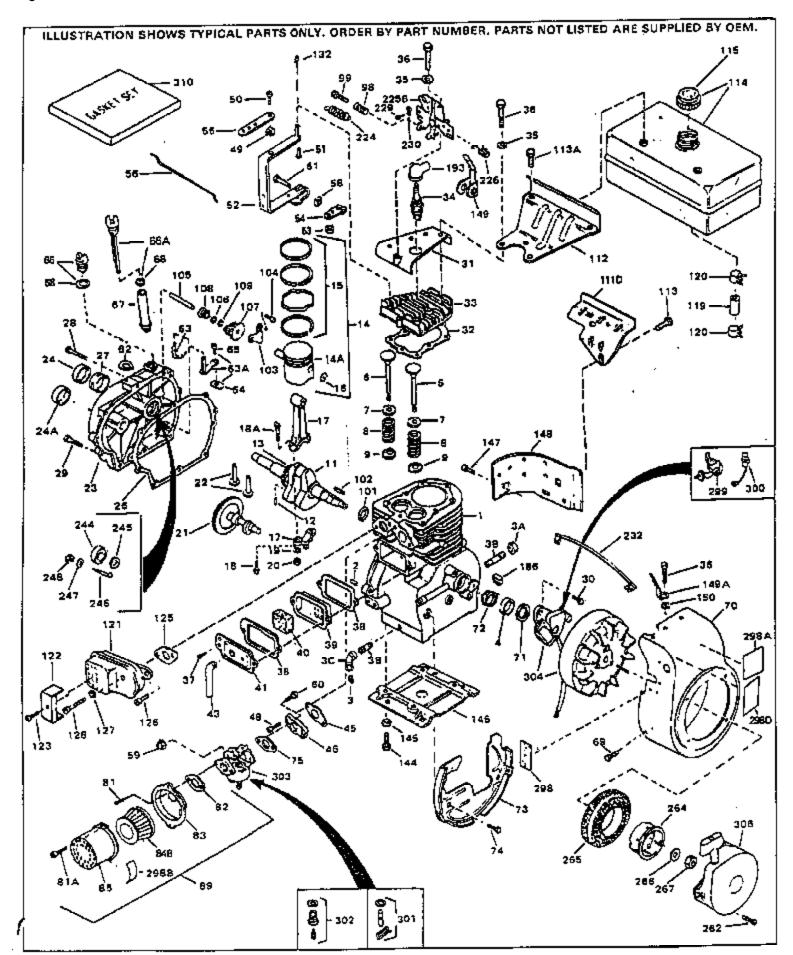
H50-65439M Engine Parts List #1

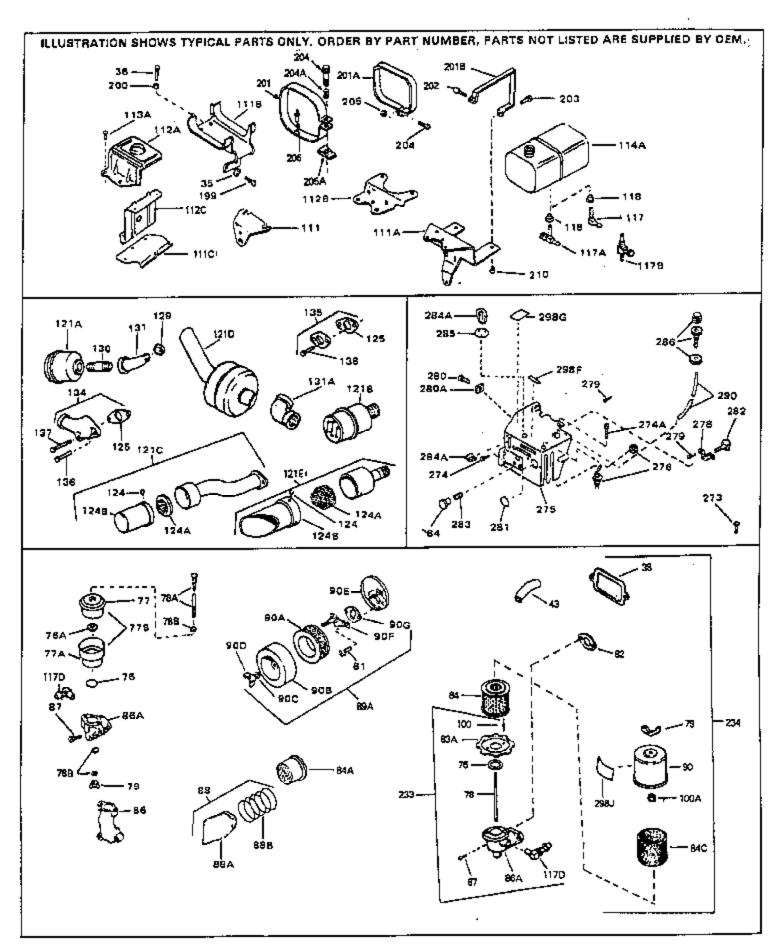


Ref #	Part Number	Otv	Description
1	33311B	ary	Cylinder (Incl. 2,3,4,5,184) (2-5/8" Bore)
-	27652		Pin, Dowel
	27642		Plug, Oil drain, 1/4-18
			•
	32678		Nipple, Oil drain
	30969		Cap, Oil drain
	27876B		Seal, Oil
5	32783		Intake Valve (Std.) (Incl. 9)
5	32784		Intake Valve (1/32" OS) (Incl. 9)
6	27878A		Exhaust Valve (Std.)
