

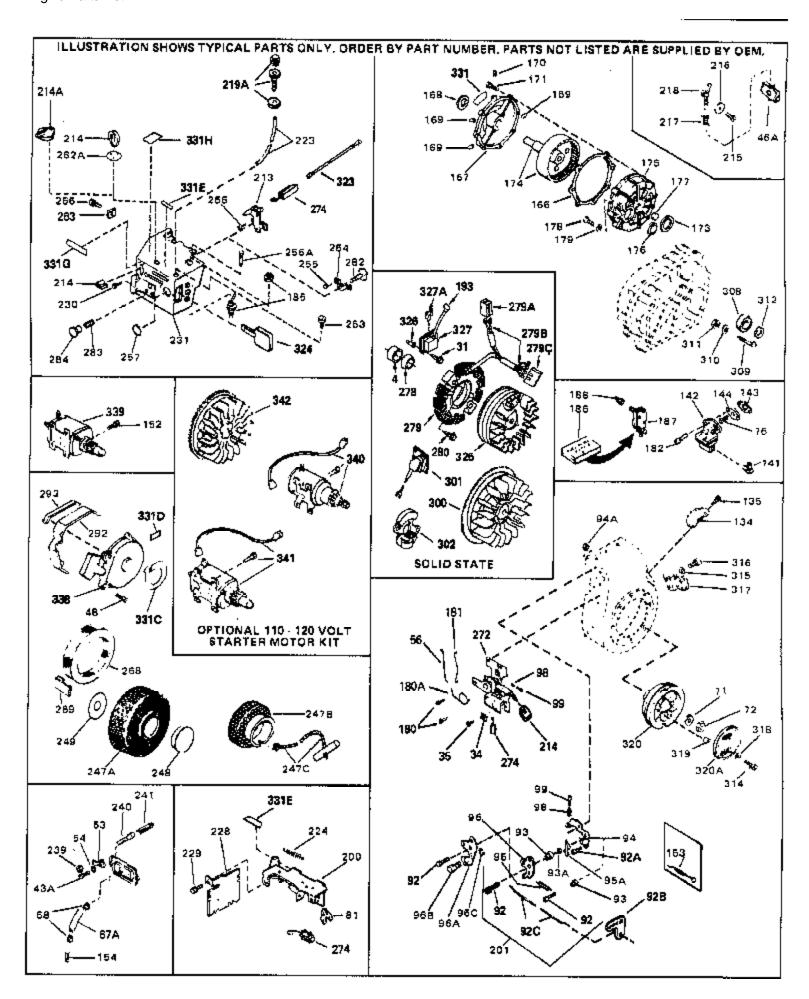
## Part Number City Description 1 32596C 2 77662 Pin, Dowel 2 77662 Pin, Dowel 4 30630 Seal, Oil 1 532783 Intake Valve (Std.) (Incl. 9) 1 6 27878A Exhaust Valve (Std.) (Incl. 9) 1 6 27878A Exhaust Valve (Std.) (Incl. 9) 2 6 27880A Exhaust Valve (Std.) (Incl. 9) 3 7 A 20810 Pin, Valve spring retainer (Use as re quired) 3 7 27882 Cap, Upper valve spring 3 8 27881 Spring, Valve 3 8 27881 Spring, Valve 3 8 27881 Spring, Valve 3 8 22581 Cap, Lower valve spring 3 9 32581 Cap, Lower valve spring 3 9 32581 Cap, Lower valve spring 4 34584 Cap, Lower valve spring 5 13 27884 Cap, Lower valve spring 5 14 34517 Piston, Pin & Ring Set (Ord O'S) 6 28 27 28 2 Cap, Lower valve spring 7 27884 Cap, Lower valve spring 7 27884 Cap, Lower valve spring 8 27881 Cap, Lower valve spring 8 27881 Cap, Lower valve spring 9 32591 Piston (Lower Valve spring 9 32591 Piston, Pin & Ring Set (Ord O'S) 9 24242 Dipper, Oil 9 24242 Dipper, Oil 9 24242 Dipper (Pin beddeact of the valve 9 2438 Cap, Lower valve spring 9 32591 Piston, Pin & Ring Set (Ord O'S) 14 34517 Piston, Pin & Ring Set (Ord O'S) 14 34518 Piston, Pin & Ring Set (Ord O'S) 14 34518 Piston, Pin & Ring Set (Ord O'S) 14 34519 Piston, Pin & Ring Set (Ord O'S) 14 34519 Piston, Pin & Ring Set (Ord O'S) 15 32596 Ring Set (Sold) (2-34" Bore) 15 32596 Ring Set (Sold) (2-34" Bore) 16 32596 Ring Set (Sold) (2-34" Bore) 17 32596 Ring Set (Sold) (2-34" Bore) 18 600662 Ring Set (Sold) (2-34" Bore) 19 2407 Seal (Cord O'S) 24 28427 Seal (Cord O'S) 25 31257 Dipston, Pin Rasy, (Cold) (2-34") 26 30684 Ring Set (Cold) (2-34" Bore) 27 32604 Lifter, Valve 28 313038 Ring Set (Cold) (2-34" Bore) 38 32 32631A General Research 39 28427 Seal (Cord O'S) 30 60084 Ring Set (Sold) (2-34" Bore) 31 600856 Screw, Vife-18 x 2-1" (Use as required) 32 32631 Resistor Spair, Plug (Laber of Plane) 33 30333 Resear				
2 27652 3 27642 4 22630 5 27783 5 27784 6 27878A 5 27784 6 27878A 6 27878A 6 27880A 7 20810 7 27882 8 27881 8 3 27881 8 3 27881 8 4 27881 9 3 25281 9 3 25281 10 34242 10 32580 11 34894 12 29783 12 29783 13 27894 14 34517 15 327894 16 34517 17 327894 18 34518 18 3618 19 32581 10 34242 10 34242 10 34242 10 34242 10 34254 11 34894 11 34618 12 29783 13 27894 14 34517 15 32596 16 37894 17 3 32596 18 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3			Qty	
3 27642 Plug, Oil drain 4 32630 Seal, Oil 5 32783 Intake Valve (Std.) (Incl. 9) 1 Intake Valve (Tsd.2' OS) (Incl. 9) 5 32784 Intake Valve (Tsd.2' OS) (Incl. 9) 6 27880A Exhaust Valve (Std.) (Incl. 9) 6 27880A Exhaust Valve (Std.) (Incl. 9) 6 27880 Exhaust Valve (Std.) (Incl. 9) 6 27881 Exhaust Valve (Std.) (Incl. 9) 7 27882 Cap. Upper valve spring 8 27881 Spring, Valve 9 32581 Cap. Lover valve spring 9 32581 Cap. Lover valve spring 10 34242 Dipper, Oil 11 34894 Crankshaft (Incl. 12 & 13) 12 29783 Crankshaft (Incl. 12 & 13) 13 27884 Plate, Lock & Oil dipper (This plate may be replaced by 34242 oil dipper but 650662C screw must be used.) 11 34894 Crankshaft (Incl. 12 & 13) 12 29783 Crankshaft (Incl. 12 & 13) 13 27884 Crankshaft (Incl. 12 & 13) 14 24517 Plate, Lock & Oil dipper (Inclarly production) 14 34518 Plate, Lock & Oil dipper (Inclarly production) 15 32593 Plate, Plate, Lock & Oil dipper (Incl. 9) 14 34519 Plate, Lock & Oil dipper (Incl. 9) 14 32593B Plate, Plate, Lock & Oil dipper (Incl. 9) 15 32595 Plate, Plate, Lock & Oil dipper (Incl. 16) 16 32595 Plate, Plate, Lock & Oil dipper (Incl. 16) 17 32591C Robot (Incl. 16) 18 650682C Screw (Incl. 16) 28 13103B Plate, Plate	1	32586C		Cylinder (Incl. 2, 3, 4 & 76) (2-3/4" Bore)
4 32630 5 32783 Intake Valve (Std.) (Incl. 9) 1 Intake Valve (Std.) (Incl. 9) 6 27878A 6 27878A 6 27880A 6 27880A FA 20810 7 27882 8 27881 8 27881 8 27881 9 32881 9 32881 10 34242 10 32890 11 34894 12 29783 13 27884 14 34518 14 34517 14 34518 14 34518 14 34518 15 32593B 14 32593B 16 32593B 17 32596 18 32596 18 32596 19 32597 19 32597 10 325998 10 325998 10 325998 10 325998 10 325999 11 348998 12 325999 13 325999 14 335999 15 325996 16 325996 17 325996 18 325997 18 325996 18 325997 18 325996 18 325996 18 325997 18 325997 18 325996 18 325997 18 325997 18 325997 18 325997 18 325997 18 325997 18 325997 19 325997 29 325997	2	27652		Pin, Dowel
