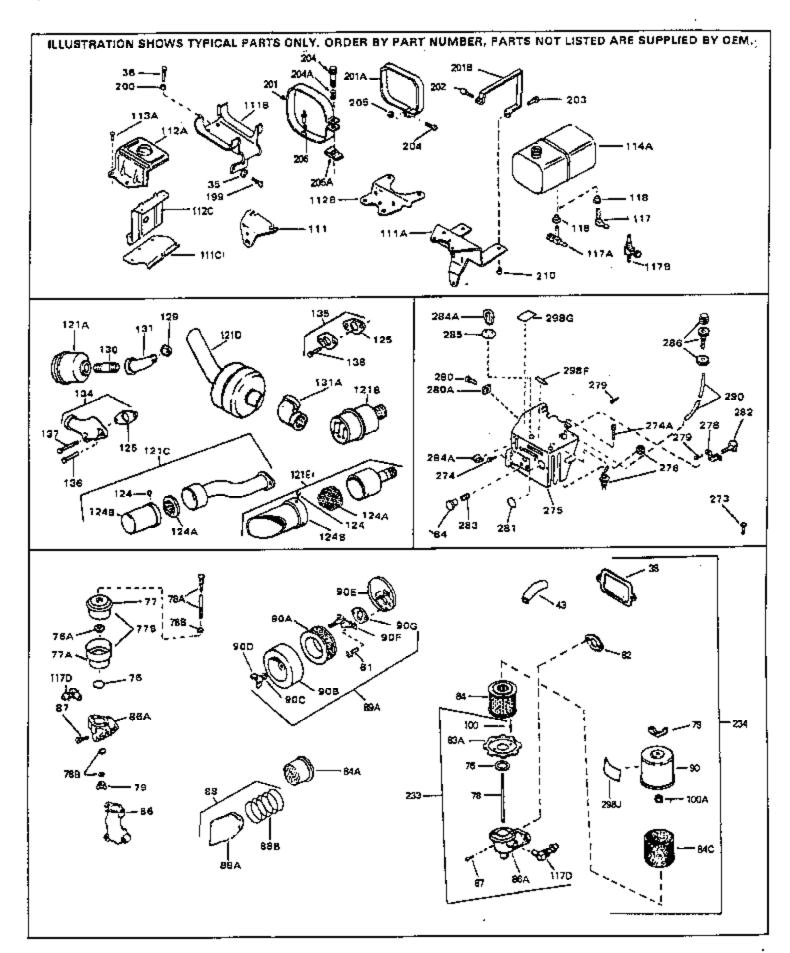


		<u> </u>	
	Part Number	Qty	Description
	33311B		Cylinder (Incl. 2,3,4,5,184) (2-5/8" Bore)
	27652		Pin, Dowel
	27642		Plug, Oil drain, 1/4-18
	27876B		Seal, Oil
	32783		Intake Valve (Std.) (Incl. 9)
5	32784		Intake Valve (1/32" OS) (Incl. 9)
6	27878A		Exhaust Valve (Std.)
6	27880A		Exhaust Valve (1/32" OS) (Incl. 9)
7	27882		Cap, Upper valve spring
8	27881		Spring, Valve
9	32581		Cap, Lower valve spring
11	31790		Crankshaft (Incl. 12 & 13)
12	29783		Pin, Crankshaft gear Used in early production. This gear is
			serviceable ONLY when itis pinned to the crankshaft.
13	27884		Gear, Crankshaft Used in early production. This gear is
			serviceable ONLY when itis pinned to the crankshaft.
