ILLUSTRATION SHOWS TYPICAL PARTS ONLY, ORDER BY PART NUMBER, PARTS NOT LISTED ARE SUPPLIED BY DEM.



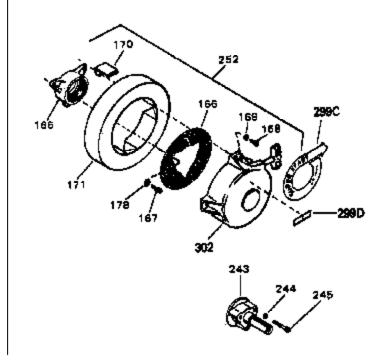
Ref #	Part Number Q	ty Description
	33039	Cylinder (Incl.2,4,30,47,119) (3-5/16 ")
	27652	Pin, Dowel
	31950	Seal, Oil
	31940	Intake Valve (Std.)
	31941	Intake Valve (1/32" OS) (Incl. 9)
	31942	Exhaust Valve (Std.)
	31943	Exhaust Valve (1/32" OS) (Incl. 9)
	650592	Key, Flywheel
8	31944	Spring, Valve
9	31946	Cap, Lower valve spring (1/32" OS)
9	31945	Cap, Lower valve spring (Std.)
9A	31945	Cap, Lower valve spring (Std.)
	31946	Cap, Lower valve spring (1/32" OS)
	20810	Pin, Valve spring retainer
	32007C	Crankshaft (Incl. 12, 13, 17, 78 & 79)
	29783	Pin, Crankshaft gear
	31931	Gear, Crankshaft
	34508	Piston, Pin & Ring Set (Std.) (3-5/16 " Bore)
	34509	Piston, Pin & Ring Set (.010" OS)
	34510	Piston, Pin & Ring Set (.020" OS)
	34850	Piston, Pin & Ring Set (.030" OS)
	34523	Piston, Pin & Ring Set (.040" OS)
14	32620B	Piston & Pin Ass'y. (.040" OS) (Incl. 16)
14A	32001C	Piston & Pin Ass'y. (Std.)(Incl.16)(3 -5/16")
14A	32002B	Piston & Pin Ass'y. (.010" OS) (Incl. 16)
14A	32003B	Piston & Pin Ass'y. (.020" OS) (Incl. 16)
14A	32619B	Piston & Pin Ass'y. (.030" OS) (Incl. 16)
	32004	Ring Set (Std.) (3-5/16" Bore)
	32005	Ring Set (.010" OS)
	32006	Ring Set (.020" OS)
	32623	Ring Set (.030" OS)
	32624	Ring Set (.040" OS)
		• ,
	32321	Re-Ringing Set, Piston
	31919	Ring, Piston pin retaining
	33093A	Connecting Rod Ass'y.(Std.)(Incl.18, 19 & 20)
	34383	Connecting Rod Assy.(.010" US)(Incl.1 8,19,20)
	34384	Connecting Rod Assy.(.020" US)(Incl.1 8,19,20)
	32077	Bolt, Connecting rod
	26073	Washer, Connecting rod
	28264	Nut Assy., Lock
21	32150	Camshaft (MCR)
22	31939	Lifter, Valve
23	32580A	Cover, Cylinder (Incl. 4, 28, 30, 34, & 43)
23A	31956A	* Gasket, Cylinder cover
25A	29673	* Gasket, Oil fill
25A	35499	"O" Ring
	33069	Dipstick (Incl. 25A)
	32426	Spacer, Governor rod
	650588	Screw, 1/4-20 x 2"
	31927	Oil Drain Plug
	31968	Link, Governor
		•
	650451	Screw, 1/4-20 x 1"
	31964	Clamp, Governor lever
	29193	Ring, Retaining
	31963	Lever, Governor adjusting
	650518	Lockwasher
	650544	Screw, 10-24 x 7/8"
38	7975	Nut, 10-24

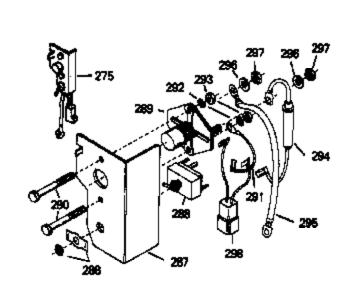
1985 1985 1986 1987	Ref #	Part Number Qty	Description
40 30312			
