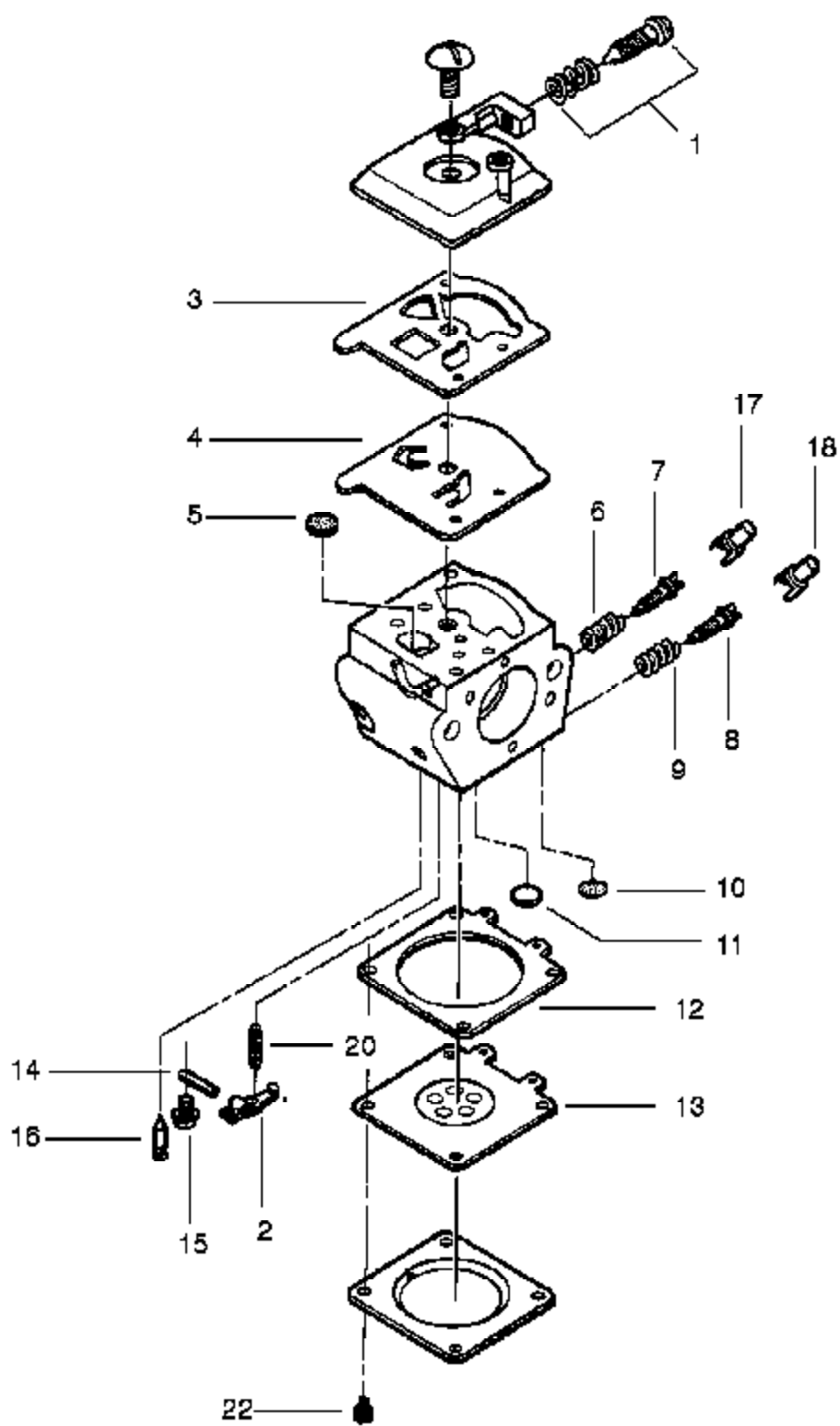
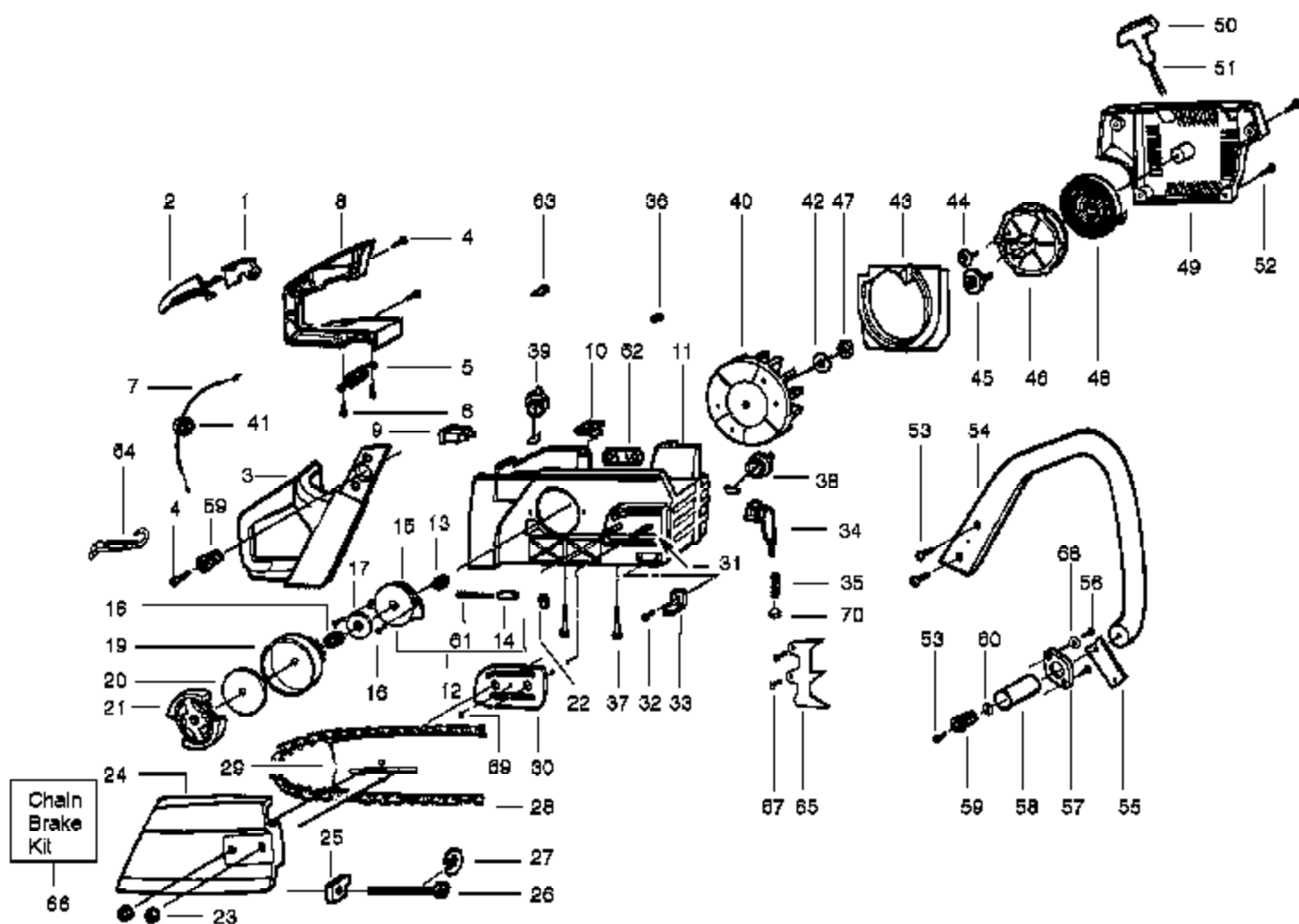




