



Ref #	Part Number	Qty	Description
	1 32748A	0	Cylinder Assy. (2-5/8" Bore)
	2 26727	0	Pin, Dowel
	4 29183	0	Seal, Oil
	5 29314B	0	Valve, Intake (Standard) (Conventional
	5 29315C	0	Valve, Exhaust (1/32" oversize)
	6 29313C	0	Valve, Exhaust (Standard) (Conventional
	6 29315C	0	Valve, Exhaust (1/32" oversize)
	8 31671	0	Cap, Upper valve spring
	9 31672	0	Spring, Valve
	10 31673	0	Cap, Lower valve spring
	11 31742A	0	Crankshaft Assy.
	12 29783	0	Pin, Crankshaft gear
	13 27613	0	Gear, Crankshaft
	14 34851	0	Piston, Pin & Ring Assy. (Std.) (2-5/8")
	14 34852	0	Piston, Pin & Ring Assy. (.010 oversize)
	14 34853	0	Piston, Pin & Ring Assy. (.020 oversize)
	14A 32603B	0	Piston & Pin Assy. (Std.) (2-5/8")
	14A 32604B	0	Piston & Pin Assy. (.010 oversize)
	14A 32605B	0	Piston & Pin Assy. (.020 oversize)
	15 34854	0	Ring Set, Piston (Standard) (2-5/8")
	15 34855	0	Ring Set, Piston (.010 oversize)
	15 34856	0	Ring Set, Piston (.020 oversize)
	16 20381	0	Ring, Piston pin retaining
	17 30963B	0	Rod Assy., Connecting
	18B 26706	0	Bolt, Connecting rod
	19 20747	0	Washer, Connecting rod bolt
	20 27573	0	Nut, Connecting rod bolt
	21A 27241	0	Lifter, Valve
	21 27241	0	Lifter, Valve
	22 32758	0	Camshaft
	23 29914	0	Pump Assy., Oil
	24 35261	0	Gasket, Mounting flange
	25 34831	0	Flange Assy., Mounting
	26 26208	0	Seal, Oil
	27 28833	0	Gasket, Oil drain
	28 30572	0	Plug, Drain (Hex hd. 3/8-18)
	30 650488	0	Screw
	43 610961	0	Key, Flywheel (Std. Pt. Ign.)
	44 650694A	0	Screw, Hex flange hd., 5/16-18 x 2
	44A 6021A	0	Screw, Hex flange hd., 5/16-18 x 1-1/2
	45 33636	0	Plug, Spark (Champion J-8 or equivalent)
	45 34251	0	Resistor Spark Plug
	46 32643	0	Gasket, Cylinder head
	47 32751	0	Head, Cylinder
	48 26073	0	Washer, Connecting rod bolt
	49A 32928	0	Spacer
	49 650628A	0	Screw, Hex hd. cap, 5/16-18 x 2-3/8
	50 34215	0	Breather Assy.
	51 30200	0	Screw
	52 32760	0	Gasket, Breather
	55 32755	0	Cover, Valve spring box
	56 27234	0	Gasket, Breather cover
	57 30063	0	Screw
	58 32756	0	Stud, Spacer
	59 32649	0	Gasket, Intake
	60 32757	0	Pipe, Intake
	61 6201	0	Screw
	61A 650451	0	Screw

Ref #	Part Number	Qty	Description
62	650451	0	Screw
67	32544	0	Gasket, Carburetor (1/8 thick)
99	650831	0	Screw, Hex washer hd. Powerlok thread,
101	31862A	0	Tank Assy., Fuel (Charcoal Poly) (1 qt.)
102	34118	0	Cap, Fuel filler (Red Plastic) (Spurt
102	410144B	0	Cap, Fuel filler (White Plastic) (Std.)
103	29774	0	Line, Fuel (Braided 8.25")
103	30705	0	Line, Fuel (Braided 16")
103	34357	0	Line, Fuel (Epichlorohydrin 6-3/4")
104	26460	0	Clamp, Fuel line
115	610973	0	Terminal Assy.
120	32749	0	Muffler (Holes)
121	650493	0	Screw, Hex hd. Sems, 1/4-20 x 1-3/4
123	32752	0	Gasket, Exhaust
124	650562	0	Screw
125	30139	0	"O" Ring
125	34282	0	"O" Ring (.612 I.D. x .812 O.D. x .103
126	32750	0	Tube, Oil filler
127	29985	0	"O" Ring
128	30140	0	Dipstick, Oil (Screw In)
129	610118	0	Cover, Spark plug
130	650607	0	Nut, Flywheel
131	650815	0	Washer, Belleville
192A	0	0	Rivet, Pop (3/16" Dia.)
201	730207	0	Magneto-to-Solid State Conversion Kit
250C	31353	0	Decal, Instruction
251A	631371	0	Inlet Needle & Spring Assy.
255	631487	0	Carburetor
258	33238C	0	Gasket Set



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1	32748A	0	Cylinder Assy. (2-5/8" Bore)
2	26727	0	Pin, Dowel
50	34215	0	Breather Assy.
51	30200	0	Screw
52	32760	0	Gasket, Breather
63	650506	0	Screw
64	631036	0	Shutter, Throttle
65	631530	0	Shaft Assy., Throttle
66	631066	0	Spring, Return
72	650489	0	Screw
115	610973	0	Terminal Assy.
192A	0	0	Rivet, Pop (3/16" Dia.)
192	650737	0	Screw, Hex washer hd. taptite, 1/4-20 x 1/2
252	30548B	0	Condenser
253	30547A	0	Contact Assy., Breaker
254	610793	0	Magneto, Tecumseh (w/ring gear)
256	590429A	0	Starter, Side mount rewind



Ref #	Part Number	Qty	Description
98	32753B	0	Housing, Blower
99	650831	0	Screw, Hex washer hd. Powerlok thread,
102	34118	0	Cap, Fuel filler (Red Plastic) (Spurt
102	410144B	0	Cap, Fuel filler (White Plastic) (Std.)
105	27275	0	Clip, Hi-tension wire
130	650607	0	Nut, Flywheel
131	650815	0	Washer, Belleville
132	32237	0	Screen, Flywheel
192	650737	0	Screw, Hex washer hd. taptite, 1/4-20 x 1/2
250D	32546	0	Decal, Speed control



Ref #	Part Number	Qty	Description
77	27272	0	Gasket, Air cleaner
78	31312	0	Body, Air cleaner
79	28820	0	Screw
80	730510	0	Kit, Pre-cleaner
81	29962	0	Screen, Air cleaner
82	29961	0	Element, Air cleaner
83	31612	0	Cover, Air cleaner
84	450150	0	Spring, Pre-cleaner
85	450124	0	Bag, Pre-cleaner
115	610973	0	Terminal Assy.
239	35435	0	Filter, Pre-Air (Poly)
250B	32547	0	Decal, Air cleaner
252	30548B	0	Condenser
253	30547A	0	Contact Assy., Breaker