29 81-01	2			
13	521 63 64-01	1			
14	505 29 80-01	2			

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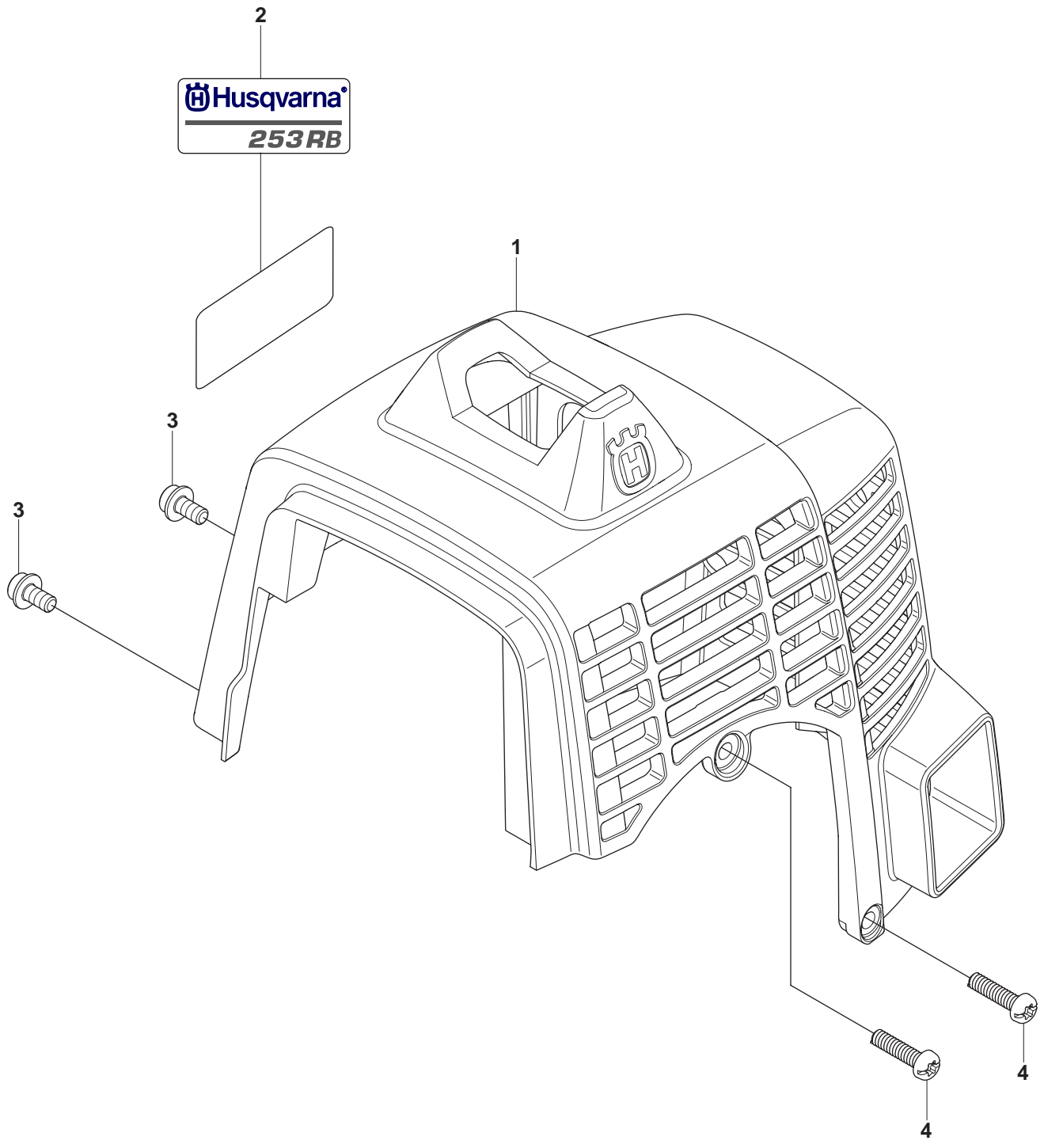
**F** 253RB  
IGNITION



Page F		253RB		IGNITION	
Position	Article	Quantity	Notes	Kit	
1	521 64 87-01	1			
2	521 61 00-01	1			
3	505 29 89-01	1			
4	521 86 09-01	2			
5	506 61 12-01	2			
6	521 64 79-01	1			
7	516 31 39-01	1			
8	512 31 20-01	1			

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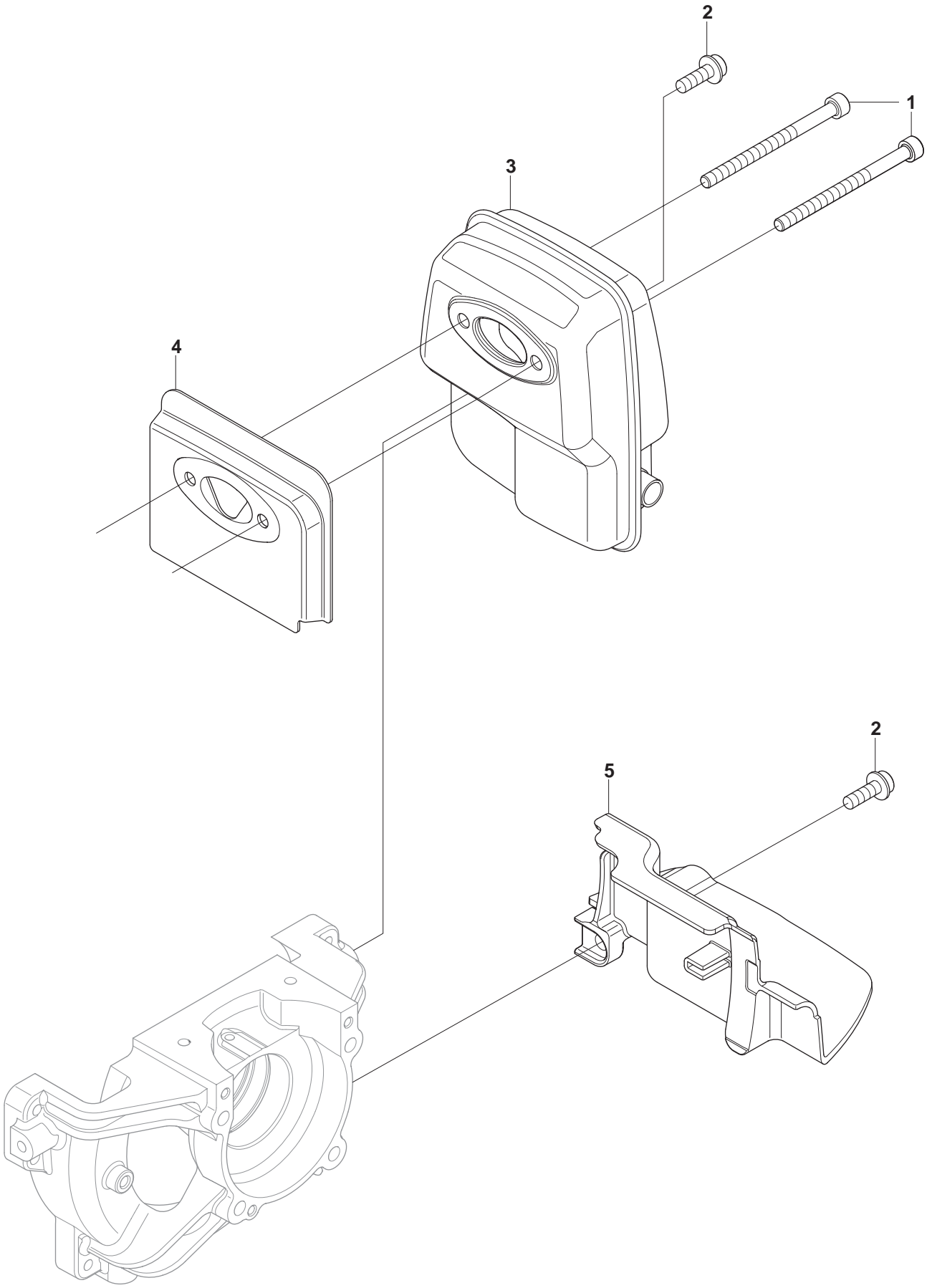
**G** 253RB  
CYLINDER COVER



