

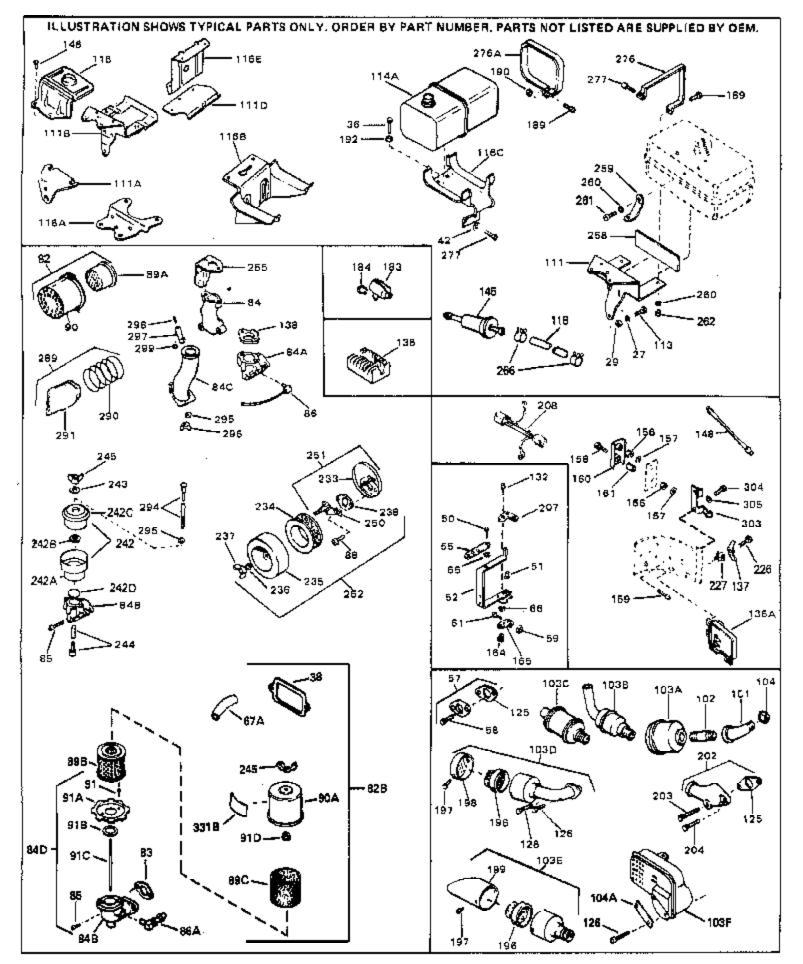
Ref #	Part Number	Qtv	Description
1			Cylinder (Incl. 2, 3, 4 & 76) (2-3/4" Bore)
-	27652		Pin, Dowel
	27642		Plug, Oil drain
	32630		Seal, Oil
	32783		
			Intake Valve (Std.) (Incl. 9)
	32784		Intake Valve (1/32" OS) (Incl. 9)
	27878A		Exhaust Valve (Std.) (Incl. 9)
	27880A		Exhaust Valve (1/32" OS) (Incl. 9)
	27882		Cap, Upper valve spring
	20810		Pin, Valve spring retainer (Use as re quired)
	27881		Spring, Valve
8	27881		Spring, Valve
9	32581		Cap, Lower valve spring
9A	32581		Cap, Lower valve spring
10A	32590		Plate, Lock & Oil dipper (This plate may be replaced by
			34242 oil dipper but 650662C screw must be used.)
	34242		Dipper, Oil
	32587		Crankshaft (Incl. 12 & 13)
	29783		Crankshaft Gear Pin (Early production )
13	27884		Gear, Crankshaft (Used in early production) This gear is
			servicable onlywhen it is pinned to the crankshaft.