	27880A		Exhaust Valve (1/32" OS) (Incl. 9)
	27882		Cap, Upper valve spring
	27881		Spring, Valve
	32581		Cap, Lower valve spring
	30813		Crankshaft (Incl. 12 & 13)
12	29783		Pin, Crankshaft gear Used in early production. This gear is
			serviceable ONLY when itis pinned to the crankshaft.
13	27884		Gear, Crankshaft Used in early production. This gear is
10	2.001		serviceable ONLY when it is pinned to the crankshaft.
	24524		·
	34531		Piston, Pin & Ring Set (Std.) (2-5/8" Bore)
	34532		Piston, Pin & Ring Set (.010" OS)
	34533		Piston, Pin & Ring Set (.020" OS)
14A	33312B		Piston & Pin Ass'y. (Std.)(2-5/8")(In cl.16)
14A	33313B		Piston & Pin Ass'y. (.010" OS) (Incl. 16)
14A	33314B		Piston & Pin Ass'y. (.020" OS) (Incl. 16)
	34854		Ring Set (Std.) (2-5/8" Bore)
	34855		Ring Set (.010" OS)
	34856		Ring Set (.020" OS)
	27888		Ring, Piston pin retaining
	31295C		Rod Assy., Connecting (Incl. 18)
	30682		Bolt, Connecting rod (Early productio n)
	650662C		Screw, Connecting rod (Late productio n)
19	26073		Connecting rod bolt washer (Early pro duction)
20	28264		Connecting rod nut (Used on early pro duction)
21	33156		Camshaft
22	34034		Lifter, Valve
	31303B		Cover, Cylinder (Incl. 24, 27 & 105)
	28427		Seal, Oil
	30684		* Gasket, Cylinder cover
	31546		Bushing, Crankshaft
	650488		Screw, 1/4-20 x 1-1/4"
	650493		Screw, 1/4-20 x 1-3/4"
	650489		Screw, 1/4-20 x 5/8"
	30939A		Cover, Cylinder head
32	28938C		* Gasket, Cylinder head
	30938A		Head, Cylinder (Incl. 3 of 36)
	33636		Resistor Spark Plug
	26073		Washer, Flat (Use as required)
	650570		Washer, Flat (Use as required)
	650691		Washer, Flat (Use as required)
30			
	650697A		Screw, 5/16-18 x 2-1/2" (Use as required)
36			Screw, 5/16-18 x 2-1/4" (Use as requi red)
36 36	650695A		
36 36 36	650694A		Screw, 5/16-18 x 2" (Use as required)
36 36 36			Screw, 5/16-18 x 2" (Use as required) Screw, 10-24 x 1/2" (Use as required)
36 36 36 37	650694A		Screw, 10-24 x 1/2" (Use as required)
36 36 37 37	650694A 650128 650597		Screw, 10-24 x 1/2" (Use as required) Screw, 10-24 x 5/8" (Use as required)
36 36 36 37 37 38	650694A 650128 650597 27896A		Screw, 10-24 x 1/2" (Use as required) Screw, 10-24 x 5/8" (Use as required) * Gasket, Breather cover
