

Pof #	Part Number Q	y Description
	32586C	Cylinder (Incl. 2, 3 & 4) (2-3/4" Bor e)
	27652	Pin, Dowel
	27642	Plug, Oil drain
	32630	Seal, Oil
	32783	Intake Valve (Std.) (Incl. 9)
	32784	Intake Valve (1/32" OS) (Incl. 9)
	27882	Cap, Upper valve spring
8	27881	Spring, Valve
9	32581	Cap, Lower valve spring
10	34242	Dipper, Oil
11	35272	Crankshaft
	29783	Crankshaft Gear Pin (Used on early pr od.)
	27884	Gear, Crankshaft (Used on early production)
	34517	Piston, Pin & Ring Set (Std.) (2-3/4" Bore)
	34518	Piston, Pin & Ring Set (.010" OS)
	34519	Piston, Pin & Ring Set (.020" OS)
	32592B	Piston & Pin Ass'y. (Std.)(2-3/4")(In cl.16)
	32593B	
		Piston & Pin Ass'y. (.010" OS) (Incl. 16)
	32594B	Piston & Pin Ass'y. (.020" OS) (Incl. 16)
	32595	Ring Set (Std.) (2-3/4" Bore)
	32596	Ring Set (.010" OS)
	32597	Ring Set (.020" OS)
	27888	Ring, Piston pin retaining
	32591C	Rod Assy., Connecting (Incl. 10 & 18)
	650662C	Bolt, Connecting rod (2 each)
19	30968	Nipple, Pipe
20	30969	Cap, Oil drain
21	33931	Camshaft (MCR) (Extended)
22	34034	Lifter, Valve
23	31720A	Cover, Cylinder (Incl. 24, 24A & 106)
24	28427	Seal, Oil
24A	28926	Seal, Oil
	35555	Dipstick
	35554	Tube, Oil filler
	30684	* Gasket, Cylinder cover
	650488	Screw, 1/4-20 x 1-1/4"
	35499	"O" Ring
	650814	Screw, Torx T-15, 10-24 x 1"
	32631A	* Gasket, Cylinder head
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	30938A	Head, Cylinder
	27793	Clip, Conduit (Use as required)
	28942	Screw, 10-32 x 3/8" (Use as required)
	650697A	Screw, 5/16-18 x 2-1/2" (Use as requi red)
	650695A	Screw, 5/16-18 x 2-1/4" (Use as required)
	650694A	Screw, 5/16-18 x 2" (Use as required)
	33636	Resistor Spark Plug (RJ17LM)
	27896A	* Gasket, Breather
	28423	Body, Breather
	28424	Element, Breather
41	28425	Cover, Valve spring
42A	650690	Washer, Belleville (Use as required)
42	650691	Washer, Flat (Use as required)
	650128	Screw, 10-24 x 1/2"
	27915A	* Gasket, Intake
	34712	Flange, Carburetor
	30196	Screw, 5/16-18 x 3/4"
	29716	Screw, 1/4-28 x 7/16"
	650548	Screw, 8-32 x 5/16"
30	000010	3010 TV, 3 02 A 3/10

52 33454	66 34662 Link, Throtitle 57 730130 Exhaust Adaptor Kit (Incl.58.125) (As req.) 58 30196 Screw, 5"16-18 x 34" (Use as require d) 69 29216 Locknut, 10-32 61 29826 Screw, 10-32 x 34" 62 29842 Ring, Retaining 63 308990 Rod, Governor (Incl. 64 & 65) 64 39700 Yoke, Governor 65 650494 Screw, 64-04 x 5"16" 66 29818 Washer, Lock #8 E.T. 70 35350 Tube, Breather 68 29747B Screw, 54-10 x 19"2. 70 35260 Blower Housing Housing Baffle (Without electric starter knock-out) 71 650815 Washer, Belleville 72 29536 Blower Housing Baffle (Without electric starter knock-out) 73 35256A Blower Housing Baffle (Without electric starter knock-out) 73 35256 Baffle, Blower housing 74 65061 Screw, 14-20 x 56" 75 314884 Screw, 14-420 x 56" <th>Ref #</th> <th>Part Number</th> <th>Qty</th> <th>Description</th>	Ref #	Part Number	Qty	Description
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72 650871 73 29536 Blower Housing Baffle (Without electric starter knock-out) (Use as required) 73 35256A Blower Housing Baffle (With electric starter knock-out) (Use as required) 73 35326 Faffle, Blower housing Saffle (With electric starter knock-out) (Use as required) 74 650561 75 31688A 76 63443A 77 650872 78 611085 81 650517 82 730561 82 730561 84 650517 85 730561 86 73 86 74, 68, 83, 84A,85, 87, 88, 89, 1556 8 190A, (Use only on engines with an externally vented fully adjustable carburetor) 84 A 34819 Elbow Assy,, Air Cleaner (Incl. 84, 90, 91, 92 & 92A)(Use in 730561 assy. only) 97 35253 98 