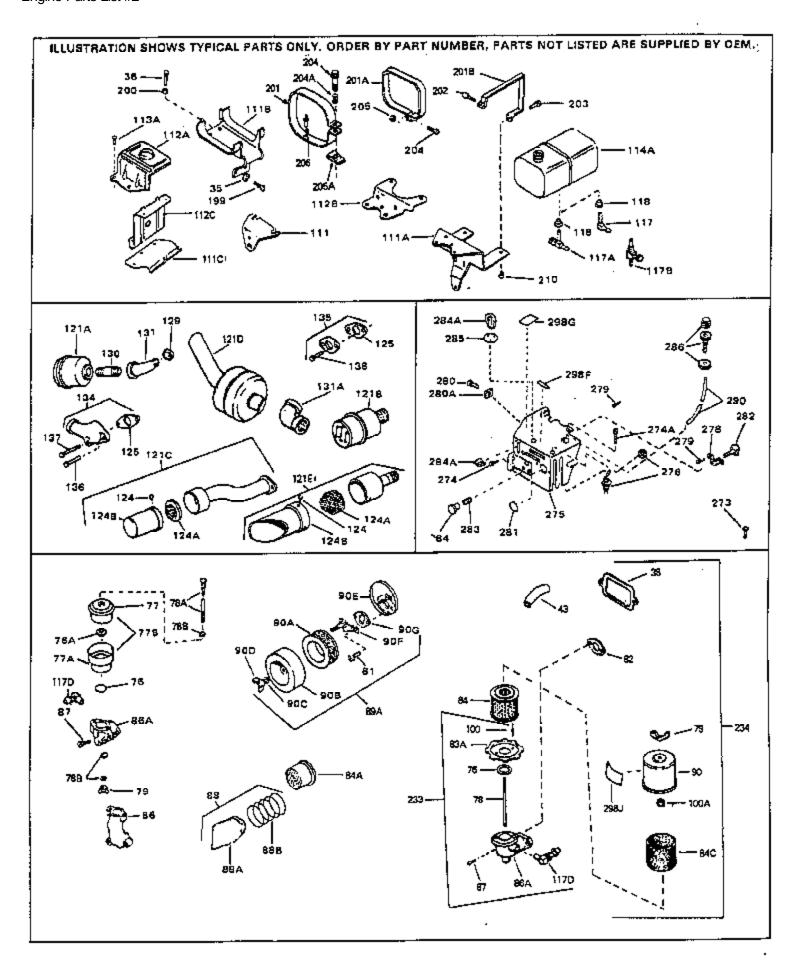


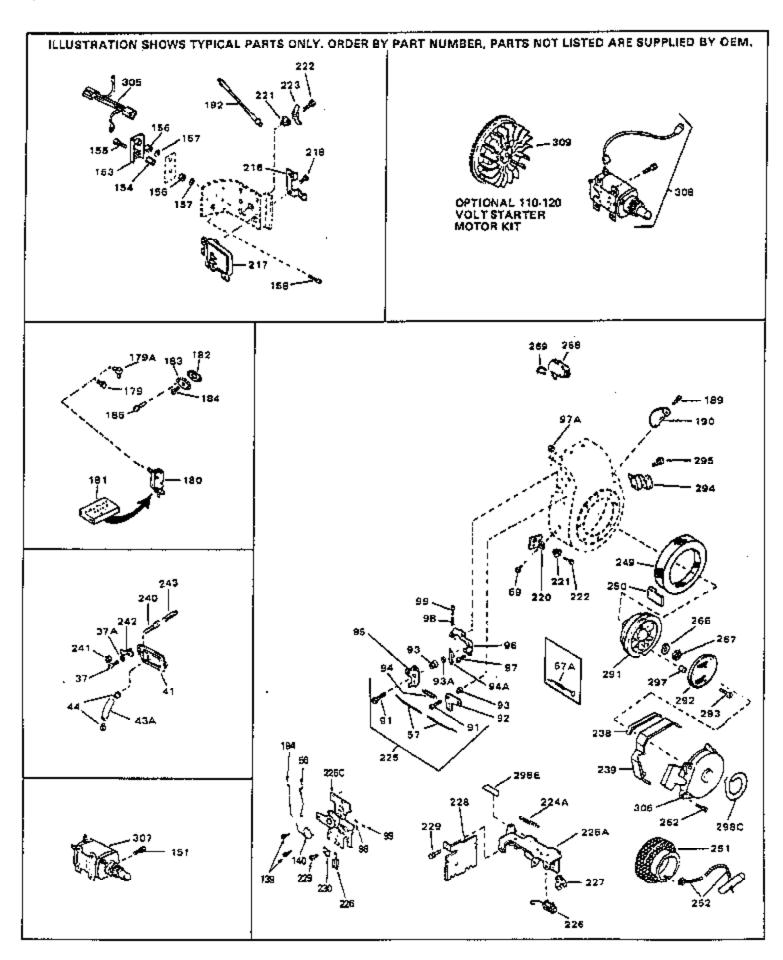
		Description
1	33311B	Cylinder (Incl. 2,3,4,5,184) (2-5/8" Bore)
2	27652	Pin, Dowel
3	27642	Plug, Oil drain, 1/4-18
	9556	Pipe Plug, 1/8-27
	27876B	Seal, Oil
	32783	Intake Valve (Std.) (Incl. 9)
	32784	Intake Valve (1/32" OS) (Incl. 9)
	27878A	Exhaust Valve (Std.)
