



Ref #	Part Number	Qty	Description
1	32748A	0	Cylinder Assy. (2-5/8" Bore)
2	26727	0	Pin, Dowel
4	29183	0	Seal, Oil
5	29314B	0	Valve, Intake (Standard) (Conventional
5	29315C	0	Valve, Exhaust (1/32" oversize)
6	29313C	0	Valve, Exhaust (Standard) (Conventional
6	29315C	0	Valve, Exhaust (1/32" oversize)
8	31671	0	Cap, Upper valve spring
9	31672	0	Spring, Valve
10	31673	0	Cap, Lower valve spring
11	31742A	0	Crankshaft Assy.
12	29783	0	Pin, Crankshaft gear
13	27613	0	Gear, Crankshaft
14	34851	0	Piston, Pin & Ring Assy. (Std.) (2-5/8")
14	34852	0	Piston, Pin & Ring Assy. (.010 oversize)
14	34853	0	Piston, Pin & Ring Assy. (.020 oversize)
14A	32603B	0	Piston & Pin Assy. (Std.) (2-5/8")
14A	32604B	0	Piston & Pin Assy. (.010 oversize)
14A	32605B	0	Piston & Pin Assy. (.020 oversize)
15	34854	0	Ring Set, Piston (Standard) (2-5/8")
15	34855	0	Ring Set, Piston (.010 oversize)
15	34856	0	Ring Set, Piston (.020 oversize)
16	20381	0	Ring, Piston pin retaining
17	30963B	0	Rod Assy., Connecting
18B	26706	0	Bolt, Connecting rod
19	20747	0	Washer, Connecting rod bolt
20	27573	0	Nut, Connecting rod bolt
21A	27241	0	Lifter, Valve
21	27241	0	Lifter, Valve
22	32758	0	Camshaft
23	29914	0	Pump Assy., Oil
24	35261	0	Gasket, Mounting flange
25	34831	0	Flange Assy., Mounting
26	26208	0	Seal, Oil
27	28833	0	Gasket, Oil drain
28	30572	0	Plug, Drain (Hex hd. 3/8-18)
30	650488	0	Screw
43	610961	0	Key, Flywheel (Std. Pt. Ign.)
44	650694A	0	Screw, Hex flange hd., 5/16-18 x 2
44A	6021A	0	Screw, Hex flange hd., 5/16-18 x 1-1/2
45	33636	0	Plug, Spark (Champion J-8 or equivalent)
45	34251	0	Resistor Spark Plug
46	32643	0	Gasket, Cylinder head
47	32751	0	Head, Cylinder
48	26073	0	Washer, Connecting rod bolt
49A	32928	0	Spacer
49	650628A	0	Screw, Hex hd. cap, 5/16-18 x 2-3/8
50	34215	0	Breather Assy.
51	30200	0	Screw
52	32760	0	Gasket, Breather
55	32755	0	Cover, Valve spring box
56	27234	0	Gasket, Breather cover
57	30063	0	Screw
58	32756	0	Stud, Spacer
59	32649	0	Gasket, Intake
60	32757	0	Pipe, Intake
61	6201	0	Screw
61A	650451	0	Screw

Ref #	Part Number	Qty	Description
62	650451	0	Screw
67	32544	0	Gasket, Carburetor (1/8 thick)
75	32972	0	Cleaner, Air
76	33168	0	Clamp, Corbin
99	650831	0	Screw, Hex washer hd. Powerlok thread,
101	31862A	0	Tank Assy., Fuel (Charcoal Poly) (1 qt.)
102	34118	0	Cap, Fuel filler (Red Plastic) (Spurt
102	410144B	0	Cap, Fuel filler (White Plastic) (Std.)
103	29774	0	Line, Fuel (Braided 8.25")
103	30705	0	Line, Fuel (Braided 16")
103	34357	0	Line, Fuel (Epichlorohydrin 6-3/4")
104	26460	0	Clamp, Fuel line
115	610973	0	Terminal Assy.
120	32864	0	Muffler (Louvres)
121	650493	0	Screw, Hex hd. Sems, 1/4-20 x 1-3/4
123	32752	0	Gasket, Exhaust
124	650562	0	Screw
125	30139	0	"O" Ring
125	34282	0	"O" Ring (.612 I.D. x .812 O.D. x .103
126	32750	0	Tube, Oil filler
127	29985	0	"O" Ring
128	30140	0	Dipstick, Oil (Screw In)
129	610118	0	Cover, Spark plug
130	650607	0	Nut, Flywheel
131	650815	0	Washer, Belleville
192A	0	0	Rivet, Pop (3/16" Dia.)
201	730207	0	Magneto-to-Solid State Conversion Kit
250C	31353	0	Decal, Instruction
251	631021	0	Inlet Needle, Seat & Clip Assy.
255	631589	0	Carburetor
258	33238C	0	Gasket Set



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	1 32748A	0	Cylinder Assy. (2-5/8" Bore)
	2 26727	0	Pin, Dowel
	50 34215	0	Breather Assy.
	51 30200	0	Screw
	52 32760	0	Gasket, Breather
	63 650506	0	Screw
	64 631036	0	Shutter, Throttle
	65 631530	0	Shaft Assy., Throttle
	66 631066	0	Spring, Return
	72 650489	0	Screw
	115 610973	0	Terminal Assy.
	116 27793	0	Clip, Conduit
	117 28942	0	Screw
	192A 0	0	Rivet, Pop (3/16" Dia.)
	192 650737	0	Screw, Hex washer hd. taptite, 1/4-20 x 1/2
	250G 33407	0	Decal, Decorative
	252 30548B	0	Condenser
	253 30547A	0	Contact Assy., Breaker
	254 610793	0	Magneto, Tecumseh (w/ring gear)
	256 590429A	0	Starter, Side mount rewind



Ref #	Part Number	Qty	Description
98	32753B	0	Housing, Blower
99	650831	0	Screw, Hex washer hd. Powerlok thread,
102	34118	0	Cap, Fuel filler (Red Plastic) (Spurt
102	410144B	0	Cap, Fuel filler (White Plastic) (Std.)
105	27275	0	Clip, Hi-tension wire
130	650607	0	Nut, Flywheel
131	650815	0	Washer, Belleville
132	32237	0	Screen, Flywheel
192	650737	0	Screw, Hex washer hd. taptite, 1/4-20 x 1/2





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Ref #	Part Number	Qty	Description
115	610973	0	Terminal Assy.
116	27793	0	Clip, Conduit
117	28942	0	Screw
239	35435	0	Filter, Pre-Air (Poly)
252	30548B	0	Condenser
253	30547A	0	Contact Assy., Breaker