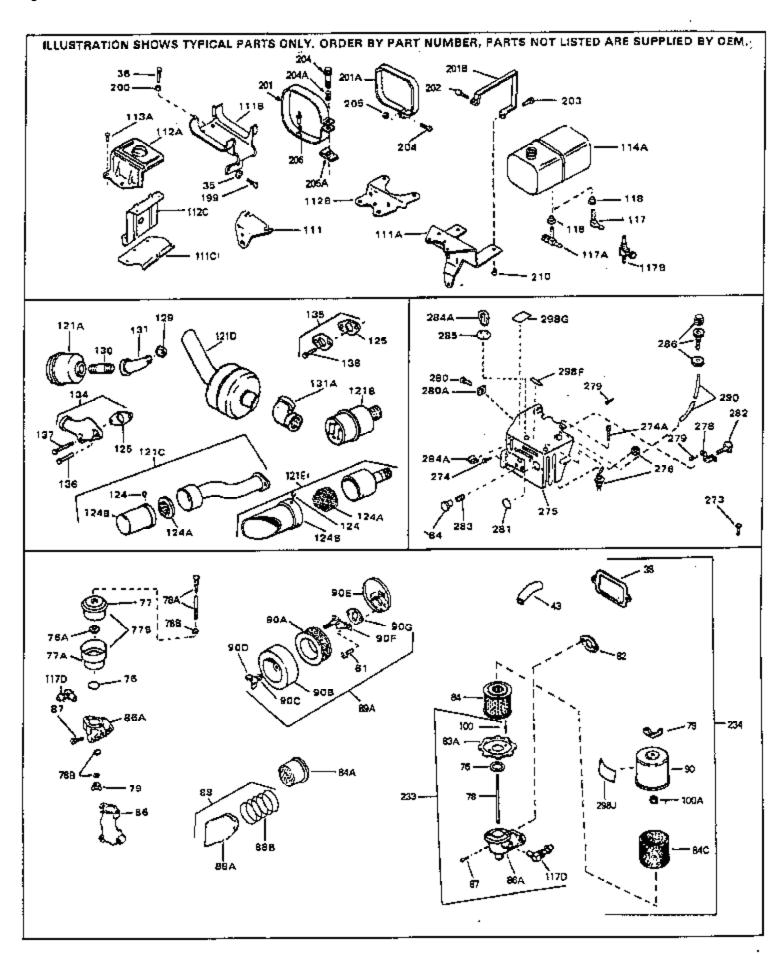


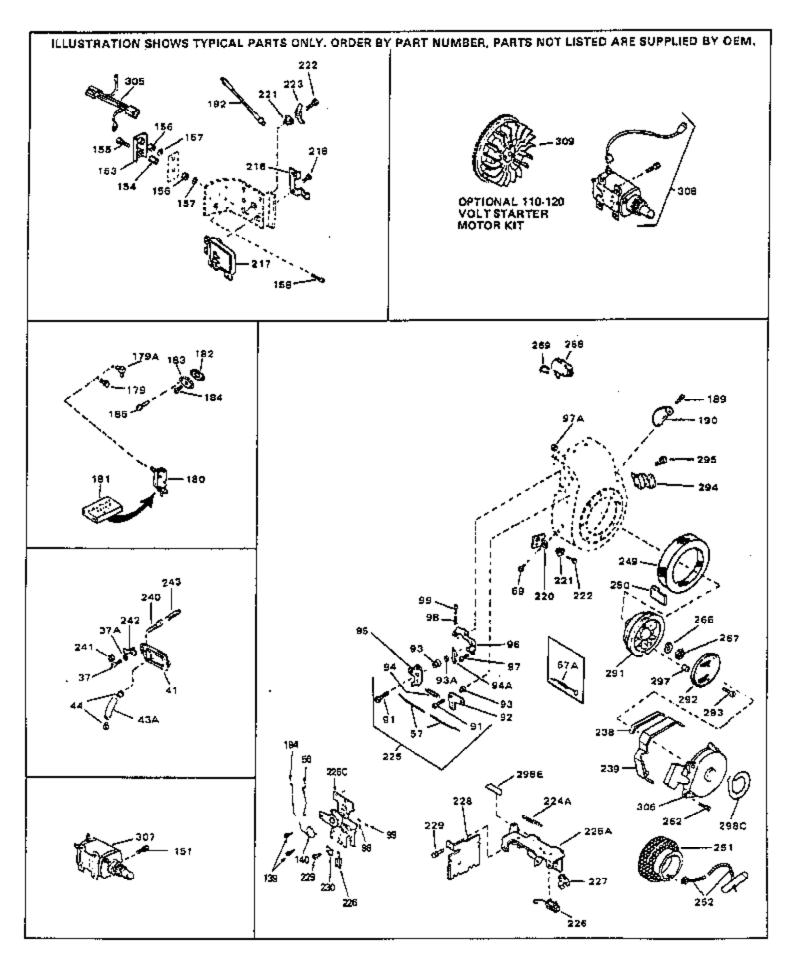
Ref #	Part Number	Qty	Description
1	33311B		Cylinder (Incl. 2,3,4,5,184) (2-5/8" Bore)
2	27652		Pin, Dowel
3	27642		Plug, Oil drain, 1/4-18
4	27876B		Seal, Oil
	32783		Intake Valve (Std.) (Incl. 9)
	32784		Intake Valve (1/32" OS) (Incl. 9)
	27878A		Exhaust Valve (Std.)