	27880A	Exhaust Valve (1/32" OS) (Incl. 9)
	27882	Cap, Upper valve spring
8	27881	Spring, Valve
9	32581	Cap, Lower valve spring
11	30799	Crankshaft (Incl. 12 & 13)
	29783	Pin, Crankshaft gear Used in early production. This gear is
		serviceable ONLY when itis pinned to the crankshaft.
		or viocable of the vinor has primed to the oral nortalit.
13	27884	Gear, Crankshaft Used in early production. This gear is
		serviceable ONLY when itis pinned to the crankshaft.
4.4.0	00040D	D' (0 D' A (0(1)/0 E/0)/(140)
	33312B	Piston & Pin Ass'y. (Std.)(2-5/8")(In cl.16)
	33313B	Piston & Pin Ass'y. (.010" OS) (Incl. 16)
14A	33314B	Piston & Pin Ass'y. (.020" OS) (Incl. 16)
14	34531	Piston, Pin & Ring Set (Std.) (2-5/8" Bore)
14	34532	Piston, Pin & Ring Set (.010" OS)
	34533	Piston, Pin & Ring Set (.020" OS)
	34854	Ring Set (Std.) (2-5/8" Bore)
	34855	Ring Set (.010" OS)
	34856	
		Ring Set (.020" OS)
	27888	Ring, Piston pin retaining
	31380C	Rod Assy., Connecting (Incl. 18)
	650662C	Screw, Connecting rod (Late productio n)
18A	30682	Bolt, Connecting rod (Early productio n)
19	26073	Connecting rod bolt washer (Early pro duction)
20	28264	Connecting rod nut (Used on early pro duction)
21	33156	Camshaft
	34034	Lifter, Valve
	31303B	Cover, Cylinder (Incl. 24, 27 & 105)
	28427	Seal, Oil
	30684	* Gasket, Cylinder cover
	31546	Bushing, Crankshaft
	650488	Screw, 1/4-20 x 1-1/4"
	650493	Screw, 1/4-20 x 1-3/4"
30	650489	Screw, 1/4-20 x 5/8"
31	30939A	Cover, Cylinder head
	28938C	* Gasket, Cylinder head
	30938A	Head, Cylinder (Incl. 3 of 36)
	33636	Resistor Spark Plug
	26073	Washer, Flat (Use as required)
	650570	Washer, Flat (Use as required)
	650691	Washer, Flat (Use as required)
	650697A	Screw, 5/16-18 x 2-1/2" (Use as requi red)
	650695A	Screw, 5/16-18 x 2-1/4" (Use as requi red)
36	650694A	Screw, 5/16-18 x 2" (Use as required)
37	650128	Screw, 10-24 x 1/2" (Use as required)
	650597	Screw, 10-24 x 5/8" (Use as required)
	27896A	* Gasket, Breather cover
	28423	Body, Breather
	28424	•
		Element, Breather
41	28425	Cover, Valve spring

## Part Number			<u> </u>	
46 30196A 48 30196 49 2918 50 650549 51 30319 52 30326A 52 30336A 53 30329 53 30322 54 28916 55 30205 54 28916 55 30205 54 28916 55 30205 56 30824 57 30824 58 30824 59 30824 59 30824 59 30824 50 650517 51 28826 51 28826 52 28642 53 30889C 53 30899C 54 30700 56 65011A 57 30899C 58 30899C 59 30899C 50 30899			Qty	
48 30196 Screw, 51'6-18 x'34" 49 29918 Lockwasher 50 650648 Screw, 8-32 x 51'6" 51 30319 Rivet, Spill (Used on early production n) 52 32326A Lever, Governor (New lever does not need 1 of Ref				·
49 29918				· · · · · · · · · · · · · · · · · · ·
\$5 6 650548				·
51 30319	49	29918		Lockwasher
Ever, Governor (New lewer does not need 1 of Ref #49,51,53,54,132,133)	50	650548		Screw, 8-32 x 5/16"