36 36 37 37 38 39	650694A 650128 650597		Screw, 10-24 x 1/2" (Use as required) Screw, 10-24 x 5/8" (Use as required)

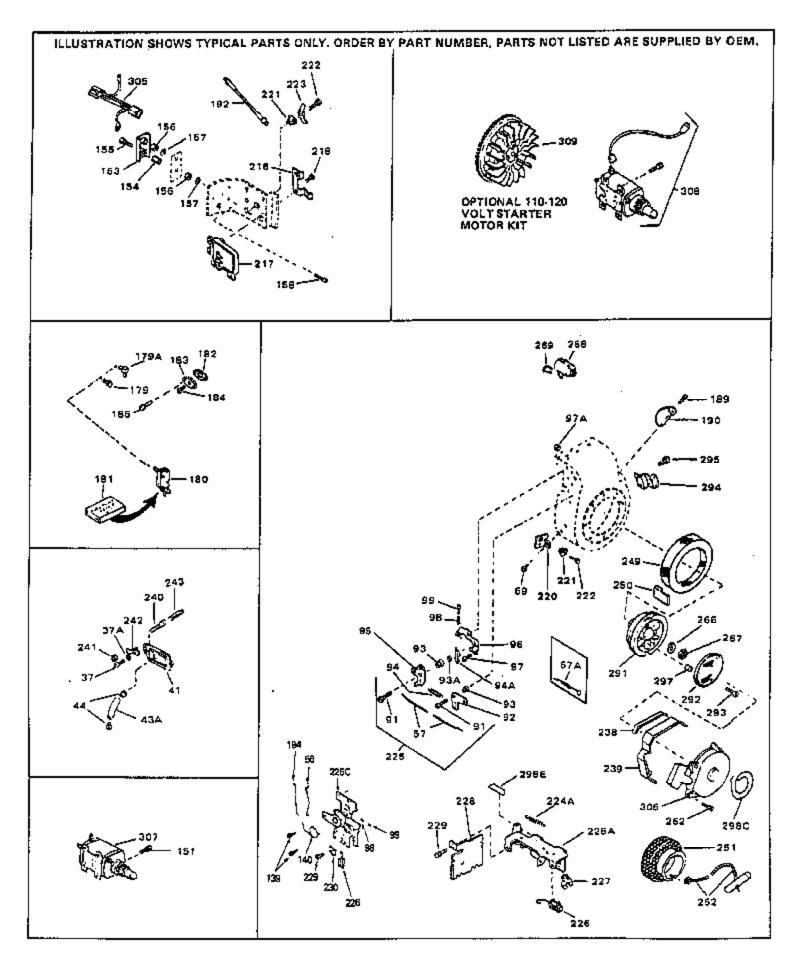
	Part Number		
	28425		Cover, Valve spring
	27915A		* Gasket, Intake
46	34712	F	Flange, Carburetor (Incl. 60)
48	30196	5	Screw, 5/16-18 x 3/4"
	29918	L	Lockwasher
	650548		Screw, 8-32 x 5/16"
	30319		Rivet, Split (Used on early productio n)
	33454		Lever Assy., Governor
	30322		Lock Nut, 8-32 (Use as required)
	29916		Clamp, Governor lever (Use as require d)
56	34662	L	Link, Throttle
58	29216	L	Locknut, 10-32
	650517		Screw, 1/4-20 x 13/16"
	29826		Screw, 10-32 x 3/4"
	29642		
			Ring, Retaining
63	30699B		Rod Assy., Governor (This one piece gov. rod is no longer
		ι	used. It is replaced by 30699C assy., Ref.#63A)
631	30699C		Rod Assy., Governor (Incl. 64 & 65)
	30700		Yoke, Governor
	650494		Screw, 6-40 x 5/16"
66A	34011A	C	Dipstick (Incl. 68)
67	33893A	(Oil Fill Tube
68	33590	"	'O" Ring
	29747B		Screw, 5/16-24 x 21/32"
	32158E		Blower Hsg. (For elec.starter)(Incl.1 89,190)
	33876		Gasket, Stator
73	29536	E	Baffle, Blower housing
74	650561	5	Screw, 1/4-20 x 5/8"
75	31688A	*	* Gasket, Carburetor
	30196		Screw, 5/16-18 x 3/4" (Use as require d)
	28820		Screw, 10-32 x 1/2" (Use as required)
	650521		
			Screw, 10-32 x 1-1/8" (Use as require d)
89	730127		Air Cleaner Ass'y. (Incl. 81,81A,82,83,84,85,90G & 298B)
		((Use as required)
98	28569	C	Compression Spring (Used with 29500 screw)(Use as
00	20000		required)
			. ,
98	32924	(Compression Spring (Used with 650688 screw) (Use as
			required)
98	31342	(Compression Spring (Used with 650549 screw) (Use as
		n	required)
00	CEOE 40		$Porouv = 40 \times 7/16" (Llos op roguirod)$
	650549		Screw, 5-40 x 7/16" (Use as required)
	29500		Screw, 8-32 x 3/4" (Use as required)
	650688	5	Screw, 10-32 x 1 (Use as required)
102	30884	ŀ	Key, Flywheel
	31843A		Bracket, Governor gear
	650836		Screw, 10-24 x 1/2"
	31845		
			Shaft, Mechanical governor
	30590A		Washer, Flat
	30591		Gear Assy., Governor (Incl. 106)
108	30588A	5	Spool, Governor
	29193		Ring, Retaining
	34158		Bracket, Lower fuel tank
ח111			
	3/150	г	Plate I Inner fuel tank mta
112	34159		Plate, Upper fuel tank mtg.