Carb.
Repair
Kit

Gasket/
Diaph.
Kit

Ref #	Part Number	Qty	Description
1	530035296		Idle Adv. Screw Kit
2	530035031		Metering Lever
3	530035164		Fuel Pump Gasket
4	530035166		Fuel Pump Diaphragm
5	507432582		Fuel Inlet Screen
6	530035293		Needle Spring (Low Speed)
7			Low Speed Needle
	530035281		WT-239
	530035383		WT-289
8			High Speed Needle
	530037294		WT-202
	530037259		WT-239
	530035384		WT-289
9	530035295	PP255 Gas Saw Page 2 of 8 Carburetors, WT-202, 239, 289	Needle Spring (High Speed)
10	530035162		Welch Plug (5/16)
11	530035225		Cup Plug
12	530035225		Metering Diaphragm Gasket
13	530035014		Metering Diaphragm
14	530035028		Metering Lever Pin
15	530035016		Metering Lever Pin Screw
16	530035106		Inlet Needle Valve
17	530038318		Limiter Cap High WT-289 only
18	530038317		Limiter Cap Low WT-289 only
19	530035298		Carburetor Repair Kit (Incl. 3-5 & 10-18)
20	530035188		Metering Lever Spring
21	530035173		Gasket/Diaphragm Kit (Incl. 3, 4, 12 & 13)
22	530035021		Metering Cover Screw Ass'y
	530031157		Limiter Cap Removal Tool Not Shown
	530031161		Limiter Cap Insertion Tool Not Shown

