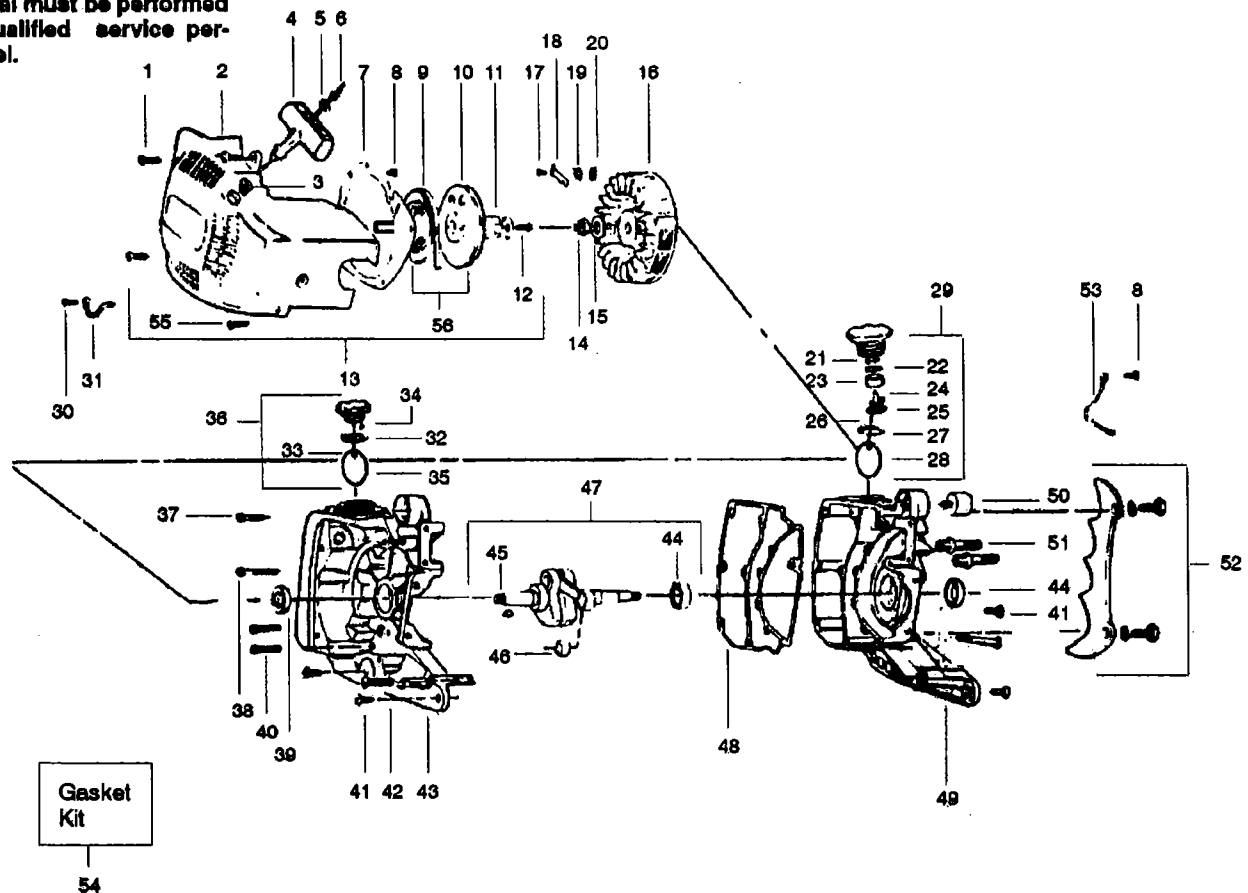


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⚠ WARNING

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

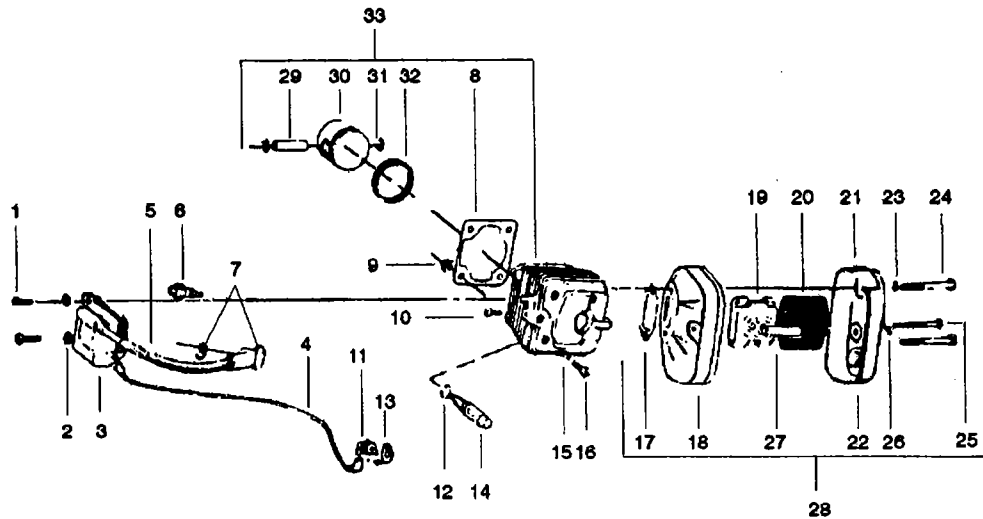


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	507433157	Screw	24.	530028383	Umbrella Valve	47.	507476196	Crankshaft Ass'y. (Incl. 44,45,&46)
2.	5074765231	Starter Cover & Shell Ass'y.	25.	507427278	Cover Gas Cap	48.	507430190	Gasket
3.	507430716	Eyelet	26.	507431370	Bead Chain	49.	530049490	Crankcase Ass'y. Drive Side
4.	5074314418	Starter Handle	27.	507426946	"O" Ring	50.	507430197	Shock Absorber
5.	507431640	Washer	28.	507431368	Retainer	51.	507433228	Bar Mtg. Studs
6.	507476562	Starter Cord	29.	530047186	Gas Cap Ass'y. (Incl.21-28)	52.	507473645	Pivot Grip Kit
7.	507433584	Baffle Plate	30.	507433611	Screw	53.	507430990	Ground Wire
8.	507429266	Screw	31.	507431022	Retainer Wire	54.	507476509	Gasket Set
9.	507476600	Rewind Spring	32.	507433143	"O" Ring	55.	507433158	Screw
10.	507476607	Starter Pulley	33.	507427690	Bead Chain	56.	507476615	Pulley & Spring Kit
11.	507433574	Washer	34.	507428335	Screw			
12.	503211801	Screw	35.	507431389	Retainer			
13.	5074766081	Starter Ass'y. (Incl. 1-12)	36.	507475168	Oil Cap Ass'y. (Incl. 32-35)			
14.	507430800	Nut	37.	507431690	Screw	Not Shown		
15.	507429851	Washer	38.	507431658	Screw			
16.	507433294	Flywheel	39.	507428746	Seal	507433712	Side Decal	
17.	507430877	Pivot-Pawl	40.	507431650	Screw			
18.	507430876	Pawl	41.	507432634	Screw			
19.	507431416	Spring	42.	507431642	Screw			
20.	507430878	Washer	43.	5074334811	Crankcase Half			
21.	507427993	Disc	44.	507433355	Main Bearing			
22.	507427273	Gasket	45.	507432210	Flywheel Key			
23.	507431003	Spacer	46.	507431408	Bearing			

✓ = NEW PART NUMBER FOR THIS IPL

★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

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Note: Illustration may differ from actual model due to design changes			