	27880A		Exhaust Valve (1/32" OS) (Incl. 9)
	27882		Cap, Upper valve spring
	27881		Spring, Valve
	32581		
	31856A		Cap, Lower valve spring
			Crankshaft (Incl. 12 & 13)
IZ	29783		Pin, Crankshaft gear Used in early production. This gear is
			serviceable ONLY when itis pinned to the crankshaft.
13	27884		Gear, Crankshaft Used in early production. This gear is
			serviceable ONLY when itis pinned to the crankshaft.
			·
	34531		Piston, Pin & Ring Set (Std.) (2-5/8" Bore)
	34532		Piston, Pin & Ring Set (.010" OS)
14	34533		Piston, Pin & Ring Set (.020" OS)
14A	33312B		Piston & Pin Ass'y. (Std.)(2-5/8")(In cl.16)
14A	33313B		Piston & Pin Ass'y. (.010" OS) (Incl. 16)
14A	33314B		Piston & Pin Ass'y. (.020" OS) (Incl. 16)
15	34854		Ring Set (Std.) (2-5/8" Bore)
	34855		Ring Set (.010" OS)
	34856		Ring Set (.020" OS)
	27888		Ring, Piston pin retaining
	31380C		Rod Assy., Connecting (Incl. 18)
	30682		Bolt, Connecting rod (Early production)
	650662C		Screw, Connecting rod (Late production)
	26073		
			Connecting rod bolt washer (Early pro duction)
	28264		Connecting rod nut (Used on early pro duction)
	33156		Camshaft
	34034		Lifter, Valve
	31303B		Cover, Cylinder (Incl. 24, 27 & 105)
	28427		Seal, Oil
	30684		* Gasket, Cylinder cover
	31546		Bushing, Crankshaft
28	650488		Screw, 1/4-20 x 1-1/4"
29	650493		Screw, 1/4-20 x 1-3/4"
30	650489		Screw, 1/4-20 x 5/8"
31	30939A		Cover, Cylinder head
32	28938C		* Gasket, Cylinder head
33	30938A		Head, Cylinder (Incl. 3 of 36)
	33636		Resistor Spark Plug
	26073		Washer, Flat (Use as required)
	650570		Washer, Flat (Use as required)
	650691		Washer, Flat (Use as required)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as required)
	650695A		Screw, 5/16-18 x 2-1/4" (Use as required)
	650694A		Screw, 5/16-18 x 2" (Use as required)
	650128		Screw, 10-24 x 1/2" (Use as required)
	650597		Screw, 10-24 x 5/8" (Use as required)
	27896A		* Gasket, Breather cover
	28423		Body, Breather
	28424		Element, Breather
	28425		Cover, Valve spring
45	27915A		* Gasket, Intake

46 34712	Rof #	Part Number Qt	y Description
48 30196 49 29918 50 650548 51 30019 52 33454 53 30022 54 29916 55 34662 51 30019 52 33454 53 30022 54 29916 55 34662 56 34662 57 34 58 58 58 58 58 58 58 58 58 58 58 58 58			
49 29918			
\$6, 850,548 Screw, 8-32 x 5/16" \$1, 30319 Rivet, Spill (Used on early production n) \$2, 33454 Laver Assy., Governor \$3, 30322 Lox Nut., 8-32 (Use as required) \$4, 29916 Clamp, Governor lever (Use as require d) \$5, 34662 Link, Throttle \$6, 29216 Locknut., 10-32 \$6, 29617 Screw, 14-20 x 13/16" \$6, 29618 Rod Assy., Governor (Incl. 64 & 65) \$6, 29618 Rod Assy., Governor (Incl. 64 & 65) \$6, 30099B Rod Assy., Governor (Incl. 64 & 65) \$6, 30099B Rod Assy., Governor (Incl. 64 & 65) \$6, 30099B Rod Assy., Governor (Incl. 64 & 65) \$6, 65, 1297 Rod Assy., Governor (Incl. 64 & 65) \$6, 65, 1297 