112 113A	34159 650665 650561	5	Plate, Upper fuel tank mtg. Screw, 1/4-15 x 3/4" Screw, 1/4-20 x 5/8"

as required) 119 29774 Fuel Line (Braided 8,25") (Use as required) 119 30705 Fuel Line (Braided 15") (Use as required) 120 26460 Clamp, Fuel line (Use as required) 121 32401 Muffer 125 27930A * Casket, Exhaust 126 30196 Screw, 5/16-18 x 3/4* 127 26073 Washer, Flat 128 650648 Screw, 5/16-18 x 2" 129 650648 Screw, 5/16-18 x 2" 129 650648 Screw, 5/16-18 x 3/4* 144 600542 Screw, 5/16-18 x 3/4* 146 20542 Screw, 5/16-18 x 3/4* 146 20542 Screw, 5/16-18 x 3/4* 146 20542 Screw, 5/16-18 x 3/4* 146 20553 Base, Engine mounting 147 650128 Screw, 10-24 x 1/2* 148 30622A Extension, Blower housing 166 27275 Clip, Vire (Use as required) 166 27775 Clip, Vire (Use as required) 167 2943 2125 Cup, Starter 266 50815 Washer, Belleville 267 8116 Nut, Hex 288 34346 Decal, Instruction 298 35171 Decal, HP, (6 HP) (Use as required) 298 35171 Decal, HP, (6 HP) (Use as required) 298 35171 Decal, HP, (6 HP) (Use as required) 298 35171 Decal, HP, (6 HP) (Use as required) 298 35171 Decal, HP, (6 HP) (Use as required) 299 30547A Contact Assy, Breaker 300 30548B Conderser 301 631021 Intel Keede, Seat & Clip Assy. 303 631927 Carburetor (Incl. 75 & 301) (Refer to Division 5, Section A, page 14 for breakdown) 304 610694A Magneto (wiring gear for 120 vol tst arter) NOTE: The complete magneto is not available as an assembly. The magneto is not available as an assembly. T				
115 410144B Fuel Cap (White Plastic) (Sput Resistant, Low Profile) (Use as required) 115 34210 Fuel Cap (Red Plastic) (Sput Resistant, Low Profile) (Use as required) 119 29774 Fuel Cap (Red Plastic) (Sput Resistant, High Profile) (Use as required) 119 29774 Fuel Line (Braided 325') (Use as required) 119 30362 Fuel Line (Braided 25') (Use as required) 120 26460 Clamp, Fuel line (Braided 25') (Use as required) 121 32401 Muffer 125 27300A "Gasket, Exhaust 126 30196 Screw, 516-18 x 34" 127 26073 Washer, Flat 128 650694A Screw, 516-18 x 34" 128 650542 Screw, 516-18 x 34" 132 650542 Screw, 516-18 x 34" 144 620542 Screw, 516-18 x 34" 145 620543 Screw, 516-18 x 34" 146 620542 Screw, 516-18 x 34" 147 62052 Screw, 10-24 x 1/2" 148 3022/4 Screw, 10-24 x 1/2" 148 3022/4 Screw, 10-24 x 1/2" 149			Qty	
115 33032 Fuel Cap (Red Plastic) (Spurt Resistant, Lów Profile) (Use as required) 115 34210 Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use as required) 119 29774 Fuel Line (Braided 16) (Use as required) 119 30705 Fuel Line (Braided 16) (Use as required) 119 30705 Fuel Line (Braided 32') (Use as required) 121 24400 Clamp, Fuel line (Use as required) 123 24400 Muffer 126 20930A * Gasket, Exhaust 126 50064A Screw, 516-18 x 34" 128 650664A Screw, 516-18 x 34" 128 65064A Screw, 516-18 x 34" 128 65064A Screw, 10-24 x 1/2" 144 62053 Base, Engine mounting 147 650139 Screw, 10-24 x 1/2" 148 30622A Extension, Blower housing 149 20622A Extension, Blower housing 186 2943 Clip, Fuel line (Use as required) 209 20942 Clip, Conduit 220 20942 Clip, Conduit 230 27733				
as required) 115 34210 119 29774 119 29774 119 29774 119 20775 119 30952 120 26460 121 32401 121 32401 122 7830A 125 27830A 125 27830A 125 27830A 125 27830A 125 27830A 126 605648 128 60194A 128 60094A 129 60094A 129 60094A 120 6009473 120 600947 120 775 120				