14	34531		Piston, Pin & Ring Set (Std.) (2-5/8" Bore)
14	34532		Piston, Pin & Ring Set (.010" OS)
14	34533		Piston, Pin & Ring Set (.020" OS)
14A	33312B		Piston & Pin Ass'y. (Std.)(2-5/8")(In cl.16)
14A	33313B		Piston & Pin Ass'y. (.010" OS) (Incl. 16)
	33314B		Piston & Pin Ass'y. (.020" OS) (Incl. 16)
	34854		Ring Set (Std.) (2-5/8" Bore)
	34855		Ring Set (.010" OS)
	34856		Ring Set (.020" OS)
	27888		Ring, Piston pin retaining
	31295C		Rod Assy., Connecting (Incl. 18)
	30682		Bolt, Connecting rod (Early productio n)
	650662C		Screw, Connecting rod (Late production)
	26073		Connecting rod (Late production) Connecting rod bolt washer (Early pro duction)
	28264		
			Connecting rod nut (Used on early pro duction)
	33156		Camshaft
	34034		Lifter, Valve
	31451A		Cylinder Cover (Incl.24, 105, 246, 24 7 & 248)
	28460		Seal, Oil
	30684		* Gasket, Cylinder cover
	650488		Screw, 1/4-20 x 1-1/4"
	650493		Screw, 1/4-20 x 1-3/4"
	650489		Screw, 1/4-20 x 5/8"
	30939A		Cover, Cylinder head
	28938C		* Gasket, Cylinder head
	30938A		Head, Cylinder (Incl. 3 of 36)
	33636		Resistor Spark Plug
	26073		Washer, Flat (Use as required)
	650570		Washer, Flat (Use as required)
	650691		Washer, Flat (Use as required)
36	650697A		Screw, 5/16-18 x 2-1/2" (Use as requi red)
36	650695A		Screw, 5/16-18 x 2-1/4" (Use as required)
36	650694A		Screw, 5/16-18 x 2" (Use as required)
37	650128		Screw, 10-24 x 1/2" (Use as required)
	650597		Screw, 10-24 x 5/8" (Use as required)
	27896A		* Gasket, Breather cover
	28423		Body, Breather
	28424		Element, Breather
	28425		Cover, Valve spring
	27915A		* Gasket, Intake
	30195A		Flange, Carburetor (Incl. 79 & 80)
40	00100/1		riango, cabardor (inol. 13 & 00)

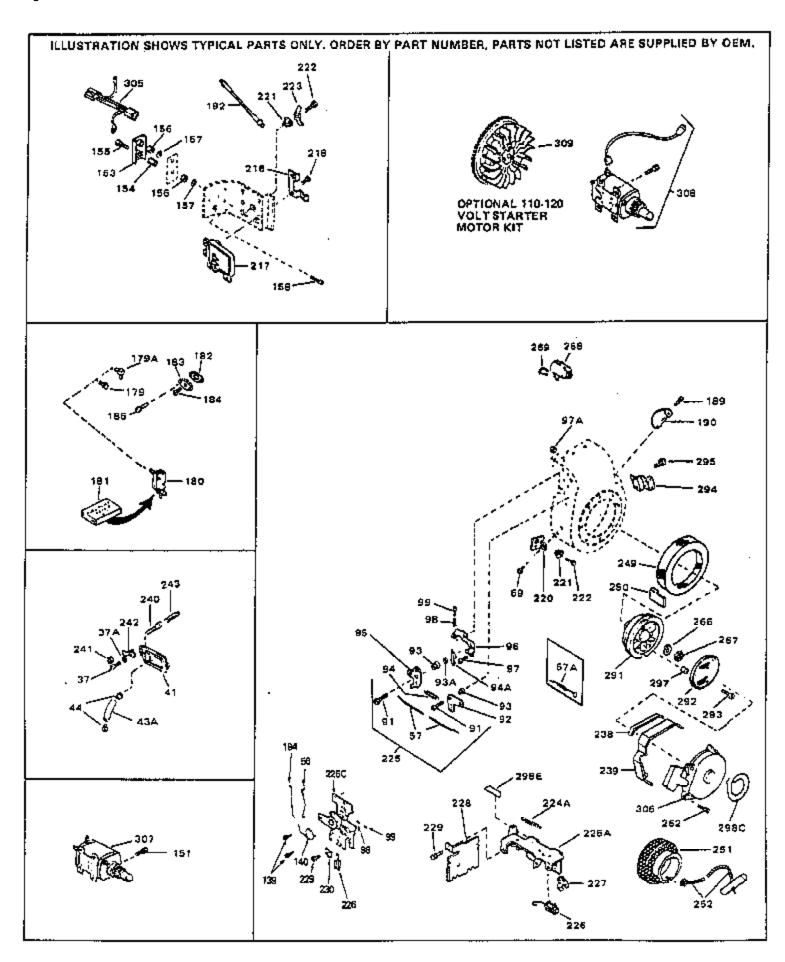
Ag 91016 Screw, 6716-18 x 34"	Ref #	Part Number Qty	Description
49 29918			
\$6 850548 Screw, 8-32 x 5/16" Strew, 5-30 x 5/16" Strew, 5-3			·
51 30319 Rivet, Split (Used on early production n)			
1.52 32326A			·
#49,51,63,64,132,133) 53 30322			, , , , , , , , , , , , , , , , , , , ,
53 30322	52	32326A	·
54 29916 55 30205 56 31710 58 29216 59 29752 50 29752 60 550572 61 29826 62 29842 63 30699C 63 30699B 64 30700 65 650494 65 29673 66 329673 67 32858 68 29673 69 29747B 70 32158E 70 32158E 71 32856 72 32856 73 32856 73 32856 73 32856 73 32856 73 32856 73 32856 73 32856 73 3876 73 2856 73 3876 73 2856 74 550561 75 31688A 75 31688A 75 31688A 75 31688A 76 31695 77 32850 78 31691 79 327772 81 33876 82 27772A 81 3876 82 27772A 81 3880 81 30196 82 27772A 83 31691 85 31715 89 730127 89 32924 Compression Spring (Used with 650688 screw) (Use as required) 98 31342 Compression Spring (Used with 650549 screw) (Use as required) 99 29500 99 650589 90 50591			#49,51,53,54,132,133)
54 29916 55 30205 56 31710 58 29216 59 29752 50 29752 60 550572 61 29826 62 29842 63 30699C 63 30699B 64 30700 65 650494 65 29673 66 329673 67 32858 68 29673 69 29747B 70 32158E 70 32158E 71 32856 72 32856 73 32856 73 32856 73 32856 73 32856 73 32856 73 32856 73 32856 73 3876 73 2856 73 3876 73 2856 74 550561 75 31688A 75 31688A 75 31688A 75 31688A 76 31695 77 32850 78 31691 79 327772 81 33876 82 27772A 81 3876 82 27772A 81 3880 81 30196 82 27772A 83 31691 85 31715 89 730127 89 32924 Compression Spring (Used with 650688 screw) (Use as required) 98 31342 Compression Spring (Used with 650549 screw) (Use as required) 99 29500 99 650589 90 50591	53	30322	Lock Nut, 8-32 (Use as required)
