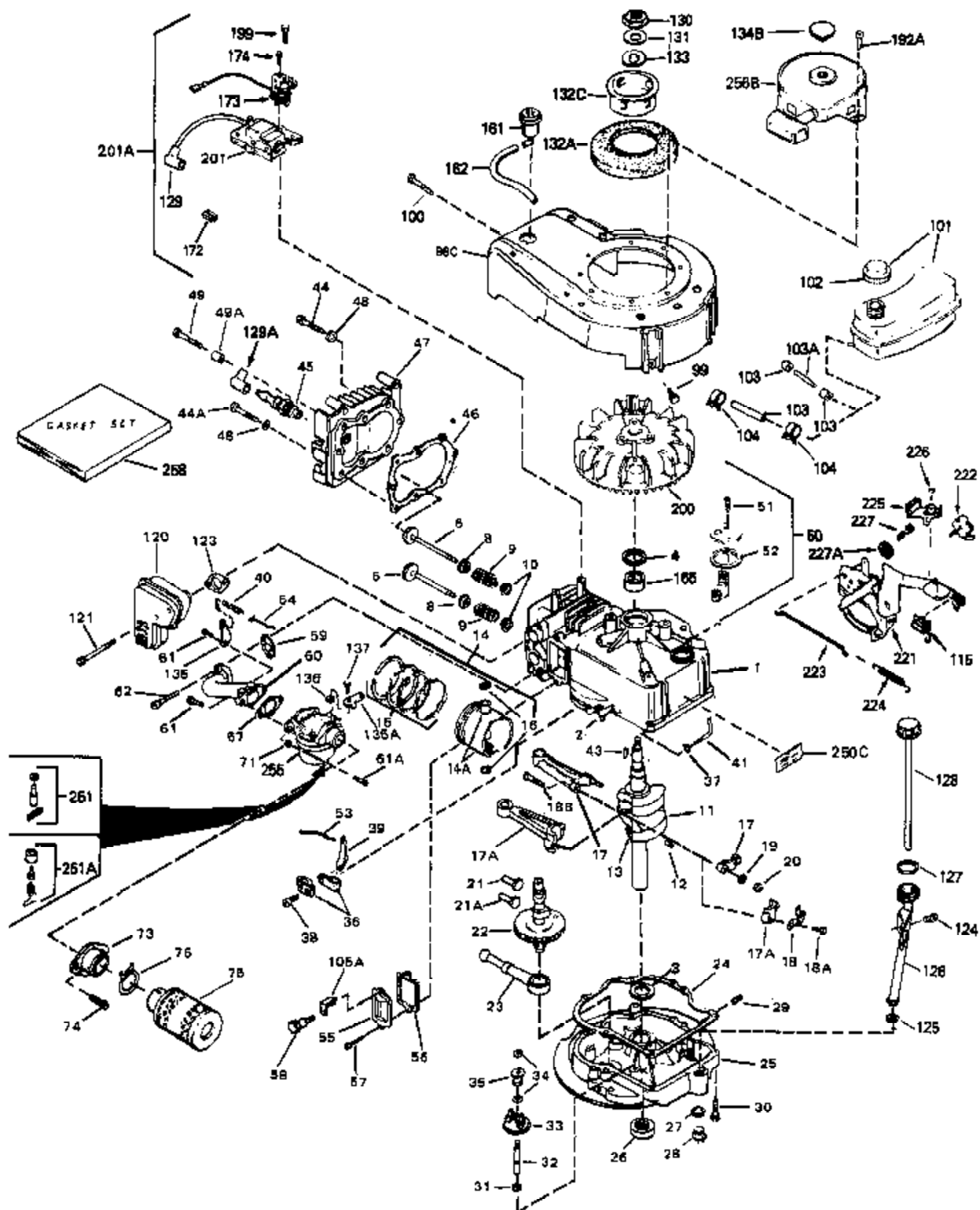
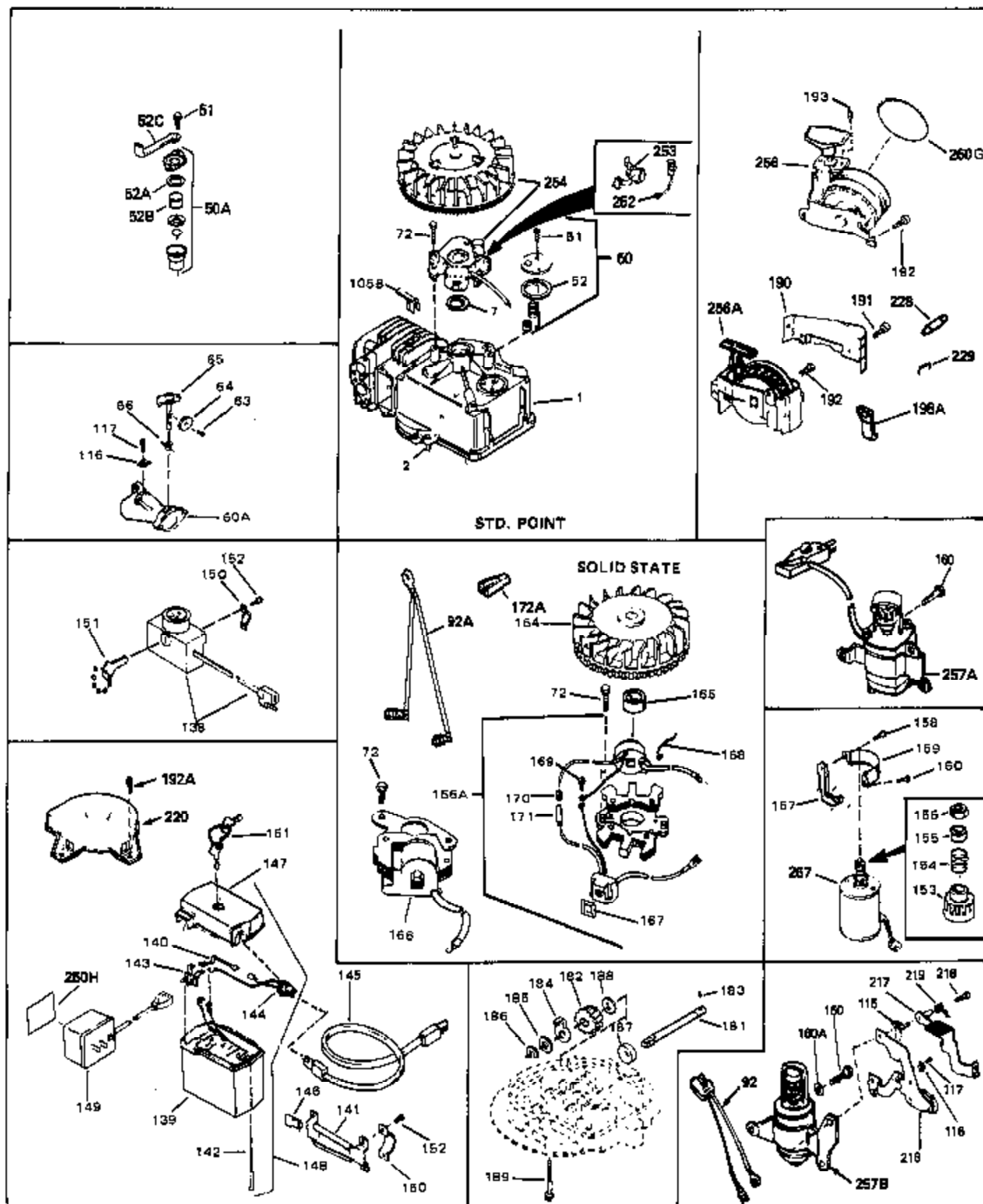


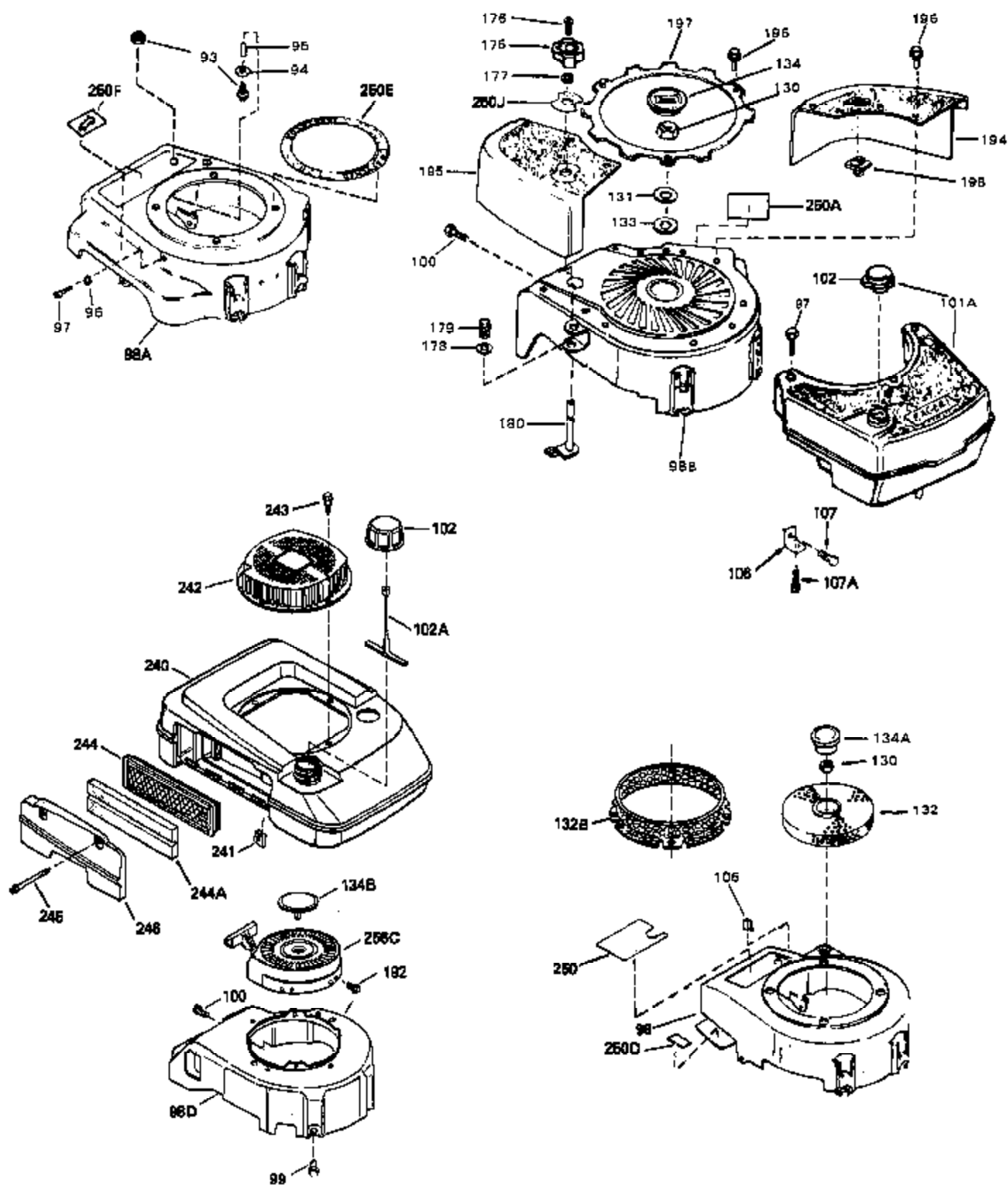


| Ref # | Part Number | Qty | Description                              |
|-------|-------------|-----|------------------------------------------|
| 1     | 32857A      | 0   | Cylinder Assy. (2-5/8" Bore)             |
| 2     | 26727       | 0   | Pin, Dowel                               |
| 4     | 32600       | 0   | Seal, Oil                                |
| 5     | 29314B      | 0   | Valve, Intake (Standard) (Conventional   |
| 5     | 29315C      | 0   | Valve, Exhaust (1/32" oversize)          |
| 6     | 29313C      | 0   | Valve, Exhaust (Standard) (Conventional  |
| 6     | 29315C      | 0   | Valve, Exhaust (1/32" oversize)          |
| 8     | 31671       | 0   | Cap, Upper valve spring                  |
| 9     | 31672       | 0   | Spring, Valve                            |
| 10    | 31673       | 0   | Cap, Lower valve spring                  |
| 11    | 32885B      | 0   | Crankshaft Assy.                         |
| 12    | 29783       | 0   | Pin, Crankshaft gear                     |
| 13    | 27613       | 0   | Gear, Crankshaft                         |
| 14    | 34851       | 0   | Piston, Pin & Ring Assy. (Std.) (2-5/8") |
| 14    | 34852       | 0   | Piston, Pin & Ring Assy. (.010 oversize) |
| 14    | 34853       | 0   | Piston, Pin & Ring Assy. (.020 oversize) |
| 14A   | 32603B      | 0   | Piston & Pin Assy. (Std.) (2-5/8")       |
| 14A   | 32604B      | 0   | Piston & Pin Assy. (.010 oversize)       |
| 14A   | 32605B      | 0   | Piston & Pin Assy. (.020 oversize)       |