5 32784 Intake Valve (Std.) (Incl. 9) 5 32784 Intake Valve (1/32° CS) (Incl. 9) 6 27880A 6 27880A 7 20810 Exhaust Valve (1/32° CS) (Incl. 9) 7 27882 Cap. Upper valve spring retainer (Use as re quired) 7 27882 Cap. Upper valve spring 8 27881 Spring, Valve 9 3 22881 Spring, Valve 9 3 22881 Cap. Lower valve spring 9 3 22881 Cap. Lower valve spring 10 34242 Dipper, Oil 11 34894 Crankshaft (Incl. 12 & 13) 12 27884 Gap. 13 27884 Gap. 14 34517 Pisto, Pin & Ring Set (1/10° CS) 14 34518 Pisto, Pin & Ring Set (1/10° CS) 14 34519 Pisto, Pin & Ring Set (1/10° CS) 14 34519 Pisto, Pin & Ring Set (1/10° CS) 14 34519 Piston, Pin & Ring Set (1/10° CS) 14 32594B Piston & Pin Assy, (1/10° CS) 15 32595 Ring Set (3/10° CS) 16 27886 Ring Set (3/10° CS) 17 32891 Ring Set (1/10° CS) 18 32597 Ring Set (1/10° CS) 19 10 22896 Ring Set (1/10° CS) 10 23897 Ring Set (1/10° CS) 11 32897 Ring Set (1/10° CS) 12 32896 Ring Set (1/10° CS) 13 32897 Ring Set (1/10° CS) 14 32897 Ring Set (1/10° CS) 15 32598 Ring Set (1/10° CS) 16 27888 Ring Piston & Pin Assy, (1/10° CS) 17 32891 Ring Set (1/10° CS) 18 665062C Screen Piston & Pin Assy, (1/10° CS) 19 10 2391 Ring Set (3	27642		Plug, Oil drain
5 32784 Intake Valve (Std.) (Incl. 9) 5 32784 Intake Valve (1/32° CS) (Incl. 9) 6 27880A 6 27880A 7 20810 Exhaust Valve (1/32° CS) (Incl. 9) 7 27882 Cap. Upper valve spring retainer (Use as re quired) 7 27882 Cap. Upper valve spring 8 27881 Spring, Valve 9 3 22881 Spring, Valve 9 3 22881 Cap. Lower valve spring 9 3 22881 Cap. Lower valve spring 10 34242 Dipper, Oil 11 34894 Crankshaft (Incl. 12 & 13) 12 27884 Gap. 13 27884 Gap. 14 34517 Pisto, Pin & Ring Set (1/10° CS) 14 34518 Pisto, Pin & Ring Set (1/10° CS) 14 34519 Pisto, Pin & Ring Set (1/10° CS) 14 34519 Pisto, Pin & Ring Set (1/10° CS) 14 34519 Piston, Pin & Ring Set (1/10° CS) 14 32594B Piston & Pin Assy, (1/10° CS) 15 32595 Ring Set (3/10° CS) 16 27886 Ring Set (3/10° CS) 17 32891 Ring Set (1/10° CS) 18 32597 Ring Set (1/10° CS) 19 10 22896 Ring Set (1/10° CS) 10 23897 Ring Set (1/10° CS) 11 32897 Ring Set (1/10° CS) 12 32896 Ring Set (1/10° CS) 13 32897 Ring Set (1/10° CS) 14 32897 Ring Set (1/10° CS) 15 32598 Ring Set (1/10° CS) 16 27888 Ring Piston & Pin Assy, (1/10° CS) 17 32891 Ring Set (1/10° CS) 18 665062C Screen Piston & Pin Assy, (1/10° CS) 19 10 2391 Ring Set (4	32630		<u> </u>
5 32784				·
6 27878A 6 27880A				` , ` ,
6 27880A 7A 20810 7A 20810 Pin, Valve spring retainer (Use as re quired) 7 27882 8 27881 Spring, Valve 8A 27881 Spring, Valve 8A 27881 Spring, Valve 9A 32581 Qap. Lower valve spring 9 32581 Cap. Lower valve spring 10 34242 Dipper, Oil 10 34250 Palet, Lock & Oil dipper (This plate may be replaced by 34242 oil dipper but 650662C screw must be used.) Crankshaft (Incl. 12 & 13) Crankshaft (Bed. 12 & 13) Crankshaft (Bed. 12 & 13) Crankshaft (Bed in early production) Gear, Crankshaft (Ged in early p				, , , ,
7A 20810 7 27882 R 27881 8 27881 8 27881 8 A 27881 9 A 32581 9 A 32581 10 34242 10 A 32590 Plate, Lock & Oil dipper (This plate may be replaced by 4242 oil dipper but 650662C screw must be used.) 11 34894 Crankshaff (Incl. 12 & 13) 12 29763 Crankshaff (Incl. 12 & 13) Crankshaff (Incl. 13 & 13) Crankshaff (Incl. 24, 106 & 279) Crankshaff (Incl. 24, 106 & 279) Crankshaff (Incl. 24) Crankshaff (Incl. 24) Crankshaff (Incl. 25) Crankshaff (Incl. 26) Crankshaff (Incl. 26) Crankshaff (Incl. 27) Crankshaff (Incl. 27) Crankshaff (Incl. 27) Crankshaff (Incl. 28) Cr				
7 27882 Cap. Upper valve spring 8 27881 Spring, Valve 8 27881 Spring, Valve 9 32581 Cap. Lower valve spring 9 32581 Cap. Lower valve spring 10 34242 Dipper, Oil 10 34250 Plate, Look & Oil dipper (This plate may be replaced by 34242 oil dipper but 6506625 screw must be used.) 11 34894 Crankshaft (Ind. 12 & 13) 12 29783 Crankshaft (Ind. 12 & 13) 13 27884 Crankshaft (Ind. 12 & 13) 14 34517 Plate, Look & Oil dipper (This plate may be replaced by 34242 oil dipper but 6506625 screw must be used.) 14 34517 Plate, Look & Oil dipper (This plate may be replaced by 34242 oil dipper but 6506625 screw must be used.) 15 29783 Crankshaft (Jest 12 & 13) 16 27884 Crankshaft (Jest 10 early production) 17 34518 Plate in the production oil is princed to the crankshaft. 18 34518 Plate in the plate oil is princed to the crankshaft. 19 14 34518 Plate in the plate oil is princed to the crankshaft. 19 14 34519 Plate in Pin & Ring Set (J010' OS) 19 14 32592B Plate in Pin & Ring Set (J010' OS) 19 14 32593B Plate in Pin & Ring Set (J010' OS) 19 14 32594B Plate in Pin & Ring Set (J010' OS) 19 18 19 18 18 18 18 18 18 18 18 18 18 18 18 18				· · · · · · · · · · · · · · · · · · ·
