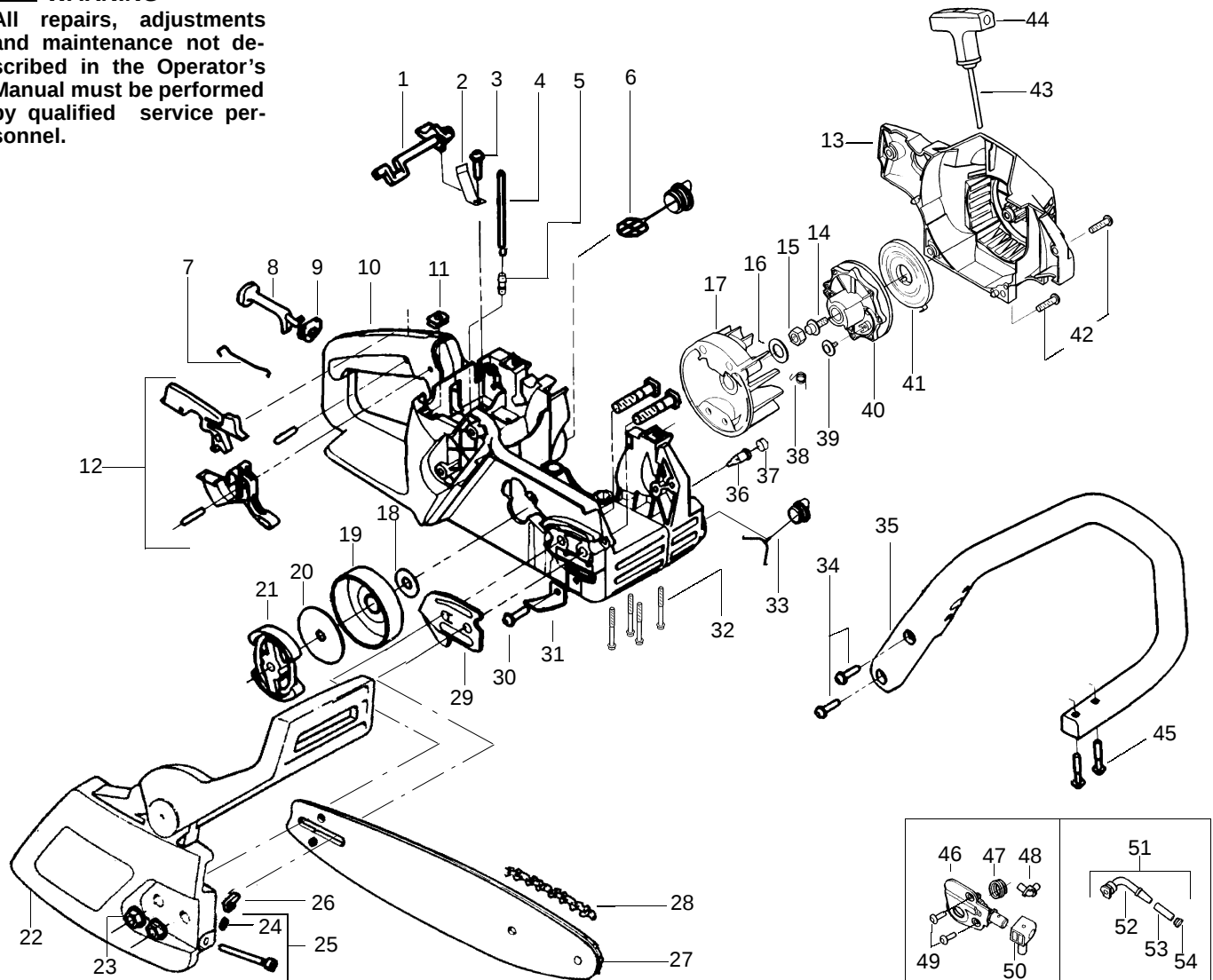


PARTS LIST NO. 530086676		POULAN® PARTS LIST	CHAIN SAW MODEL(s) Patriot 1900
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WARNING

