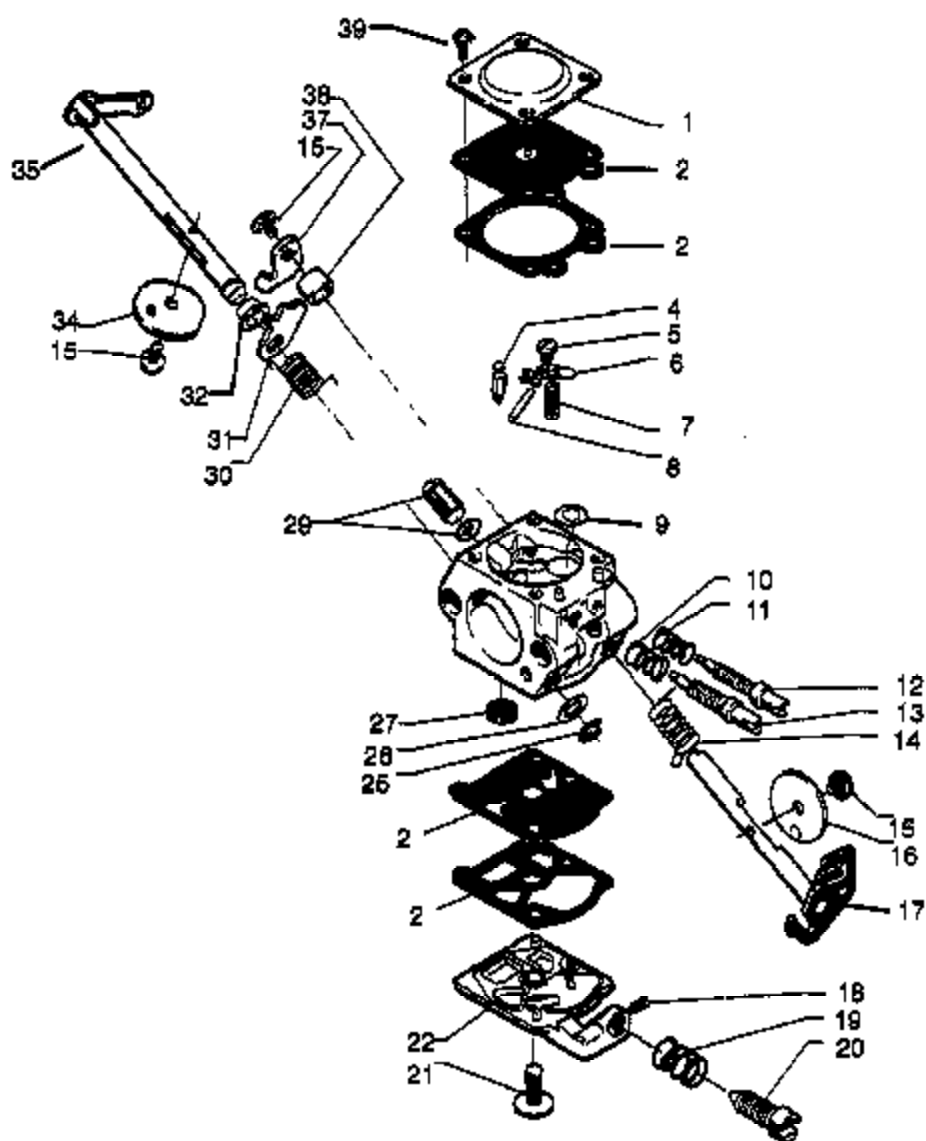




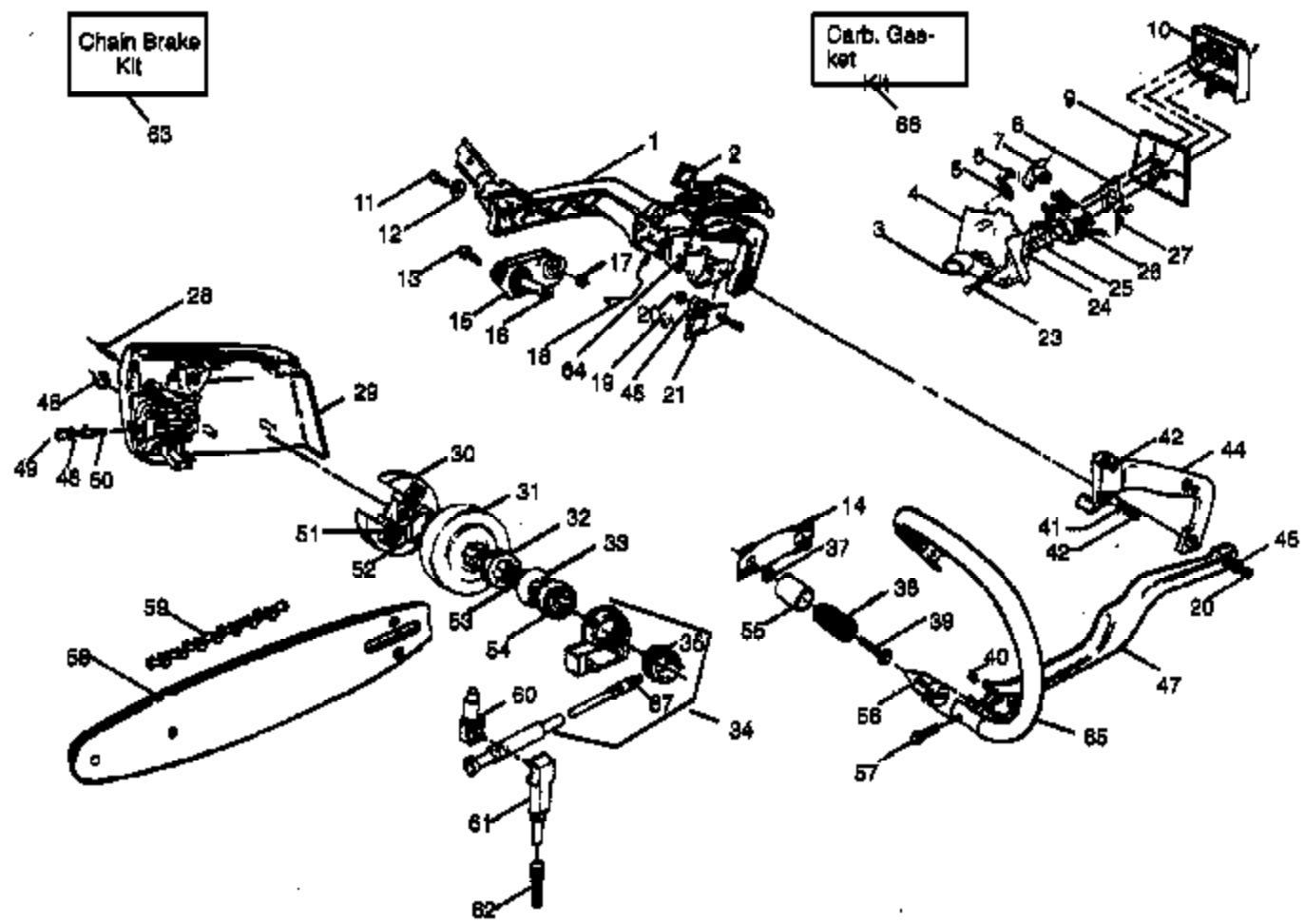
| Ref # | Part Number | Qty | Description      |
|-------|-------------|-----|------------------|
| 1     | 505316754   |     | Cover            |
| 2     | 502103501   |     | Gasket Kit       |
| 4     | 503563401   |     | Needle           |
| 5     | 505316717   |     | Screw            |
| 6     | 505520127   |     | Metering Lever   |
| 7     | 504350905   |     | Spring           |
| 8     | 505520125   |     | Pin              |
| 9     | 504100011   |     | Ring             |
| 10    | 504210049   |     | Spring           |
| 11    | 504210050   |     | Spring           |
| 12    | 502102901   |     | Low Speed Screw  |
| 13    | 502102801   |     | High Speed Screw |
| 14    | 505316760   |     | Spring           |
| 15    | 501468701   |     | Screw            |
| 16    | 502114401   |     | Valve            |
| 17    | 503570201   |     | Shaft Ass'y.     |
| 18    | 501468401   |     | Spring           |
| 19    | 501667801   |     | Spring           |
| 20    | 503104701   |     | Adjusting Screw  |
| 21    | 501466901   |     | Screw            |
| 22    | 502102101   |     | Cover            |
| 23    | 502103501   |     | Gasket           |
| 24    | 502103501   |     | Diaphragm        |
| 25    | 502119801   |     | Clip             |
| 26    | 506028301   |     | Ring             |
| 27    | 501666101   |     | Screen           |
| 29    | 503109901   |     | Valve Ass'y.     |
| 30    | 506028201   |     | Spring           |
| 31    | 505316782   |     | Plate            |
| 32    | 502103101   |     | Bushing          |
| 33    | 501468701   |     | Screw            |
| 34    | 502103201   |     | Valve            |
| 35    | 503592201   |     | Shaft Ass'y.     |
| 36    | 501468701   |     | Screw            |
| 37    | 506028001   |     | Cam              |
| 38    | 502103001   |     | Spacer           |
| 39    | 503108701   |     | Screw            |

