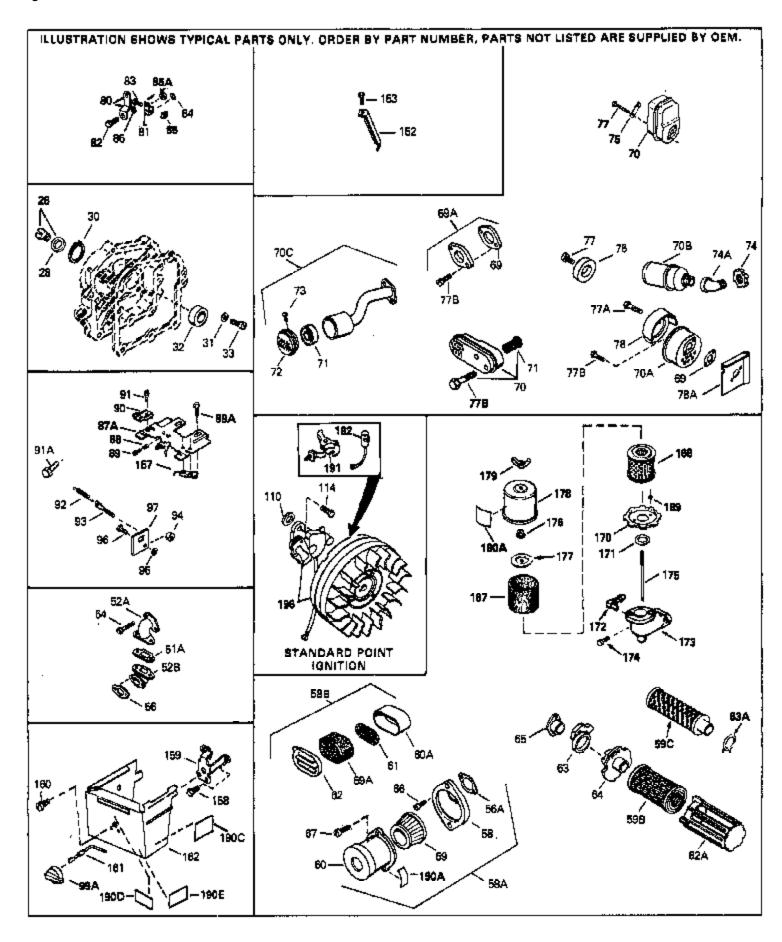


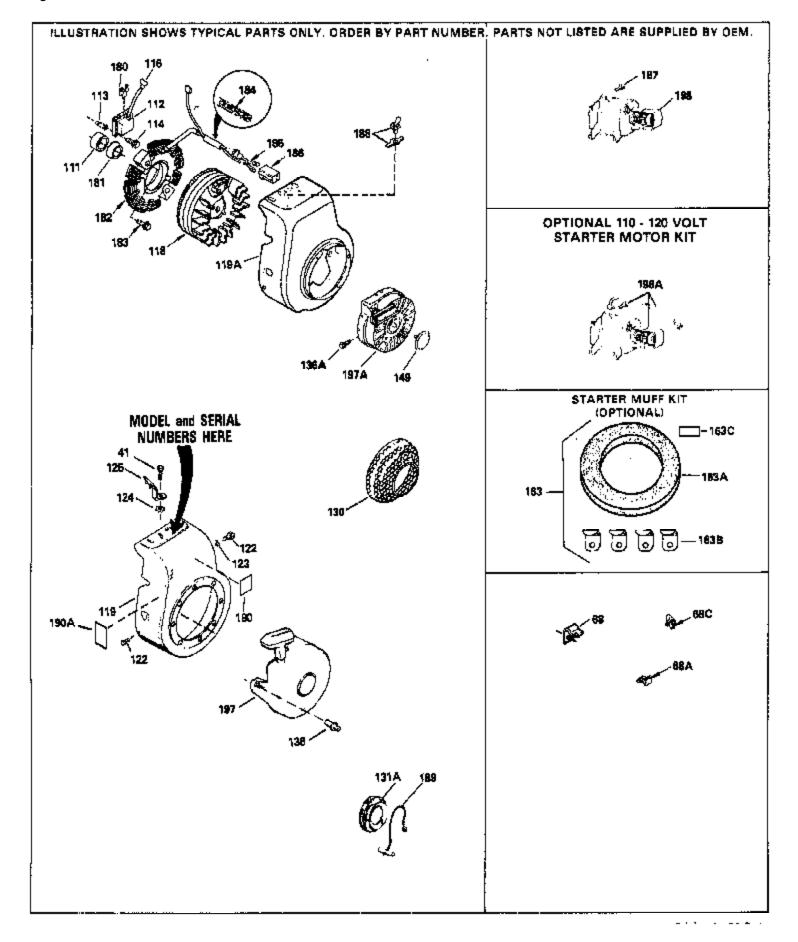
Ref # Part Number			0,	
2 26777 3 27642 6 32600 7 29314B 6 32600 7 29314B 7 29314B 1 1ntake Valve (Std.) (Incl. 11) 8 29313C 8 1ntake Valve (Std.) (Incl. 11) 8 29313C 8 29			Qty	
3 27642 Pipe plug, 1/4-18 6 32600 Seal, Oil 7 29314B Intake Valve (Std.) (Incl. 11) 8 29315C Intake Valve (1/32° CS) (Incl. 11) 8 29315C Exhaust Valve (Std.) (Incl. 11) 9 31671 Valve Std.) (Incl. 11) 9 31672 Soring, Valve (1/32° CS) (Incl. 11) 10 31672 Soring, Valve (1/32° CS) (Incl. 11) 11 31673 Valve Spring Cap (Used in early production) 12 34725 Cranshard (Incl. 23) 14 34614 Piston, Pin & Ring Set (Std.) (2-1/2° Bore) 14 34615 Piston, Pin & Ring Set (Incl. 23) 14 34616 Piston, Pin & Ring Set (Incl. 25) 14 34516 Piston, Pin & Ring Set (Incl. 26) 14 32548B Piston & Pin Assy. (1010° CS) 14 32549B Piston & Pin Assy. (1010° CS) (Incl. 16) 15 29986 Ring Set (Incl. 27) 15 29987 Ring Set (Incl. 27) 16 29989 Ring Set (Incl. 27) 17 30862B Ring Set (Incl. 27) 18 28294 Diper, Oil 19 28294 Diper, Oil 19 28294 Diper, Oil 19 28294 Diper, Oil 20 23140A Carnshard 21 272741 Lifer, Valve 22 37558 Commenting rod 23 25570 Seal, Oil 24 27577A "Gasket, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) 25 25573 Seal, Oil 26 25574 Seal, Oil 27 33344 Seal, Oil 28 33444 Seal, Oil 28 33444 Seal, Oil 38 30581 Gearker, Pist 39 30582 Spool, Occentry 41 600865 Sorter, Fist 42 30366 Ring, Retaining 50 30574 Shath Mechanical governor 51 560086 Sorter, Fist 51 560086 Sorter, Fist 52 5754A Seal, Oil Ring, Retaining 51 560086 Sorter, Fist 53 3344 Beat Cover Cylinder (Incl. 23, 26, 28 & 3 4) (BB) 53 25574 Shath Mechanical governor 54 560086 Sorter, Fist 57 27574 Seal, Oil Ring, Retaining 57 29130 Ring, Retaining 58 30588 Sorter, Fist 58 30589 Sorter, Fist Sorter, Cylinder (Incl. 41A) 58 26006 Sorter, Fist Sorter, Cylinder (Incl. 41A) 58 26006 Sorter, Fist Sorter, F				
6 3,2600 Seal, Oil T 2 3314B Intake Valve (Std.) (Incl. 11) 7 23314B Intake Valve (Std.) (Incl. 11) 8 23315C Intake Valve (Std.) (Incl. 11) 8 23315C Exhaust Valve (Std.) (Incl. 11) 9 31571 Valve Spring Cap (Used in early production) 9 31571 Valve Spring Cap (Used in early production) 10 31572 Spring Valve Spring Cap 11 31573 Valve Spring Cap 12 34725 Crankchatt (Incl. 23) 14 34514 Piston, Pin & Ring Set (Std.) (2-12" Bore) 14 34515 Piston, Pin & Ring Set (Std.) (2-12" Bore) 14 34515 Piston, Pin & Ring Set (Cu2" OS) 14 34516 Piston, Pin & Ring Set (Cu2" OS) 14 34516 Piston, Pin & Ring Set (Cu2" OS) 