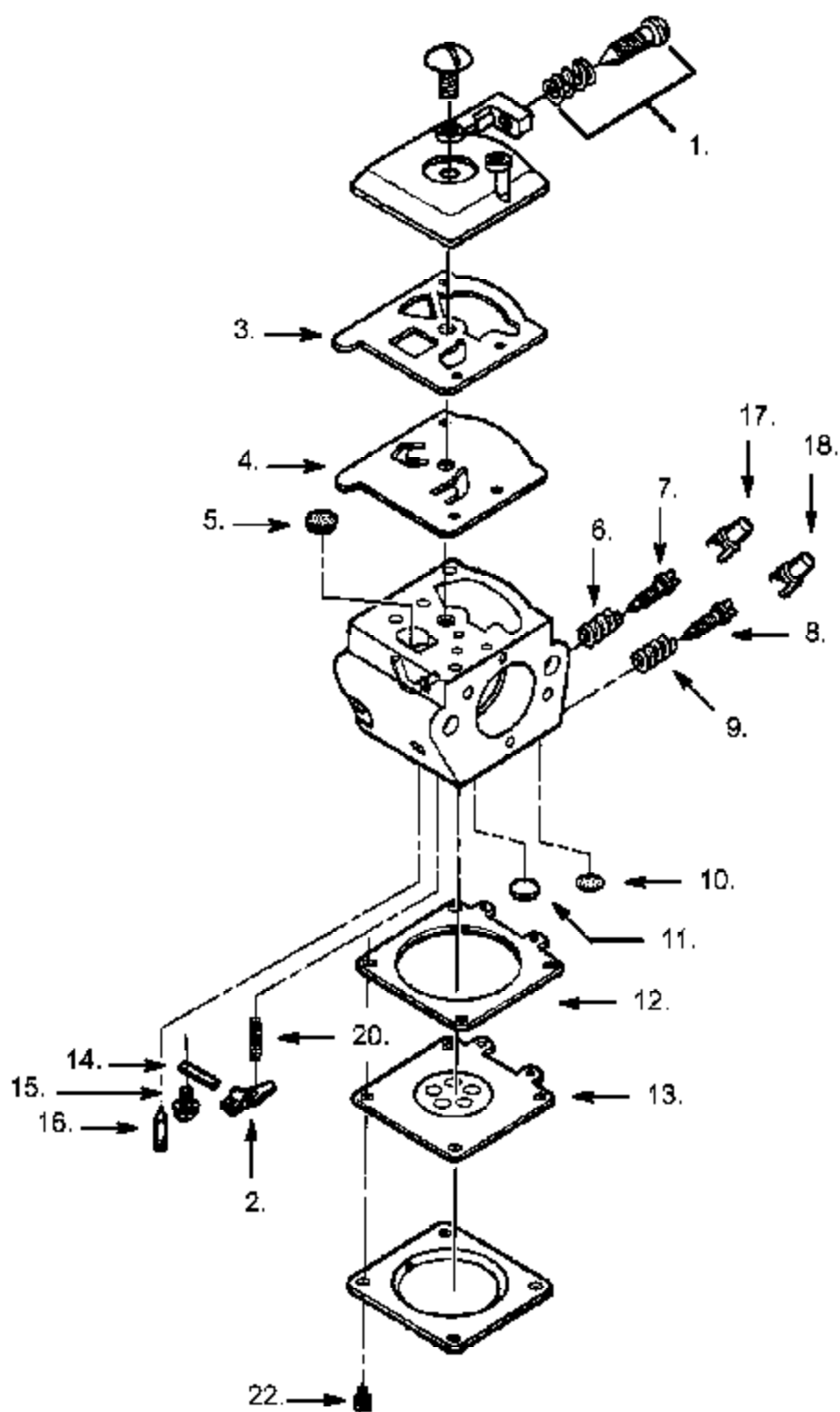




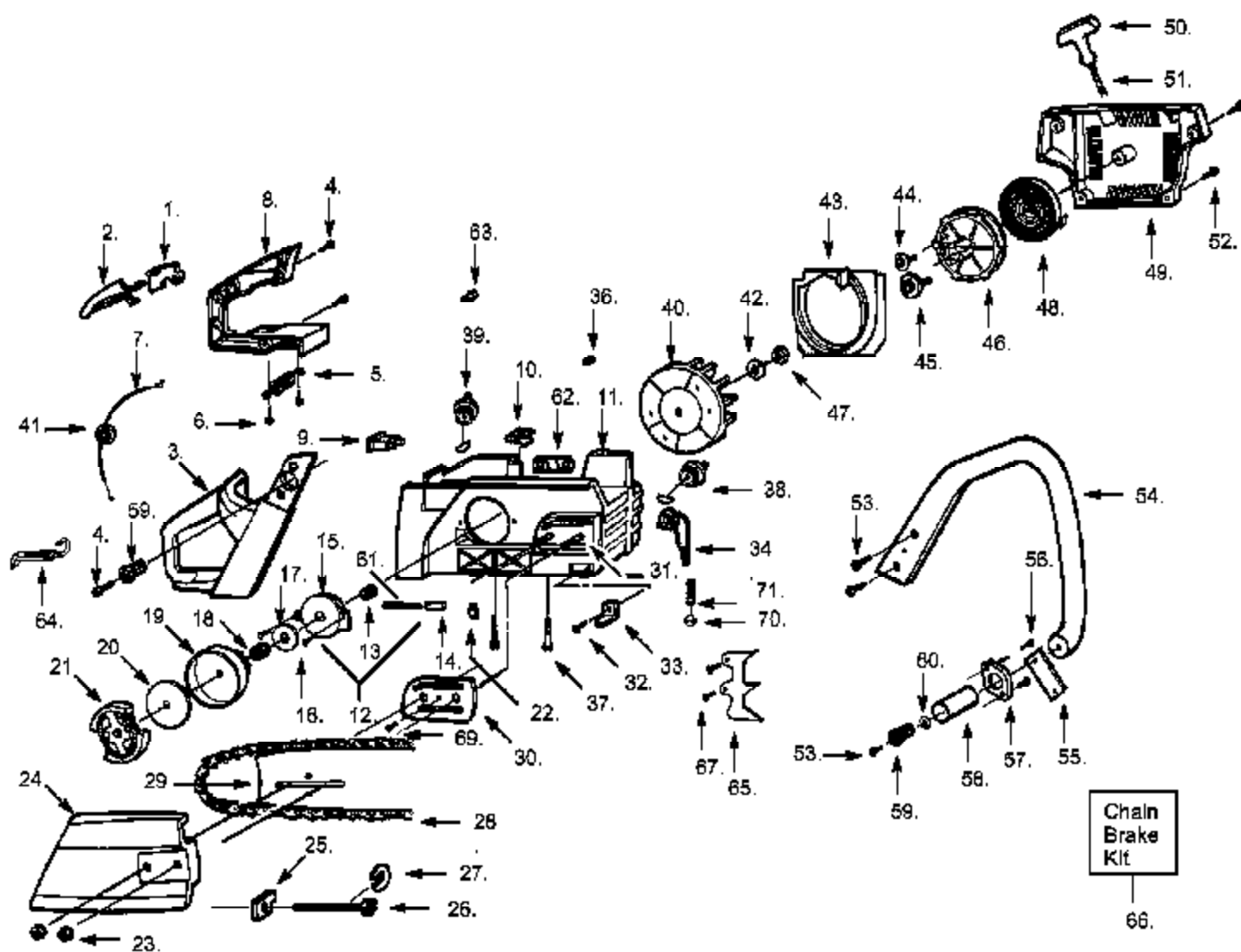
Carb.
Repair
Kit

19.

Gasket/
Diaph.
Kit

21.