55 30206 56 31710 58 29216 59 29752			. ,
56 31710 58 29216 58 29216 59 29752 60 650572 61 29826 62 29842 63 306990 63 306990 64 30700 65 650494 66 31297 66 329674 67 32168E 68 329673 68 329673 69 29747B 69 29747B 60 32168E 60 31876 60 32168E 61 30196 62 32168E 63 306990 63 306990 64 30700 65 650494 65 650494 66 31297 66 67 31297 67 32168E 68 29673 69 29747B 69 29747B 60 32168E 61 30876 62 32168E 63 30969 63 30969 64 30700 65 65061 65 32168 65 65061 67 329536 68 32953 69 39747B 60 32168E 60 31876 60 32168E 60 31876 60 32168E 60 31876 60 32168E 60 31876 60 32168E			·
58 29216 59 29752 Nut & Lockwasher, 1/4-28 60 650572 51 2826 60 650572 51 2826 61 29826 62 29842 63A 30699C 63 30699B 63 30700 64 30700 65 650494 66A 31297 66A 31297 67 32158E 68 29673 70 32158E 70 32158E 71 33876 73 29536 74 65061 73 29536 74 65061 75 29536 76 31688A 77 631688A 78 631996 79 29536 79 32168 70 32158E 70 32158E 70 32158E 71 33876 73 29536 74 650561 75 31688A 76 536681 77 329536 78 3688A 81 30196 81 53698 81 650521 81			· · · · · · · · · · · · · · · · · · ·
59 29752 60 650572 50 650572 61 29826 60 650572 51 29826 61 29826 62 29842 63 30699B Rod Assy, Covernor (Incl. 64 & 65) 63 30699B Rod Assy, Covernor (Incl. 64 & 65) 63 30699B Rod Assy, Covernor (Incl. 64 & 65) 63 30699B Rod Assy, Covernor (Incl. 64 & 65) Rod Assy, Covernor (Incl. 68) Rod Assy, Covernor (Incl. 106) Rod Assy, Rod Assy, Rod Assy, Rod Assy, Rodernor (Incl. 106) Rod Assy, Rod Assy, Rod Assy, Rod			
60 650572			·
61 29864 62 29842 Ring, Retaining 63 30699C Rod Assy., Governor (Incl. 64 & 65) 63 30699B Rod Assy., Governor (This one piece gov. rod is no longer used. It is replaced by 30699C assy., Ref.#63A) 64 30700 Yoke, Governor 65 650494 Screw, 6-40 x 5/16" 68A 31297 Dipstick (Incl. 68) 68 29747B Screw, 5/16-24 x 21/32" 70 32168E Blower Hsg. (For elec.starter)(Incl.1 89,190) 63 3976 Gasket, Stator 73 29536 Blower Hsg. (For elec.starter)(Incl.1 89,190) 64 530561 Screw, 1/4-20 x 5/8" 65 31688A "Gasket, Stator 65 31688A "Gasket, Stator 76 31688A "Gasket, Stator 81 30196 Screw, 1/4-20 x 5/8" 76 316880 Screw, 10-32 x 1/2" (Use as require d) 81 28620 Screw, 10-32 x 1/2" (Use as require d) 81 28620 Screw, 10-32 x 1/2" (Use as require d) 82 72272A "Gasket, Air cleaner 83 31691 Bracket, Air cleaner 85 31715 Body, Air cleaner 85 31715 Body, Air cleaner 86 3294 Compression Spring (Used with 29500 screw) (Use as required) 96 32924 Compression Spring (Used with 650688 screw) (Use as required) 97 30127 (Use as required) 98 31342 Compression Spring (Used with 650688 screw) (Use as required) 98 31342 Screw, 32 x 3/4" (Use as required) 98 31342 Screw, 32 x 3/4" (Use as required) 99 50509 Screw, 32 x 3/4" (Use as required) 99 50509 Screw, 32 x 3/4" (Use as required) 99 50509 Screw, 32 x 3/4" (Use as required) 90 Screw, 32 x 3/4" (Use as required) 91 Screw, 32 x 3/4" (Use as required) 92 Screw, 32 x 3/4" (Use as required) 93 Screw, 32 x 3/4" (Use as required) 94 Screw, 5-40 x 7/16" (Use as required) 95 Screw, 10-32 x 1 (Use as required) 96 Screw, 10-32 x 1 (Use as required) 97 Screw, 10-32 x 1 (Use as required) 98 Screw, 10-32 x 1 (Use as required) 99 Screw, 32 x 3/4" (Use as required) 99 Screw, 32 x			
