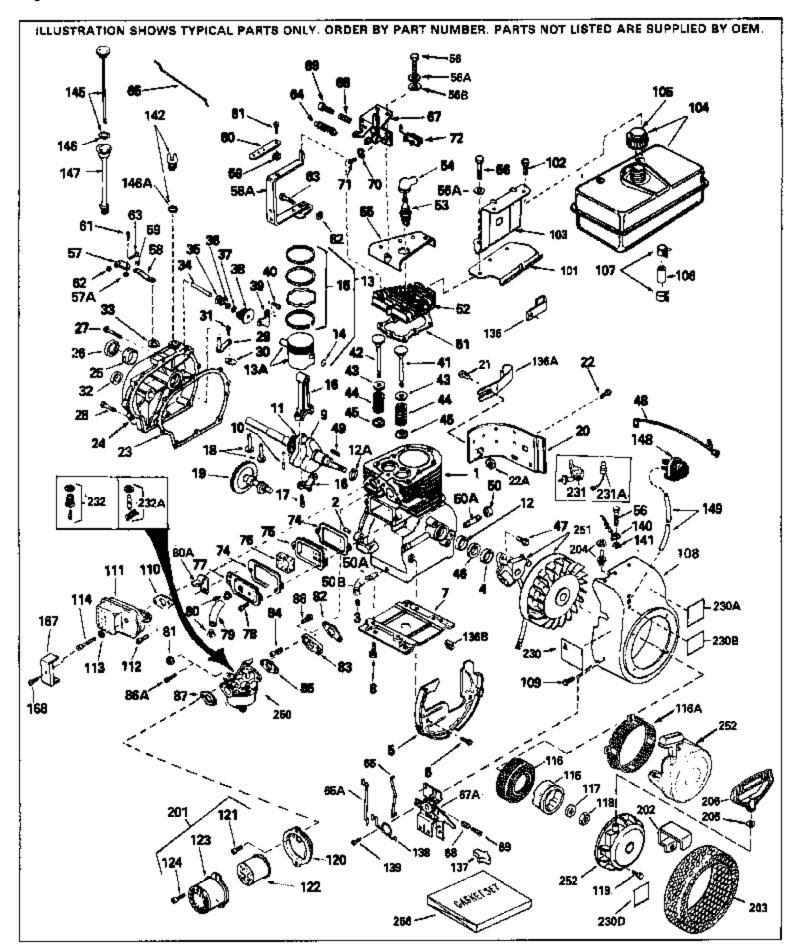
H60-75462M Engine Parts List



Ref #	Part Number Qty	Description
1	33311B	Cylinder (Incl. 2, 3, 4 & 41)(2-5/8" Bore)
2	27652	Pin, Dowel
3	27642	Pipe plug, 1/4-18
4	27876B	Seal, Oil
	29536	Blower Housing Baffle (Without electric starter knock out)
-		(Use as required)
5	35256A	Blower Housing Baffle (With electric starter knockout) (As req.)(point ign.)
6	650561	Screw, 1/4-20 x 5/8"
7	29538	Base, Engine mounting
8	650542	Screw, 5/16-18 x 3/4"
9	31856A	Crankshaft
10	29783	Pin, Crankshaft gear (Used on early p rod.)
	27884	Gear, Crankshaft (Used on early production) This gear is
		serviceable ONLY when it is pinned to the crankshaft.
	33312B	Piston & Pin Ass'y. (Std.)(2-5/8")(In cl.14)
	33313B	Piston & Pin Ass'y. (.010" OS) (Incl. 14)
13A	33314B	Piston & Pin Ass'y. (.020" OS) (Incl. 14)
13	34531	Piston, Pin & Ring Set (Std.) (2-5/8" Bore)
13	34532	Piston, Pin & Ring Set (.010" OS)
13	34533	Piston, Pin & Ring Set (.020" OS)
14	27888	Ring, Piston pin retaining
	34854	Ring Set (Std.) (2-5/8" Bore)
	34855	Ring Set (.010" OS)
	34856	Ring Set (.020" OS)
	31380C	Rod Assy., Connecting (Incl. 17)
	650662C	Bolt, Connecting rod (Incl. 2 pieces)
	34034	Lifter, Valve
	32115	Camshaft
	30622A	Extension, Blower housing
	650128	Screw, 10-24 x 1/2"
	650561	Screw, 1/4-20 x 5/8" (Use as required)
	30063	Screw, $1/4-20 \times 1/2$ " (Use as required)
	30684	Gasket Cylinder Cover
	31303B	Cover, Cylinder (Incl. 26 & 34)
	31546	Bushing, Crankshaft
	28427	Seal, Oil
	650488	Screw, 1/4-20 x 1-1/4"
	650493	Screw, 1/4-20 x 1-3/4"
	30699C	Rod Assy., Governor (Incl. 30 & 31)
	30700	Yoke, Governor
	650494	Screw, 6-40 x 5/16"
	29642	Ring, Retaining
	31845	Shaft, Mechanical governor
	30588A	Spool, Governor
	35479	Washer, Flat
	29193	Ring, Retaining
	30591	Gear Assy., Governor
	31843A	Bracket, Governor gear
	650836	Screw, 10-24 x 1/2"
	32783	Intake Valve (Std.)
	32784	Intake Valve (3/32" OS)
	27878A	Exhaust Valve (Std.)