31342 99 650549 95 650549 95 650549 95 650542 103 32401 Muffler 103A 391026 Muffler (Incl. 183, 184 & 185) (Thisspark arrester muffler can be used on any model) 105 34246 105B 35540 105A 29443 106 31845 106 31845 107 30591 108 30588A 109 36479 110 29193 111 34158 113 650561 114 34186A Fuel Tank (Incl. 115 & 168) NOTE: These tanks were built with different size fuel Inlet openings. Tanks with the 1-3/16" 1D. opening use fuel cap abods on 4210. Tanks with the 1-3/16" 1D. opening use fuel cap abods on 34210. Tanks with the 1-3/16" 1D. opening use fuel cap abods on 32032 or 34210. Tanks with the 1-3/16" 1D. opening use fuel cap abods on 32032 or 34210. Tanks with the	Nut, Hex Blower Housing Baffle (Without electric starter knock-out) (Use as required) 3 35256A	70	35260		Blower Housing (For elec.strt.)(Incl. 134,135)
Blower Housing Baffle (Without electric starter knock-out) (Use as required)	Blower Housing Baffle (Without electric starter knock-out) (Use as required)	71	650815		Washer, Belleville
(Use as required) 73 35256A Blower Housing Baffle (With electric starter knock-out) (Use as required) 73 35326 74 650561 75 31688A 76 34443A 77 650872 78 611085 78 611085 79 650517 82 730561 84 34819 Flywheel (w/ring gear) 75 68 4, 90, 91, 92 & 92A)(Use in 730561 assy. only) 97 35253 98 31342 99 650549 99 650549 100 29538 101 650642 103 32401 104 650642 105 34246 105 34246 105 34246 105 34246 105 34246 105 34246 105 34246 105 34246 105 34246 105 34246 106 31845 107 30591 108 30588A 109 35479 100 29133 101 650651 102 3933 103 56479 104 30588A 105 305691 105 367 Spring Compression 107 30591 108 30588A 109 35479 109 36479 110 34186A Fuel Tank (Incl. 183, 184 & 185) (Thisspark arrester muffler can be used on any model) 107 30591 108 30588A 109 35479 110 29193 111 34158 112 Bracket, Fuel tank mounting 113 650651 114 34186A Fuel Tank (Incl. 115 & 168) NOTE: These tanks were built with different size fuel inlet openings. Tanks with the 1-3/16"	(Use as required) Blower Housing Baffle (With electric starter knock-out) (Use as required) 3 35326 Baffle, Blower housing 3 650561 Screw, 1/4-20 x 5/8" 5 31688A Gasket, Carburetor Solid State Assy. (Incl. 146) Stud., Solid State mounting Flywheel (wiring gear) Screw, 1/4-20 x 2/732" 82 730561 Screw, 1/4-20 x 2/732" Air Cleaner Kit (Incl. 38, 67A, 68, 83, 84A,85, 87, 88, 89, 156 & 190A) (Use only on engines with an externally vented fully adjustable carburetor) 84A 34819 Elbow Assy., Air cleaner (Incl. 84, 90, 91, 92 & 92A)(Use in 730561 assy. only) 97 35253 Wire Assy., Ground Spring, Compression Screw, 540 X 7/16" 100 29538 Base, Engine mounting 101 660542 Screw, 540 X 7/16" Base, Engine mounting Screw, 540 X 7/16" Muffler 103 32401 Muffler 104 32401 Muffler 105 34246 Clip, Ground wire (Use as required) Clip, Fill tube Clip, Freu line Shaft, Mechanical governor Spool, Governor Spool, Governor Spool, Governor Spool, Governor Washer, Flat Ing, Retaining 111 34158 Bracket, Fuel tank mounting Screw, 1/4-20 x 5/8" Fuel Tank (Incl. 115 & 168) NOTE: These tanks were built with different size fuel inlet openings. Tanks with the 1-3/16" LD. opening use fuel cap 335355.	72	650871		Nut, Hex
