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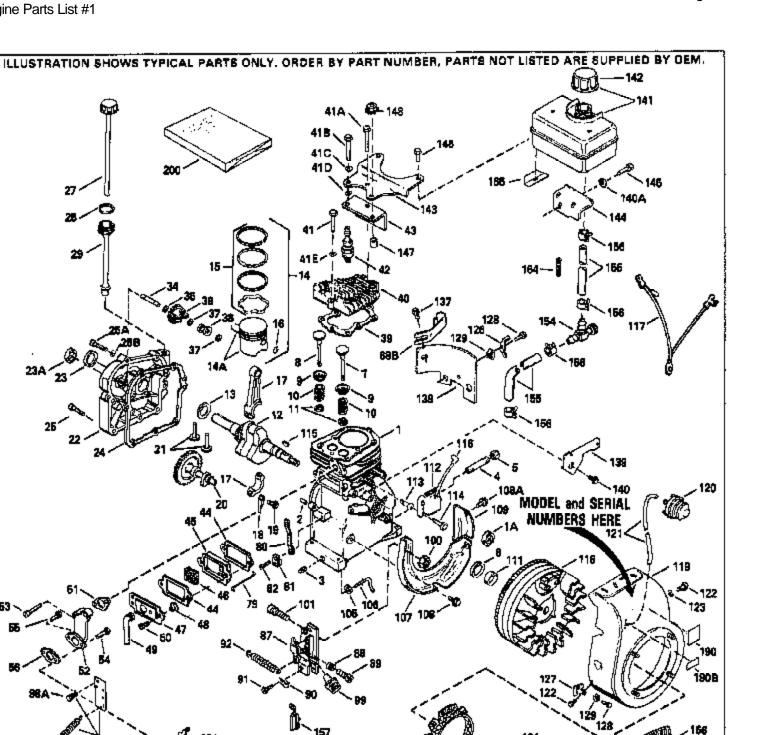
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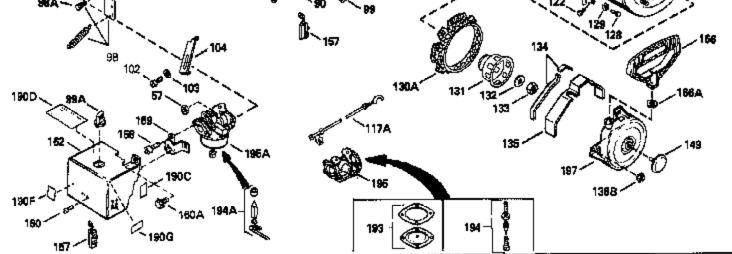
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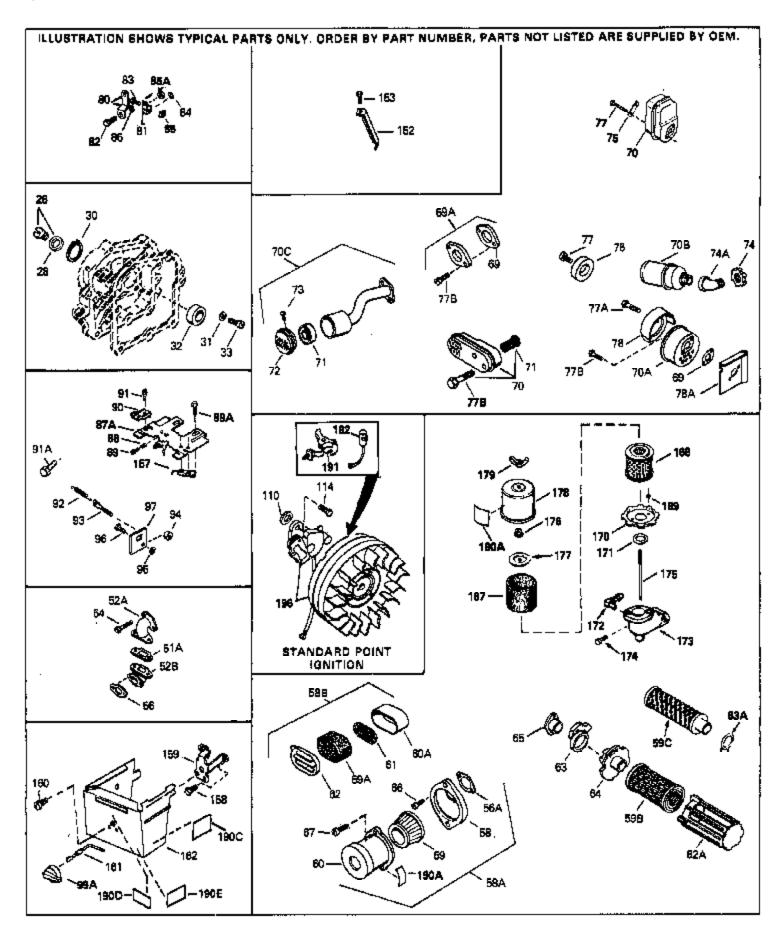




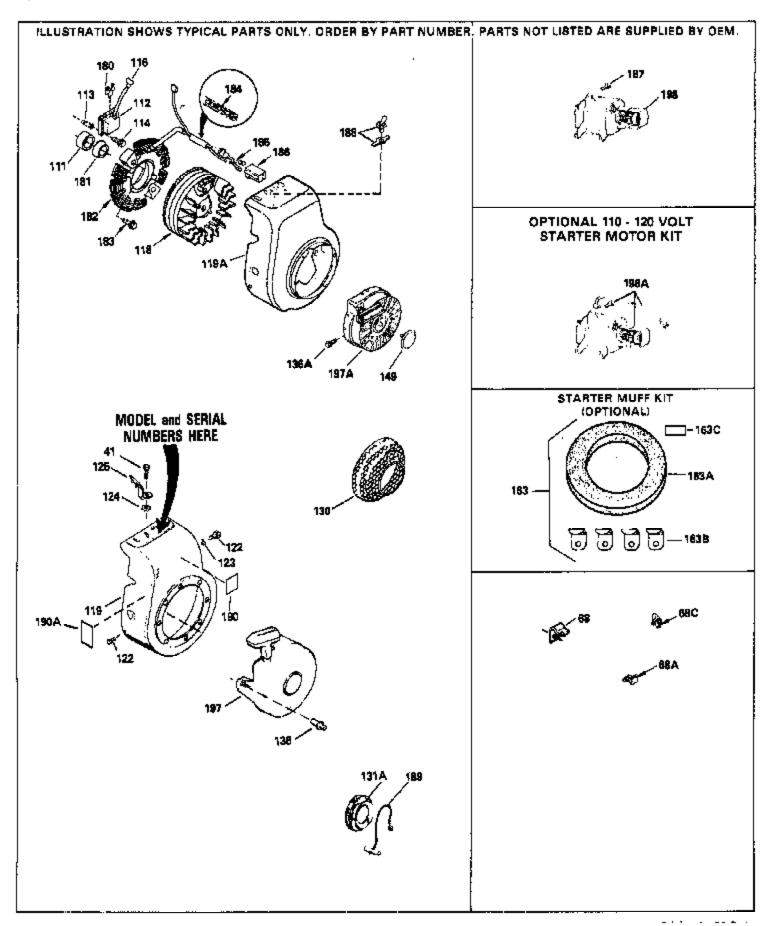
1 34708A Cylinder (Incl. 2.3 & 6) (2*1/2*Bore) 2 24727 Pin, Dxwel 3 27642 Pipe plug, 1/4-18 6 32600 Seal, Oil 7 29314B Intake Valve (Std.) (Incl. 11) 8 29315C Exhaust Valve (Std.) (Incl. 11) 8 29315C Exhaust Valve (Std.) (Incl. 11) 9 31671 Valve Spring Cap (Used in early production) 10 31672 Spring, Valve (Std.) (2-1/2*) (Incl. 16) 14 32538B Piston & Pin Assy. (JO2) OS) (Incl. 16) (Intl.) 14 32548B Piston & Pin Assy. (JO2) OS) (Incl. 16) (Intl.) 14 32548B Piston, Pin Assy. (JO2) OS) (Incl. 16) (Intl.) 14 34515 Piston, Pin Assy. (JO2) OS) (Incl. 16) (Intl.) 14 34516 Piston, Pin Assy. (JO2) OS) (Incl. 16) (Intl.) 15 29867 Ring Set (JO1) OS) (Intl.) 16 203814 Ring Set (JO1) OS) (Intl.) 17 304631 Ring Set (JO1)	Ref #	Part Number	Qty	Description
3 2742 Pipe plug, 1/4-16 6 32600 Seal, Oi 7 233145 Intake Valve (512) (Ind. 11) 8 23315C Exhaust Valve (512) (Ind. 11) 8 23315C Exhaust Valve (512) (Ind. 11) 9 31671 Valve Spring Cap (Used in early production) 10 31672 Spring, Valve 11 31673 Valve Spring Cap 12 35553 Carakshaf 144 325498 Piston & Pin Assy, (Oti O'CS) (Ind. 16) 144 325498 Piston & Pin Assy, (Oti O'CS) (Ind. 16) 144 325498 Piston Pin & Ring Set (Oti O'CS) 14 34614 Piston, Pin & Ring Set (Oti O'CS) 15 28986 Ring Set (Oti O'CS) 15 28987 Ring Set (Oti O'CS) 16 28981 Ring Set (Oti O'CS) 17 390698 Rod Asy, Connecting (Ind. 19) 18 28984 Dipter, Valve 20 33140A Dipter 21 27241 Lifler, Valve <td>1</td> <td>34708A</td> <td></td> <td>Cylinder (Incl. 2, 3 & 6) (2-1/2" Bor e)</td>	1	34708A		Cylinder (Incl. 2, 3 & 6) (2-1/2" Bor e)
3 27642 Pipe plug, 14-18 6 32800 Seal, Ol 7 233146 Intake Valve (132° OS) (Incl. 11) 8 23315C Exhaust Valve (132° OS) (Incl. 11) 8 23315C Exhaust Valve (132° OS) (Incl. 11) 9 31671 Valve Spring Cap (Used In early produiction) 10 31672 Spring, Valve 11 31673 Valve Spring Cap 12 35553 Canakshaf 144 325498 Piston & Pin Assy. (O10° OS) (Incl. 16) 144 325498 Piston & Pin Assy. (O10° OS) 14 34615 Piston, Pin & Ring Set (O10° OS) 14 34616 Piston, Pin & Ring Set (O20° OS) 15 28986 Ring Set (O20° OS) 16 28987 Ring Set (O10° OS) 17 30608 Ring Set (O10° OS) 18 28984 Dipter, Oil 19 28863 Connecting rod 238149A Garket, Olifoet roken 238149A Garket, Olifoet roken 238149A Garket, Olifoet roken 238203 Conect	2	26727		Pin, Dowel