8 27881 8A 27881 Spring, Valve 9A 32581 Cap, Lower valve spring 9A 32581 Cap, Lower valve spring Cap, Lower valve spring Cap, Lower valve spring Cap, Lower valve spring Dipper, Oil 10A 32590 Pilate, Lock & Oil dipper (This plate may be replaced by 34242 oil dipper but 650662C screw must be used.) 11 34894 Crankshaft (Incl. 12 & 13) Crankshaft (Used in early production) 12 29783 Crankshaft (Used in early production) This gear is servicable onlywhen it is pinned to the crankshaft. 14 34517 Piston, Pin & Ring Set (Std.) (2-34" Bore) 14 34518 Piston, Pin & Ring Set (1010" OS) Piston, Pin & Ring Set (1010" OS) Piston, Pin & Ring Set (1010" OS) Piston & Pin Assy, (Std.) (2-34") (Incl. 16) Piston & Pin Assy, (1020" OS) Pi				
8A 27881 9A 32581 Cap, Lower valve spring 0 32581 Cap, Lower valve spring 10 34242 Dipper, Oil 10A 32590 Plate, Look & Oil dipper (This plate may be replaced by 34242 oil dipper but 650662C screw must be used.) 11 34894 Crankshaft (Ind. 12 & 13) Crankshaft (Used in early production) This gear is servicable onlywhen it is pinned to the crankshaft. 12 29783 Crankshaft (Used in early production) This gear is servicable onlywhen it is pinned to the crankshaft. 14 34517 Piston, Pin & Ring Set (Std.) (2-344" Bore) Piston, Pin & Ring Set (O10" OS) Piston, Pin & Ring Set (O20" OS) Piston, Pin & Ring Set (O20" OS) Piston & Pin Assy, (O10" OS) Piston &				
9A 32581 9 32581 Cap, Lower valve spring 10 34242 Dipper, Oil 10A 32590 Plate, Lock & Oil dipper (This plate may be replaced by 34242 oil dipper but 650662C screw must be used.) 11 34894 Crankshaft (Incl. 12 & 13) Crankshaft (Incl. 12 & 13) Crankshaft (Losd in early production) 13 27894 Gear, Crankshaft (Used in early production) Gear, Crankshaft (Used in early production) This gear is servicable onlywhen it is pinned to the crankshaft. 14 34517 Piston, Pin & Ring Set (Cot.) (2-3/4" Bore) Piston, Pin & Ring Set (Cot.) (2-3/4" Bore) Piston, Pin & Ring Set (Cot.) (2-3/4" Bore) Piston & Pin Assy, (Sd.) (2-3/4" Bore) Piston & Pin Assy, (Sd.) (2-3/4" Bore) Piston & Pin Assy, (O10" OS) Piston & Pin Assy, (O20" OS) Piston & Pin Assy, (O				
9 32581 10 34242 10 32590 10 32590 11 34894 12 29783 13 27884 14 2 29783 15 29783 16 27884 17 29783 18 29783 19 29784 19 29783 10 27884 10 29783 10 29784 11 34517 12 29783 13 27884 14 34517 15 29783 16 29788 17 29784 18 29783 19 29784 19 29783 19 29784 29 29783 20 29784 20 29783 20 29784 20 29783 20 29784 20 29783 20 29784 20 29783 20 29783 20 29784 20 29783 20 29784 20 29783 20 29784 20 29783 20 29784 20 29783 20 29784 20 29783 20 29784 20 29784 20 29783 20 29784 20 29783 20 29784 20				
10 34242 Dipper, Oil Plate, Look & Oil dipper (This plate may be replaced by 34242 oil dipper but 650662C screw must be used.) 11 34894 Crankshaft (Incl. 12 & 13) Crankshaft (Gear Pin (Early production) Gear, Crankshaft (Used in early production) Gear, Crankshaft (Used in early production) This gear is servicable onlywhen it is pinned to the crankshaft. Piston, Pin & Ring Set (Std.) (2-34" Bore) Piston, Pin & Ring Set (O10" OS) Piston, Pin & Ring Set (O10" OS) Piston, Pin & Ring Set (Used) (2-34" lin cl.16) Piston & Pin Assy. (Std.) (2-34" lin cl.16) Piston & Pin Assy. (Std.) (2-34" lin cl.16) Piston & Pin Assy. (Std.) (2-34" lin cl.16) Piston & Pin Assy. (Co10" OS) Piston & Pin Assy.				Cap, Lower valve spring
Piarie, Lock & Oil dipper (This plate may be replaced by 34242 oil dipper but 650662C screw must be used.) Piarie, Lock & Oil dipper (This plate may be replaced by 34242 oil dipper but 650662C screw must be used.) Piston, Pin & Ring Set (Citd.) (2-3/4" Bore) Piston, Pin & Ring Set (Std.) (2-3/4" Bore) Piston, Pin & Ring Set (Std.) (2-3/4" Bore) Piston, Pin & Ring Set (O10" OS) Piston & Pin Assy. (Std.) (2-3/4" Bore) Piston, Pin & Ring Set (O10" OS) Piston & Pin Assy. (O10"	9	32581		Cap, Lower valve spring
34242 oil dipper but 650662C screw must be used.) 11 34694 12 29783	10	34242		Dipper, Oil
34242 oil dipper but 650662C screw must be used.) 11 34694 12 29783	10A	32590		Plate, Lock & Oil dipper (This plate may be replaced by
11 34894				
12 29783 13 27884	4.4	0.400.4		,