1/1	32592B		Piston & Pin Ass'y. (Std.)(2-3/4")(In cl.16)
	32593B		
			Piston & Pin Ass'y. (.010" OS) (Incl. 16)
	32594B		Piston & Pin Ass'y. (.020" OS) (Incl. 16)
	34517		Piston, Pin & Ring Set (Std.) (2-3/4" Bore)
	34518		Piston, Pin & Ring Set (.010" OS)
	34519		Piston, Pin & Ring Set (.020" OS)
	32595		Ring Set (Std.) (2-3/4" Bore)
	32596		Ring Set (.010" OS)
	32597		Ring Set (.020" OS)
16	27888		Ring, Piston pin retaining
17	32591C		Rod Assy., Connecting (Incl. 10 & 18)
18	650662C		Screw, Connecting rod (2 each)
21	32115		Camshaft (MCR)
22	34034		Lifter, Valve
	31303B		Cover, Cylinder (Incl. 24, 106 & 279)
24	28427		Seal, Oil
	31546		Bushing, Crankshaft (Use as required)
	31297		Dipstick, Oil (Incl. 30)
	30684		* Gasket, Cylinder cover
	650488		Screw, 1/4-20 x 1-1/4"
	29673		* Gasket, Oil filler
	650489		Screw, 1/4-20 x 5/8"
	32631A		* Gasket, Cylinder head
	30938A		
			Head, Cylinder
	27793		Clip, Conduit (Use as required)
	28942		Screw, 10-32 x 3/8" (Use as required)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as required)
	650695A		Screw, 5/16-18 x 2-1/4" (Use as required)
	650694A		Screw, 5/16-18 x 2" (Use as required)
	33636		Resistor Spark Plug (RJ-8C)
	34251		Resistor Spark Plug
	27896A		* Gasket, Breather cover
39	28423		Body, Breather
40	28424		Element, Breather
41	28425		Cover, Valve spring
	26073		Washer (Use as required)
			x I 177

		Qty Description
42	650691	Washer, Flat (Use as required)
42A	650690	Washer, Belleville (Use as required)
43	650128	Screw, 10-24 x 1/2"
	27915A	* Gasket, Intake
	30195A	Flange, Carburetor (Incl. 79 & 80)
	30196	Screw, 5/16-18 x 3/4"
	29716	Screw, 1/4-28 x 7/16"
	650548	Screw, 8-32 x 5/16"
52	32326A	Lever, Governor (New lever does not need 1 of
		51,66,132,164,165,207)
	30205	Bracket, Adjusting
56	31710	Link, Throttle
59	29216	Nut, Lock, 10-32
60	650152	Screw, 8-32 x 3/8"
	29826	Screw, 10-32 x 3/4"
	29642	
		Ring, Retaining
	30699C	Rod Assy., Governor (Incl. 64 & 65)
63	30699B	Governor Rod Ass'y. (This one-piece governor rodis no longer
		used. It is replaced by 30699C ass'y.,Ref. no. 63A)
C 4	20700	Valco Covornar
	30700	Yoke, Governor
	650494	Screw, 6-40 x 5/16"
66	29918	Lockwasher, #8 E.T.
67	35350	Tube, Breather
69	29747B	Screw, 5/16-24 x 21/32"
	32158E	Blower Housing (For elec.star.)(Incl. 134,135)
	650815	Washer, Belleville
	8116	Nut, Hex
73	29536	Blower Housing Baffle (without electric starter knock-out)
		(Use as required)
73	35256A	Blower Housing Baffle (with electric starter knock-out) (Use
15	53230A	
		as required) (Point Ignition)
74	650561	Screw, 1/4-20 x 5/8"
	31688A	* Gasket, Carburetor
	29752	Nut & Lockwasher Assy., 1/4-28
	650572	Screw, 1/4-28 x 1-1/8"
82A	730164	Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89, 90A & 331B)
		(Use as required)
00	07070	* Cooket Air dooper
	27272A	* Gasket, Air cleaner
87	31691	Bracket, Air cleaner NOTE: 130010 thru 10C & 11 used in
		early production only.