6 32800 Seal, Oli 7 32315C Intake Valve (Std.) (Incl. 11) 8 32315C Exhaust Valve (IA2 ² OS) (Incl. 11) 8 32315C Exhaust Valve (IA2 ² OS) (Incl. 11) 9 31671 Valve Storing Cap (Used in early production) 10 31672 Spring Cap 12 35653 Charlshaft 144 325498 Picton 8 Pin Assy (Citd.) (2-127) (Incl. 16) 144 325498 Picton 8 Pin Assy (Citd.) (2-127) (Incl. 16) 144 325498 Picton 8 Pin Assy (Citd.) (2-127) (Incl. 16) 144 325498 Picton 8 Pin Assy (Citd.) (2-127) (Incl. 16) 144 34516 Piston, Pin & Ring Set (Citd.) (2-127) (Incl. 16) 145 34516 Piston, Pin & Ring Set (Citd.) (2-127) (Incl. 16) 145 34516 Piston, Pin & Ring Set (Citd.) (2-127) (Incl. 16) 145 34516 Piston, Pin & Ring Set (Citd.) (2-127) (Incl. 16) 145 34516 Piston, Pin & Ring Set (Citd.) (2-127) (Incl. 16) 145 34516 Piston Reing Set (Std.) (2-127) (Incl. 16) 146	3	27642		
7 233145 Intake Valve (1/32* OS) (Ind. 11) 8 23315C Exhaust Valve (1/32* OS) (Ind. 11) 8 23315C Exhaust Valve (1/32* OS) (Ind. 11) 9 31671 Valve Spring Cap (Used in early production) 10 31672 Spring, Valve 11 31673 Valve Spring Cap 12 32553 Carnistratt 144 325348 Piston & Pin Assy, (Ott O'OS) (Ind. 16) 144 32548B Piston & Pin Assy, (Ott O'OS) 144 32548B Piston & Pin Assy, (Ott O'OS) 144 34515 Piston, Pin & Ring Set (IO1* O'OS) 145 34515 Piston, Pin & Ring Set (IO1* O'OS) 15 23666 Ring Set (IO2* O'OS) 15 23686 Ring, Set (IO2* OS) 15 23686 Ring Set (IO2* OS) 16 20381 Ring, Piston retaining 17 30663B Rod Assy, Connecting (Ind. 19) 18 326510A Boit, Connecting rod 23 35673 Valve 23 36688 Corew, Jid.23, 25, 28, 8, 3, 4) 23	6	32600		
7 28315C Indake Valve (514) (Incl. 11) 8 28315C Exhaust Valve (17.22° OS) (Incl. 11) 9 31671 Valve Storing Cap (Used in early produit cion) 10 31672 Spring Cap 11 31673 Valve Spring Cap 12 35553 Crankshaft 14A 325498 Pieton & Pin Assy. (1010° OS) (Incl. 16) 14A 325498 Pieton & Pin Assy. (1010° OS) (Incl. 16) 14A 325498 Pieton & Pin Assy. (1010° OS) 14 34515 Pieton, Pin & Ring Set (1010° OS) 14 34516 Pieton, Pin & Ring Set (1010° OS) 15 28867 Ring Set (1010° OS) 15 28868 Ring Set (1010° OS) 16 20331 Ring Set (1010° OS) 17 306638 Rold Assy. Connecting (Incl. 19) 18 28867 Ring Set (1010° OS) 18 28868 Ring Set (1010° OS) 19 32610A Bolt. Connecting rod 20 33149A Camshaft 21 277241 Lifter, Valve 23 3663 <t< td=""><td></td><td></td><td></td><td></td></t<>				
8 20313C Exhaust Valve (Kitz) (Ind. 11) 9 31671 Valve Spring Cap (Used in early production) 10 31672 Spring, Valve 11 31673 Valve Spring Cap 12 35553 Canishafi 144 32538B Piston & Pin Assy. (Std.) (2-122) (Incl. 16) 144 32548B Piston & Pin Assy. (Std.) (2-122) (Incl. 16) 144 32548B Piston & Pin Assy. (Std.) (2-122) (Incl. 16) 144 32548B Piston & Pin Assy. (Std.) (2-122) (Incl. 16) 144 34515 Piston, Pin & Ring Set (Std.) (2-122) (Incl. 16) 143 34515 Piston, Pin & Ring Set (Std.) (2-122) (Incl. 16) 15 28966 Ring Set (Old' OS) 15 28967 Ring Set (Old' OS) 15 28968 Ring Set (Old' OS) 16 20381 Ring, Piston retaining 17 30653B Rod Assy. Connecting (Incl. 19) 18 32654 Dipper, Ol 19 323510A Bott. Connecting rod 23 36607 Carshaft				