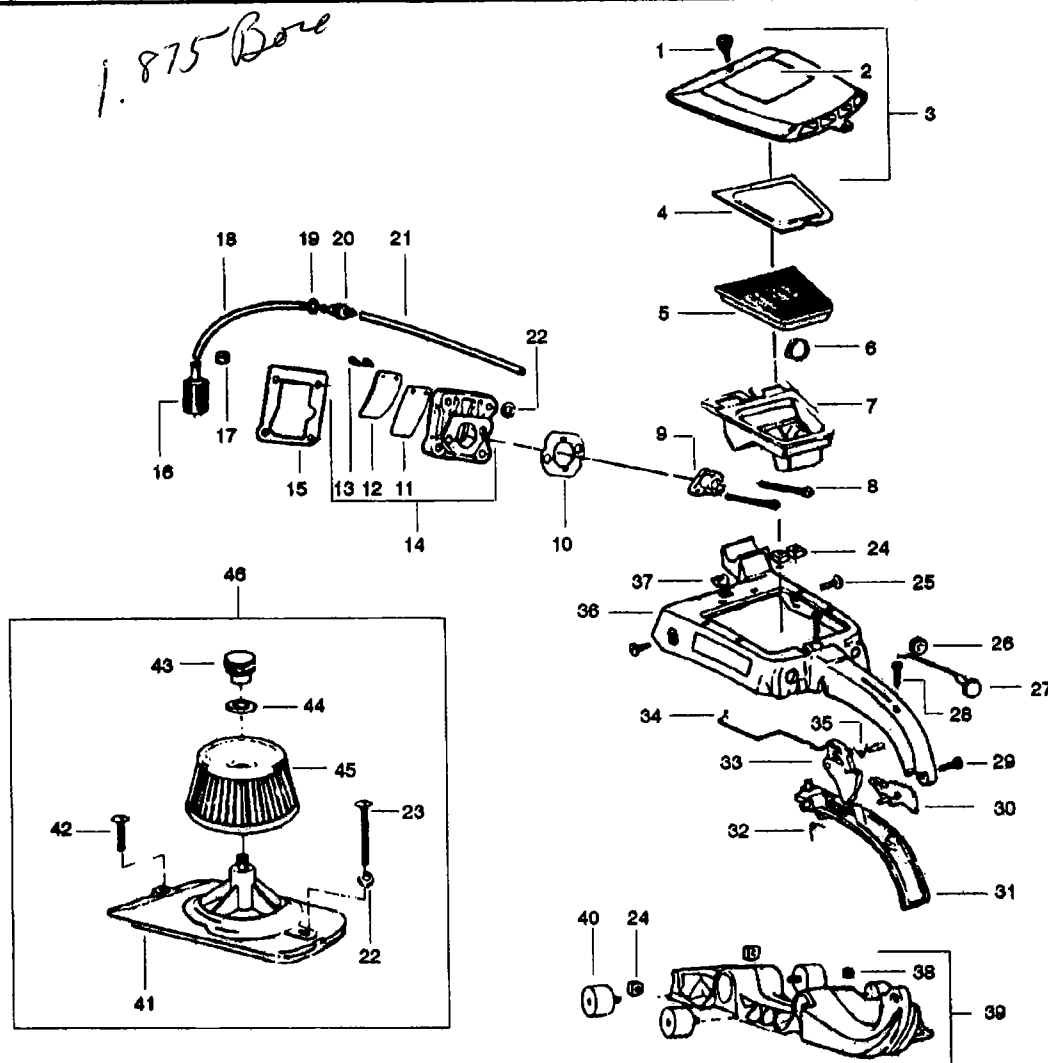


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	507431705	Screw	24.	530015718	Screw			
2.	507431640	Washer	25.	507430993	Screw			
3.	507476339	Module & Switch Wire Ass'y.	26.	507431683	Lockwasher			
4.	507433248	Switch Wire	27.	507430835	Spacer			
5.	507430694	Sleeve	28.	5074760748	Muffler Ass'y. (Incl. 17-27)			
6.	952030150	Spark Plug	29.	507433769	Wrist Pin			
7.	507476096	Spark Plug Boot & Clip	30.	507475355J	Piston			
8.	507433473	Cylinder Base Gasket	31.	507429548	Retainer			
9.	507431655	Nut	32.	507473961	Piston Ring Set			