41 31967 42 30590A 43 32425 44 31948 45 29193 46 31947 47 31930 48 31947 47 31930 48 32000A 49 32000A 49 32000A 49 32000A 49 32000A 49 32000A 51 6500694 51 6500694 51 6500694 51 6500695 51 6500697 51 6500697 51 6500697 51 6500697 51 6500697 51 6500697 52 6500699 53 30636 53 30636 53 30636 54 6500691 55 28537 56 650691 57 650691 58 8274 59 650128 50 31976 51 31978 51 31979 51 5200698 51 5200698 51 5200699 51 5200699 51 5200699 51 5200699 51 5200699 51 5200699 51 5200699 52 650069 53 34251 54 6500690 55 28537 56 6500690 56 8274 57 650691 58 8274 59 650128 50 31976 51 31978 51 31978 52 500691 53 34210 54 54 54 54 54 54 54 54 54 54 54 54 54 5			
42 30590A 43 32425 44 31948 500, Governor 500, Governor 500, Governor 5194 529193 63 11947 63 11947 64 31948 65 3010A 65 31947 67 31930 75 Shaft, Mechanical Governor 67 Gasket, Cylinder head 68 3200A 69 33034 69 33034 69 33034 60 319564 61 5650614 61 5650624 62 5660624 63 5660624 63 5660625 64 5660626 65 560626 66 560626 66 560626 67 560626 68 560626 68 560626 69 560626 69 560626 69 560626 69 560626 60			
43 32425 Rod Assy., Governor 44 31948 Spool, Governor 45 29193 Ring, Retaining 66 31947 Gear Assy., Governor 77 31930 Shaft, Mechanical Governor 78 31930 Shaft, Mechanical Governor 79 31930 Head, Cylinder 79 31930 Screw, 5716-18 x 2-38" (Use as required) 79 31930 Screw, 5716-18 x 2-38" (Use as required) 79 31930 Screw, 5716-18 x 1-38" (Use as required) 79 31930 Screw, 5716-18 x 1-38" (Use as required) 79 31930 Screw, 5716-18 x 1-38" (Use as required) 79 31930 Screw, 5716-18 x 1-38" (Use as required) 79 31930 Screw, 5716-18 x 1-38" (Use as required) 79 31930 Screw, 5716-18 x 1-38" (Use as required) 79 31930 Screw, 5716-18 x 1-38" (Use as required) 79 31930 Screw, 5716-18 x 1-38" (Use as required) 79 31930 Screw, 5716-18 x 1-38" (Use as required) 79 31930 Screw, 5716-18 x 1-38" (Use as required) 79 31930 Screw, 5716-18 x 1-38" (Use as required) 79 31930 Washer, Plain 79 31930 Washer, Plain 79 31930 Washer, Plait (Use as required) 79 31931 Screw, 10-24 x 1/2" 80 31937 Screw, 10-24 x 1/2" 81 31930 Screw, 14-20 x 27/32" (Use as required) 81 31930 Screw, 14-20 x 27/32" (Use as required) 81 31930 Screw, 14-20 x 27/32" (Use as required) 81 31930 Screw, 14-20 x 27/32" (Use as required) 81 31930 Screw, 14-20 x 58" (Use as required) 82 31930 Screw, 14-20 x 58" (Use as required) 83 31930 Screw, 14-20 x 58" (Use as required) 84 31930 Screw, 14-20 x 58" (Use as required) 85 31930 Screw, 14-20 x 58" (Use as required) 85 31930 Screw, 14-20 x 58" (Use as required) 86 31975 Screw, 14-20 x 58" (Use as required) 86 31975 Screw, 14-20 x 58" (Use as required) 87 31930 Screw, 57 518 x 78" (Use as required) 87 31930 Screw, 57 518 x 78" (Use as required) 88 31930 Screw, 57 518 x 78" (Use as required) 89 31930 Screw, 57 518 x 78" (Use as required) 89 319			• •