8 2315C Exhaust Value (1/32 [°] CS) (incl. 11) 9 31671 Value Spring Cap (Used in early production) 11 31673 Value Spring Cap (Used in early production) 12 32553 Canishaft 144 32548B Piston & Pin Assy, (Std.)(2-12")(Inc 1.16) 14A 32548B Piston & Pin Assy, (D20 [°] OS) (Incl. 16) 144 32548B Piston & Pin Assy, (D20 [°] OS) (Incl. 16) 143 34515 Piston Pin & Ring Set (Std.) (2-12" Bore) 14 34516 Piston, Pin & Ring Set (O20 [°] OS) 15 28986 Ring Set (O20 [°] OS) 15 28987 Ring Set (O20 [°] OS) 16 20381 Ring Set (O10 [°] OS) 17 30963B Rod Assy, Connecting rod 23 32610A Bolt, Connecting rod 23 32633 Cover, Cylinder cover 23 32633 Cover, Cylinder cover 24 27677A * Gasket, Oil fill plug 23 32634 Yade 23 32654 Cover, Sylinder head				
9 31671 Valve Spring Cap 10 31672 Spring Valve 11 31673 Valve Spring Cap 12 38553 Cranistratt 14A 32538B Piston & Pin Assly, (Std.)(2-1/2")(Inc 1.16) 14A 32548B Piston & Pin Assly, (Co2" OS) (Incl. 16) 14A 32549B Piston Pin & Ring Set (010" OS) 14 34515 Piston, Pin & Ring Set (010" OS) 15 28986 Ring Set (010" OS) 15 28986 Ring Set (010" OS) 16 20381 Ring, Piston retaining 17 30638 Rod Assy., Connecting (Incl. 19) 18 28554 Dipper, Oil 19 32610A Boit, Connecting rod 23 32863 Cover, Cylinder (Incl. 23, 26, 28 & 3.4) 23 32683 Cover, Cylinder (Incl. 23, 26, 28 & 3.4) 23 326208 Seal, Oil 24 27677A "Gasket, Oilforder cover 25 26073 Gasket, Oilforder cover 26 Sealon				
10 31672 Spring, Valve 11 31673 Valve Spring Cap 12 35563 Crantshift 14A 32548B Piston & Pin Assy, (Std.)(2-1/2")(inc 1.16) 14A 32548B Piston & Pin Assy, (D20' OS) (incl. 16) 14A 32548B Piston Pin & Ring Set (Std.) (2-1/2" Bore) 14 34515 Piston, Pin & Ring Set (Std.) (2-1/2" Bore) 15 28986 Ring Set (100' OS) 15 28987 Ring Set (100' OS) 15 28987 Ring Set (100' OS) 16 20311 Ring, Set (100' OS) 17 30963B Rod Assy, Connecting rod 233149A Comerc, Oyinder (Incl. 23, 26, 28 & 3.4) 233208 Seale, Oli Seale, Oli 233610A Bolt, Convecting rod Seale, Oli 233208 Cover, Cylinder cover Seale, Oli 233610A Seale, Oli Seale, Oli 22 32608 Serev, Vi4-20 X-11/4" 23 26208 Seale, Oli 24 27677A * Gasket, Olinder cover 25 660488 Screv,				
11 31673 Valve Spring Cap 12 36553 Cankshaft 14A 32538B Piston & Pin Assy, (Std J/C-172')(inc 1.16) 14A 32548B Piston & Pin Assy, (2010' OS) (Incl. 16) 14A 32549B Piston & Pin Assy, (2010' OS) (Incl. 16) 14 34515 Piston, Pin & Ring Set (010' OS) 14 34515 Piston, Pin & Ring Set (010' OS) 15 28986 Ring Set (020' OS) 15 28987 Ring Set (020' OS) 16 20381 Ring Piston retaining 17 30963B Rod Assy, Connecting (Incl. 19) 18 28594 Dipper, Oil 19 32610A Boit, Connecting rod 23 32683 Cover, Cylinder (Incl. 23, 26, 28 & 3 4) 23 28683 Screw, 1/4-20 x 1-1/4" 23 28683 Screw, 1/4-20 x 1-1/4" 23 28673 Gasket, Olinder Includ 24 27677A "Gasket, Olinder Includ 25 26073 Gasket, Olinder Includ 34 30574 Shaft, Mechanild governor 35 3				
