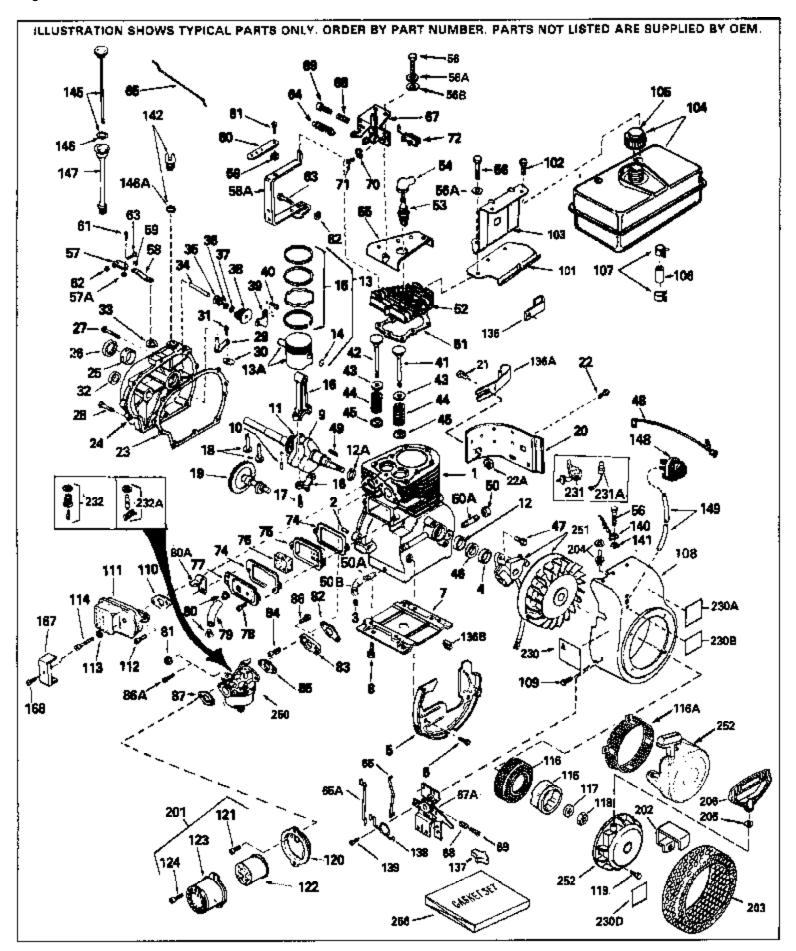
H50-65457N Engine Parts List



| Ref # | Part Number Qty | Description |
|-------|-----------------|--|
| 1 | 34919A | Cylinder (Incl. 2,3 & 4) (2-5/8" Bore) |
| | 27652 | Pin, Dowel |
| | 27642 | |
| | | Pipe plug, 1/4-18 |
| | 32630 | Seal, Oil |
| 5 | 29536 | Blower Housing Baffle (Without electric starter knock out) |
| | | (Use as required) |
| 5 | 35256A | Blower Housing Baffle (With electric starter knockout) (As |
| | | req.)(point ign.) |
| 6 | 650561 | Screw, 1/4-20 x 5/8" |
| | 29538 | Base, Engine mounting |
| | 650542 | Screw, 5/16-18 x 3/4" |
| | | • |
| | 34876 | Crankshaft |
| | 29783 | Pin, Crankshaft gear (Used on early p rod.) |
| 11 | 27884 | Gear, Crankshaft (Used on early production) This gear is |
| | | serviceable ONLY when it is pinned to the crankshaft. |
| 13A | 33312B | Piston & Pin Ass'y. (Std.)(2-5/8")(In cl.14) |
| 13A | 33313B | Piston & Pin Ass'y. (.010" OS) (Incl. 14) |
| | 33314B | Piston & Pin Ass'y. (.020" OS) (Incl. 14) |
| | 34531 | Piston, Pin & Ring Set (Std.) (2-5/8" Bore) |
| | 34532 | Piston, Pin & Ring Set (.010" OS) |
| | | |
| | 34533 | Piston, Pin & Ring Set (.020" OS) |
| | 27888 | Ring, Piston pin retaining |
| 15 | 34854 | Ring Set (Std.) (2-5/8" Bore) |
| 15 | 34855 | Ring Set (.010" OS) |
| | 34856 | Ring Set (.020" OS) |
| | 31295C | Rod Assy., Connecting (Incl. 17) |
| | 650662C | Bolt, Connecting rod (Incl. 2 pieces) |
| | 34034 | |
| | | Lifter, Valve |
| | 33156 | Camshaft |
| | 30622A | Extension, Blower housing |
| | 650128 | Screw, 10-24 x 1/2" |
| | 650561 | Screw, 1/4-20 x 5/8" (Use as required) |
| 22 | 30063 | Screw, 1/4-20 x 1/2" (Use as required) |
| 23 | 30684 | Gasket Cylinder Cover |
| | 31303B | Cover, Cylinder (Incl. 26 & 34) |
| 25 | 31546 | Bushing, Crankshaft |
| | 28427 | Seal, Ŏil |
| | 650488 | Screw, 1/4-20 x 1-1/4" |
| | 650493 | Screw, 1/4-20 x 1-3/4" |
| | 30699C | |
| | | Rod Assy., Governor (Incl. 30 & 31) |
| | 30700 | Yoke, Governor |
| | 650494 | Screw, 6-40 x 5/16" |
| | 29642 | Ring, Retaining |
| | 31845 | Shaft, Mechanical governor |
| | 30588A | Spool, Governor |
| 36 | 35479 | Washer, Flat |
| 37 | 29193 | Ring, Retaining |
| | 30591 | Gear Assy., Governor |
| | 31843A | Bracket, Governor gear |
| | 650836 | Screw, 10-24 x 1/2" |
| | 32783 | |
| | | Intake Valve (Std.) |
| | 32784 | Intake Valve (1/32" OS) |
| | 27878A | Exhaust Valve (Std.) |
| | 27880A | Exhaust Valve (1/32" OS) |
| | 27882 | Cap, Upper valve spring |
| 44 | 27881 | Spring, valve |
| | | |

| | Part Number Qt | |
|-----|----------------|---|
| | 32581 | Cap, Lower valve spring |
| | 33876 | Gasket, Stator |
| | 650489 | Screw, 1/4-20 x 5/8" |
| | 35182 | Ground Wire |
| 49 | 32589 | Key, Flywheel |
| 51 | 28938C | Gasket, Cylinder head |
| 52 | 30938A | Head, Cylinder |
| 53 | 33636 | Resistor Spark Plug (RJ-8C) |
| 54 | 610118 | Cover, Spark plug (Use as required) |
| | 30939A | Cover Assy., Cylinder head |
| 56A | 650691 | Washer, Flat (Use as required) |
| | 650690 | Washer, Belleville (Use as required) |
| | 650697A | Screw, 5/16-18 x 2-1/2" (Use as required) |
| | 650694A | Screw, 5/16-18 x 2" (Use as required) |
| | 650695A | Screw, 5/16-18 x 2-1/4" (Use as required) |
| | 29916 | Clamp, Governor lever (Use as require d) |
| | 30322 | Locknut, 8-32 |
| | | |
| | 33454 | Lever Assy., Governor |
| | 29918 | Washer, Lock, No. 8 E.T. |
| | 650548 | Screw, 8-32 x 5/16" |
| | 29216 | Locknut, 10-32 |
| | 29826 | Screw, 10-32 x 3/4" |
