

Ref #	Part Number 0	Qtv	Description
	32586C	٠.,	Cylinder (Incl. 2, 3 & 4) (2-3/4" Bor e)
	27652		Pin, Dowel
	27642		Plug, Oil drain
	32630		Seal, Oil
	32783		Intake Valve (Std.) (Incl. 9)
	32784		Intake Valve (3.2" OS) (Incl. 9)
	27882		
	27881		Cap, Upper valve spring
	32581		Spring, Valve
			Cap, Lower valve spring
	34242		Dipper, Oil
	35272		Crankshaft
	29783		Crankshaft Gear Pin (Used on early pr od.)
	27884		Gear, Crankshaft (Used on early production)
	32592B		Piston & Pin Ass'y. (Std.)(2-3/4")(In cl.16)
	32593B		Piston & Pin Ass'y. (.010" OS) (Incl. 16)
	32594B		Piston & Pin Ass'y. (.020" OS) (Incl. 16)
	34517		Piston, Pin & Ring Set (Std.) (2-3/4" Bore)
	34518		Piston, Pin & Ring Set (.010" OS)
	34519		Piston, Pin & Ring Set (.020" OS)
15	32595		Ring Set (Std.) (2-3/4" Bore)
15	32596		Ring Set (.010" OS)
15	32597		Ring Set (.020" OS)
16	27888		Ring, Piston pin retaining
17	32591C		Rod Assy., Connecting (Incl. 10 & 18)
18	650662C		Bolt, Connecting rod (2 each)
19	32678		Nipple, Pipe
20	30969		Cap, Oil drain
21	32115		Camshaft (MCR)
	34034		Lifter, Valve
	31303B		Cover, Cylinder (Incl. 24 & 106)
	28427		Seal, Oil
	34011A		Dipstick (Incl. 30)
	33893A		Tube, Oil filler
	30684		* Gasket, Cylinder cover
	650488		Screw, 1/4-20 x 1-1/4"
	33590		"O" Ring
	650814		Screw, Torx T-15, 10-24 x 1"
	32631A		* Gasket, Cylinder head
	30938A		Head, Cylinder Head, Cylinder
	27793		Clip, Conduit (Use as required)
	28942		Screw, 10-32 x 3/8" (Use as required)
	650697A		Screw, 5/16-18 x 2-1/2" (Use as required)
	650695A		Screw, 5/16-18 x 2-1/4" (Use as required)
	650694A		Screw, 5/16-18 x 2" (Use as required)
			, , ,
	33636		Resistor Spark Plug (RJ-8C) * Coolean Prooffer
	27896A		* Gasket, Breather
	28423		Body, Breather
	28424		Element, Breather
	28425		Cover, Valve spring
	650691		Washer, Flat (Use as required)
	650690		Washer, Belleville (Use as required)
	650128		Screw, 10-24 x 1/2"
	27915A		* Gasket, Intake
	34712		Flange, Carburetor
	30196		Screw, 5/16-18 x 3/4"
	29716		Screw, 1/4-28 x 7/16"
50	650548		Screw, 8-32 x 5/16"
52	33454		Lever Assy., Governor

	Qty Description
56 34662	Link, Throttle
57 730130	Exhaust Adaptor Kit (Incl.58,125) (As req.)
58 30196	Screw, 5/16-18 x 3/4" (Use as require d)
59 29216	Locknut, 10-32
61 29826	Screw, 10-32 x 3/4"
62 29642	Ring, Retaining
63 30699C	Rod, Governor (Incl. 64 & 65)
64 30700	Yoke, Governor
65 650494	Screw, 6-40 x 5/16"
66 29918	Washer, Lock #8 E.T.
67 35350	Tube, Breather
69 29747B	Screw, 5/16-24 x 21/32"
70 35260	Blower Housing (For elec.strt.)(Incl. 134,135)
71 650815	Washer, Belleville
72 8116	Nut, Hex
73 29536	Blower Housing Baffle (Without electric starter knock-out)
13 23330	(Use as required)
73 35256A	Blower Housing Baffle (With electric starter knock-out) (Use
	as required)
73 35326	Baffle, Blower housing
74 650561	Screw, 1/4-20 x 5/8"
75 31688A	* Gasket, Carburetor
76 34443A	·
	Solid State Assy. (Incl. 146)
77 650872	Stud, Solid state mounting
78 611085	Flywheel (w/ring gear)
81 650517	Screw, 1/4-20 x 27/32"
82 730561	Air Cleaner Kit (Incl. 38, 67A, 68, 83, 84A,85, 87, 88, 89,
	156 & 190A) (Use only on engines with an externally vented
	fully adjustable carburetor)
044 04040	File A Air alasman (in al. 04.00.04.00.9.00.4) (i.l.a. in
84A 34819	Elbow Assy., Air cleaner (Incl. 84, 90, 91, 92 & 92A)(Use in
	730561 assy. only)
95 650168	Washer, Flat
96 590574	Handle, Mitten grip
97 35253	Wire Assy., Ground
98 31342	Spring, Compression
99 650549	Screw, 5-40 x 7/16"
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100 29538	Base, Engine mounting
101 650542	Screw, 5/16-18 x 3/4"
103 32401	Muffler
103A 391026	Muffler (Incl. 183, 184 & 185) (Thisspark arrester muffler can
	be used on any model)
105 34246	Clip, Ground wire (Use as required)
105A 29443	Clip, Fuel line
106 31845	Shaft, Mechanical governor
107 30591	Gear Assy., Governor
108 30588A	Spool, Governor
109 35479	Washer, Flat
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110 29193	Ring, Retaining
111 34158	Bracket, Fuel tank mounting
113 650561	Screw, 1/4-20 x 5/8"
114 34186A	Fuel Tank (Incl. 115 & 168) NOTE: These tanks were built
	with different size fuel inlet openings. Tanks with the 1-3/16"
	I.D. opening use fuel cap 33032 or 34210. Tanks with the
	1-1/2" I.D. opening use fuel cap 35355.
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115 410144B	Fuel Cap (White Plastic) (Std)(Use as req.)