| 15    | 34854       | 0   | Ring Set, Piston (Standard) (2-5/8")     |
| 15    | 34855       | 0   | Ring Set, Piston (.010 oversize)         |
| 15    | 34856       | 0   | Ring Set, Piston (.020 oversize)         |
| 17A   | 32875       | 0   | Rod Assy., Connecting                    |
| 18    | 32609       | 0   | Plate, Lock                              |
| 18A   | 32610A      | 0   | Bolt, Connecting rod                     |
| 21A   | 32646       | 0   | Lifter, Intake valve                     |
| 21    | 27241       | 0   | Lifter, Valve                            |
| 22    | 32647       | 0   | Camshaft (Mech. Compression Release)     |
| 23    | 29914       | 0   | Pump Assy., Oil                          |
| 24    | 35261       | 0   | Gasket, Mounting flange                  |
| 25    | 33521C      | 0   | Flange Assy., Mounting                   |
| 26    | 26208       | 0   | Seal, Oil                                |
| 27    | 28833       | 0   | Gasket, Oil drain                        |
| 28    | 30572       | 0   | Plug, Drain (Hex hd. 3/8-18)             |
| 30    | 650488      | 0   | Screw                                    |
| 31    | 30590A      | 0   | Washer, Flat                             |
| 32    | 30574       | 0   | Shaft, Mechanical governor               |
| 33    | 30591       | 0   | Gear Assy., Governor                     |
| 34    | 29193       | 0   | Ring, Retaining                          |
| 35    | 30588A      | 0   | Spool, Governor                          |
| 36    | 31335       | 0   | Clamp, Governor lever                    |
| 37    | 28277       | 0   | Washer, Flat                             |