14 34516 Piston, Pin & Ring Set (Cu2" OS) 14 34516 Piston & Pin Assy, (U10" OS) (Incl. 16) 14 32548B Piston & Pin Assy, (U10" OS) (Incl. 16) 15 28986 Ring Set (U10" OS) 15 28987 Ring Set (U10" OS) 16 20381 Ring Set (U10" OS) 17 30963B Rod Assy, Connecting (Incl. 19) 18 28594 Dipper, Oil 19 302610A Bolt, Connecting rod 20 33149A 21 27241 Lifter, Valve 22 30756B Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) 23 28640 Seal, Oil 24 27677A Gasket, Oylinder cover 25 650488 Screw, 14-20 x 1-14" 26 26673 Gasket, Oylinder cover 26 565048 Screw, 14-20 x 1-14" 27 63 3058A Screw, 15-18 x 2" (Use as required) 37 29193 Ring, Retaining 38 30588A Spool Governor (Incl. 35) 39 3935C Gasket, Oylinder head 40 30579A Head, Oylinder Read 41 665085A Screw, 5716-18 x 2" (Use as required) 45 31337 Bestater 46 31337 Bestater 57 36 36064 Screw, 5716-18 x 2" (Use as required) 46 31337 Bestater 47 Gasket, Dylinder (One required) 48 5110 Element, Breather 50 600128 Screw, 5716-18 x 2" (Use as required) 51 62014 Screw, 5716-18 x 2" (Use as required) 52 62016 Screw, 14-20 x 1-1932* 53 62017 Screw, 174-20 x 1-1932* 54 62011 Screw, 174-20 x 1-1932* 55 62011 Screw, 174-20 x 1-1932* 56 62011 Screw, 174-20 x 1-1932* 57 79 31858 Link, Throttle				·
7 23314B				
7 29315C				
8 29315C Exhaust Valve (Std.) (find. 11) / 8 29315C Exhaust Valve (1732 OS) (incl. 11) / 9 31671 Valve Spring Cap (Used in early produ ction) / 9 31671 Valve Spring Cap (Used in early produ ction) / 9 31672 Spring, Valve Spring Cap (Used in early produ ction) / 9 31672 Valve Spring Cap (Cankshaft (Incl. 23) 14 34514 Piston, Pin & Ring Set (Std.) (2-1/2" Bore) / 14 34515 Piston, Pin & Ring Set (Std.) (2-1/2" Bore) / 14 34516 Piston, Pin & Ring Set (Std.) (2-1/2" Bore) / 14 34516 Piston, Pin & Ring Set (O20" OS) / 14 32548B Piston & Pin Assy. (Std.) (2-1/2") (Incl. 16) / 15 28986 Ring Set (Std.) (2-1/2" Bore) / 15 28986 Ring Set (O10" OS) (Incl. 16) / 15 28987 Ring Set (O10" OS) (Incl. 16) / 15 28988 Ring Set (O20" OS) / 16 20331 Ring. Piston retaining / 17 30963B Ring Set (O20" OS) / 18 2894 Dipper, Oil / 19 32610A Botton / 19 32610A Bott				
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11 31673 Valve Spring Cap 12 34725 Crankshaft (Ind. 23) 14 34514 Piston, Pin & Ring Set (Std.) (2-1/2" Bore) 14 34515 Piston, Pin & Ring Set (O10" OS) 14 34516 Piston, Pin & Ring Set (O10" OS) 14 34516 Piston, Pin & Ring Set (O10" OS) 14A 32538B Piston & Pin Assiy, (O10" OS) (Ind. 16) 14A 32548B Piston & Pin Assiy, (O10" OS) (Ind. 16) 15 28986 Piston & Pin