	Det Northern	(Description
		ty Description Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use
110	33032	as required)
115	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
		as required)
115	35355	Fuel Cap (Red Plastic) (Use as requir ed)
	29774	Fuel Line (Braided 8-1/4")(21 cm)(As req.)
118	30962	Fuel Line (Braided 32")(81 cm)(Use as req.)
120A	650764	Nut, "U" Type
120	650128	Screw, 10-24 x 1/2"
121	30622A	Extension, Blower housing
125	27930A	* Gasket, Exhaust
126	30196	Screw, 5/16-18 x 3/4"
127	26073	Washer, Flat
128	650694A	Screw, 5/16-18 x 2"
129	32589	Key, Flywheel
130	31843A	Bracket, Governor gear
131	650836	Screw, 10-24 x 1/2"
	650493	Screw, 1/4-20 x 1-3/4"
	33013	Cover, Starter bubble
	650760	Screw, 8-32 x 3/8"
	650665	Screw, 1/4-15 x 7/8"
	30322	Locknut, 8-32
	29916	Clamp, Governor lever
	650821	Screw, 10-32 x 1/2"
	34663	Spring, Speed control
	34661	Link, Governor
	610118	Cover, Spark plug (Use as required)
	30939A	Cover Assy., Cylinder
	35439	Knob, Control
	35440	Knob, Control
	34814	Primer Assy.
	32180C	Line, Primer
	34126	Bracket, Grommet mounting
	650760 38545	Screw, 8-32 x 3/8" Grommet, Plastic
	28545 650257	·
	650257 34672	Screw, 8-32 x 5/16" Cover, Carburetor
	32125	Cup, Starter
	35009	Screen, Starter
	32398	Bracket, Choke
	28820	Screw, 10-32 x 1/2"
	650760	Screw, 8-32 x 3/8"
	650765	Screw, 10-32 x 1/2"
	26460	Clamp, Fuel line (Use as required)
	34677	Control Bracket (Incl. 98, 99, 144 & 172)
	610973	Terminal Assy. (Use as required)
	31546	Bushing, Crankshaft
	34127	Guard, Starter
	32576	Seal, Snow guard
	33323	Screen, Muffler (Use as required)
	650578	Screw, 8-18 x 3/8" (Use as required)
	33700	Cover & Tube, Muffler (Use as require d)
	32203	Air Cleaner, Starter Can be used on H70 with stamped steel
		starter
400	720574	
188	730571	Starter Muff Kit (Incl.188A,188B & 18 8C) Can be used on
		H70 with stamped steel starter

Ref #	Part Number	Qty Description
	32204	Bracket, Starter air cleaner Can be used on H70 with stamped steel starter
188C	34870	Decal, Instruction Can be used on H70 with stamped steel starter
190C 190B 190 190 190D 191	34418 34414 35344 34144 34170 34346 631021 632371	Decal, Choke Decal, Warning Decal, Throttle Decal, Primer Decal, Instruction Decal, Instruction Inlet Needle, Seat & Clip Assy. Carburetor (Incl. 75) (Refer to Division 5, Section A, page 198 for breakdown)
197	590576	Rewind Starter (Refer to Division 5, Section C, page 29 for breakdown)
199	611042	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter kits listed above) (For use with Std. point ignition)
199	611085	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter kits listed above) (For use with solid state ignition)
200	33239A	Gasket Set (Incl. items marked*)