Page G		253RB		CYLINDER COVER	
Position	Article	Quantity	Notes	Kit	
1	510 17 32-01	1			
2	522 78 04-07	1			
3	521 51 59-01	2			
4	521 86 36-01	2			

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**H** 253RB  
MUFFLER

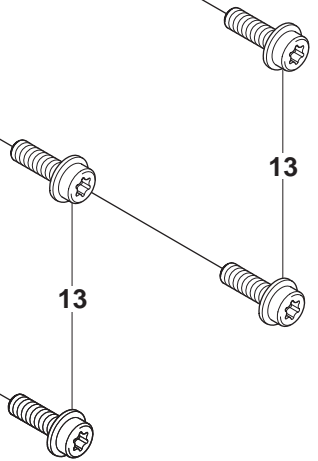
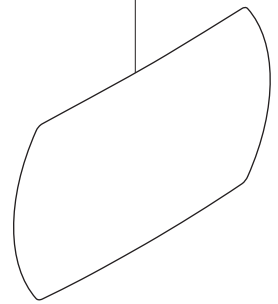
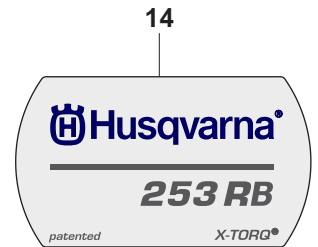
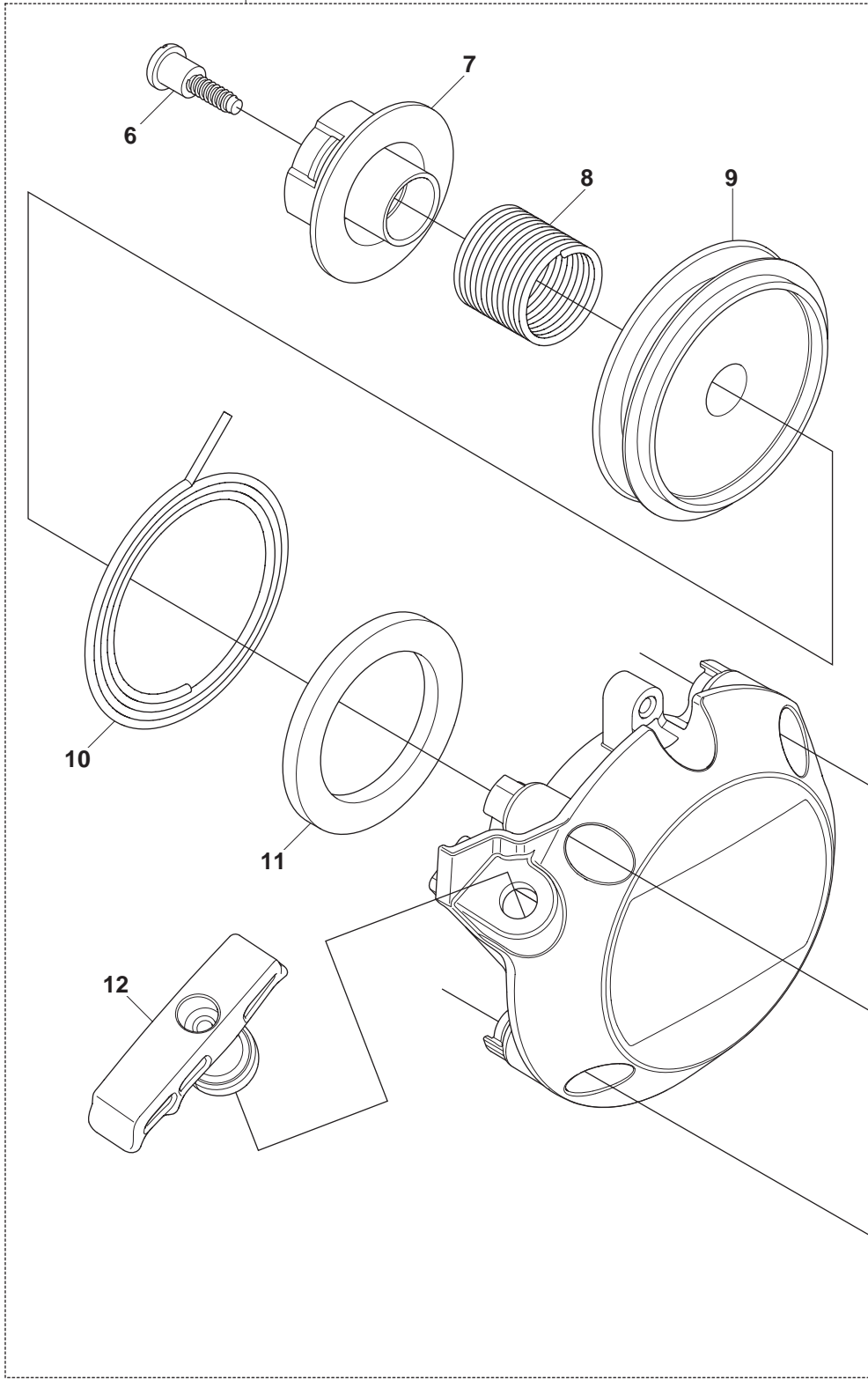
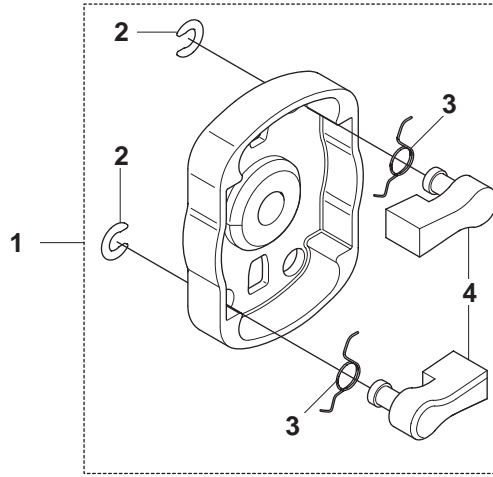




Page H		253RB	MUFFLER		
Position	Article	Quantity	Notes	Kit	
1	521 51 73-01	2			
2	521 34 79-01	2			
3	521 63 53-01	1			
4	521 64 66-01	1			
5	525 43 17-01	1			