Assiy, (O10" OS) (Ind. 16) 15 28986 Ring Set (Std.) (2-1/2" Bore) 16 29987 Ring Set (O10" OS) 16 20381 Ring Set (C00" OS) 17 39963B Ring Set (C00" OS) 18 20391 Ring Set (O10" OS) 18 20594 Pin Ring Piston retaining 19 32610A Bolt, Connecting (Ind. 19) 19 32610A Bolt, Connecting rod 20 33149A Camshaft 21 27241 Lifter, Valve 22 30756B Cover, Cylinder (Ind. 23, 26, 28 & 3 4) (BB) 23 28540 Seal, Oil 24 27677A Gasket, Oylinder cover 25 660488 Screw, 14-20 x 1-1/4" 26 809673 Sasket, Oil fill plug 34 30574 Shaft, Mechanical governor 26 660488 Screw, 14-20 x 1-1/4" 27 30584 Sasket, Oil fill plug 36 30591 Gear Assy, Governor (Ind. 35) 37 29193 Ring, Retaining 38 30588A Spool, Governor 39 29963C Gasket, Oil fill plug 41 650694A Screw, 5/16-18 x 2" (Use as required) 41 650695 Screw, 5/16-18 x 2" (Use as required) 42 36306 Resistor Spark Plug (J-8C) 43 33344 Baffie, Heat 44 31619A Gasket, Oil fill plug 45 31337 Breather Assy, (Ind. 44 & 46) 46 31410 Element, Sreather 46 36084 Screw, 5/16-18 x 2" (Use as required) 47 63665 Screw, 5/16-18 x 2" (Use as required) 48 51 3337 Breather Assy, (Ind. 44 & 46) 49 1690664 Screw, 5/16-18 x 2" (Use as required) 40 305754 Gasket, Diring Relating 40 30579A Gasket, Diring Relating 41 650695 Screw, 5/16-18 x 2" (Use as required) 41 650695 Screw, 5/16-18 x 2" (Use as required) 42 3636 Resistor Spark Plug (J-8C) 43 33344 Baffie, Heat 43 63694 Screw, 5/16-18 x 2" (Use as required) 45 31337 Breather Assy, (Ind. 44 & 46) 46 1440 Pin Althous Plantshaft Plug (J-8C) 46 36064 Screw, 1/4-20 x 1-1/32" 47 56064 Screw, 1/4-20 x 1-1/32" 48 650640 Screw, 1/4-20 x 1-1/32" 59 65065 Screw, 1/4-20 x 1-1/32" 50 650664 Screw, 1/4-20 x 1-1/32" 50 65065 Screw, 1				
12 34725				
14 34515 Piston, Pin & Ring Set (Std.) (2-1/2" Bore) 14 34516 Piston, Pin & Ring Set (1010" OS) 14 34516 Piston, Pin & Ring Set (202" OS) 14 34516 Piston & Pin Assiy (Std.) (2-1/2") (Incl. 16) 14A 32538B Piston & Pin Assiy (J010" OS) (Incl. 16) 14A 32549B Piston & Pin Assiy (J010" OS) (Incl. 16) 15 28986 Piston & Pin Assiy (J010" OS) (Incl. 16) 15 28987 Ring Set (51d.) (2-1/2" Bore) 15 28988 Ring Set (020" OS) 16 20331 Ring Piston retaining 17 30963B Rod Assy, Connecting (Incl. 19) 18 325594 Dipper, Oil 19 32610A Bolt, Connecting rod 20 33149A Camshaft 21 27241 Lifter, Valve 2 30756B Core Cylinder (Incl. 23, 26, 28 & 3 4) (BB) 23 28540 Seal, Oil 24 27677A Gasket, Cylinder cover 25 650488 Sorew, 1/4-20 x 1-1/4" 28 29673 Gasket, Oil fill plug 3 30574 Shaft, Mechanical governor 3 36479 Washer, Flat 28 29673 Gasket, Cylinder