Ref #	Part Number	Qty	Description
1	530035296		Idle Adv. Screw Kit
2	530035303		Metering Lever
3	530035164		Fuel Pump Gasket
4	530035166		Fuel Pump Diaphragm
5	530035300		Fuel Inlet Screen
6	530035293		Needle Spring (Low Speed)
7	530035281		Low Speed Needle WT-202, 239 & 285
7	530035383		Low Speed Needle WT-289
8	530037294		High Speed Needle WT-202, 239 & 285
8	530037259		High Speed Needle WT-239
8	530035384		High Speed Needle WT-289
9	530035295		Needle Spring (High Speed)
10	530035162	2500 Gas Saw, Page 2 of 8	Welch Plug (5/16)
11	530035299	Carburetor Assy - WT-202	Cap Plug
12	530035165		Metering Diaphragm Gasket
13	530035014		Metering Diaphragm
14	530035028		Metering Lever Pin
15	530035016		Metering Lever Pin Screw
16	530035301		Inlet Needle Valve
17	530038318		Limiter Cap - High WT-289 only
18	530038317		Limiter Cap - Low WT-289 only
19	530035298		Carburetor Repair Kit (Incl. 3-5 & 10-18)
20	530035302		Metering Lever Spring
21	530035173		Gasket/Diaphragm Kit (Incl. 3, 4, 12 & 13)
22	530035021		Metering Cover Screw Ass'y
	530031157		Limiter Cap Removal Tool Not Shown
	530031161		Limiter Cap Insertion Tool Not Shown
	530035330		Carburetor Assy. - WT-202, WT-285 & WT-239
	530069629		Carburetor Assy. w/Limiter Caps - WT-289