| | 34662 | Link, Throttle |
| | 34661 | Link, Governor |
| 67A | 34677 | Control Bracket (Incl. 68, 69, 72 & 1 38) |
| 68 | 31342 | Spring, Compression |
| 69 | 650549 | Screw, 5-40 x 7/16" |
| 72 | 610973 | Terminal Assy. (Use as required) |
| | 27896A | Gasket, Valve chamber cover |
| | 28423 | Breather Assy., Valve |
| | 28424 | Element, Breather |
| | 28425 | Cover, Valve spring box |
| | 650128 | Screw, 10-24 x 1/2" |
| | 35350 | Tube Breather |
| | 27915A | * Gasket, Intake pipe to cylinder |
| | 34712 | Flange, Carburetor (Incl. 86A) |
| | | |
| | 30196 | Screw, 5/16-18 x 3/4" |
| | 31688A | * Gasket, Carburetor |
| | 650517 | Screw, 1/4-20 x 13/16" |
| | 27272A | * Air Cleaner Gasket (Use as required) |
| | 30767 | Spacer, Cleaner (Use as required) |
| 94A | 34819 | Elbow Assy., Air cleaner (Incl. 90,91,92,93,94,96) (Use in |
| | | 730561 assembly only) |
| 101 | 34167 | Bracket, Fuel tank |
| | 650665 | Screw, 1/4-14 x 7/8" |
| | | |
| | 34168 | Bracket, Fuel tank mounting |
| 104 | 34156A | Fuel Tank (Incl. 105 & 107) NOTE: These tanks were built |
| | | with different size fuel inlet openings. Tanks with the 1-3/16" |
| | | I.D. opening use fuel cap 33032 or 34210. Tanks with the |
| | | 1-1/2" I.D. opening use fuel cap 35355. |
| 105 | 33032 | Fuel Cap (Red Plastic) (Spurt resistant, Low profile) (Use as |
| 105 | 33032 | |
| | | required) |
| 105 | 34210 | Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as |
| | | required) |
| 405 | 25255 | . , |
| | 35355 | Fuel Cap (Red plastic) (Use as required) |
| 105 | 410144B | Fuel Cap (White Plastic)(Std.)(As req uired) |
| | | |

| 106 2974 Fuel Line (Braided, 321') (Use as required) 107 28460 Clamp, Fuel line (Use as required) 108 32158E Blower Housing (For electric starter) 109 29747B Sorew, 5/16-24 x 2/132' 110 2930A 'Gasket, Exhaust filtarge 111E 34300 Deflector, Exhaust (Optional) 1111D 33714 Opt.Spark Arrest Muf. (Incl.143,143A,143B) 111D 33714 Opt.Spark Arrest Muf. (Incl.1142,143,144,144A) 1112 30166 Cup. Starter 1116 301265 Cup. Starter 1116 301265 Cup. Starter 1116 Sorew, S/16-18 x 3/4" 112 30196 Screw, 1/4-28 x 7/16" 1118 8116 Nut. Hex 112 29777 Element, Air cleaner 112 29767 Element, Air cleaner 122 290727 Element, Air cleaner 133 34663 Spring, Speed control 133 Soco76 Sorew, 18-32 X 1/2" 143 30171 <th></th> <th></th> <th>ty Description</th> | | | ty Description |
|---|------|--------|--|
| 107 22460 Clamp, Fuel line (Use as required) 108 32158E Blower Housing (For electric starter) 109 22747B Screw, K/16/24 x 21/32 110 27390A * Casket, Exhaust flange 111E 34390 Deflector, Exhaust (Optional) 111A 35021 Mulfler 111D 33714 Opt.Spark Arrest Muf.(Incl.143,143A,1 43B) 112 30196 Screw, S/16-18 x 3/4* 113 32125 Cup, Starter 116 35009 Screw, S/16-18 x 3/4* 117 650815 Washer, Belleville 118 8116 Nut. Hex 119 29716 Screw, 14-28 x 7/16* 120 31914 Bracket, Air cleaner 121 28207 Element, Air cleaner 122 30727 Element, Air cleaner 123 31715 Body, Air cleaner 124 6603 Spring, Speed control 138 34663 Spring, Speed control 1438 33171 Screw, M-18/28 W (Us | 106 | 29774 | Fuel Line (Braided, 8 1/4") (Use as r equired) |