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

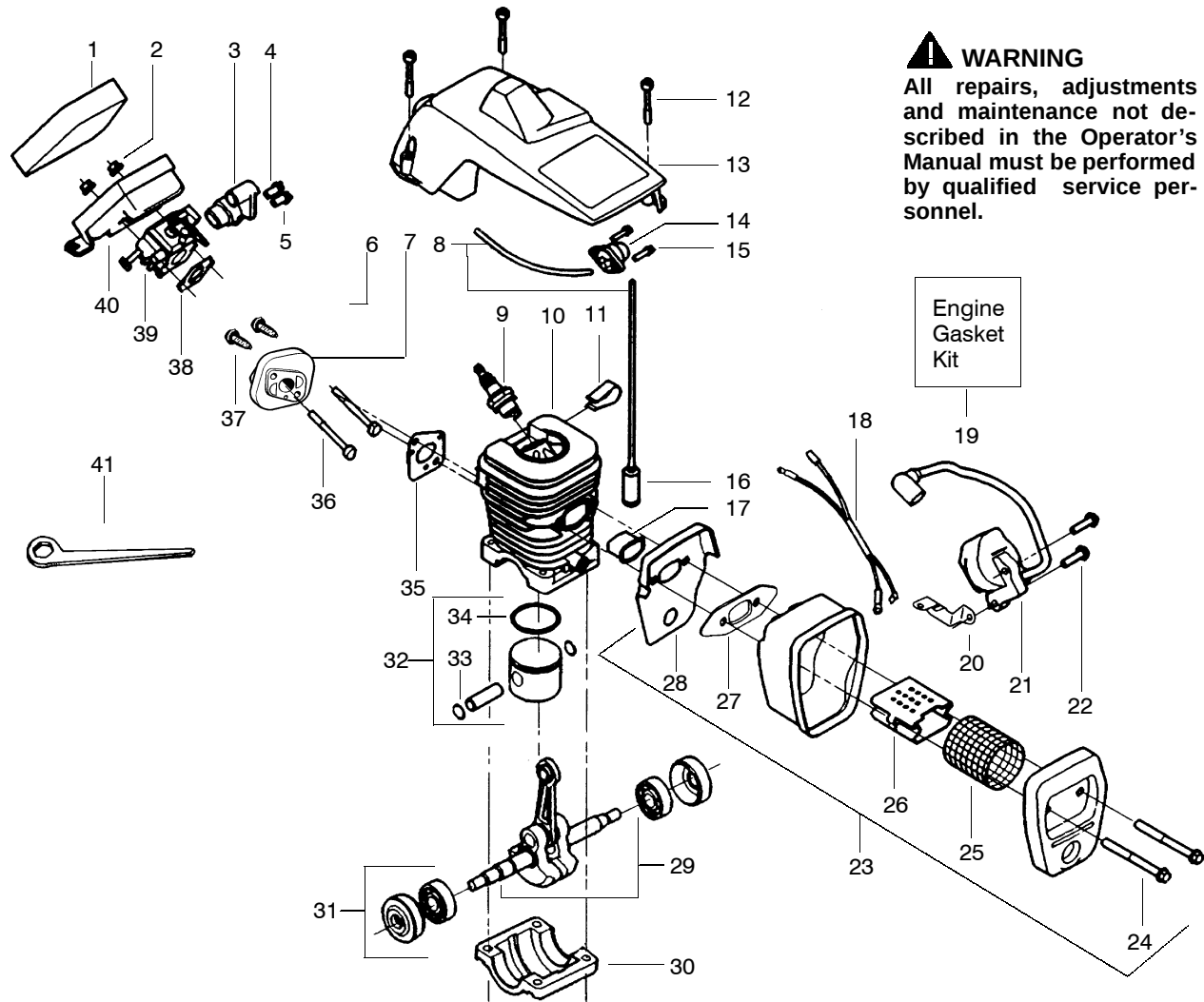


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530038227	Lever-Switch (Includes Pin)	21.	530014949	Assy. - Clutch	42.	530015892	Screw.
2.	530016149	Spring-Switch	22.	530054736	Assy-Chain Brake	43.	530069232	Kit-Rope
3.	530015775	Screw	23.	530015917	Nut-Bar Mounting	44.	530037485	Handle-Starter
4.	530069216	Kit-Fuel Line (Large)	24.	530038593	Retainer-Bar Adjust	45.	530015940	Screw
5.	530023877	Fitting	25.	530069611	Kit-Bar Adjust (incl.24,26)	46.	530071259	Kit-Oil Pump (incl 47,48,50)
6.	530047192	Assy-Fuel Cap	26.	530015826	Pin-Bar Adjust	47.	530037820	Gear-Worm Spring
7.	530037809	Wire-Throttle	27.	952044366	Bar - 12"	48.	530049477	Elbow-Oil Pickup
8.	530047989	Lever-Choke	28.	952051208	Chain-12"	49.	530016064	Screw
9.	530038406	Grommet-Choke Knob	29.	530038238	Plate-Bar Mounting	50.	530019206	Seal Block
10.	530055588	Assy-Chassis	30.	530015814	Screw	51.	530047663	Assy-Oil-Pickup (Incl. 52, 53 & 54)
11.	530015922	Nut-Speed	31.	530029850	Chain Catcher	52.	530038373	Pickup-Oiler
12.	530069724	Kit-Trigger & Lockout	32.	530016132	Screw	53.	530037821	Filter-Oil
13.	530054175	Housing-Fan	33.	530010846	Assy-Oil Cap	54.	530030189	Plug-Oil Filter
14.	530015920	Screw	34.	530015814	Screw			
15.	530016134	Nut-Flywheel	35.	530037799	Handle-Front			
16.	530015127	Washer-Flywheel	36.	530026119	Valve-Check			
17.	530039209	Assy-Flywheel	37.	530038264	Plug - Bronze Vent			
18.	530015907	Washer - Thrust	38.	530023817	Spring - Starter Dog			
19.	530047061	Assy-Drum W/brg.	39.	530016080	Screw			
20.	530015611	Washer-Clutch	40.	530037817	Pulley-Starter			
			41.	530027531	Spring-Starter			