10.	507431675	Screw	33.	507476292	Cylinder & Piston Kit			
11.	507475623	Grounding Switch						
12.	507432302	Washer						
13.	530036387	Switch Plate						
14.	507475356	Decompression Valve						
15.	507431706	Washer						
16.	507431691	Screw						
17.	507430694	Muffler Gasket						
18.	5074759848	Muffler Body						
19.	507433096	Muffler Channel						
20.	507433104	Muffler Screen						
21.	5074764298	Muffler Cover Ass'y.						
22.	5074761068	Heat Shield Ass'y.						
23.	507431686	Lockwasher						

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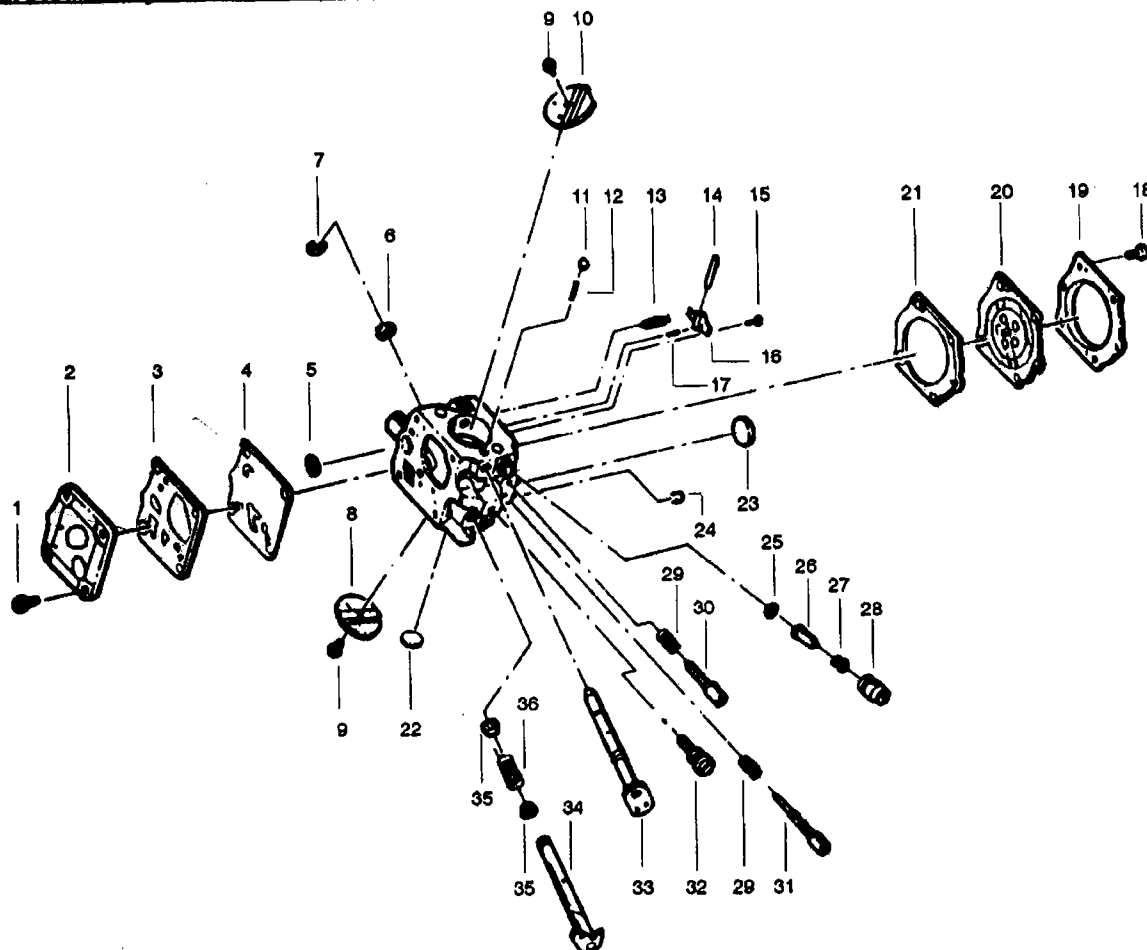


