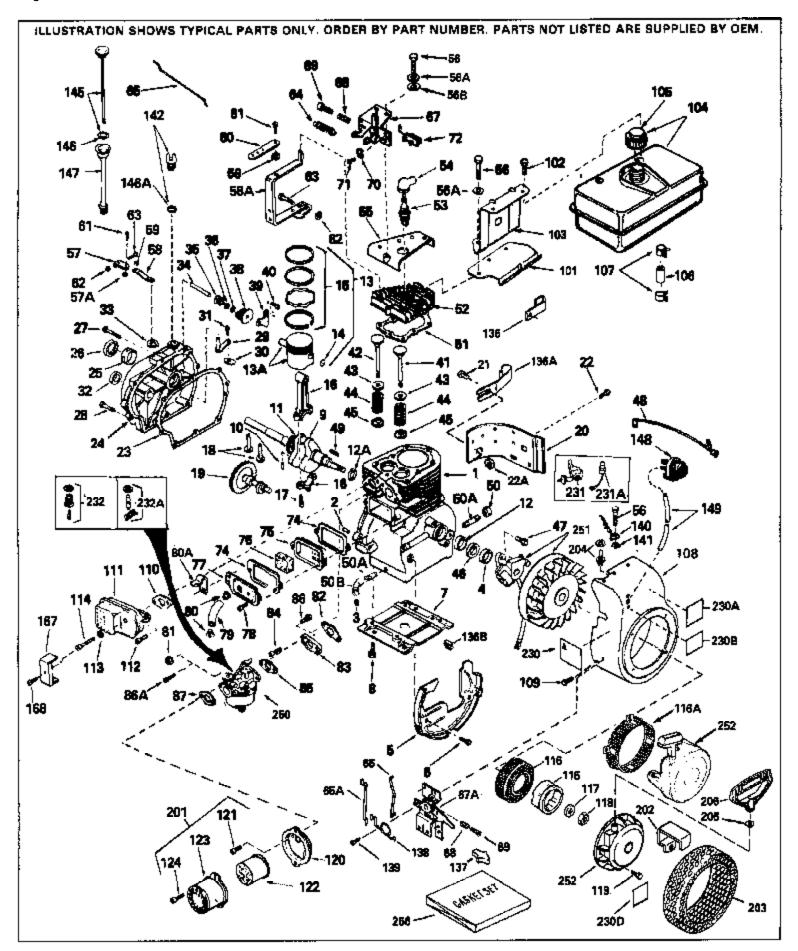
H50-65456N Engine Parts List



Ref #	Part Number 0	Qty Description
	34919A	Cylinder (Incl. 2,3 & 4) (2-5/8" Bore)
	27652	Pin, Dowel
	27642	Pipe plug, 1/4-18
	32630	
		Seal, Oil
5	29536	Blower Housing Baffle (Without electric starter knock out)
		(Use as required)
5	35256A	Blower Housing Baffle (With electric starter knockout) (As
		req.)(point ign.)
6	650561	Screw, 1/4-20 x 5/8"
	29538	Base, Engine mounting
	650542	
		Screw, 5/16-18 x 3/4"
	34876	Crankshaft
	29783	Pin, Crankshaft gear (Used on early p rod.)
11	27884	Gear, Crankshaft (Used on early production) This gear is
		serviceable ONLY when it is pinned to the crankshaft.
13A	33312B	Piston & Pin Ass'y. (Std.)(2-5/8")(In cl.14)
	33313B	Piston & Pin Ass'y. (.010" OS) (Incl. 14)
	33314B	Piston & Pin Ass'y. (.020" OS) (Incl. 14)
	34531	Piston, Pin & Ring Set (Std.) (2-5/8" Bore)
	34532	Piston, Pin & Ring Set (.010" OS)
	34533	Piston, Pin & Ring Set (.020" OS)
	27888	Ring, Piston pin retaining
	34854	Ring Set (Std.) (2-5/8" Bore)
	34855	Ring Set (.010" OS)
	34856	Ring Set (.020" OS)
	31295C	Rod Assy., Connecting (Incl. 17)
	650662C	Bolt, Connecting rod (Incl. 2 pieces)
	34034	Lifter, Valve
19	33156	Camshaft
20	30622A	Extension, Blower housing
21	650128	Screw, 10-24 x 1/2"
22	650561	Screw, 1/4-20 x 5/8" (Use as required)
22	30063	Screw, 1/4-20 x 1/2" (Use as required)
23	30684	Gasket Cylinder Cover
24	31303B	Cover, Cylinder (Incl. 26 & 34)
	31546	Bushing, Crankshaft
	28427	Seal, Oil
	650488	Screw, 1/4-20 x 1-1/4"
	650493	Screw, 1/4-20 x 1-3/4"
	30699C	Rod Assy., Governor (Incl. 30 & 31)
	30700	Yoke, Governor
	650494	Screw, 6-40 x 5/16"
	29642	Ring, Retaining
	31845	Shaft, Mechanical governor
	30588A	Spool, Governor
	35479	Washer, Flat
	29193	Ring, Retaining
	30591	Gear Assy., Governor
	31843A	Bracket, Governor gear
	650836	Screw, 10-24 x 1/2"
	32783	Intake Valve (Std.)
	32784	Intake Valve (1/32" OS)
42	27878A	Exhaust Valve (Std.)