12 3553 Crankshaft 14A 32548B Piston & Pin Assiy, (Std)(2-1/2")(Inc 1.16) 14A 32549B Piston & Pin Assiy, (Std)(2-1/2")(Inc 1.16) 14A 32549B Piston & Pin A Sing Set (Std.) (2-1/2")(Inc 1.16) 14 34514 Piston & Pin A Sing Set (Std.) (2-1/2") Bore) 14 34516 Piston Pin A Sing Set (Std.) (2-1/2") 15 23986 Ring Set (Std.) (2-1/2") 15 23987 Ring Set (Std.) (2-1/2") 16 20381 Ring Set (Std.) (2-1/2") 17 30963B Rod Assy. 19 32510A Bolt, Connecting rod 2033149A Carnshaft 111 11 3149A Carnshaft 21 27241 Lifter, Valve 23 35083 Seal., Oli 24 27677A Gasket, Oli indu 25 35479 Washer, Flat 26 30591 Gasket, Oli indu 34 30573 Gasket, Oli indu 35 35479 Washer, Flat 36 30591 Gasket, Olinder cover				
14A 32538B Piston & Pin Assy, (Std) (21/2) (Incl. 16) 14A 32549B Piston & Pin Assy, (1010° CS) (Incl. 16) 14 34514 Piston, Pin & Ring Set (1010° CS) 14 34515 Piston, Pin & Ring Set (1010° CS) 14 34515 Piston, Pin & Ring Set (1010° CS) 15 23986 Ring Set (1010° CS) 15 23986 Ring Set (1010° CS) 15 23986 Ring Set (2012° CS) 16 20381 Ring, Piston retaining 17 30863B Rod Assy, Connecting (Incl. 19) 18 26594 Dipper, Oil 19 32610A Bolt, Connecting rod 20 33149A Carenahaft 21 272741 Lifter, Valve 22 25863 Cover, Cylinder (Incl. 23, 26, 28 & 3 4) 23 26048 Screw, 1/4/20 x 1-1/4" 24 27677A * Gasket, Cylinder cover 25 560488 Screw, 7/4/20 x 1-1/4" 28 29673 * Gasket, Oil fill plug 34 30574 Shaft, Mechanical governor 33479 Wa				
14A 32549B Piston & Pin Assy. (100" OS) (incl. 16) 143 4514 Piston, Pin & Ring Set (Std.) (2:1/2" Bore) 143 34515 Piston, Pin & Ring Set (100" OS) 1529986 Ring Set (Std.) (2:1/2" Bore) 1529987 Ring Set (Std.) (2:1/2" Bore) 1529986 Ring Set (020" OS) 1529987 Ring Set (020" OS) 1529988 Ring Set (020" OS) 1529989 Ring Set (020" OS) 1620381 Ring Set (020" OS) 1730963B Rod Assy, Connecting (Incl. 19) 1828594 Dipper, Oil 1932510A Bolt, Connecting rod 2033149A Camshaft 21272741 Lifter, Valve 223563 Seal. Oil 2427677A * Gasket, Cylinder (Incl. 23, 26, 28 & 3.4) 25328 Sorey, 1/4/20 x 1.1/4" 25473 * Gasket, Oil fill plug 3430574 Shaft, Mechanical governor 3535479 Washer, Flat 3630591 Gear Assy, Governor (Incl. 35) 3729133 Ring, Retaining 3830588A Spool, Covernor 39395953C * Gask				
144 325498 Piston & Pin & Sing Set (Std) (2:1/2" Bore) 14 34515 Piston, Pin & Ring Set (101" OS) 14 34516 Piston, Pin & Ring Set (100" OS) 15 28966 Ring Set (101" OS) 15 28986 Ring Set (101" OS) 15 28987 Ring Set (101" OS) 16 20381 Ring Piston retaining 17 30963B Rod Assy., Connecting (Incl. 19) 18 28594 Dipper, Oil 19 32610A Bolt, Connecting (Incl. 23, 26, 28 & 3 4) 23 28594 Diper, Oil 23 326208 Seal, Oil 24 27677A "Gasket, Olifill plug 23 26208 Seal, Oil 24 27677A "Gasket, Oil fill plug 34 30574 Shaft, Mechanical governor 35 35479 Washer, Flat 36 30581 Spool, Governor 39 30588A Spool, Governor 39 30588A Spool, Governor 30 30589A Spool, Governor 41 <t< td=""><td></td><td></td><td></td><td></td></t<>				