Ever, Governor (New lewer does not need 1 of Ref #49,51,53,54,132,133)	51	30319		Rivet, Split (Used on early production)
#49,51,53,54,132,133) 53 30322				
53 30322	3_			·
54 29916 55 30205 56 30324 56 30324 57 30205 58 30324 58 29216 60 650517 61 29826 62 29642 63 306992 63 306992 64 30700 65 650494 66 3306993 66 650494 66 330593 67 338934 68 33590 69 297478 69 297478 60 32168E 61 30896 62 32168E 63 30690 63 30690 64 30700 65 650494 66 33011 1				,
55 30205				Lock Nut, 8-32 (Use as required)
56 30824 58 29216	54	29916		Clamp, Governor lever (Use as require d)
58 29216 60 660617 50 50 50 11 10 -32 61 29826 62 29642 63 30699B 63 30699B 63 30699B 64 30700 65 650494 65 650494 66 34011A 67 33893A 68 33590 69 29747B 70 32158E 70 32158E 71 32853 73 1683A 74 650661 75 31683A 75 31683A 75 31683A 75 31683A 76 31696 77 32953 78 31696 79 31683A 70 317 3186 70 31683A 70 317 31876 70 317 31876 71 31882 72 31883 73 31894 74 650561 75 31683A 75 31683A 76 31683A 77 31683A 78 31693 79 317 3187 70 317 3188 70 31884 70 31885 70 31885 71 31885 72 31885 73 31689 74 650561 75 31689A 75 31689A 76 31689A 77 31885 78 31894 79 31895 79 31897 79 31897 79 31897 79 31897 79 31897 79 31897 79 31897 79 31897 79 31897 79 31897 79 31897 79 31897 79 31897 79 31897 79 31845 79	55	30205		Bracket, Adjusting
58 29216 60 650517 50 50 50517 61 29828 50 50517 61 29828 62 29642 63 30699B 63 30699B 64 30700 65 650494 65 650494 66 34011A 67 33893A 68 33589 69 29747B 70 32158E 71 33876 73 29236 74 650561 73 31096 74 650561 75 31683A 76 65061 77 32936 78 65061 79 78 29236 79 78 292	56	30824		Link, Throttle
66 650517 61 29826 Screw, 10-32 x 3/4" 62 29642 Screw, 10-32 x 3/4" 62 29642 Ring, Retaining 63 30699B Rod Assy., Governor (Incl. 64 & 65) 63 30699B Rod Assy., Governor (Incl. 64 & 65) 63 30699B Rod Assy., Governor (Incl. 64 & 65) 63 30699B Rod Assy., Governor (Incl. 64 & 65) 63 30699B Rod Assy., Governor (Incl. 64 & 65) 64 30700 Yoke, Governor 65 650494 Screw, 6-40 x 5/16" 66A 34011A Dipstick (Incl. 68) 67 33893A Dil Fill Tube 68 33590 "O" Ring 69 29747B Screw, 5/16-24 x 21/32" 70 32158E Blower Hsg. (For elec.starter)(Incl.1 89,190) 69 29747B Screw, 5/16-24 x 21/32" 70 32158E Blower Hsg. (For elec.starter)(Incl.1 89,190) 63 33676 Gasket, Stator 74 650561 Screw, 1/4-20 x 5/8" 75 31688A "Gasket, Caburetor 75 31688A "Gasket, Caburetor 81 30196 Screw, 11-82 x 1/2" (Use as require d) 81 28820 Screw, 10-32 x 1-1/8" (Use as require d) 81 28820 Screw, 10-32 x 1-1/8" (Use as require d) 81 650521 Screw, 10-32 x 1-1/8" (Use as require d) 81 650521 Screw, 10-32 x 1-1/8" (Use as require d) 82 27272A Sasket, Air cleaner 83 31691 Bracket, Air cleaner 84 30727 Bracket, Air cleaner 85 31715 Body, Air cleaner 86 31715 Body, Air cleaner 87 30127 Air Cleaner 88 30727 Element, Air cleaner 89 730127 Air Cleaner 89 32924 Compression Spring (Used with 650698 screw) (Use as required) 99 29500 Screw, 8-32 x 3/4" (Use as required) 99 29500 Screw, 8-32 x 3/4" (Use as required) 99 29500 Screw, 8-32 x 3/4" (Use as required) 99 29500 Screw, 8-32 x 3/4" (Use as required) 99 29500 Screw, 8-32 x 3/4" (Use as required) 90 650688 Screw, 5-40 x 7/16" (Use as required) 90 650689 Screw, 5-40 x 7/16" (Use as required) 91 20884 Key, Flywheel 92 106 30890 Washer, Flat 106 30590A Washer, Flat	58	29216		Locknut, 10-32
61 29826 62 29842 Ring, Retaining 63A 30699C Rod Assy., Governor (Incl. 64 & 65) Rod Assy., Governor (This one piece gov. rod is no longer used. It is replaced by 30699C assy., Ref.#63A) 43 30700 Yoke, Governor 65 650494 Sarew, 6-40 x 5/16" Spisick (Incl. 68) Gri 33893A Gri Fill Tube Gri Ring Grew, 5/16-24 x 21/32" Grew, 1/4-20 x 5/8" Grew,				·
62 29642 Ring, Retaining 63 30699B Rod Assy, Governor (Ind. 64 & 65) 63 30699B Rod Assy, Governor (Ind. 64 & 65) 63 30699B Rod Assy, Governor (Ind. 64 & 65) 64 30700 Yoke, Governor 65 660494 Screw, 6-40 x 5/16" 68A 34011A Dipstick (Incl. 68) 67 33939A Oil Fill Tube 68 33590 "O'' Ring 69 29747B Screw, 5/16-24 x 21/32" 70 32158E Blower Hay, (For elec.starter)(Incl.1 89,190) 71 33876 Gasket, Stator 73 29536 Baffle, Blower housing 74 650561 Screw, 174-20 x 5/8" 75 31688A "Gasket, Carburetrot 76 31889A "Gasket, Carburetrot 81 30196 Screw, 10-32 x 1-12" (Use as require d) 81 285621 Screw, 10-32 x 1-12" (Use as require d) 81 650521 Screw, 10-32 x 1-12" (Use as require d) 84B 30727 Element, Air cleaner 85 31715				·
63A 30699B Rod Assy., Governor (Incl. 64 & 65) Rod Assy., Governor (Incl. 64 & 65) Rod Assy., Governor (Incl. 64 & 65) Rod Assy., Governor (This one piece gov. rod is no longer used. It is replaced by 30699C assy., Ref.#63A) Advisor of Scower of				·
63 30699B Rod Assý, Governor (This one piece gov. rod is no longer used. It is replaced by 30699C assy., Ref.#63A) 64 30700 Yoke, Governor 65 650494 Screw, 6-40 x 5/16" 66A 34011A Dipstick (Incl. 68) 67 33933A Oil Fill Tube 68 33590 "O" Ring 69 29747B Screw, 5/16-24 x 21/32" 70 32158E Blower Hsg. (For elec. starter) (Incl. 1 89,190) 71 33876 Gasket, Stator 73 29536 Baffle, Blower housing 74 660561 Screw, 14-20 x 5/8" 73 29536 Saffle, Blower housing 81 29536 Saffle, Blower housing 82 Screw, 14-20 x 5/8" 83 31936 Screw, 14-20 x 5/8" 84 Sasket, Carburetor 85 Screw, 14-20 x 5/8" 86 Screw, 14-20 x 5/8" 87 Screw, 14-20 x 5/8" 88 Screw, 14-20 x 5/8" 81 Screw, 14-20 x 5/8" <t< td=""><td></td><td></td><td></td><td></td></t<>				
used. It is replaced by 30699C assy., Ref.#63A) 64 30700 65 650494				
64 30700 65 650494 66A 34011A 6CA 34011A 6CA 33893A 6B 33590 6CA 33690 6CA 3401A 6CA 33893A 6CA 3401A 6CA 33893A 6CA 3461A 6CA 346	00	30039B		, , , , , , , , , , , , , , , , , , , ,