(Use as required) 73 35256A Blower Housing Baffle (With electric starter knock-out) (Use as required) 73 35326 74 650561 75 31688A 76 34443A 77 650872 78 611085 78 611085 79 650517 82 730561 84 34819 Flywheel (w/ring gear) 75 68 4, 90, 91, 92 & 92A)(Use in 730561 assy. only) 97 35253 98 31342 99 650549 99 650549 100 29538 101 650642 103 32401 104 650642 105 34246 105 34246 105 34246 105 34246 105 34246 105 34246 105 34246 105 34246 105 34246 105 34246 106 31845 107 30591 108 30588A 109 35479 100 29133 101 650651 102 3933 103 56479 104 30588A 105 305691 105 367 Spring Compression 107 30591 108 30588A 109 35479 109 36479 110 34186A Fuel Tank (Incl. 183, 184 & 185) (Thisspark arrester muffler can be used on any model) 107 30591 108 30588A 109 35479 110 29193 111 34158 112 Bracket, Fuel tank mounting 113 650651 114 34186A Fuel Tank (Incl. 115 & 168) NOTE: These tanks were built with different size fuel inlet openings. Tanks with the 1-3/16"	(Use as required) Blower Housing Baffle (With electric starter knock-out) (Use as required) 3 35326 Baffle, Blower housing 3 650561 Screw, 1/4-20 x 5/8" 5 31688A Gasket, Carburetor Solid State Assy. (Incl. 146) Stud., Solid State mounting Flywheel (wiring gear) Screw, 1/4-20 x 2/732" 82 730561 Screw, 1/4-20 x 2/732" Air Cleaner Kit (Incl. 38, 67A, 68, 83, 84A,85, 87, 88, 89, 156 & 190A) (Use only on engines with an externally vented fully adjustable carburetor) 84A 34819 Elbow Assy., Air cleaner (Incl. 84, 90, 91, 92 & 92A)(Use in 730561 assy. only) 97 35253 Wire Assy., Ground Spring, Compression Screw, 540 X 7/16" 100 29538 Base, Engine mounting 101 660542 Screw, 540 X 7/16" Base, Engine mounting Screw, 540 X 7/16" Muffler 103 32401 Muffler 104 32401 Muffler 105 34246 Clip, Ground wire (Use as required) Clip, Fill tube Clip, Freu line Shaft, Mechanical governor Spool, Governor Spool, Governor Spool, Governor Spool, Governor Washer, Flat Ing, Retaining 111 34158 Bracket, Fuel tank mounting Screw, 1/4-20 x 5/8" Fuel Tank (Incl. 115 & 168) NOTE: These tanks were built with different size fuel inlet openings. Tanks with the 1-3/16" LD. opening use fuel cap 335355.	73	29536		Blower Housing Baffle (Without electric starter knock-out)
Blower Housing Baffle (With electric starter knock-out) (Use as required) 73 35326	Blower Housing Baffle (With electric starter knock-out) (Use as required) 73 35326				
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Flywheel (w/ring gear) Screw, 1/4-20 x 27732" Screw, 1/4-20 x 27732" Screw, 1/4-20 x 27732" Air Cleaner Kit (Incl. 38, 67A, 68, 83, 84A,85, 87, 88, 89, 156 & 190A) (Use only on engines with an externally vented fully adjustable carburetor) S4A 34819 Elbow Assy., Air cleaner (Incl. 84, 90, 91, 92 & 92A)(Use in 730561 assy. only) 97 35253 Wire Assy., Ground Spring, Compression Screw, 5-40 x 7/16" Screw, 5-40 x 5/8" Screw, 5-40 x 5/8" Screw, 5-40 x 5/8" Screw, 5-40 x 5/8" Screw, 1-4-20 x 5/8" Screw,	Flywheel (w/ing gear) Screw, 1/4-20 x 27/32" Screw, 1/4-20 x 27/32" Air Cleaner Kit (Incl. 38, 67A, 68, 83, 84A,85, 87, 88, 89, 156 & 190A) (Use only on engines with an externally vented fully adjustable carburetor)				
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Air Cleaner Kit (Incl. 38, 67A, 68, 83, 84A,85, 87, 88, 89, 156 & 190A) (Use only on engines with an externally vented fully adjustable carburetor) 84A 34819 Elbow Assy., Air cleaner (Incl. 84, 90, 91, 92 & 92A)(Use in 730561 assy. only) 97 35253 Wire Assy., Ground 98 31342 Spring, Compression 99 650549 Screw, 5-40 x 7/16" 100 29538 Base, Engine mounting 101 650542 Screw, 5-16-18 x 3/4" 103 32401 Muffler 103A 391026 Muffler (Incl. 183, 184 & 185) (Thisspark arrester muffler can be used on any model) 105 34246 Clip, Ground wire (Use as required) 105B 35540 Clip, Fuel line 105A 29443 Clip, Fuel line 106 31845 Shaft, Mechanical governor 107 30591 Gear Assy., Governor 108 30588A Spool, Governor 109 35479 Washer, Flat 110 29193 