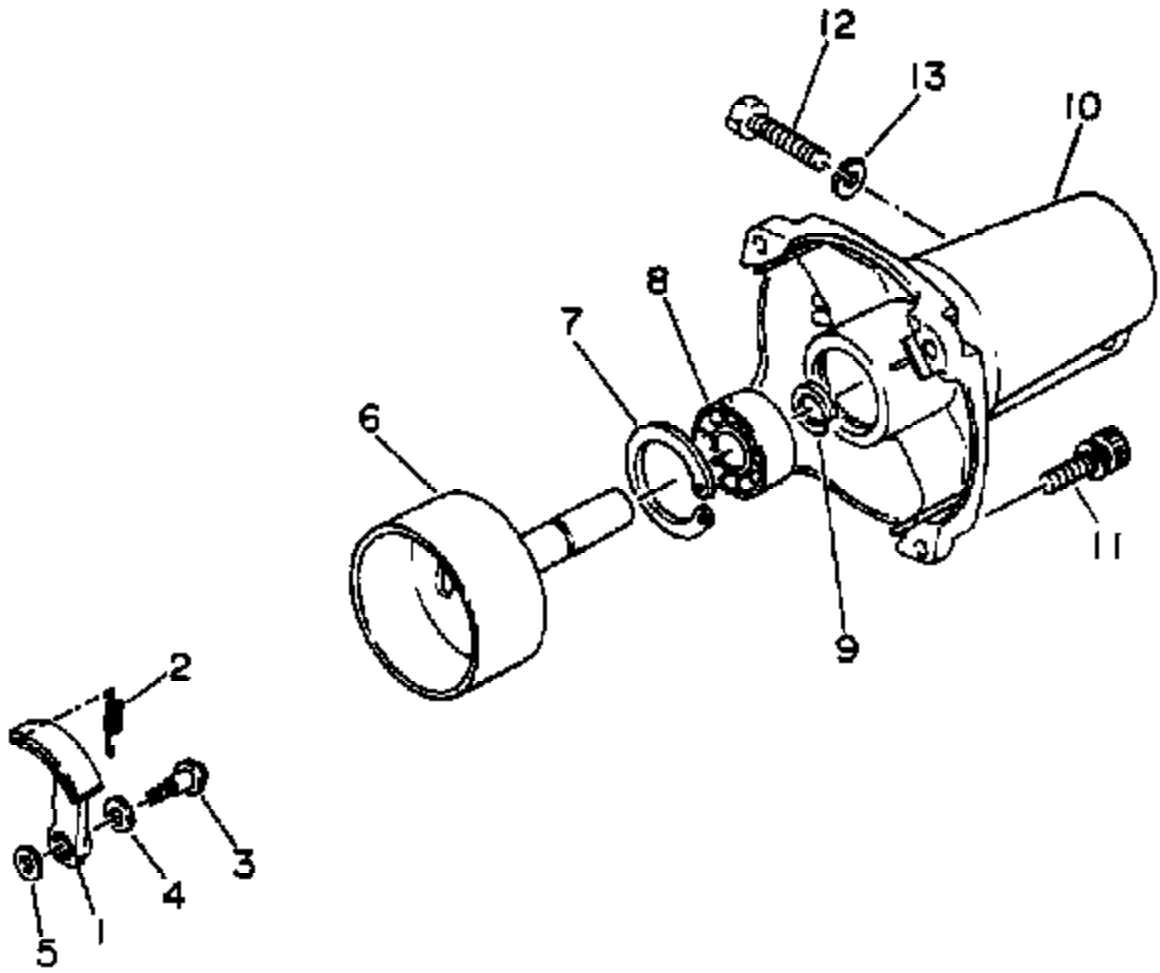


Ref #	Part Number	Qty	Description
1	216999S		MODELS PPC22,PPC25
1	216968S		MODEL PPC31
5	217002S		Major Repair Kit (Incl. 6, 7, 10-17)
12	216974S		Pump, Primer
13	216975S		Cover, Primer Pump
20	216996S		Swivel Kit (Incl. 18, 19 & 23)
21	216982S		Screw
22	216983S		Screw
43	216997S		Air Cleaner Kit (Incl. 44-50, 57, 59 & 61)
46	216987S		Element, Air Cleaner
48	216989S		Lever, Choke
59	216998S		Screw Assembly
61	216994S		Screw Assembly