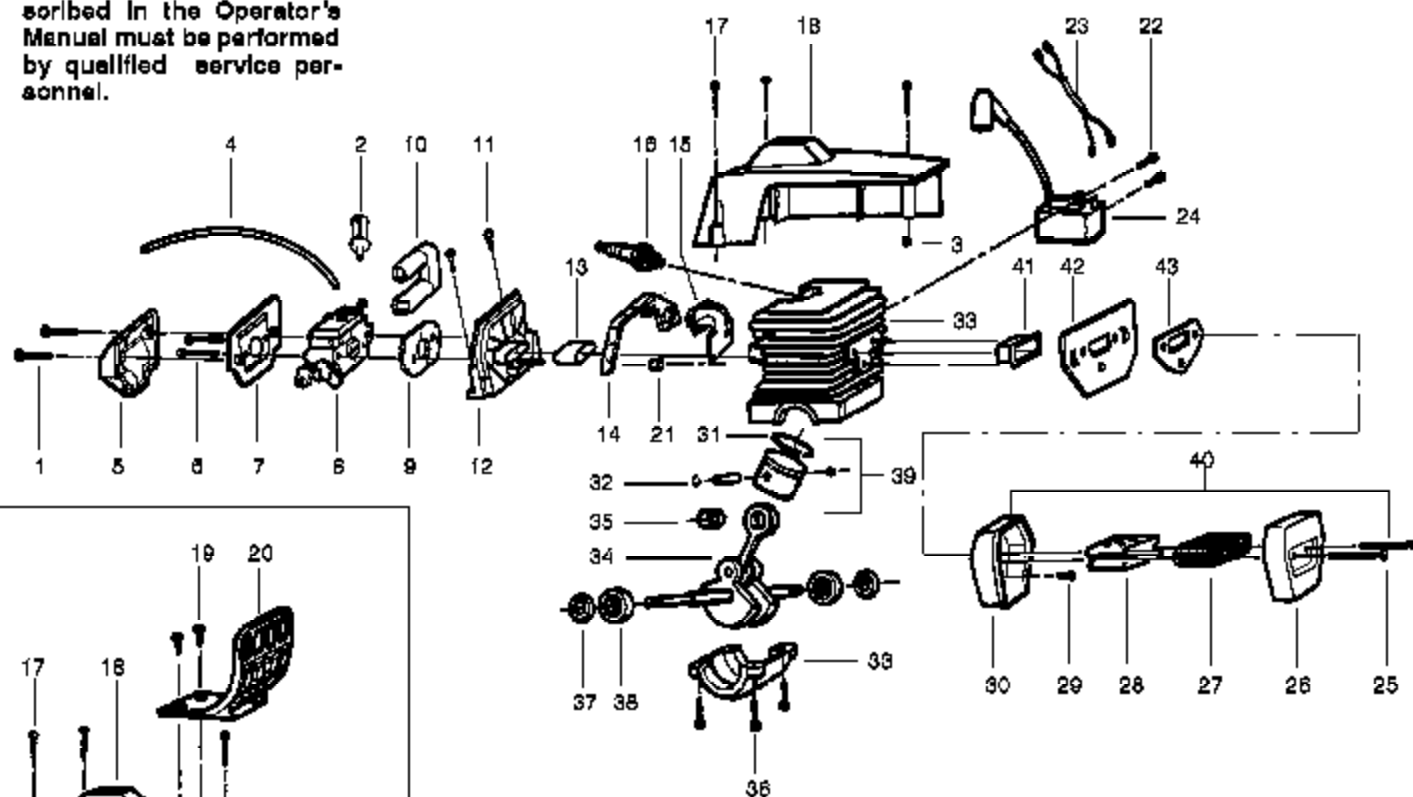


Ref #	Part Number	Qty	Description
1	530036097		Throttle Trigger
2	530036098		Throttle Lockout
3	530036087		Rear Pro Handle
4	530015937		Screw
5	530038986		Isolator Spring
6	530015906		Screw
7	530038471		Throttle Cable
8	530036092		Handle Cover
9	530069572		Ignition Switch
10	530015922		Speed Nut
11			Chassis Ass'y.
	530037551	255,310	
	530037514	315	PP255 Gas Saw Page 4 of 8
12	530014410		Oil Pump Ass'y. (Incl. 14, 15, & 61)
13	530029833		Oil Pump Worm
14	530029834		Oil Pump Barrel
15	530029835		Oil Pump Hsg.
16	530015896		Screw
17	530015907		Thrust Washer
18	530032119		Clutch Bearing
19			Clutch Drum
	530047061		255 U.S
	530069342		310 & 315
20	530015611		Clutch Washer
21	530014949		Clutch Ass'y.
22	530019174		Oil Seal
23	530015917		Bar Mounting Nut
24	530038098		Clutch Cover (without Chain Brake) - Models 255
25	530015826		Bar Adjusting Pin
26	530016110		Screw
27	530038593		E-Ring
28			Chain
	952051211		255-16"
	952051301		310, 315-16"
	952051313		310, 315-18"
29			Bar
	952044369		255-16"
	952044577		310-16"
	952044578		315-18"
30	530047855		Bar Plate
31	530015877		Bar Bolt
32	530015937		Screw
33	530029850		Chain Catcher
34	530037057		Oil Pick-up
35	530037821		Oil Filter
36	530029868		Vent Plug
37	530016037		Screw
38	530010846		Oil Cap Ass'y.
39	530010845		Fuel Cap Ass'y.
40			Flywheel Ass'y.
	530039147		255
	530069747		310 & 315
41			Grommet
	530037530		All except 255-Type 5
	530037464		255-Type 5
42	530015127		Washer