Dipstick (Incl. 68) \$6, 29673 Claster, Dipstick (Incl. 68) \$6, 29673 Claster, Dipstick (Incl. 68) \$7, 32158E Blower Hog., (For elec.starter)(Incl.1 89,190) \$7, 3875 Gasket, Dipstick \$7, 3875 Gasket, Carburetor \$7, 38876 Screw, 5/16-24 x 2/1/32" \$7, 316884 Gasket, Stator \$8, 130196 Screw, 1/4-20 x 5/6" \$8, 29673 Screw, 1/4-20 x 5/6" \$9, 31196 Screw, 1/4-20 x 5/6" \$1, 297272A Screw, 1/4-20 x 5/6" \$1, 29829 Screw, 1/4-20 x 5/6" \$1, 297272A Screw, 1/4-20 x 5/6			· · · · · · · · · · · · · · · · · · ·
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52 33454 53 30322 Lox Mr. 832 (Use as required) 54 99916 55 34662 Link, Throttle Locknut, 10-32 66 650517 67 Screw, 10-32 x 341 67 Screw, 10-32 x 341 68 29826 68 29826 68 29826 68 29826 68 306990 68 306990 69 30700 69 650549 79 325569 79 325569 79 325569 79 325569 79 325569 79 325569 79 325569 79 325569 79 325569 79 325569 79 325569 79 32556 7			·
53 30322			
54 29916 56 34662 Link, Throttle 58 29216 60 650517 61 29826 61 25822 62 29842 63 30699C 63 30699B Rod Assy, Governor (Incl. 64 & 65) 65044 664 31297 61 39876 62 39673 63 30699B Rod Assy, Governor (This one piece gov. rod is no longer used. It is replaced by 30699C assy., Ref.#63A) 64 30700 65 650494 66A 31297 69 29747B 69 29747B 70 32158E 81 Blower Hsg, (For elec starter)(Incl.1 89,190) 63 3876 63 39636 81 Gasket, Dipstick 73 29636 82 816 Screw, 1-0-32 x 1-12* 81 30196 82 75 31688A 81 A 650152 81 30196 81 28820 81 287272 82 31691 81 803021 81 803021 81 830327 82 5076-18 x 348* (Use as required) 81 28820 81 30196 82 27772A 83 31691 84 B30727 85 31715 89 730127 89 330127 89 32934 Compression Spring (Used with 650688 screw) (Use as required) 98 32924 Compression Spring (Used with 650688 screw) (Use as required) 99 29500 99 650588 102 30884 104 650685 Screw, 1-0-32 x 1-12* (Use as required) 99 650588 102 30884 Key, Flywheel 103 31843A Bracket, Air cleaner 104 506086 Screw, 8-32 x 344* (Use as required) 99 29500 Screw, 8-32 x 344* (Use as required) 99 650588 102 30884 Key, Flywheel 103 31843A Bracket, Air cleaner 104 506086 Screw, 1-0-32 x 1-12* (Use as required) 105 31845 Screw, 8-32 x 344* (Use as required) 106 30590A 107 30591 Compression Spring (Used with 650688 screw) (Use as required) 108 30580A 109 29193 Ring, Retaining 1134 650665 Screw, 10-24 x 1/2* Screw, 10-32 x 1-12* (Use as required) Screw, 8-32 x 344* (Use as required)			
56 34682			
58 29216 60 660617 61 29826 61 660617 61 29826 62 29842 63A 30699C 63 30698B 63 30698B 64 30700 65 5650494 66A 31297 66B 298747B 67 29836 68 298747B 73 29536 73 3876 73 29536 81 30196 81 30876 81 30196 81 30196 82 38840 81 30196 81 30196 81 30196 81 30196 81 30196 82 38820 81 30196 81 30196 82 38840 81 30196 82 38777 83 31691 81 30127 82 38569 83 31342 83 31342 84 360888 85 360884 860884 860865 860884 860865 8608684 8608665 8609867 8609867 8609867 8609867 8609867 8609867 8609867 8609867 860987			• • • • • • • • • • • • • • • • • • • •
