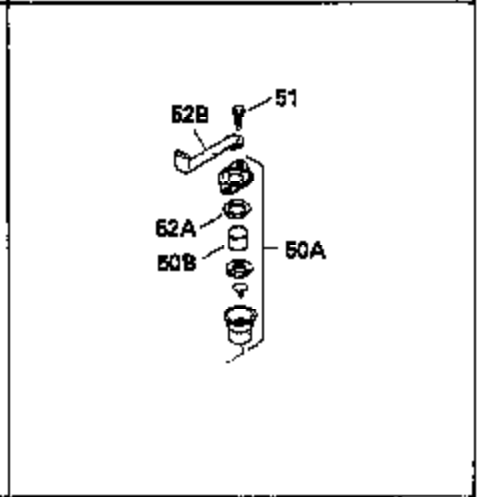
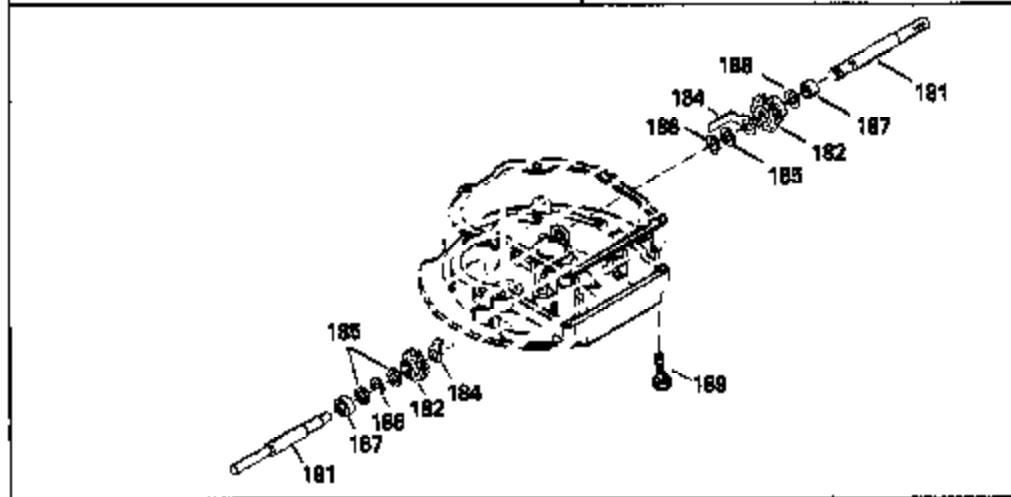
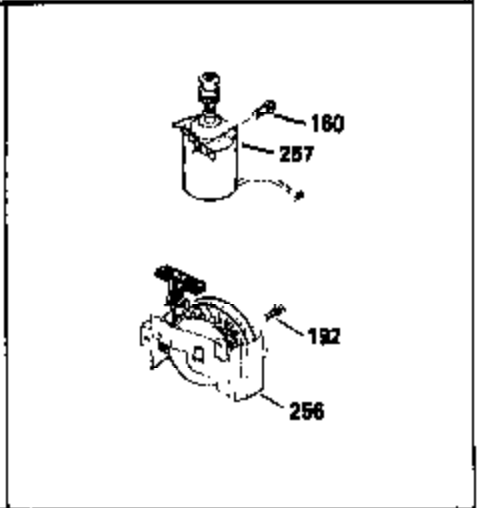
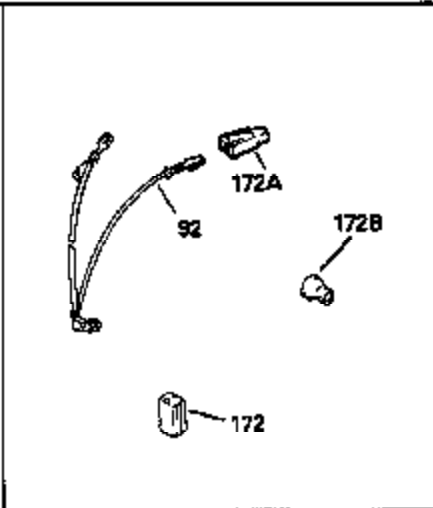
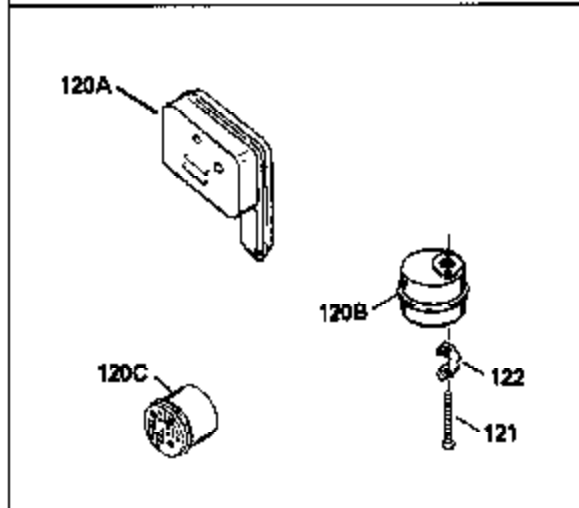
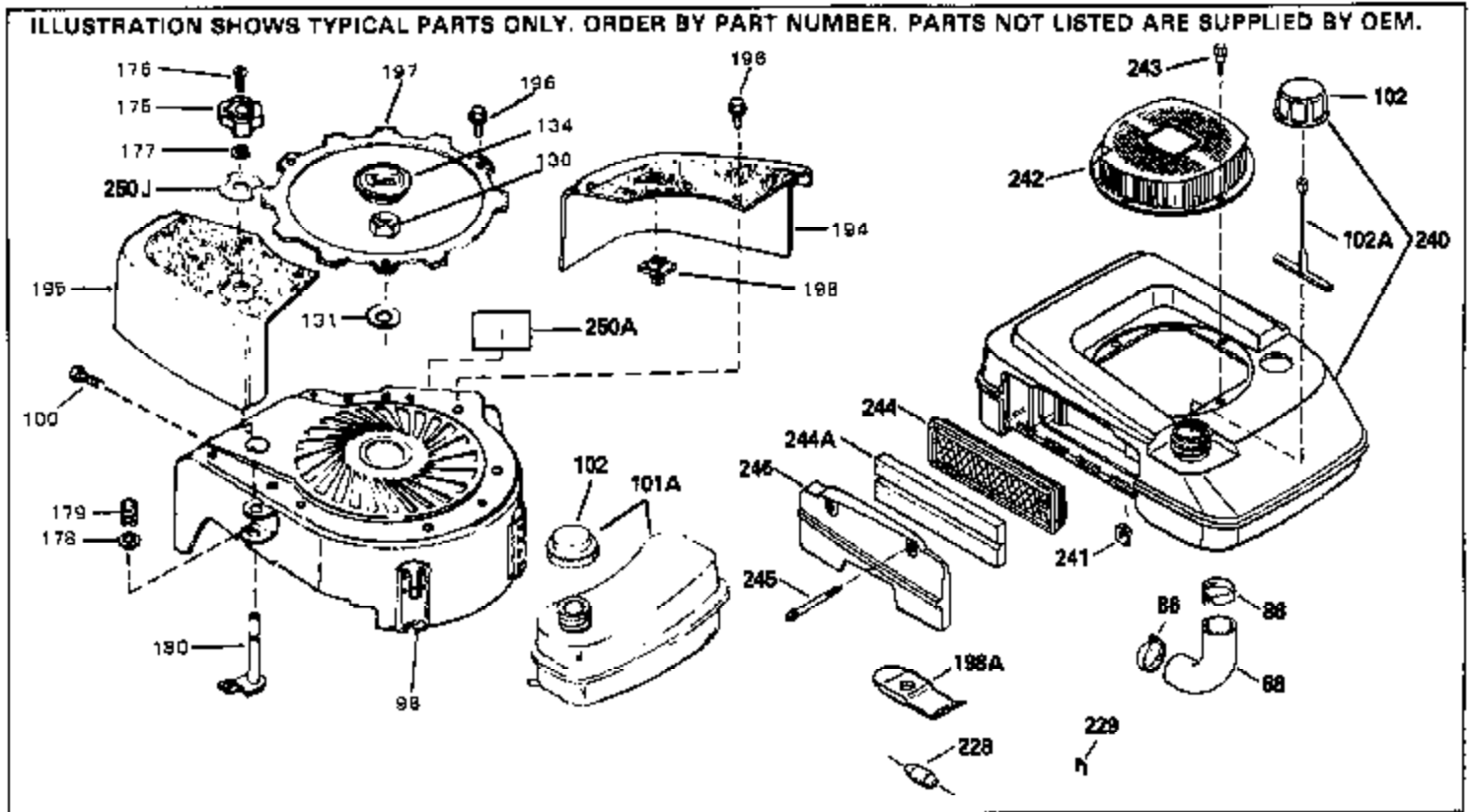


Ref #	Part Number	Qty	Description
1	35513		Cylinder (Incl. 2 & 4) (2-5/8" Bore)
2	26727		Pin, Dowel
3	32323		Washer, Thrust
4	32600		Seal, Oil
5	29313C		Exhaust Valve (Std.) (Incl. 10) (Conventional Ports)
5	29315C		Exhaust Valve (1/32" OS) (Incl. 10) (Conventional Ports)
6	29314B		Intake Valve (Std.) (Incl. 10) (Conventional Ports)
6	29315C		Intake Valve (1/32" OS) (Incl. 10) (Conventional Ports)
9	31672		Spring, Valve
10	31673		Cap, Lower valve spring
11	35173		Crankshaft
14A	32603B		Piston & Pin Ass'y.(Incl.16)(Std.)(2- 5/8")
14A	32604B		Piston & Pin Ass'y. (Incl. 16) (.010" OS)
14A	32605B		Piston & Pin Ass'y. (Incl. 16) (.020" OS)
14	34851		Piston, Pin & Ring Set (Std.) (2-5/8" Bore)
14	34852		Piston, Pin & Ring Set (.010" OS)
14	34853		Piston, Pin & Ring Set (.020" OS)
15	34854		Ring Set (Std.) (2-5/8" Bore)
15	34855		Ring Set (.010" OS)
15	34856		Ring Set (.020" OS)
16	20381		Ring, Piston pin retaining
17	30963B		Rod Assy., Connecting (Incl. 18)
18	32610A		Bolt, Connecting rod
21	27241		Lifter, Exhaust valve
22	33553		Camshaft (MCR)
23	29914		Pump Assy.