62 29642 63A 30699C 63A 30699B Rod Assy,, Governor (Incl. 64 & 65) 63 30699B Rod Assy,, Governor (This one piece gov. rod is no longer used. It is replaced by 30699C assy., Ref.#63A) 64 30700 70 Yoke, Governor 70 66 650494 80 29673 80 29673 80 29747B Screw, 6-40 x 5/16" 81 29673 82 29747B Screw, 5/16-24 x 21/32" 81 29536 82 29747B Screw, 5/16-24 x 21/32" 81 29536 83 29636 84 29684 85 29684 85 29684 85 29684 85 29684 85 29684 85 29684 85 29684 85 29684 85 29684 86 29673 86 29673 86 29673 86 29673 86 29673 86 29673 86 29673 86 29673 86 29674 87 29536 86 29673 86 29674 87 29536 88 29674 89 29536 89 29540 80 29684 80 29684 81 28820 81 650521 81 650521 81 650152			·
63A 30699B Rod Assy., Governor (Incl. 64 & 65) Rod Assy., Governor (Incl. 64 & 65) Rod Assy., Governor (This one piece gov. rod is no longer used. It is replaced by 30699C assy., Ref.#63A) 44 30700 Yoke, Governor Rofe 650494 Screw, 6-40 x 5/16" Rod Assy., Governor Rofe 650494 Screw, 6-40 x 5/16" Rod Assy., Governor Rofe 64 31297 Dipstick (Incl. 68) Rod Assy., Governor Rofe 650494 Screw, 5/16-24 x 21/32" Rod 29747B Screw, 5/16-24 x 21/32" Rod 29856 Baffle, Blower housing Rofe 65061 Screw, 10-32 x 1/2" (Use as require d) Rofe 65061 Screw, 10-32 x 1/2" (Use as require d) Rofe 650621 Screw, 10-32 x 1/2" (Use as require d) Rofe 650621 Screw, 10-32 x 1/2" (Use as require d) Rofe 650621 Screw, 10-32 x 1/2" (Use as require d) Rofe 650621 Screw, 10-32 x 1/2" (Use as require d) Rofe 650622 Screw, 10-32 x 1/2" (Use as require d) Rofe 650623 Rod Rofe Rofe Rofe Rofe Rofe Rofe Rofe Rofe			·
Rod Assy., Governor (This one piece gov. rod is no longer used. It is replaced by 30699C assy., Ref.#63A) Yoke, Governor			O. O
used. It is replaced by 30699C assy., Ref.#63A) 64 30700 65 650494			
64 30700 65 650494 66 30700 65 660494 66 30297 68 29673 68 29673 69 29747B 70 32158E 71 33876 73 29536 74 650561 75 31688A 76 3175 77 31688A 77 31958 78 318820 80 327272A 81 360521 81 360521 81 360521 81 360521 81 360521 81 36052 82 27272A 83 31691 85 27698, 378 25 38 38 485,90G & 298B) (Use as required) 85 31715 86 32984 87 330127 88 32924 89 32924 80 50649 80 50649 80 50688 80 50690A 80 5069	63	30699B	
65 650494 66A 31297 66B 31297 67 Dipstick (Incl. 68) 68 29673 69 29747B 69 29747B 60 29747B 60 29747B 61 29747B 62 29747B 63 2158E 64 29747B 65 29747B 66 29747B 66 29747B 67 32158E 68 29747B 69 29747B 69 29747B 60 29747B 60 29747B 60 29747B 61 29747B 61 29747B 62 29747B 63 29536 64 29747B 65 29747B 65 29747 67 29747			used. It is replaced by 30699C assy., Ref.#63A)
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66A 31297 68 29673 68 29673 68 29673 68 29673 68 29674B Screw, 5/16-24 x 21/32" 70 32158E Blower Hsg. (For elec.starter)(Incl.1 89,190) Gasket, Stator Fasser, Side Blower Housing Fasser, Carburetor Fasser, Fasser, Fasser, Fasser, Faster Fasser Fas			