✓ = NEW PART NUMBER FOR THIS IPL

★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

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			PAGE NO. 2



! WARNING

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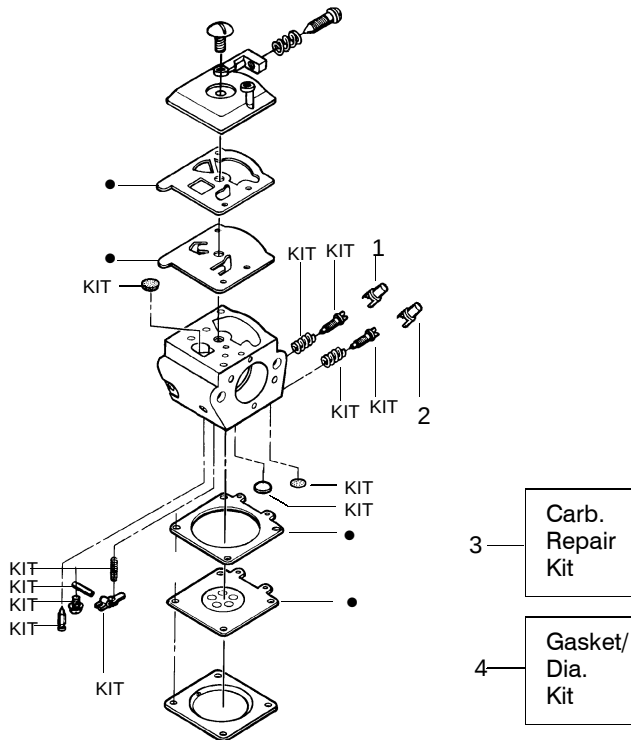
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530037793	Foam—Air Filter	18.	530052296	Assy. —Wire Harness	33.	530015697	Retainer—Piston Pin
2.	530016101	Nut	19.	530069608	Kit—Engine Gasket	34.	530029805	Ring — Piston
3.	530049244	Grommet—Carb Adjust			(Incl. 27, 35 & 38)	35.	530069608	Gasket — Carb. Adapter
4.	530038479	Limiter Cap—High	20.	530047442	Strap—Ground	36.	530016187	Screw
5.	530038478	Limiter Cap—Low	21.	530039198	Module—Ignition	37.	530016386	Screw
6.	530054144	Seal—Carb Adapter	22.	530015814	Screw	38.	530069608	Gasket — Carburetor
7.	530049700	Carb. Adapter	23.	530047207	Assy—Muffler	39.	530069703	Kit—Carburetor
8.	530069247	Kit—Fuel Line (Small)			(Incl. 24,25,26,27,28)			(incl. 4 & 5)
9.	952030150	Spark Plug (RCJ—7Y)	24.	530016132	Screw	40.	530037804	Housing—Air Filter
10.	530069606	Kit—Cylinder	25.	530036103	Screen—Spark	41.	530031063	Wrench — Bar
11.	530016136	Clip—High Tension Lead	26.	530037813	Diffuser—Muffler			
12.	530016153	Screw	27.	530069608	Gasket—Muffler			
13.	530037798	Shield—Cylinder	28.	530049870	Backplate—Muffler	Not Shown		
14.	530047213	Assy—Air Purge	29.	530047062	Assy. — Crankshaft			
15.	530015780	Screw	30.	530037935	Cap—Crankcase		530088309	Operator Manual
16.	530095646	Assy—Fuel Pick—up	31.	530056363	Assy.—Seal & Bearing		530038257	Decal Instruction
17.	530037652	Insulator—Heat	32.	530069604	Kit—Piston(Incl. 33 & 34)		530038486	Decal Stop