14 34514 Piston, Pin & Ring Set (J010' CS) 14 34515 Piston, Pin & Ring Set (J020' CS) 15 28986 Ring Set (J020' CS) 15 28987 Ring Set (J020' CS) 16 20381 Ring Set (J020' CS) 17 30963B Rod Assy., Connecting (Incl. 19) 18 28594 Dipper, Oil 19 32610A Bolt, Connecting rod 20 33149A Camshaft 21 27241 Lifter, Valve 22 35863 Cover, Oylinder (Incl. 23, 26, 28 & 3.4) 23 26208 Seal, Oil 24 27677A * Gasket, Oil Inplug 34 30574 Statt, Mechanical governor 35 35479 Washer, Flat 36 30591 Gaer Assy., Governor (Incl. 35) 37 29193 Ring, Set (J010' Els x 2.1'4'') 38 Stotegae, Cylinder head 40 303579A Head, Cylinder Inda 43 41 650684A Screw, 5/16-18 x 2.1'(Use as required) 41 650685A Screw, 5/16-18 x 2.1'(Use as requ				
14 34515 Piston, Pin & Ring Set (020' OS) 14 34516 Piston, Pin & Ring Set (020' OS) 15 28986 Ring Set (010' OS) 15 28987 Ring Set (010' OS) 15 28988 Ring Set (010' OS) 16 20381 Ring, Piston retaining 17 30963B Rod Assy, Connecting (Ind. 19) 18 28594 Dipper, Oli 19 32610A Bolt, Connecting (Ind. 19) 20 33149A Camshaft 21 27241 Lifter, Valve 22 35863 Corver, Cylinder (Ind. 23, 26, 28 & 3 4) 23 326208 Seal, Oil 24 27677A * Gasket, Cylinder cover 25 560488 Screw, 1/4-20 x 1-1/4" 28 29673 * Gasket, Cylinder cover 35 35574 Staff, Mechanical governor 36 305591 Gaar Assy, Governor 39 392630C * Gasket, Cylinder (Incl. 41A) 40 30579A Head, Cylinder (Incl. 41A) 41 650695A Screw, 5/16-18 x 2.1/4' (Use as requ				
14 34516 Piston, Pin & Ring Set (120" OS) 15 28986 Ring Set (101" OS) 15 28987 Ring Set (102" OS) 15 28988 Ring Set (102" OS) 16 20381 Ring, Piston retaining 17 30963B Rod Assy, Connecting (Incl. 19) 18 28594 Dipper, Oli 19 32610A Bot, Connecting rod 20 33149A Camshaft 21 27241 Lifter, Valve 22 35863 Cover, Cylinder (Incl. 23, 26, 28 & 3.4) 23 26208 Seal, Oli 24 27677A * Gasket, Cylinder cover 25 650488 Screw, 1/4-20 x 1-1/4" 28 29673 * Gasket, Oli fill plug 34 30574 Washer, Flat 36 30591 Gear Assy, Govemor 38 30588A Spool, Govemor 39 29953C * Gasket, Cylinder (Incl. 41A) 41A 650694A Screw, 5/16-18 x 1-1/2" (Use as requi red) 41 650695A Screw, 5/16-18 x 2" (Use as requi red) <t< td=""><td></td><td></td><td></td><td></td></t<>				
15 28986 Ring Set (Std) (2:1/2" Bore) 15 28987 Ring Set (0.00" OS) 16 20381 Ring, Piston retaining 17 30963B Rod Assy, Connecting (Incl. 19) 18 26594 Dipper, Oil 19 32610A Boit, Connecting rod 20 33149A Carnshaft 21 27241 Lifter, Valve 22 35863 Cover, Cylinder (Incl. 23, 26, 28 & 3 4) 23 26208 Seal, Oil 24 27677A * Gasket, Cylinder cover 25 650486 Screw, 1/4-20 x 1-1/4" 28 29673 * Gasket, Oil fill plug 34 30574 Shaft, Mechanical governor 35 32479 Washer, Flat 36 30591 Gear Assy, Governor (Incl. 35) 37 29193 Ring, Retaining 38 30588A Spool, Governor 39 29953C * Gasket, Cylinder Incl. 41A) 41A 650695A Screw, 5/16-18 x 2-1/4" (Use as required) 41 65079A Head, Cylinder Incl. 41A) <				