115 34210 Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use as required) 119 29774 Fuel Line (Braided 8.25') (Use as required) 119 30705 Fuel Line (Braided 16') (Use as required) 119 30982 Fuel Line (Braided 12') (Use as required) 121 32401 Muffer 125 27930A * Gasket, Exhaust 126 30196 Screw, 5/16-18 x 34* 127 26073 Washer, Flat 128 660694A Screw, 5/16-18 x 2* 129 660694A Screw, 5/16-18 x 34* 146 26538 Base, Engine mounting 147 650128 Screw, 10-32 x 35* 147 650128 Screw, 10-32 x 38* 148 30622A Extension, Blower housing 147 650128 Screw, 10-32 x 38* 229 27733 Clip, Fuel line (Use as required) 148 30622A Extension, Blower housing 146 22538 Base, Engine mounting 147 650128 Cup, Vin (Use as required) 148 206224 Cip, Vin (Use as required)	115	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use
as required) as required) 119 29774 Fuel Line (Braided 8.25") (Use as required) 119 30705 Fuel Line (Braided 16") (Use as required) 120 26460 Clamp, Fuel line (Use as required) 121 32401 Muffler 125 27930A * Casket, Exhaust 126 30196 Screw, 5/16-18 x 3/4" 127 26073 Washer, Flat 128 650694A Screw, 5/16-18 x 2" 126 650139 Screw, 5/16-18 x 2" 126 650139 Screw, 5/16-18 x 3/4" 146 650542 Screw, 5/16-18 x 3/4" 147 650128 Screw, 10-24 x 1/2" 148 30622A Extension, Blower housing 147 650128 Screw, 10-22 x 3/8" 220 27733 Clip, Fuel line (Use as required) 148 30622A Extension, Blower housing 223 28942 Screw, 10-22 x 3/8" 220 27733 Clip, Condut 222 29716 Screw, 14-28 x 7/16"				as required)
119 29774 Fuel Line (Braided 8.25") (Use as required) 119 30062 Fuel Line (Braided 16") (Use as required) 120 28460 Clamp, Fuel line (Use as required) 121 32401 Muffler 125 27330A * Gasket, Exhaust 126 5073 Washer, Flat 128 65064A Screw, 5/16-18 x 2" 128 65064B Screw, 5/16-18 x 2" 128 65064B Screw, 5/16-18 x 2" 128 65064B Screw, 5/16-18 x 3/4" 128 65064B Screw, 5/16-18 x 3/4" 128 65064B Screw, 5/16-18 x 3/4" 146 29538 Base, Engine mounting 147 65012B Screw, 10-24 x 1/2" 148 30622A Enternon, Blower housing 149 20622A Enternon, Blower housing 129 28442 Screw, 10-32 x 3/8" 230 27793 Clip, Conduit 232 324240 Ground Wire 223 32440 Screw, 14-28 x 7/16"	115	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
119 30705 Fuel Line (Braided 16°) (Use as required) 120 28460 Clamp, Fuel line (Use as required) 121 32401 Muffler 125 27330A "Gasket, Exhaust 126 30196 Screw, 5/16-18 x 3/4" 127 36073 Washer, Flat 128 650694A Screw, 5/16-18 x 2" 129 650694A Screw, 5/16-18 x 2" 120 650634A Screw, 5/12 (Early production) 132 650139 Screw, 5/12 (Early production) 144 650542 Screw, 5/16-18 x 3/4" 146 650543 Base, Engine mounting 147 660128 Screw, 10-22 x 3/6" 148 30622A Extension, Blower housing 148 30622A Screw, 10-22 x 3/6" 230 2775 Clip, Fuel line (Use as required) 242 Screw, 10-22 x 3/6" 230 27716 Screw, 10-42 x 7/16" 242 Screw, 10-42 x 7/16" Screw, 5/16-18 x 2" 243 4240 Ground Wire 252 29716 Screw, 10-42 x 7/16" </td <td></td> <td></td> <td></td> <td>as required)</td>				as required)
119 30962 Fuel Line (Brailed 32°) (Use as required) 121 32401 Muffler 125 27930A * Gasket, Exhaust 126 30196 Screw, 5/16-18 x 3/4* 127 26073 Washer, Flat 128 650694A Screw, 5/16-18 x 3/4* 128 650139 Screw, 5/16-18 x 3/4* 132 650143 Screw, 5/16-18 x 3/4* 144 620542 Screw, 5/16-18 x 3/4* 144 620542 Screw, 5/16-18 x 3/4* 144 620542 Screw, 5/16-18 x 3/4* 146 29538 Base, Engine mounting 147 650128 Screw, 10-24 x 1/2* 148 30622A Extension, Blower housing 188 27275 Clip, Vire (Use as required) 229 28942 Screw, 10-32 x 3/8* 230 27793 Clip, Conduit 232 32420 Ground Wire 262 Screw, 14-28 x 7/16* 264 32125 Cup, Starter 265 Solo217 Screw, Starter cup 266 Scolo23 <				