Chain Brake  
Kit

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Carb. Gas-  
ket

66



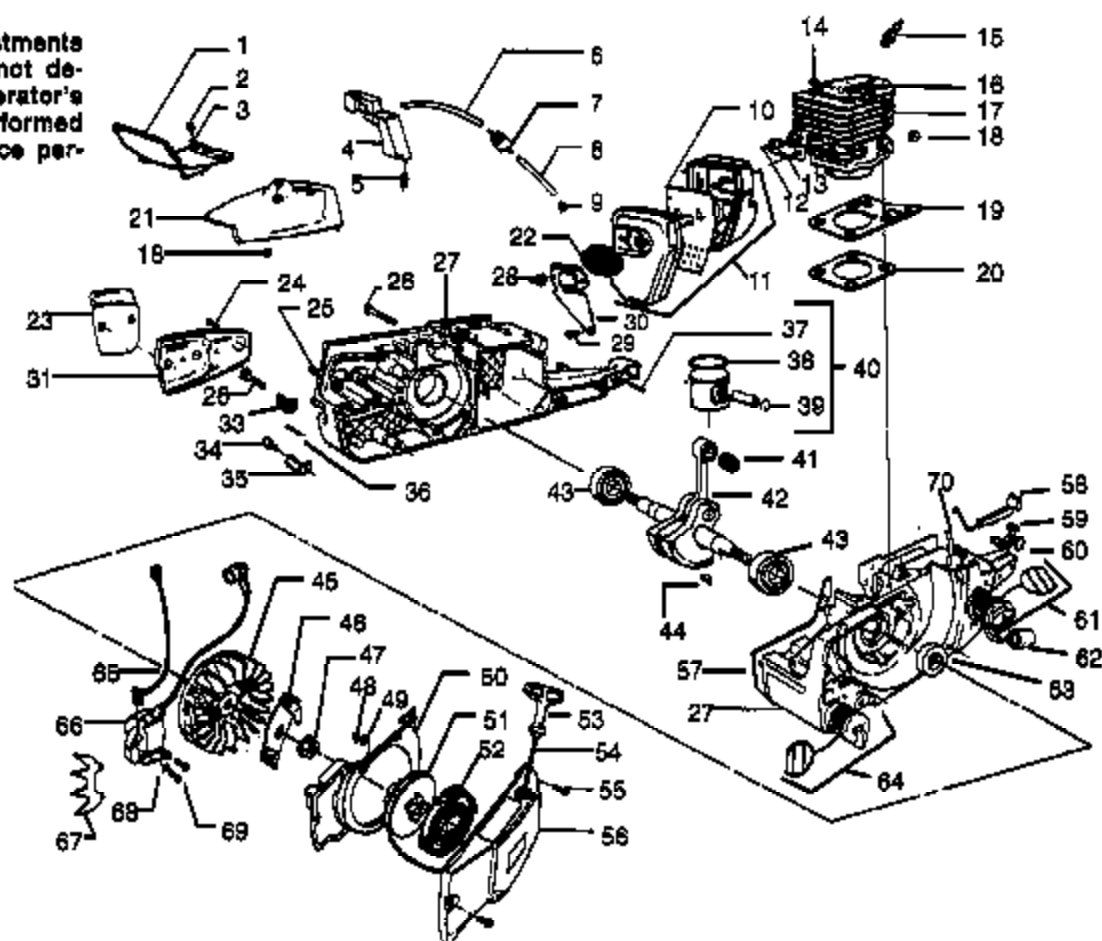
| Ref # | Part Number | Qty                        | Description                               |
|-------|-------------|----------------------------|-------------------------------------------|
| 1     | 503126202   |                            | Rear Handle                               |
| 2     | 503506901   |                            | Throttle Lockout                          |
| 3     | 503161602   |                            | Grommet                                   |
| 4     | 503150801   |                            | Adaptor                                   |
| 5     | 505269314   |                            | Air Flow Plate                            |
| 6     | 503211104   |                            | Screw                                     |
| 7     | 505279203   |                            | Grommet                                   |
| 8     | 503507101   |                            | Gasket                                    |
| 9     | 503507401   |                            | Air Filter                                |
| 10    | 503536101   |                            | Air Filter Cover                          |
| 11    | 503200008   |                            | Screw                                     |
| 12    | 503234401   |                            | Washer                                    |
| 13    | 503200020   | PP325 Gas Saw, Page 4 of 8 | Screw                                     |
| 14    | 503119202   | HANDLE, CHAIN & SAW        | Strap                                     |
| 15    | 503564901   |                            | Top Isolator                              |
| 16    | 505267886   |                            | Spacer                                    |
| 17    | 503226501   |                            | Nut                                       |
| 18    | 503538401   |                            | Throttle Wire                             |
| 19    | 503119001   |                            | Nut                                       |
| 20    | 732211401   |                            | Nut                                       |
| 21    | 503486102   |                            | Rear Isolator                             |
| 23    | 725234150   |                            | Screw                                     |
| 24    | 503206420   |                            | Screw                                     |
| 25    | 503490701   |                            | Gasket                                    |
| 26    | 503281501   |                            | Carburetor-WT-109                         |
| 27    | 503205512   |                            | Screw                                     |
| 28    | 721431000   |                            | Pin                                       |
| 29    | 503578101   |                            | Bar Clamp                                 |
| 30    | 501455403   |                            | Clutch Ass'y.                             |