00	28820	Serouv 10.22 v 1/2"
		Screw, 10-32 x 1/2"
	30727	Element, Air cleaner
	31715	Body, Air cleaner
97	35349	Ground Wire
100	29538	Base, Engine mounting
	32401	Muffler
	31845	Shaft, Mechanical governor
		•
	30591	Gear Assy., Governor (Incl. 109)
108	30588A	Spool, Governor
	30590A	Washer, Flat
109		
		Ring, Retaining
110	29193	Ring, Retaining Screw 1/4-20 x 5/8"
110 113	29193 650561	Screw, 1/4-20 x 5/8"
110 113 114	29193	

required)         required)           115         35355         Fuel Cap (Use as required)           117A         33351         Valve, Fuel Strainer & shut-off (Ind 119)           118         29774         Fuel Line (Braided 16') (41 cm) (Use as req.)           118         30705         Fuel Line (Braided 32') (61 cm) (Use as req.)           118         3062         Fuel Line (Braided 32') (61 cm) (Use as req.)           121         30622         Fuel Line (Braided 32') (61 cm) (Use as req.)           121         30622         Fuel Line (Braided 32') (61 cm) (Use as req.)           121         30622         Screw, 5/16-18 x 3/4"           122         27930A         Gasket, EXhaust           125         27930A         Gasket, EXhaust           126         20073         Washer (Use as required)           128         650694A         Screw, 5/16-18 x 3/4"           129         32589         Key, Flywheel           130         31843A         Bracket, Governor gear           131         650433         Screw, 10-24 x 1/2"           132         65043         Screw, 14-20 x 5/8' (Use as required)           205         650561         Screw, 14-20 x 5/8' (Use as required)           206         650760         Screw			/ Description
required)         The transmission of the second secon	115	33032	
117A       33351       Valve, Fuel istrainer & shurdoff (Incl 119)         118       30705       Fuel Line (Braided 8-1/4* 21 cm)(Use as req.)         118       30962       Fuel Line (Braided 32') (81 cm) (Use as req.)         119       3679       Bushing, Fuel Itting         120       650128       Screw, 10-24 x 1/2' (Use as req.)         121       30622       Extension, Blower housing         124       650542       Screw, 5/16-18 x 3/4''         125       27930A       Gasket, Exhaust         126       50094A       Screw, 5/16-18 x 3/4''         127       26073       Washer (Use as required)         128       650642       Screw, 5/16-18 x 3/4''         127       26073       Washer (Use as required)         128       650694A       Screw, 5/16-18 x 3/4''         129       32589       Key, Flywheel         130       31843A       Bracket, Governor gear         131       650493       Screw, 1/4-20 x 5/8'' (Use as required)         205       Screw, 1/4-20 x 5/8'' (Use as required)       Screw, 5/22 x 1/2''         206       Screw, N/4-20 x 5/8'' (Use as required)       Screw, 5/24 x 1/2''         207       205       Screw, N/4-20 x 5/8''' (Use as required)       Screw, 1/4-20 x 5/8'	115	34210	Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required)
117A       33351       Valve, Fuel istrainer & shurdoff (Incl 119)         118       30705       Fuel Line (Braided 8-1/4* 21 cm)(Use as req.)         118       30962       Fuel Line (Braided 32') (81 cm) (Use as req.)         119       3679       Bushing, Fuel Itting         120       650128       Screw, 10-24 x 1/2' (Use as req.)         121       30622       Extension, Blower housing         124       650542       Screw, 5/16-18 x 3/4''         125       27930A       Gasket, Exhaust         126       50094A       Screw, 5/16-18 x 3/4''         127       26073       Washer (Use as required)         128       650642       Screw, 5/16-18 x 3/4''         127       26073       Washer (Use as required)         128       650694A       Screw, 5/16-18 x 3/4''         129       32589       Key, Flywheel         130       31843A       Bracket, Governor gear         131       650493       Screw, 1/4-20 x 5/8'' (Use as required)         205       Screw, 1/4-20 x 5/8'' (Use as required)       Screw, 5/22 x 1/2''         206       Screw, N/4-20 x 5/8'' (Use as required)       Screw, 5/24 x 1/2''         207       205       Screw, N/4-20 x 5/8''' (Use as required)       Screw, 1/4-20 x 5/8'	115	35355	Fuel Cap (Use as required)