algovernor 3 36591 Gear Assy, Governor (Incl. 35) 3 7 29193 Ring, Retaining 3 30589A Spool, Governor 3 Gasket, Cylinder (Incl. 41A) 41A 650694A Sorew, 5/16-18 x 2-1/4" (Use as required) 41 650695A Sorew, 5/16-18 x 2-1/4" (Use as required) 42 333344 Head, Cylinder (Incl. 41A) 43 1619A Gasket, Cylinder (Incl. 44 & 46) 44 1619A Gasket, Cylinder (Incl. 44 & 46) 5 31337 Breather Assy, (Incl. 44 & 46) 5 22 2416A Pipe, Intake (Incl. 47) 5 65021 Sorew, 1/4-20 x 1-7/32" 5 65020 Sorew, 1/4-20 x 1-7/32" 5 65021 Sorew, 1/4-20 x 1-7/32"				
14 34516 14 34516 14 34516 14 34516 14 34516 14 34516 15 18 325388 14 325388 14 325388 14 325388 14 325488 15 18 18 18 18 18 18 18 18 18 18 18 18 18				
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14A 32548B				
14A 32548B Piston & Pin Assý., (1070° CS) (Incl. 16) 14A 32548B Piston & Pin Assý., (1070° CS) (Incl. 16) 15 28986 Ring Set (Std.) (2-12° Bore) 15 28987 Ring Set (1010° CS) 16 20381 Ring Set (1010° CS) 17 30963B Rod Assy., (2020° CS) 18 28594 Dipper, Oil 19 32610A Bolt, Connecting (Incl. 19) 19 32610A Bolt, Connecting rod 20 33149A Carrishaft 21 27241 Lifter, Valve 22 30756B Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) 23 28540 Seal, Oil 24 27677A "Casket, Cylinder cover 25 650488 Screw, 1/4-20 x 1-1/4* 28 29673 "Gasket, Oil fill plug 30574 Shaft, Mechanical governor 35 35479 Washer, Flat 36 30591 Gear Assy., Governor (Incl. 35) 37 29193 Ring, Retaining 38 3058BA Spool, Governor 39 29953C "Gasket, Cylinder (Incl. 41A) 41A 650694A Screw, 5/16-18 x 2* (Use as required) 41 650695A Screw, 5/16-18 x 2* (Use as required) 42 33334 Resistency 43 33344 Baffle, Heat 44 31619A "Gasket, Breather (Der equired) 45 31337 Breather Assy. (Incl. 44 & 46) 16 6012 Screw, 5/16-18 x 2* (Use as required) 46 31410 Element, Breather 47 32656 Screw, 5/16-18 x 2* (Use as required) 48 31410 Element, Breather 49 32664 Screw, 5/16-18 x 2* (Use as required) 40 305794 "Gasket, Breather (One required) 41 650865 Screw, 5/16-18 x 2* (Use as required) 42 33334 Baffle, Heat 43 1619A "Gasket, Breather (One required) 45 31337 Breather Assy. (Incl. 44 & 46) 16 650129 Screw, 11/42 x 1-1/2* (Use as required) 46 31410 Element, Breather 57 28752 Nut & Lockwasher Assy., 1/4-28 1 Link, Throttle				
