

ILLUSTRATION SHOWS TYPICAL PARTS ONLY. ORDER BY PART NUMBER. PARTS NOT LISTED ARE SUPPLIED BY OEM.

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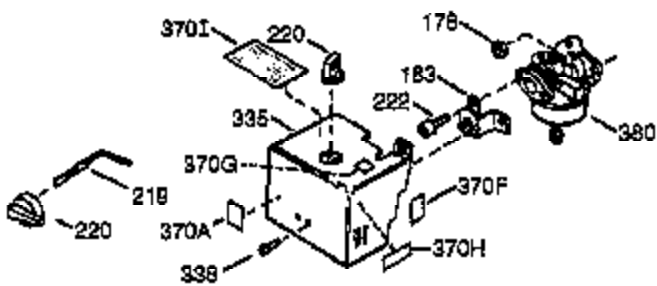
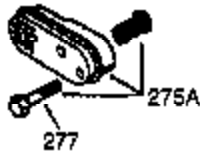
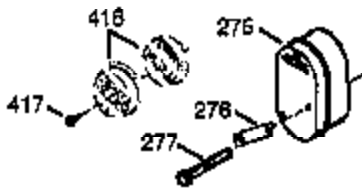
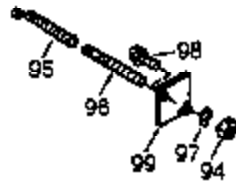
Ref #	Part Number	Qty	Description
1	34708A		Cylinder (Incl. 2, 3 & 6) (2-1/2" Bore)
2	26727		Pin, Dowel
3	27642		Pipe plug, 1/4-18
6	32600		Seal, Oil
7	29314B		Intake Valve (Std.) (Incl. 11)
7	29315C		Intake Valve (1/32" OS) (Incl. 11)
8	29313C		Exhaust Valve (Std.) (Incl. 11)
8	29315C		Exhaust Valve (1/32" OS) (Incl. 11)
9	31671		Valve Spring Cap (Used in early production)
10	31672		Spring, Valve
11	31673		Valve Spring Cap
12	34709		Crankshaft
14A	32538B		Piston & Pin Ass'y.(Std.)(2-1/2")(Incl. 16)
14A	32548B		Piston & Pin Ass'y. (.010" OS) (Incl. 16)
14A	32549B		Piston & Pin Ass'y. (.020" OS) (Incl. 16)
14	34514		Piston, Pin & Ring Set (Std.) (2-1/2" Bore)
14	34515		Piston, Pin & Ring Set (.010" OS)
14	34516		Piston, Pin & Ring Set (.020" OS)
15	28986		Ring Set (Std.) (2-1/2" Bore)
15	28987		Ring Set (.010" OS)
15	28988		Ring Set (.020" OS)
16	20381		Ring, Piston retaining
17	30963B		Rod Assy., Connecting (Incl. 19)
18	28594		Dipper, Oil
19	32610A		Bolt, Connecting rod
20	33149A		Camshaft
21	27241		Lifter, Valve
22	34683		Cover, Cylinder (Incl. 23, 26, 28 & 34)
23	26208		Seal, Oil
24	27677A		* Gasket, Cylinder cover
25	650488		Screw, 1/4-20 x 1-1/4"
27	35561		Dipstick, Oil
29	35560		Tube, Oil fill
34	30574		Shaft, Mechanical governor
39	29953C		* Gasket, Cylinder head
40	30579A		Head, Cylinder (Incl. 41A)
41	650695A		Screw, 5/16-18 x 2-1/4" (Use as required)
41	6021A		Screw, 5/16-18 x 1-1/2" (Use as required)
41	650865		Screw, 5/16-18 x 2" (Use as required)
41A	650694A		Screw, 5/16-18 x 2" (Use as required)
42	35395		Plug, Spark, Resistor (RJ19LM)
43	32664		Baffle, Heat
44	27234A		* Gasket, Valve spring cover (Two required)
45	27666		Breather Body & valve assy.
46	31410		Element, Breather
47	34146		Cover, Valve spring
49	35350		Tube, Breather
50	650128		Screw, 10-24 x 1/2"
51	32649A		* Gasket, Intake to cylinder
52	34597		Pipe, Intake
54	650451		Screw, 1/4-20 x 1"
55	6201		Screw, 1/4-28 x 7/8"
56	31688A		* Gasket, Carburetor-to-intake
57	29752		Nut & Lockwasher Assy., 1/4-28
58A	730127		Air Cleaner Ass'y. (Incl. 56A, 58, 59, 60, 66, 67 & 170) (Use as required)

