



Ref #	Part Number	Qty	Description
1	34959	0	Cylinder Assy. (2-5/8" Bore)
2	26727	0	Pin, Dowel
3	32323	0	Washer, Thrust (.010" thick)
4	32600	0	Seal, Oil
5	29313C	0	Valve, Exhaust (Standard) (Conventional)
5	29315C	0	Valve, Exhaust (1/32" oversize)
6	29314B	0	Valve, Intake (Standard) (Conventional)
6	29315C	0	Valve, Exhaust (1/32" oversize)
8	31671	0	Cap, Upper valve spring
9	31672	0	Spring, Valve
10	31673	0	Cap, Lower valve spring
11	35175	0	Crankshaft Assy.
12	29783	0	Pin, Crankshaft gear
13	27613	0	Gear, Crankshaft
14A	32603B	0	Piston & Pin Assy. (Std.) (2-5/8")
14A	32604B	0	Piston & Pin Assy. (.010 oversize)
14A	32605B	0	Piston & Pin Assy. (.020 oversize)
14	34851	0	Piston, Pin & Ring Assy. (Std.) (2-5/8")
14	34852	0	Piston, Pin & Ring Assy. (.010 oversize)
14	34853	0	Piston, Pin & Ring Assy. (.020 oversize)
15	34854	0	Ring Set, Piston (Standard) (2-5/8")
15	34855	0	Ring Set, Piston (.010 oversize)
15	34856	0	Ring Set, Piston (.020 oversize)
16	20381	0	Ring, Piston pin retaining
17	30963B	0	Rod Assy., Connecting
18A	32610A	0	Bolt, Connecting rod
21A	27241	0	Lifter, Valve
21	27241	0	Lifter, Valve
22	33148A	0	Camshaft (Compression Release)
23	29914	0	Pump Assy., Oil
24	35261	0	Gasket, Mounting flange
25	34311B	0	Flange Assy., Mounting
26	27897	0	Seal, Oil
27	28833	0	Gasket, Oil drain
28	30572	0	Plug, Drain (Hex hd. 3/8-18)
30	650488	0	Screw
31	30590A	0	Washer, Flat
32	30574	0	Shaft, Mechanical governor
33	30591	0	Gear Assy., Governor
34	29193	0	Ring, Retaining
35	30588A	0	Spool, Governor
36	31335	0	Clamp, Governor lever
37	28277	0	Washer, Flat
38	650548	0	Screw, Hex washer hd., 8-32 x 5/16
39	31383A	0	Lever, Governor
40	31361	0	Spring, Governor
41	30589	0	Rod, Governor
43	611004	0	Key, Flywheel (External Solid State -Gold)
44A	6021A	0	Screw, Hex flange hd., 5/16-18 x 1-1/2
44	650694A	0	Screw, Hex flange hd., 5/16-18 x 2
45	35395	0	Plug, Spark (Champion RJ-19LM or equivalent)
46	33015	0	Gasket, Cylinder head
47	34342	0	Head, Cylinder
48	26073	0	Washer, Connecting rod bolt
50	34215	0	Breather Assy.
51	30200	0	Screw
52	32760	0	Gasket, Breather
53	34336	0	Link, Governor-to-throttle