Ring, Retaining 111 34158 Bracket, Fuel tank mounting 113 650561 Screw, 1/4-20 x 5/8" 114 34186A Fuel Tank (Incl. 115 & 168) NOTE: These tanks were built with different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 33032 or 34210. Tanks with the	Air Cleaner Kit (Incl. 38, 67A, 68, 83, 84A,85, 87, 88, 89, 156 & 190A) (Use only on engines with an externally vented fully adjustable carburetor) 84A 34819 Elbow Assy., Air cleaner (Incl. 84, 90, 91, 92 & 92A)(Use in 730561 assy. only) 97 35253 Wire Assy., Ground 98 31342 Spring, Compression 96 650549 Screw, 5-40 x 7/16" 100 29538 Base, Engine mounting 101 650542 Screw, 5-16-18 x 3/4" 103 32401 Muffler 103A 391026 Wife (Incl. 183, 184 & 185) (Thisspark arrester muffler can be used on any model) 105 34246 Clip, Ground wire (Use as required) 105B 35540 Clip, Fill tube 105A 29443 Clip, Fuel line 106 31845 Shaft, Mechanical governor 107 30591 Gear Assy., Governor 108 30588A Spool, Governor 109 35479 Washer, Flat 110 29193 Retaining 111 34158 Bracket, Fuel tank mounting 112 Screw, 1/4-20 x 5/8" 113 650561 Fuel Tank (Incl. 115 & 168) NOTE: These tanks were built with different size fuel inlet openings. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.				
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Elbow Assy., Air cleaner (Incl. 84, 90, 91, 92 & 92A)(Use in 730561 assy. only) 97 35253	Elbow Assy., Air cleaner (Incl. 84, 90, 91, 92 & 92A)(Use in 730561 assy. only) 97 35253 Wire Assy., Ground Spring, Compression Screw, 5-40 x 7/16" 100 29538 Base, Engine mounting 101 650542 Screw, 5/16-18 x 3/4" 103 32401 Muffler 103A 391026 Muffler (Incl. 183, 184 & 185) (Thisspark arrester muffler can be used on any model) 105 34246 Clip, Ground wire (Use as required) 105B 35540 Clip, Fill tube 105A 29443 Clip, Fill line 106 31845 Shaft, Mechanical governor 107 30591 Gear Assy., Governor 109 35479 Washer, Flat 110 29193 Ring, Retaining 111 34158 Screw, 1/4-20 x 5/8" 114 34186A Fuel Tank (Incl. 115 & 168) NOTE: These tanks were built with different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 35355.				
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be used on any model) 105 34246	be used on any model) Clip, Ground wire (Use as required) Clip, Fill tube Clip, Fuel line Shaft, Mechanical governor Gear Assy., Governor Spool, Governor Washer, Flat Washer, Flat Shaft, Mechanical governor Rear Assy., Governor Washer, Flat Spool, Governor Washer, Flat Screw, 1/4-20 x 5/8" Fuel Tank (Incl. 115 & 168) NOTE: These tanks were built with different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 33032 or 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.				
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114 34186A Fuel Tank (Incl. 115 & 168) NOTE: These tanks were built with different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 33032 or 34210. Tanks with the	Fuel Tank (Incl. 115 & 168) NOTE: These tanks were built with different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 33032 or 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.				
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with different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 33032 or 34210. Tanks with the	with different size fuel inlet openings. Tanks with the 1-3/16" I.D. opening use fuel cap 33032 or 34210. Tanks with the 1-1/2" I.D. opening use fuel cap 35355.	114	34186A		Fuel Tank (Incl. 115 & 168) NOTE: These tanks were built
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	1-1/2" I.D. opening use fuel cap 35355.				