Ref #	Part Number	Qty	Description
58A	730164		Air Cleaner Ass'y. (Incl. 56A, 58, 59, 60, 66, 67 & 170A) (Use as required)
58B	31545		Air Cleaner Ass'y. (Incl. 56A, 59A, 60A, 61 & 62) (Use as required)
68	30593		Clip, Ground wire
68B	35539		Clip, Fill tube
69	30081A		* Gasket, Muffler
69A	730162		Kit, Exhaust adapter (Incl. 69 & 77B) (Use as required) (Not for use on PTO side exhaust)
70A	30996		Muffler
77A	650665		Screw, 1/4-15 x 7/8"
77B	650493		Screw, 1/4-20 x 1-3/4"
78A	31874		Baffle, Heat
78	30997		Cover, Muffler
79	31341		Link, Throttle
80	31336		Lever, Governor
81	31335		Clamp, Governor lever
82	650548		Screw, 8-32 x 5/16"
87	33858A		Control Bracket (Incl.88,89,100,101 & 157) NOTE: In original production the speed control assembly is riveted to the blower housing baffle (Ref. #107). Replacement speed control assembly includes screws (Ref. #101)and nuts (Ref. #100) for mounting.
88	31342		Spring, Compression
89	650549		Screw, 5-40 x 7/16"
92	34593		Spring, Extension
99A	35438		Knob, Control
100	30322		Locknut, 8-32 (Use as required)
101	650139		Screw, 8-32 x 1/2" (Use as required)
101	650152		Screw, 8-32 x 3/8" (Use as required)
101	30200		Screw, 10-24 x 9/16" (Use as required )
105	28277		Washer, Flat
106	31334		Rod, Governor
107	33342		Baffle, Blower housing
108A	650701		Screw, 8-18 x 7/16"
108	650561		Screw, 1/4-20 x 5/8"
109	33341		Baffle, Extension
111	34080		Spacer, Flywheel key
112	34443A		Solid State Ass'y.
113	650872		Stud, Solid State mounting
114	650814		Screw, Torx T-15, 10-24 x 1"
115	610961		Flywheel key
116	610118		Cover, Spark plug (Use as required)
117	35557		Wire, Ground
118	611081		Flywheel (w/ring gear)
119A	35656		Housing, Blower
120	570682		Primer Assy.
121	32180C		Line, Primer
122	29212		Screw, 1/4-28 x 7/16"
123	650168		Washer
127	34126		Bracket, Grommet mounting
128	650760		Screw, 8-32 x 3/8"
129	28545		Grommet
131	34694		Cup, Starter
132	650815		Washer, Belleville
133	650863		Nut, Flywheel