14A 32549B 15 28986 Ring Set (Std.) (2-1/2" Bore) 15 28987 Ring Set (O10" OS) 16 20381 Ring Set ((020" OS) Ring Ret ((020" OS) Ring Retaining Rod Assy., Connecting (Incl. 19) Dipper, Oil Bolt, Connecting rod Carnishatt Lifter, Valve Carnishatt Lifter, Valve Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) Seal, Oil Lifter, Valve Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) Seal, Oil Lifter, Valve Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) Seal, Oil Lifter, Valve Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) Seal, Oil Lifter, Valve Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) Seal, Oil Lifter, Valve Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) Seal, Oil Lifter, Valve Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) Seal, Oil Lifter, Valve Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) Seal, Oil Lifter, Valve Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) Seal, Oil Lifter, Valve Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) Seal, Oil Lifter, Valve Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) Seal, Oil Lifter, Valve Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) Seal, Oil Lifter, Valve Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) Seal, Oil Lifter, Valve Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) Seal, Oil Lifter, Valve Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) Seal, Oil Lifter, Valve Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) Seal, Oil Lifter, Valve Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) Seal, Oil Lifter, Valve Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) Seal, Oil Lifter, Valve Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) Seal, Oil Lifter, Valve Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) Seal, Oil Lifter, Valve Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) Seal, Oil Lifter, Valve Cover, Index over, Index over, Index o				
15 28986 Ring Set (St.t.) (2 ² 1/2" Bore) 15 28987 Ring Set (0.20" OS) 16 20381 Ring, Piston retaining 17 30963B Rod Assy., Connecting (Incl. 19) 18 28594 Dipper, Oil 19 32610A Bott, Connecting rod 20 33149A Camshaft 21 27241 Lifter, Valve 22 30756B Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) 23 28540 Seal, Oil 24 27677A "Gasket, Cylinder cover 25 650488 Screw, 1/4-20 x 1-1/4" 28 29673 "Gasket, Oil fill plug 3 34 30574 Shaft, Mechanical governor 35 35479 Washer, Flat 36 30591 Gear Assy., Governor (Incl. 35) 37 29193 Ring, Retaining 38 30588A Spool, Governor 40 30579A Head, Oylinder (Incl. 41A) 41A 650694A Screw, 5/16-18 x 2 1/4" (Use as required) 41 6021A Screw, 5/16-18 x 2 1/4" (Use as required) 41 6021A Screw, 5/16-18 x 2 1/4" (Use as required) 42 33636 Resistor Spark Plug (J-8C) 43 33344 Baffle, Heat 43 1619A "Gasket, Breather (One required) 45 31337 Breather Assy. (Incl. 44 & 46) Element, Breather 50 650128 Screw, 5/16-18 x 2 1/4" 50 650129 Screw, 1/4-20 x 1-1/32" 50 6201 Screw, 1/4-20 x 1-1/32" 51 26756 "Gasket, Carburetor to intake 50 62075 Rith Screw, 1/4-20 x 1-1/32" 51 26756 "Gasket, Carburetor to intake 51 29752 Nut & Lockwasher Assy., 1/4-28 51 26756 Nut & Lockwasher Assy.,				