Gear, Crankshaft (Used in early produ ction) This gear is servicable onlywhen it is prinned to the crankshaft. 14 34517 14 34518 15 Piston, Pin & Ring Set (Std) (2-34" Bore) 15 Piston, Pin & Ring Set (.010" OS) 14 34519 16 Piston, Pin & Ring Set (.020" OS) 17 Pin & Ring Set (.020" OS) 18 Piston & Pin Assy, (.010" OS) (Incl. 16) 18 2593B 19 Piston & Pin Assy, (.010" OS) (Incl. 16) 19 Piston & Pin Assy, (.010" OS) (Incl. 16) 19 Piston & Pin Assy, (.010" OS) (Incl. 16) 10 Z5996 11 S2596 12 Ring Set (.010" OS) 11 S2597 12 Ring Set (.010" OS) 11 S2597 12 Ring Set (.020" OS) 11 S2591 Ring Set (.020" OS) 12 Piston & Pin Ring Ring Ring Ring Ring Ring Ring Ri				,
servicable onlywhen it is pinned to the crankshaft. 14 34517				
14 34517 14 34518 15 Piston, Pin & Ring Set (J010" OS) 14 34519 15 Piston, Pin & Ring Set (J020" OS) 14 34519 16 Piston, Pin & Ring Set (J020" OS) 16 Ring Set (J020" OS) 17 Piston & Pin Assy. (J010" OS) 18 Piston & Pin Assy. (J010" OS) (Incl. 16) 18 Piston & Pin Assy. (J010" OS) (Incl. 16) 19 Piston & Pin Assy. (J010" OS) (Incl. 16) 19 Piston & Pin Assy. (J010" OS) (Incl. 16) 15 32596 15 32596 16 Ring Set (J010" OS) 17 32597 18 Ring Set (J010" OS) 18 S2597 19 Ring Set (J020" OS) 19 Piston & Pin Assy. (J020" OS) 10 Piston & Pin Assy. (J010" OS) 11 Piston & Pin Assy. (J010" OS) 12 Piston & Pin Assy. (J010" OS) 13 Piston & Pin Assy. (J010" OS) 14 Piston & Pin Assy. (J010" OS) 15 J0296 16 Piston & Pin Assy. (J010" OS) 17 Piston & Pin Assy. (J010" OS) 18 Piston & Pin Assy. (J010" OS) 18 Piston & Pin Assy. (J010" OS) 19 Piston & Pin Assy. (J010" OS) 19 Piston & Pin Assy. (J010" OS) 19 Piston & Pin Assy. (J010" OS) 10 Piston & Pin Assy. (J010" OS) 11 Piston & Pin Assy. (J010" OS) 12 Piston & Pin Assy. (J010" OS) 15 Piston & Pin Assy. (J010" OS) 16 Piston & Pin Assy. (J010" OS) 16 Piston & Pin Assy. (J010" OS) 16 Piston & Pin Assy. (J010" OS) 18 Piston & Pin Assy. (J010" OS) 16 Piston & Pin Assy. (J010" OS) 18	13	27884		, , , , , ,
14 34518				servicable onlywhen it is pinned to the crankshaft.
14 34518	1/1	2/517		Picton Pin & Ping Sot (Std.) (2-3/4" Roro)
14 34519 14A 32592B 14A 32593B 14A 32593B 14A 32593B 14A 32594B 15TOR & Pin Assiy. (3td.)(2-3/4")(In cl.16) 15TOR & Pin Assiy. (3td.)(2-3/4")(In cl.16) 15TOR & Pin Assiy. (3td.)(2-3/4")(In cl.16) 15TOR & Pin Assiy. (3td.)(2-3/4") Bore) 15TOR & Pin Assiy. (3td.) (2-3/4") Bore) 15TOR & Pin Assiy. (3td.) (2-3/4") Bore) 15TOR & Pin Assiy. (3td.) (2-3/4") Bore) 15TOR & Pin Assiy. (3td.) (3-3/4") Bore) 15TOR & Pin Assiy. (3td.) (2-3/4") Bore) 15TOR & Pin Assiy. (3td.)				
14A 32592B				
14A 32593B 14A 32594B 15 32595 16 32596 17 32597 18 650682C 23 4034 23 31303B 24 28427 24B 31546 25 31297 26 30684 30 29673 31 3650489 32 32631A 32 32631A 32 32631A 32 32631A 32 32631A 32 32631A 33 30938A 34 27793 35 28942 36 650695A 37 34251 36 27896A 38 Piston &				
14A 32594B 15 32595 16 Ring Set (Std.) (2-3'4" Bore) 17 32596 18 Ring Set (O20" OS) 18 32597 19 Ring Set (O20" OS) 19 Ring Set (O20" OS) 19 Ring Set (O20" OS) 10 Ring Set (O20" OS) 11 Ring Set (O20" OS) 12 Ring Set (O20" OS) 13 2591C 14 Rod Assy., Connecting Incl. 10 & 18) 15 26662C 16 Screw, Connecting rod (2 each) 17 32591C 18 Camshaft (MCR) 19 Set (O20" OS) 19 Set (O20" OS) 10 Set (O20" OS) 10 Set (O20" OS) 11 Set (O20" OS) 11 Set (O20" OS) 12 Set (O20" OS) 13 Set (O20" OS) 14 Ring Set (O20" OS) 15 Set (O20" OS) 16 Set (O20" OS) 16 Set (O20" OS) 17 Set (O20" OS) 18 Set (O20" OS) 18 Set (O20" OS) 18 Set (O20" OS) 18 Set (O20" OS) 19 Set (O20" OS) 19 Set (O20" OS) 19 Set (O20" OS) 19 Set (O20" OS) 10 Set (O20" OS) 11 Set (O20" OS) 12 Set (O20" OS) 13 Set (O20" OS) 14 Set (O20" OS) 15 Set (O20" OS) 16 Set (O20"				
15 32595 Ring Set (Std.) (2'3/4" Bore)				
15 32596				• ' ' '
15 32597 Ring Set (.020" OS) 16 27888 Ring, Piston pin retaining 17 32591C Rod Assy., Connecting (Incl. 10 & 18) 18 650662C Screw, Connecting od (2 each) 21 32115 Camshaft (MCR) 22 34034 Lifter, Valve 23 31303B Cover, Cylinder (Incl. 24, 106 & 279) 24 28427 Seal, Oil 24B 31546 Bushing, Crankshaft (Use as required) 25 31297 Dipstick, Oil (Incl. 30) 26 30684 *Gasket, Cylinder cover 28 650488 Screw, 1/4-20 x 1-1/4" 30 29673 *Gasket, Cylinder head 31 650489 Screw, 1/4-20 x 5/8" 32 32631A *Gasket, Cylinder head 33 30938A Head, Cylinder 34 27793 Clip, Conduit (Use as required) 35 28942 Screw, 10-32 x 3/8" (Use as required) 36 650697A Screw, 5/16-18 x 2-1/2" (Use as required) 36 650695A Screw, 5/16-18 x 2-1/4" (Use as required) 37 33636 Resistor Spark Plug (RJ-8C) 38 27896A Sqasket, Breather cover 39 28423 Body, Breather 40 28424 Element, Breather 50 200				• , , ,