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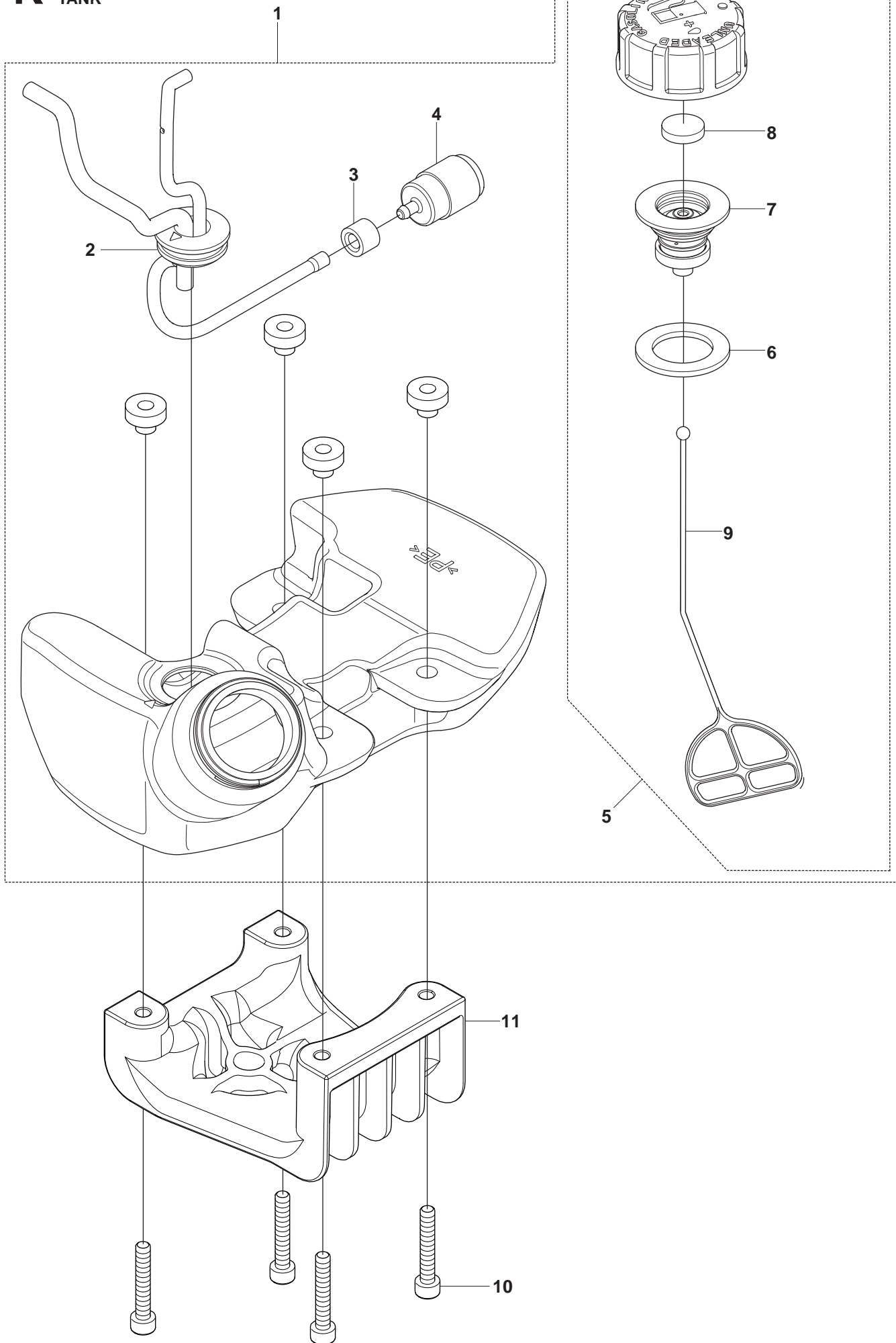
**J** 253RB  
STARTER



Page J		253RB		STARTER	
Position	Article	Quantity	Notes	Kit	
1	521 64 80-01	1			
2	516 15 55-01	2		1	
3	521 63 84-01	2		1	
4	525 43 24-01	2		1	
5	525 43 20-01	1			
6	525 43 23-01	1		5	
7	525 43 22-01	1		5	
8	521 63 80-01	1		5	
9	521 64 81-01	1		5	
10	521 63 77-01	1		5	
11	521 63 74-01	1		5	
12	521 61 79-01	1		5	
13	506 61 65-01	4			
14	522 78 03-05	1			

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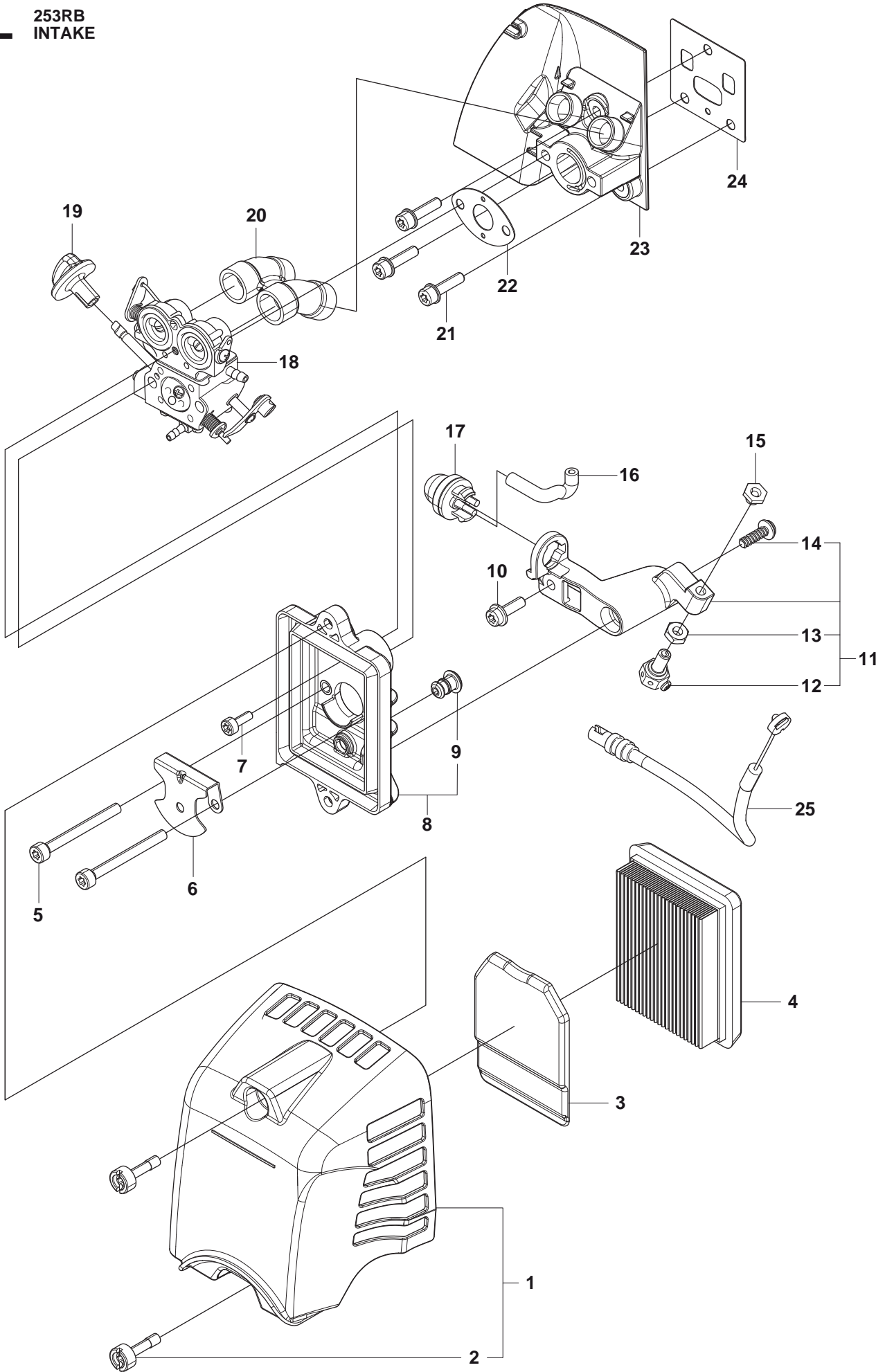
**K** 253RB  
TANK



Page K		253RB		TANK	
Position	Article	Quantity	Notes	Kit	
1	521 64 25-01	1			
2	521 64 26-01	1		1	
3	505 04 45-01	1		1	
4	506 61 46-01	1		1	
5	506 67 10-01	1		1	
6	506 61 53-01	1		1,5	
7	506 61 54-01	1		1,5	
8	506 61 72-01	1		1,5	
9	506 61 67-01	1		1,5	
10	521 51 70-01	4			
11	521 64 44-01	1			