65 650494 66A 34011A Circw, 6-40 x 5/16" Disstick (Incl. 68) Distance (Incl. 68) Distance (Incl. 68) Disstick (Incl. 68) Disstick (Incl. 68) Disst				used. It is replaced by 50099C assy., Rel.#65A)
66A 34011A 67 33893A 68 33590 70" Ring 69 29747B Screw, 5716-24 x 21/32" 70 32158E Blower Hsg. (For elec.starter)(Incl.1 89,190) Gasket, Stator 73 29536 Baffle, Blower housing 74 650561 75 31688A 81 30196 Screw, 1/4-20 x 5/8" 81 30196 Screw, 1/4-20 x 5/8" 81 3080 Screw, 10-32 x 1/2" (Use as require d) Screw, 10-32 x 1/3" (Use as require d) Screw, 33 31691 Screw, 33 31691 Screw, 34 37 37 Screw, 35 37 37 Screw, 36 37 37 Screw, 3	64	30700		Yoke, Governor
67 33893A 68 33590 69 29747B 69 29747B 70 32158E 71 33876 73 29536 816, Blower Hsg. (For elec.starter)(Incl.1 89,190) 67 329536 816, Blower housing 74 650561 75 31688A 81 30196 81 28820 8crew, 5/16-18 x 3/4" (Use as require d) 81 28820 8crew, 10-32 x 1/2" (Use as require d) 81 650521 82 27272A 83 31691 84B 30727 85 31715 89 730127 89 28569 80 Compression Spring (Used with 29500 screw) (Use as required) 98 32924 Compression Spring (Used with 650688 screw) (Use as required) 99 29500 99 650688 99 29500 90 5crew, 8-32 x 3/4" (Use as required) Screw, 8-32 x 3/4" (Use as required) Screw, 8-32 x 3/6" 80 70127 81 70127 82 70127 83 1691 84 30727 85 31715 89 730127 80 70127 81 70128	65	650494		Screw, 6-40 x 5/16"
67 33893A 68 33590 69 29747B 69 29747B 70 32158E 71 33876 73 29536 8569 74 650561 75 31688A 81 30196 81 28820 81 650521 81 650521 82 27272A 83 31691 84 83 30727 85 31715 89 730127 89 32956 89 29500 99 32950 98 31342 Compression Spring (Used with 650688 screw) (Use as required) 99 29500 99 650688 99 29500 99 650689 99 650649 103 24 104 103 31843A 104 650836 107 3275 107 31845 106 30590A 108 108 108 108 108 108 108 108 108 108	66A	34011A		Dipstick (Incl. 68)
68 33590 "O" Ring Screw, 5/16-24 x 21/32" Blower Hsg. (For elec.starter) (Incl.1 89,190) Screw, 5/16-24 x 21/32" Blower Hsg. (For elec.starter) (Incl.1 89,190) Screw, 1/4-20 x 5/8" Sasket, Stator Baffle, Blower housing Screw, 1/4-20 x 5/8" Sasket, Carburetor Sasket,	67	33893A		
69 29747B 70 32158E 81 Blower Hsg. (For elec.starter) (Incl.1 89,190) 71 33876 Gasket, Stator 73 29536 Baffle, Blower housing 74 650561 Screw, 1/4-20 x 5/8" 75 31688A 30196 Screw, 5/16-18 x 3/4" (Use as required) 81 28820 Screw, 10-32 x 1/2" (Use as required) 81 28820 Screw, 10-32 x 1/18" (Use as require d) 81 650521 Screw, 32 2 x 3/8" 82 27272A Saket, Air cleaner 83 31691 Bracket, Air cleaner 84 30727 Blement, Air cleaner 85 31715 Body, Air cleaner 86 31715 Body, Air cleaner 87 30127 Compression Spring (Used with 29500 screw) (Use as required) 98 28569 Compression Spring (Used with 650688 screw) (Use as required) 98 32924 Compression Spring (Used with 650688 screw) (Use as required) 99 29500 Screw, 8-32 x 3/4" (Use as required) 