15 28987 Ring Set (.010 ¹ OS) 15 28988 Ring, Piston retaining 17 30963B Rod Assy, Connecting (Incl. 19) 18 28594 Dipper, Oil 19 32610A Bolt, Connecting rod 20 33149A Camshaft 21 272241 Lifter, Valve 22 35863 Cover, Cylinder (Incl. 23, 26, 28 & 3 4) 23 26208 Seal, Oil 24 27677A * Gasket, Cylinder cover 25 650488 Screw, 1/4-20 x 1-1/4* 28 29673 * Casket, Cylinder cover 35 35479 Washer, Flat 36 30591 Gear Assy, Governor (Incl. 35) 37 29193 Ring, Retaining 38 30688A Spool, Governor 39 29953C * Gasket, Cylinder Inead 40 30579A Head, Cylinder Inead 41 650695A Screw, 5/16-18 x 2'' (Use as required) 41 650695A Screw, 5/16-18 x 2'' (Use as required) 41 650695A Screw, 5/16-18 x 2'' (Use as required)				
15 2888 Ring Set (020° OS) 16 20381 Ring, Piston retaining 17 30963B Rod Assy, Connecting (Incl. 19) 18 28594 Dipper, Oil 19 32810A Bolt, Connecting rod 20 33149A Carnshaft 21 27241 Lifter, Valve 22 35863 Cover, Cylinder (Incl. 23, 26, 28 & 3 4) 23 26208 Seal, Oil 24 27677A * Gasket, Cylinder cover 25 650486 Screw, 1/4-20 x 1-1/4" 28 29673 * Gasket, Oil fill plug 34 30574 Shaft, Mechanical governor 35 35479 Washer, Flat 36 30591 Gear Assy, Governor (Incl. 35) 37 29193 Ring, Retaining 38 30588A Spool, Governor 39 395953C * Gasket, Cylinder (Incl. 41A) 41A 650695A Screw, 5/16-18 x 1-12" (Use as required) 41 650695A Screw, 5/16-18 x 2*1/4" 42 30334 Baffle, Heat 43 </td <td></td> <td></td> <td></td> <td></td>				
16 20381 Ring, Piston retaining 17 30963B Rod Assy., Connecting (Incl. 19) 18 28594 Dipper, Oil 19 32510A Bolt, Connecting rod 20 33149A Camshaft 21 27241 Lifter, Valve 22 35863 Cover, Cylinder (Incl. 23, 26, 28 & 3 4) 23 26208 Seal, Oil 24 27677A * Gasket, Cylinder cover 25 650488 Screw, 1/4-20 x 1-1/4* 28 29673 * Gasket, Oil fill plug 34 30574 Shaft, Mechanical governor 35 35479 Washer, Flat 36 30591 Gear Assy., Governor 39 29953C * Gasket, Cylinder head 40 30579A Head, Cylinder (Incl. 41A) 414 60695A Screw, 5/16-18 x 2*1/4* (Use as required) 41 605054A Screw, 5/16-18 x 2*1/4* (Use as required) 41 60215A Screw, 5/16-18 x 2*1/4* (Use as required) 42 33344 Baffle, Head 43 31337 Breather Assy. (In				
17 30963B Rod Assy., Connecting (Incl. 19) 18 28594 Dipper, Oil 19 32610A Bolt, Connecting rod 20 33149A Camshaft 21 27241 Lifter, Valve 23 28633 Cover, Cylinder (Incl. 23, 26, 28 & 3 4) 23 28208 Seal, Oil 24 27677A * Gasket, Cylinder cover 25 650488 Screw, 1/4-20 x 1-1/4* 28 29673 * Gasket, Oil Inplug 34 30574 Shaft, Mechanical governor 35 35479 Washer, Flat 36 30591 Gear Assy., Covernor (Incl. 35) 37 29193 Ring, Retaining 38 30588A Spool, Governor 39 29953C * Gasket, Cylinder head 41 650695A Screw, 5/16-18 x 2-1/4* (Use as required) 41 650695A Screw, 5/16-18 x 2-1/4* (Use as required) 42 3636 Resistor Spark Plug (J-8C) 41 650695A Screw, 5/16-18 x 2-1/4* (Use as required) 42 3636 Resistor Spark				
18 28594 Dipper, Ói 19 32610A Bolt, Connecting rod 20 33149A Camshaft 21 27241 Lifter, Valve 22 35863 Cover, Cylinder (Incl. 23, 26, 28 & 3 4) 23 26208 Seal, Oil 24 27677A * Gasket, Cylinder (Incl. 23, 26, 28 & 3 4) 25 650488 Screw, 1/4-20 x 1-1/4" 28 29673 * Gasket, Cil fill plug 34 30574 Shaft, Mechanical governor 35 35479 Washer, Flat 36 30591 Gear Assy., Governor (Incl. 35) 37 29193 Ring, Retaining 38 30588A Spool, Governor 39 29953C * Gasket, Cylinder head 40 30579A Head, Cylinder head 41 650695A Screw, 5/16-18 x 2-1/4" (Use as required) 41 650695A Screw, 5/16-18 x 2-1/4" (Use as required) 42 3636 Resistor Spark Plug (J-8C) 42 3636 Resistor Spark Plug (J-8C) 43 31619A Gasket, Breather (One				