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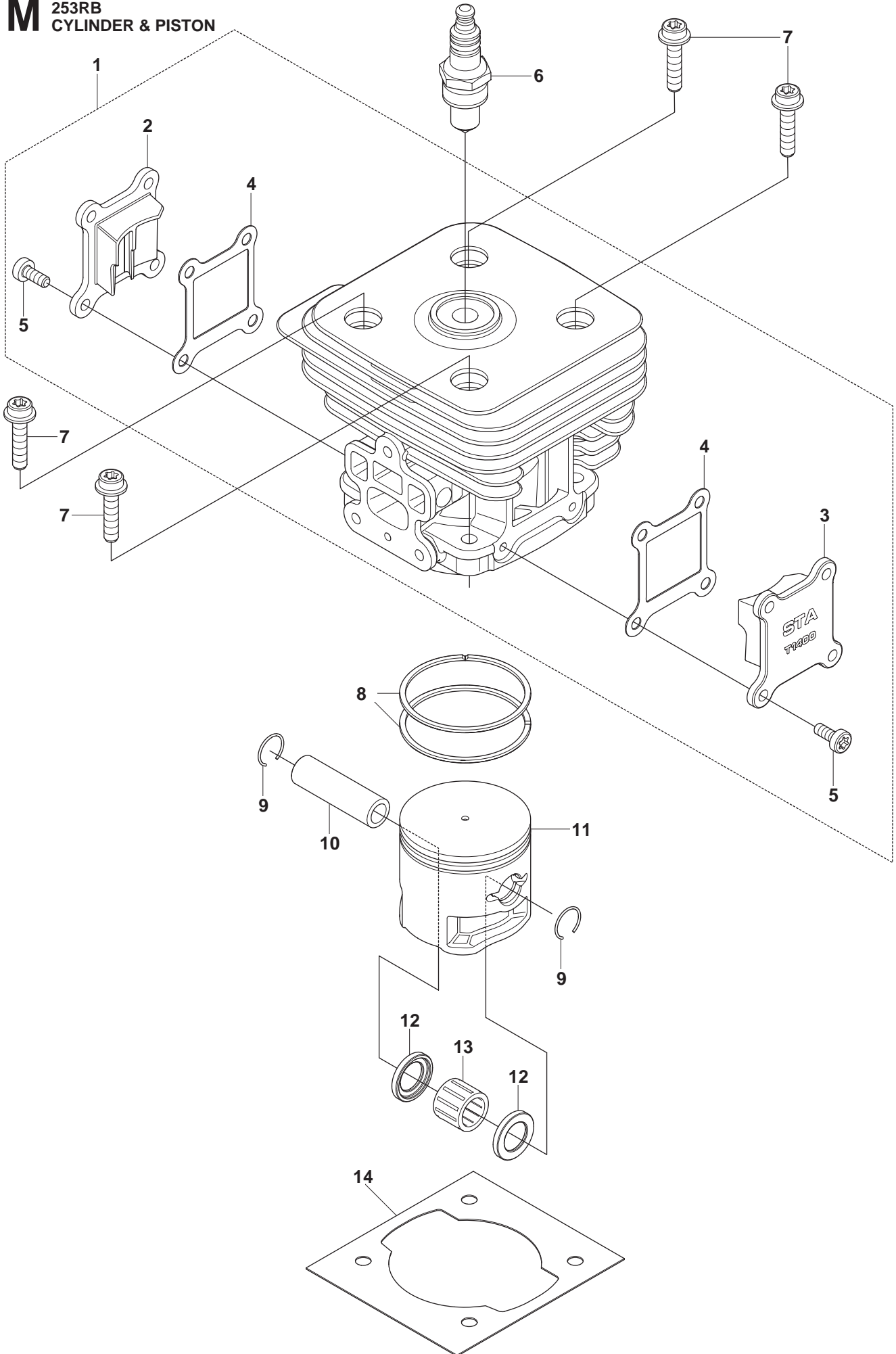
**L** 253RB  
INTAKE



Page L		253RB		INTAKE	
Position	Article	Quantity	Notes	Kit	
1	525 41 83-01	1			
2	521 51 54-01	2		1	
3	521 62 57-01	1			
4	521 64 21-01	1			
5	506 61 63-01	2			
6	521 83 44-01	1			
7	521 51 57-01	1			
8	521 62 54-01	1			
9	521 62 56-01	1		8	
10	521 34 79-01	1			
11	521 64 12-01	1			
12	505 30 82-01	1		11	
13	516 11 79-01	1		11	
14	521 51 79-01	1		11	
15	521 62 53-01	1			
16	521 52 35-01	1			
17	505 04 58-01	1			
18	574 18 45-01	1			
19	521 64 17-01	1			
20	521 64 15-01	1			
21	505 04 04-01	3			
22	521 63 52-01	1			
23	521 63 48-01	1			
24	521 63 50-01	1			
25	521 52 84-01	1			

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**M** 253RB  
CYLINDER & PISTON

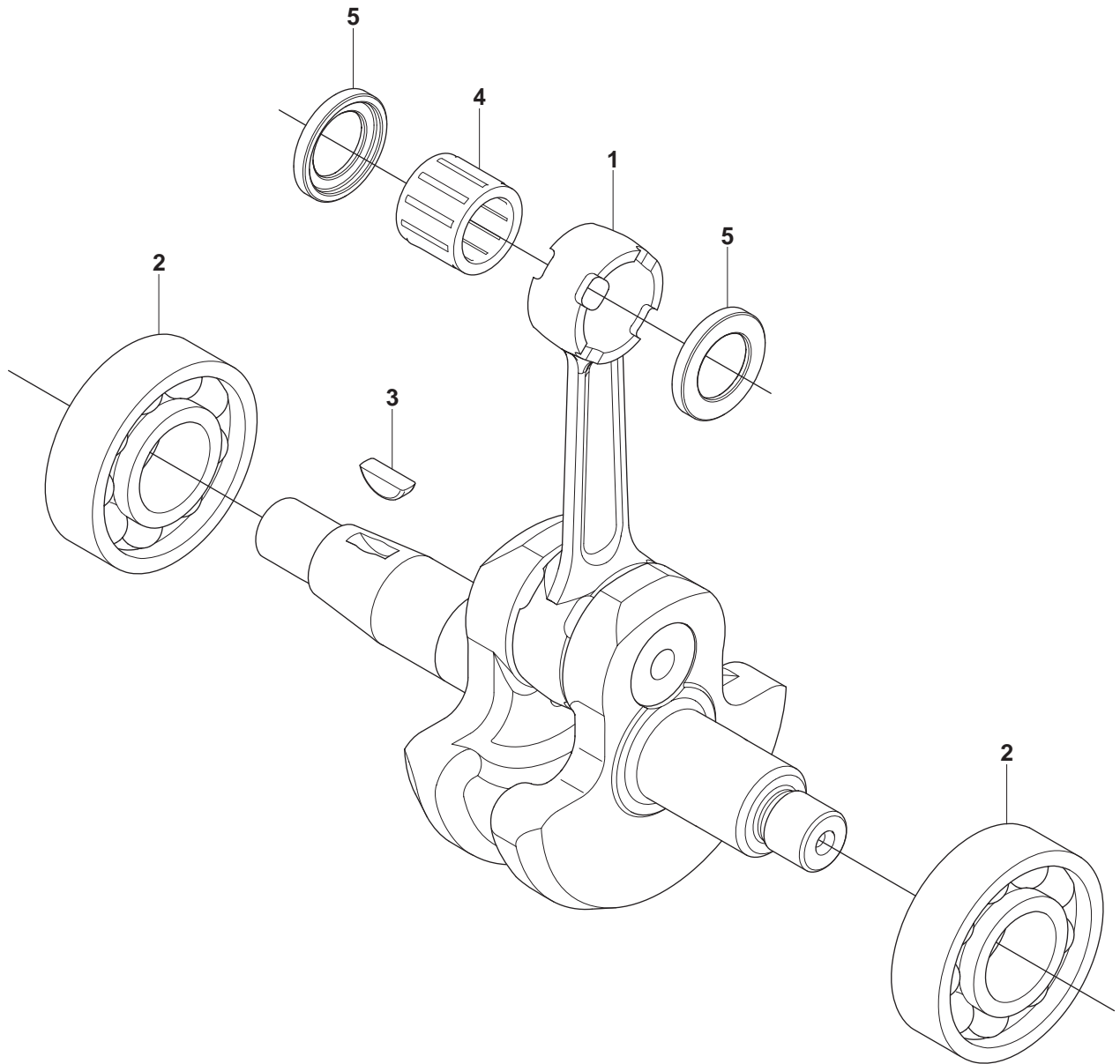




Page M		253RB		CYLINDER & PISTON	
Position	Article	Quantity	Notes	Kit	
1	521 63 42-01	1			
2	521 63 45-01	1		1	
3	521 63 44-01	1		1	
4	521 63 46-01	2		1	
5	521 51 56-01	8		1	
6	521 23 34-01	1			
7	506 61 60-01	4			
8	521 74 55-01	2			
9	521 05 72-01	2			
10	516 99 80-01	1			
11	521 63 62-01	1			
12	516 81 50-01	2			
13	516 31 34-01	1			
14	521 63 43-01	1			