120 22460 Clamp, Fuel line (Use as required) 121 32401 Muffler 125 27330A * Gasket, Exhaust 126 30196 Screw, 5/16-18 x 3/4* 127 26073 Washer, Flat 128 650694A Screw, 8-32 x 5/16* (Early production) 132 650139 Screw, 8-32 x 5/16* (Early production) 132 650139 Screw, 8-32 x 1/2* (Early production) 144 620542 Screw, 5/16-18 x 3/4* 146 26538 Base, Engine mounting 147 650128 Screw, 10-24 x 1/2* 148 30622A Extension, Blower housing 186 27275 Clip, Nure (Use as required) 186 27773 Clip, Conduit 229 28942 Screw, 10-24 x 1/2* 230 27793 Clip, Conduit 232 34240 Ground Wire 262 29716 Screw, 1/4-28 x 7/16* 243 Screw, 1/4-28 x 7/16* Cup, Starter 265 S00417 Screw, 1/4-28 x 7/16* 2798 34346 Decal, HP, (G H-P,	119	30705		Fuel Line (Braided 16") (Use as requi red)
121 32401 Muffler 125 27930A "Gasket, Exhaust 126 30196 Screw, 5/16-18 x 3/4" 127 26073 Washer, Flat 128 65064A Screw, 5/32 x 5/16" (Early production) 132 650139 Screw, 8-32 x 1/2" (Early production) 144 620542 Screw, 5/16-18 x 3/4" 146 29538 Base, Engine mounting 147 650128 Screw, 10-24 x 1/2" 148 30622A Extension, Blower housing 186 27275 Clip, Vire (Use as required) 229 2942 Screw, 10-32 x 3/8" 230 27793 Clip, Conduit 232 324240 Ground Wre 262 29716 Screw, 1/4-28 x 7/16" 2443 Decal, Instruction 298 266 500417 Screen, Starter cup 266 500417 Screen, Starter cup 266 5023 Decal, Name 2984 Starter Cup, Starter 2983 31517 Decal, S-HP Min-Bike (Use as required) 2984	119	30962		Fuel Line (Braided 32") (Use as requi red)
125 27930A * Gasket, Exhaust 126 30196 Screw, 5/16-18 x 3/4* 127 26073 Washer, Flat 128 650694A Screw, 5/16-18 x 2* 132 650139 Screw, 5/16-18 x 2* 132 650139 Screw, 8-32 x 1/2* (Early production) 132 650139 Screw, 5/16-18 x 3/4* 146 65042 Screw, 5/16-18 x 3/4* 146 650548 Base, Engine mounting 147 650128 Screw, 10-24 x 1/2* 148 30622A Extension, Blower housing 186 27275 Clip, Vire (Use as required) 202 29942 Screw, 14-28 x 7/16* 203 27793 Clip, Conduit 203 27793 Clip, Conduit 204 30125 Cup, Starter 205 590417 Screw, 14-28 x 7/16* 264 32125 Cup, Starter cup 266 600515 Washer, Belleville 267 8116 Nut, Hex 2984 3310 Decal, H.P. (6 H.P.) (Use as required) 2984	120	26460		Clamp, Fuel line (Use as required)
126 Screw, 5/16-18 x 34" 127 26073 Washer, Flat 128 650694A Screw, 8-32 x 5/16' 132 650139 Screw, 8-32 x 1/2" (Early production) 134 650542 Screw, 8-32 x 1/2" (Early production) 144 650542 Screw, 8-32 x 1/2" 144 650542 Screw, 10-24 x 1/2" 148 30622A Extension, Blower housing 168 27275 Clip, Wire (Use as required) 129 28942 Screw, 10-32 x 3/8" 230 27793 Clip, Conduit 231 232 4240 Ground Wire 262 29716 Screw, 14-28 x 7/16" 264 32125 Cup, Starter cup 266 650815 Washer, Belleville 267 8116 Nut, Hex 298 43346 Decal, Instruction 2984 33310 Decal, Name 2984 33310 Decal, HP, (6 H-P) (Use as required) 2984 33310 Decal, HP, (19 Mini-Bike (Use as required) 2984 3317 Decal, HP, (10 Mini-Bike (Use as required) <td>121</td> <td>32401</td> <td></td> <td>Muffler</td>	121	32401		Muffler