Ref #	Part Number	Qty	Description
	54 34337	0	Link, Governor spring
	55 32755	0	Cover, Valve spring box
	56 27234	0	Gasket, Breather cover
	57 650128	0	Screw
	59 34690	0	Gasket, Intake
	60 31384A	0	Pipe, Intake
	61 6201	0	Screw
	62 650451	0	Screw
	67 26756	0	Gasket, Carburetor
	71 29752	0	Nut
	99 650831	0	Screw, Hex washer hd. Powerlok thread,
	100 30200	0	Screw
	101 32170A	0	Tank Assy., Fuel (White Poly) (1 qt.)
	102 33032	0	Cap, Fuel filler (Red Plastic) (Spurt
	102 34118	0	Cap, Fuel filler (Red Plastic) (Spurt
	102 410144B	0	Cap, Fuel filler (White Plastic) (Std.)
	103 29774	0	Line, Fuel (Braided 8.25")
	103 30705	0	Line, Fuel (Braided 16")
	103 34357	0	Line, Fuel (Epichlorohydrin 6-3/4")
	104 26460	0	Clamp, Fuel line
	115 610973	0	Terminal Assy.
	121 650795	0	Screw, Hex hd. cap, Sems, 1/4-20 x 2-5/16
	124 650562	0	Screw
	125 34265	0	Gasket, Oil fill tube
	125 34282	0	"O" Ring (.612 I.D. x .812 O.D. x .103
	126 34264	0	Tube Assy., Oil fill (Plastic)
	127 33590	0	"O" Ring
	128 34267	0	Dipstick, Oil (Twist Lock)
	129 610118	0	Cover, Spark plug
	130 650816	0	Nut, Flywheel
	131 650815	0	Washer, Belleville
	165 34080	0	Spacer, Flywheel key
	172 34977	0	Connector
	173 34960	0	Coil Assy., Alternator
	174 650767	0	Screw, Hex washer hd. Sems, taptite, 8-36 x
192A	0	0	Rivet, Pop (3/16" Dia.)
	199 650814	0	Screw, Hex hd. Sems, 10-24 x 1
	200 611044	0	Flywheel
	201 34443A	0	Solid State Assy.
	201 730207	0	Magneto-to-Solid State Conversion Kit
	221 34964	0	Switch & Bracket Assy., SE Brake
	222 35035	0	Switch Assy.
	223 34966	0	Link, Control
	224 34965	0	Spring, Extension
	225 34968	0	Lever, Brake
	226 32309	0	Ring, Retainer
	251 631021	0	Inlet Needle, Seat & Clip Assy.
	255 632388	0	Carburetor
	258 33238C	0	Gasket Set



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	1 34959	0	Cylinder Assy. (2-5/8" Bore)
	2 26727	0	Pin, Dowel
	50 34215	0	Breather Assy.
	51 30200	0	Screw
	52 32760	0	Gasket, Breather
	63 650506	0	Screw
	64 631036	0	Shutter, Throttle
	65 631530	0	Shaft Assy., Throttle
	66 631066	0	Spring, Return
	92A 34961	0	Wire, Ground (One female & one male fitting)
	92A 35356	0	Wire, Ground
	92A 35357	0	Wire, Ground
	115 610973	0	Terminal Assy.
	160 650831	0	Screw, Hex washer hd. Powerlok thread,
	165 34080	0	Spacer, Flywheel key
	192A 0	0	Rivet, Pop (3/16" Dia.)
	257B 34934	0	Motor, Starter (12 Volt Power Restart)



Ref #	Part Number	Qty	Description
98B	35238	0	Housing, Blower
99	650831	0	Screw, Hex washer hd. Powerlok thread,
100	30200	0	Screw
102	33032	0	Cap, Fuel filler (Red Plastic) (Spurt
102	34118	0	Cap, Fuel filler (Red Plastic) (Spurt
102	410144B	0	Cap, Fuel filler (White Plastic) (Std.)
130	650816	0	Nut, Flywheel
131	650815	0	Washer, Belleville
132	32237	0	Screen, Flywheel
134	34113	0	Plug, Screen
250D	35167	0	Decal, Control



Ref #	Part Number	Qty	Description
108	32410	0	Knob, Speed control
109A	33205A	0	Control Assy., Speed
110	33802	0	Spring Compression
111	650777	0	Screw, Slotted fil. hd. mach., 6-32 x 7/16
112	650549	0	Screw
113	31342	0	Spring, Compression
114	30200	0	Screw
115	610973	0	Terminal Assy.
120A	27181B	0	Muffler
235	35067	0	Collar, Air cleaner
236	35068	0	Clamp, Hose
237	35066	0	Element, Air cleaner (Paper)
238	35065	0	Cover, Air cleaner
239	35435	0	Filter, Pre-Air (Poly)