	27880A	Exhaust Valve (1/32" OS)
	27882	Cap, Upper valve spring
44	27881	Spring, valve

		Description
45	32581	Cap, Lower valve spring
46	33876	Gasket, Stator
47	650489	Screw, 1/4-20 x 5/8"
48	34240	Ground Wire
49	30884	Key, Flywheel
50	30969	Cap, Oil drain
50A	32678	Nipple, Oil drain, 1/4" x 3-1/2"
51	28938C	Gasket, Cylinder head
52	30938A	Head, Cylinder
53	34251	Resistor Spark Plug (RJ-17LM)
	610118	Cover, Spark plug (Use as required)
	30939A	Cover Assy., Cylinder head
	650697A	Screw, 5/16-18 x 2-1/2" (Use as requi red)
	650694A	Screw, 5/16-18 x 2" (Use as required)
	650695A	Screw, 5/16-18 x 2-1/4" (Use as required)
	650690	Washer, Belleville (Use as required)
	650691	Washer, Flat (Use as required)
	29916	Clamp, Governor lever (Use as require d)
	30322	Locknut, 8-32
	32326A	Lever, Governor
	29918	Washer, Lock, No. 8 E.T.
	30205	Bracket, Governor adjusting
	650548	Screw, 8-32 x 5/16"
	29216	Locknut, 10-32
	29826	Screw, 10-32 x 3/4"
	31386	•
	30824	Spring, Extension
		Link, Throttle
	33108A	Control Assy., Remote Speed (Incl. 64 & 72)
	27793	Clip, Conduit
	28942	Screw, 10-32 x 3/8"
	610973	Terminal Assy. (Use as required)
	27896A	Gasket, Valve chamber cover
	28423	Breather Assy., Valve
	28424	Element, Breather
	28425	Cover, Valve spring box
	650128	Screw, 10-24 x 1/2"
	35350	Tube Breather
	29752	Nut & Lockwasher, 1/4-28
	27915A	* Gasket, Intake pipe to cylinder
	30195A	Flange, Carburetor (Incl. 81 & 86)
	30196	Screw, 5/16-18 x 3/4"
	31688A	* Gasket, Carburetor
	650572	Screw, 1/4-28 x 1-1/8"
87	27272A	* Air Cleaner Gasket (Use as required)
	30767	Spacer, Cleaner (Use as required)
94A	34819	Elbow Assy., Air cleaner (Incl. 90,91,92,93,94,96) (Use in
		730561 assembly only)
101	2/158	Bracket Fueltank
	34158	Bracket, Fuel tank
	650665	Screw, 1/4-14 x 7/8"
	34159	Plate, Fuel tank mounting
104	34186A	Fuel Tank (Incl. 105 & 107) NOTE: These tanks were built
		with different size fuel inlet openings. Tanks with the 1-3/16"
		I.D. opening use fuel cap 33032 or 34210. Tanks with the
		1-1/2" I.D. opening use fuel cap 35355.
105	410144B	Fuel Cap (White Plastic)(Std.)(As req uired)
100		

105 33332 Fuel Cap (Red Plastic) (Sput resistant, Low profile) (Us required) 105 34210 Fuel Cap (Red Plastic) (Sput resistant, High profile) (Us required) 106 3555 Fuel Cap (Red Plastic) (Use as required) 106 39774 Fuel Line (Braided, 31/47) (Use as required) 107 25460 Clamp, Fuel line (Braided, 32/10) (Use as required) 108 25158E Blower Housing (For electric starter) 109 29747B Sorew, S/16-24 x 21/32 110 23714 Opt Spark Arrest Mut(Incl.112,143,14 4,144A) 111 341006 Opt Spark Arrest Mut(Incl.114,143,143,14,14A) 111 331026 Opt Spark Arrest Mut(Incl.114,143,143,14,14A) 111 34100 Opt Spark Arrest Mut(Incl.114,143,143,14,14A) 111 341026 Opt Spark Arrest Mut(Incl.114,143,143,14,14A) 111 32103 Washer, Flat 114 620634A Screw, 5/16-18 x 2' 115 22175 Cup, Starter cup 116 Muth Muth(Incl.114,143,143,14,14A) 118 650761 Screw, 5/16-18 x 2'	required) 105 34210 Fuel Cap (Red Plastic) (Spurt resistant, High pr required) 105 35355 106 29774 107 26460 108 32158E 109 29747B 109 29747B 109 29747B 109 29747B 100 2930A * Gasket, Exhaust flange 111 32401 110 27930A * Gasket, Exhaust flange 111 32401 1111 33714 0pt.Spark Arrest Muf. (Incl.112,143,14 4,144A) 1112 30196 Screw, 5/16-18 x 3/4" 112 30196 Screw, 5/16-18 x 3/4" 113 26073 114 6506815 Vasher, Belleville 115 32125 Cup, Starter 116 500417 Screw, 1/4-28 x 7/16" 117 50815 Washer, Belleville 118	