42	27880A	Exhaust Valve (1/32" OS)
	27882	Cap, Upper valve spring
	27881	Spring, valve

	Part Number Qty	
	32581	Cap, Lower valve spring
	33876	Gasket, Stator
47	650489	Screw, 1/4-20 x 5/8"
48	35182	Ground Wire
49	32589	Key, Flywheel
	28938C	Gasket, Cylinder head
	30938A	Head, Cylinder
	33636	Resistor Spark Plug (RJ-8C)
	610118	Cover, Spark plug (Use as required)
	30939A	Cover Assy., Cylinder head
	650691	Washer, Flat (Use as required)
	650690	Washer, Belleville (Use as required)
	650697A	Screw, 5/16-18 x 2-1/2" (Use as required)
	650694A	Screw, 5/16-18 x 2" (Use as required)
	650695A	Screw, 5/16-18 x 2-1/4" (Use as required)
	29916	Clamp, Governor lever (Use as require d)
	30322	Locknut, 8-32
	33454	Lever Assy., Governor
	29918	Washer, Lock, No. 8 E.T.
61	650548	Screw, 8-32 x 5/16"
62	29216	Locknut, 10-32
63	29826	Screw, 10-32 x 3/4"
65	34662	Link, Throttle
	34661	Link, Governor
	34677	Control Bracket (Incl. 68, 69, 72 & 1 38)
	31342	Spring, Compression
	650549	Screw, 5-40 x 7/16"
	610973	Terminal Assy. (Use as required)
	27896A	Gasket, Valve chamber cover
	28423	
	28424	Breather Assy., Valve
		Element, Breather
	28425	Cover, Valve spring box
	650128	Screw, 10-24 x 1/2"
	35350	Tube Breather
	27915A	* Gasket, Intake pipe to cylinder
	34712	Flange, Carburetor (Incl. 86A)
	30196	Screw, 5/16-18 x 3/4"
85	31688A	* Gasket, Carburetor
86A	650517	Screw, 1/4-20 x 13/16"
87	27272A	* Air Cleaner Gasket (Use as required)
87	30767	Spacer, Cleaner (Use as required)
94A	34819	Elbow Assy., Air cleaner (Incl. 90,91,92,93,94,96) (Use in
		730561 assembly only)
	04450	<i>, ,,</i>
	34158	Bracket, Fuel tank
	650665	Screw, 1/4-14 x 7/8"
	34159	Plate, Fuel tank mounting
104	34186A	Fuel Tank (Incl. 105 & 107) NOTE: These tanks were built
		with different size fuel inlet openings. Tanks with the 1-3/16"
		I.D. opening use fuel cap 33032 or 34210. Tanks with the
		1-1/2" I.D. opening use fuel cap 35355.
105	22022	Fuel Can (Bad Plantia) (Spurt registent Low profile) (Las es
105	33032	Fuel Cap (Red Plastic) (Spurt resistant, Low profile) (Use as
		required)
105	34210	Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as
		required)
		. ,
	35355	Fuel Cap (Red plastic) (Use as required)
105	410144B	Fuel Cap (White Plastic)(Std.)(As req uired)

106 2974 Fuel Line (Braided, 321') (Use as required) 107 28460 Clamp, Fuel line (Use as required) 108 32158E Blower Housing (For electric starter) 109 29747B Sorew, 5/16-24 x 2/132' 110 2930A 'Gasket, Exhaust filtarge 111E 34300 Deflector, Exhaust (Optional) 1111D 33714 Opt.Spark Arrest Muf. (Incl.143,143A,143B) 111D 33714 Opt.Spark Arrest Muf. (Incl.1142,143,144,144A) 1112 30166 Cup. Starter 1116 301265 Cup. Starter 1116 301265 Cup. Starter 1116 Sorew, S/16-18 x 3/4" 112 30196 Screw, 1/4-28 x 7/16" 1118 8116 Nut. Hex 112 29777 Element, Air cleaner 112 29767 Element, Air cleaner 122 290727 Element, Air cleaner 133 34663 Spring, Speed control 133 Soco76 Sorew, 18-32 X 1/2" 143 30171 <th></th> <th></th> <th>ty Description</th>			ty Description
107 22460 Clamp, Fuel line (Use as required) 108 32158E Blower Housing (For electric starter) 109 22747B Screw, K/16/24 x 21/32 110 27390A * Casket, Exhaust flange 111E 34390 Deflector, Exhaust (Optional) 111A 35021 Mulfler 111D 33714 Opt.Spark Arrest Muf.(Incl.143,143A,1 43B) 112 30196 Screw, S/16-18 x 3/4* 113 32125 Cup, Starter 116 35009 Screw, S/16-18 x 3/4* 117 650815 Washer, Belleville 118 8116 Nut. Hex 119 29716 Screw, 14-28 x 7/16* 120 31914 Bracket, Air cleaner 121 28207 Element, Air cleaner 122 30727 Element, Air cleaner 123 31715 Body, Air cleaner 124 6603 Spring, Speed control 138 34663 Spring, Speed control 1438 33171 Screw, M-18/28 W (Us	106	29774	Fuel Line (Braided, 8 1/4") (Use as r equired)