99 29500 Screw, 8-32 x 3/4" (Use as required) 99 29500 Screw, 8-30 x 3/4" (Use as required) 99 2500 Screw, 8-30 x 3/4" (Use as required) 99 2500 Screw, 8-30 x 3/4" (Use as required) 99 2500 Screw, 8-30 x 3/4" (Use as required) 99 2500 Screw, 8-30 x 3/4" (Use as required) 99 2500 Screw, 8-30 x 3/4" (Use as required) 99 650688 Screw, 10-32 x 1 (Use as required) 102 30884 Key, Flywheel 103 31845 Bracket, Governor gear Screw, 10-24 x 1/2" 105 31845 Shaft, Mechanical governor Washer, Flat				
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73 29536 74 650561 75 31688A 81 30196 81 30196 81 28820 81 650521 81 650521 82 27272A 83 31691 84 30727 85 31715 89 730127 89 28569 80 Compression Spring (Used with 29500 screw) (Use as required) 98 32924 Compression Spring (Used with 650549 screw) (Use as required) 99 29500 99 29500 99 650688 99 650688 99 650549 102 30884 104 650836 105 31845 106 30590A Screw, 10-32 x 1/2" (Use as require d) Screw, 10-32 x 1/2" (Use as require d) Screw, 10-32 x 1/2" (Use as require d) Screw, 10-32 x 1/2" Screw, 1				
Screw, 1/4-20 x 5/8" 75 31688A				·
* Gasket, Carburetor 31 30196				
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Compression Spring (Used with 29500 screw)(Use as required) 98 32924	89	730127		Air Cleaner Ass'y. (Incl. 81,81A,82,83,84,85,90G & 298B)
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105 31845 Shaft, Mechanical governor 106 30590A Washer, Flat				
106 30590A Washer, Flat				
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107 30591 Gear Assy., Governor (Incl. 106)				· · · · · · · · · · · · · · · · · · ·
	107	3U39 I		Gear Assy., Governor (Incl. 106)

Ref #	Part Number	Qty	Description
108	30588A		Spool, Governor
109	29193		Ring, Retaining
111D	34158		Bracket, Lower fuel tank
112	34159		Plate, Upper fuel tank mtg.
113A	650665		Screw, 1/4-15 x 3/4"
113	650561		Screw, 1/4-20 x 5/8"
	34186A		Fuel Tank (Incl. 115 & 120)
	410144B		Fuel Cap (White Plastic)(Standard)(As req.)
	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use
110	00002		as required)
445	24240		. ,
115	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use as required)
110	29774		Fuel Line (Braided 8.25") (Use as req uired)
	30705		Fuel Line (Braided 16") (Use as required)
	30962		
			Fuel Line (Braided 32") (Use as required)
	26460		Clamp, Fuel line (Use as required)
	27930A		* Gasket, Exhaust
	650548		Screw, 8-32 x 5/16" (Early production)
	650139		Screw, 8-32 x 1/2" (Early production)
	650542		Screw, 5/16-18 x 3/4"
	29538		Base, Engine mounting
	650128		Screw, 10-24 x 1/2"
	30622A		Extension, Blower housing
	27275		Clip, Wire (Use as required)
	29443		Clip, Fuel line (Use as required)
226	610973		Terminal Assy.
229	28942		Screw, 10-32 x 3/8"
230	27793		Clip, Conduit
232	34235		Ground Wire
262	29716		Screw, 1/4-28 x 7/16"