15 28987 Ring Set (.010" OS) 16 20381 Ring Set (.020" OS) 16 20381 Ring Set (.020" OS) 17 30963B Rod Assy., Connecting (Incl. 19) 18 28594 Dipper, Oil 19 32610A Bolt, Connecting rod 20 33149A Camshaft 21 27241 Lifter, Valve 22 30756B Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) 23 28540 Seal. Oil 24 27677A "Gasket, Cylinder cover 25 650488 Screw, 1/4-20 x 1-1/4" 28 28 29673 "Gasket, Oil fill plug 34 30574 Shaft, Mechanical governor 35 36479 Washer, Flat 36 30591 Gear Assy., Governor (Incl. 35) 37 29193 Ring, Retaining 38 30588A Spool, Governor 39 29953C "Gasket, Oylinder (Incl. 41A) 41A 650694A Screw, 5/16-18 x 2-1/4" (Use as required) 41 660695A Screw, 5/16-18 x 2-1/4" (Use as required) 41 6606965 Screw, 5/16-18 x 2-1/4" (Use as required) 42 33636 Resistor Spark Plug (J-8C) 43 33344 Baffle, Heat 44 31619A "Gasket, Breather (One required) 45 31337 Breather Assy. (Incl. 44 & 46) 46 31410 Element, Breather 50 660128 Screw, 1/4-20 x 1-17/32" 51 26754A "Gasket, Intake to cylinder 50 660128 Screw, 1/4-20 x 1-17/32" 51 26756 "Gasket, Carburetor to intake 51 29752 Nut & Lockwasher Assy., 1/4-28 52 291188 Link, Throttle				
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16 20381 Ring, Piston retaining 17 30963B Rod Assy., Connecting (Incl. 19) 18 28594 Dipper, Oil 19 32610A Bolt, Connecting rod 20 33149A Camshaft 21 27241 Lifter, Valve 22 30756B Cover, Cylinder (Incl. 23, 26, 28 & 3 4) (BB) 23 28540 Seal, Oil 24 27677A * Gasket, Cylinder cover 25 650488 Screw, 14-20 x 1-1/4* 28 29673 * Gasket, Oil fill plug 34 30574 Shaft, Mechanical governor 35 35479 Washer, Flat 36 30591 Gear Assy., Governor (Incl. 35) 37 29193 Ring, Retaining 38 30583A Spool, Governor 40 30579A Head, Cylinder (Incl. 41A) 41 650694A Screw, 5716-18 x 2-1/4" (Use as required) 41 650694A Screw, 5716-18 x 2-1/4" (Use as required) 41 600865 Screw, 176-1				
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18 28594 Dipper, Oil Bolt, Connecting rod Camshaft Lifter, Valve				
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20 33149A 21 27241 Lifter, Valve Lack, Qinder (Incl. 24, 24, 26, 24, 26, 24, 26, 24, 26, 24, 26, 24, 26, 24, 26, 24, 26, 24, 26, 24, 26, 24, 26, 24, 26, 24, 26, 24, 26, 24, 26, 26, 26, 26, 26, 26, 26, 26, 26, 26				