Ref #	Part Number	Qty	Description
136A	650884		Screw, 8-32 x 1/2"
137	650128		Screw, 10-24 x 1/2"
138	29745		Extension, Blower housing
140A	650675		Washer, Flat
141	32660A		Fuel Tank (Incl. 142 & 156)
142	33032		Cap, Fuel filler (Use as required)
142	410144B		Cap, Fuel filler (Std.) (Use as required)
142	34210		Cap, Fuel filler
143	32661		Fuel Tank Bracket
145	30063		Screw, 1/4-20 x 1/2"
146	650665		Screw, 1/4-15 x 7/8"
147	28212		Spacer, Tank bracket (Not used in all models)
149	35392		Plug, Starter
152	34595		Heat, Baffle
153	28763		Screw, 10-32 x 19/32"
155	29774		Fuel Line (Braided, 8-1/4") (Use as required)
155	30705		Fuel Line (Braided, 16") (Use as required)
156	26460		Clamp, Fuel line (Use as required)
157	610973		Terminal Ass'y. (Use as required)
159	34587		Choke bracket
160A	650257		Screw, 8-32 x 5/16"
161	34594		Rod, Choke
162	34596A		Cover, Carburetor
163B	32204		Bracket, Starter air cleaner (Optional)
163C	34870		Decal, Instruction (Optional)
163	730571		Str.Muff Kit(Incl.163A,163B,163C)(Opt .)
163A	32203		Air Cleaner, Starter (Optional)
164	28819		Spring, Fuel line
193	630978		Diaphragm Assy.
194	630932A		Inlet needle, Valve, Seat & Gasket As'y.
195	632117		Carburetor (Incl. 56, 193 & 194) (Refer to Division 5, Section A, page 172 for breakdown)
197A	590648		Starter, Rewind (Refer to Division 5, Section C, page 34 for breakdown)
198A	33290D		Electric Starter Motor (120 volt) This 120-Volt starter motor kit can be used on those models equipped with electric starter provisions. Refer to Division 5, Section D, Page 16 for breakdown.
200	33233A		* Gasket Set (Incl. items marked *)

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OPTIONAL 110 - 120 VOLT  
STARTER MOTOR KIT



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Ref #	Part Number	Qty	Description
3	27642		Pipe plug, 1/4-18
6	32600		Seal, Oil
7	29314B		Intake Valve (Std.) (Incl. 11)
7	29315C		Intake Valve (1/32" OS) (Incl. 11)
8	29313C		Exhaust Valve (Std.) (Incl. 11)
8	29315C		Exhaust Valve (1/32" OS) (Incl. 11)
9	31671		Valve Spring Cap (Used in early produ ction)
10	31672		Spring, Valve
11	31673		Valve Spring Cap
12	34709		Crankshaft
14A	32538B		Piston & Pin Ass'y.(Std.)(2-1/2")(Incl.16)
14A	32548B		Piston & Pin Ass'y. (.010" OS) (Incl. 16)
14A	32549B		Piston & Pin Ass'y. (.020" OS) (Incl. 16)
16	20381		Ring, Piston retaining
17	30963B		Rod Assy., Connecting (Incl. 19)
18	28594		Dipper, Oil
21	27241		Lifter, Valve
22	34683		Cover, Cylinder (Incl. 23, 26, 28 & 3 4)
24	27677A		* Gasket, Cylinder cover
28	35499		"O" Ring
29	35560		Tube, Oil fill
34	30574		Shaft, Mechanical governor
35	35479		Washer, Flat
36	30591		Gear Assy., Governor (Incl. 35)
37	29193		Ring, Retaining
38	30588A		Spool, Governor
39	29953C		* Gasket, Cylinder head
41A	650694A		Screw, 5/16-18 x 2" (Use as required)
44	27234A		* Gasket, Valve spring cover (Two requi red)
47	34146		Cover, Valve spring
51	32649A		* Gasket, Intake to cylinder
52	34597		Pipe, Intake
54	650451		Screw, 1/4-20 x 1"
55	6201		Screw, 1/4-28 x 7/8"
56	31688A		* Gasket, Carburetor-to-intake
57	29752		Nut & Lockwasher Assy., 1/4-28
58A	730127		Air Cleaner Ass'y. (Incl.56A, 58, 59, 60, 66, 67 & 170) (Use as required)
58A	730164		Air Cleaner Ass'y. (Incl. 56A, 58, 59, 60, 66, 67 & 170A) (Use as required)
58B	31545		Air Cleaner Ass'y. (Incl. 56A, 59A, 60A, 61 & 62) (Use as required)
68B	35539		Clip, Fill tube
69A	730162		Kit, Exhaust adapter (Incl. 69 & 77B) (Use as required) (Not for use on PTO side exhaust)
70A	30996		Muffler
77B	650493		Screw, 1/4-20 x 1-3/4"
77A	650665		Screw, 1/4-15 x 7/8"
78	30997		Cover, Muffler
78A	31874		Baffle, Heat
79	31341		Link, Throttle