118       29774       Fuel Line (Braided 6-1/4" 21 m)(Use as req.)         118       30705       Fuel Line (Braided 15") (41 cm) (Use as req.)         119       33679       Bushing, Fuel fitting         120       650128       Screw, 10-24 x 1/2" (Use as required)         121       30622       Extension, Blower housing         124       650542       Screw, 5/16-18 x 34"         126       20733       Washer (Use as required)         128       650694A       Screw, 5/16-18 x 34"         129       32589       Key, Flywheel         130       Screw, 5/16-18 x 2" (Use as required)         128       650694A       Screw, 10-24 x 1/2"         138       650483       Screw, 10-24 x 1/2"         138       650483       Screw, 10-24 x 1/2"         133       650493       Screw, 1/4-20 x 5/3" (Use as required)         226       650760       Screw, 1/4-20 x 1-3/4"         149       30747       Clip, Shorting         226       650760       Screw, 8-32 x 3/8"         227       28545			
118       30705       Fuel Line (Braided 16°) (41 cm) (Use as req.)         118       30679       Bushing, Fuel fitting         120       650128       Screw, 10-24 x 1/2' (Use as req.)         121       30622A       Extension, Blower housing         124       650542       Screw, 516-18 x 34"         125       27930A       Gasket, Exhaust         126       50196       Screw, 516-18 x 34"         127       26073       Washer (Use as required)         128       650694A       Screw, 516-18 x 24"         129       32589       Key, Flywheel         130       31843A       Bracket, Govemor gear         131       650493       Screw, 10-24 x 1/2"         133       650493       Screw, 114-20 x 5/8" (Use as required)         205       650561       Screw, 114-20 x 5/8" (Use as required)         206       650760       Screw, 8-32 x 3/8"         227       28545       Grommet         226       650760       Screw, 14-20 x 5/8" (Use as required)         226       526760       Screw, 12-20 x 5/8"         227       28545       Grommet         226       650760       Screw, 14-20 x 5/8"         227       28546       Gromm			
118       3062       Fuel Line (Braided 327) [61 cm) (Use as req.)         119       33679       Bushing, Fuel fitting         120       650128       Screw, 10-24 x 1/2" (Use as required)         121       30622A       Extension, Blower housing         124       650542       Screw, 5/16-18 x 3/4"         125       27930A       Gasket, Exhaust         126       30196       Screw, 5/16-18 x 2' (Use as required)         128       650694A       Screw, 5/16-18 x 2' (Use as required)         129       32569       Key, Flywheel         130       31843A       Bracket, Governor gear         131       650366       Screw, 10-24 x 1/2"         133       650493       Screw, 10-24 x 1/2"         133       650493       Screw, 10-24 x 1/2"         133       650493       Screw, 10-24 x 1/2"         134       650561       Screw, 10-24 x 1/2"         135       650561       Screw, 10-24 x 1/2"         149       30747       Clip, Storting         205       650760       Screw, 10-24 x 1/2"         226       650760       Screw, 10-24 x 1/2"         227       25545       Cup, Starter         247       32125       Cup, Start			
119       33679       Bushing, Fuel fitting       Turner         120       650128       Screw, 10-24 x 1/2" (Use as required)         121       30622A       Extension, Blower housing         124       660542       Screw, 5/16-18 x 3/4"         125       27330A       Gasket, EXhaust         128       506094A       Screw, 5/16-18 x 3/4"         129       2509       Washer (Use as required)         128       650694A       Screw, 5/16-18 x 3/4"         129       32589       Key, Flywheel         130       31843A       Bracket, Governor gear         131       650836       Screw, 10-24 x 1/2"         133       650493       Screw, 14-20 x 1-3/4"         149       30747       Clip, Shorting         130       610118       Cover, Spark plug (Use as required)         205       Sc56561       Screw, 1/4-20 x 5/8" (Use as required)         206       Screw, 1/4-20 x 5/8" (Use as required)       Screw, 5/4-20 x 5/8"         227       25645       Grommet       Screw, 5/2 x 3/8"         227       25645       Grommet       Screw, 5/2 x 3/8"         227       25645       Grommet       Screw, 5/2 x 3/8"         246       Screw, 5/2 x 3/8			