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49 33034 Head, Cylinder 51 650694A Screw, 5/16-18 x 2" (Use as required) 51 650711 Screw, 5/16-18 x 1-5/8" (Use as required) 51 650628A Screw, 5/16-18 x 1-5/8" (Use as required) 51 6506856 Screw, 5/16-18 x 2-1/8" (Use as required) 51 650697A Screw, 5/16-18 x 1-5/8" (Use as required) 51 650697A Screw, 5/16-18 x 1-5/8" (Use as required) 51 650692 Screw, 5/16-18 x 1-5/8" (Use as required) 51 650603 Screw, 5/16-18 x 1-5/8" (Use as required) 53 33636 Resistor Spark Plug (RJ-8C) 53 34251 Resistor Spark Plug (RJ-8C) 53 34251 Resistor Spark Plug (RJ-8C) 54 33035 Cover, Cylinder head 55 28537 Washer, Plain 56 650691 Washer, Plain 57 650691 Washer, Plain 58 650690 Washer, Belleville (Use as required) 58 8274 Washer, Belleville (Use as required) 58 8274 Washer, Lock (Use as required) 59 650128 Screw, 10-24 x 1/2" 60 31976 Extension, Blower housing 61 31978 Bracket, Fuel trank 63 410144B Fuel Cap (White Plastic)(Std.) (As req uired) 64 31979 Strap, Fuel tank 65 650451 Screw, 14-20 x 1" 66 650456 Nut, Flange whiz-lock, 1/4-20 67 650561 Screw, 14-20 x 27/32" (Use as required) 68 8345 Washer, Flat 69 8303 Screw, 14-20 x 5/8" (Use as required) 70 82983 Strainer & Shut-off, Fuel 71 29774 Fuel Line (Braided) (8.25") (Use as required) 72 29774 Fuel Line (Braided) (8.25") (Use as required) 73 31975 Fuel Line (Braided) (8.25") (Use as required) 74 650661 Screw, 14-20 x 1/2" (Use as required) 75 33356 Fuel Line (Braided) (8.25") (Use as required) 76 29774 Fuel Line (Braided) (8.25") (Use as required) 77 29062 Fuel Line (Braided) (8.25") (Use as required) 78 31975 Fuel Line (Braided) (8.25") (Use as required) 79 30962 Fuel Line (Braided) (8.25") (Use as required) 70 30962 Fuel Line (Braided) (8.25") (Use as required) 70 30962 Fuel Line (Braided) (8.25") (Use as required) 70 30962 Fuel Line (Braided) (8.25") (Use as required) 70 30962 Fuel Line (Braided) (8.25") (Use as required) 70 30962 Fuel Line (Braided) (8.25") (Use as required) 71 460661 Screw, 8-32 x 38" 72 48060 Screw, 8-32 x 38" 73 58060 Screw, 8-32 x 38" 74 650760 Screw, 8-3			