126 30196 Screw, 5/16-18 x 34" 127 26073 Washer, Flat 128 650694A Screw, 8-16-18 x 2" 132 650139 Screw, 8-32 x 1/2" (Early production) 134 650542 Screw, 8-32 x 1/2" 144 650542 Screw, 8-32 x 1/2" 144 650542 Screw, 5/16-18 x 3/4" 144 29538 Base, Engine mounting 147 650128 Screw, 10-24 x 1/2" 148 30622A Extension, Blower housing 168 27275 Clip, Wire (Use as required) 229 29942 Screw, 10-32 x 3/8" 230 27793 Clip, Conduit 231 22420 Ground Wire 262 29716 Screw, 14-28 x 7/16" 264 32125 Cup, Starter cup 266 500417 Screen, Starter cup 266 500417 Screen, Starter cup 266 500417 Decal, Name 2984 33310 Decal, Name 2984 33310 Decal, H.P. (6 H.P.) (Use as required) 2984	125	27930A		* Gasket, Exhaust
127 26073 Washer, Flat 128 650694A Screw, 8-32 x 5/16" (Early production) 132 650139 Screw, 8-32 x 1/2" (Early production) 134 650542 Screw, 8-32 x 1/2" (Early production) 144 650542 Screw, 5/16-18 x 3/4" 146 29538 Base, Engine mounting 147 650128 Screw, 10-24 x 1/2" 148 30622A Extension, Blower housing 186 227275 Clip, Vine (Use as required) 186 22443 Clip, Conduit 232 34240 Ground Wire 232 34240 Ground Wire 262 29716 Screw, 1/4-28 x 7/16" 264 32125 Cup, Stater 265 590417 Screen, Stater cup 266 600815 Washer, Belleville 267 8116 Nut, Hez 298 33310 Decal, Instruction 298A 33310 Decal, H.P. (6 H.P.) (Use as required) 298A 31517 Decal, H.P. (6 H.P.) (Use as required) 298A 31021 Intel Needle, S	126	30196		•
128 650694A Screw, 5/16-18 x 2" 132 650548 Screw, 5-32 x 1/2" (Early production) 144 650542 Screw, 5/16-18 x 2" 146 620542 Screw, 5/16-18 x 3/4" 147 650128 Screw, 10-24 x 1/2" 148 30622A Extension, Blower housing 186 27275 Clip, Vire (Use as required) 186 27275 Clip, Conduit 200 27793 Clip, Conduit 232 34240 Ground Wire 262 29716 Screw, 1/4-28 x 3/8" 264 32125 Cup, Stater 265 590417 Screen, Stater cup 266 650815 Washer, Belleville 277 Decal, Instruction 284 350223 284 33510 Decal, H-P. (6 H-P.) (Use as required 0) 298A 32173 Decal, H-P. (6 H-P.) (Use as required 1)<				
132 660548 Screw, 8-32 x 5/16" (Early production) 134 650139 Screw, 8-32 x 1/2" (Early production) 144 650542 Screw, 7/16-18 x 3/4" 146 29538 Base, Engine mounting 147 650128 Screw, 10-24 x 1/2" 148 30622A Extension, Blower housing 186 27275 Clip, Vire (Use as required) 209 28442 Screw, 10-32 x 3/8" 230 27793 Clip, Conduit 232 27793 Clip, Conduit 232 34240 Ground Wire 242 Screw, 14-28 x 7/16" 244 Ground Wire 252 Stott 266 590417 Screen, Starter cup 266 650815 Washer, Belleville 267 8116 Nut, Hex 2984 33310 Decal, SHP Mini-Sike (Use as required) 2984 2173 Decal, H.P. (5 H.P.) (Use as required) 2984 31517 Decal, H.P. (6 H.P.) (Use as required) 2984 2173 Decal, H.P. (6 H.P.) (Use as required) 299 <				
132 650139 Screw, 8-32 x 1/2" (Early production) 144 660542 Screw, 5/16-18 x 3/4" 146 29538 Base, Engine mounting 147 650128 Screw, 10-24 x 1/2" 148 30622A Extension, Blower housing 186 29443 Clip, Fuel line (Use as required) 289 Screw, 10-32 x 38" 203 27753 Clip, Conduit 223 34240 Ground Wire 226 29716 Screw, 14-28 x 7/16" 244 2125 Cup, Starter 256 590417 Screw, Starter cup 266 650815 Washer, Bellewille 267 8116 Nut, Hex 288 4336 Decal, Instruction 298A 305023 Decal, S HP Mini-Bike (Use as required) 298A 32173 Decal, H.P. (6 H.P.) (Use as required) 298A 32173 Decal, H.P. (6 H.P.) (Use as required) 298A 23173 Decal, H.P. (6 H.P.) (Use as required) 298A 23173 Decal, H.P. (6 H.P.) (Use as required) 298A 23121 <t< td=""><td></td><td></td><td></td><td></td></t<>				
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breakdown)	304	610694A		complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in parts list.