19 32610A Bölt, Connecting rod 20 33149A Carnshaft 21 272241 Lifter, Valve 22 35863 Cover, Cylinder (Incl. 23, 26, 28 & 3 4) 23 26208 Seal, Oil 24 27677A * Gasket, Cylinder cover 25 650488 Screw, 1/4-20 × 1-1/4" 28 29673 * Gasket, Oil in plug 34 30574 Shaft, Mechanical governor 35 35479 Washer, Flat 36 30591 Gear Assy., Governor (Incl. 35) 37 29133 Ring, Retaining 38 30588A Spool, Governor 39 29953C * Gasket, Cylinder (Incl. 41A) 41A 650695A Screw, 5/16-18 x 2"./Use as required) 41 650695A Screw, 5/16-18 x 2"./Use as required) 41 650695A Screw, 5/16-18 x 2"./Use as required) 42 3636 Resistor Spark Plug (J-8C) 42 33344 Baffie, Heat 43 31619A * Gasket, Breather (Non equired) 45 31337 Breather Assy.				
20 33149A Camshaft 21 27241 Lifter, Valve 22 35863 Cover, Cylinder (Incl. 23, 26, 28 & 3.4) 23 26208 Seal, Oli 24 27677A * Gasket, Oli fill plug 25 650488 Screw, 1/4-20 x 1-1/4* 28 29673 * Gasket, Oli fill plug 34 30574 Shaft, Mechanical governor 35 35479 Washer, Flat 36 30591 Gear Assy., Governor (Incl. 35) 37 29193 Ring, Retaining 38 30588A Spool, Governor 39 29953C * Gasket, Cylinder Incl. 41A) 41A 650694A Screw, 5/16-18 x 2" (Use as required) 41 650695A Screw, 5/16-18 x 1-1/2" (Use as required) 41 650685 Screw, 5/16-18 x 1-1/2" (Use as required) 42 33344 Baffle, Heat 43 31619A * Gasket, Intake to cylinder 43 33344 Baffle, Heat 44 31619A * Gasket, Intake to cylinder 45 31337 Breather (One requ				
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79 31858 Link, Throttle				•
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	Part Number Qty	
	31335	Clamp, Governor lever
82	650548	Screw, 8-32 x 5/16"
90	27793	Clip, Conduit
	28942	Screw, 10-32 x 3/8"
	33857	Spring Assy., Extension (Incl. 98A)
	30322	Locknut, 8-32 (Use as required)
	650139	Screw, 8-32 x 1/2" (Use as required)
	650152	Screw, 8-32 x 3/8" (Use as required)
101	30200	Screw, 10-24 x 9/16" (Use as required)
105	28277	Washer, Flat
	31334	Rod, Governor
	33342	Baffle, Blower housing
	650561	
		Screw, 1/4-20 x 5/8"
	650701	Screw, 8-18 x 7/16"
	33341	Baffle, Extension
111	34080	Spacer, Flywheel key
112	34443A	Solid State Ass'y.
113	650872	Stud, Solid State mounting
	650814	Screw, Torx T-15, 10-24 x 1"
	610961	Flywheel key
		, ,
	610118	Cover, Spark plug (Use as required)
	30831	Wire, Ground (Incl. 126)
118	611080	Flywheel
119	33663C	Housing, Blower NOTE: In original production, the starter
		may be riveted to theblower housing. If the starter or blower
		housing needs replacement, the other may need holes used
		for pop rivetingenlarged to use standard mounting hardware.