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109 29747B Screw, 5/16-24, 21/32" 110 27330A * Gasket, Exhaust flange 111 32401 Mulfler 1110 33714 Opt.Spark Arrest Mul.(Incl.112,143,144,144A) 111E 34390 Deflector, Exhaust flange 1111 33714 Opt.Spark Arrest Mul.(Incl.114,143,143A,1 43B) 1112 391026 Opt.Spark Arrest Mul.(Incl.114,143,143A,1 43B) 1113 26073 Washer, Flat 114 650694A Screw, 5/16-18 x 24" 115 32125 Cup, Starter Cup 116 590417 Screen, Starter Cup 117 650615 Washer, Bellewille 118 8116 Nut, Hex 119 29716 Screw, Mulfer (Use as required) 1433 33171 Screen, Mulffer (Use as required) 1444 3300 Corer & Tube, Muffler (Use as required) 1444 3330 Screw, Mulffler (Use as required) 1444 33323 Screw, Mulffler (Use as required) 1444 321297 Dipstick (Incl. 146A)	109 29747B Screw, 5/16-24 x 21/32" 110 27930A * Gasket, Exhaust flange 111 32401 Muffler 111D 33714 Opt.Spark Arrest Muf. (Incl.112,143,14 4,144A) 111E 34390 Deflector, Exhaust (Optional) 111C 391026 Opt.Spark Arrest Muf. (Incl.1143,143A,1 43B) 112 30196 Screw, 5/16-18 x 3/4" 113 26073 Washer, Flat 114 650694A Screw, 5/16 - 18 x 2" 115 32125 Cup, Starter 116 590417 Screen, Starter cup 117 650815 Washer, Belleville 118 8116 Nut, Hex 119 29716 Screw, 1/4-28 x 7/16" 137 32410 Knob, Speed control 143 650578 Screew, 8-18 x 3/8" (Use as required) 1438 33171 Screen, Muffler (Use as required) 1438 33185 Cover & tube, Muffler (Use as required) 1444 3323 Screen, Muffler (Use as required) 1444 3323 Screen, Muffler (Use as required) 1444	
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144 33700 Cover & Tube, Muffler (Use as require d) 144A 33323 Screen, Muffler (Use as required) 145 31297 Dipstick (Incl. 146A) 146A 20673 * Gasket, Oil fill 148A 570629A Primer Assy. 149 32180C Line, Primer 150 34132 Plate, Choke indicator 151 34217 Cover, Carburetor 152 31291 Plug, Cover 153 650764 Nut, "U" Clip 154 650760 Screw, 8-32 x 3/8" 155 34126 Bracket, Grommet mounting 156 650257 Screw, 10-32 x 1/2" 158 28820 Screw, 10-32 x 1/2" 159 23398 Bracket, Choke 160 650760 Screw, 8-32 x 3/8" 161A 33356 Terminal, Ground 161 2845 Grommet, Plastic 162 34127 Guard, Starter 163 32576 Seal, Snow Guard 164 33013 Cover, Starter bubble 165 650736	14433700Cover & Tube, Muffler (Use as require d)144A33323Screen, Muffler (Use as required)14531297Dipstick (Incl. 146A)	
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201 730164 Air Cleaner Kit, Mini bike (Incl.87,120,121,122,123 & 12		
(Use as required)		1 J K K 1 J/I I

	Part Number 730561	Qty	Description Air Cleaner Kit (Incl.74,79,80,87,88,89,90,91,92,94,95,96,97,99,100 & 230C) (Used only on engine with an externally vented fully adjustable carburetor)
230F 230E 230B 231A 231 232A 240 241 242 242 242 243 244	34416 34414 34418 34417 30548B 30547A 631021 611077 650868 611078 611079 590610 590613 631927		Decal, Instruction Decal, Warning Decal, Choke Decal, Primer Condenser Breaker Assy (Used on Std. Point igni tion) Inlet, Needle Seat & Clip Assy. Alternator (Optional) Screw, 8-18 x 1-1/8" (3 required)(Opt .) Connector, A.C. Lighting (Optional) Connector, D.C. Charging (Optional) Tube, Centering (Optional) Alternator Shaft (Optional) Carburetor (Incl. 85) (Refer to Division 5, Section A, Page 140 for breakdown)
251	610964A		Magneto (w/ring gear for 120 volt sta rter) NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as shown in parts list. (Refer to Division 5, Section B, page 24 for breakdown)
252	590473		Rewind Starter (Refer to Division 5, Section C, page 29 for breakdown)
254	33328D		Starter Motor Kit (110-120 volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel (see#255). Refer to service number stamped on end cap of motor or on decal for identificat
255	30811A		Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter motor kits listed above) (Used on Std. point ignition before 1982)
255	611042		Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter motor kits listed above) (Used on Std. point ignition 1982 or later)
255	611085		Flywheel (Minimum ring gear flywheel required on engines using 110-120 volt starter motor kits listed above) (Used on solid state external ignition)
256	33235A		Gasket Set (Incl. items marked*)