Ref #	Part Number	Qty	Description
43			Baffle Plate
	530029800		255
	530047667		310 & 315
44	530016080		Screw
45	530015920		Screw
46	530069313		Starter Pulley
47	530016071		Nut
48	530015891		Recoil Spring
49			Fan Hsg. Ass'y. Kit (Incl. 43)
	530069595		255
	530047743		310
	530069734		315
50	530027569	PP255 Gas Saw, Page 5 of 8	Starter Handle
51	530069232	Exterior Assembly	Rope Kit
52	530015892		Screw
53	530015984		Screw
54			Handle
	530036091		255
	530038327		310, 315
55	530036113		Front Strap
56	530015952		Plate Screw
57	530036101		Isolator Plate
58	530036142		Spring Sleeve
59	530038985		Isolator Spring
60	530015123		Washer
61	530029838		Plunger & Gear Ass'y.
62	530036043		Bar Stud Plate
63	530026119		Check Valve
64	530036107		Choke Lever
65	530014381		Spike Ass'y.
66			Chain Brake Ass'y
	952069360		255, 310
	530049381		315
67	530015906		Screw
68	530015629		Washer
69	530015896		Screw
70	530030189		Plug-Oiler Filter

⚠ WARNING

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref #	Part Number	Qty	Description
1	530015899		Screw
2	530014362		Fuel Pick-up
3	534790500		Nut
4	530069247		Fuel Line
5	530036141		Air Filter (Top)
6	530015970		Screw
7	530037478		Air Filter (Bottom)
8			Carburetor
	530035330		Type 1,2,3,4
	530069629		Type 5 (Incl. Limiter Caps)
9	530019172		Carb. Gasket
10			Carb. Grommet
	530037530	PP255 Gas Saw Page 7 of 8	Type 1,2,3,4
	530037464	Interior Assembly	Type 5
11	530015905		Screw
12	530037465		Carb. Adaptor
13	530029814		Intake Sleeve
14	530019177		Turbo Clean Seal
15	530029813		Turbo Air Cleaner Ass'y.
16	952030150		Spark Plug (CJ-7Y)
17	530016154		Screw
18	530069577		Cylinder Shield Kit
19	530015406		Screw
20	530047382		Handguard
21	530019171		Impulse Seal
22	530015895		Screw
23	530036129		Switch Wire Ass'y.
24	530039143		Ignition Module
25			Muffler Bolt
	530015938		5 mm
	530016170		6 mm
26	530036099		Muffler Cover
27	530037813		Spark Screen
28	530036102		Diffuser
29	530015902		Bolt
30	530037248		Muffler Body
31	530029982		Piston Ring
32	530015697		Piston Pin Retainer
33	530069414		Cylinder Kit (Incl. 33 & 36)
34	530029794		C'shaft & Rod Ass'y.
35	530032117		Piston Pin Bearing
36	530015897		Screw
37	530019170		C'shaft Seal
38	530032118		C'shaft Bearing
39	530069454		Piston Kit (Incl. 31,32,35 & Pin)
40	530069416		Muffler Kit (Incl. 25,26,28,30)
41	530037652		Heat Insulator
42	530037640		Muffler Plate
43	530019205		Muffler Gasket
	530031135		Scrench Not Shown
			Operator Manual Not Shown
	530083080		U.S. Not Shown
	530083110		Canada Not Shown
	530069316		Clutch Drum (Rim) Not Shown
	530031136		Worm Gear Puller Not Shown
	530031112		Clutch Assy Tool Not Shown

Ref #	Part Number	Qty	Description
	530038638		Decal - Warning Not Shown
	530036394		U.S. Not Shown
			Canada Not Shown

PP255 Gas Saw Page 8 of 8
Interior Assembly