| 38    | 650548      | 0   | Screw, Hex washer hd., 8-32 x 5/16       |
| 39    | 31383A      | 0   | Lever, Governor                          |
| 40    | 32863       | 0   | Spring, Extension                        |
| 41    | 31513       | 0   | Rod, Governor                            |
| 43    | 610961      | 0   | Key, Flywheel (Std. Pt. Ign.)            |
| 44A   | 6021A       | 0   | Screw, Hex flange hd., 5/16-18 x 1-1/2   |
| 44    | 650694A     | 0   | Screw, Hex flange hd., 5/16-18 x 2       |
| 45    | 33636       | 0   | Plug, Spark (Champion J-8 or equivalent) |
| 45    | 34251       | 0   | Resistor Spark Plug                      |
| 46    | 32643       | 0   | Gasket, Cylinder head                    |
| 47    | 32856       | 0   | Head, Cylinder (Low Compression)         |
| 48    | 26073       | 0   | Washer, Connecting rod bolt              |
| 49    | 650597      | 0   | Screw, Hex washer hd., 10-24 x 5/8       |
| 49    | 650628A     | 0   | Screw, Hex hd. cap, 5/16-18 x 2-3/8      |
| 49A   | 32928       | 0   | Spacer                                   |
| 50    | 34215       | 0   | Breather Assy.                           |

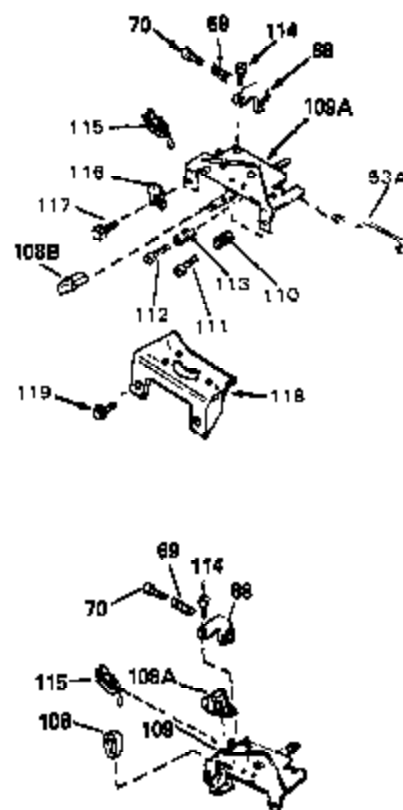
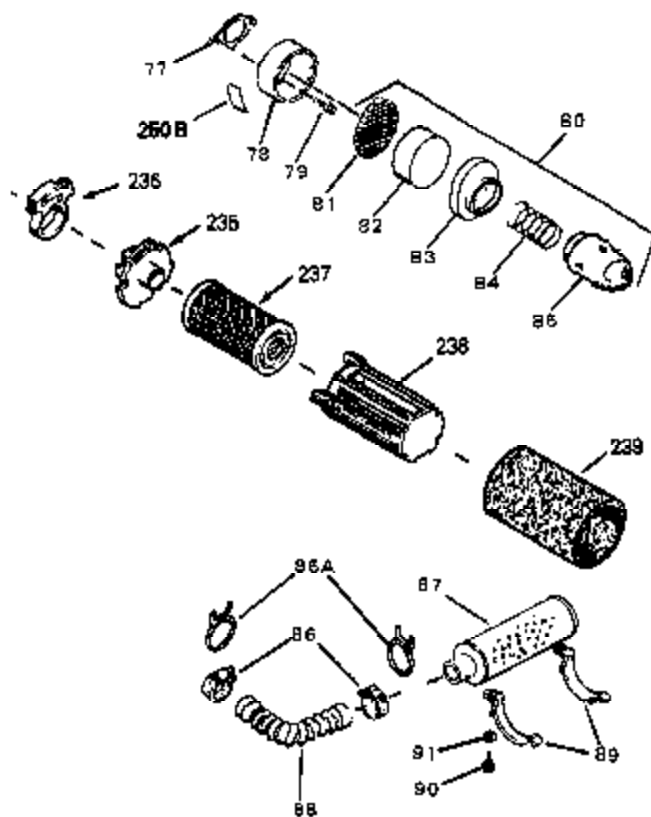
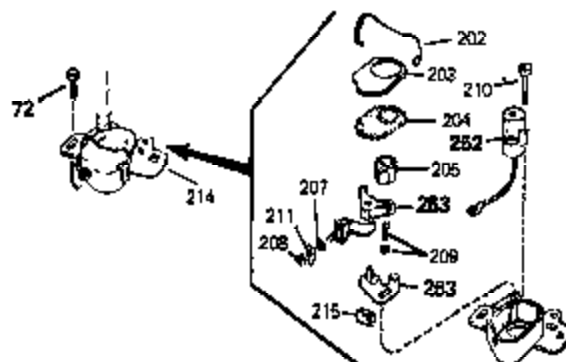
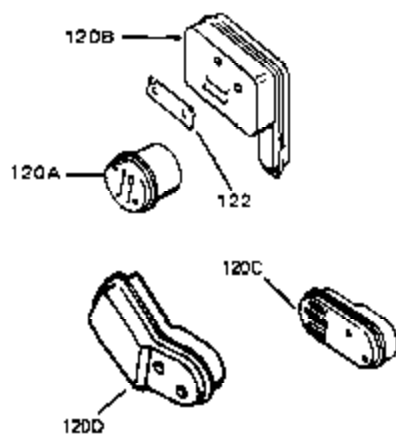
| Ref # | Part Number | Qty | Description                              |
|-------|-------------|-----|------------------------------------------|
| 51    | 30200       | 0   | Screw                                    |
| 52    | 32760       | 0   | Gasket, Breather                         |