60 650517 61 298026 61 298026 62 29842 63 30699C 63 30699B 63 30699B 63 30699B 64 30700 65 650494 66A 31297 68 296473 69 29747B 70 32158E 70 32158E 71 33876 73 3638A 74 650563 75 31688A 76 316882 76 316882 76 316882 76 316882 77 316884 78 316884 78 316882 79 3178 79 318884 79 318886 79 318886 79 318886 79 318886 79 318887 79 318888 79 318886 79 30 30 30 30 30 30 30 30 30 30 30 30 30			
61 28266 62 28642 Ring, Retaining 63 30699C Rod Assy., Governor (This one piece gov. rod is no longer used. It is replaced by 30699C assy., Ref.#63A) 64 30700 Voke, Governor 65 650494 Screw, 6-40 x 5/16" Dipstick (Incl. 68) 68 29673 Rod Assy., Christok (Incl. 68) 69 29747B Screw, 5-40 x 5/16" Screw, 5-40			·
62 29642 63A 30699C 63 30699B Rod Assy, Governor (Incl. 64 & 65) Rod Assy, Governor (This one piece gov. rod is no longer used. It is replaced by 30699C assy, Ref.#63A) Yoke, Governor 65 650494 66A 31297 Dipstick (Incl. 68) 68 29673 69 29747B 70 32158E Rod Assy, Governor Gasket, Dipstick 71 33876 Gasket, Dipstick 73 29536 Raffle, Blower housing 74 650561 75 31688A 81A 650152 81Bower Housing Screw, 546-84 x 27420 x 58° 75 31688A 81A 650152 81 30196 Screw, 144-20 x 58° 75 31688A 81A 65052 81 30196 Screw, 144-20 x 58° Screw, 146-18 x 38° (Use as required) 81 28820 Screw, 10-32 x 112° (Use as require d) 81 650521 Screw, 10-32 x 112° (Use as require d) 82 27272A 83 31691 Bracket, Air cleaner Brody, Air cleaner Air Cleaner Assy, (Incl. 81,81A,82,83,84,85,90G & 298B) (Use as required) 98 32924 Compression Spring (Used with 650649 screw) (Use as required) 99 650549 Screw, 16-32 x 176° (Use as required) Screw, 16-32 x 1476° (Use as required) 90 650549 Screw, 5-40 x 7/16° (Use as required) Screw, 5-40 x 7/16° (Use as required) 99 650568 102 30884 Key, Flywheel 103 31843A Bracket, Governor (Incl. 106) Sprew, 10-32 x 1-12° Hose as required) Rod Assy, Covernor (Incl. 106) Sprew, 10-32 x 1-12° Hose as required) Rod Assy, Covernor (Incl. 106) Sprew, 10-32 x 1-12° Hose as required) Rod Assy, Covernor (Incl. 106) Sprew, 10-32 x 1-12° Rod Assy, Covernor (Incl. 106) Sprew, 14-15 x 34°			· · · · · · · · · · · · · · · · · · ·
63A 30699B Rod Assy., Governor (This one piece gov. rod is no longer used. It is replaced by 30699C assy., Ref.#63A) 64 30700 Yoke, Governor 65 650494 Screw, 6-40 x 5/16* Dipstick (Incl. 68) 68 29673 "Gasket, Dipstick 60A 31297 Dipstick (Incl. 68) 69 29747B Screw, 5-16-24 x 21/32* 70 32158E Blower Hsg., (For elec.starter)(Incl.1 89,190) 67 33876 Gasket, Stator 68 260561 Screw, 14-20 x 5/8* 69 18 20561 Screw, 14-20 x 5/8* 60 25 31888A Screw, 14-20 x 5/8* 60 31996 Screw, 19-32 x 1-12* (Use as required) 61 28227272A "Gasket, Air cleaner 62 27727A Bracket, Air cleaner 63 31691 Bracket, Air cleaner 64 31715 Body, Air cleaner 65 31715 Body, Air cleaner 65 31715 Body, Air