| 107 26460 Clamp, Fuel line (Use as required) 108 22158E Blower Housing (For Jet x 21/32") 110 27390A "Gasket, Exhaust flange 111E 34300 Deflector, Exhaust (Optional) 111A 35021 Multier 111C 391026 Opt.Spark Arrest Muf.(Incl.143,143A,143B) 1110 33714 Opt.Spark Arrest Muf.(Incl.112,143,144,144A) 1112 30196 Screw, Sife-18 x 34" 1115 32125 Cup, Starter 116 35009 Screw, Sife-18 x 34" 117 650815 Washer, Bellewille 118 8116 Nut, Hex 119 29716 Screw, 14-28 x 716" 120 31914 Bracket, Air cleaner 122 30727 Element, Air cleaner 123 37115 Edo, Air cleaner 124 86503 Spring, Speed control 138 3663 Spring, Speed control 139 650821 Screw, 14-28 x 12" 1438 33171 Screw, 14-27 x 12" 1438 33171 Screw, 14-87 88, 99,00 | 106 | 30962 | Fuel Line (Braided, 32") (Use as requ ired) |
| 106 32158E Blower Housing (For electric starter) 110 27930A * Gasket, Exhaust flange 111E 34390 Deflector, Exhaust (Optional) 111E 34390 Deflector, Exhaust (Optional) 111E 34300 Deflector, Exhaust (Optional) 111E 391026 Opt.Spark Arrest Mul.(Incl.112,143,143,114,143,114,144A) 112 391026 Screw, 5/16-24 x 23/4" 113 32125 Cup, Starter 116 35009 Screw, 5/16-18 x 3/4" 117 650815 Washer, Bellewille 118 8116 Nut, Hex 119 29716 Screw, 1/4.28 x 7/16" 120 31914 Bracket, Air cleaner 121 28820 Screw, 1/4.28 x 7/16" 123 31715 Body, Air cleaner 124 660152 Screw, serve, S-32 x 3/8" 136 63987 Cip, Olifil tube 137 32410 Knob, Speed control 138 46683 Spring, Speed control 1438 33171 <td>107</td> <td>26460</td> <td></td> | 107 | 26460 | |
| 109 29747B Screw, 5/16-24, 21/32" 110 27930A " Gasket, Exhaust (Optional) 1111 33021 Muffler 1111 33021 Muffler 1111 33021 Muffler 1111 33026 Opt.Spark Arrest Muf. (Incl. 12, 143, 144, 144A) 112 30166 Screw, 5/16-18 x 3/4" 113 32125 Cup, Starter 116 35009 Screw, 1/4-28 x 7/16" 118 8116 Nut, Hex 119 29716 Screw, 1/4-28 x 7/16" 120 31914 Bracket, Air cleaner 121 2820 Screw, 1/4-28 x 7/16" 122 30727 Element, Air cleaner 123 31715 Body, Air cleaner 124 660152 Screw, 8-32 x 3/8" 138 34663 Spring, Speed control 138 3465 Cover & tube, Muffler (Use as required) 1438 3155 Cover & tube, Muffler (Use as required) 1433 33156 Cover & Stube, Muffler (Use as require | | | |
| 110 27930A ** Gasket, Exhaust flange 1111 33021 Muffler 1111A 35021 Muffler 1111C 331026 Opt Spark Arrest Muf (Incl: 13,143,14 4,144A) 112 30136 Screw, 5/16-18 x 3/4* 1115 32125 Cup, Starter cup 116 35009 Screw, 5/16-18 x 3/4* 117 650815 Washer, Belleville 118 8116 Nut, Hex 119 29716 Screw, 1/4-28 x 7/16* 123 301715 Body, Air Geaner 124 28820 Screw, 1/32 x 1/2* 123 31715 Body, Air Geaner 123 31715 Body, Air Geaner 124 600152 Screw, 1/32 x 1/2* 136 39897 Clip, Oil fill tube 137 32410 Knob, Speed control 138 34663 Spring, Speed control 139 660821 Screw, 1/32 x 1/2* 143 53057 Screw, 1/32 x 3/4* 143 33175 Cover & tube, Muffler (Use as required) 1434 33 | | | |
| 111E 34390 Deflector, Exhaust (Optional) 111A 35021 Muffler 111D 33714 Opt.Spark Arrest Muf. (Incl. 12, 143, 14 4, 144A) 112 30166 Curv, Sife-18 X 344* 115 32125 Cup, Starter 116 35009 Screw, Sife-18 X 344* 117 650815 Washer, Belleville 118 8116 Nut, Hex 112 29716 Screw, 14-28 x 7/16" 120 31914 Bracket, Air cleaner 121 28820 Screw, 10-32 x 1/2" 122 30727 Element, Air cleaner 123 31715 Body, Air cleaner 124 660152 Screw, 8-32 x 3/8" 138 34663 Spring, Speed control 138 34663 Spring, Speed control 1438 3315 Cover & tube, Muffler (Use as required) 1438 33155 Cover & Tube, Muffler (Use as required) 144 33700 Cover & Tube, Muffler (Use as required) 1443 33151 < | | | |