16 27888 Ring, Piston pin retaining 17 32591C Rod Assy., Connecting (Incl. 10 & 18) 18 650662C Screw, Connecting rod (2 each) 21 32115 Camshaft (MCR) 22 34034 Lifter, Valve 23 31303B Cover, Cylinder (Incl. 24, 106 & 279) 24 28427 Seal, Oil 24B 31546 Bushing, Crankshaft (Use as required) 25 31297 Dipstick, Oil (Incl. 30) 26 30684 Screw, 1/4-20 x 1/4" 28 650488 Screw, 1/4-20 x 1/4" 30 29673 * Gasket, Oil filler 31 650489 Screw, 1/4-20 x 5/8" 32 32631A * Gasket, Cylinder head 43 33 30938A Head, Cylinder 34 27793 Clip, Conduit (Use as required) 35 28942 Screw, 5/16-18 x 2-1/2" (Use as required) 36 650697A Screw, 5/16-18 x 2-1/2" (Use as required) 36 650694A Screw, 5/16-18 x 2" (Use as required) 37 34251 Resistor Spark Plug	15	32596		Ring Set (.010" OS)
17 32591C 18 650662C 21 32115 22 34034 23 31303B 20	15	32597		Ring Set (.020" OS)
18 650662C 21 32115 22 34034 23 31303B 23 31303B 24 28427 25 31297 26 30684 27 5 650489 31 660695A 31 27993 31 650694A 31 366 650694A 31 366 650694A 32 36334 34 279 36 3784 37 34251 38 28423 38 29842 39 28423 40 28423 40 28424 41 28425 5 Cover, Valive pring Cornecting rod (2 each) Carmshaft (MCR) Lifter, Valive Carmshaft (MCR) Lifter, Valive Carmshaft (MCR) Lifter, Valive Carmshaft (MCR) Lifter, Valive Seal, Oil Bushing, Crankshaft (Use as required) Dipstick, Oil (Incl. 30) Fashet, Cylinder cover Screw, 1/4-20 x 1-1/4" Fashet, Oil filler F	16	27888		Ring, Piston pin retaining
18 650662C Screw, Connecting rod (2 each) 21 32115 Camshaft (MCR) 22 34034 Lifter, Valve 23 31303B Cover, Cylinder (Incl. 24, 106 & 279) 24 28427 Seal, Oil 24B 31546 Bushing, Crankshaft (Use as required) 25 31297 Dipstick, Oil (Incl. 30) 26 30684 * Gasket, Cylinder cover 28 650488 Screw, 1/4-20 x 1-1/4** 30 29673 * Gasket, Oil filler 31 650489 Screw, 1/4-20 x 5/8** 32 32631A * Gasket, Cylinder head 43 330938A Head, Cylinder 427793 Clip, Conduit (Use as required) 35 28942 Screw, 5/16-18 x 2-1/2* (Use as required) 36 650697A Screw, 5/16-18 x 2-1/2* (Use as requi red) 36 650695A Screw, 5/16-18 x 2-1/2* (Use as required) 37 34251 Resistor Spark Plug (RJ-8C) 37 34251 Resistor Spark Plug (RJ-8C) 39 28423 Body, Breather 40 28424 <td>17</td> <td>32591C</td> <td></td> <td>Rod Assy., Connecting (Incl. 10 & 18)</td>	17	32591C		Rod Assy., Connecting (Incl. 10 & 18)
21 32115	18	650662C		
22 34034 Lifter, Valve 23 31303B Cover, Cylinder (Incl. 24, 106 & 279) 24 28427 Seal, Oil 24B 31546 Bushing, Crankshaft (Use as required) 25 31297 Dipstick, Oil (Incl. 30) 26 30684 * Gasket, Cylinder cover 28 650488 Screw, 1/4-20 x 1-1/4" 30 29673 * Gasket, Oil filler 31 650489 Screw, 1/4-20 x 5/8" 32 32631A * Gasket, Cylinder head 43 30938A Head, Cylinder 34 27793 Clip, Conduit (Use as required) 35 28942 Screw, 10-32 x 3/8" (Use as required) 36 650697A Screw, 5/16-18 x 2-1/2" (Use as requi red) 36 650695A Screw, 5/16-18 x 2-1/2" (Use as requi red) 36 650694A Screw, 5/16-18 x 2-1/2" (Use as required) 37 34251 Resistor Spark Plug (RJ-8C) 38 27896A * Gasket, Resither 40 28424 Element, Breather 41 28425 Cover, Valve spring	21	32115		
23 31303B				
24 28427 Seal, Oil 24B 31546 Bushing, Crankshaft (Use as required) 25 31297 Dipstick, Oil (Incl. 30) 26 30684 * Gasket, Cylinder cover 28 650488 Screw, 1/4-20 x 1-1/4" 30 29673 * Gasket, Oil filler 31 650489 Screw, 1/4-20 x 5/8" 32 32631A * Gasket, Cylinder head 33 30938A Head, Cylinder 34 27793 Clip, Conduit (Use as required) 35 28942 Screw, 10-32 x 3/8" (Use as required) 36 650697A Screw, 5/16-18 x 2-1/2" (Use as requi red) 36 650695A Screw, 5/16-18 x 2-1/4" (Use as required) 36 650694A Screw, 5/16-18 x 2" (Use as required) 37 33636 Resistor Spark Plug (RJ-8C) 37 34251 Resistor Spark Plug (RJ-8C) 38 27896A * Gasket, Breather cover 39 28423 Body, Breather 40 28424 Element, Breather 41 28425 Cover, Valve spring				
24B 31546 Bushing, Crankshaft (Use as required) 25 31297 Dipstick, Oil (Incl. 30) 26 30684 * Gasket, Cylinder cover 28 650488 Screw, 1/4-20 x 1-1/4" 30 29673 * Gasket, Oil filler 31 650489 Screw, 1/4-20 x 5/8" 32 32631A Scasket, Cylinder head 4 27793 Clip, Conduit (Use as required) 5 28942 Screw, 10-32 x 3/8" (Use as required) 5 28942 Screw, 10-32 x 3/8" (Use as required) 5 650697A Screw, 5/16-18 x 2-1/2" (Use as requi red) 5 650695A Screw, 5/16-18 x 2-1/4" (Use as requi red) 5 650694A Screw, 5/16-18 x 2" (Use as requi red) 7 33636 Resistor Spark Plug (RJ-8C) 7 34251 Resistor Spark Plug 8 27896A Screw, 5/16-18 x 2" (Use as required) 8 27896A Screw, 5/16-18 x 2" (Use as required) 8 27896A Screw, 5/16-18 x 2" (Use as required) 8 27896A Screw, 5/16-18 x 2" (Use as required) 8 27896A Screw, 5/16-18 x 2" (Use as required) 8 27896A Screw, 5/16-18 x 2" (Use as required) 8 28423 Body, Breather Element, Breather Cover, Valve spring				· · · · · · · · · · · · · · · · · · ·