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	507432817	Top Cover Knob	21.	507431537	Fuel Hose	41.	507476483	Filter Base Ass'y.
2.	507439724	Top Cover Decal	22.	507431688	Washer	42.	507433488	Screw
3.	50747629618	Top Cover Ass'y. Complete (Incl. 1&2)	23.	507433469	Screw	43.	507433470	Knob
4.	507475289	Air Filter (F)	24.	507431655	Nut	44.	507433576	Washer
5.	507433321	Air Filter (H)	25.	507432634	Screw	45.	507476488	Filter Element
6.	507432100	Clamp	26.	507429650	Grommet	46.	507476487	Air Filter Kit
7.	507432734	Air Box Boot	27.	507430202	Choke Knob & Wire Ass'y.			
8.	507431657	Screw	28.	507431705	Screw			
9.	507432911	Blow Back Tube	29.	507430887	Screw			
10.	507432843	Gasket	30.	507430840	Throttle Lockout			
11.	507433023	Reed Valve	31.	507476502	Lower Grip Ass'y.			
12.	507432192	Reed Back Plate	32.	507431092	Spring			
13.	507432523	Reed Screw	33.	507430327	Throttle Trigger			
14.	507476215	Reed Valve Ass'y. (Incl. 11-13)	34.	507430830	Throttle Link			
15.	507430191	Gasket	35.	507430399	Throttle Pin			
16.	530091878	Fuel Filter Ass'y.	36.	5074315548	Top Frame			
17.	501606801	Speed Clip	37.	507430203	Nut			
18.	507431534	Fuel Hose	38.	507431645	Nut			
19.	507431271	Washer	39.	5074765128	Bottom Frame & Nut Ass'y. (Incl. 38)			
20.	507431268	Connector	40.	507430187	Shock Absorber			

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Carburetor Ass'y. Part Number 507476751

Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	507430751	Screw	18.	530035021	Screw			
2.	507433509	Cover	19.	505316702	Cover			
3.	507433525	Gasket Set (Incl. 4,20,21,&26)	20.	507433526	Gasket Set			
4.	507433526	Gasket Set	21.	507433526	Gasket Set			
5.	507433525	Repair Kit (Incl. 13-17, 22-24, & 37)	22.	507433525	Repair Kit			
6.	506028301	Washer	23.	507433525	Repair Kit			
7.	507433771	Clip	24.	507433525	Repair Kit			
8.	507433511	Throttle Valve	25.	503433524	Washer			
9.	507433517	Screw	26.	507433526	Gasket Set			
10.	507430749	Choke Shutter	27.	507433520	Spring			
11.	503117101	Ball	28.	507433515	Plug Cover			
12.	503117701	Spring	29.	504210050	Screw			
13.	503117001	Valve	30.	507433522	Hi Speed Needle			
14.	507430757	Pin	31.	507433521	Idle Needle			
15.	507430784	Screw	32.	507433518	Screw			
16.	505316734	Lever	33.	507433512	Shaft Ass'y.-Choke			
17.	503117601	Spring	34.	507433510	Shaft Ass'y.-Throttle			
			35.	502103101	Bushing			
			36.	507433519	Spring			

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