| 111A 35021 Muffler 111C 3910266 Opt.Spark. Arrest Muf. (Incl.143.143A, 1.43B) 111D 33714 Opt.Spark. Arrest Muf. (Incl.143.143A, 1.44B) 112 30196 Screw. 5/16-18 x. 3/4+ 115 32125 Cup. Starter 116 35009 Screen., Starter cup 117 650815 Washer, Belleville 118 8116 Nut, Hex 120 31914 Bracket, Air cleaner 121 20820 Screw, 10-32 x 1/2" 122 30727 Element, Air cleaner 123 31715 Body, Air cleaner 138 34663 Spring, Speed control 138 34663 Spring, Speed control 139 650821 Screw, 8-132 x 3/8" 1438 Saltes Cover & Tube, Muffler (Use as required) 1438 33171 Screen, Muffler (Use as required) 1443 33171 Screen, Muffler (Use as required) 1443 33171 Screen, Muffler (Use as required) 1443 33171 Screen, Saltes required) 1444 33000 </td <td></td> <td></td> <td></td> | | | |
| 111C 391026 Opt.Spark Arrest Mut.(Incl.143;143A,143B) 111D 33714 Opt.Spark Arrest Mut.(Incl.143;143A,143B) 112 30196 Screw, 5/16-18 x 3/4" 116 S5009 Screen, Starter cup 117 650815 Washer, Belleville 118 8116 Nut. Hex 119 29716 Screw, 1/4-28 x 7/16" 120 31914 Bracket, Air cleaner 121 28820 Screw, 10-32 x 1/2" 122 30727 Element, Air cleaner 123 31715 Body, Air cleaner 124 650152 Screw, 8-32 x 3/8" 136 Sayer Clip, Oli fill tube 137 32410 Knob, Speed control 138 Screw, 8-18 x 3/8" (Use as required) 1438 Sayer Clip, Oli fill tube 1438 Sayer Screw, 8-18 x 3/8" 1438 Sayat17 Screw, 8-18 x 3/8" (Use as required) 1443 Sayat2 Screw, 8-18 x 3/8" 1443 Sayat2 Screw, 8-18 x 3/8" 1443 Sayat2 Screw, 8-32 x 3/8" | | | |
| 111D 33714 Opt.Spark Arnest Mul (hot.112,143,14 4,14A) 112 30196 Screw, 5/16-18 x 3/4" 116 35009 Screw, Sither cup 116 35009 Screw, Sither cup 117 650815 Washer, Belleville 118 8116 Nut, Hex 119 29716 Screw, 1/4.28 x 7/16" 120 31914 Bracket, Air cleaner 121 28820 Screw, 10-32 x 1/2" 122 30727 Element, Air cleaner 123 31715 Body, Air cleaner 136 33997 Clip, Oil fil tube 137 32410 Knob, Speed control 138 34683 Spring, Speed control 139 650821 Screw, N1-32 x 1/2" 1438 Satist1 Screen, Muffler (Use as required) 1443 33171 Screen, Muffler (Use as required) 1443 Satist1 | | | |
| 112 30196 Screw, 5/16-18 x 3/4" 115 32125 Cup, Starter cup 117 650815 Washer, Belleville 118 8116 Nut, Hex 119 25716 Screwn, Starter cup 120 31914 Bracket, Air cleaner 121 2820 Screw, 10-32 x 1/2" 122 30727 Element, Air cleaner 123 31715 Body, Air cleaner 124 650152 Screw, 8-32 x 3/8" 136 33997 Clip, Oil fill tube 137 52410 Knob, Speed control 138 34663 Spring, Speed control 1438 33185 Cover & Tube, Muffler (Use as required) 1443 33171 Screw, 148 x 38" (Use as required) 1443 33171 Screw, 148 x 38" 1444 33233 Screw, 148 x 38" 145 34011A Dipstick (Incl. 146) 146 3590 "O" Ring 147 33993A Oil Fill Tube 148 34814 Primer 149 328020 Line, P | 111C | 391026 | Opt.Spark Arrest Muf.(Incl.143,143A,1 43B) |
| 112 30196 Screw, 5/16-18 x 3/4" 115 32125 Cup, Starter cup 117 650815 Washer, Belleville 118 8116 Nut, Hex 119 29716 Screw, Starter cup 120 31914 Bracket, Air cleaner 121 28820 Screw, 10-32 x 1/2" 122 30727 Element, Air cleaner 123 31715 Body, Air cleaner 124 650152 Screw, 8-32 x 3/8" 136 33997 Clip, Oil fill tube 137 52410 Knob, Speed control 138 34663 Spring, Speed control 1438 33185 Cover & Tube, Muffler (Use as required) 1443 33171 Screen, Muffler (Use as required) 1443 33171 Screen, Muffler (Use as required) 1444 33233 Screen, Nuffler (Use as required) 1444 33323 Screen, Nuffler (Use as required) 1444 33323 Screen, Nuffler (Use as required) 1444 33384 Oil Fill Tube 1445 34014 Distick (Incl. | 111D | 33714 | Opt.Spark Arrest Muf.(Incl.112,143,14 4,144A) |