68 29673 69 29747B Screw, 5/16-24 x 21/32" 70 32158E Blower Hsg. (For elec.starter)(Incl.1 89,190) Gasket, Stator Baffle, Blower housing Screw, 1/4-20 x 5/8" 75 31688A Baffle, Blower housing Screw, 1/4-20 x 5/8" 75 31688A Baffle, Blower housing Screw, 1/4-20 x 5/8" 75 31688A Baffle, Blower housing Screw, 1/4-20 x 5/8" 75 31688A Baffle, Blower housing Screw, 1/4-20 x 5/8" 75 31688A Baffle, Blower housing Screw, 1/4-20 x 5/8" 75 31688A Baffle, Blower housing Screw, 1/4-20 x 5/8" Fasket, Carburetor Screw, 18 x 3/4" (Use as require d) Screw, 10-32 x 1-1/8" (Use as require d) Screw, 10-32 x 1-1/8" (Use as require d) Screw, 18-32 x 3/8" Screw, 18-32 x 3/8" Basket, Air cleaner Basket, Statener Basket, Sta			·
69 29747B 70 32158E 810wer Hsg. (For elec.starter) (Incl.1 89,190) 71 33876 Gasket, Stator 73 29536 Baffle, Blower housing 74 650561 75 31688A Screw, 1/4-20 x 5/8" 75 31688A Screw, 1/4-20 x 5/8" 76 31688A Screw, 1/4-20 x 5/8" 78 31691 Screw, 10-32 x 1-1/8" (Use as required) Screw, 10-32 x 3/8" Screw, 3-32 x 3/8" Screw, 10-32 x 1 (Use as required)			1 ,
70 32158E Blower Hsg. (For elec.starter)(Incl.1 89,190) 71 33876 Gasket, Stator 8affie, Blower housing 74 650561 Screw, 1/4-20 x 5/8" 75 31688A *Gasket, Carburetor 81 30196 Screw, 5/16-18 x 3/4" (Use as require d) 81 28820 Screw, 10-32 x 1/2" (Use as require d) 81 650521 Screw, 10-32 x 1-1/8" (Use as require d) 81 650152 Screw, 10-32 x 1-1/8" (Use as require d) 82 27272A *Gasket, Air cleaner 83 31691 Bracket, Air cleaner 85 31715 Body, Air cleaner 89 730127 Air Cleaner Assy, (Incl. 81,81A,82,83,84,85,90G & 298B) (Use as required) 98 28569 Compression Spring (Used with 29500 screw)(Use as required) 98 31342 Compression Spring (Used with 650688 screw) (Use as required) 99 650549 Screw, 5-40 x 7/16" (Use as required) 99 650688 Screw, 10-32 x 1 (Use as required) 99 650688 Screw, 10-32 x 1 (Use as required) 102 30884 Key, Flywheel 103 31843A Bracket, Governor gear 104 650836 Screw, 10-24 x 1/2" 105 31845 Shaft, Mechanical governor 107 30591 Gear Assy, Governor (Incl. 106) 108 30589A Ring, Retaining			· ·
71 33876 73 29536			·
73 29536 74 650561 75 31688A			
74 650561 75 31688A 81 30196 81 28820 81 650521 81 650521 81 650521 82 27272A 83 31691 89 730127 89 730127 89 32924 Compression Spring (Used with 650688 screw) (Use as required) 80 507649 80 507640 80 507			·
## Gasket, Carburetor ## 30196 ## 30196 ## 30196 ## 30196 ## 30196 ## 30196 ## 30196 ## 30196 ## 30196 ## 30196 ## 30196 ## 30196 ## 30196 ## 30196 ## 30196 ## 30196 ## 30196 ## 30196 ## 30197			
81 30196 Screw, 5/16-18 x 3/4" (Use as require d) 81 28820 Screw, 10-32 x 1/2" (Use as required) 81 650521 Screw, 10-32 x 1/3" (Use as require d) 81A 650152 Screw, 8-32 x 3/8" 82 27272A * Gasket, Air cleaner 83 31691 Bracket, Air cleaner 85 31715 Body, Air cleaner 89 730127 Air Cleaner Ass'y. (Incl. 81,81A,82,83,84,85,90G & 298B) (Use as required) 98 28569 Compression Spring (Used with 29500 screw)(Use as required) 98 32924 Compression Spring (Used with 650688 screw) (Use as required) 98 31342 Compression Spring (Used with 650549 screw) (Use as required) 99 650549 Screw, 5-40 x 7/16" (Use as required) 99 29500 Screw, 5-40 x 7/16" (Use as required) 99 29500 Screw, 10-32 x 1 (Use as required) 102 30884 Key, Flywheel 103 31843A Bracket, Governor gear 104 650836 Screw, 10-24 x 1/2" 105 31845 Shaft, Mechanical governor 106 30590A			·