| 31    | 503414001   |                            | Clutch Drum                               |
| 32    | 530028650   |                            | Rim Sprocket                              |
| 33    | 503230105   |                            | Washer                                    |
| 34    | 503118501   |                            | Oiler Ass'y. (Inc. 35, 67 and Oiler Body) |
| 35    | 503116201   |                            | Worm Gear                                 |
| 37    | 503230035   |                            | Washer                                    |
| 38    | 505279536   |                            | Isolator Spring                           |
| 39    | 503200001   |                            | Screw                                     |
| 40    | 503226501   |                            | Nut                                       |
| 41    | 735113650   |                            | Washer                                    |
| 42    | 503205516   |                            | Screw                                     |
| 44    | 503126504   |                            | Rear Handle                               |
| 45    | 503230011   |                            | Washer                                    |
| 46    | 735310920   |                            | Clip                                      |
| 47    | 503127301   |                            | Handle Brace                              |
| 48    | 503220001   |                            | Nut                                       |
| 49    | 503586601   |                            | Screw                                     |
| 50    | 505267895   |                            | Adj. Pin                                  |
| 51    | 505293166   |                            | Clutch Spring                             |
| 52    | 503230103   |                            | Washer                                    |
| 53    | 503253401   |                            | Bearing                                   |
| 54    | 505275719   |                            | Seal                                      |
| 55    | 505279537   |                            | Sleeve                                    |
| 56    | 505279211   |                            | Isolator Plug                             |
| 57    | 503200006   |                            | Screw                                     |
| 58    | 952044374   |                            | Bar                                       |
| 59    | 952051323   |                            | Chain                                     |

| Ref # | Part Number | Qty | Description      |
|-------|-------------|-----|------------------|
| 60    | 505310745   |     | Oil Outlet       |
| 61    | 503101601   |     | Oil Inlet Line   |
| 62    | 505315181   |     | Oil Filter       |
| 63    | 503598801   |     | Chain Brake Kit  |
| 64    | 503495603   |     | Throttle Trigger |
| 65    | 503127402   |     | Handlebar        |
| 66    | 505520131   |     | Carb. Gasket Kit |
| 67    | 503116101   |     | Gear             |