| 115 32125 Cup, Starter 116 35009 Screen, Starter cup 117 650815 Washer, Belleville 118 8116 Nut, Hex 119 29716 Screw, 14-28 x 7/16" 120 31914 Bracket, Air cleaner 121 28820 Screw, 10-32 x 1/2" 122 30727 Element, Air cleaner 123 31715 Body, Air cleaner 124 650152 Screw, 10-32 x 1/2" 136 33997 Clip, Oil fill tube 137 32410 Knob, Speed control 138 34663 Spring, Speed control 139 650821 Screw, 10-32 x 1/2" 143 650578 Screw, N-32 x 1/2" 1438 3185 Cover & tube, Muffler (Use as required) 1443 33153 Screen, Muffler (Use as required) 1444 33233 Screen, Muffler (Use as required) 1444 33323 Screen, Muffler (Use as required) 1444 33323 Screen, Muffler (Use as required) 1444 33500 "O' Ring | | | |
| 116 35009 Screen, Starter cup 117 660815 Washer, Belleville 118 8116 Nut, Hex 119 29716 Screw, 14-28 x 7/16" 120 31914 Bracket, Air cleaner 121 28820 Screw, 10-32 x 1/2" 122 30727 Element, Air cleaner 123 31715 Body, Air cleaner 124 660152 Screw, 8-32 x 3/8" 136 33997 Clip, Oli fill tube 137 32410 Knob, Speed control 138 34663 Spring, Speed control 139 650821 Screw, 10-32 x 1/2" 143 650578 Screw, 8-13 x 3/8" (Use as required) 1443 33171 Screen, Muffler (Use as required) 1443 33171 Screen, Muffler (Use as required) 1444 3300 Cover & tube, Muffler (Use as required) 1444 3300 Cover & Tube, Muffler (Use as required) 1444 33834 Dipstick (Incl. 146) 146 3580 "O" Ring 147 33893A Oil Fill Tube < | | | |
| 117 650815 Washer, Belleville ¹ 118 8116 Nut, Hex 119 29716 Screw, 1/4-28 x 7/16'' 120 31914 Bracket, Air cleaner 121 28820 Screw, 1/0-32 x 1/2'' 122 30727 Element, Air cleaner 123 31715 Body, Air cleaner 124 650152 Screw, 16-32 x 1/2'' 136 33997 Clip, Oil fill tube 137 32410 Knob, Speed control 138 34663 Spring, Speed control 139 650821 Screw, 16-32 x 1/2'' 143 650578 Screw, 16-32 x 1/2'' 143 50578 Screw, 16-32 x 1/2'' 143 30185 Cover & tube, Muffler (Use as required) 1443 33700 Cover & tube, Muffler (Use as required) 1444 33323 Screen, Muffler (Use as required) 1444 33590 'O' Ring 147 3893A Oil Fill Tube 148 34814 Primer Assy. 149 32180C Line, Primer 153 | | | • |
| 118 8116 Nut, Hex 119 29716 Screw, 14/-28 x 7/16" 120 31914 Bracket, Air cleaner 121 28820 Screw, 10-32 x 1/2" 122 30727 Element, Air cleaner 123 31715 Body, Air cleaner 124 650152 Screw, 8-32 x 38" 136 33997 Clip, Oil filt tube 137 32410 Knob, Speed control 138 34663 Spring, Speed control 139 650621 Screw, 8-18 x 38" (Use as required) 1438 33185 Cover & tube, Muffler (Use as required) 1439 33171 Screen, Muffler (Use as required) 1444 33700 Cover & Tube, Muffler (Use as required) 1444 33730 Screen, Muffler (Use as required) 1444 33383 Screen, Muffler (Use as required) 1444 33830 Oil Fill Tube 146 33530 'O' Ring 147 33893A Oil Fill Tube 148 34814 Primer Assy. 149 32130C Line, Primer | | | • |
| 119 29716 Screw, 1/4-28 x 7/16" 120 31914 Bracket, Air cleaner 121 2820 Screw, 1/0-32 x 1/2" 122 30727 Element, Air cleaner 123 31715 Body, Air cleaner 124 650152 Screw, 8-32 x 3/8" 136 33997 Clip, Oil fill tube 137 32410 Knob, Speed control 138 34663 Spring, Speed control 139 650821 Screw, 10-32 x 1/2" 143 650578 Screw, 10-32 x 1/2" 1438 33185 Cover & tube, Muffler (Use as required) 1438 33185 Cover & tube, Muffler (Use as required) 1444 33300 Cover & Tube, Muffler (Use as required) 1444 33323 Screen, Muffler (Use as required) 1444 33834 Di Fill Tube 1445 34011A Dipstick (Incl. 146) 146 33590 "0" Ring 147 3893A Oil Fill Tube 148 34814 Primer 149 2180C Line, Primer < | | | |