120       650128       Screw, <sup>7</sup> 0-24 x 1/2" (Use as required)         121       30622A       Extension, Blower housing         124       650542       Screw, 5/16-18 x 3/4"         125       27930A       Gasket, Exhaust         126       30196       Screw, 5/16-18 x 3/4"         127       26073       Washer (Use as required)         128       650694A       Screw, 5/16-18 x 2' (Use as required)         129       32589       Key, Flywheel         130       31843A       Bracket, Governor gear         131       650693       Screw, 1/4-20 x 1-3/4"         149       30747       Clip, Shorting         133       650493       Screw, 1/4-20 x 5/8" (Use as required)         206       560561       Screw, 1/4-20 x 5/8" (Use as required)         209       30939A       Cover, Cyainder head         226       650760       Screw, 8-32 x 3/8"         227       28545       Grommet         246       29125       Cup, Starter         247       590417       Screen, Starter cup         26460       Clamp, Fuel line       Ol         277       Starter       Cal, Air cleaner         331       5315522       Decal, Name     <			
121       30622A       Extension, Blower housing         124       650642       Screw, 5/16-18 x 34"         125       27930A       Gasket, Exhaust         126       30196       Screw, 5/16-18 x 34"         127       2073       Washer (Use as required)         128       650694A       Screw, 5/16-18 x 2" (Use as required)         129       32589       Key, Flywheel         130       31843A       Bracket, Governor gear         131       65036       Screw, 10-24 x 12"         133       650493       Screw, 10-24 x 134"         149       30747       Clip, Shorting         193       610118       Cover, Spark plug (Use as required)         206       650661       Screw, 11-20 x 5/8" (Use as required)         206       650760       Screw, 5/24 x 3/8"         227       28545       Grommet         246       32125       Cup, Starter         247       500417       Screw, 5/24 x 3/8"         227       275       Clip, Ground wire (Use as required)         287       32426       Clip, Ground wire (Use as required)         318       31752       Decal, Air cleaner         331       50243       Decal, Air cleaner			
124       600642       Screw, 5/16-18 x 3/4"         125       27930A       Gasket, Exhaust         127       26073       Washer (Use as required)         128       650694A       Screw, 5/16-18 x 3/4"         129       32589       Key, Flywheel         130       31843A       Bracket, Governor gear         131       650836       Screw, 1/4-20 x 1/34"         149       30747       Clip, Shorting         120       505661       Screw, 1/4-20 x 5/8" (Use as required)         205       650561       Screw, 1/4-20 x 5/8" (Use as required)         206       650760       Screw, 8-32 x 3/8"         227       28545       Grommet         246       22125       Cup, Starter         247       500417       Screen, Starter cup         266       26460       Clamp, Fuel line         270       31461       Bushing, Crankshaft (Use as required)         277       3246       Clip, H-Hension wire (Use as required)         278       34246       Clip, Ground wire (Use as required)         277       31461       Bushing, Crankshaft (Use as required)         278       3246       Clip, H-Intension wire (Use as required)         277       31			
126       27930A       Gasket, Exhaust         126       30196       Screw, 5/16-18 x 3/4"         127       26073       Washer (Use as required)         128       650694A       Screw, 5/16-18 x 2" (Use as required)         129       32589       Key, Flywheel         130       31843A       Bracket, Governor gear         131       650836       Screw, 10-24 x 1/2"         133       650493       Screw, 14-20 x 1/3/4"         149       30747       Clip, Shorting         103       610118       Cover, Spark plug (Use as required)         205       650561       Screw, 14-20 x 5/8" (Use as required)         206       650760       Screw, 8-32 x 3/8"         227       28545       Grommet         246       32125       Cup, Starter         247       590417       Screen, Starter cup         266       26460       Clamp, Fuel line         270       31461       Bushing, Crankshaft (Use as required)         287       32246       Clip, Ground wire (Use as required)         287       3246       Clip, Ground wire (Use as required)         318       31752       Decal, Instruction         333       30547A       Contact As			