25 31297				
26 30684 * Gasket, Cylinder cover 28 650488 Screw, 1/4-20 x 1-1/4" 30 29673 * Gasket, Oil filler 31 650489 Screw, 1/4-20 x 5/8" 32 32631A * Gasket, Cylinder head 33 30938A Head, Cylinder 34 27793 Clip, Conduit (Use as required) 35 28942 Screw, 10-32 x 3/8" (Use as required) 36 650697A Screw, 5/16-18 x 2-1/2" (Use as required) 36 650695A Screw, 5/16-18 x 2-1/4" (Use as required) 36 650694A Screw, 5/16-18 x 2" (Use as required) 37 34251 Resistor Spark Plug (RJ-8C) 37 34251 Resistor Spark Plug 38 27896A * Gasket, Breather cover 39 28423 Body, Breather 40 28424 Element, Breather 41 28425 Cover, Valve spring				• • • • • • • • • • • • • • • • • • • •
28 650488				
30 29673 * Gasket, Oil filler 31 650489 Screw, 1/4-20 x 5/8" 32 32631A * Gasket, Cylinder head 33 30938A Head, Cylinder 34 27793 Clip, Conduit (Use as required) 35 28942 Screw, 10-32 x 3/8" (Use as required) 36 650697A Screw, 5/16-18 x 2-1/2" (Use as required) 36 650695A Screw, 5/16-18 x 2-1/4" (Use as required) 36 650694A Screw, 5/16-18 x 2" (Use as required) 37 33636 Resistor Spark Plug (RJ-8C) 37 34251 Resistor Spark Plug 38 27896A * Gasket, Breather cover 39 28423 Body, Breather 40 28424 Element, Breather 41 28425 Cover, Valve spring				
31 650489 Screw, 1/4-20 x 5/8" 32 32631A * Gasket, Cylinder head 33 30938A Head, Cylinder 34 27793 Clip, Conduit (Use as required) 35 28942 Screw, 10-32 x 3/8" (Use as required) 36 650697A Screw, 5/16-18 x 2-1/2" (Use as requi red) 36 650695A Screw, 5/16-18 x 2-1/4" (Use as required) 36 650694A Screw, 5/16-18 x 2" (Use as required) 37 33636 Resistor Spark Plug (RJ-8C) 37 34251 Resistor Spark Plug 38 27896A * Gasket, Breather cover 39 28423 Body, Breather 40 28424 Element, Breather 41 28425 Cover, Valve spring				
32 32631A * Gasket, Cylinder head 33 30938A Head, Cylinder 34 27793 Clip, Conduit (Use as required) 35 28942 Screw, 10-32 x 3/8" (Use as required) 36 650697A Screw, 5/16-18 x 2-1/2" (Use as requi red) 36 650695A Screw, 5/16-18 x 2" (Use as required) 36 650694A Screw, 5/16-18 x 2" (Use as required) 37 33636 Resistor Spark Plug (RJ-8C) 37 34251 Resistor Spark Plug 38 27896A * Gasket, Breather cover 39 28423 Body, Breather 40 28424 Element, Breather 41 28425 Cover, Valve spring				
33 30938A				· · · · · · · · · · · · · · · · · · ·
34 27793 Clip, Conduit (Use as required) 35 28942 Screw, 10-32 x 3/8" (Use as required) 36 650697A Screw, 5/16-18 x 2-1/2" (Use as requi red) 36 650695A Screw, 5/16-18 x 2" (Use as required) 36 650694A Screw, 5/16-18 x 2" (Use as required) 37 33636 Resistor Spark Plug (RJ-8C) 37 34251 Resistor Spark Plug 38 27896A * Gasket, Breather cover 39 28423 Body, Breather 40 28424 Element, Breather 41 28425 Cover, Valve spring				
35 28942 Screw, 10-32 x 3/8" (Use as required) 36 650697A Screw, 5/16-18 x 2-1/2" (Use as requi red) 36 650695A Screw, 5/16-18 x 2-1/4" (Use as requi red) 36 650694A Screw, 5/16-18 x 2" (Use as required) 37 33636 Resistor Spark Plug (RJ-8C) 37 34251 Resistor Spark Plug 38 27896A * Gasket, Breather cover 39 28423 Body, Breather 40 28424 Element, Breather 41 28425 Cover, Valve spring				
36 650697A Screw, 5/16-18 x 2-1/2" (Use as requi red) 36 650695A Screw, 5/16-18 x 2-1/4" (Use as requi red) 36 650694A Screw, 5/16-18 x 2" (Use as required) 37 33636 Resistor Spark Plug (RJ-8C) 37 34251 Resistor Spark Plug 38 27896A * Gasket, Breather cover 39 28423 Body, Breather 40 28424 Element, Breather 41 28425 Cover, Valve spring				
36 650695A Screw, 5/16-18 x 2-1/4" (Use as required) 36 650694A Screw, 5/16-18 x 2" (Use as required) 37 33636 Resistor Spark Plug (RJ-8C) 37 34251 Resistor Spark Plug 38 27896A * Gasket, Breather cover 39 28423 Body, Breather 40 28424 Element, Breather 41 28425 Cover, Valve spring				·
36 650694A Screw, 5/16-18 x 2" (Use as required) 37 33636 Resistor Spark Plug (RJ-8C) 37 34251 Resistor Spark Plug 38 27896A * Gasket, Breather cover 39 28423 Body, Breather 40 28424 Element, Breather 41 28425 Cover, Valve spring				Screw, 5/16-18 x 2-1/2" (Use as requi red)
37 33636 Resistor Spark Plug (RJ-8C) 37 34251 Resistor Spark Plug 38 27896A * Gasket, Breather cover 39 28423 Body, Breather 40 28424 Element, Breather 41 28425 Cover, Valve spring	36	650695A		Screw, 5/16-18 x 2-1/4" (Use as requi red)