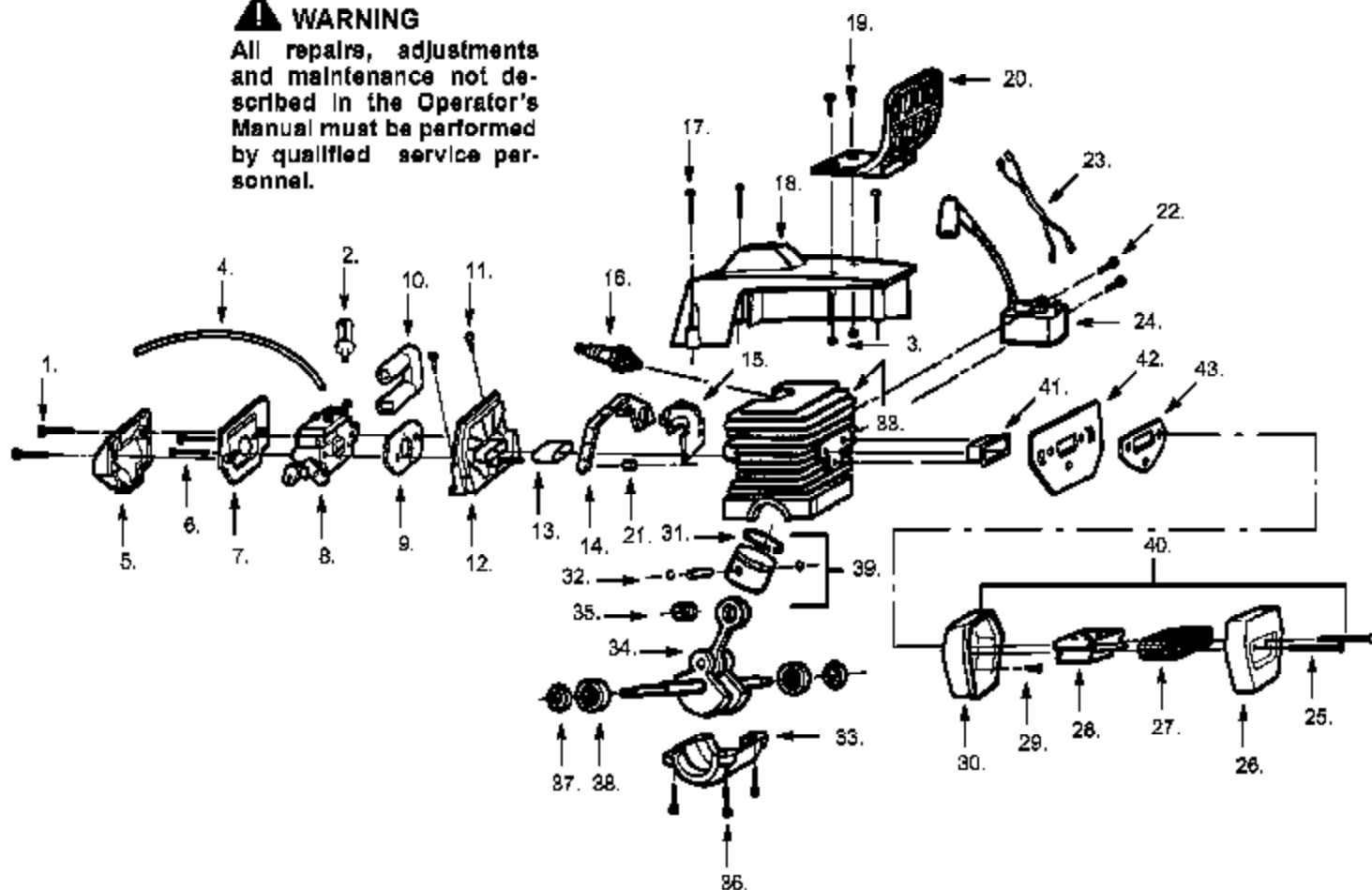
Ref #	Part Number	Qty	Description
1	530036097		Throttle Trigger
2	530036098		Throttle Lockout
3	530036087		Rear Pro Handle
4	530015937		Screw
5	530038986		Isolator Spring
6	530015906		Screw
7	530038471		Throttle Cable
8	530036092		Handle Cover
9	530037692		Ignition Switch
10	530015922		Speed Nut
11	530037558		Chassis Ass'y. 2200
11	530037511		Chassis Ass'y. 2500 & 2600
11	530047005		Chassis Ass'y. 2750, & 3050
12	530014410		Oil Pump Ass'y. (Incl. 14, 15, & 61)
13	530029833		Oil Pump Worm
14	530029834		Oil Pump Barrel
15	530029835		Oil Pump Hsg.
16	530015896		Screw
17	530015907		Thrust Washer
18	530032119		Clutch Bearing
19	530069315		Clutch Drum 2200, 2500 & 2600
19	530069342		Clutch Drum 2750, & 3050
20	530015611		Clutch Washer
21	530014949		Clutch Ass'y.
22	530019174		Oil Seal
23	530015917		Bar Mounting Nut
24	530036231		Clutch Cover
25	530016109		Bar Adjusting Pin
26	530016110		Screw
27	530038593		Retainer-Bar Adjust
28	952051211		Chain 2200/2500/2600-16"
28	952051338		Chain 2200/2500/2600-18"
28	952051313		Chain 2750-18"
28	952051310		Chain 2750/3050-20"
29	952044370		Bar 2200/2500/2600-16"
29	952044418		Bar 2200/2500/2600-18"
29	952044325		Bar 2750-18"
29	952044326		Bar 2750/3050-20"
30	530037047		Bar Plate
31	530015877		Bar Bolt
32	530015937		Screw
33	530029850		Chain Catcher
34	530037057		Oil Pick-up
35	505315181		Oil Intake Screen
36	530029868		Vent Plug
37	530016037		Screw
38	530010846		Oil Cap Ass'y.
39	530010845		Fuel Cap Ass'y.
40	530039147		Flywheel Ass'y. All except 3050
40	530069747		Flywheel Ass'y. 3050
41	530037530		Grommet 2750 & 2500/2600-Type 1,2,3 & 4
41	530037464		Grommet 2200,2500/2600-Type 5 & 3050
42	530015127		Washer
43	530047667		Baffle Plate
44	530016080		Screw
45	530015920		Screw