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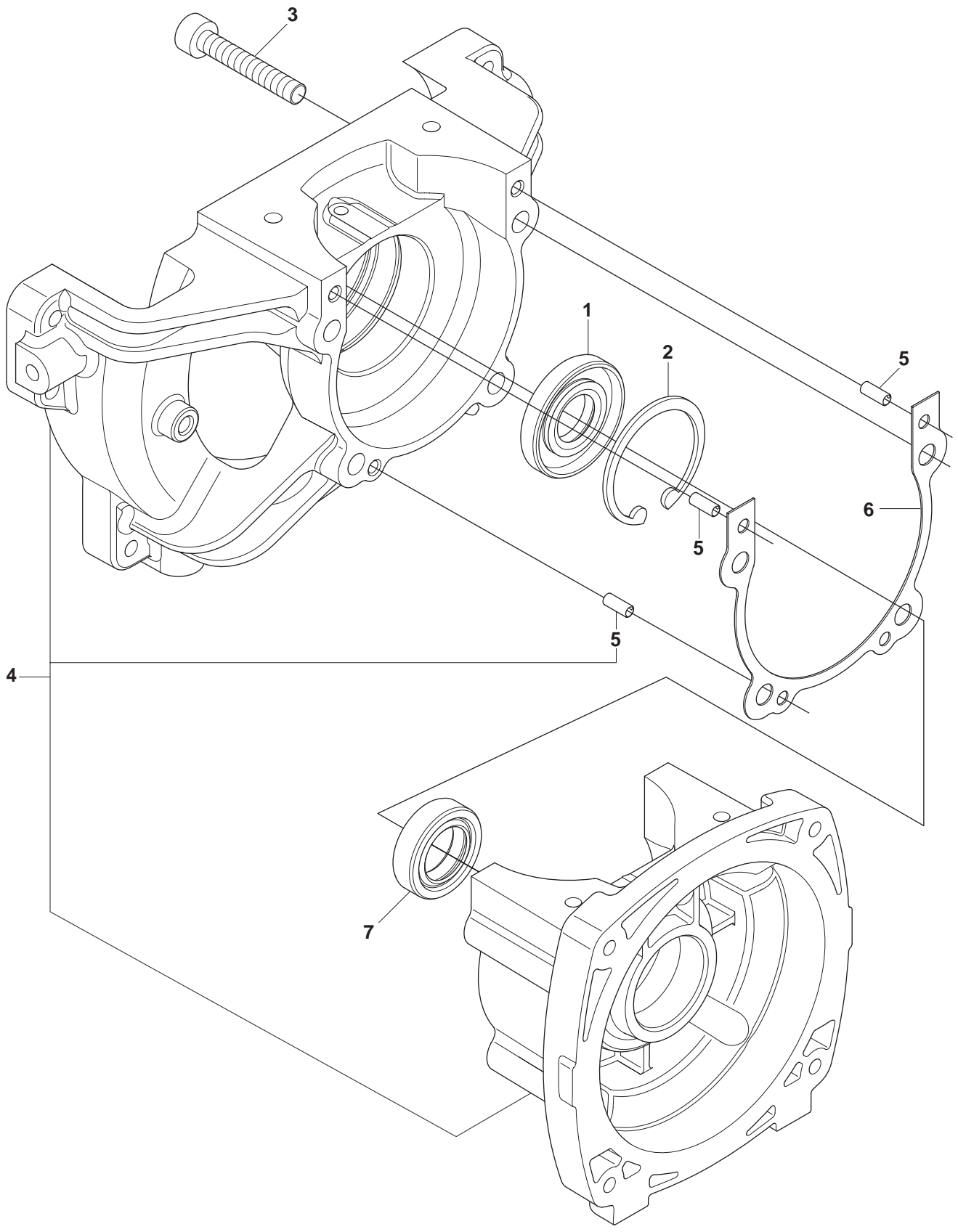
**N** 253RB  
CRANKSHAFT



Page N		253RB			CRANKSHAFT	
Position	Article	Quantity	Notes	Kit		
1	521 63 63-01	1				
2	521 52 11-01	2				
3	506 61 07-01	1				
4	516 31 34-01	1				
5	516 81 50-01	2				

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**P** 253RB  
CRANKCASE

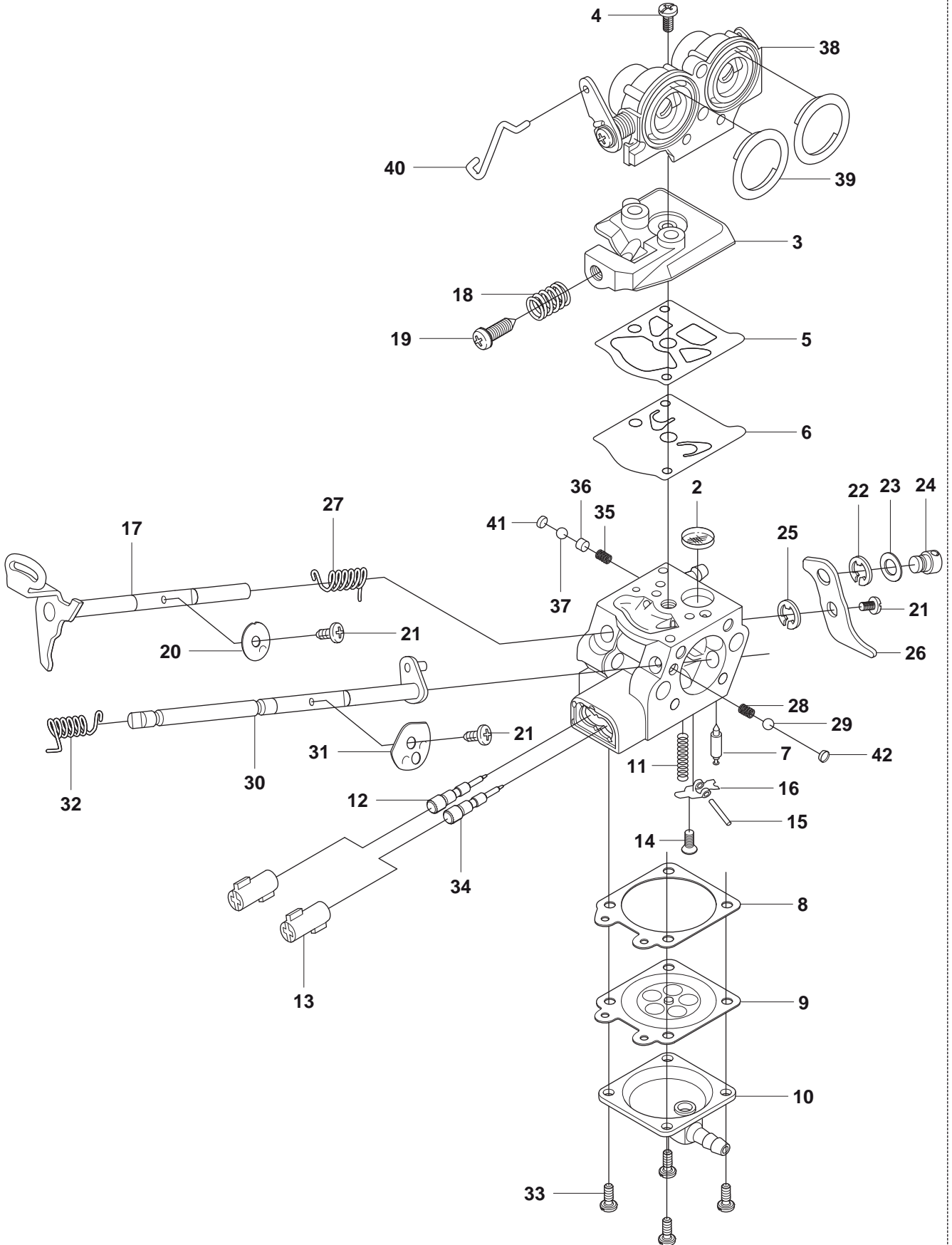


Page P		253RB		CRANKCASE	
Position	Article	Quantity	Notes	Kit	
1	516 31 23-01	1			
2	505 29 40-01	1			
3	521 34 57-01	4			
4	521 63 56-01	1			
5	505 29 61-01	3		4	
6	521 74 54-01	1			
7	521 84 01-01	1			