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79 31858 Link, Throttle				·
·				
80 31510 Lever, Governor				
	80	31310		Lever, Governor

Ref # Part Number	Qty Description
81 31335 82 650548 87 33858A	Clamp, Governor lever Screw, 8-32 x 5/16" Control Bracket (Incl.88,89,100,101 & 157) NOTE: In original production the speed control assembly is riveted to the blower housing baffle (Ref. #107). Replacement speed control assembly includes screws (Ref. #101)and nuts (Ref. #100) for mounting.
88 31342 89 650549 92 31426 98 33857 99 32410 100 30322 101 650139 101 650152 101 30200 105 28277 106 31334 107 33342 108A 650701 108 650561 109 33341 111 34080 112 34443A 113 650872 114 650814 115 610961 116 610118 118 611080 119 33663C	Spring, Compression Screw, 5-40 x 7/16" Spring, Extension Spring Assy., Extension (Incl. 98A) Knob, Speed control Locknut, 8-32 (Use as required) Screw, 8-32 x 1/2" (Use as required) Screw, 8-32 x 3/8" (Use as required) Screw, 10-24 x 9/16" (Use as required) Washer, Flat Rod, Govemor Baffle, Blower housing Screw, 8-18 x 7/16" Screw, 1/4-20 x 5/8" Baffle, Extension Spacer, Flywheel key Solid State Ass'y. Stud, Solid State mounting Screw, Torx T-15, 10-24 x 1" Flywheel key Cover, Spark plug (Use as required) Flywheel Housing, Blower NOTE: In original production, the starter may be riveted to theblower housing. If the starter or blower housing needs replacement, the other may need holes used for pop rivetingenlarged to use standard mounting hardware. Order 4 nuts (#29752) required to mount starter to replaceme
122 29212 123 650168 131 34694 132 650815 133 650816 136B 29752 137 650128 138 29745 139 34212 140 30200 141 35584 142 33032 142 410144B 143 28371B 144 34182 145 650561 146 650665 147 28212 155 29774 155 30705 156 26460 157 610973 190F 33962	Screw, 1/4-28 x 7/16" Washer Cup, Starter Washer, Belleville Nut, Flywheel Nut & Lockwasher Assy., 1/4-28 Screw, 10-24 x 1/2" Extension, Blower housing Bracket, Hold down Screw, 10-24 x 9/16" Fuel Tank (Incl. 142 & 156) Cap, Fuel filler (Use as required) Cap, Fuel filler (Std.) (Use as requi red) Fuel Tank Bracket Fuel Tank Bracket Screw, 1/4-20 x 5/8" Screw, 1/4-15 x 7/8" Spacer, Tank bracket (Not used in all models) Fuel Line (Braided, 8-1/4") (Use as required) Fuel Line (Braided, 16") (Use as required) Terminal Ass'y. (Use as required) Decal, Control

Ref #	Part Number	Qty	Description
190C	34346		Decal, Instruction
190	550223		Decal, Name
194A	631021		Inlet Needle Seat & Clip Assy.