310_33235A * Gasket Set (Incl. items marked *)	306	590473		
	310	33235A		* Gasket Set (Incl. items marked *)

H50-65439M Engine Parts List #2



	Part Number		Description
	26073 650570		Vasher, Flat (Use as required) Vasher, Flat (Use as required)
	650691		Washer, Flat (Use as required)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as required)
	650695A		Screw, $5/16-18 \times 2-1/4$ " (Use as required)
	650694A		Screw, 5/16-18 x 2" (Use as required)
	27896A		Gasket, Breather cover
	30196		Screw, 5/16-18 x 3/4" (Use as require d)
	28820		
			Screw, 10-32 x 1/2" (Use as required)
	650521 24607		Screw, 10-32 x 1-1/8" (Use as require d) Air Cleaner Elbow Assy.(Use in 730561 only.)
	34697		
69A	730128		Air Cleaner Ass'y. (Incl. 82,90A,90B,90D thru 90G,97 &
		2	298B) (Use as req.)
	650665		Screw, 1/4-15 x 3/4"
121E	391026	Ν	Muffler (Incl. 124, 124A & 124B) (This spark arrester
		n	nufflercan be used on any model)
124A	33171	Ν	Auffler Screen (Use as required)
124B	33185	C	Cover & Tube, Muffler (Use as require d)
124	650578		Screw, 8-18 x 3/8"
	27930A		Gasket, Exhaust
	31288		Muf.Adapter Kit(Incl.125,136,137)(As req.)
	730130		Auf.Adapter Kit(Incl.125 & 138)(As re quired)
	6021A		Screw, 5/16-18 x 1-1/2" (Use as required)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as required)
138	30196		Screw, 5/16-18 x 3/4" (Use as require d)
	34819		Air Cleaner Elbow (Incl.44,76,78,83A,86A,100)(Use in
			730561 ass'y. only)
234	730561	Δ	Air Cleaner Kit
201	100001		Incl.38,43,44,76,78,79,82,83A,84,84C,86A,87,90,100A,233
			Use only on engines with an externally ventedfully
			adjustable carburetor.)
070	650697		•
	650687		Screw, 10-32 x 5/16" (Use as required)
	650257 650765		Screw, 8-32 x 5/16"
	650765		Screw, 10-32 x 1/2"
	34672		Cover, Carburetor
	32398		Bracket, Choke
	28820		Screw, 10-32 x 1/2"
	650764		U" Clip Nut
	650760		Screw, 8-32 x 3/8"
	35438		Knob, Speed Control
	570629A		Primer Assy.
	32180C		ine, Primer
	34414		Decal, "Warning"
	34416 34144		Decal, Choke Decal, "Primer"



Ref #	Part Number 0	Aty Description
37	650128	Screw, 10-24 x 1/2" (Use as required)
37	650597	Screw, 10-24 x 5/8" (Use as required)
	27261	Washer, Flat (Use as required)
	28425	Cover, Valve spring
	35350	Tube, Breather
	34662	Link, Throttle
	29747B	Screw, 5/16-24 x 21/32"
98	28569	Compression Spring (Used with 29500 screw)(Use as required)
98	32924	Compression Spring (Used with 650688 screw) (Use as required)
98	31342	Compression Spring (Used with 650549 screw) (Use as required)
99	650549	Screw, 5-40 x 7/16" (Use as required)
99	29500	Screw, 8-32 x 3/4" (Use as required)
	650688	Screw, 10-32 x 1 (Use as required)
	650821	Screw, 10-32 x 1/2"
	34663	Spring, Speed control
	32683A	Gasket, Fuel pump cover (Use as required)
	32955	Cover, Fuel pump pad (Use as required)
	9556	Plug, Pipe 1/8-27 (Use as required)
	30063	Screw, 1/4-20 x 1/2" (Use as required)
	650760	Screw, 8-32 x 3/8"
	33013	Cover, Starter bubble
	34661	Link, Governor
	34126	Bracket, Grommet mounting
	28545	Grommet, Plastic
222	650760	Screw, 8-32 x 3/8"
225	730152	Control Bracket(Incl.91 thru 97)(As r eq.)
225C	34664	Control Bracket (Incl. 98, 99, 140 & 226)
227	33177	Terminal (Use as required)
	28942	Screw, 10-32 x 3/8"
	27793	Clip, Conduit
	32576	Seal, Snow guard
	34127	Guard, Starter
	29716	Screw, 1/4-28 x 7/16"
	650815	Washer, Belleville
	8116	Nut, Hex
	33018	Harness Assy., Adapter (Use as required)
306	590473	Rewind Starter (Refer to Division 5, Section C, page 29 for breakdown)
308	33328D	Starter Motor Kit (110-120 Volt) NOTE: This 110-120 volt starter motor kit may have been added to this engine. This can be added only if cylinder has drilled and tapped starter mounting bosses and a ring gear flywheel has been added (see #309). Refer to service number stamped on end cap of motor,
309	30811A	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter motor kits listed above.)