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**Q** 253RB  
CARBURETTOR

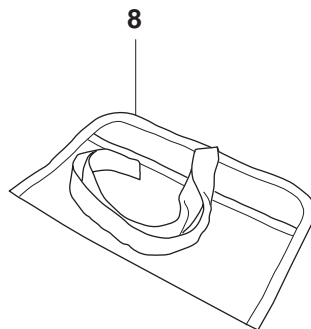
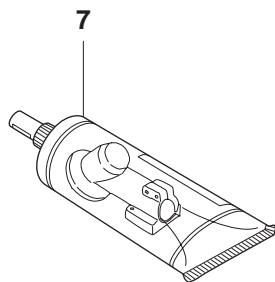
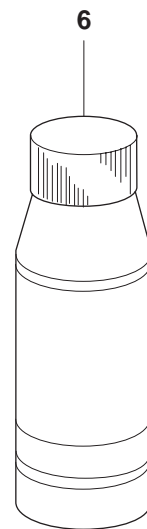
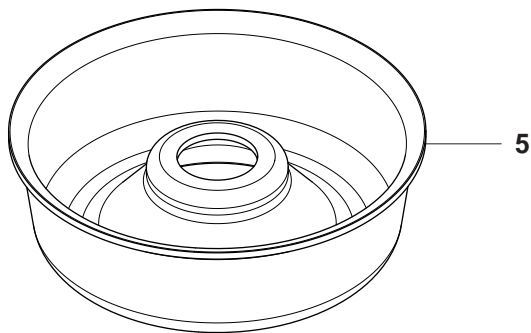
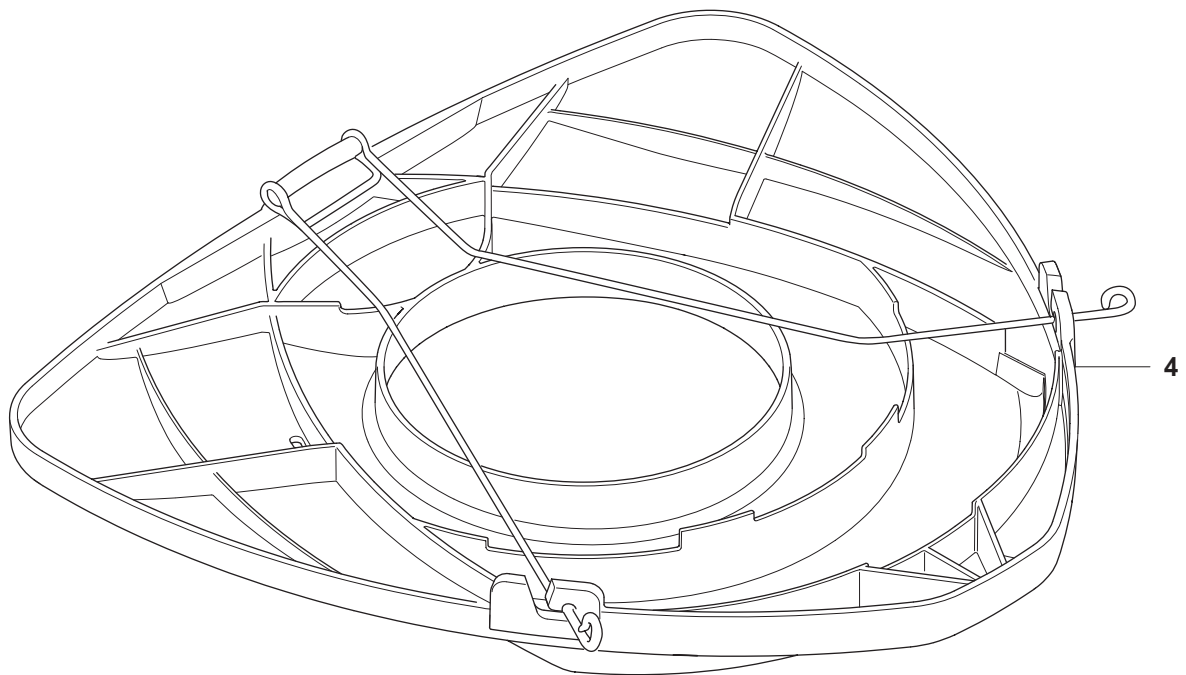
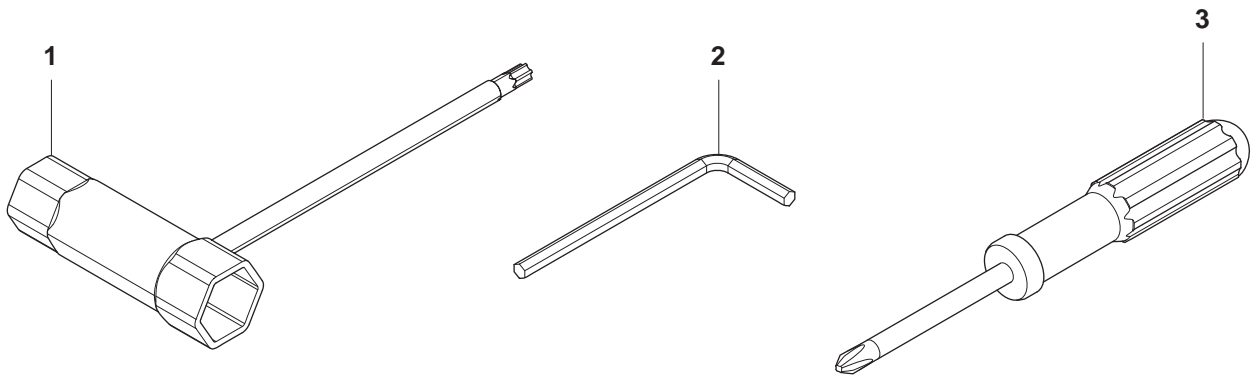
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Page Q 253RB		CARBURETTOR		
Position	Article	Quantity	Notes	Kit
1	574 18 45-01	1		
2	505 05 51-01	1		1
3	521 63 98-01	1		1
4	521 64 00-01	1		1
5	505 05 54-01	1		1
6	516 22 17-01	1		1
7	505 05 56-01	1		1
8	505 05 63-01	1		1
9	505 30 68-01	1		1
10	521 63 97-01	1		1
11	516 35 07-01	1		1
12	525 55 45-01	1		1
13	521 11 69-01	2		1
14	505 05 59-01	1		1
15	505 05 58-01	1		1
16	505 05 60-01	1		1
17	525 55 46-01	1		1
18	516 27 94-01	1		1
19	516 21 38-01	1		1
20	525 55 47-01	1		1
21	505 05 67-01	3		1
22	506 61 25-01	1		1
23	516 52 42-01	1		1
24	516 52 38-01	1		1
25	505 05 65-01	1		1
26	521 64 55-01	1		1
27	505 05 68-01	1		1
28	521 06 61-01	1		1
29	521 06 55-01	1		1
30	521 64 51-01	1		1
31	525 55 49-01	1		1
32	521 06 65-01	1		1
33	505 05 78-01	4		1
34	516 93 58-01	1		1
35	505 05 79-01	1		1
36	505 05 80-01	1		1
37	506 12 30-01	1		1
38	521 64 09-01	1		1
39	525 41 93-01	2		1
40	521 64 16-01	1		1
41	516 34 29-01	1		1
42	525 55 50-01	1		1