| 120 31914 Bracket, Air Ideaner 121 28820 Screw, 10-32 x 1/2" 122 30727 Element, Air cleaner 124 650152 Screw, 3-32 x 3/8" 136 33997 Clip, Oli fill tube 137 32410 Knob, Speed control 138 34663 Spring, Speed control 139 650821 Screw, 8-18 x 3/8" (Use as required) 143 650578 Screw, 8-18 x 3/8" (Use as required) 1438 33171 Screen, Muffler (Use as required) 1438 33171 Screen, Muffler (Use as required) 1444 33323 Screen, Muffler (Use as required) 1444 33323 Screen, Muffler (Use as required) 1443 33171 Cover & Tube, Muffler (Use as required) 1444 33323 Screen, Muffler (Use as required) 1443 34814 Dipstick (Incl. 146) 146 33890 'Ol' Ring 147 33893A Oll Fill Tube 148 34814 Primer Assy. 149 32180C Line, Primer 153 650760 | | | Nut, Hex |
| 121 28820 Screw, 10-32 x 1/2" 122 30727 Element, Air cleaner 123 31715 Body, Air cleaner 124 650152 Screw, 8-32 x 3/8" 136 33997 Clip, Oil fill tube 137 32410 Knob, Speed control 138 34663 Spring, Speed control 139 650573 Screw, 8-18 x 3/8" (Use as required) 1438 505573 Screw, 8-18 x 3/8" (Use as required) 1438 33185 Cover & tube, Muffler (Use as required) 1443 33700 Cover & Tube, Muffler (Use as required) 1444 33323 Screen, Muffler (Use as required) 1443 33233 Screen, Muffler (Use as required) 1443 3350 "0" Ring 147 33893A Oil Fill Tube 148 34814 Primer Assy. 149 32180C Line, Primer 153 | 119 | 29716 | Screw, 1/4-28 x 7/16" |
| 121 28820 Screw, 10-32 x 1/2" 122 30727 Element, Air cleaner 123 31715 Body, Air cleaner 124 650152 Screw, 8-32 x 3/8" 136 33997 Clip, Oil fill tube 137 32410 Knob, Speed control 138 34663 Spring, Speed control 139 650573 Screw, 8-18 x 3/8" (Use as required) 1438 505573 Screw, 8-18 x 3/8" (Use as required) 1438 33185 Cover & tube, Muffler (Use as required) 1443 33700 Cover & Tube, Muffler (Use as required) 1444 33323 Screen, Muffler (Use as required) 1443 33233 Screen, Muffler (Use as required) 1443 3350 "0" Ring 147 33893A Oil Fill Tube 148 34814 Primer Assy. 149 32180C Line, Primer 153 | 120 | 31914 | Bracket. Air cleaner |
| 122 30727 Element, Air cleaner 123 31715 Body, Air cleaner 124 650152 Screw, 8-32 x 38" 136 33997 Clip, Oli fill tube 137 32410 Knob, Speed control 138 34663 Spring, Speed control 139 650821 Screw, 8-132 x 3/8" (Use as required) 143 650578 Screw, 8-132 x 3/8" (Use as required) 1438 33171 Screen, Muffler (Use as required) 144A 33700 Cover & tube, Muffler (Use as required) 144A 33700 Cover & Tube, Muffler (Use as required) 1444 33700 Cover & Tube, Muffler (Use as required) 1444 33700 Cover & Tube, Muffler (Use as required) 1444 33700 Cover & Tube, Muffler (Use as required) 145 34011A Dipstick (Incl. 146) 146 33590 "O" Ring 147 3893A Oil Fill Tube 148 34814 Primer 149 32180C Line, Primer 153 650764 Nut, "U" Clip 154 < | | | |
| 123 31715 Body, Air cleaner 124 650152 Screw, 8-32 x 3/8" 136 33997 Clip, Oil fill tube 137 32410 Knob, Speed control 138 34663 Spring, Speed control 139 650821 Screw, 8-38 x 3/8" (Use as required) 143 650578 Screw, 8-18 x 3/8" (Use as required) 1438 33185 Cover & tube, Muffler (Use as required) 1443 33700 Cover & tube, Muffler (Use as required) 1444 33700 Cover & tube, Muffler (Use as required) 1444 3323 Screen, Muffler (Use as required) 1443 3323 Screen, Muffler (Use as required) 1444 33323 Screen, Muffler (Use as required) 1445 3414 Dipstick (Incl. 146) 146 33590 "O" Ring 147 3883A Oil Fill Tube 148 34814 Primer 149 32180C Line, Primer 153 650764 Nut, "U" Clip 154 650750 Screw, 8-32 x 3/8" 2018 730164 | | | |
| 124 650152 Screw, 8-32 x 3/8" 136 33997 Clip, Oil fill tube 137 32410 Knob, Speed control 138 34663 Spring, Speed control 139 650821 Screw, 10-32 x 1/2" 143 650578 Screw, 8-18 x 3/8" (Use as required) 1438 33185 Cover & tube, Muffler (Use as require d) 1434 33700 Cover & Tube, Muffler (Use as require d) 1444 33223 Screen, Muffler (Use as required) 1444 33233 Screen, Muffler (Use as require d) 1444 33233 Screen, Muffler (Use as required) 1444 33233 Screen, Muffler (Use as required) 1444 33590 "O" Ring 147 33893A Oil Fill Tube 148 34814 Primer Assy. 149 32180C Line, Primer 153 650764 Nut, "U" Clip 154 650760 Screw, 8-32 x 3/8" 201B 730561 Air Cleaner Kit (Incl.110.112)(As req.) 201 730130 Muffler Adapter Kit (Incl.110.112)(As req.) | | | |