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● = THESE PARTS ARE ILLUSTRATED FOR CLARITY. ORDER COMPLETE ASSEMBLY.

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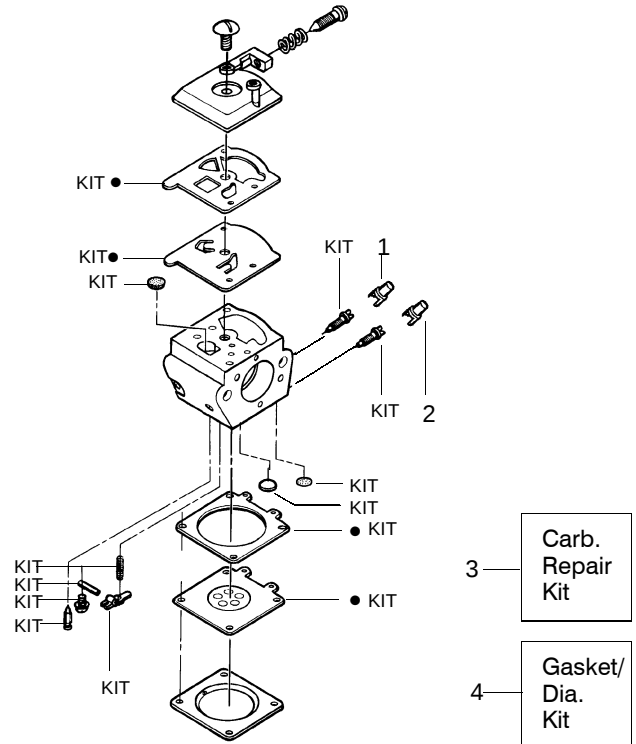
Note: Illustration may differ from actual model due to design changes

Walbro
Carburetor Assembly
WT324 – #530069703



Ref.	Part No.	Description
38.	530038479	Limiter Cap—High (brown)
2.	530038478	Limiter Cap—Low (tan)
3.	—	Carburetor Repair Kit (KIT= Indicates Contents)
	530069826	Walbro (WT324)
4.	—	Gasket Diaphragm Kit (● Indicates Contents)
	530069844	Walbro (WT324)

Zama
Carburetor Assembly
C1Q—W8
See Service Reference



Ref.	Part No.	Description
1.	530038479	Limiter Cap—High (brown)
2.	530038478	Limiter Cap—Low (tan)
3.	—	Carburetor Repair Kit (KIT= Indicates Contents)
	530071352	Zama (C1Q—W8)
4.	—	Gasket Diaphragm Kit (● Indicates Contents)
	530035270	Zama (C1Q—W8)

<u>Zama Carburetor Service Reference</u>	
*****	If replacing the complete Zama Carburetor, it is not serviceable; you will need to order #530069703 Walbro Carburetor Assy.
*****	Note: The contents of the 530-035270 Gasket/Diaphragm kit are included in the 530-071352 Carb. Repair kit.