126       30196       Screw, 5/16-18 x 34"         127       26073       Washer (Use as required)         128       650694A       Screw, 5/16-18 x 2" (Use as required)         129       32589       Key, Flywheel         130       1843A       Bracket, Governor gear         131       650433       Screw, 10-24 x 1/2"         133       650433       Screw, 11/-34"         149       30747       Clip, Shorting         109       9393A       Cover, Spark plug (Use as required)         206       650760       Screw, 8-32 x 38"         227       28545       Grommet         246       32125       Cup, Starter         247       30461       Bushing, Crankshaft (Use as required)         270       31461       Bushing, Crankshaft (Use as required)         277       2775       Clip, Hitension wire (Use as required)         277       3246       Clip, Ground wire (Use as required)         277       31461       Bushing, Crankshaft (Use as required)         277       2775       Clip, Hitension wire (Use as required)         273       32446       Clip, Ground wire (Use as required)         287       325       Decal, Air cleaner         315 <td></td> <td></td> <td></td>			
127       26073       Washer (Use as required)         128       650694A       Screw, 5/16-18 x 2" (Use as required)         129       32589       Key, Flywheel         130       31843A       Bracket, Governor gear         131       650836       Screw, 10-24 x 1/2"         133       650493       Screw, 10-24 x 1/2"         133       650493       Screw, 11/4-20 x 13/4"         149       30747       Clip, Shorting         193       610118       Cover, Spark plug (Use as required)         205       650561       Screw, 1/4-20 x 15%" (Use as required)         206       550760       Screw, 1/4-20 x 15%" (Use as required)         207       28545       Grommet         212       28545       Grommet         246       32125       Cup, Starter         246       32125       Clip, Hi-tension wire (Use as required)         277       31461       Bushing, Crankshaft (Use as required)         277       286460       Clamp, Fuel line         270       31461       Bushing, Crankshaft (Use as required)         287       27275       Clip, Ground wire (Use as required)         318       31752       Decal, Air cleaner         323       <			
128       650694A       Screw, \$\sigma16418 x 2" (Use as required)         129       32589       Key, Flywheel         130       31843A       Bracket, Governor gear         131       650836       Screw, 10-24 x 1/2"         133       650493       Screw, 14-20 x 1-3/4"         149       30747       Clip, Shorting         205       650561       Screw, 14-20 x 5/8" (Use as required)         205       650561       Screw, 14-20 x 5/8" (Use as required)         206       650760       Screw, 8-32 x 3/8"         227       28545       Grommet         246       32125       Cup, Starter         247       590417       Screen, Starter cup         266       26460       Clamp, Fuel line         270       31461       Bushing, Crankshaft (Use as required)         287       27275       Clip, Hi-tension wire (Use as required)         287       3223       Decal, Air cleaner         315       50223       Decal, Name         314       34346       Decal, Instruction         323       30548B       Condenser         334       3453       Carburetor (Incl. 75) (Refer to Division 5, Section A, page 10 for breakdown)         337       61			
12932589Key, Fjywheel13031843ABracket, Governor gear131650836Screw, 10-24 x 1/2"133650493Screw, 11-20 x 1-3/4"14930747Clip, Shorting133610118Cover, Spark plug (Use as required)205650561Screw, 1/4-20 x 5/8" (Use as required)206650760Screw, 1/4-20 x 5/8" (Use as required)226650760Screw, 3-32 x 3/8"22728545Grommet24632125Cup, Starter247590417Screw, 3-32 x 3/8"27031461Bushing, Crankshaft (Use as required)27631461Bushing, Crankshaft (Use as required)27631461Bushing, Crankshaft (Use as required)27731461Bushing, Crankshaft (Use as required)27832246Clip, Fit-tension wire (Use as required)3713315522Decal, Narme331330547AContact Assy., Breaker33330547BConderser334330548BConderser336631453Carburetor (Incl. 75) (Refer to Division 5, Section A, page 10 for breakdown)338590420Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)			