| 136 33997 Clip, Oil fill tube 137 32410 Knob, Speed control 138 34663 Spring, Speed control 139 650821 Screw, 10-32 x 1/2" 143 650578 Screw, 10-32 x 1/2" 1438 3185 Cover & tube, Muffler (Use as required) 1438 33171 Screen, Muffler (Use as required) 1444 33700 Cover & Tube, Muffler (Use as required) 1444 3323 Screen, Muffler (Use as required) 1444 3323 Screen, Muffler (Use as required) 1445 34011A Dipstick (Incl. 146) 145 34011A Dipstick (Incl. 146) 146 33590 "O" Ring 147 33893A Oil Fill Tube 148 34814 Primer Assy. 149 32180C Line, Primer 153 650764 Nut, "U" Clip 154 650780 Screw, 8-32 x 3/8" 201B 730130 Muffler Adapter Kit (Incl.110,112)(As req.) 201 730164 Air Cleaner Kit, Mini bike (Incl.87,120,121,122,123,12 201 | | | • |
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| 138 34663 Spring, Speed control 139 650821 Screw, 10-32 x 1/2" 143 650578 Screw, 8-18 x 3/8" (Use as required) 1438 33185 Cover & tube, Muffler (Use as require d) 1434 33171 Screen, Muffler (Use as require d) 1443 33171 Screen, Muffler (Use as require d) 1444 33233 Screen, Muffler (Use as require d) 1444 33323 Screen, Muffler (Use as require d) 1444 33233 Screen, Muffler (Use as require d) 1444 33323 Screen, Muffler (Use as require d) 1444 33233 Screen, Muffler (Use as require d) 1443 34814 Dipstick (Incl. 146) 146 33590 "O" Ring 147 3893A Oil Fill Tube 148 34814 Primer 149 32180C Line, Primer 153 650760 Screw, 8-32 x 3/8" 201B 730561 Air Cleaner Kit 149 2107 730164 Air Cleaner Kit 201 730164 Air Cleaner Assy. (Red Poly)(Incl.87,120,121,122,123 | 137 | 32410 | Knob, Speed control |
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| 143 650578 Screw, 8-18 x 3/8" (Use as required) 143B 33185 Cover & tube, Muffler (Use as required) 144A 33700 Cover & Tube, Muffler (Use as required) 144A 3323 Screen, Muffler (Use as required) 144A 33323 Screen, Muffler (Use as required) 144A 33323 Screen, Muffler (Use as required) 144 33590 "O" Ring 147 33893A Oil Fill Tube 148 34814 Primer Assy. 149 32180C Line, Primer 153 650764 Nut, "U" Clip 154 650760 Screw, 8-32 x 3/8" 201B 730561 Air Cleaner Kit (Incl.74,79,80,87,88,89,90,91,92,94,95,96,97,99,100 & 22 (Used only on engine with an externally vented fully adjustable carburetor) 201A 730130 Muffler Adapter Kit (Ind.110,112)(As req.) 201 730164 Air Cleaner Ass'y. (Red Poly)(Incl.87,120,121,122,123,12 230)(As req.) 201 730164 Air Cleaner Kit, Mini bike (Incl.87,120,121,122,123 & 124 (Use as required) 2308 34144 Decal, Control 230 34346 Decal, Instruction | | | |
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| 145 34011A Dipstick (Incl. 146) 146 33590 "O" Ring 147 33893A Oil Fill Tube 148 34814 Primer Assy. 149 32180C Line, Primer 153 650764 Nut, "U" Clip 154 650760 Screw, 8-32 x 3/8" 201B 730561 Air Cleaner Kit (Incl.74,79,80,87,88,89,90,91,92,94,95,96,97,99,100 & 22 (Used only on engine with an externally vented fully adjustable carburetor) 201A 730130 Muffler Adapter Kit (Incl.110,112)(As req.) 201 730164 Air Cleaner Assy. (Red Poly)(Incl.87,120,121,122,123,12 230)(As req.) 201 730164 Air Cleaner Kit, Mini bike (Incl.87,120,121,122,123 & 124 (Use as required) 2308 34144 Decal, Control 230 34346 Decal, Instruction 230 550223 Decal, Name 231 30547A Breaker Assy (Used on Std. Point igni tion) | 144A | 33323 | Screen, Muffler (Use as required) |