81 28820 Screw, 10-32 x 1/2" (Use as required) 81 650521 Screw, 10-32 x 1-18" (Use as require d) 81A 650152 Screw, 8-32 x 3/8" 82 27272A * Gasket, Air cleaner 83 31691 Bracket, Air cleaner 85 31715 Body, Air cleaner 89 730127 Air Cleaner Assy. (Incl. 81,81A,82,83,84,85,90G & 298B) 98 28569 Compression Spring (Used with 29500 screw)(Use as required) 98 32924 Compression Spring (Used with 650688 screw) (Use as required) 98 31342 Compression Spring (Used with 650549 screw) (Use as required) 99 650549 Screw, 5-40 x 7/16" (Use as required) 99 29500 Screw, 5-40 x 7/16" (Use as required) 99 650688 Screw, 10-32 x 1 (Use as required) 102 30844 Key, Flywheel 103 31843A Bracket, Governor gear 104 650836 Screw, 10-24 x 1/2" 105 31845 Shaft, Mechanical governor 106 30590A Washer, Flat 107 30591 Gear Assy., Governor (Incl. 106)			
81 650521 Screw, 10-32 x 1-1/8" (Use as require d) 81A 650152 Screw, 8-32 x 3/8" 82 27272A * Gasket, Air cleaner 83 31691 Bracket, Air cleaner 85 31715 Body, Air cleaner 89 730127 Air Cleaner Assy. (Incl. 81,81A,82,83,84,85,90G & 298B) (Use as required) 98 28569 Compression Spring (Used with 29500 screw)(Use as required) 98 32924 Compression Spring (Used with 650688 screw) (Use as required) 98 31342 Compression Spring (Used with 650549 screw) (Use as required) 99 650549 Screw, 5-40 x 7/16" (Use as required) 99 29500 Screw, 8-32 x 3/4" (Use as required) 99 650688 Screw, 10-32 x 1 (Use as required) 102 30884 Key, Flywheel 103 31843A Bracket, Governor gear 104 650836 Screw, 10-24 x 1/2" 105 31845 Shaft, Mechanical governor 106 30590A Washer, Flat 107 30591 Gear Assy., Governor (Incl. 106) 108 30588A Spool, Governor 109 29193 Ring, Retaining			
81A 650152 Screw, 8-32 x 3/8" 82 27272A * Gasket, Air cleaner 83 31691 Bracket, Air cleaner 85 31715 Body, Air cleaner 89 730127 Air Cleaner Ass'y. (Incl. 81,81A,82,83,84,85,90G & 298B) (Use as required) 98 28569 Compression Spring (Used with 29500 screw) (Use as required) 98 32924 Compression Spring (Used with 650688 screw) (Use as required) 98 31342 Compression Spring (Used with 650549 screw) (Use as required) 99 650549 Screw, 5-40 x 7/16" (Use as required) 99 29500 Screw, 8-32 x 3/4" (Use as required) 99 650688 Screw, 10-32 x 1 (Use as required) 102 30884 Key, Flywheel 103 31843A Bracket, Governor gear 104 650836 Screw, 10-24 x 1/2" 105 31845 Shaft, Mechanical governor 106 30590A Washer, Flat 107 30591 Gear Assy., Governor (Incl. 106) 108 30588A Spool, Governor 109 29193 Ring, Retaining <td></td> <td></td> <td></td>			
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83 31691 85 31775 89 730127 Bracket, Air cleaner 89 730127 Air Cleaner Assy. (Incl. 81,81A,82,83,84,85,90G & 298B) (Use as required) 98 28569 Compression Spring (Used with 29500 screw) (Use as required) 98 32924 Compression Spring (Used with 650688 screw) (Use as required) 98 31342 Compression Spring (Used with 650549 screw) (Use as required) 99 650549 Screw, 5-40 x 7/16" (Use as required) 99 29500 Screw, 8-32 x 3/4" (Use as required) 99 650688 Screw, 10-32 x 1 (Use as required) 102 30884 Key, Flywheel 103 31843A Bracket, Governor gear 104 650836 Screw, 10-24 x 1/2" 105 31845 Shaft, Mechanical governor Washer, Flat 107 30591 Gear Assy., Governor (Incl. 106) Spool, Governor Ring, Retaining	81A	650152	Screw, 8-32 x 3/8"