37 33636 Resistor Spark Plug (RJ-8C) 37 34251 Resistor Spark Plug 38 27896A * Gasket, Breather cover 39 28423 Body, Breather 40 28424 Element, Breather 41 28425 Cover, Valve spring	36	650694A		·
37 34251 Resistor Spark Plug 38 27896A * Gasket, Breather cover 39 28423 Body, Breather 40 28424 Element, Breather 41 28425 Cover, Valve spring				·
38 27896A * Gasket, Breather cover 39 28423 Body, Breather 40 28424 Element, Breather 41 28425 Cover, Valve spring				• • • • • • • • • • • • • • • • • • • •
39 28423 Body, Breather 40 28424 Element, Breather 41 28425 Cover, Valve spring				•
40 28424 Element, Breather 41 28425 Cover, Valve spring				
41 28425 Cover, Valve spring				•
$^{\prime}$				·
42 ZOUTS Washer (Use as required)				
	42	20073		vvasilei (USE as iequileu)

Ref #	Part Number	Qty Description
42A 43 45 46 47 48 50	650691 650690 650128 27915A 34712 30196 29716 650548 32326A	Washer, Flat (Use as required) Washer, Belleville (Use as required) Screw, 10-24 x 1/2" * Gasket, Intake Flange Carburetor Screw, 5/16-18 x 3/4" Screw, 1/4-28 x 7/16" Screw, 8-32 x 5/16" Lever, Governor (New lever does not need 1 of 51,66,132,164,165,207)
56 59 60 61 62	30205 32327 29216 650152 29826 29642 30699B	Bracket, Adjusting Link, Throttle Nut, Lock, 10-32 Screw, 8-32 x 3/8" Screw, 10-32 x 3/4" Ring, Retaining Governor Rod Ass'y. (This one-piece governor rodis no longer used. It is replaced by 30699C ass'y., Ref. no. 63A)
64 65 66 67 69 70 71 72	30699C 30700 650494 29918 35350 29747B 32158E 650815 8116 29536	Rod Assy., Governor (Incl. 64 & 65) Yoke, Governor Screw, 6-40 x 5/16" Lockwasher, #8 E.T. Tube, Breather Screw, 5/16-24 x 21/32" Blower Housing (For elec.star.)(Incl. 134,135) Washer, Belleville Nut, Hex Blower Housing Baffle (without electric starter knock-out) (Use as required)
73	35256A	Blower Housing Baffle (with electric starter knock-out) (Use as required) (Point Ignition)
75 80A	650561 31688A 650517 730164	Screw, 1/4-20 x 5/8" * Gasket, Carburetor Screw, 1/4-20 x 27/32" Air Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89, 90A & 331B) (Use as required)
	27272A 31691	* Gasket, Air cleaner Bracket, Air cleaner NOTE: 130010 thru 10C & 11 used in early production only.
89 90 97 100 103 106 107 108 109 110	28820 30727 31715 30831 29538 32401 31845 30591 30588A 30590A 29193 34158 650561	Screw, 10-32 x 1/2" Element, Air cleaner Body, Air cleaner Ground Wire (Incl. 137) Base, Engine mounting Muffler Shaft, Mechanical governor Gear Assy., Governor (Incl. 109) Spool, Governor Washer, Flat Ring, Retaining Bracket, Fuel tank Screw, 1/4-20 x 5/8"

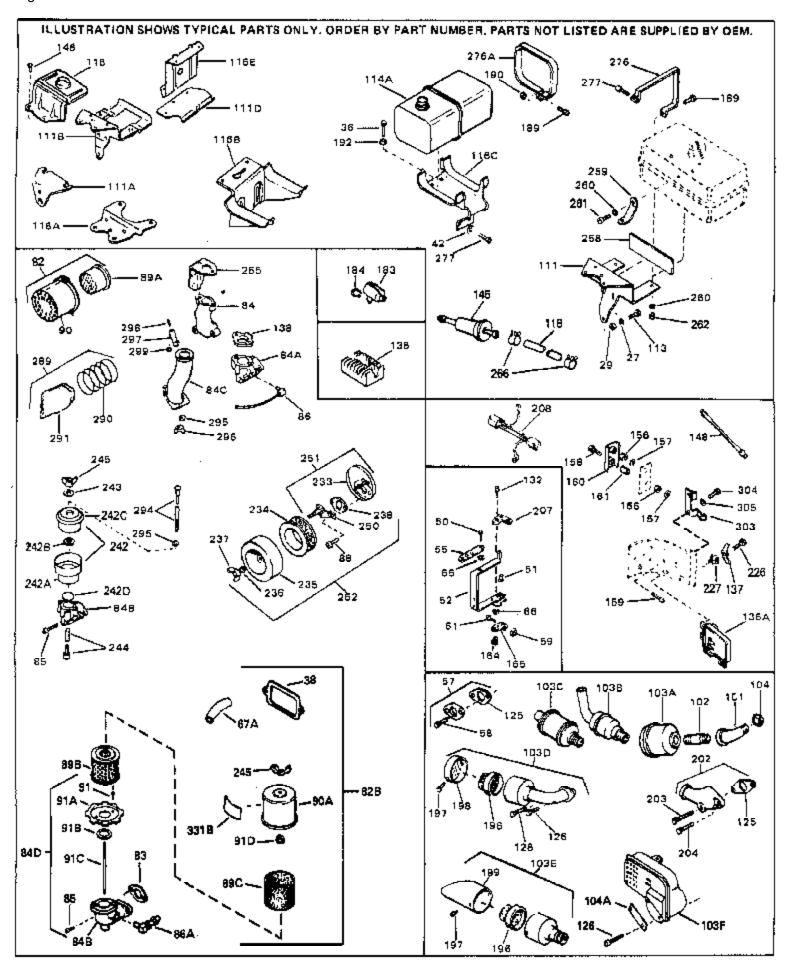
Ref # Part Nur	mber Qty	Description
114 34186A		Fuel Tank (Incl. 115 & 266) NOTE: These tanks were built with different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 33032 or 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355 or 35650.
115 410144E 115 33032	3	Fuel Cap (White Plastic)(Std)(As requ ired) Fuel Cap (Charcoal Plastic) (Spurt resistant, Low profile) (Use as required)
115 34210		Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required)
115 35355 116D 34159 117A 32961 118 29774 118 30705 118 30962 120 650128 121 30622A 122 34174 123 650665 124 650542 125 27930A 126 30196 127 26073 128 6506944 129 32589 130 31843A 131 650836 133 650493 149 30747 151 650665 193 610118 205 650561 209 30939A 246 32125 247 35009 266 26460 270 31461 271 33876 274 610973 287 27275 287 34246 331A 34346 331 550223 332 30547A 333 30548B 334 631021		Fuel Cap (Use as required) Plate, Fuel tank mounting Valve, Shut-off Fuel Line (Braided 8-1/4" 21 cm)(Use as req.) Fuel Line (Braided 16") (41 cm) (Use as req.) Fuel Line (Braided 32") (81 cm) (Use as req.) Screw, 10-24 x 1/2" (Use as required) Extension, Blower housing Deflector, Exhaust Screw, 1/4-15 x 7/8" Screw, 5/16-18 x 3/4" Gasket, Exhaust Screw, 5/16-18 x 3/4" Washer (Use as required) Screw, 5/16-18 x 2" (Use as required) Key, Flywheel Bracket, Governor gear Screw, 10-24 x 1/2" Screw, 1/4-20 x 1-3/4" Clip, Shorting Screw, 1/4-15 x 7/8" Cover, Spark plug (Use as required) Screw, 1/4-20 x 5/8" (Use as required) Cover, Cylinder head Cup, Starter Screen, Starter cup Clamp, Fuel line Bushing, Crankshaft (Use as required) Gasket, Stator Terminal Ass'y. (As req. on late prod uction) Clip, Hi-tension wire (Use as required) Decal, Instruction Decal, Name Contact Assy., Breaker Condenser Inlet Needle, Seat & Clip Assy.