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57 650691 Washer, Flat (Use as required) Washer, Belleville (Use as required) Washer, Belleville (Use as required) Washer, Lock (Use as required) Screw, 10-24 x 1/2" Extension, Blower housing Bracket, Fuel tank Fuel Cap (White Plastic)(Std.)(As req uired) Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required) Fuel Cap (Red Plastic) (Spurt resistant, High profile) (Use as required) Strap, Fuel tank Screw, 1/4-20 x 1" Wit, Flange whiz-lock, 1/4-20 Screw, 1/4-20 x 1" Screw, 1/4-20 x 27/32" (Use as required) Screw, 1/4-20 x 5/8" (Use as required) Screw, 1/4-20 x 1/2" (Use as required) Fuel Line (Braided) (8.25") (Use as required) Fuel Line (Braided) (32") (Use as required) Fuel Line (Braided) (48") (Use as required) Fuel Line			
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78 31932 Bearing, Tapered roller			·
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Ref #	Part Number	Qtv	Description
	32031		Spacer, Steel (.010" thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required
81	31971		* Gasket, Shim (.004/.005 thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req
82	31972		* Gasket, Shim (.005/.007 thick) NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as req
	32599 32677		"O" Ring Cover, Cylinder NOTE: Determine the gap between the cover and the machined surface on the cylinder which can be from .001"up to .007" in which case no shim gaskets will be required. Use of gasket must be limited to a combined total of .010" thick. Steel spacersmust be used as required to eliminat
84A 85 86 87 91 92 93 94 95 96 98 99 100 101 102 103 104 105 106 107 108 109 112 113 114 115 120 121	650668 650679 650666 650594 33037 8274 650595 32039 650890 26073 650624 31958 31957 35350 650128 28558 31966 31984A 650597 650591 33099 32042 32043B 33038 29752 650389 30767 32378 32378		Screw, 10-32 x 1" Lockwasher, 5/16" (Use as required) Washer, Lock Nut, Flywheel, 3/4-16 Blower Housing Washer, Lock Screw, 5/16-24 x 3/8" Switch, Stop Washer, Shakeproof Washer, Flat Screw, 5/16-24 x 9/16" * Gasket, Breather Breather Assy. Tube, Breather Screw, 10-24 x 1/2" Washer, Wave Bushing, Control lever Lever, Control Screw, 10-24 x 5/8" Screw, 10-24 x 2" Spring Nipple, Exhaust pipe Muffler Plug, Button (Use as required) Nut & Lockwasher Assy. Stud, Carburetor * Gasket, Air cleaner Screw, 10-32 x 5/8" Spacer, Air cleaner Bracket, Air cleaner Bracket, Air cleaner Bracket, Air cleaner

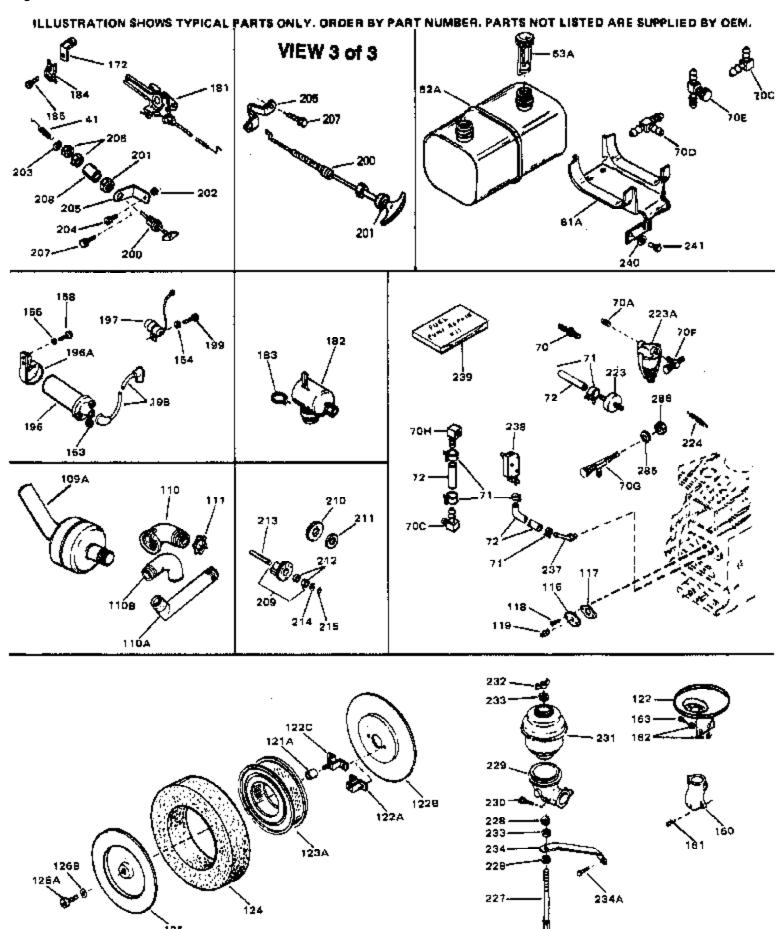
Ref #	Part Number	Qty	Description
125A	32009	•	Cover, Air cleaner
126	650513		Nut, Wing
128	650713		Screw, 5/16-18 x 5/8" (Use as require d)
128	650429		Screw, 5/16-18 x 3/4" (Use as require d)
128	792028		Screw, 5/16-18 x 7/8" (Use as require d)
141	26073		Washer, Flat (Use as required)
141A	8274		Lockwasher, Split (Use as required)
145	31960		* Gasket, Carburetor