| 53    | 32854       | 0   | Link, Throttle                           |
| 55    | 32755       | 0   | Cover, Valve spring box                  |
| 56    | 27234       | 0   | Gasket, Breather cover                   |
| 57    | 30063       | 0   | Screw                                    |
| 58    | 32756       | 0   | Stud, Spacer                             |
| 59    | 32649       | 0   | Gasket, Intake                           |
| 61    | 6201        | 0   | Screw                                    |
| 61A   | 650451      | 0   | Screw                                    |
| 62    | 650451      | 0   | Screw                                    |
| 67    | 32878       | 0   | Gasket, Carburetor (1/8" thick)          |
| 75    | 32972       | 0   | Cleaner, Air                             |
| 76    | 33168       | 0   | Clamp, Corbin                            |
| 99    | 650831      | 0   | Screw, Hex washer hd. Powerlok thread,   |
| 101   | 31862A      | 0   | Tank Assy., Fuel (Charcoal Poly) (1 qt.) |
| 102   | 34118       | 0   | Cap, Fuel filler (Red Plastic) (Spurt    |
| 102   | 410144B     | 0   | Cap, Fuel filler (White Plastic) (Std.)  |
| 103   | 29774       | 0   | Line, Fuel (Braided 8.25")               |
| 103   | 30705       | 0   | Line, Fuel (Braided 16")                 |
| 103   | 34357       | 0   | Line, Fuel (Epichlorohydrin 6-3/4")      |
| 104   | 26460       | 0   | Clamp, Fuel line                         |
| 105A  | 30593       | 0   | Clip, Magneto wire                       |
| 115   | 610973      | 0   | Terminal Assy.                           |
| 120   | 32864       | 0   | Muffler (Louvers)                        |