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HANDLE, CHAIN & SAW

**⚠ WARNING**

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



| Ref # | Part Number | Qty                        | Description                  |
|-------|-------------|----------------------------|------------------------------|
| 1     | 530027181   |                            | Handguard                    |
| 2     | 530015406   |                            | Screw                        |
| 3     | 530001543   |                            | Nut                          |
| 4     | 503568801   |                            | Expansion Bottle             |
| 5     | 503571402   |                            | Vent Grommet                 |
| 6     | 501768307   |                            | Line                         |
| 7     | 503164001   |                            | Vent Valve                   |
| 8     | 501768316   |                            | Line                         |
| 9     | 504357201   |                            | Fitting                      |
| 10    | 503570502   |                            | Baffle Plate                 |
| 11    | 503102006   |                            | Muffler Ass'y. (Inc.10)      |
| 12    | 503218201   |                            | Screw                        |
| 13    | 503102301   | PP325 Gas Saw, Page 7 of 8 | Gasket                       |
| 14    | 503206220   | POWER UNIT                 | Screw                        |
| 15    | 503235108   |                            | Spark Plug                   |
| 16    | 503208006   |                            | Screw                        |
| 17    | 503538502   |                            | Cylinder                     |
| 18    | 505310751   |                            | Grommet                      |
| 19    | 503534401   |                            | Insulator                    |
| 20    | 503534501   |                            | Cylinder Gasket              |
| 21    | 503126005   |                            | Cylinder Cover               |
| 22    | 505350441   |                            | Spark Arrestor               |
| 23    | 505269295   |                            | Guide Plate (Outer)          |
| 24    | 723129455   |                            | Screw                        |
| 25    | 505220937   |                            | Screw                        |
| 26    | 503200006   |                            | Screw                        |
| 27    | 503123103   |                            | Crankcase Ass'y.             |
| 28    | 503222001   |                            | Nut                          |
| 29    | 503200003   |                            | Screw                        |
| 30    | 505350440   |                            | Bracket                      |
| 31    | 505269307   |                            | Guide Plate (Inner)          |
| 33    | 503116501   |                            | Adjustment Stop Plate        |
| 34    | 725532955   |                            | Screw                        |
| 35    | 501686801   |                            | Chain Catcher                |
| 36    | 721613800   |                            | Pin                          |
| 37    | 721425820   |                            | Pin                          |
| 38    | 503575301   |                            | Piston Ring                  |
| 39    | 501452401   |                            | Retainer                     |
| 40    | 503538601   |                            | Piston Kit (Inc. 38,39, Pin) |
| 41    | 501451601   |                            | Needle Bearing               |
| 42    | 503112101   |                            | Crankshaft Ass'y.            |
| 43    | 738220225   |                            | Bearing                      |
| 44    | 735880400   |                            | Flywheel Key                 |
| 45    | 506031309   |                            | Flywheel                     |
| 46    | 506058701   |                            | Flywheel Plate               |
| 47    | 503221011   |                            | Nut                          |
| 48    | 503211104   |                            | Screw                        |
| 49    | 503230035   |                            | Washer                       |
| 50    | 503124701   |                            | Air Baffle                   |
| 51    | 505303735   |                            | Starter Pulley               |
| 52    | 505295126   |                            | Starter Spring               |
| 53    | 530042056   |                            | Starter Handle               |
| 54    | 530069232   |                            | Starter Rope                 |
| 55    | 503206420   |                            | Screw                        |
| 56    | 503125301   |                            | Fan Housing                  |
| 57    | 503153702   |                            | Gasket Kit                   |

| Ref # | Part Number | Qty | Description     |
|-------|-------------|-----|-----------------|
| 58    | 506034301   |     | Choke Knob      |
| 59    | 503203701   |     | Screw           |
| 60    | 505279205   |     | Switch Knob     |
| 61    | 503125001   |     | Fuel Cap Ass'y. |
| 62    | 530091878   |     | Fuel Filter     |
| 63    | 505275719   |     | Seal            |
| 64    | 503125402   |     | Oil Cap Ass'y.  |
| 65    | 503129701   |     | Lead Wire       |
| 66    | 506027201   |     | Ignition Module |
| 67    | 506014901   |     | Spur            |
| 68    | 503230001   |     | Washer          |
| 69    | 503205520   |     | Screw           |
| 70    | 506017403   |     | Fuel Line       |

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POWER UNIT