cleaner 75 31027 Element, Air cleaner 75 31027 Element, Air cleaner 75 31715 Body, Air cleaner 75 31715 Body, Air cleaner 75 31715 Body, Air cleaner 75 31716 Cleaner Assy. (Incl. 81,81A,82,83,84,85,90G & 298B) 76 31342 Compression Spring (Used with 650549 screw) (Use as required) 76 31342 Compression Spring (Used with 650549 screw) (Use as required) 76 31343 Bracket, Air 1-46 and Spring (Used as required) 77 31543 Bracket, Air 1-46 and Spring (Used with 650549 screw) (Use as required) 87 31342 Compression Spring (Used with 650549 screw) (Use as required) 88 31342 Compression Spring (Used with 650549 screw) (Use as required) 89 329500 Screw, 10-32 x 1 (Use as required) 80 30580A Screw, 10-32 x 1 (Use as required) 81 30580A Screw, 10-32 x 1 (Use as required) 82 30884 Screw, 10-32 x 1 (Use as required) 83 30590A Washer, Flat 94 Gear Assy., Governor (Incl. 106) 95 30580A Spool, Governor 85 Screw, 14-15 x 34*			·
63 30699B Rod Assy., Governor (This one piece gov. rod is no longer used. It is replaced by 30699C assy., Ref.#63A) Yoke, Governor Screw, 6-40 x 5/16" Dipstick (Incl. 68) 82 29673 "Gasket, Dipstick (Incl. 68) 82 29747B Screw, 5/16-24 x 2/132" 70 32158E Blower Hsg., (For elec starter)(Incl.1 89,190) Gasket, Stator 73 29536 Baffle, Blower housing 74 650561 Screw, 13 23 3169 81 30196 Screw, 13 24 32 38" 81 30196 Screw, 13 24 312" (Use as required) 81 28820 Screw, 10-32 x 1-1/8" (Use as require d) Screw, 10-32 x 1-1/8" (Use as require d) "Gasket, Air cleaner Saste, Air cleaner Baracket, Air cleaner 83 31591 Bracket, Air cleaner 85 31715 Body, Air cleaner 85 31715 Body, Air cleaner Body, Air cleaner Screw, 13 22 4 (Use as required) 98 28569 Compression Spring (Used with 29500 screw) (Use as required) 98 32924 Compression Spring (Used with 650649 screw) (Use as required) 99 650689 Screw, 3-32 x 3/4" (Use as required) Screw, 3-32 x 3/4" (Use as required) 99 650689 Screw, 3-32 x 3/4" (Use as required) Screw, 3-32 x 3/4" (Use as required) 99 29500 Screw, 3-32 x 3/4" (Use as required) Screw, 13-32 x 1/4" (Use as required) Screw, 13-32 x 1/4" (Use as required) Screw, 3-32 x 3/4" (Use as required) Screw, 13-32 x 3/4" (Use as required) 99 29500 Screw, 3-32 x 3/4" (Use as required) Screw, 13-32 x 1/4" (Use as required) Screw, 13-32 x 1/4" (Use as required) Screw, 13-32 x 3/4" (Use as required) Scr			
used. It is replaced by 30699C assy., Ref.#63A) 64 30700 65 650494 66A 31297 Dipstick (Incl. 68) 68 29673 "Gasket, Dipstick 69 29747B 70 32158E Blower Hsg., (For elec.starter)(Incl.1 89,190) 71 33876 73 29536 Baffle, Blower housing 74 650561 Screw, 1/4-20 x 5/8" 75 31688A "Gasket, Stator 81 650152 Screw, 5/16-2 347 81 30196 81 28820 81 650152 81 30196 81 28820 81 650521 81 30196 82 277272A 83 31691 84 30727 85 31715 80 30727 85 31715 86 30727 87 86 36 3715 89 730127 89 31342 Compression Spring (Used with 650688 screw) (Use as required) 98 32924 Compression Spring (Used with 650688 screw) (Use as required) 99 650688 102 30884 103 31843A Bracket, Governor 103 28 1127 105 31845 106 30590A Washer, Flat 107 30591 108 30588A 109 30588A 109 30588A 109 30588A 109 305965 Screw, 10-41 x 1/2* Screw, 10-42 x 1/2* Screw, 10-42 x 1/2* Screw, 10-32 x 1 (Use as required) Screw, 10-3			