PPC31 Gas Trim Page 2 of 8  
 CARBURETOR & AIR CLEANER

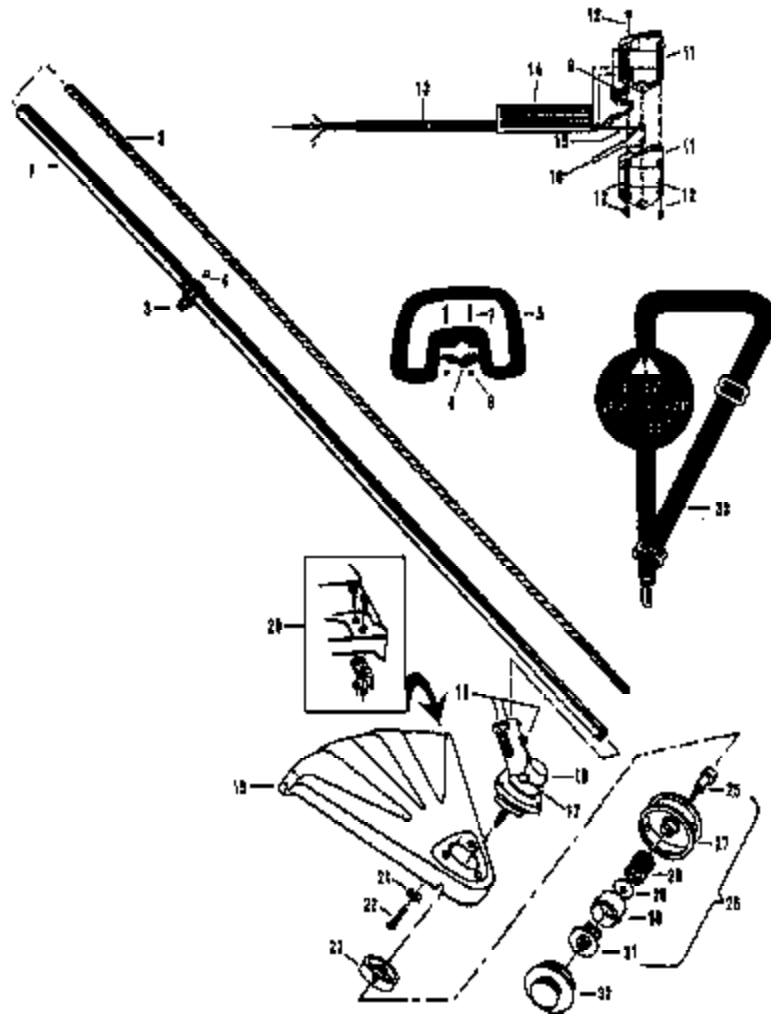


Ref #	Part Number	Qty	Description
1	213143S		Shoe
2	213144S		Spring
3	215172S		Bolt
4	206290S		Washer
5	206489S		Washer
6	216228S		Drum
7	211237S		Ring, Inner Retainer
8	211233S		Ball Bearing
9	211238S		Ring, Outer Retaining
10	216830S		Housing
11	213131S		Bolt, Socket Head
12	211234S		Bolt
13	206294S		Washer, Spring