336 631453 337 611041		Carburetor (Incl. 75) (Refer to Division 5, Section A, page 100 for breakdown) Magneto (12 Volt) (7 Amp) NOTE: The complete magneto is not available as an assembly. The magneto number is shown for reference purposes only. Order component parts individually, as show in parts list. (Refer to Division 5, Section B, page 36 for breakdown)
338 590420		Rewind Starter (Refer to Division 5, Section C, page 25 for

breakdown)

Pof # Port Number	ty Description
Ref # Part Number Q	ty Description
0.40, 00000.4	
343 33239A	Gasket Set (Incl. items marked*)
0.0 00=00.	



Ref #	Part Number Qt	y Description
31	650489	Screw, 1/4-20 x 5/8"
34	27793	Clip, Conduit (Use as required)
35	28942	Screw, 10-32 x 3/8" (Use as required)
43A	650597	Screw, 10-24 x 5/8"
48	29716	Screw, 1/4-28 x 7/16"
53	32328	Bracket, Speed adjusting (Incl. 239)
54	8269	Washer, Lock (Can be purchased locall y)
56	32327	Link, Throttle
71	650815	Washer, Belleville
72	8116	Nut, Hex
152	30063	Screw, 1/4-20 x 1/2"
	610118	Cover, Spark plug (Use as required)
	33450	Nut, Lock
240	30845A	Bolt, Governor adjusting
	30886A	Spring, Governor bolt
	650764	Nut, "U" Type (Use as required)
	610973	Terminal Ass'y. (As req. on late prod uction)
331	550223	Decal, Name
338	590420	Rewind Starter (Refer to Division 5, Section C, page 25 for
		breakdown)
339	35765A	Electric Starter Motor (12 Volt) NOTE: The 29965, 32468, 32468B, 33606, 35765 and 35765A startermotors are used interchangeably on these models. Refer to service number stamped on end cap of motor, or on decal, for identification. Refer to Division 5, Section D for breakdown.
340	33328D	Starter Motor Kit (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel (see#342). Refer to service number stamped on end cap of motor, or on decal, for identifica
342	30811A	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter kits listed above)
342	611042	Flywheel (Used on Type letters H and above) (Std. Point ignition) (Ring gear flywheel required on engines using 110-120 volt starter kits listed above)
342	611085	Flywheel (Minimum ring gear flywheel required on engines using 110-120 volt starter kits listed above) (Use with Solid State ignition)



Ref #	Part Number	Qty D	Description
36 36 38 42 42 50	27513 650697A 650695A 650694A 27896A 26073 650691 650548 30319 32326A	SS SS V V SS R Le	cockwasher, 1/4" (Use as required) Screw, 5/16-18 x 2-1/2" (Use as requi red) Screw, 5/16-18 x 2-1/4" (Use as requi red) Screw, 5/16-18 x 2" (Use as required) Gasket, Breather cover Vasher (Use as required) Vasher, Flat (Use as required) Screw, 8-32 x 5/16" Rivet, Split (Used in early productio n) ever, Governor (New lever does not need 1 of 11,66,132,164,165,207)
57 58 59 61 66	30205 730130 30196 29216 29826 29918 730561	E S N S L A 9'	Bracket, Adjusting Exh.Adap.Kit (Incl. 58 & 125) (Use as req.) Borew, 5/16-18 x 3/4" (Use as require d) But, Lock, 10-32 Borew, 10-32 x 3/4" Bockwasher, #8 E.T. Buir cleaner kit (Incl. 38, 67A, 83, 84B, 85,89B, 89C, 90A, 91, 11A, 91B, 91C, 91D, 245 & 331B) (Use only on engines with an externally vented fully adjustable carburetor)
82	730127		nir Cleaner Ass'y. (Incl. 60, 83, 87, 88, 89A, 90, 238 & 31B) (Use as required)
	27272A 34819	Α	Gasket, Air cleaner Air Cleaner Elbow (Incl. 84B, 86A, 91, 91A, 91B & 91C) (Use 1730561 assembly only)
90 103E 113 118 118 118 125 126 128 132 136A 148 148 202 203 204 266 303	28820 31715 391026 650561 29774 30705 30962 27930A 30196 650694A 650548 610938 34067 34069 31288 650697A 6021A 26460 32765 28820	BOSFFFGSSSRXXESSCC	Screw, 10-32 x 1/2" Sody, Air cleaner Opt. Spark Arrest Muffler (Incl.196,1 97,199) Screw, 1/4-20 x 5/8" Fuel Line (Braided 8-1/4" 21 cm)(Use as req.) Fuel Line (Braided 32") (81 cm) (Use as req.) Fuel Line (Braided 32") (81 cm) (Use as req.) Fuel Line (Braided 32") (81 cm) (Use as req.) Fuel Line (Braided 32") (81 cm) (Use as req.) Fuel Line (Braided 32") (81 cm) (Use as req.) Fuel Line (Braided 32") (81 cm) (Use as req.) Fuel Line (Braided 32") (81 cm) (Use as req.) Fuel Line (Braided 32") (81 cm) (Use as req.) Fuel Line (Braided 32") (81 cm) (Use as req.) Fuel Line (Braided 32") (81 cm) (Use as required) Fuel Line (Braided 32") (81 cm) (Use as required) Fuel Line (Braided 32") (81 cm) (Use as required) Fuel Line (Braided 32") (81 cm) (Use as required) Fuel Line (Braided 32") (81 cm) (Use as required) Fuel Line (Braided 32") (81 cm) (Use as required) Fuel Line (Braided 32") (81 cm) (Use as required) Fuel Line (Braided 32") (81 cm) (Use as required) Fuel Line (Braided 32") (81 cm) (Use as required) Fuel Line (Braided 32") (81 cm) (Use as required) Fuel Line (Braided 32") (81 cm) (Use as required) Fuel Line (Braided 32") (81 cm) (Use as required) Fuel Line (Braided 32") (81 cm) (Use as required) Fuel Line (Braided 32") (81 cm) (Use as required) Fuel Line (Braided 32") (81 cm) (Use as required) Fuel Line (Braided 32") (81 cm) (Use as required) Fuel Line (Braided 32") (81 cm) (Use as required) Fuel Line (Braided 32") (81 cm) (Use as required) Fuel Line (Braided 32") (81 cm) (Use as required) Fuel Line (Braided 32") (81 cm) (Use as req.) Fuel Line (Braided 32") (Use