| 121   | 650493      | 0   | Screw, Hex hd. Sems, 1/4-20 x 1-3/4      |
| 123   | 32752       | 0   | Gasket, Exhaust                          |
| 124   | 650562      | 0   | Screw                                    |
| 125   | 30139       | 0   | "O" Ring                                 |
| 125   | 34282       | 0   | "O" Ring (.612 I.D. x .812 O.D. x .103   |
| 126   | 32750       | 0   | Tube, Oil filler                         |
| 127   | 29985       | 0   | "O" Ring                                 |
| 128   | 30140       | 0   | Dipstick, Oil (Screw In)                 |
| 129   | 610118      | 0   | Cover, Spark plug                        |
| 130   | 650607      | 0   | Nut, Flywheel                            |
| 131   | 650815      | 0   | Washer, Belleville                       |
| 135A  | 32872       | 0   | Lever, R.P.M. adjusting                  |
| 136   | 30773       | 0   | Bushing                                  |
| 137   | 650618      | 0   | Screw                                    |
| 192A  | 0           | 0   | Rivet, Pop (3/16" Dia.)                  |
| 201   | 730207      | 0   | Magneto-to-Solid State Conversion Kit    |
| 250C  | 31353       | 0   | Decal, Instruction                       |
| 251   | 631021      | 0   | Inlet Needle, Seat & Clip Assy.          |
| 255   | 631532      | 0   | Carburetor                               |
| 258   | 33238C      | 0   | Gasket Set                               |



| Ref # | Part Number | Qty | Description                                 |
|-------|-------------|-----|---------------------------------------------|