· ·	115 410144B Fuel Cap (vVhite Plastic) (Std)(Use as req.)	4	44.04.44D		
T15 4101446 Fuel Cab (White Plastic) (Std)(Use as red.)		115	41U144B		ruei Cap (vvnite Piastic) (Std)(Use as req.)

Ref #	Part Number Qty	Description
	33032	Fuel Cap (Red Plastic) (Spurt Resistant, Low Profile) (Use
		as required)
115	34210	Fuel Cap (Red Plastic) (Spurt Resistant, High Profile) (Use
113	OTZ 10	as required)
		• ,
	35355	Fuel Cap (Red Plastic) (Use as requir ed)
	32961	Fuel Shut-Off Valve
	29774	Fuel Line (Braided 8-1/4")(21 cm)(As req.)
	30962	Fuel Line (Braided 32")(81 cm)(Use as req.)
	650128 650764	Screw, 10-24 x 1/2"
	30622A	Nut, "U" Type
	27930A	Extension, Blower housing * Gasket, Exhaust
	30196	Screw, 5/16-18 x 3/4"
	26073	Washer, Flat
	650694A	Screw, 5/16-18 x 2"
	32589	Key, Flywheel
	31843A	Bracket, Governor gear
	650836	Screw, 10-24 x 1/2"
	650493	Screw, 1/4-20 x 1-3/4"
	650665	Screw, 1/4-15 x 7/8"
141	30322	Locknut, 8-32
142	29916	Clamp, Governor lever
143	650821	Screw, 10-32 x 1/2"
144	34663	Spring, Speed control
	34661	Link, Governor
	610118	Cover, Spark plug (Use as required)
	30939A	Cover Assy., Cylinder
	35439	Knob, Control
148A		Knob, Control
	570682	Primer Assy.
	32180C	Line, Primer
	34126	Bracket, Grommet mounting
	650760 385.45	Screw, 8-32 x 3/8"
	28545 650257	Grommet, Plastic
	650257 34672	Screw, 8-32 x 5/16" Cover, Carburetor
	32125	Cup, Starter
158A		Screen, Starter (Stationary)
	35392	Plug, Starter
	32398	Bracket, Choke
	28820	Screw, 10-32 x 1/2"
	650760	Screw, 8-32 x 3/8"
	650765	Screw, 10-32 x 1/2"
	26460	Clamp, Fuel line (Use as required)
171	34677	Control Bracket (Incl. 98, 99, 144 & 172)
172	610973	Terminal Assy. (Use as required)
174	31546	Bushing, Crankshaft
175	34127	Guard, Starter
	32576	Seal, Snow guard
	33323	Screen, Muffler (Use as required)
	650578	Screw, 8-18 x 3/8" (Use as required)
	33700	Cover & Tube, Muffler (Use as require d)
	30063	Screw, 1/4-20 x 1/2"
	32450B	Cord, Extension
188A	32203	Air Cleaner, Starter Can be used on H70 with stamped steel
		starter

		y Description
188B	32204	Bracket, Starter air cleaner Can be used on H70 with stamped steel starter
188C	34870	Decal, Instruction Can be used on H70 with stamped steel starter
188	730571	Starter Muff Kit (Incl.188A,188B & 18 8C) Can be used on H70 with stamped steel starter
190B	34680	Decal, Instruction
	34144	Decal, Primer
	34418	Decal, Choke
	34414	Decal, Warning
	34346	Decal, Instruction
	631021 632371	Inlet Needle, Seat & Clip Assy.
195	032371	Carburetor (Incl. 75) (Refer to Division 5, Section A, page 198 for breakdown)
197	590602	Rewind Starter (Refer to Division 5, Section C, page 29 for breakdown)
198	33328D	Electric Starter Motor (110-120 Volt) This 110-120 volt starter motor kit may have been added to this engine. It can be added only if cylinder hasdrilled and tapped starter mounting bosses and a ring gear flywheel has been added (see #199). Refer to service number stamped on end cap ofmotor, or on
199	611042	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter kits listed above) (For use with Std. point ignition)
199	611085	Flywheel (Ring gear flywheel requiredon engines using 110-120 volt starter kits listed above) (For use with solid state ignition)
200	33239A	Gasket Set (Incl. items marked*)