PPC31 Gas Turbine  
CLUTCH ASSEMBLY # 2131

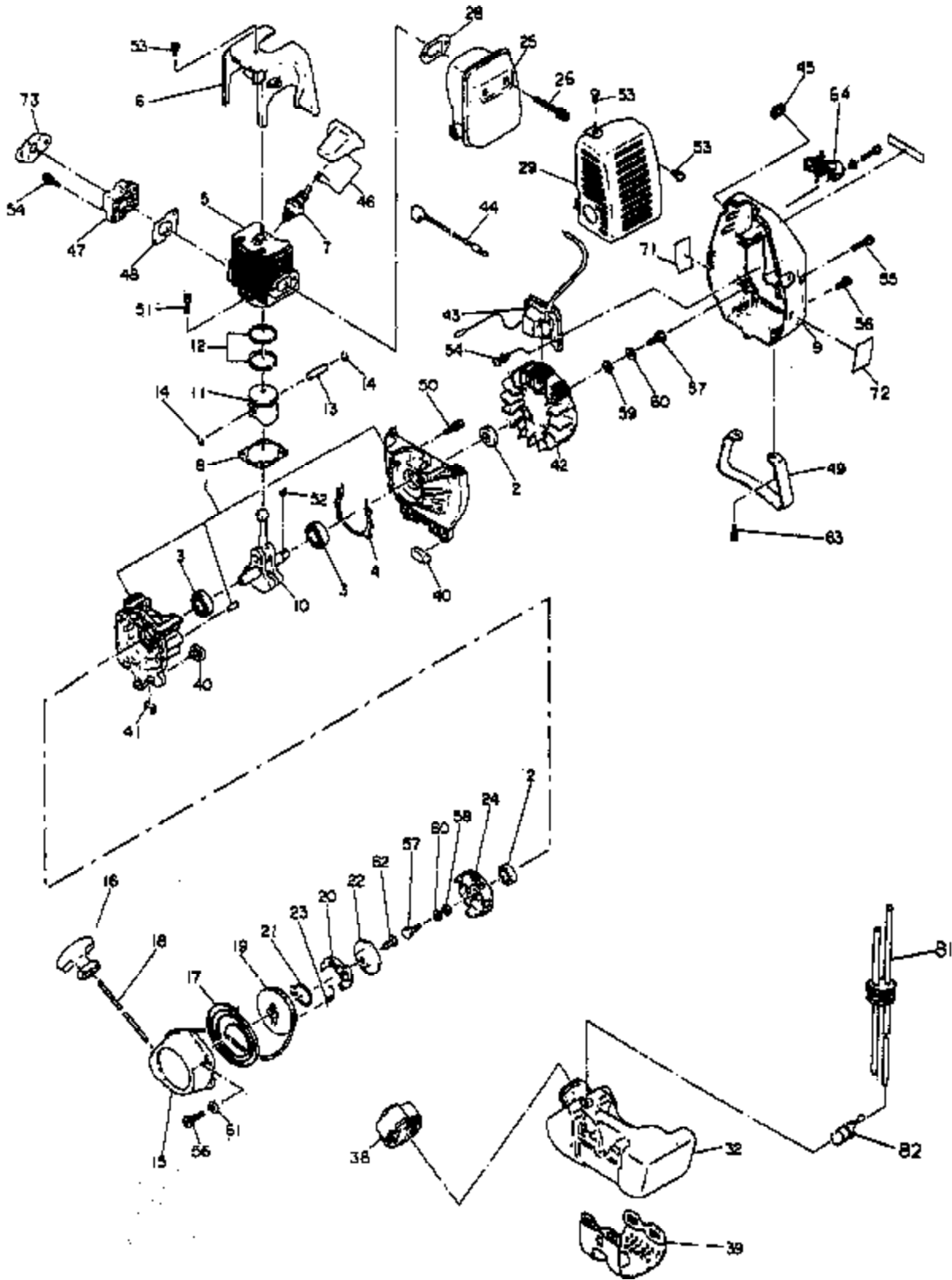
**▲ WARNING**

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref #	Part Number	Qty	Description
1	216177S		Drive Shaft Housing
2	216136S		Flexible Shaft
3	212847S		Swivel Assembly (Incl. 4)
4	204834S		Thumb Screw
5	215806S		Tear Drop Handle (Incl. 6-8)
6	212670S		Nut
7	215807S		Screw
8	212960S		Clamp
9	216736S		MODELS PPC22/PPC25
9	216049S		MODEL PPC31
10	216041S		Trigger
11	216042S		R.H. & L.H. Housing
12	215512S		SCREWS, UNF/10-32
13	215516S		DRIVE SHAFT & CUTTING
14	216040S		Cable & Wire Cover
14	216040S		Grip
15	216054S		Throttle Cable
16	216110S		Gear Head Complete
17	216306S		Grease Plug
18	216305S		Clamp and Screw Set
19	216417S		Shield w/ Line Limiter
20	216418S		Line Limiter Kit
21	215332S		Washer
22	216175S		Screw
23	216138S		Cup Washer
24	213407S		Two-Line Cutting Head (Incl. 25, 27-32)
25	213671S		Shaft, Bolt, L.H.
26	213974S		Housing Assembly (Incl. 25-31)
27	213672S		Housing
28	213673S		Spring
29	213674S		Washer
30	213676S		Outer Drive
31	213675S		Inner Cam
32	213677S		Spool
33	205672S		Shoulder Strap

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 SCREWS, UNF/10-32  
 DRIVE SHAFT & CUTTING



Ref #	Part Number	Qty	Description
1	213061S		Crankcase (Incl. 2-4)
2	206040S		Oil Seal
3	206041S		Ball Bearing
4	213062S		Gasket, Crankcase
5	213132S		Cylinder
6	216934S		Cylinder Cover
7	207534S		Spark Plug-NGK BM7A
8	213065S		Gasket, Cylinder
9	216935S		Fan Cover
10	213067S		Crankshaft Assembly
12	213135S		Piston Ring
0	213148S		Piston Kit Ass'y (Incl. 11 - 14) (Outside vendor part number)
15	216936S		Recorl Ass'y Kit (Incl 16-23)
16	213138S		Starter Knob
17	206073S		Spiral Spring
18	213073S		Starter Rope
19	211160S		Reel
20	211161S		Ratchet
21	206077S		Friction Spring
22	211163S		Friction Plate
23	211162S		Return Spring
24	213074S		Pulley
25	216937S		Muffler, Complete
26	216938S		Bolt, Muffler
28	213078S		Gasket, Muffler
29	213079S		Muffler Cover
32	216939S		Fuel Tank
38	216940S		Fuel Tank Cap
39	213083S		Tank Bank
40	213084S		Rubber Cushion
41	213085S		Spacer, Tank Band
42	216941S		Flywheel
43	216942S		Igniter
44	213089S		Ignition Wire
45	213090S		Grommet
46	213091S		Spark Plug Cap
47	216943S		Insulator
48	213093S		Gasket, Insulator
49	213094S		Stand
50	213095S		Screw & Washer Ass'y
51	213096S		Bolt, Socket Head
52	213097S		Woodruff Key
53	213098S		Screw
54	213099S		Screw & Washer Ass'y
55	213100S		Bolt, Socket Head
56	213101S		Bolt, Socket Head
57	213102S		Bolt
58	206489S		Washer
59	213103S		Washer
60	206294S		Spring Washer
61	213104S		Washer
62	213105S		Screw
63	213152S		Bolt, Socket Head
73	216944S		Gasket, Air Cleaner
81	216945S		Tube
82	216946S		Filter

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ENGINE KIT #216740S