| 146 33590 "O" Ring 147 33893A Oil Fill Tube 148 34814 Primer Assy. 149 32180C Line, Primer 153 650764 Nut, "U" Clip 154 650760 Screw, 8-32 x 3/8" 201B 730561 Air Cleaner Kit (Incl.74,79,80,87,88,89,90,91,92,94,95,96,97,99,100 & 22 (Used only on engine with an externally vented fully adjustable carburetor) 201A 730130 Muffler Adapter Kit (Incl.110,112)(As req.) 201 730164 Air Cleaner Ass'y. (Red Poly)(Incl.87,120,121,122,123,12 201 730164 Air Cleaner Kit, Mini bike (Incl.87,120,121,122,123,8,124 203 34346 Decal, Control 230 34346 Decal, Control 230 550223 Decal, Name 231 30547A Breaker Assy (Used on Std. Point igni tion) | | | |
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| (Incl.74,79,80,87,88,89,90,91,92,94,95,96,97,99,100 & 23 (Used only on engine with an externally vented fully adjustable carburetor) 201A 730130 201 730164 201 730164<td></td><td></td><td></td> | | | |
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| 201 730164 Air Cleaner Ass'y. (Red Poly)(Incl.87,120,121,122,123,12 230)(As req.) 201 730164 Air Cleaner Kit, Mini bike (Incl.87,120,121,122,123 & 124 (Use as required)) 230B 34144 Decal, Control 230 34346 Decal, Instruction 230 550223 Decal, Name 231 30547A Breaker Assy (Used on Std. Point igni tion) | 2014 | 730130 | Muffler Adapter Kit (Incl 110 112)/As reg.) |
| 230)(As req.) 201 730164 230B 34144 230 34346 230 550223 231 30547A 230)(As req.) Air Cleaner Kit, Mini bike (Incl.87,120,121,122,123 & 124 (Use as required) Decal, Control Decal, Instruction Decal, Name Breaker Assy (Used on Std. Point igni tion) | | | |
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| 230550223Decal, Name23130547ABreaker Assy (Used on Std. Point igni tion) | | | • |
| 231 30547A Breaker Assy (Used on Std. Point igni tion) | | | |
| | | | |
| | 231 | 30547A | Breaker Assy (Used on Std. Point igni tion) |
| | 231A | 30548B | Condenser |
| 232A 631021 Inlet, Needle Seat & Clip Assy. | | | |
| | | | · · · · |
| | | | |
| 241 650868 Screw, 8-18 x 1-1/8" (3 required)(Opt .) | | | |
| 242 611078 Connector, A.C. Lighting (Optional) | | | |
| 242 611079 Connector, D.C. Charging (Optional) | 242 | 611079 | Connector, D.C. Charging (Optional) |

| Ref # | Part Number | Qty Description |
|-------|----------------------------|--|
| 244 | 590610 590613 632230 | Tube, Centering (Optional) Alternator Shaft (Optional) Carburetor (Incl. 85) (Refer to Division 5, Section A, Page 182 for breakdown) |
| 251 | 611038 | Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 39 for breakdown) |
| 252 | 590420A | Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown) |
| 254 | 33328D | Starter Motor Kit (110-120 volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel (see#255). Refer to service number stamped on end cap of motor or on decal for identificat |
| 255 | 30811A | Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter motor kits listed above) (Used on Std. point ignition before 1982) |
| 255 | 611042 | Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter motor kits listed above) (Used on Std. point ignition 1982 or later) |
| 255 | 611085 | Flywheel (Minimum ring gear flywheel required on engines using 110-120 volt starter motor kits listed above) (Used on solid state external ignition) |
| 256 | 33235A | Gasket Set (Incl. items marked*) |