85 31715 Body, Air cleaner 89 730127 Air Cleaner Ass'y. (Incl. 81,81A,82,83,84,85,90G & 298B) (Use as required) 98 28569 Compression Spring (Used with 29500 screw)(Use as required) 98 32924 Compression Spring (Used with 650688 screw) (Use as required) 98 31342 Compression Spring (Used with 650549 screw) (Use as required) 99 650549 Screw, 5-40 x 7/16" (Use as required) 99 29500 Screw, 8-32 x 3/4" (Use as required) 99 650688 Screw, 10-32 x 1 (Use as required) 102 30884 Key, Flywheel 103 31843A Bracket, Governor gear 104 650836 Screw, 10-24 x 1/2" 105 31845 Shaft, Mechanical governor 106 30590A Washer, Flat 107 30591 Gear Assy., Governor (Incl. 106) 108 30588A Spool, Governor 109 29193 Ring, Retaining	82	27272A	* Gasket, Air cleaner
Air Ćleaner Ass'y. (Incl. 81,81A,82,83,84,85,90G & 298B) (Use as required) 98 28569 Compression Spring (Used with 29500 screw)(Use as required) 98 32924 Compression Spring (Used with 650688 screw) (Use as required) 98 31342 Compression Spring (Used with 650549 screw) (Use as required) 99 650549 90 5crew, 5-40 x 7/16" (Use as required) 90 929500 90 Screw, 8-32 x 3/4" (Use as required) 90 650688 90 Screw, 10-32 x 1 (Use as required) 91 80844 102 30884 Key, Flywheel 103 31843A Bracket, Governor gear 104 650836 Screw, 10-24 x 1/2" 105 31845 Shaft, Mechanical governor 106 30590A Washer, Flat Gear Assy., Governor (Incl. 106) 108 30588A Spool, Governor Ring, Retaining	83	31691	Bracket, Air cleaner
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108 30588A Spool, Governor 109 29193 Ring, Retaining			
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111D 34158 Bracket, Lower fuel tank			
•	111D	34158	Bracket, Lower fuel tank

Ref # Part	rt Number Qty	Description
112 341	159	Plate, Upper fuel tank mtg.
113A 650	0665	Screw, 1/4-15 x 3/4"
113 650		Screw, 1/4-20 x 5/8"
114 341		Fuel Tank (Incl. 115 & 120)
115 410		Fuel Cap (White Plastic)(Standard)(As req.)
115 330		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use
115 550	JOZ	
		as required)
115 342	210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
		as required)
119 297	774	Fuel Line (Braided 8.25") (Use as req uired)
119 307	705	Fuel Line (Braided 16") (Use as requi red)
119 309	962	Fuel Line (Braided 32") (Use as required)
120 264		Clamp, Fuel line (Use as required)
126 301		Screw, 5/16-18 x 3/4"
132 650		Screw, 8-32 x 5/16" (Early production)
132 650		Screw, 8-32 x 1/2" (Early production)
144 650		Screw, 5/16-18 x 3/4"
146 295		Base, Engine mounting
147 650		
		Screw, 10-24 x 1/2"
148 306		Extension, Blower housing
149A 307		Clip, Shorting
150 650		Lockwasher
186 272		Clip, Wire (Use as required)
186 294		Clip, Fuel line (Use as required)
193 272		Cover, Spark Plug
224 313		Spring, Extension
225B 317		Control Bracket (Incl. 98, 99, 226 & 284A)
229 289	942	Screw, 10-32 x 3/8"
230 277	793	Clip, Conduit
244 317	793	Bearing, Ball
245 317	792	Washer, Thrust
246 318	355	Retainer, Bearing
247 650		Washer, Lock
248 650		Nut, Lock
262 297		Screw, 1/4-28 x 7/16"
264 321		Cup, Starter
265 590		Screen, Starter cup
266 650		Washer, Belleville
267 811		Nut, Hex
298 343		Decal, Instruction
298A 550		Decal, Name
		•
298A 333		Decal, 5 HP Mini-Bike (Use as required)
298A 315		Decal, H.P. (5 H.P.) (Use as required)
298A 321		Decal, H.P. (6 H.P.) (Use as required)
299 305		Contact Assy., Breaker
300 305		Condenser
301 631		Inlet Needle, Seat & Clip Assy.