147	31959		Baffle, Air
156	730201		Trigger Pin Kit (Use as required)
173	610118		Cover, Spark plug (Use as required)
176	31992		Spacer, Screen
177	8345		Washer, 1/4 plain (Use as required)
178	27070		Washer, Lock 1/4 E.T. (Use as require d)
178	650675		Washer, Flat 1/4 (Use as required)
184	27793		Clip, Conduit
185	28942		Screw, 10-32 x 3/8"
187	650713		Screw, 5/16-18 x 5/8"
188	26073		Washer, Flat
246	33776		Screen, Starter pulley
247	31980		Pulley, Starter
248	650680		Screw, 1/4-20 x 1-1/2"
249	32046		Rope Assy., Starter (Use as required)
266	610750		Grommet, Lead wire
278	610758		Flywheel
299A	31752		Decal, Air cleaner
299B	550223		Decal, Name
299B	32676		Decal, Solid State
299	34346		Decal, Instruction
300	32255A		Valve, Seat, Spring & Gasket Assy.
301	631564		Carburetor (Incl. 145) (Refer to Division 5, Section A, page 94 for breakdown)
304	33237A		* Gasket Set (Incl. items marked *)

This illustration may not depict actual equipment and is for reference only! VIEW 2 of 3 267A





Ref #	Part Number	Qty	Description
178	27070		Washer, Lock 1/4 E.T. (Use as require d)
178	650675		Washer, Flat 1/4 (Use as required)
180	650701		Screw, 8-18 x 7/16" (Use as required)
222	792028		Screw, 5/16-18 x 7/8" (Use w/32817 st r.motor)
222	650781		Screw,5/16-18 x 11/16"(Use w/33835 st r.motor)
235	34276		Plate, Cover (Use as required to cover regulator mounting hole in blower housing)
236	650736		Screw, 10-16 x 3/8" (Use as required)
252	730134		Rewind Starter Kit (Incl. 165, 166, 167, 168, 169 & 291) (Use as required)
253	33018		Harness Assy., Adapter (Use as requir ed)
257B	610824		Flat Connector (Female terminals) (As req.)
260A	610759		Solid State Magneto
261	650489		Screw, 1/4-20 x 5/8"
261A	650669		Screw, 5/16-18 x 1-1/4"
262	610760		Solid State Transformer Ass'y.(Incl.1 73,266)
263	650561		Screw, 1/4-20 x 5/8"
266	610750		Grommet, Lead wire
	730198		Starter Switch Kit(Incl. 287-298) (As req.)
277	30831		Ground Wire (Incl. 75)



Ref #	Part Number Q	ty Description
41	31967	Spring, Governor
62A	31977	Fuel Tank (Incl. 63)
70	29634	Fitting, Fuel line
71	26460	Clamp, Fuel line (Use as required)
72	29774	Fuel Line (Braided) (8.25") (Use as r equired)
72	30705	Fuel Line (Braided) (16") (Use as req uired)
72	30962	Fuel Line (Braided) (32") (Use as req uired)
72	30965	Fuel Line (Braided) (48") (Use as req uired)
119	28534	Pipe Plug, 1/8-27 (Use as required)
119	9556	Plug, Pipe, 1/8-27 (Use as required)
123A	32008	Element, Air cleaner
184	27793	Clip, Conduit
185	28942	Screw, 10-32 x 3/8"