130       31843A       Bracket, Governor gear         131       650836       Screw, 10-24 x 1/2'         133       650493       Screw, 10-24 x 1/2'         149       30747       Clip, Shorting         136       610118       Cover, Spark plug (Use as required)         205       650561       Screw, 1/4-20 x 5/8'' (Use as required)         209       30939A       Cover, Cylinder head         226       650760       Screw, 8-32 x 3/8''         227       28545       Grommet         246       32125       Cup, Starter         247       590417       Screen, Starter cup         266       26460       Clamp, Fuel line         270       31461       Bushing, Crankshaft (Use as required)         274       610973       Terminal Assy). (As req. on late prod uction)         278       7275       Clip, Hi-tension wire (Use as required)         277       Scleaner       3315         3318       31752       Decal, Air cleaner         331       34446       Decal, Instruction         332       30547A       Contact Assy., Breaker         333       631453       Carburetor (Incl. 75) (Refer to Division 5, Section A, page 10 for breakdown)			
131       650836       Screw, 10-24 x 1/2 <sup>e</sup> 133       650493       Screw, 10-24 x 1/2 <sup>e</sup> 149       30747       Clip, Shorting         205       650661       Screw, 14-20 x 5/8 <sup>e</sup> (Use as required )         209       30939A       Cover, Cylinder head         226       650760       Screw, 14-20 x 5/8 <sup>e</sup> (Use as required )         226       650760       Screw, 8-32 x 3/8 <sup>e</sup> 227       28545       Grommet         246       32125       Cup, Starter         247       590417       Screen, Starter cup         266       26460       Clamp, Fuel line         277       31461       Bushing, Crankshaft (Use as required)         277       31461       Bushing, Crankshaft (Use as required)         2775       Clip, Hi-tension wire (Use as required)         287       37223       Decal, Air cleaner         331       50223       Decal, Name         3314       34346       Decal, Name         332       30547A       Contact Assy., Breaker         333       0548B       Condenser         334       631021       Inlet Needle, Seat & Clip Assy.         336       Gal453       Carburetor (Incl. 75) (Refer to Divisio			
133       650493       Screw, 1/4-20 x 1-3/4"         149       30747       Clip, Shorting         193       610118       Cover, Spark plug (Use as required)         205       650561       Screw, 1/4-20 x 5/8" (Use as required)         209       30939A       Cover, Cylinder head         226       650760       Screw, 8-32 x 3/8"         227       28545       Grommet         246       32125       Cup, Starter         247       590417       Screen, Starter cup         266       26460       Clamp, Fuel line         270       31461       Bushing, Crankshaft (Use as required)         274       610973       Terminal Assiy. (As req. on late prod uction)         277       610973       Decal, Air cleaner         3118       31752       Decal, Name         3314       34346       Decal, Name         3314       34346       Decal, Name         3314       34346       Decal, Name         333       30548B       Contact Assy., Breaker         333       30548B       Contact Assy., Breaker         333       631453       Carburetor (Ind. 75) (Refer to Division 5, Section A, page 10 for breakdown)         337       610689A			
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<ul> <li>333 30548B</li> <li>334 631021</li> <li>336 631453</li> <li>337 610689A</li> <li>338 590420</li> <li>338 590420</li> <li>Condenser</li> <li>Inlet Needle, Seat &amp; Clip Assy.</li> <li>Carburetor (Incl. 75) (Refer to Division 5, Section A, page 10 for breakdown)</li> <li>Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as show in parts list. (Refer to Division 5, Section B, page 24 for breakdown)</li> <li>338 590420</li> <li>Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)</li> </ul>			
334631021Inlet Needle, Seat & Clip Assy. Carburetor (Incl. 75) (Refer to Division 5, Section A, page 10 for breakdown)337610689AMagneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as show in parts list. (Refer to Division 5, Section B, page 24 for breakdown)338590420Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)			•