303 631	1828	Carburetor (Incl. 75 & 301) (Refer to Division 5, Section A,
		page 144 for breakdown)
304 610	0689A	Magneto NOTE: The complete magneto is not available as
		an assembly. The magneto number is shown for reference
		purposes only. Order component parts individually, as
		shown in parts list. (Refer to Division 5, Section B, page 24
		for breakdown)
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Ref # Part Number	Qty Description
306 590420	Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)
310 33235A	* Gasket Set (Incl. items marked *)



Ref #	Part Number	Qtv	Description
	26073	- 1	Washer, Flat (Use as required)
35	650570		Washer, Flat (Use as required)
35	650691		Washer, Flat (Use as required)
36	650697A		Screw, 5/16-18 x 2-1/2" (Use as requi red)
36	650695A		Screw, 5/16-18 x 2-1/4" (Use as requi red)
36	650694A		Screw, 5/16-18 x 2" (Use as required)
38	27896A		* Gasket, Breather cover
81	30196		Screw, 5/16-18 x 3/4" (Use as require d)
81	28820		Screw, 10-32 x 1/2" (Use as required)
81	650521		Screw, 10-32 x 1-1/8" (Use as require d)
82	27272A		* Gasket, Air cleaner
84A	31700		Element, Air cleaner
86A	34697		Air Cleaner Elbow Assy.(Use in 730561 only.)
	730128		Air Cleaner Ass'y. (Incl. 82,90A,90B,90D thru 90G,97 &
			298B) (Use as req.)
1121	6E066E		Screw, 1/4-15 x 3/4"
	650665 32961		Valve, Fuel shut-off
	29633		Muffler
	391026		
IZIE	391026		Muffler (Incl. 124, 124A & 124B) (This spark arrester mufflercan be used on any model)
			mulliercan be used on any model)
124A	33171		Muffler Screen (Use as required)
124B	33185		Cover & Tube, Muffler (Use as require d)
124	650578		Screw, 8-18 x 3/8"
	32862		Nut, Conduit (1/4" thick)
	30244		Nipple, Pipe (2.5")
131	30209		Elbow, Exhaust (45 degree)
134	31288		Muf.Adapter Kit(Incl.125,136,137)(As req.)
	730130		Muf.Adapter Kit(Incl.125 & 138)(As re quired)
	6021A		Screw, 5/16-18 x 1-1/2" (Use as requi red)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as requi red)
	30196		Screw, 5/16-18 x 3/4" (Use as require d)
233	34819		Air Cleaner Elbow (Incl.44,76,78,83A,86A,100)(Use in
			730561 ass'y. only)
234	730561		Air Cleaner Kit
20.			(Incl.38,43,44,76,78,79,82,83A,84,84C,86A,87,90,100A,233,29
			(Use only on engines with an externally ventedfully
			adjustable carburetor.)
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	650687		Screw, 10-32 x 5/16" (Use as required)
284A	32410		Knob, Speed control



Ref #	Part Number	Qty	Description
	27261		Washer, Flat (Use as required)
	650128		Screw, 10-24 x 1/2" (Use as required)
	650597		Screw, 10-24 x 5/8" (Use as required)
	28425		Cover, Valve spring
	35350		Tube, Breather
56	31710		Link, Throttle
69	29747B		Screw, 5/16-24 x 21/32"
98	28569		Compression Spring (Used with 29500 screw)(Use as required)
98	32924		Compression Spring (Used with 650688 screw) (Use as required)
98	31342		Compression Spring (Used with 650549 screw) (Use as required)
99	650549		Screw, 5-40 x 7/16" (Use as required)
99	29500		Screw, 8-32 x 3/4" (Use as required)
99	650688		Screw, 10-32 x 1 (Use as required)
182	32683A		Gasket, Fuel pump cover (Use as requi red)
	32955		Cover, Fuel pump pad (Use as required)
	9556		Plug, Pipe 1/8-27 (Use as required)
	30063		Screw, 1/4-20 x 1/2" (Use as required)
	730152		Control Bracket(Incl.91 thru 97)(As r eq.)
	33177		Terminal (Use as required)
	28942		Screw, 10-32 x 3/8"
	27793		Clip, Conduit
	29716		Screw, 1/4-28 x 7/16"
	650815		Washer, Belleville
	8116		Nut, Hex
	33018		Harness Assy., Adapter (Use as required)
306	590420		Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)
308	33328D		Starter Motor Kit (110-120 Volt) NOTE: This 110-120 volt starter motor kit may have been added to this engine. This can be added only if cylinder has drilled and tapped starter mounting bosses and a ring gear flywheel has been added (see #309). Refer to service number stamped on end cap of motor,
309	30811A		Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter motor kits listed above.)