Ref #	Part Number	Qty	Description
87	33858A		Control Bracket (Incl.88,89,100,101 & 157) NOTE: In original production the speed control assembly is riveted to the blower housing baffle (Ref. #107). Replacement speed control assembly includes screws (Ref. #101)and nuts (Ref. #100) for mounting.
88	31342		Spring, Compression
98	33857		Spring Assy., Extension (Incl. 98A)
99A	35438		Knob, Control
99	35440		Knob, Speed control
105	28277		Washer, Flat
106	31334		Rod, Governor
107	33342		Baffle, Blower housing
108A	650701		Screw, 8-18 x 7/16"
108	650561		Screw, 1/4-20 x 5/8"
109	33341		Baffle, Extension
111	34080		Spacer, Flywheel key
112	34443A		Solid State Ass'y.
113	650872		Stud, Solid State mounting
114	650814		Screw, Torx T-15, 10-24 x 1"
115	610961		Flywheel key
116	610118		Cover, Spark plug (Use as required)
117	35557		Wire, Ground
119A	35656		Housing, Blower
121	32180C		Line, Primer
122	29212		Screw, 1/4-28 x 7/16"
123	650168		Washer
128	650760		Screw, 8-32 x 3/8"
129	28545		Grommet
131	34694		Cup, Starter
136A	650884		Screw, 8-32 x 1/2"
138	29745		Extension, Blower housing
140A	650675		Washer, Flat
141	32660A		Fuel Tank (Incl. 142 & 156)
142	33032		Cap, Fuel filler (Use as required)
142	410144B		Cap, Fuel filler (Std.) (Use as required)
142	34210		Cap, Fuel filler
143	32661		Fuel Tank Bracket
145	30063		Screw, 1/4-20 x 1/2"
146	650665		Screw, 1/4-15 x 7/8"
147	28212		Spacer, Tank bracket (Not used in all models)
149	35392		Plug, Starter
152	34595		Heat, Baffle
153	28763		Screw, 10-32 x 19/32"
155	29774		Fuel Line (Braided, 8-1/4") (Use as required)
155	30705		Fuel Line (Braided, 16") (Use as required)
156	26460		Clamp, Fuel line (Use as required)
157	610973		Terminal Ass'y. (Use as required)
159	34587		Choke bracket
160A	650257		Screw, 8-32 x 5/16"
161	34594		Rod, Choke
162	34596A		Cover, Carburetor
163A	32203		Air Cleaner, Starter (Optional)
163	730571		Str.Muff Kit(Incl.163A,163B,163C)(Opt .)
163B	32204		Bracket, Starter air cleaner (Optional)
163C	34870		Decal, Instruction (Optional)
164	28819		Spring, Fuel line
193	630978		Diaphragm Assy.

Ref #	Part Number	Qty	Description
194	630932A		Inlet needle, Valve, Seat & Gasket As s'y.
195	632117		Carburetor (Incl. 56, 193 & 194) (Refer to Division 5, Section A, page 172 for breakdown)
197A	590648		Starter, Rewind (Refer to Division 5, Section C, page 34 for breakdown)
198A	33290D		Electric Starter Motor (120 volt) This 120-Volt starter motor kit can be used on those models equipped with electric starter provisions. Refer to Division 5, Section D, Page 16 for breakdown.
200	33233A		* Gasket Set (Incl. items marked *)