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65 650494 66A 31297 Dipstick (Incl. 68) 63 29673 "Gasket, Dipstick 69 29747B Screw, 5/16-24 x 2/1/32" 70 32158E Blower Hsg. (For elec starter) (Incl. 1 89,190) 63 2876 64 32876 65 3876 65 3876 66 3884 67 3688A 67 31688A 68 16 650561 68 5 5 6 6 6 7 6 6 6 6 7 6 7 8 7 8 7 8 7 8 7 8			used. It is replaced by 30699C assy., Ref.#63A)
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68 29673 69 29747B 70 32158E 71 33876 73 29536 74 650561 75 31688A 81A 650152 81 30196 81 28820 81 650521 82 27272A 83 31691 84 30727 85 31715 89 730127 89 32924 89 32924 Compression Spring (Used with 650648 screw) (Use as required) 98 32924 Compression Spring (Used with 650549 screw) (Use as required) 99 650649 99 29500 99 650688 102 30594 103 30591 103 30588A 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 30591 80 300, Air deaner 80 30162 80 30	66A	31297	
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* Gasket, Carburetor Screw, 8-32 x 3/8* 81A 650152 81 30196 81 28820 81 650521 82 27272A 83 31691 84 30727 85 17175 89 730127 89 28569 * Compression Spring (Used with 29500 screw) (Use as required) * Compression Spring (Used with 650688 screw) (Use as required) * Compression Spring (Use as required) * Compression Spring (Used with 650688 screw) (Use as required) * Compression Spring (Used with 650688 screw) (Use as required) * Screw, 5-04 x 7/16* (Use as required) * Compression Spring (Used with 650688 screw) (Use as required) * Screw, 5-40 x 7/16* (Use as required) * Screw, 5-32 x 3/4* (Use as required) * Screw, 10-32 x 1			
81A 650152 81 30196 81 28820 Screw, 5716-18 x 3/4" (Use as require d) 81 28820 Screw, 10-32 x 1/2" (Use as require d) 81 650521 Screw, 10-32 x 1-1/8" (Use as require d) 82 27272A Sate, Air cleaner 83 31691 Bracket, Air cleaner 84B 30727 Blement, Air cleaner 85 31715 Body, Air cleaner 89 730127 Compression Spring (Used with 29500 screw) (Use as required) 98 28569 Compression Spring (Used with 29500 screw) (Use as required) 98 32924 Compression Spring (Used with 650688 screw) (Use as required) 98 31342 Compression Spring (Used with 650549 screw) (Use as required) 99 650549 Screw, 5-40 x 7/16" (Use as required) 99 650688 Screw, 10-32 x 1 (Use as required) 80 Screw, 10-32 x 1 (Use as required) 81 Screw, 10-32 x 1 (Use as required) 82 Screw, 10-32 x 1 (Use as required) 83 Screw, 10-32 x 1 (Use as required) 84 Screw, 10-32 x 1 (Use as required) 85 Screw, 10-32 x 1 (Use as required) 86 Screw, 10-32 x 1 (Use as required) 