		Order 4 nuts (#29752) required to mount starter to replaceme
122	29212	Screw, 1/4-28 x 7/16"
	650168	Washer
	650760	Screw, 8-32 x 3/8"
	28545	Grommet
131	34694	Cup, Starter
132	650815	Washer, Belleville
	650816	Nut, Flywheel
	650128	Screw, 10-24 x 1/2"
	29745	Extension, Blower housing
	34212	Bracket, Hold down
140	30200	Screw, 10-24 x 9/16"
141	34711	Fuel Tank (Incl. 142 & 156)
	33032	Cap, Fuel filler (Use as required)
	410144B	
		Cap, Fuel filler (Std.) (Use as required)
	34182	Fuel Tank Bracket
	650561	Screw, 1/4-20 x 5/8"
146	650665	Screw, 1/4-15 x 7/8"
147	28212	Spacer, Tank bracket (Not used in all models)
	29774	Fuel Line (Braided, 8-1/4") (Use as r equired)
	30705	Fuel Line (Braided, 16") (Use as required)
	26460	Clamp, Fuel line (Use as required)
	610973	Terminal Ass'y. (Use as required)
190C	34346	Decal, Instruction
	631021	Inlet Needle Seat & Clip Assy.
194A		
	6311/8	Calduleior (Incl. 50) (Relecto Division 5, Section A, Dage 66
	631178	Carburetor (Incl. 56) (Refer to Division 5, Section A, page 68 for breakdown)
	631178	for breakdown)
195A	631178 590420A	

Ref # Part Number	Qty Description
200 33233A	* Gasket Set (Incl. items marked *)



	Part Number	Qty Description
26 28 54 56 56A	34708A 27625 29673 650840 26756 27272A 730127	Cylinder (Incl. 2, 3 & 6) (2-1/2" Bor e) Plug, Oil fill (Incl. 28) * Gasket, Oil fill plug Screw, 1/4-20 x 1-7/32" * Gasket, Carburetor to intake * Gasket, Carburetor to air cleaner Air Cleaner Ass'y. (Incl.56A, 58, 59, 60, 66, 67 & 170) (Use as required)
58A	730164	Air Cleaner Ass'y. (Incl. 56A, 58, 59, 60, 66, 67 & 170A) (Use as required)
58B	31545	Air Cleaner Ass'y. (Incl. 56A, 59A, 60A, 61 & 62) (Use as required)
59 60 66 67 69	31691 30727 31715 28820 650152 30081A 730162	Bracket, Air cleaner Element, Air cleaner Body, Air cleaner Screw, 10-32 x 1/2" Screw, 8-32 x 3/8" * Gasket, Muffler Kit, Exhaust adapter (Incl. 69 & 77B) (Use as required) (Not for use on PTO side exhaust)
77B 80 81 82	30996 650493 31510 31335 650548 33114A	Muffler Screw, 1/4-20 x 1-3/4" Lever, Governor Clamp, Governor lever Screw, 8-32 x 5/16" Control Bracket (Incl. 90, 91 & 157) NOTE: In original production the speed control assembly is riveted to the blower housing baffle (Ref. #107). Replacement speed control assembly includes screws (Ref. #101)and nuts (Ref. #100) for mounting.
91 114 157 161	27793 28942 650814 610973 34594 34346	Clip, Conduit Screw, 10-32 x 3/8" Screw, Torx T-15, 10-24 x 1" Terminal Ass'y. (Use as required) Rod, Choke Decal, Instruction



	1	Description
1	34708A	Cylinder (Incl. 2, 3 & 6) (2-1/2" Bor e)
41	650695A	Screw, 5/16-18 x 2-1/4" (Use as requ ired)
41	6021A	Screw, 5/16-18 x 1-1/2" (Use as requi red)
41	650865	Screw, 5/16-18 x 2" (Use as required)
	34246	Clip, Ground wire
111	34080	Spacer, Flywheel key
	34443A	Solid State Ass'y.
	650872	Stud, Solid State mounting
	650814	Screw, Torx T-15, 10-24 x 1"
	610118	Cover, Spark plug (Use as required)
	611080	Flywheel
119	33663C	Housing, Blower NOTE: In original production, the starter may be riveted to theblower housing. If the starter or blower housing needs replacement, the other may need holes used for pop rivetingenlarged to use standard mounting hardware. Order 4 nuts (#29752) required to mount starter to replaceme
122	29212	Screw, 1/4-28 x 7/16"
123	650168	Washer
130	35185	Screen, Starter
136		Rivet, Pop (Can be purchased locally)
163C	34870	Decal, Instruction (Optional)
163B	32204	Bracket, Starter air cleaner (Optiona I)
163	730571	Str.Muff Kit(Incl.163A,163B,163C)(Opt .)
163A	32203	Air Cleaner, Starter (Optional)
197	590420A	Starter, Rewind (Refer to Division 5, Section C, page 25 for breakdown)
198A	33290D	Electric Starter Motor (120 volt) This 120-Volt starter motor kit can be used on those models equipped with electric starter provisions. Refer to Division 5, Section D, Page 16 for breakdown.