<ul> <li>336 631453</li> <li>337 610689A</li> <li>337 610689A</li> <li>338 590420</li> <li>338 590420</li> <li>Carburetor (Incl. 75) (Refer to Division 5, Section A, page 10 for breakdown)</li> <li>Carburetor (Incl. 75) (Refer to Division 5, Section A, page 10 for breakdown)</li> <li>Magneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as show in parts list. (Refer to Division 5, Section B, page 24 for breakdown)</li> <li>Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)</li> </ul>			
337 610689AMagneto NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as show in parts list. (Refer to Division 5, Section B, page 24 for breakdown)338 590420Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)			
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breakdown)	337	610689A	an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as show in parts list. (Refer to Division 5, Section B, page 24 for
343 33239A Gasket Set (Incl. items marked*)	338	590420	
	343	33239A	Gasket Set (Incl. items marked*)



		/ Description
	650489	Screw, 1/4-20 x 5/8"
	27793	Clip, Conduit (Use as required)
	28942	Screw, 10-32 x 3/8" (Use as required)
	650597	Screw, 10-24 x 5/8"
	29716	Screw, 1/4-28 x 7/16"
	32328	Bracket, Speed adjusting (Incl. 239)
	8269	Washer, Lock (Can be purchased locall y)
	31710	Link, Throttle
	650815	Washer, Belleville
	8116	Nut, Hex
	610118	Cover, Spark plug (Use as required)
	33450	Nut, Lock
	30845A	Bolt, Governor adjusting
	30886A	Spring, Governor bolt
	650764	Nut, "U" Type (Use as required)
	610973	Terminal Ass'y. (As req. on late prod uction)
	550223	Decal, Name
338	590420	Rewind Starter (Refer to Division 5, Section C, page 25 for breakdown)
340	33328D	Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel (see#342). Refer to service number stamped on end cap of motor, or on decal, for identifica
342	30811A	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter kits listed above)
342	611042	Flywheel (Used on Type letters H and above) (Std. Point ignition) (Ring gear flywheel required on engines using 110-120 volt starter kits listed above)
342	611085	Flywheel (Minimum ring gear flywheel required on engines using 110-120 volt starter kits listed above) (Use withSolid State ignition)



		/ Description
27	27513	Lockwasher, 1/4" (Use as required)
36	650697A	Screw, 5/16-18 x 2-1/2" (Use as required)
36	650695A	Screw, 5/16-18 x 2-1/4" (Use as required)
	650694A	Screw, 5/16-18 x 2" (Use as required)
	27896A	* Gasket, Breather cover
	26073	Washer (Use as required)
	650691	Washer, Flat (Use as required)
	650548	Screw, $8-32 \times 5/16''$
	30319	Rivet, Split (Used in early productio n)
52	32326A	Lever, Governor (New lever does not need 1 of
		51,66,132,164,165,207)
	30205	Bracket, Adjusting
57	730130	Exh.Adap.Kit (Incl. 58 & 125) (Use as req.)
58	30196	Screw, 5/16-18 x 3/4" (Use as require d)
59	29216	Nut, Lock, 10-32
61	29826	Screw, 10-32 x 3/4"
	29918	Lockwasher, #8 E.T.
	730127	Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89A, 90, 238 &
02	100121	331B) (Use as required)
005	700504	
82B	730561	Air cleaner kit (Incl. 38, 67A, 83, 84B, 85,89B, 89C, 90A, 91,
		91A, 91B, 91C, 91D, 245 & 331B) (Use only on engines with
		an externally vented fully adjustable carburetor)
83	27272A	* Gasket, Air cleaner
	34819	Air Cleaner Elbow (Incl. 84B, 86A, 91, 91A, 91B & 91C) (Use
0.2		in 730561 assembly only)
00	20020	
	28820	Screw, 10-32 x 1/2"
	31715	Body, Air cleaner
	391026	Opt. Spark Arrest Muffler (Incl.196,1 97,199)
	33353	Bracket, Lower fuel tank
	650561	Screw, 1/4-20 x 5/8"
116	33352A	Plate, Upper fuel tank mounting
118	29774	Fuel Line (Braided 8-1/4" 21 cm)(Use as req.)
118	30705	Fuel Line (Braided 16") (41 cm) (Use as req.)
118	30962	Fuel Line (Braided 32") (81 cm) (Use as req.)
	27930A	Gasket, Exhaust
	30196	Screw, 5/16-18 x 3/4"
	650694A	Screw, 5/16-18 x 2" (Use as required)
	650548	Screw, $8-32 \times 5/16$ " (Early production )
	650139	
		Screw, 8-32 x 1/2"
	33356	
	792020	Screw, 1/4-20 x 2-1/4"
	34067	Wire Assy., Alternator adapter (4-1/4 ")
	34069	Wire Assy., Alternator adapter (6-3/4 ")
	31288	Exh. Adaptor Kit (Incl.125,203,204) ( As req.)
	650697A	Screw, 5/16-18 x 2-1/2" (Use as requi red)
204	6021A	Screw, 5/16-18 x 1-1/2" (Use as required)
	31725A	Extension, Governor lever
	650760	Screw, 8-32 x 3/8"
	28545	Grommet
	26460	Clamp, Fuel line
	31752	Decal, Air cleaner
55 ID		