24	35261		* Gasket, Mounting flange
25	35179		Flange Ass'y. (Incl. 26, 28 & 32)
26	27897		Seal, Oil
27	28833		* Drain Plug Gasket (Not req. w/plastic plug)
28	30572		Plug, Oil drain
30	650488		Screw, 1/4-20 x 1-1/4"
31	30590A		Washer, Flat
32	30574		Shaft, Mechanical governor
33	30591		Gear Assy., Governor (Incl. 31)
34	29193		Ring, Retaining
35	30588A		Spool, Governor
36	31335		Clamp, Governor lever
37	28277		Washer, Flat
38	650548		Screw, 8-32 x 5/16"
39	31383A		Lever, Governor
40	31361		Spring, Governor
41	30589		Rod, Governor (Incl. 37)
43	610961		Key, Flywheel
44	6021A		Screw, 5/16-18 x 1-1/2"
45	35395		Resistor Spark Plug (RJ-19LM)
46	33015		* Gasket, Cylinder head
47	34342		Head, Cylinder
51	30200		Screw, 10-24 x 9/16"
53	34336		Link, Governor-to-throttle
54	34337		Link, Governor spring
55	32755		Cover, Valve spring box
56	27234		* Gasket, Valve spring cover
57	650128		Screw, 10-24 x 1/2"
59	34690		* Gasket, Intake
60	31384A		Pipe, Intake (Incl. 59)
61	6201		Screw, 1/4-28 x 7/8"
62	650451		Screw, 1/4-20 x 1"

Ref #	Part Number	Qty	Description
67	26756		* Gasket, Carburetor
71	29752		Nut & Lockwasher, 1/4-28
98A	35497		Housing, Blower
99	650831		Screw, 1/4-20 x 1/2"
100	30200		Screw, 10-24 x 9/16"
102	35355		Fuel Cap
103	30705		Fuel Line (Braided 16")
104	26460		Clamp, Fuel line
108	35511		Knob, Speed Control
109	33205A		Control Bracket (Incl. 110,111,112,113 & 115)
110	33802		Spring, Compression
111	650777		Screw, 6-32 x 17/32"
112	650549		Screw, 6-50 x 7/16"
113	31342		Spring, Compression
114	30200		Screw, 10-24 x 9/16"
115	610973		Terminal Assy.
120	34613		Muffler
121	650795		Screw, 1/4-20 x 2-1/4"
122	33753		Plate, Lock
124	650562		Screw, 10-32 x 1/2"
125	34265		Gasket, Oil fill tube
126	35498		Tube Assy., Oil filler
127	35499		"O" Ring
128	35611		Dipstick, Oil
129	610118		Cover, Spark plug
130	650816		Nut, Flywheel
131	650815		Washer, Belleville
132	35000		Hub, Starter
165	34080		Spacer, Flywheel Key
192	650884		Screw, 8-32 x 1/2"
199	650814		Screw, 10-24 x 1"
200	611123		Flywheel
201	34443A		Solid State Assy.
239	35435		Filter, Pre-air (Use as required) (Poly)
251	631021		Inlet Needle, Seat & Clip Assy.
255	632468		Carburetor (Incl. 67) (Refer to Division 5, Section A, page 196 for breakdown)
256A	590637		Rewind Starter (Refer to Division 5, Section C, page 34 for breakdown)
258	33238B		* Gasket Set (Incl. items marked *)



Ref #	Part Number	Qty	Description
50A	34214A		Breather Assy. (Incl. 50B, 51 & 52A)
50B	33734		Element, Breather
51	30200		Screw, 10-24 x 9/16"
52B	35496		Tube, Breather
52A	33735		Gasket, Breather
86	35505		Clamp, Air cleaner tube
88	35504		Tube, Air cleaner
92	35518		Ground Wire
100	30200		Screw, 10-24 x 9/16"
102A	35480		Retainer, Fuel cap
102	35355		Fuel Cap
121	650795		Screw, 1/4-20 x 2-1/4"
122	33753		Plate, Lock
130	650816		Nut, Flywheel
131	650815		Washer, Belleville
172A	611119		Connector
192	650884		Screw, 8-32 x 1/2"
198A	35168		Bracket Assy., Rope guide
228	34985		Rope Stop & Staple Assy.
240	35508		Shroud & Tank Ass'y. (Incl. 102 & 241)
241	650900		Clip, "U" Type nut
242	35510		Grill, Recoil starter
243	650898		Screw, 10-32 x 27/32"
244A	35705		Filter, Pre-air (Optional)
244	35500		Filter, Air cleaner
245	650899		Screw, 10-32 x 2-3/32"
246	35531		Cover, Air cleaner