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**R** 253RJ  
ACCESSORIES

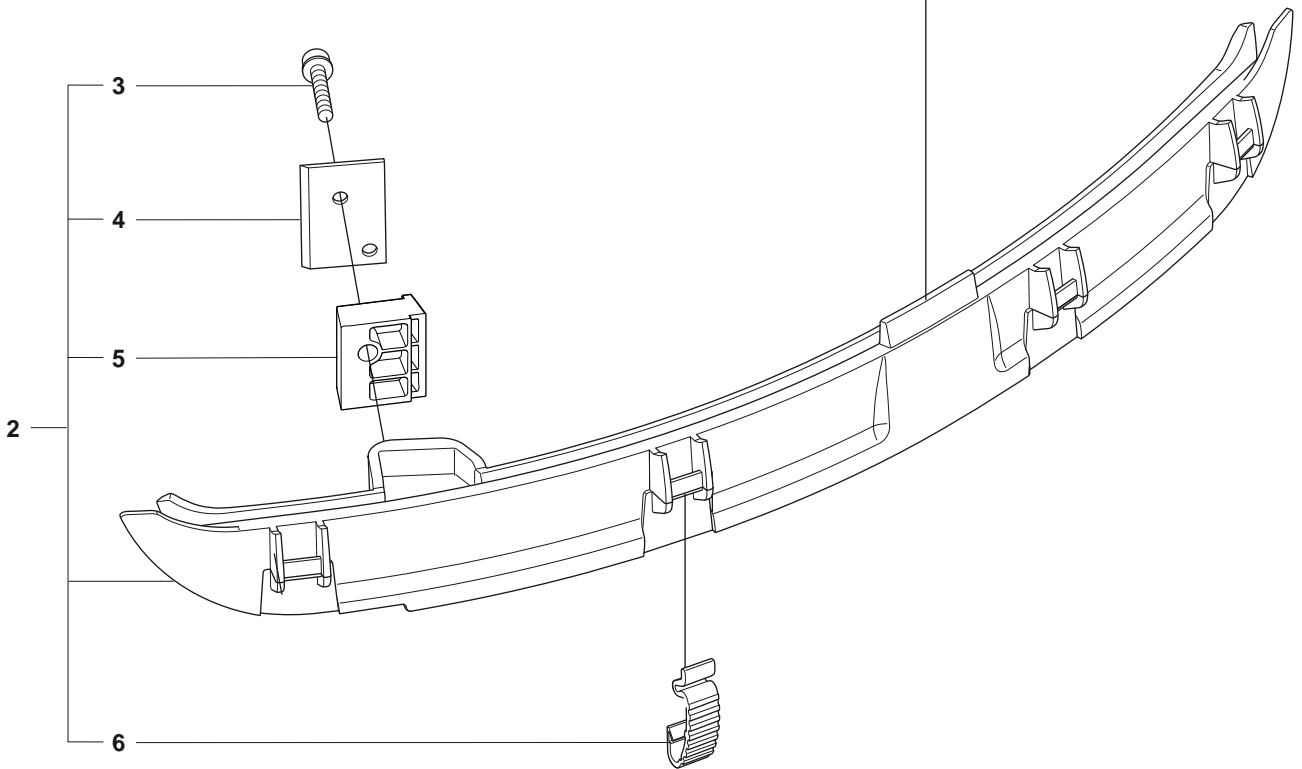
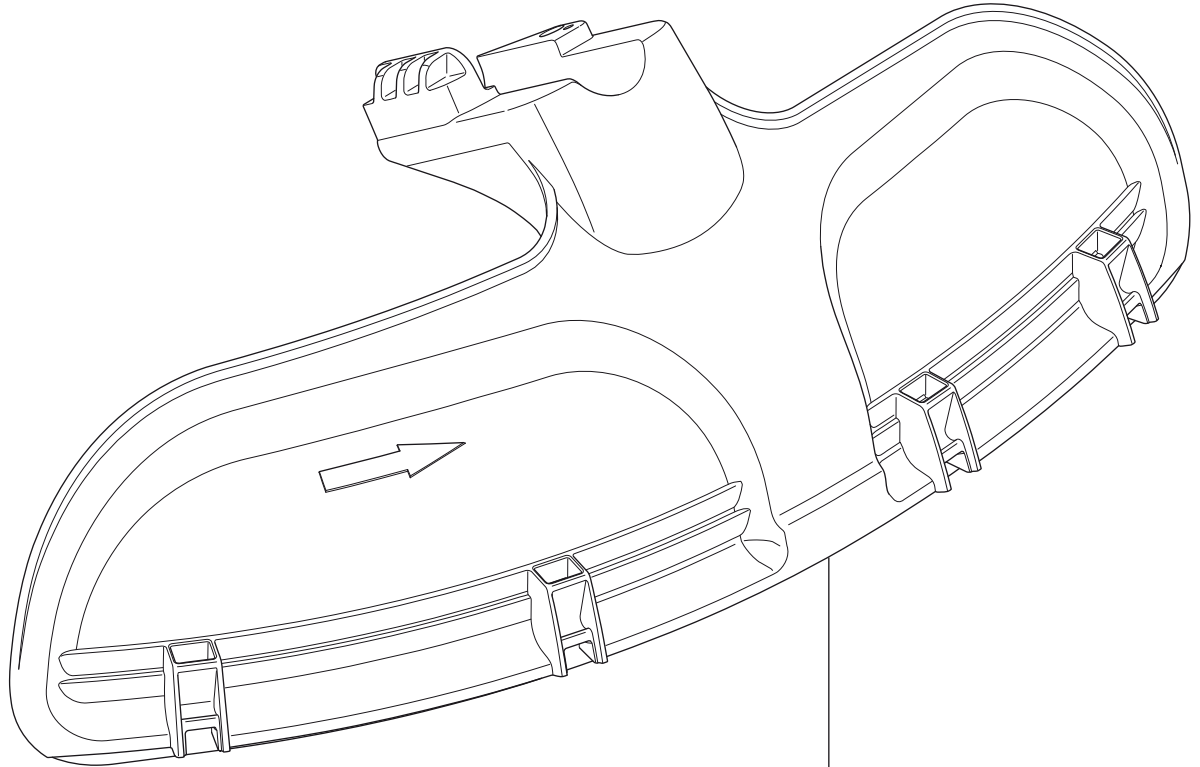




Page R 253RB		ACCESSORIES		
Position	Article	Quantity	Notes	Kit
1	506 68 61-01	1		
2	505 31 20-01	1		
3	516 15 38-01	1		
4	544 35 91-01	1		
5	516 01 45-01	1		
6	531 00 92-48	1		
7	503 97 64-01	1		
8	501 19 22-01	1		