| 1     | 32857A      | 0   | Cylinder Assy. (2-5/8" Bore)                |
| 2     | 26727       | 0   | Pin, Dowel                                  |
| 50    | 34215       | 0   | Breather Assy.                              |
| 51    | 30200       | 0   | Screw                                       |
| 52    | 32760       | 0   | Gasket, Breather                            |
| 60A   | 32903       | 0   | Pipe, Intake                                |
| 63    | 650506      | 0   | Screw                                       |
| 64    | 631036      | 0   | Shutter, Throttle                           |
| 65    | 631530      | 0   | Shaft Assy., Throttle                       |
| 66    | 631066      | 0   | Spring, Return                              |
| 72    | 650489      | 0   | Screw                                       |
| 115   | 610973      | 0   | Terminal Assy.                              |
| 116   | 27793       | 0   | Clip, Conduit                               |
| 117   | 28942       | 0   | Screw                                       |
| 181   | 31748       | 0   | Shaft, P.T.O.                               |
| 182   | 31746       | 0   | Gear, Worm                                  |
| 184   | 31745       | 0   | Washer, Tang                                |
| 185   | 31787       | 0   | Washer, Flat                                |
| 186   | 31749       | 0   | Ring, Retaining                             |
| 187   | 31744       | 0   | Seal, Oil                                   |
| 188   | 31747       | 0   | Washer, Thrust                              |
| 189   | 650492      | 0   | Screw                                       |