264	32125		Cup, Starter
265	35009		Screen, Starter cup
266	650815		Washer, Belleville
267	8116		Nut, Hex
	34346		Decal, Instruction
	550223		Decal, Name
	33310		Decal, 5 HP Mini-Bike (Use as require d)
	31517		Decal, H.P. (5 H.P.) (Use as required)
	32173		Decal, H.P. (6 H.P.) (Use as required)
	30547A		Contact Assy., Breaker
	30548B		Condenser
	631021		Inlet Needle, Seat & Clip Assy.
	631824		Carburetor (Incl. 75 & 301) (Refer to Division 5, Section A,
303	031024		page 206for breakdown)
			,
304	610689A		Magneto NOTE: The complete magneto is not available as
			an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as
			shown in parts list. (Refer to Division 5, Section B, page 24 for breakdown)
			IOI DIGANOUVII)
306	590559		Recoil Starter (Refer to Division 5, Section C, page 25 for
			breakdown)
310	33235A		* Gasket Set (Incl. items marked *)
310	00200/7		Cashot Oct (IIIol. Items mained)



Ref #	Part Number	Qty	Description
35	26073		Washer, Flat (Use as required)
35	650570		Washer, Flat (Use as required)
35	650691		Washer, Flat (Use as required)
36	650697A		Screw, 5/16-18 x 2-1/2" (Use as requi red)
36	650695A		Screw, 5/16-18 x 2-1/4" (Use as requi red)
36	650694A		Screw, 5/16-18 x 2" (Use as required)
38	27896A		* Gasket, Breather cover
81	30196		Screw, 5/16-18 x 3/4" (Use as require d)
81	28820		Screw, 10-32 x 1/2" (Use as required)
81	650521		Screw, 10-32 x 1-1/8" (Use as require d)
82	27272A		* Gasket, Air cleaner
86A	34697		Air Cleaner Elbow Assy.(Use in 730561 only.)
89A	730128		Air Cleaner Ass'y. (Incl. 82,90A,90B,90D thru 90G,97 &
			298B) (Use as req.)
113A	650665		Screw, 1/4-15 x 3/4"
	29633		Muffler
	391026		Muffler (Incl. 124, 124A & 124B) (This spark arrester
	00.020		mufflercan be used on any model)
4044	00474		•
	33171		Muffler Screen (Use as required)
	33185		Cover & Tube, Muffler (Use as require d)
	650578		Screw, 8-18 x 3/8"
	27930A		* Gasket, Exhaust
	32862		Nut, Conduit (1/4" thick)
	30209		Elbow, Exhaust (45 degree)
	31288 730130		Muf.Adapter Kit(Incl.125,136,137)(As req.)
	6021A		Muf.Adapter Kit(Incl.125 & 138)(As re quired)
	650697A		Screw, 5/16-18 x 1-1/2" (Use as requi red) Screw, 5/16-18 x 2-1/2" (Use as requi red)
	30196		Screw, 5/16-18 x 3/4" (Use as required)
	34819		Air Cleaner Elbow (Incl.44,76,78,83A,86A,100)(Use in
233	34019		730561 ass'y. only)
			, , ,
234	730561		Air Cleaner Kit
			(Incl.38,43,44,76,78,79,82,83A,84,84C,86A,87,90,100A,233,29
			(Use only on engines with an externally ventedfully
			adjustable carburetor.)
273	650687		Screw, 10-32 x 5/16" (Use as required)
			• • •



	Part Number	Qty	Description
	27261		Washer, Flat (Use as required)
	650128		Screw, 10-24 x 1/2" (Use as required)
	650597		Screw, 10-24 x 5/8" (Use as required)
	28425		Cover, Valve spring
	35350		Tube, Breather
	30824		Link, Throttle
	29747B		Screw, 5/16-24 x 21/32"
98	28569		Compression Spring (Used with 29500 screw)(Use as
			required)
98	32924		Compression Spring (Used with 650688 screw) (Use as required)
98	31342		Compression Spring (Used with 650549 screw) (Use as
			required)
99	29500		Screw, 8-32 x 3/4" (Use as required)
99	650688		Screw, 10-32 x 1 (Use as required)
99	650549		Screw, 5-40 x 7/16" (Use as required)
182	32683A		Gasket, Fuel pump cover (Use as requi red)
183	32955		Cover, Fuel pump pad (Use as required)
184	9556		Plug, Pipe 1/8-27 (Use as required)
185	30063		Screw, 1/4-20 x 1/2" (Use as required)
225C	34664		Control Bracket (Incl. 98, 99, 140 & 226)
225	730152		Control Bracket(Incl.91 thru 97)(As r eq.)
226	610973		Terminal Assy.
227	33177		Terminal (Use as required)
	28942		Screw, 10-32 x 3/8"
230	27793		Clip, Conduit
262	29716		Screw, 1/4-28 x 7/16"
266	650815		Washer, Belleville
267	8116		Nut, Hex
	34870		Decal, Starter
305	33018		Harness Assy., Adapter (Use as requir ed)
306	590559		Recoil Starter (Refer to Division 5, Section C, page 25 for breakdown)
308	33328D		Starter Motor Kit (110-120 Volt) NOTE: This 110-120 volt
			starter motor kit may have been added to this engine. This can be added only if cylinder has drilled and tapped starter mounting bosses and a ring gear flywheel has been added (see #309). Refer to service number stamped on end cap of motor,
309	30811A		Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter motor kits listed above.)