87 Screw, 10-32 x 1 (Use as required) 88 Screw, 10-32 x 1 (Use as required) 89 Screw, 10-32 x 1 (Use as required) 80 Screw, 10-32 x 1 (Use as required) 80 Screw, 10-32 x 1 (Use as required) 80 Screw, 10-32 x 1 (Use as required) 81 Screw, 10-32 x 1 (Use as required) 82 Screw, 10-32 x 1 (Use as required) 83 Screw, 10-32 x 1 (Use as required) 84 Screw, 10-32 x 1 (Use as required) 85 Screw, 10-32 x 1 (Use as required) 86 Screw, 10-32 x 1 (Use as required) 87 Screw, 10-32 x 1 (Use as required) 88 Screw, 10-32 x 1 (Use as required) 89 Screw, 10-32 x 1 (Use as required) 89 Screw, 10-32 x 1 (Use as required) 80 Screw, 10-32 x 1 (Use as required) 80 Screw, 10-32 x 1 (Use as required) 81 Screw, 10-32 x 1 (Use as required) 82 Screw, 10-32 x 1 (Use as required) 83 Screw, 10-32 x 1 (Use as required) 84 Screw, 10-32 x 1 (Use as required) 85 Screw, 10-32 x 1 (Use as required) 86 Screw, 10-32 x 1 (Use as required) 87 Screw, 10-32 x 1 (Use as required) 88 Screw, 10-32 x 1 (Use as required) 89 Screw, 10-32 x 1 (Use as required) 80 Screw, 10-32 x 1 (Use as required) 80 Screw, 10-3			
81 30196 Screw, 5/16-18 x 3/4" (Use as require d) 81 28820 Screw, 10-32 x 1/2" (Use as required) 81 650521 Screw, 10-32 x 1-1/8" (Use as require d) 82 27272A * Gasket, Air cleaner 83 31691 Bracket, Air cleaner 84B 30727 Element, Air cleaner 85 31715 Body, Air cleaner 89 730127 Air Cleaner Ass'y. (Incl. 81,81A,82,83,84,85,90G & 298B) 98 28569 Compression Spring (Used with 29500 screw)(Use as required) 98 32924 Compression Spring (Used with 650688 screw) (Use as required) 98 31342 Compression Spring (Used with 650549 screw) (Use as required) 99 650549 Screw, 5-40 x 7/16" (Use as required) 99 650549 Screw, 5-40 x 7/16" (Use as required) 99 650688 Screw, 10-32 x 1 (Use as required) 102 30884 Key, Flywheel 103 31843A Bracket, Governor gear 104 650836 Screw, 10-24 x 1/2" 105 31845 Shaft, Mechanical governor 106 30590A Washer, F			·
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109 29193 Ring, Retaining 113A 650665 Screw, 1/4-15 x 3/4"			
113A 650665 Screw, 1/4-15 x 3/4"			
113 30063 Screw, 1/4-20 x 1/2"			
	113	30063	Screw, 1/4-20 x 1/2"

Ref #	Part Number	Qty	Description
	34156A		Fuel Tank (Incl. 115 & 120)
	410144B		Fuel Cap (White Plastic)(Standard)(As req.)
115	33032		Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use
			as required)
115	34210		Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
			as required)
119	29774		Fuel Line (Braided 8.25") (Use as req uired)
119	30705		Fuel Line (Braided 16") (Use as required)
119	30962		Fuel Line (Braided 32") (Use as requi red)
120	26460		Clamp, Fuel line (Use as required)
125	27930A		* Gasket, Exhaust
132	650548		Screw, 8-32 x 5/16" (Early production)
132	650139		Screw, 8-32 x 1/2" (Early production)
144	650542		Screw, 5/16-18 x 3/4"
146	29538		Base, Engine mounting
147	650128		Screw, 10-24 x 1/2"