195A	631921		Carburetor (Incl. 56) (Refer to Division 5, Section A, page 138 for breakdown)
197	590420		Starter, Rewind In original production, the starter may be riveted to the blowerhousing. If the starter or blower housing needs replacement, the other may need holes used for pop riveting enlargedto use standard mounting hardware. Order 4 nuts (29752) required to mount starter to replacement blower
200	33233A		* Gasket Set (Incl. items marked *)



Ref #	Part Number	Qty	Description
1	34708A	•	Cylinder (Incl. 2, 3 & 6) (2-1/2" Bor e)
26	27625		Plug, Oil fill (Incl. 28)
28	29673		* Gasket, Oil fill plug
30	28539		Ring, Retaining
31	28537		Washer, Flat
32	28458		Ball bearing
33	30200		Screw, 10-24 x 9/16"
54	650840		Screw, 1/4-20 x 1-7/32"
56	26756		* Gasket, Carburetor to intake
56A	27272A		* Gasket, Carburetor to air cleaner
58B	31545		Air Cleaner Ass'y. (Incl. 56A, 59A, 60A, 61 & 62) (Use as required)
50	31691		Bracket, Air cleaner
	730127		Air Cleaner Ass'y. (Incl.56A, 58, 59, 60, 66, 67 & 170) (Use
30A	130121		as required)
			• •
58A	730164		Air Cleaner Ass'y. (Incl. 56A, 58, 59, 60, 66, 67 & 170A)
			(Use as required)
59	30727		Element, Air cleaner
60	31715		Body, Air cleaner
66	28820		Screw, 10-32 x 1/2"
67	650152		Screw, 8-32 x 3/8"
69A	730162		Kit, Exhaust adapter (Incl. 69 & 77B) (Use as required) (Not
			for use on PTO side exhaust)
69	30081A		* Gasket, Muffler
70A	30996		Muffler
77B	650493		Screw, 1/4-20 x 1-3/4"
80	31510		Lever, Governor
81	31335		Clamp, Governor lever
82	650548		Screw, 8-32 x 5/16"
88	31342		Spring, Compression
89	650549		Screw, 5-40 x 7/16"
	31426		Spring, Extension
	650814		Screw, Torx T-15, 10-24 x 1"
	610973		Terminal Ass'y. (Use as required)
	34594		Rod, Choke
190C	34346		Decal, Instruction



Ref #	Part Number	Qty	Description
1	34708A		Cylinder (Incl. 2, 3 & 6) (2-1/2" Bor e)
41	650695A		Screw, 5/16-18 x 2-1/4" (Use as requ ired)
41	6021A		Screw, 5/16-18 x 1-1/2" (Use as requi red)
41	650865		Screw, 5/16-18 x 2" (Use as required)
111	34080		Spacer, Flywheel key
112	34443A		Solid State Ass'y.
113	650872		Stud, Solid State mounting
114	650814		Screw, Torx T-15, 10-24 x 1"
116	610118		Cover, Spark plug (Use as required)
118	611080		Flywheel
119	33663C		Housing, Blower NOTE: In original production, the starter may be riveted to theblower housing. If the starter or blower housing needs replacement, the other may need holes used for pop rivetingenlarged to use standard mounting hardware. Order 4 nuts (#29752) required to mount starter to replaceme
122	29212		Screw, 1/4-28 x 7/16"
123	650168		Washer
124	650890		Lockwasher, 5/16
125	30747		Clip, Spark plug shorting
130	35185		Screen, Starter
	34870		Decal, Instruction (Optional)
	32204		Bracket, Starter air cleaner (Optiona I)
	730571		Str.Muff Kit(Incl.163A,163B,163C)(Opt .)
	32203		Air Cleaner, Starter (Optional)
	550223		Decal, Name
197	590420		Starter, Rewind In original production, the starter may be riveted to the blowerhousing. If the starter or blower housing needs replacement, the other may need holes used for pop riveting enlargedto use standard mounting hardware. Order 4 nuts (29752) required to mount starter to replacement blower
198A	33290D		Electric Starter Motor (120 volt) This 120-Volt starter motor kit can be used on those models equipped with electric starter provisions. Refer to Division 5, Section D, Page 16 for breakdown.