| 192A  | 0           | 0   | Rivet, Pop (3/16" Dia.)                     |
| 192   | 650737      | 0   | Screw, Hex washer hd. taptite, 1/4-20 x 1/2 |
| 252   | 30548B      | 0   | Condenser                                   |
| 253   | 30547A      | 0   | Contact Assy., Breaker                      |
| 254   | 610755      | 0   | Magneto, Tecumseh (w/ring gear)             |
| 256   | 590429A     | 0   | Starter, Side mount rewind                  |



| Ref # | Part Number | Qty | Description                                 |
|-------|-------------|-----|---------------------------------------------|
| 98    | 32753B      | 0   | Housing, Blower                             |
| 99    | 650831      | 0   | Screw, Hex washer hd. Powerlok thread,      |
| 102   | 34118       | 0   | Cap, Fuel filler (Red Plastic) (Spurt       |
| 102   | 410144B     | 0   | Cap, Fuel filler (White Plastic) (Std.)     |
| 130   | 650607      | 0   | Nut, Flywheel                               |
| 131   | 650815      | 0   | Washer, Belleville                          |
| 132   | 32237       | 0   | Screen, Flywheel                            |
| 192   | 650737      | 0   | Screw, Hex washer hd. taptite, 1/4-20 x 1/2 |



| Ref # | Part Number | Qty | Description            |
|-------|-------------|-----|------------------------|
| 115   | 610973      | 0   | Terminal Assy.         |
| 116   | 27793       | 0   | Clip, Conduit          |
| 117   | 28942       | 0   | Screw                  |
| 239   | 35435       | 0   | Filter, Pre-Air (Poly) |
| 252   | 30548B      | 0   | Condenser              |
| 253   | 30547A      | 0   | Contact Assy., Breaker |