148	30622A		Extension, Blower housing
149A	30747		Clip, Shorting
150	650890		Lockwasher
	27275		Clip, Wire (Use as required)
	29443		Clip, Fuel line (Use as required)
	28942		Screw, 10-32 x 3/8"
	27793		Clip, Conduit
	29716		Screw, 1/4-28 x 7/16"
	32125		Cup, Starter
	590417		Screen, Starter cup
	650815		Washer, Belleville
	8116		Nut, Hex
	34346		Decal, Instruction
	550223		Decal, Name
	33310		Decal, 5 HP Mini-Bike (Use as require d)
	31517		Decal, H.P. (5 H.P.) (Use as required)
	32173		Decal, H.P. (6 H.P.) (Use as required)
	30547A		Contact Assy., Breaker
	30548B		Condenser
	631021		Inlet Needle, Seat & Clip Assy.
303	632178		Carburetor (Incl. 75 & 301) (Refer to Division 5, Section A,
			page 176 for breakdown)
304	610689A		Magneto NOTE: The complete magneto is not available as
			an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as
			shown in parts list. (Refer to Division 5, Section B, page 24 for breakdown)
	=00.400		,
306	590420		Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)
310	33235A		* Gasket Set (Incl. items marked *)
510	0020071		Cacher Cot (mon normal married)



Ref #	Part Number	Qty	Description
35	26073		Washer, Flat (Use as required)
35	650570		Washer, Flat (Use as required)
35	650691		Washer, Flat (Use as required)
36	650697A		Screw, 5/16-18 x 2-1/2" (Use as requi red)
36	650695A		Screw, 5/16-18 x 2-1/4" (Use as requi red)
	650694A		Screw, 5/16-18 x 2" (Use as required)
38	27896A		* Gasket, Breather cover
81	30196		Screw, 5/16-18 x 3/4" (Use as require d)
81	28820		Screw, 10-32 x 1/2" (Use as required)
	650521		Screw, 10-32 x 1-1/8" (Use as require d)
	27272A		* Gasket, Air cleaner
	34697		Air Cleaner Elbow Assy.(Use in 730561 only.)
89A	730128		Air Cleaner Ass'y. (Incl. 82,90A,90B,90D thru 90G,97 &
			298B) (Use as req.)
111C	34167		Bracket, Lower fuel tank mtg.
	34168		Bracket, Upper fuel tank
	650665		Screw, 1/4-15 x 3/4"
	391026		Muffler (Incl. 124, 124A & 124B) (This spark arrester
			mufflercan be used on any model)
1011	20474		Muffler Caroon (Llan an required)
	33171 33185		Muffler Screen (Use as required)
	650578		Cover & Tube, Muffler (Use as require d) Screw, 8-18 x 3/8"
	27930A		* Gasket, Exhaust
	31288		Muf.Adapter Kit(Incl.125,136,137)(As req.)
	730130		Muf.Adapter Kit(Incl.125 & 138)(As re quired)
	6021A		Screw, 5/16-18 x 1-1/2" (Use as required)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as required)
	30196		Screw, 5/16-18 x 3/4" (Use as require d)
	34819		Air Cleaner Elbow (Incl.44,76,78,83A,86A,100)(Use in
200	0.1010		730561 ass'y. only)
00.4	700504		• • • • • • • • • • • • • • • • • • • •
234	730561		Air Cleaner Kit
			(Incl.38,43,44,76,78,79,82,83A,84,84C,86A,87,90,100A,233,29
			(Use only on engines with an externally ventedfully
			adjustable carburetor.)
273	650687		Screw, 10-32 x 5/16" (Use as required)



D-11	Deat Marchan	<u> </u>	Describette
	Part Number	Qty	Description
	650128		Screw, 10-24 x 1/2" (Use as required)
	650597		Screw, 10-24 x 5/8" (Use as required)
	27261		Washer, Flat (Use as required)
	28425		Cover, Valve spring
	35350		Tube, Breather
	34662		Link, Throttle
	29747B		Screw, 5/16-24 x 21/32"
98	28569		Compression Spring (Used with 29500 screw)(Use as required)
98	32924		Compression Spring (Used with 650688 screw) (Use as
			required)
98	31342		Compression Spring (Used with 650549 screw) (Use as required)
99	650549		Screw, 5-40 x 7/16" (Use as required)
99	29500		Screw, 8-32 x 3/4" (Use as required)
	650688		Screw, 10-32 x 1 (Use as required)
	650821		Screw, 10-32 x 1/2"
140	34663		Spring, Speed control
182	32683A		Gasket, Fuel pump cover (Use as required)
183	32955		Cover, Fuel pump pad (Use as required)
184	9556		Plug, Pipe 1/8-27 (Use as required)
185	30063		Screw, 1/4-20 x 1/2" (Use as required)
225	730152		Control Bracket(Incl.91 thru 97)(As r eq.)
225C	34664		Control Bracket (Incl. 98, 99, 140 & 226)
227	33177		Terminal (Use as required)
229	28942		Screw, 10-32 x 3/8"
230	27793		Clip, Conduit
262	29716		Screw, 1/4-28 x 7/16"
266	650815		Washer, Belleville
267	8116		Nut, Hex
305	33018		Harness Assy., Adapter (Use as requir ed)
306	590420		Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)
308	33328D		Starter Motor Kit (110-120 Volt) NOTE: This 110-120 volt starter motor kit may have been added to this engine. This can be added only if cylinder has drilled and tapped starter mounting bosses and a ring gear flywheel has been added (see #309). Refer to service number stamped on end cap of motor,
309	30811A		Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter motor kits listed above.)