107 26460 Clamp, Fuel line (Use as required) 108 22158E Blower Housing (For Jet x 21/32") 110 27390A "Gasket, Exhaust flange 111E 34300 Deflector, Exhaust (Optional) 111A 35021 Multier 111C 391026 Opt.Spark Arrest Muf.(Incl.143,143A,143B) 1110 33714 Opt.Spark Arrest Muf.(Incl.112,143,144,144A) 1112 30196 Screw, Sife-18 x 34" 1115 32125 Cup, Starter 116 35009 Screw, Sife-18 x 34" 117 650815 Washer, Bellewille 118 8116 Nut, Hex 119 29716 Screw, 14-28 x 716" 120 31914 Bracket, Air cleaner 122 30727 Element, Air cleaner 123 37115 Edo, Air cleaner 124 86503 Spring, Speed control 138 3663 Spring, Speed control 139 650821 Screw, 14-28 x 12" 1438 33171 Screw, 14-27 x 12" 1438 33171 Screw, 14-87 88, 99,00	106	30962	Fuel Line (Braided, 32") (Use as requ ired)
106 32158E Blower Housing (For electric starter) 110 27930A * Gasket, Exhaust flange 111E 34390 Deflector, Exhaust (Optional) 111E 34390 Deflector, Exhaust (Optional) 111E 34300 Deflector, Exhaust (Optional) 111E 391026 Opt.Spark Arrest Mul.(Incl.112,143,143,114,143,114,144A) 112 391026 Screw, 5/16-24 x 23/4" 113 32125 Cup, Starter 116 35009 Screw, 5/16-18 x 3/4" 117 650815 Washer, Bellewille 118 8116 Nut, Hex 119 29716 Screw, 1/4.28 x 7/16" 120 31914 Bracket, Air cleaner 121 28820 Screw, 1/4.28 x 7/16" 123 31715 Body, Air cleaner 124 660152 Screw, serve, S-32 x 3/8" 136 63987 Cip, Olifil tube 137 32410 Knob, Speed control 138 46683 Spring, Speed control 1438 33171 <td>107</td> <td>26460</td> <td></td>	107	26460	
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110 27930A ** Gasket, Exhaust flange 1111 33021 Muffler 1111A 35021 Muffler 1111C 331026 Opt Spark Arrest Muf (Incl: 13,143,14 4,144A) 112 30136 Screw, 5/16-18 x 3/4* 1115 32125 Cup, Starter cup 116 35009 Screw, 5/16-18 x 3/4* 117 650815 Washer, Belleville 118 8116 Nut, Hex 119 29716 Screw, 1/4-28 x 7/16* 123 301715 Body, Air Geaner 124 28820 Screw, 1/32 x 1/2* 123 31715 Body, Air Geaner 123 31715 Body, Air Geaner 124 600152 Screw, 1/32 x 1/2* 136 39897 Clip, Oil fill tube 137 32410 Knob, Speed control 138 34663 Spring, Speed control 139 660821 Screw, 1/32 x 1/2* 143 53057 Screw, 1/32 x 3/4* 143 33175 Cover & tube, Muffler (Use as required) 1434 33			
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231 30547A Breaker Assy (Used on Std. Point igni tion)			
	231	30547A	Breaker Assy (Used on Std. Point igni tion)
	231A	30548B	Condenser
232A 631021 Inlet, Needle Seat & Clip Assy.			
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241 650868 Screw, 8-18 x 1-1/8" (3 required)(Opt .)			
242 611078 Connector, A.C. Lighting (Optional)			
242 611079 Connector, D.C. Charging (Optional)	242	611079	Connector, D.C. Charging (Optional)

		Qty Description
244	590610 590613 632230	Tube, Centering (Optional) Alternator Shaft (Optional) Carburetor (Incl. 85) (Refer to Division 5, Section A, Page 182 for breakdown)
251	611038	Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 39 for breakdown)
252	590420A	Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)
254	33328D	Starter Motor Kit (110-120 volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel (see#255). Refer to service number stamped on end cap of motor or on decal for identificat
255	30811A	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter motor kits listed above) (Used on Std. point ignition before 1982)
255	611042	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter motor kits listed above) (Used on Std. point ignition 1982 or later)
255	611085	Flywheel (Minimum ring gear flywheel required on engines using 110-120 volt starter motor kits listed above) (Used on solid state external ignition)
256	33235A	Gasket Set (Incl. items marked*)