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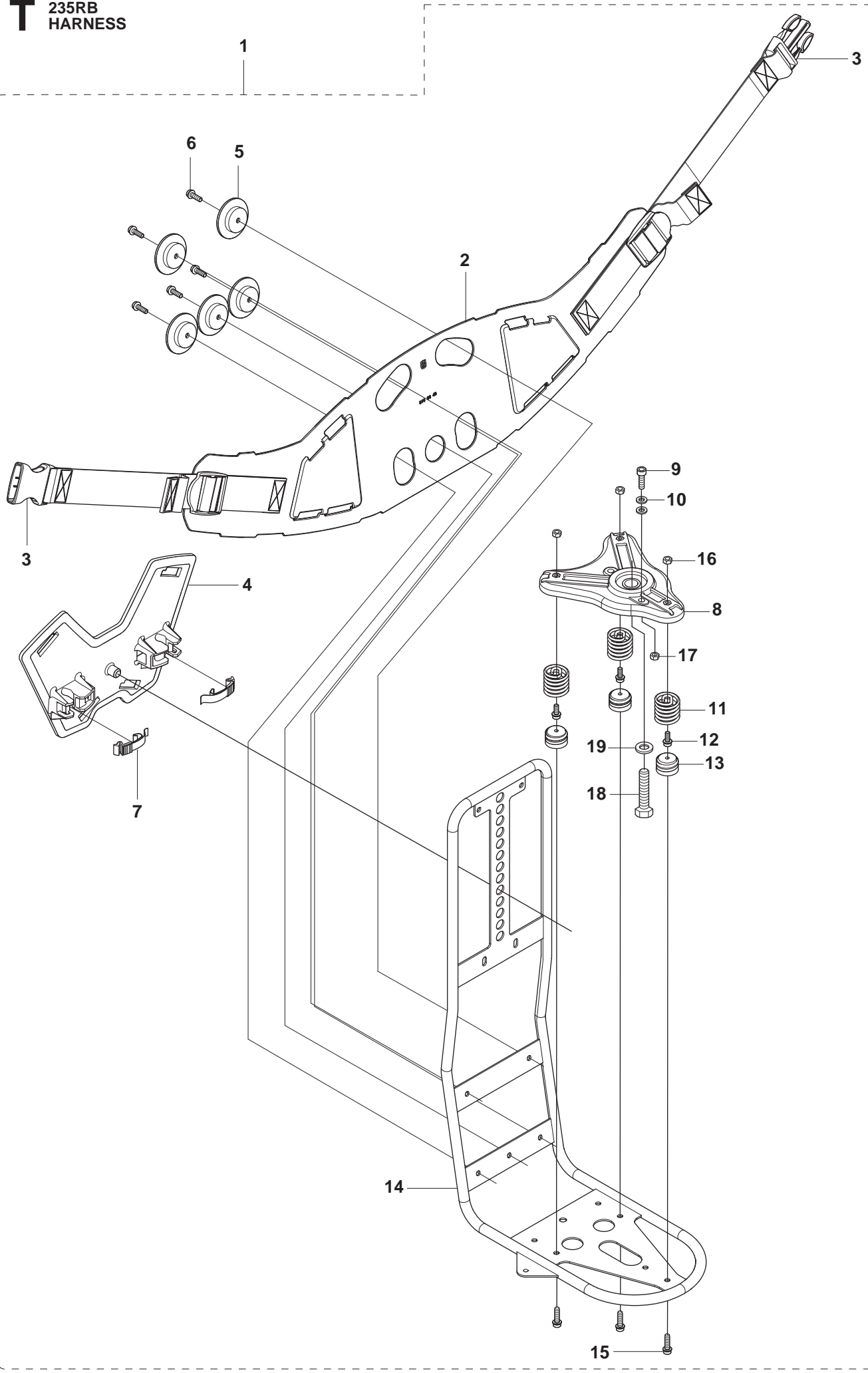
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Page S		253RB		ACCESSORIES	
Position	Article	Quantity	Notes	Kit	
1	537 33 16-03	1			
2	537 39 63-03	1		1	
3	503 21 68-25	1		1,2	
4	503 79 88-01	1		1,2	
5	544 12 45-01	1		1,2	
6	537 38 72-01	4		1,2	

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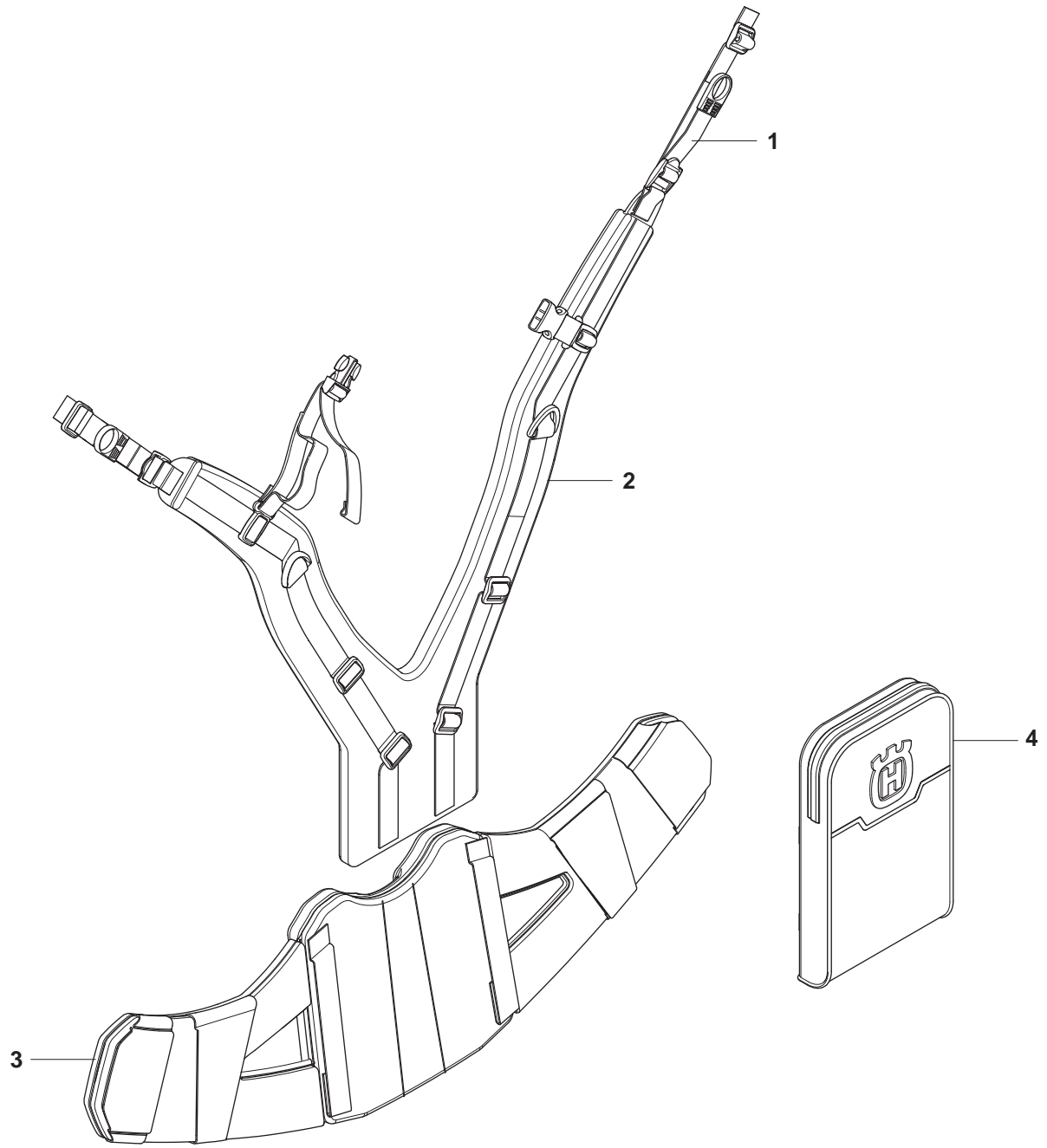
**T** 235RB  
HARNESS



Page T		253RB		HARNESS	
Position	Article	Quantity	Notes	Kit	
1	521 99 18-01	1			
2	522 48 74-01	1		1	
3	537 33 15-01	1		1	
4	521 99 14-01	1		1	
5	521 88 77-01	5		1	
6	503 21 75-72	5		1	
7	503 74 01-02	2		1	
8	522 48 39-01	1		1	
9	725 53 70-06	1		1	
10	731 23 16-01	1		1	
11	522 02 88-01	3		1	
12	503 20 03-12	3		1	
13	521 91 03-01	3		1	
14	510 36 36-01	1		1	
15	503 21 06-19	3		1	
16	731 23 14-01	3		1	
17	731 23 16-01	1		1	
18	725 24 93-71	1		1	
19	734 11 72-01	1		1	

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**U** 235RB  
HARNESS



<b>Page U</b>		<b>253RB</b>		<b>HARNESS</b>	
<b>Position</b>	<b>Article</b>	<b>Quantity</b>	<b>Notes</b>	<b>Kit</b>	
1	503 99 61-08	1			
2	522 92 07-01	1			
3	522 48 74-01	1			
4	575 69 29-01	1			