2500 Gas Saw, Page 4 of 8
 External Power Unit

Ref #	Part Number	Qty	Description
46	530069313		Starter Pulley
47	530016071		Nut
48	530015891		Recoil Spring
49	530047744		Fan Hsg. Ass'y. Kit (Incl. 43)
50	530027569		Starter Handle All except 3050
50	530037485		Starter Handle 3050
51	530069232		Rope Kit
52	530015892		Screw
53	530015984		Screw
54	530036091		Handle All except 3050
54	530038327		Handle 3050
55	530036113		Front Strap
56	530015775	2500 Gas Saw	Screw Page 5 of 8
57	530036101	External Power Unit	Isolator Plate
58	530036142		Spring Sleeve
59	530038985		Isolator Spring
60	530015123		Washer
61	530029838		Plunger & Gear Ass'y.
62	530036043		Bar Stud Plate
63	530026119		Check Valve
64	530036107		Choke Lever
65	530014469		Spike All except 3050
65	530038990		Spike 3050
66	952069356		Chain Brake Ass'y.
67	530015906		Screw
69	530015896		Screw
70	530030189		Plug-Oiler Filter
71	530037821		Oil Filter

⚠ WARNING

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref #	Part Number	Qty	Description
1	530015899		Screw
2	530014199		Fuel Pick-up
3	530001543		Nut
4	530069247		Fuel Line
5	530036141		Air Filter (Top)
6	530015970		Screw
7	530036124		Air Filter (Bottom)
8	530035330		Carburetor Type 1,2,3 & 4
8	530069629		Carburetor Type Type 5 (Incl. Limiter Caps)
9	530019172		Carb. Gasket
10	530037530		Carb. Grommet Type 1,2,3 & 4
10	530037464		Carb. Grommet Type 5
11	530015905		Screw
12	530037465		Carb. Adaptor
13	530029814		Intake Sleeve
14	530019177		Turbo Clean Seal
15	530029813		Turbo Air Cleaner Ass'y.
16	952030150		Spark Plug (CJ-7Y)
17	530015903		Screw
18	530036088		Cylinder Shield
19	530015406		Screw
20	530027181		Handguard
21	530019171		Impulse Seal
22	530015895		Screw
23	530036129		Switch Wire Ass'y.
24	530039143		Ignition Module
25	530015938		Muffler Bolt 5mm
25	530016170		Muffler Bolt 6mm
26	530037249		Muffler Cover
27	530036103		Spark Screen
28	530037813		Diffuser
29	530015902		Bolt
30	530037248		Muffler Body
31	530029982		Piston Ring 2500/2600
31			Piston Ring 2200 Refer to the Service Reference indicated for more information.
32	530015697		Piston Pin Retainer
33	530069414		Cylinder Kit 2200 40cc (Incl. 33 & 36); Refer to the Service Reference indicated for more information.
33	530069417		Cylinder Kit 2200 36cc (Incl. 33 & 36); Refer to the Service Reference indicated for more information.
34	530029794		C'shaft & Rod Ass'y.
35	530032117		Piston Pin Bearing
36	530015897		Screw
37	530019170		C'shaft Seal
38	530032118		C'shaft Bearing
39	530069454		Piston Kit (Incl. 31,32,35 & Pin)
40	530069416		Muffler Kit (Incl. 25,26,28,30)
41	530037652		Heat Insulator
42	530037640		Muffler Plate
43	530019205		Muffler Gasket
	530031135		Scrench Not Shown
	530083081		Operator Manual Not Shown
	530069316		Clutch Drum (Rim) Not Shown

Ref #	Part Number	Qty	Description
	530031136		Worm Gear Puller Not Shown
	530031112		Clutch Assy Tool Not Shown

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Internal Power Unit